

G 678 4569

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

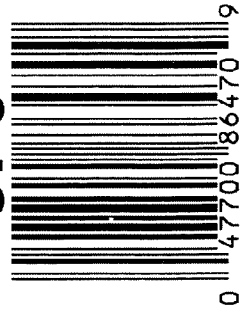
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6784569

UPC



GUN SERIAL #

G 6784569

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-28-08	SP
430	ASSEMBLE TO STOCK		8-28-08	SP
440	PROOF		8-28-08	SP
460	CHECK HEADSPACE		8-28-08	SP
470	DIS-ASSEMBLE ACTION		8-28-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	8-29-08	BN
475	DRILL AND TAP SIGHT HOLES	SEP 02 2008	8-29-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BN	9-2-08	BN
490	MAGNAFLUX BOLT		8/28/08	MR
500	ROLLMARK CALIBER		9/3/08	IT
520	GOFF BLAST BBL / REC		9/5/08	DG
542	APPLY COATINGS (BARREL ACTION)		9-9	en
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-18-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-18-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-18-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-1-08	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.60 LBS +/- .5 LBS		

F004 REV 5/2006

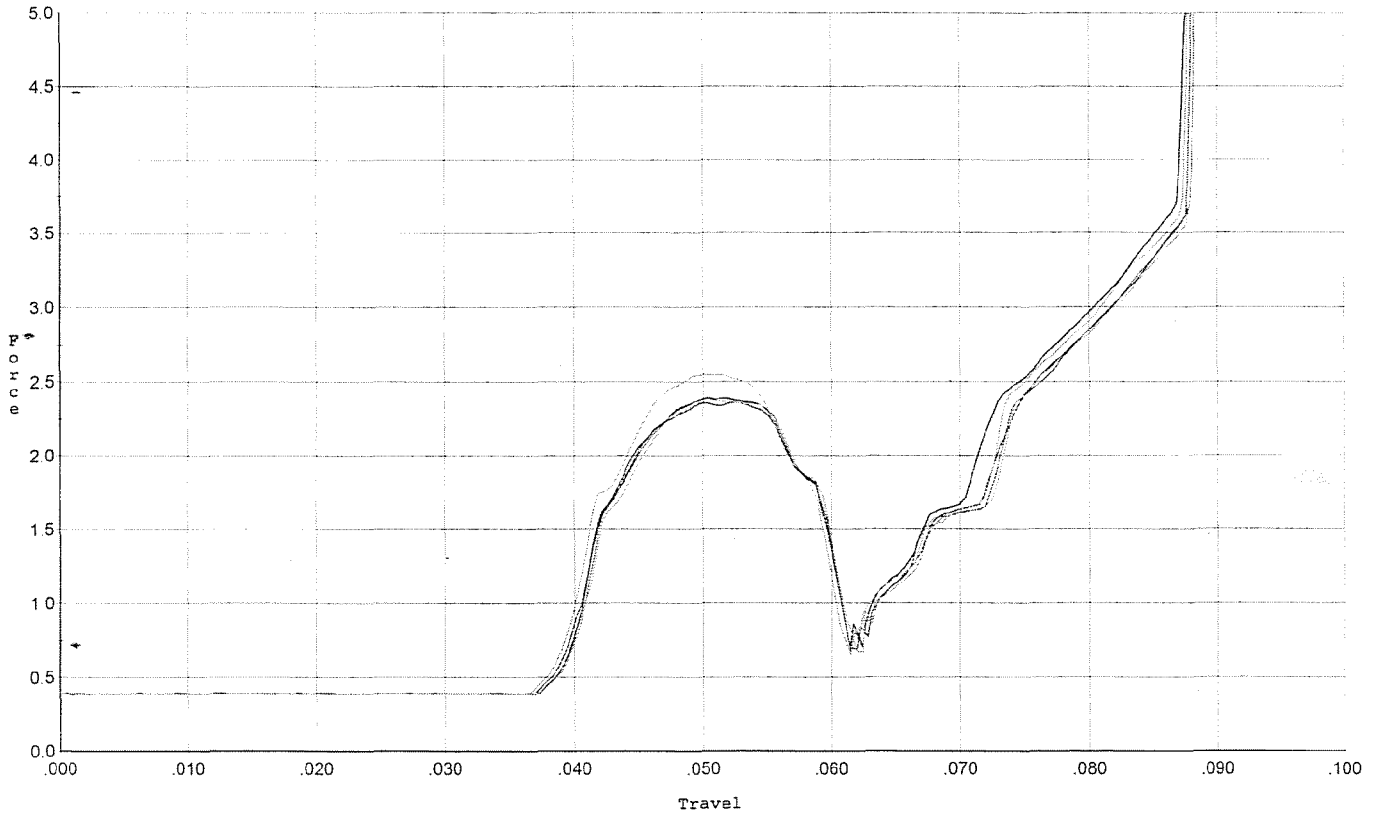
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>30</u> <u>30</u> <u>35</u>	12-3-08	LQ
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>35</u> <u>35</u> <u>40</u>	12-3-08	XQ
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.024</u>	12-3-08	RA
	J) ASSEMBLE STOCK		10-1-08	L.P.A.
	K) ASSEMBLE SWIVEL STUDS		12-3-08	LQ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10-2-08	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-2-08	XQ
670	FINAL INSPECTION A) HEADSPACE		12-3-08	LQ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.40</u> <u>2.37</u> <u>2.40</u> <u>2.42</u> <u>2.41</u>	10-28-08	TC
	C) FUNCTION		12-3-08	LQ
690	PACK		12-5-08	BZ

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/22/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lbs



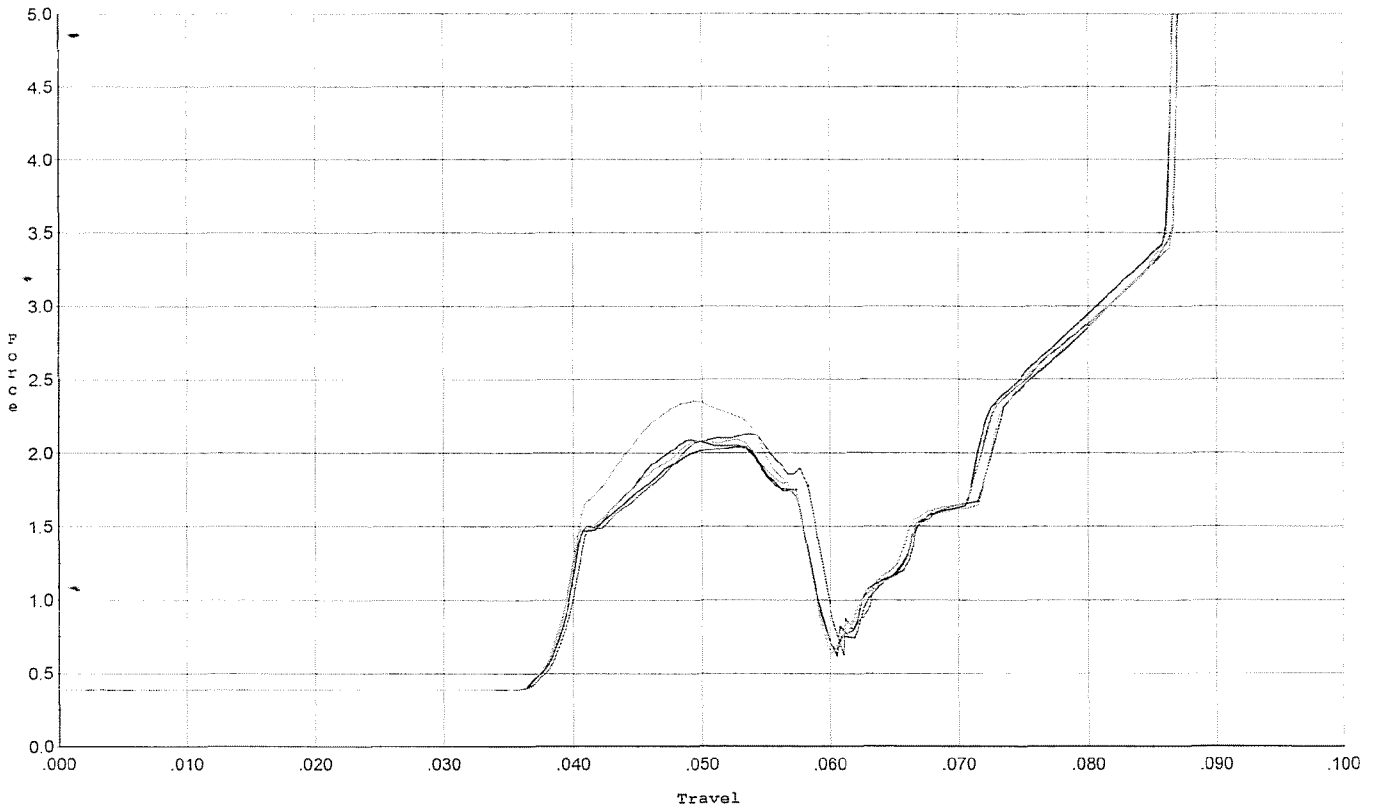
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.361	0.060	0.039	0.035	0.056		Set Trigger
2	2.395	0.060	0.040	0.034	0.056		Set Trigger
3	2.400	0.060	0.039	0.035	0.056		Set Trigger
4	2.380	0.059	0.040	0.035	0.055		Set Trigger
5	2.546	0.059	0.039	0.035	0.057		Set Trigger

A-2.411

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/22/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lbs



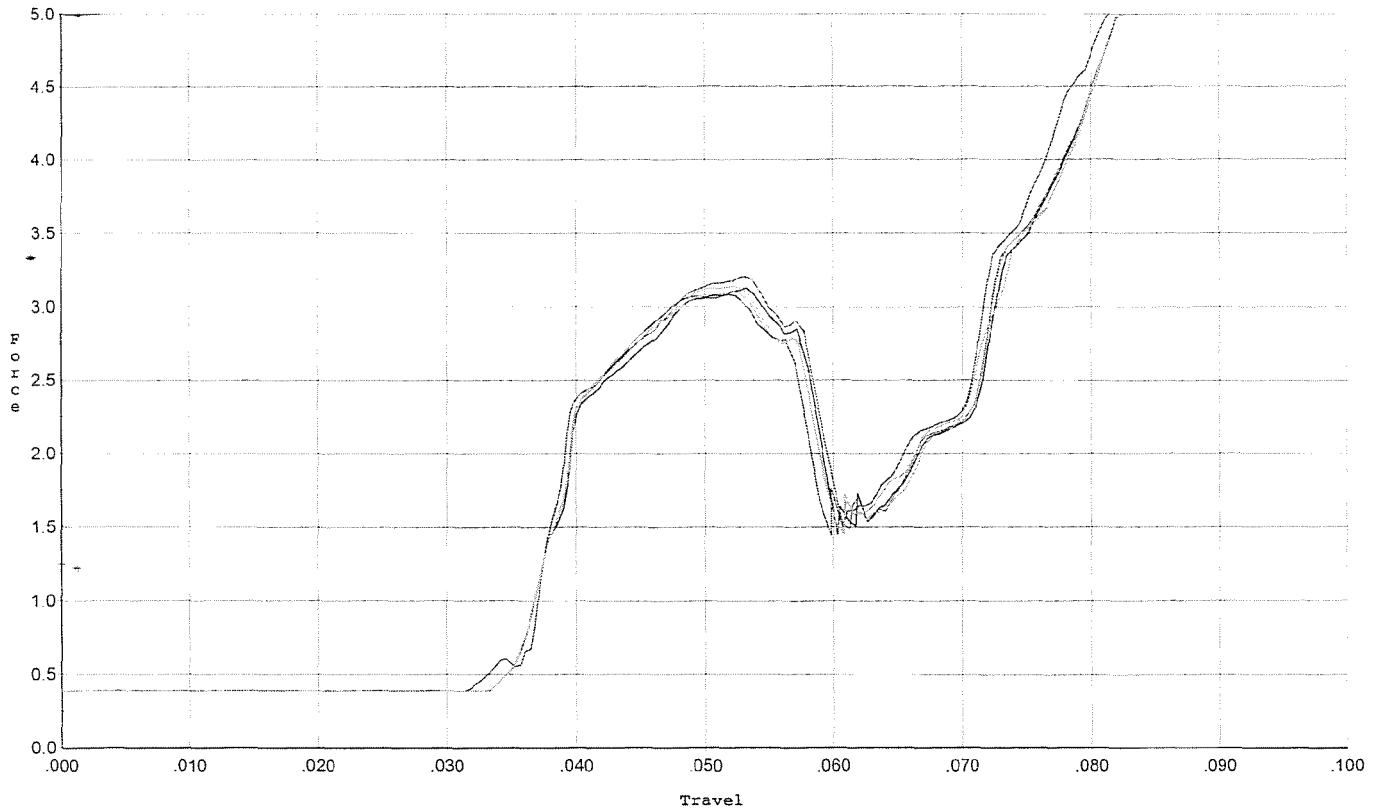
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.088	0.057	0.039	0.036	0.049		Set Trigger
2	2.042	0.057	0.039	0.036	0.048		Set Trigger
3	2.131	0.058	0.039	0.035	0.051		Set Trigger
4	2.092	0.057	0.038	0.035	0.049		Set Trigger
5	2.358	0.057	0.038	0.036	0.053		Set Trigger

A-2.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/22/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lbs



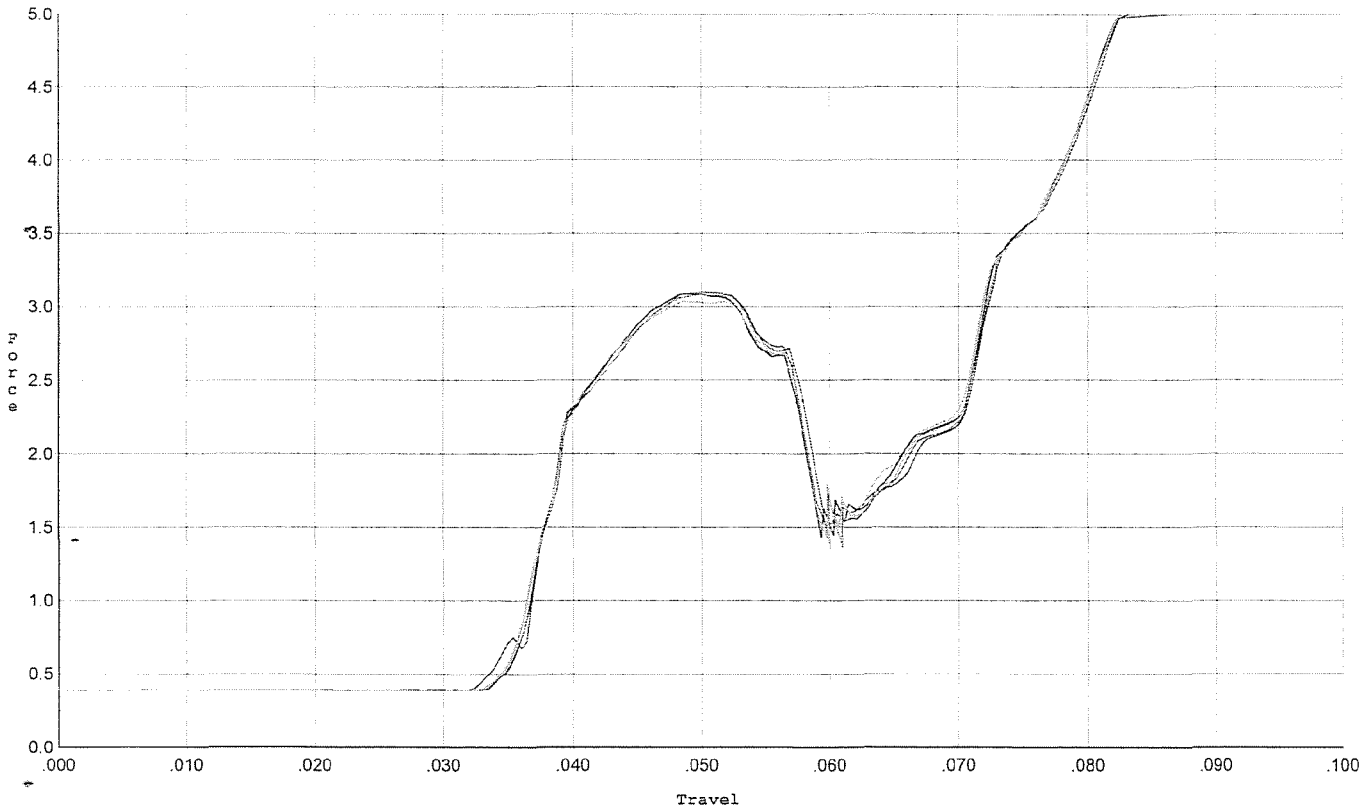
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.079	0.057	0.036	0.033	0.070		Set Trigger
2	3.127	0.058	0.036	0.033	0.072		Set Trigger
3	3.206	0.058	0.036	0.033	0.073		Set Trigger
4	3.138	0.057	0.036	0.033	0.071		Set Trigger
5	3.103	0.057	0.036	0.033	0.071		Set Trigger

A-3-13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/22/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lbs



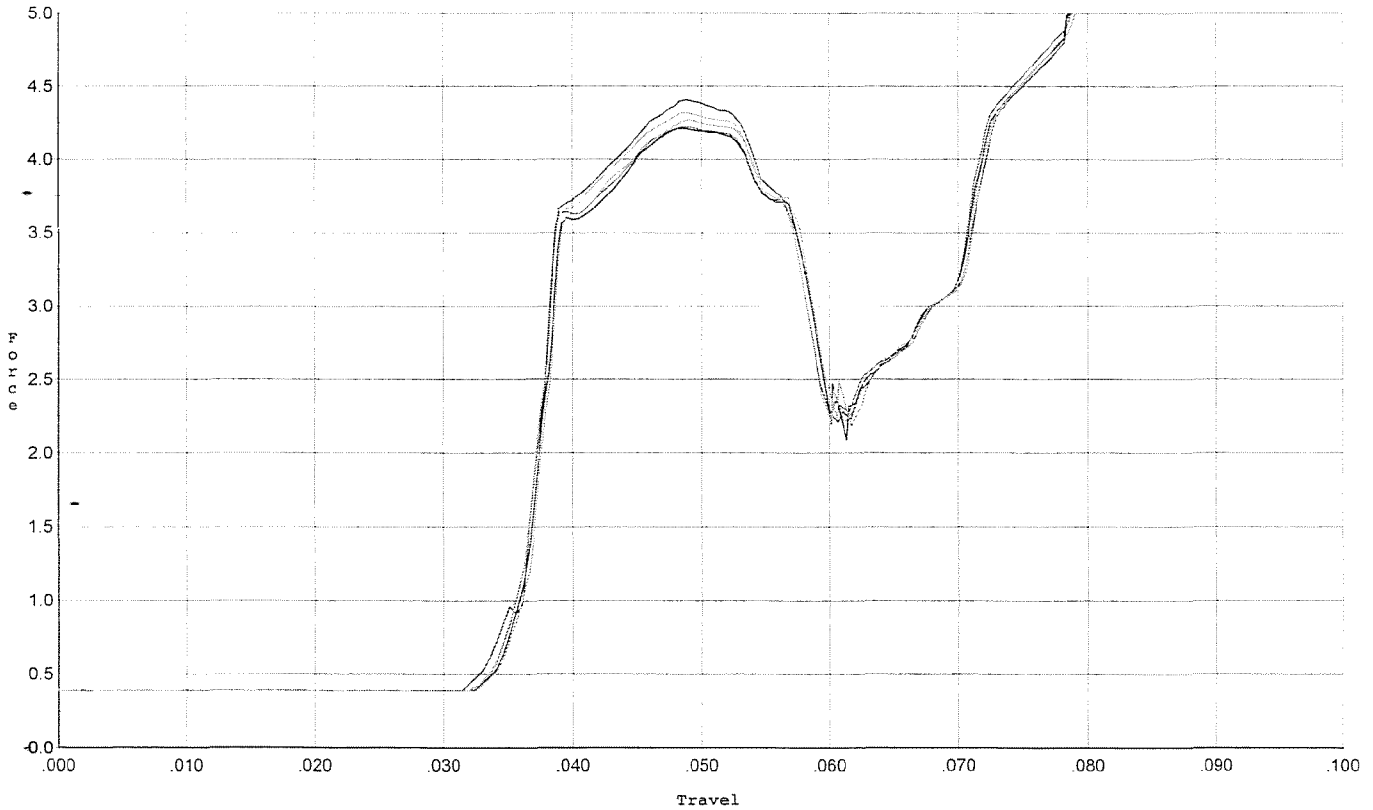
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.080	0.057	0.034	0.034	0.070		Set Trigger
2	3.089	0.057	0.036	0.034	0.070		Set Trigger
3	3.099	0.058	0.035	0.033	0.072		Set Trigger
4	3.079	0.057	0.035	0.034	0.070		Set Trigger
5	3.033	0.057	0.035	0.034	0.070		Set Trigger

A-3-07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/22/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



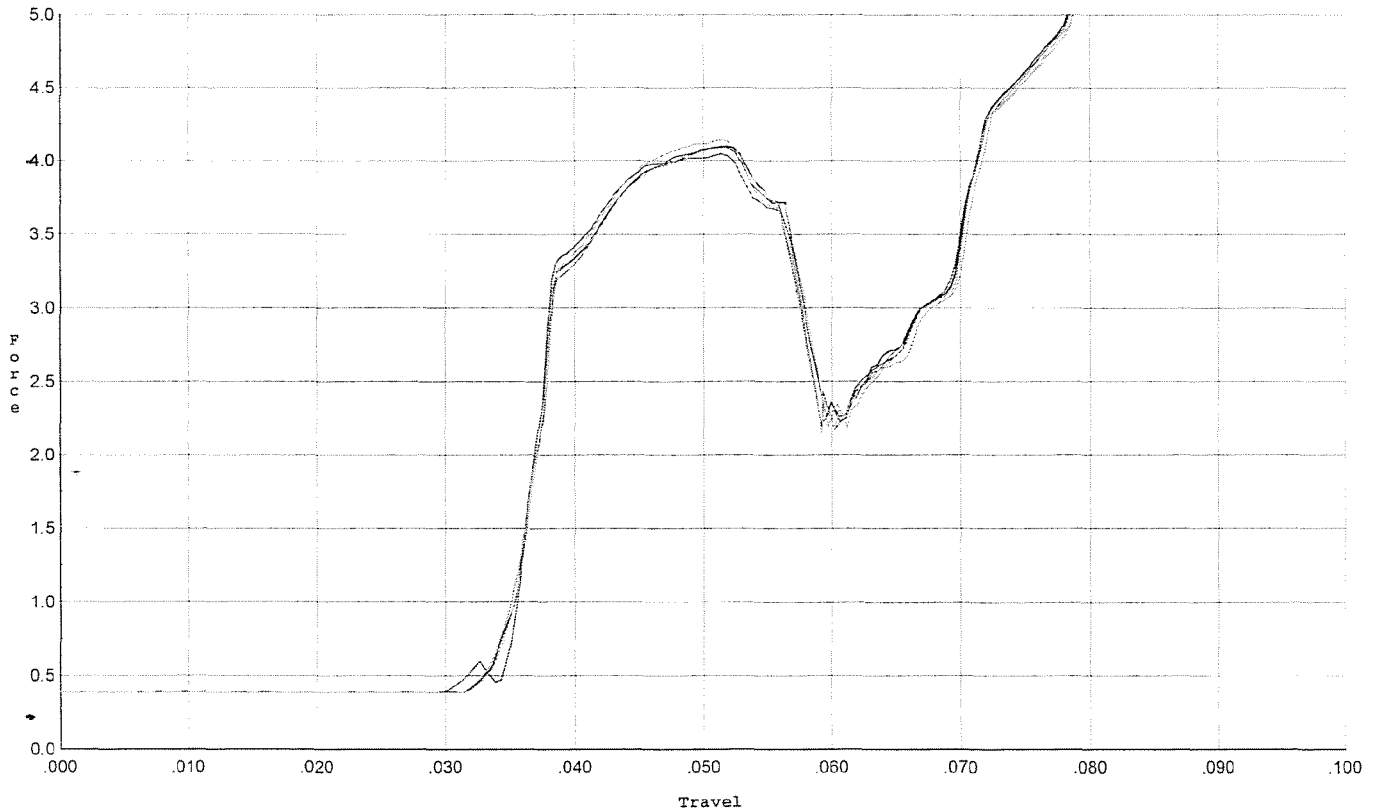
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.408	0.057	0.034	0.025	0.097		Set Trigger
2	4.213	0.058	0.035	0.025	0.096		Set Trigger
3	4.223	0.057	0.034	0.025	0.095		Set Trigger
4	4.317	0.057	0.034	0.026	0.096		Set Trigger
5	4.270	0.058	0.035	0.025	0.096		Set Trigger

A-428

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/22/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



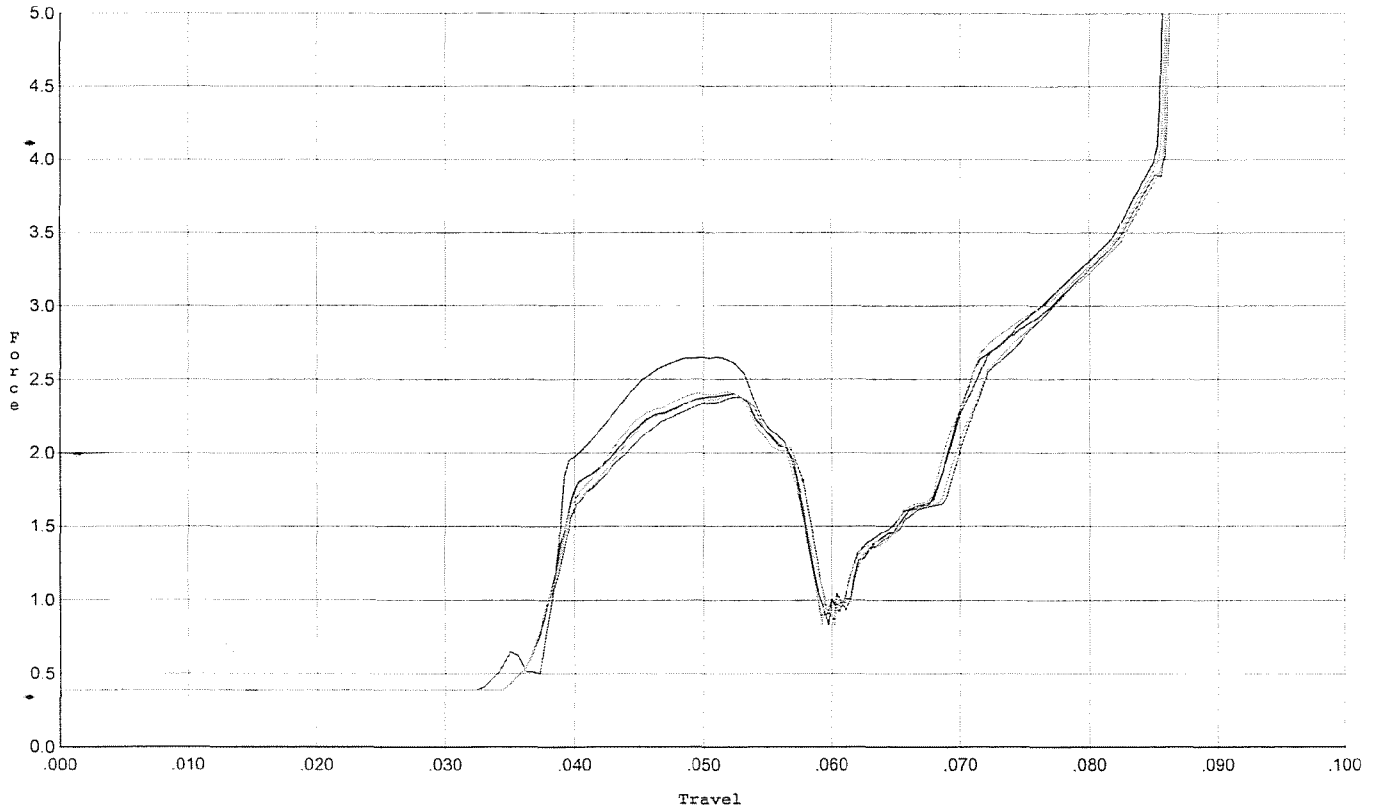
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.092	0.057	0.035	0.026	0.092		Set Trigger
2	4.099	0.056	0.034	0.026	0.091		Set Trigger
3	4.046	0.057	0.034	0.026	0.092		Set Trigger
4	4.104	0.058	0.034	0.026	0.094		Set Trigger
5	4.142	0.057	0.034	0.026	0.093		Set Trigger

A 4.09

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/22/2008

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lbs for final test



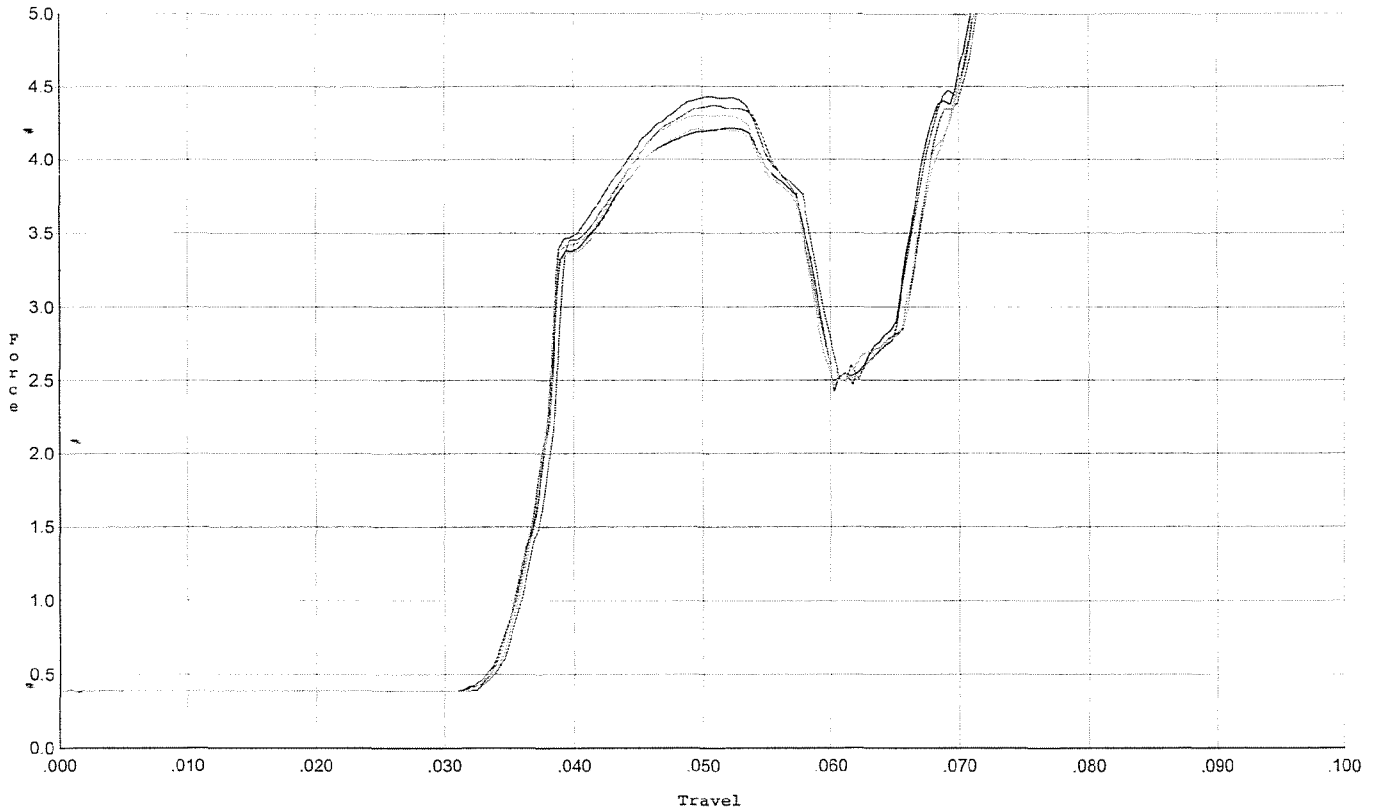
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.649	0.057	0.035	0.035	0.060		Set Trigger
2	2.400	0.057	0.037	0.035	0.056		Set Trigger
3	2.378	0.058	0.037	0.035	0.056		Set Trigger
4	2.399	0.057	0.037	0.035	0.055		Set Trigger
5	2.415	0.057	0.037	0.035	0.056		Set Trigger

A-2.44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/22/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.426	0.057	0.034	0.018	0.098		Set Trigger
2	4.214	0.058	0.034	0.018	0.098		Set Trigger
3	4.373	0.058	0.035	0.018	0.098		Set Trigger
4	4.303	0.057	0.034	0.018	0.096		Set Trigger
5	4.205	0.059	0.035	0.018	0.098		Set Trigger

A 4.30