

66784562

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO

WITH BIPOD

proof of purchase



owner registration sticker



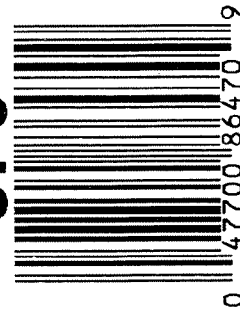
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6784562

UPC



BM FORM

M-24
INSPECTION CHECKLIST NEW GUNS

GUN SERIAL #

66784562

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-8-08	SPD
430	ASSEMBLE TO STOCK		9-8-08	SP
440	PROOF		9-8-08	SPD
460	CHECK HEADSPACE		9-8-08	SPD
470	DIS-ASSEMBLE ACTION		9-8-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	9-9-08	RIC
475	DRILL AND TAP SIGHT HOLES	SEP 10 2008	9-9-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BH	9-10-08	BH
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		9/10/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		9/11	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-15-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-15-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-15-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-17-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2</u> <u>2</u> <u>2</u>	9-23-08	TC
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>3.5</u> <u>3.5</u>	9-23-08	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.025</u> <u>.025</u>	9-23-08	TC
	J) ASSEMBLE STOCK		9-17-08	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		9-23-08	TC
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-23-08	L.P.D.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION NA		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-23-08	TRW
670	FINAL INSPECTION A) HEADSPACE		9-23-08	TC
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>223</u> <u>222</u> <u>223</u> <u>227</u> <u>224</u>	9-23-08	L.P.D.
	C) FUNCTION		9-23-08	TC
690	PACK		10/13/08	Fm

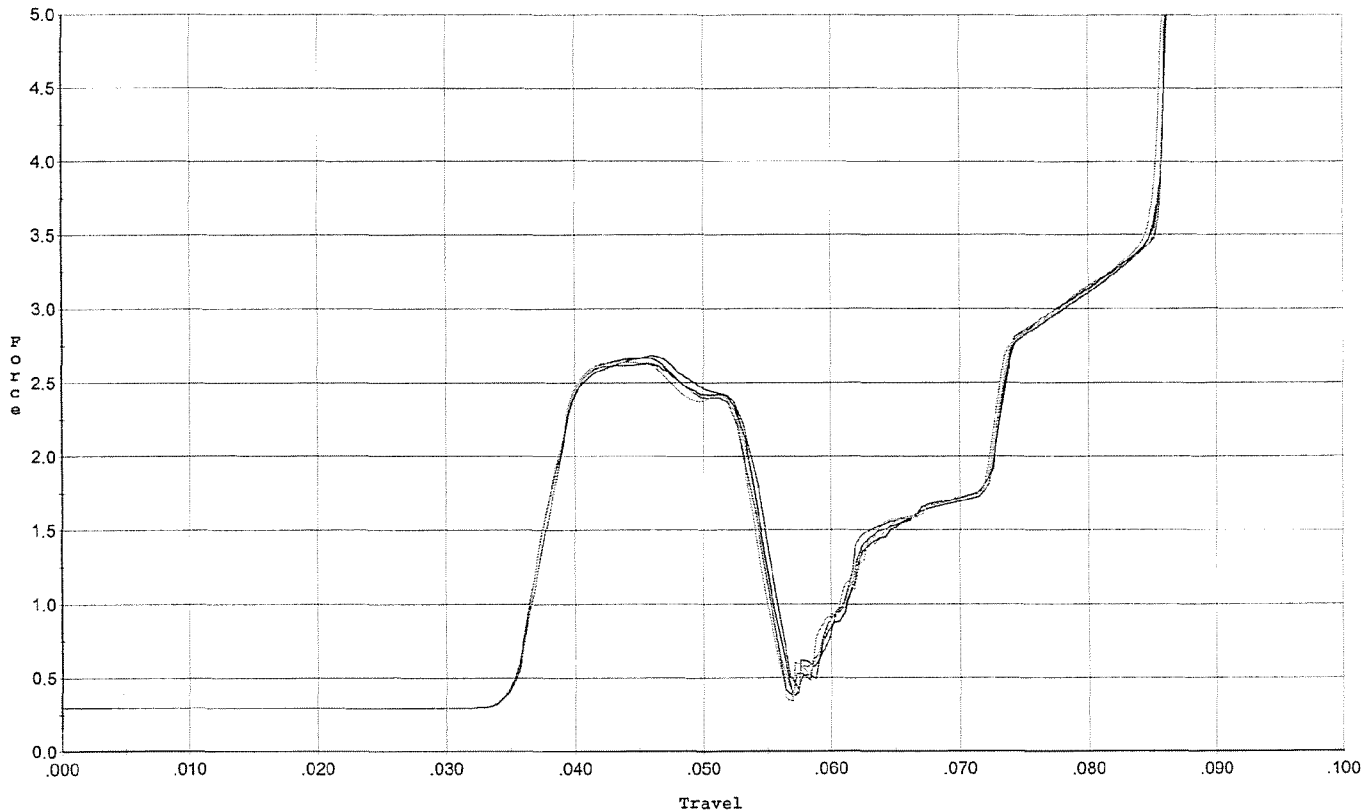
F004 REV 5/2006

8

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/2/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



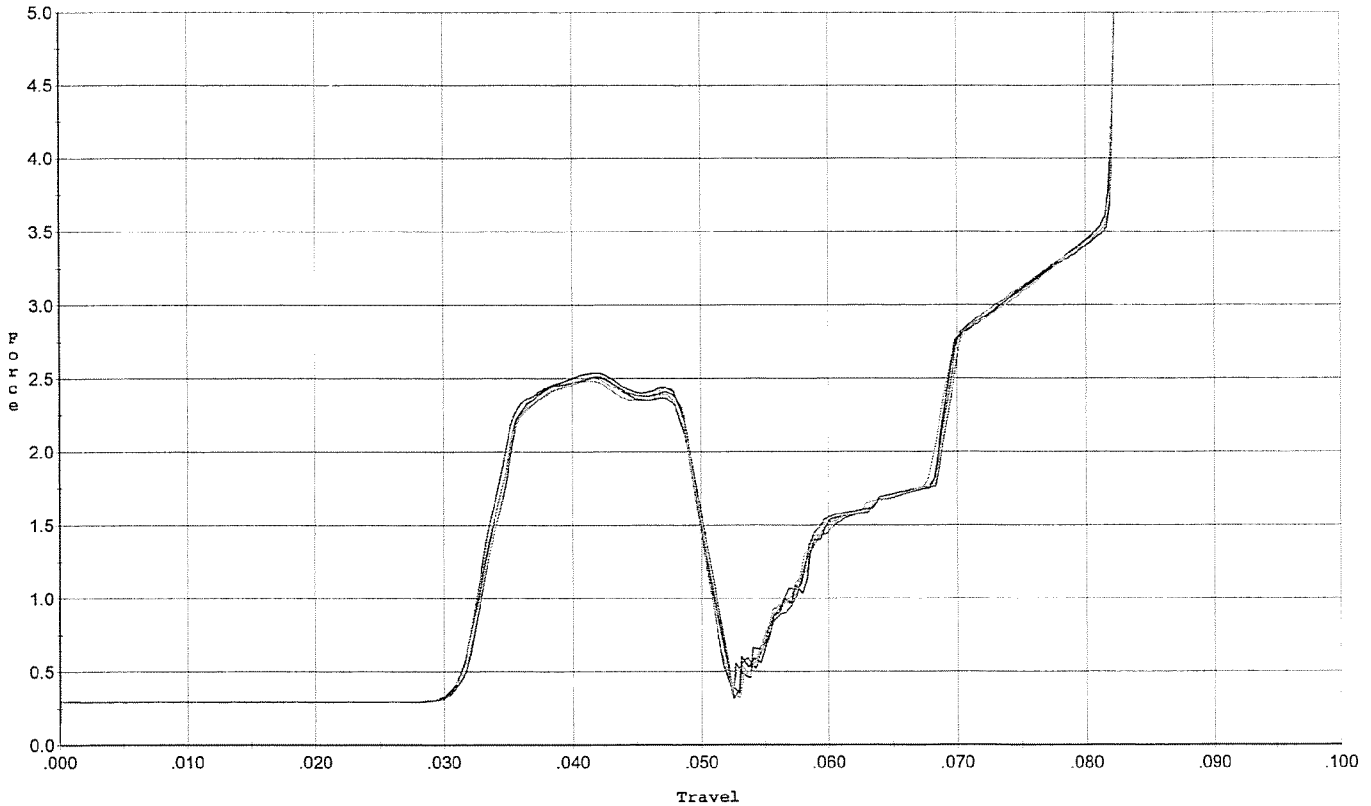
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.683	0.054	0.035	0.037	0.054		Set Trigger
2	2.669	0.053	0.035	0.037	0.052		Set Trigger
3	2.630	0.054	0.035	0.037	0.052		Set Trigger
4	2.636	0.053	0.035	0.037	0.052		Set Trigger
5	2.642	0.053	0.035	0.037	0.050		Set Trigger

Avg 2.65

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/2/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



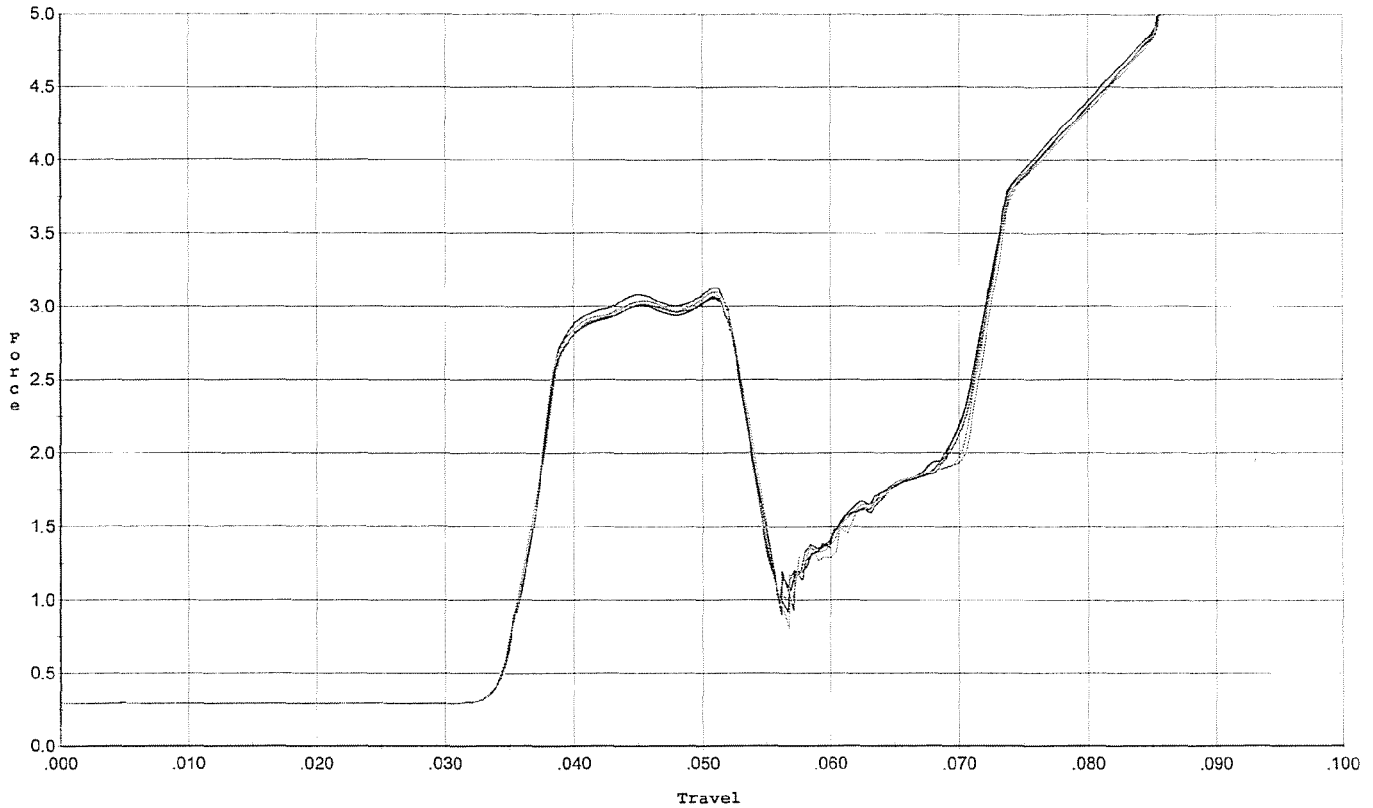
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.506	0.049	0.031	0.036	0.048		Set Trigger
2	2.536	0.049	0.031	0.036	0.048		Set Trigger
3	2.509	0.050	0.032	0.036	0.049		Set Trigger
4	2.484	0.049	0.031	0.036	0.047		Set Trigger
5	2.502	0.049	0.031	0.037	0.047		Set Trigger

Avg 2.50

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/2/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



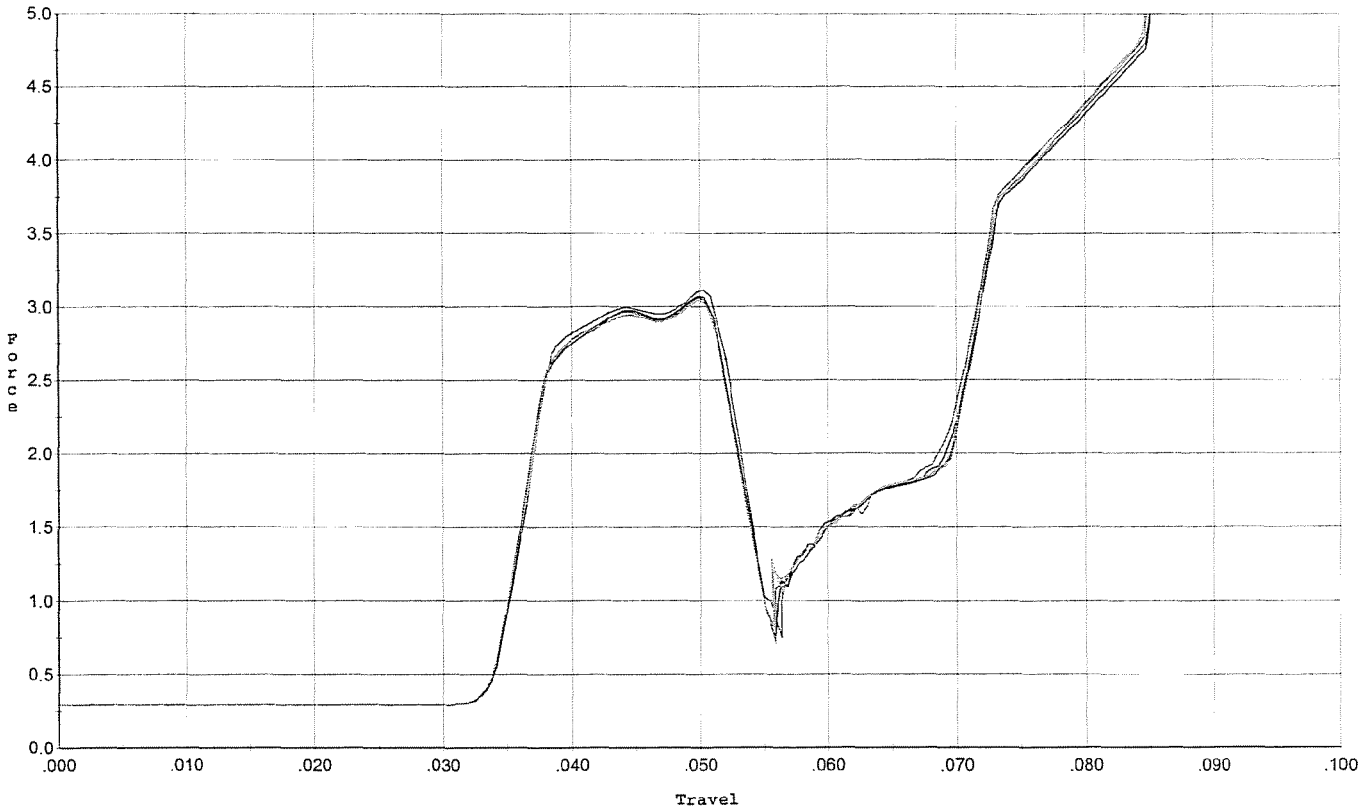
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.127	0.052	0.034	0.037	0.059		Set Trigger
2	3.069	0.052	0.034	0.036	0.058		Set Trigger
3	3.055	0.052	0.034	0.037	0.058		Set Trigger
4	3.099	0.052	0.034	0.036	0.059		Set Trigger
5	3.100	0.054	0.034	0.036	0.060		Set Trigger

Avg 3.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/2/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



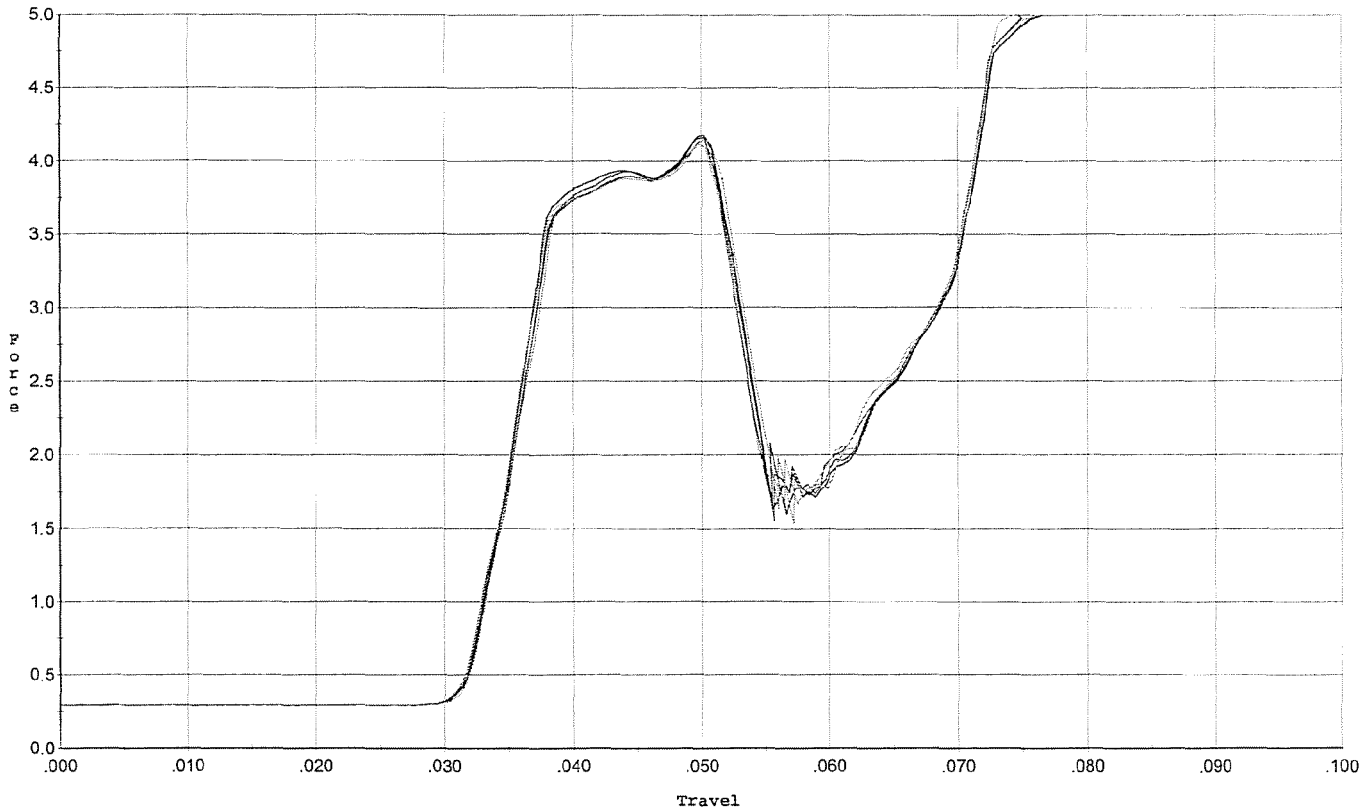
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.114	0.052	0.034	0.036	0.058		Set Trigger
2	3.071	0.053	0.034	0.036	0.059		Set Trigger
3	3.061	0.051	0.034	0.036	0.057		Set Trigger
4	3.052	0.051	0.034	0.036	0.056		Set Trigger
5	3.044	0.051	0.034	0.036	0.056		Set Trigger

Avg 3.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/2/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



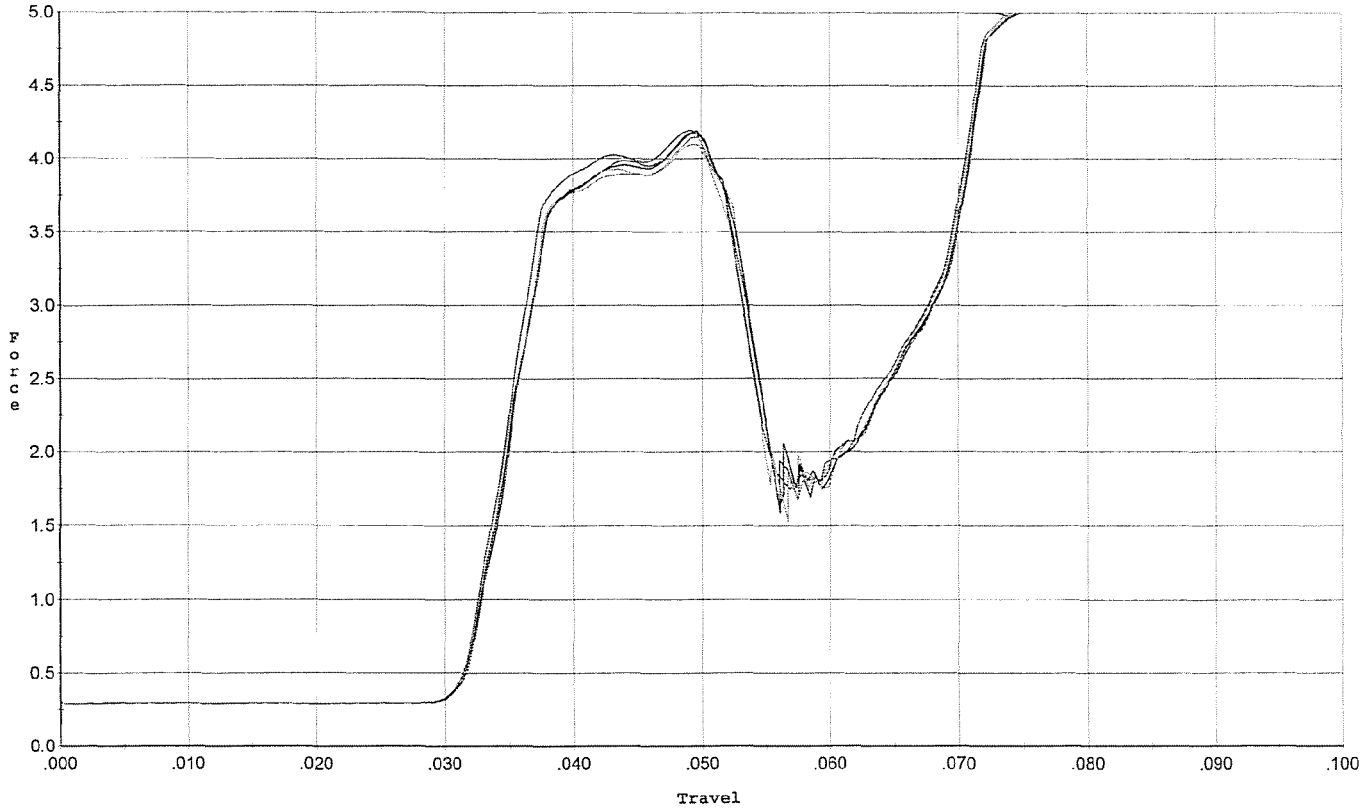
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.158	0.051	0.032	0.035	0.076		Set Trigger
2	4.177	0.052	0.032	0.034	0.078		Set Trigger
3	4.143	0.053	0.032	0.034	0.079		Set Trigger
4	4.116	0.051	0.032	0.034	0.076		Set Trigger
5	4.147	0.052	0.032	0.034	0.077		Set Trigger

AVG 4.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/2/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



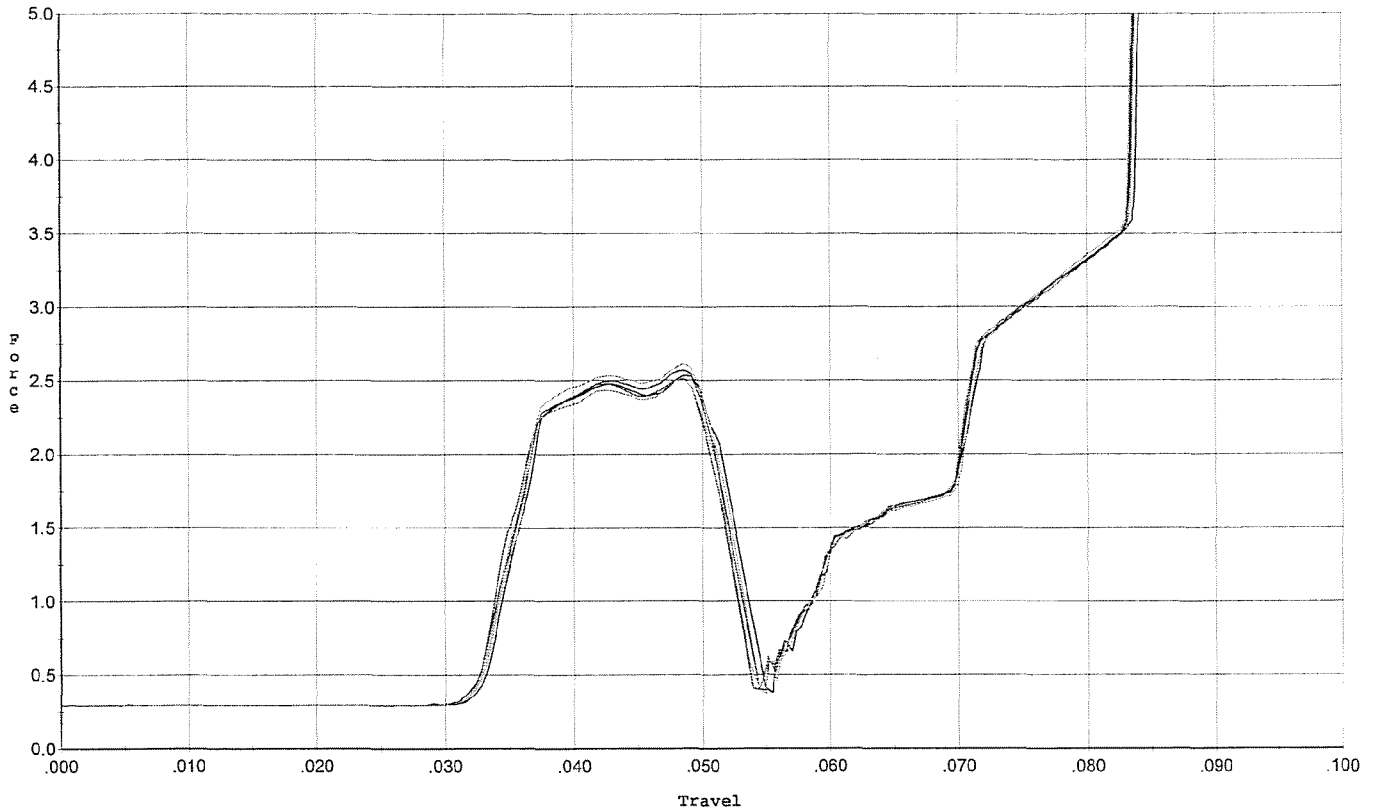
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.174	0.053	0.031	0.033	0.082		Set Trigger
2	4.190	0.053	0.031	0.033	0.082		Set Trigger
3	4.195	0.052	0.031	0.033	0.081		Set Trigger
4	4.101	0.052	0.032	0.033	0.080		Set Trigger
5	4.145	0.052	0.032	0.033	0.081		Set Trigger

Avg 4.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/2/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



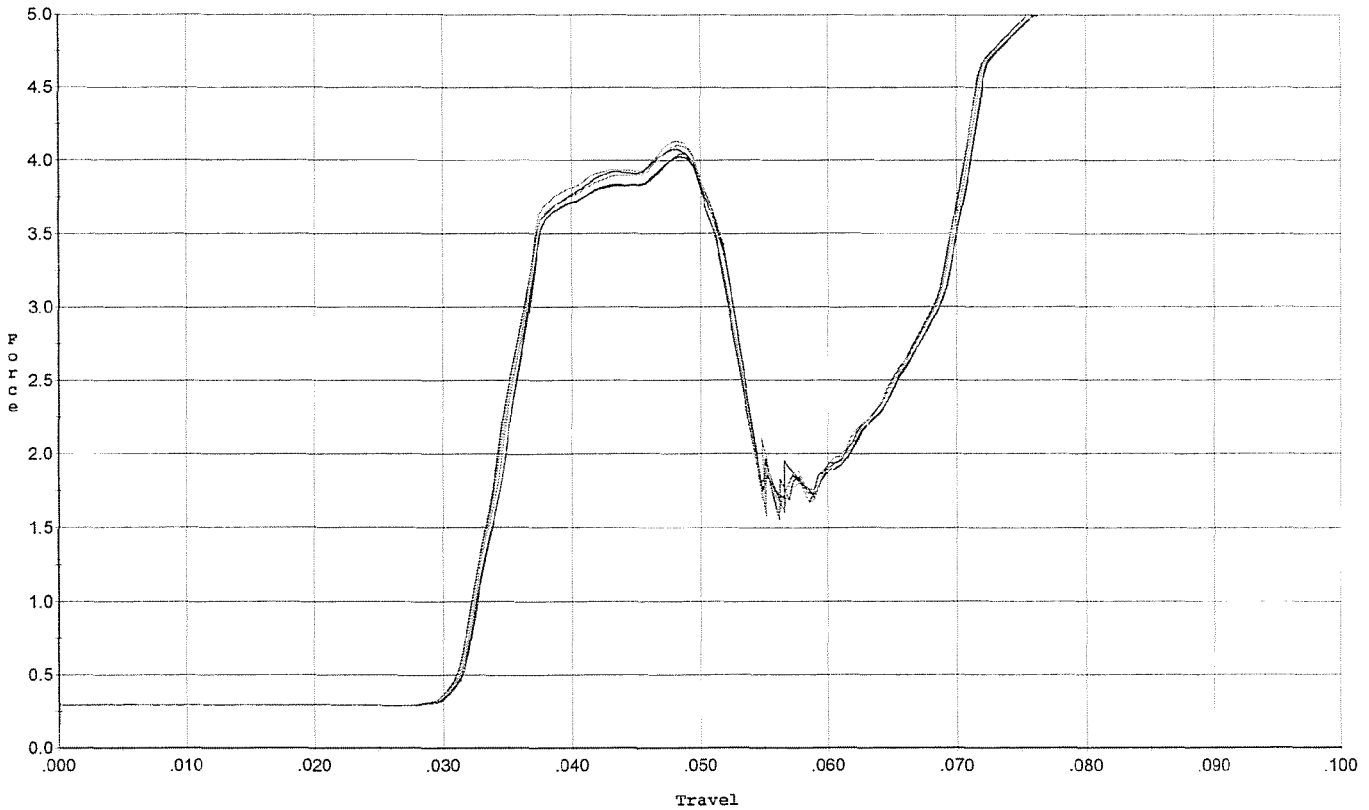
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.571	0.051	0.033	0.037	0.050		Set Trigger
2	2.534	0.051	0.033	0.037	0.050		Set Trigger
3	2.513	0.052	0.033	0.036	0.050		Set Trigger
4	2.613	0.052	0.033	0.036	0.051		Set Trigger
5	2.509	0.051	0.033	0.036	0.049		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/2/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.072	0.051	0.031	0.034	0.077		Set Trigger
2	4.026	0.052	0.031	0.034	0.077		Set Trigger
3	4.040	0.052	0.032	0.034	0.077		Set Trigger
4	4.104	0.053	0.031	0.034	0.080		Set Trigger
5	4.132	0.051	0.031	0.034	0.077		Set Trigger

Avg 4.07