

G6784568

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



ORDER NO.

86470

BARREL LENGTH

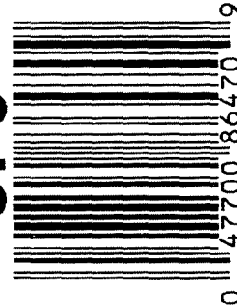
24"

CAPACITY

6

G6784568

UPC



BM FORM

**M-24
INSPECTION CHECKLIST-NEW GUNS**

GUN SERIAL #

6674568

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-25-08	SP
430	ASSEMBLE TO STOCK		8-25-08	SP
440	PROOF		8-25-08	SP
460	CHECK HEADSPACE		8-25-08	SP
470	DIS-ASSEMBLE ACTION		8-25-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	8-26-08	RT
475	DRILL AND TAP SIGHT HOLES	AUG 28 2008	8-26-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR <u>BA</u>	8-28-08	BA
490	MAGNAFLUX BOLT		8-28-08	MR
500	ROLLMARK CALIBER		8-28-08	RT
520	GOFF BLAST BBL / REC		8-28-08	DS
542	APPLY COATINGS (BARREL ACTION)		8-30-	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-11-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-11-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-11-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-12-08	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

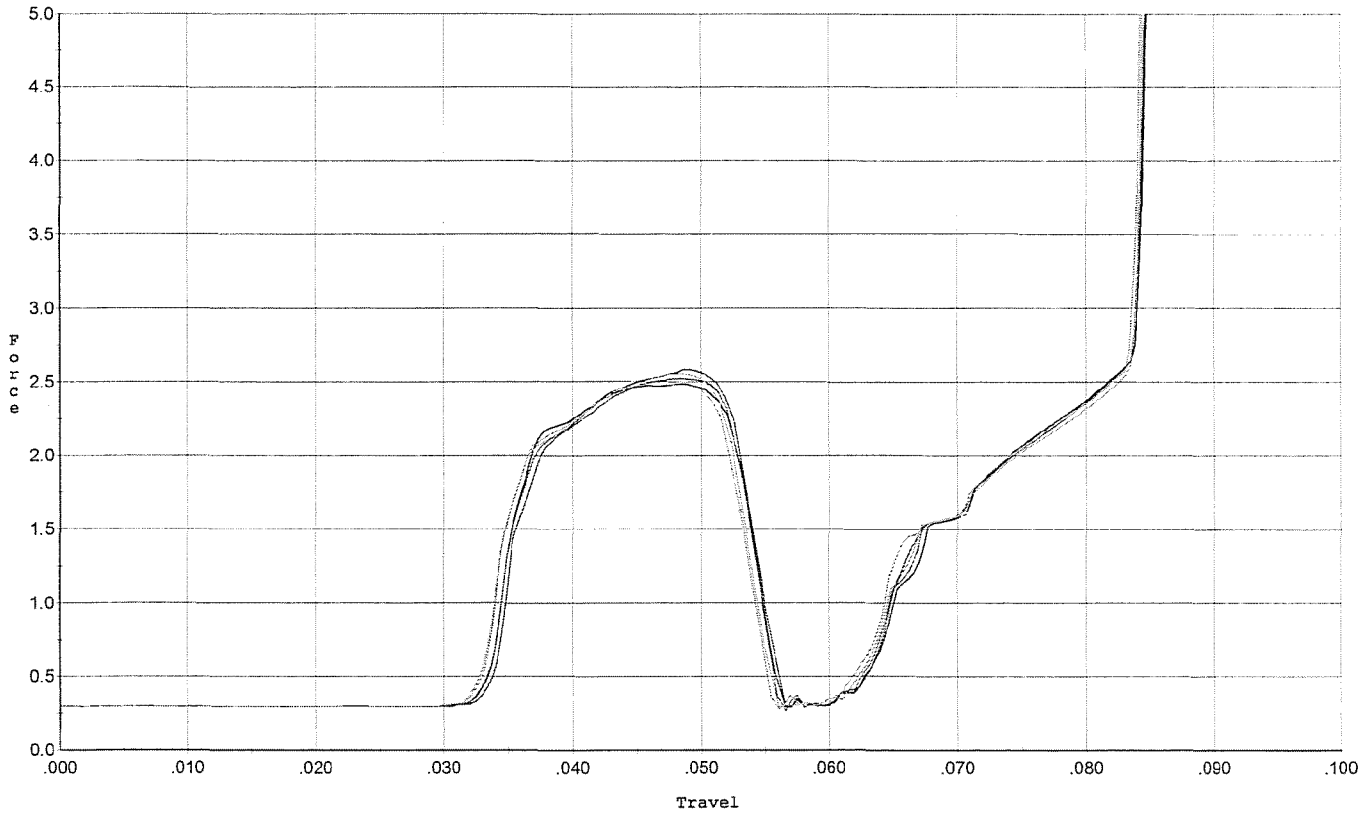
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2</u> <u>2.5</u> <u>2.5</u>	10-1-08	TC
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.5</u> <u>4.5</u> <u>5</u>	10-1-08	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.025</u> <u>.024</u>	10-1-08	TC
	J) ASSEMBLE STOCK		9-12-08	TRW
	K) ASSEMBLE SWIVEL STUDS		10-1-08	TC
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-15-08	TRW
	MALFUNCTION	CORRECTION	N/A	
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-15-08	Fm
670	FINAL INSPECTION A) HEADSPACE		10-1-08	TC
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.77</u> <u>2.80</u> <u>2.67</u> <u>2.74</u> <u>2.61</u>	9/30/08	Fm
	C) FUNCTION		10-1-08	TC
690	PACK		12-4-08	TC

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/9/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



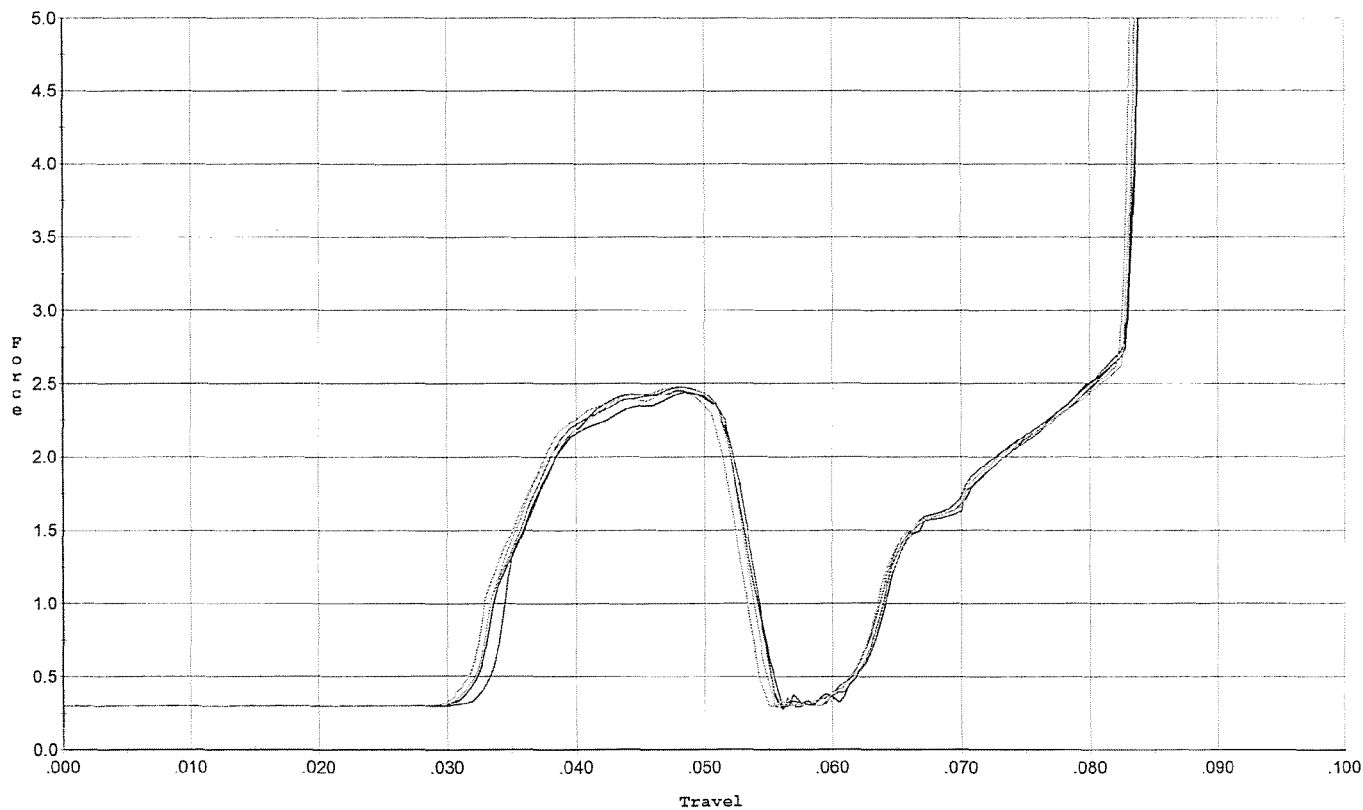
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.586	0.053	0.033	0.036	0.053		Set Trigger
2	2.487	0.053	0.033	0.036	0.053		Set Trigger
3	2.520	0.053	0.033	0.036	0.053		Set Trigger
4	2.556	0.052	0.033	0.036	0.053		Set Trigger
5	2.483	0.053	0.032	0.036	0.053		Set Trigger

Avg 2.52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/9/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



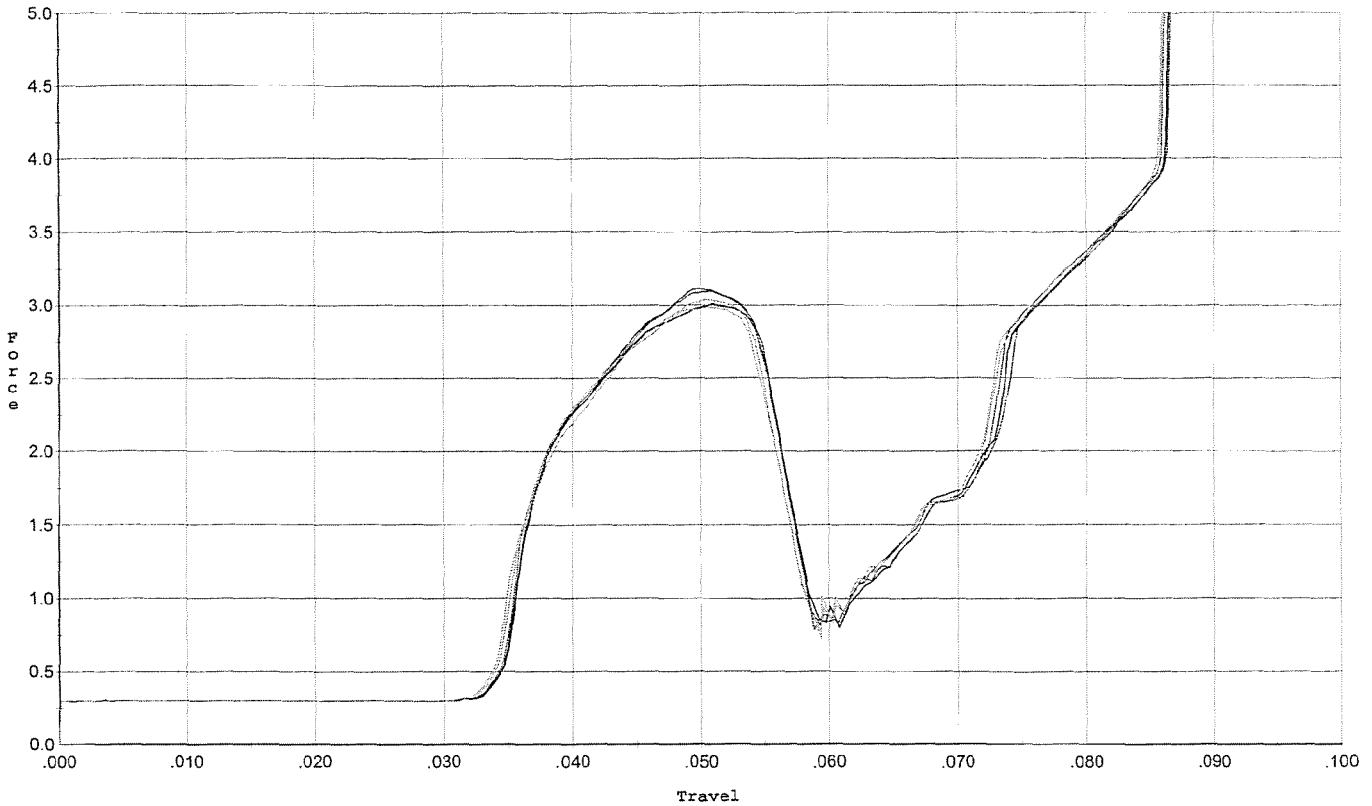
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.455	0.053	0.033	0.036	0.051		Set Trigger
2	2.439	0.052	0.033	0.036	0.050		Set Trigger
3	2.475	0.052	0.032	0.036	0.051		Set Trigger
4	2.485	0.052	0.033	0.036	0.051		Set Trigger
5	2.445	0.051	0.032	0.036	0.051		Set Trigger

Avg 2.46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/9/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



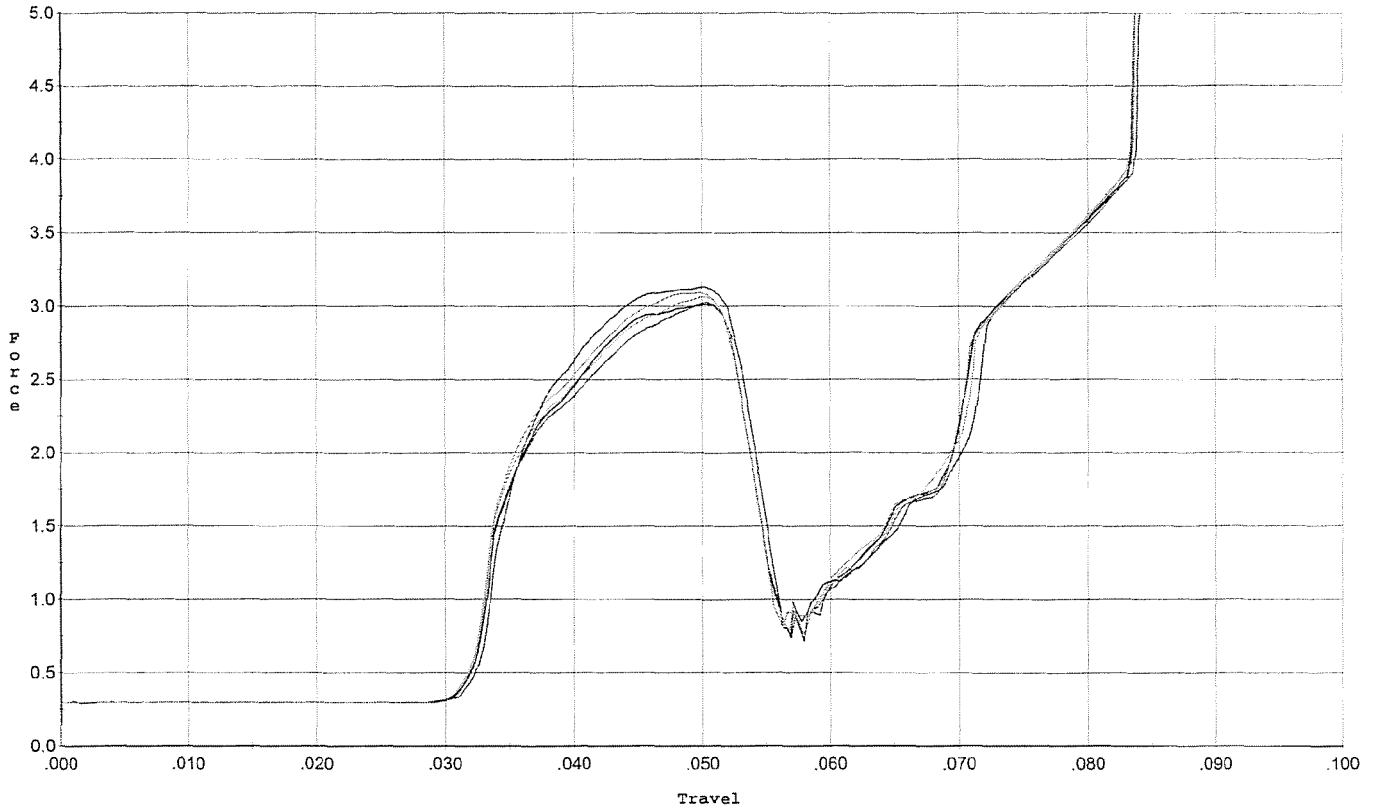
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.114	0.055	0.035	0.036	0.063		Set Trigger
2	3.009	0.055	0.035	0.036	0.062		Set Trigger
3	3.098	0.055	0.034	0.035	0.063		Set Trigger
4	2.985	0.056	0.034	0.035	0.064		Set Trigger
5	3.043	0.054	0.034	0.035	0.061		Set Trigger

Avg 3.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/9/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



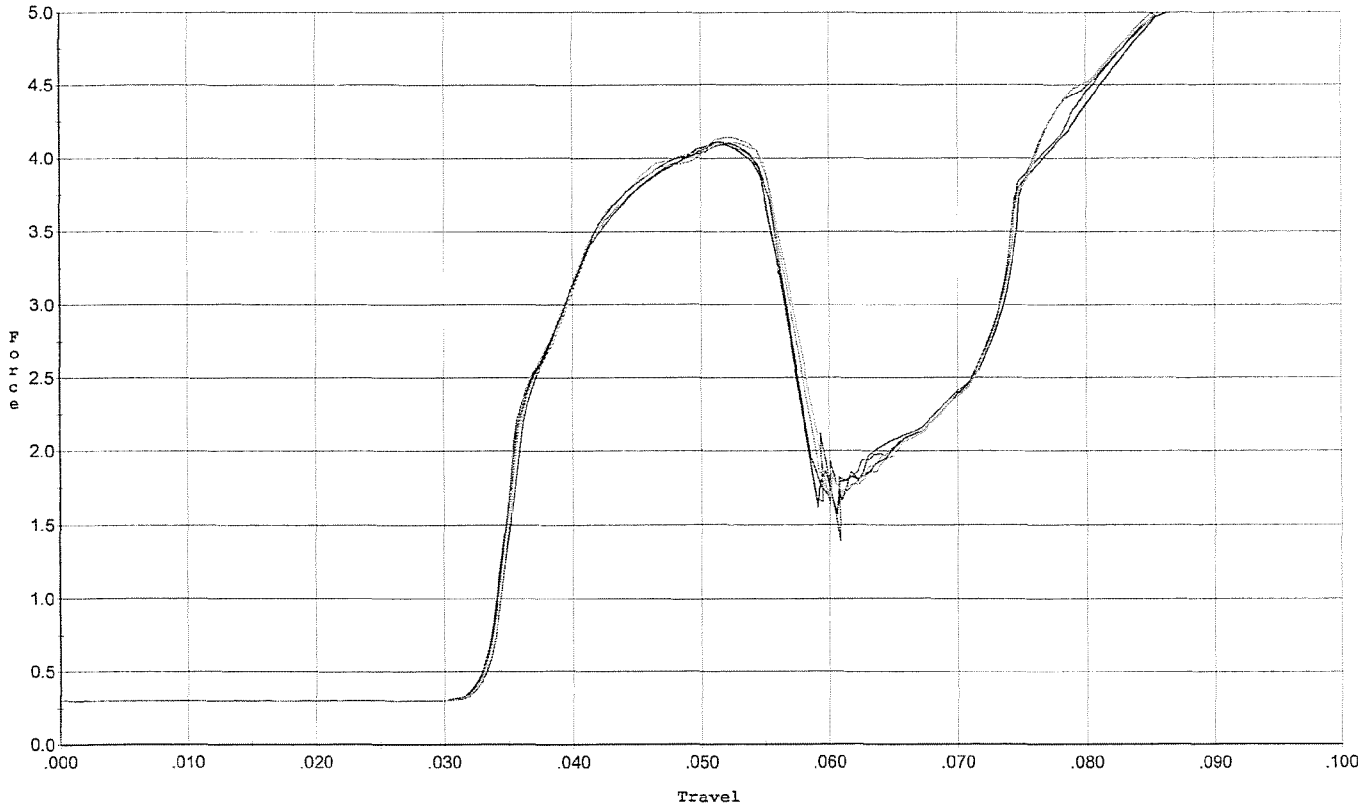
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.132	0.053	0.032	0.035	0.064		Set Trigger
2	3.012	0.052	0.032	0.035	0.061		Set Trigger
3	3.024	0.052	0.032	0.034	0.060		Set Trigger
4	3.061	0.052	0.032	0.034	0.061		Set Trigger
5	3.093	0.052	0.032	0.034	0.063		Set Trigger

Avg 3.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 9/9/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



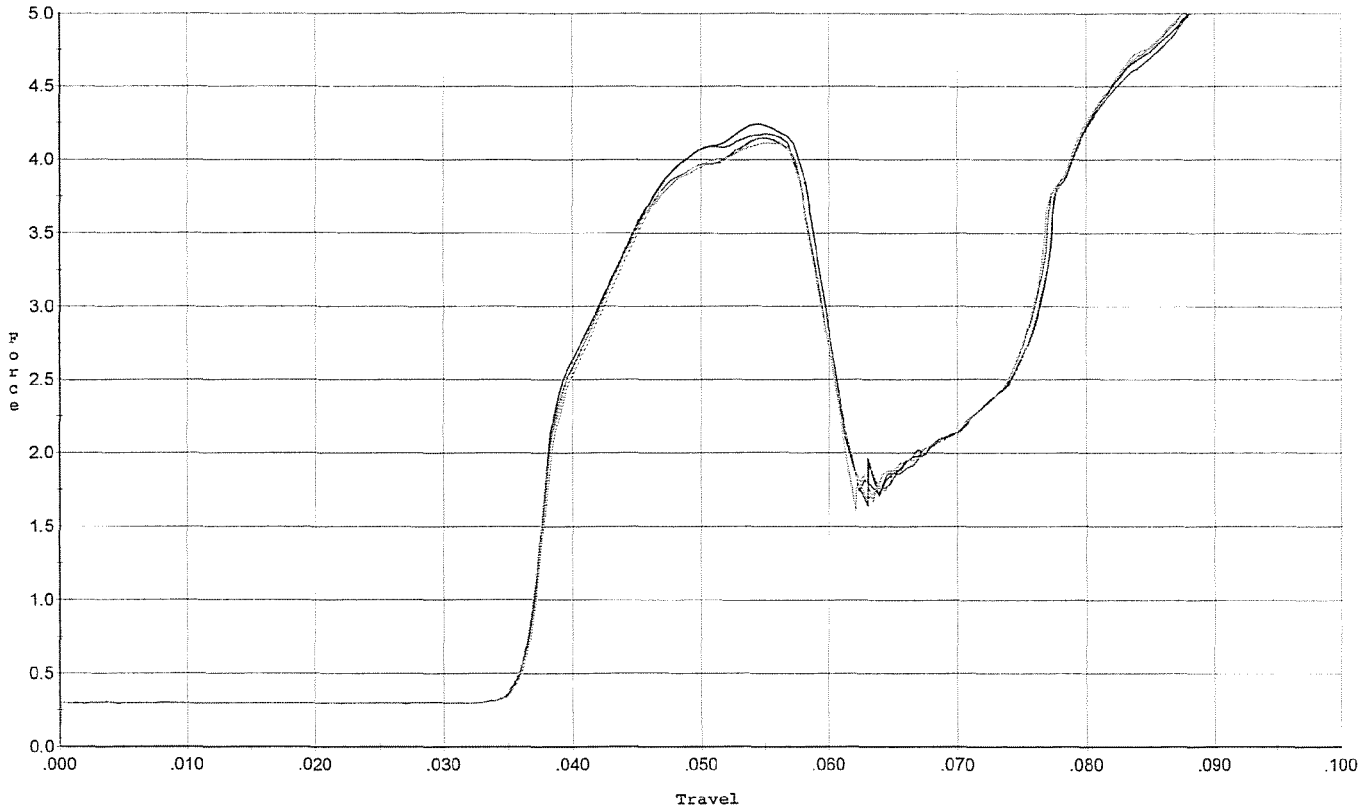
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.112	0.055	0.033	0.034	0.086		Set Trigger
2	4.110	0.056	0.033	0.034	0.087		Set Trigger
3	4.091	0.056	0.033	0.034	0.088		Set Trigger
4	4.105	0.058	0.033	0.033	0.092		Set Trigger
5	4.139	0.057	0.033	0.034	0.090		Set Trigger

Avg 4.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/9/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



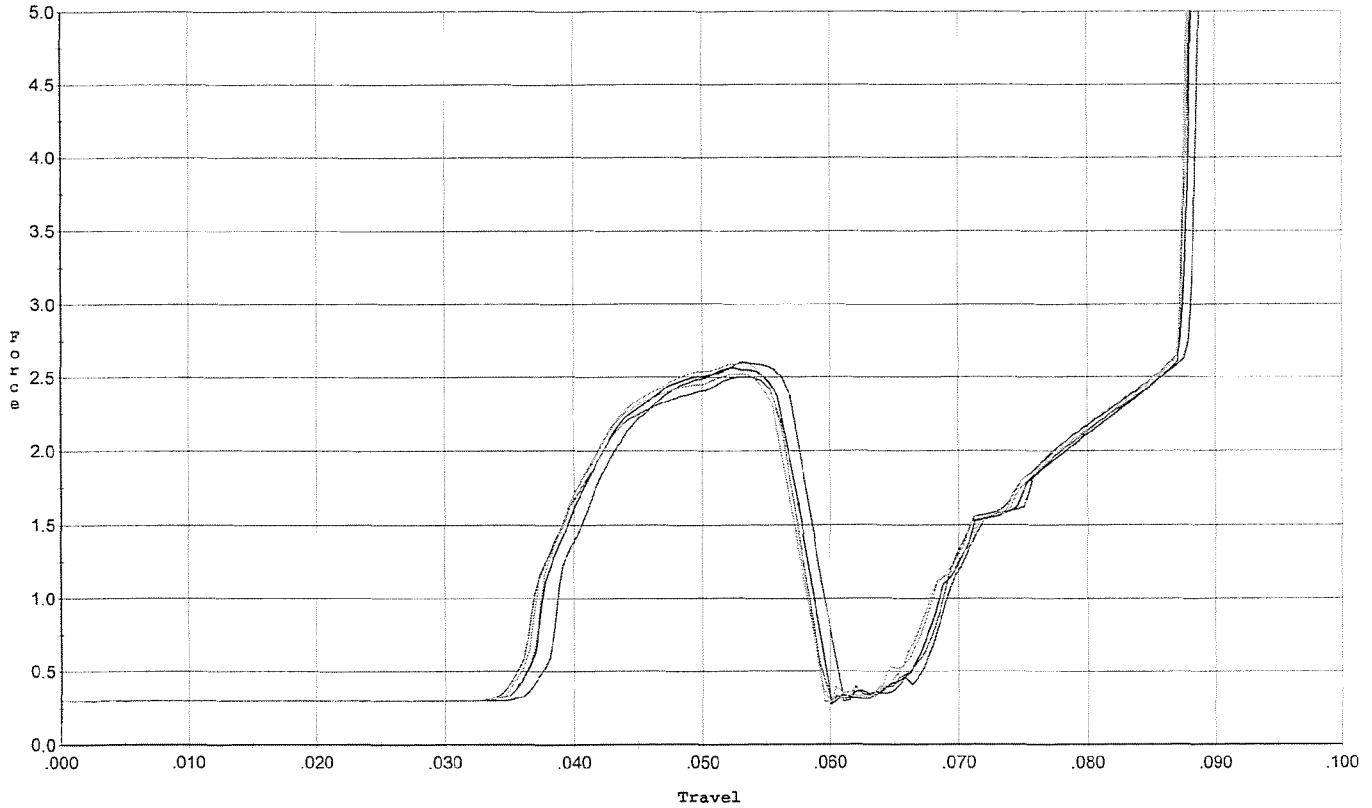
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.176	0.057	0.036	0.035	0.087		Set Trigger
2	4.242	0.058	0.036	0.035	0.090		Set Trigger
3	4.146	0.058	0.036	0.035	0.086		Set Trigger
4	4.115	0.059	0.036	0.035	0.089		Set Trigger
5	4.147	0.058	0.036	0.035	0.086		Set Trigger

Avg 4.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/9/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



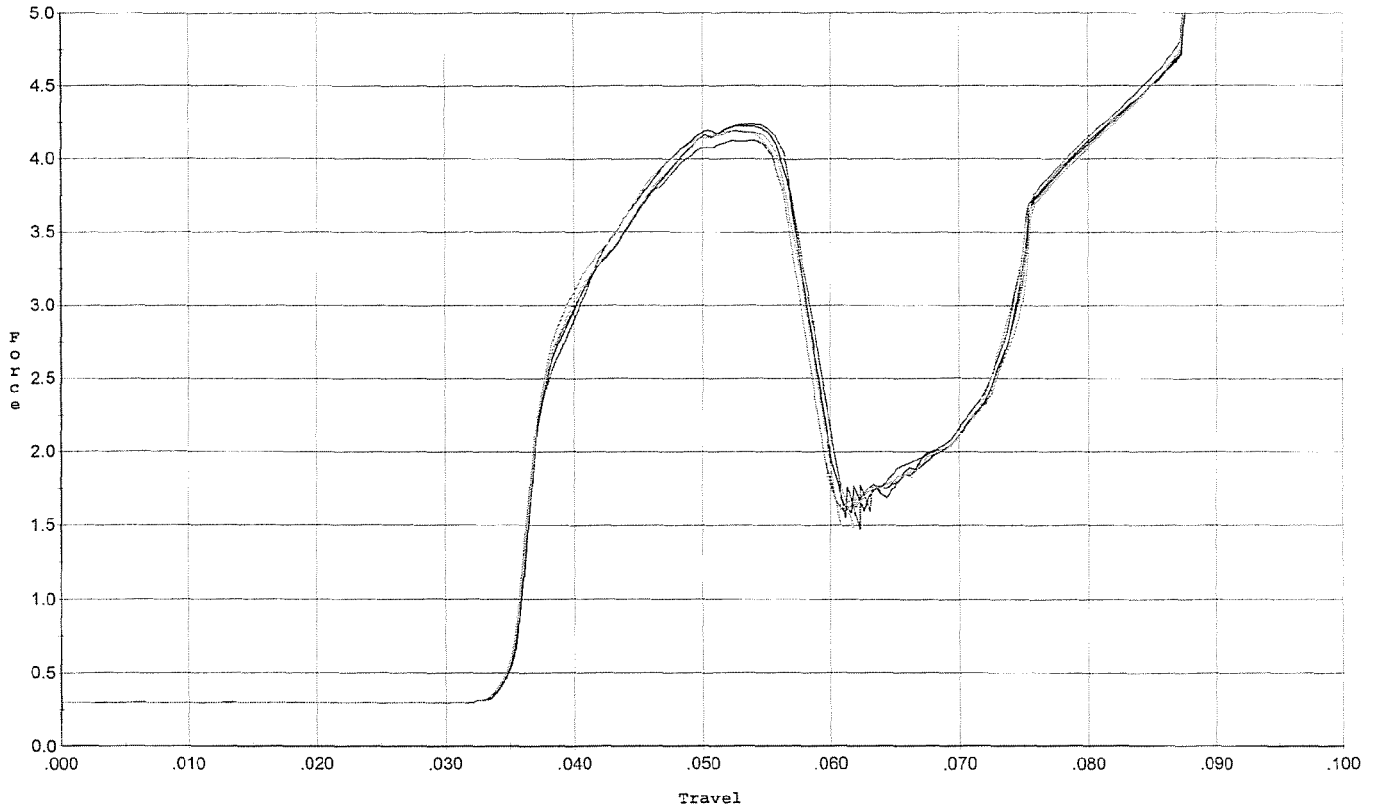
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.603	0.057	0.037	0.037	0.054		Set Trigger
2	2.562	0.058	0.036	0.037	0.055		Set Trigger
3	2.501	0.056	0.035	0.037	0.054		Set Trigger
4	2.596	0.056	0.036	0.037	0.055		Set Trigger
5	2.526	0.057	0.035	0.037	0.055		Set Trigger

Avg 2.55

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/9/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.235	0.059	0.035	0.033	0.092		Set Trigger
2	4.223	0.057	0.035	0.034	0.088		Set Trigger
3	4.123	0.056	0.035	0.034	0.086		Set Trigger
4	4.187	0.058	0.035	0.034	0.089		Set Trigger
5	4.193	0.056	0.035	0.034	0.087		Set Trigger

Avg 4.19