

66784571

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



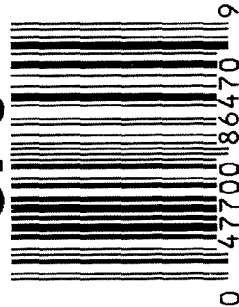
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6784571

UPC



BM FORM

GUN SERIAL # G 67845 71

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-19-08	SP
430	ASSEMBLE TO STOCK		9-19-08	SP
440	PROOF		9-19-08	SP
460	CHECK HEADSPACE		9-19-08	SP
470	DIS-ASSEMBLE ACTION		9-19-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	9-20-08	EW
475	DRILL AND TAP SIGHT HOLES	SEP 22 2008	9-20-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR <u>BM</u>	9-22-08	BM
490	MAGNAFLUX BOLT		9-19-08	MR
500	ROLLMARK CALIBER		9-22-08	RT
520	GOFF BLAST BBL / REC		9-23-08	DG
542	APPLY COATINGS (BARREL ACTION)		9-27-08	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-29-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-29-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-29-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-9-08	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

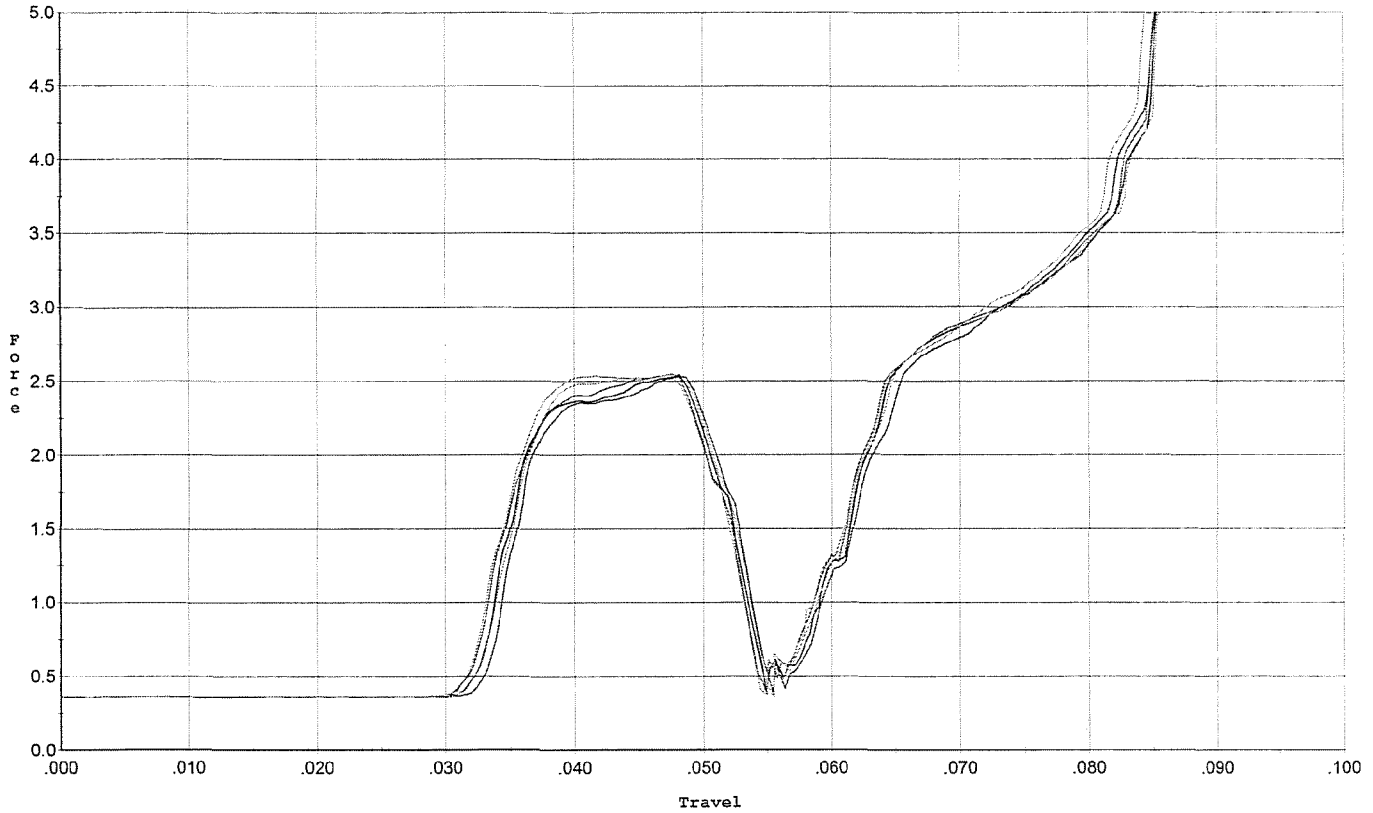
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4°</u> <u>4°</u> <u>4°</u>	12-11-08	LN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4°</u> <u>4°</u> <u>4°</u>	12-11-08	LN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	12-11-08	LN
	J) ASSEMBLE STOCK		10-9-08	LAD
	K) ASSEMBLE SWIVEL STUDS		12-11-08	LN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	11-25-08	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		11-25-08	LN
670	FINAL INSPECTION A) HEADSPACE		12-11-08	LN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.67</u> <u>2.63</u> <u>2.66</u> <u>2.63</u> <u>2.70</u>	12-10-08	LN
	C) FUNCTION		12-11-08	LN
690	PACK		12-18-08	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 10/1/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



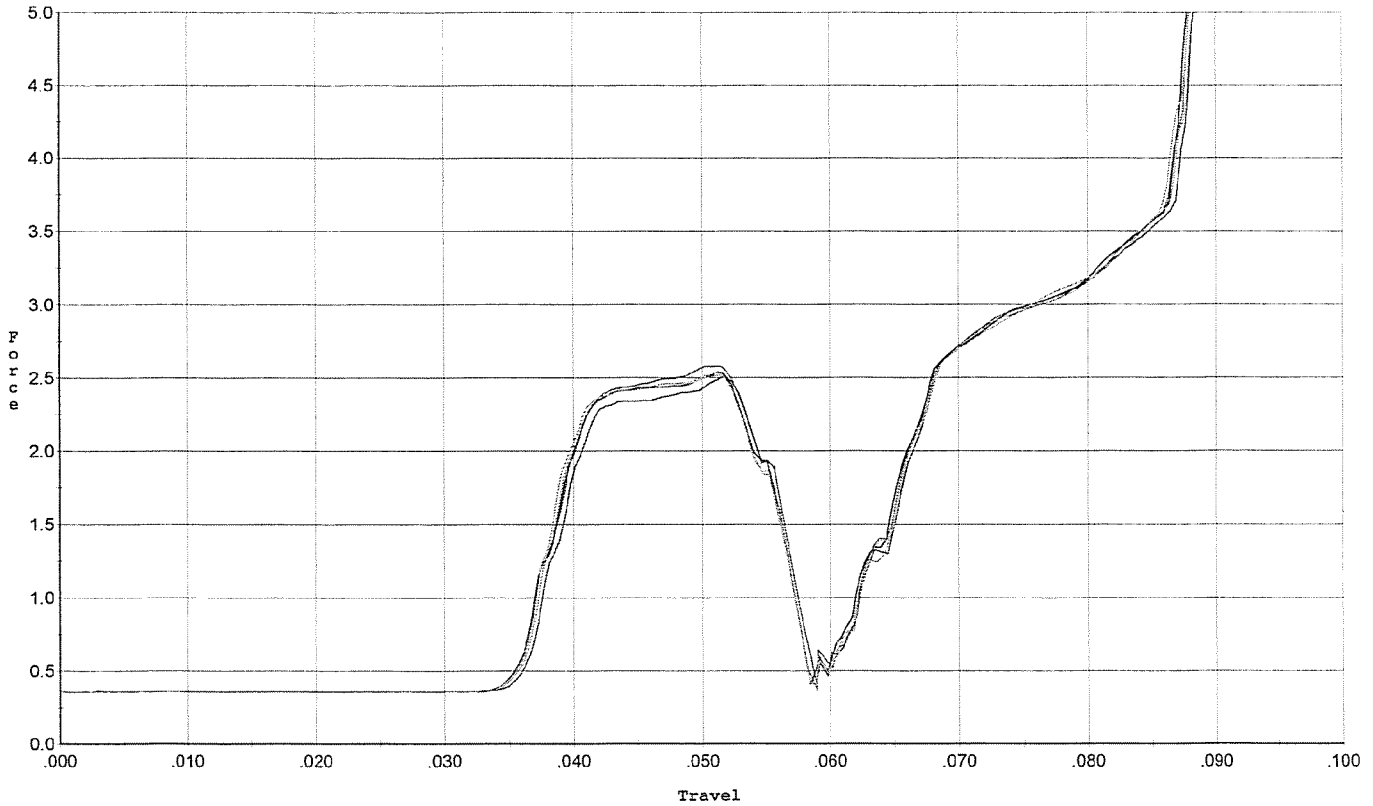
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.538	0.052	0.033	0.037	0.053		Set Trigger
2	2.540	0.052	0.033	0.038	0.053		Set Trigger
3	2.547	0.052	0.032	0.038	0.054		Set Trigger
4	2.545	0.053	0.033	0.037	0.055		Set Trigger
5	2.537	0.052	0.032	0.037	0.055		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 10/1/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



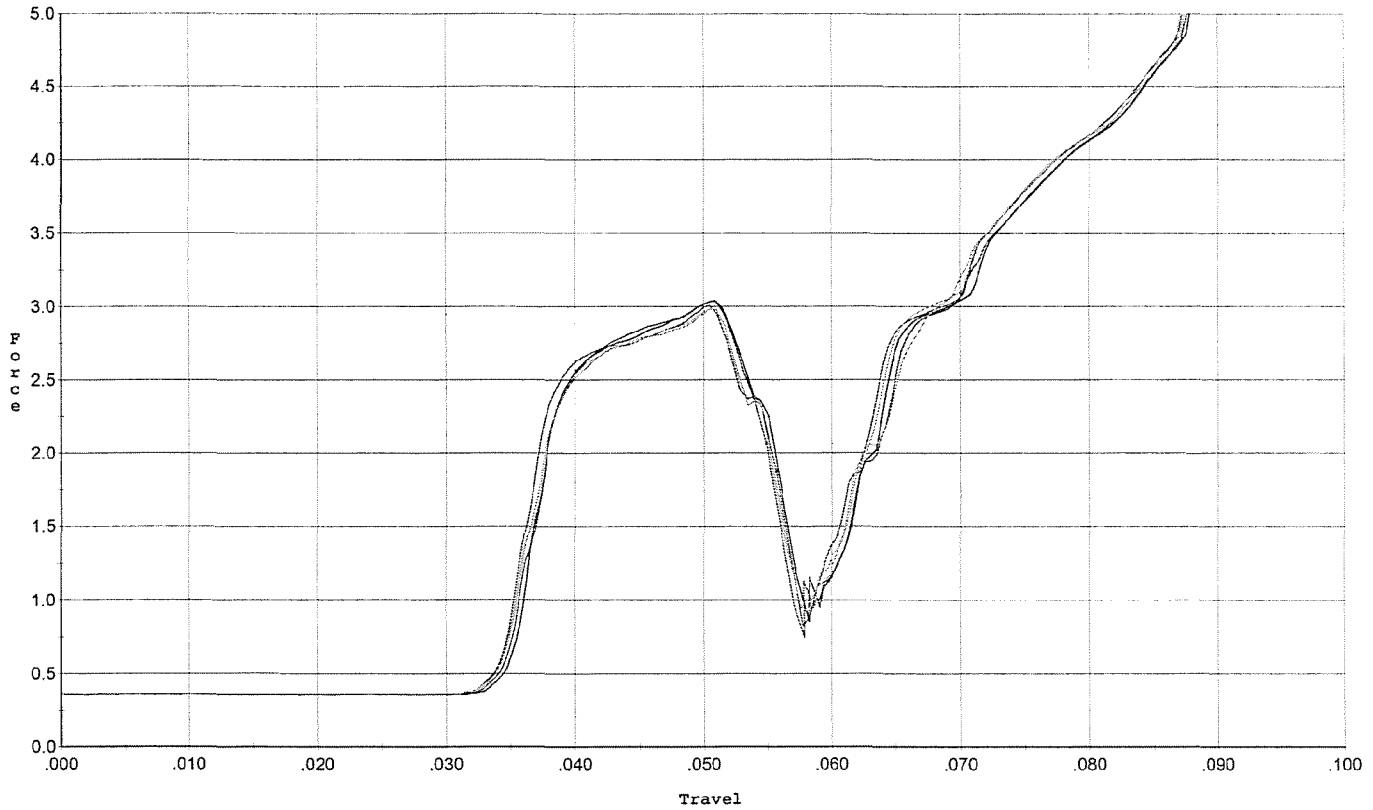
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.508	0.056	0.036	0.038	0.054		Set Trigger
2	2.538	0.056	0.036	0.038	0.056		Set Trigger
3	2.580	0.056	0.036	0.038	0.056		Set Trigger
4	2.534	0.056	0.036	0.038	0.056		Set Trigger
5	2.518	0.056	0.036	0.038	0.056		Set Trigger

Aug 2.53

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/1/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs,



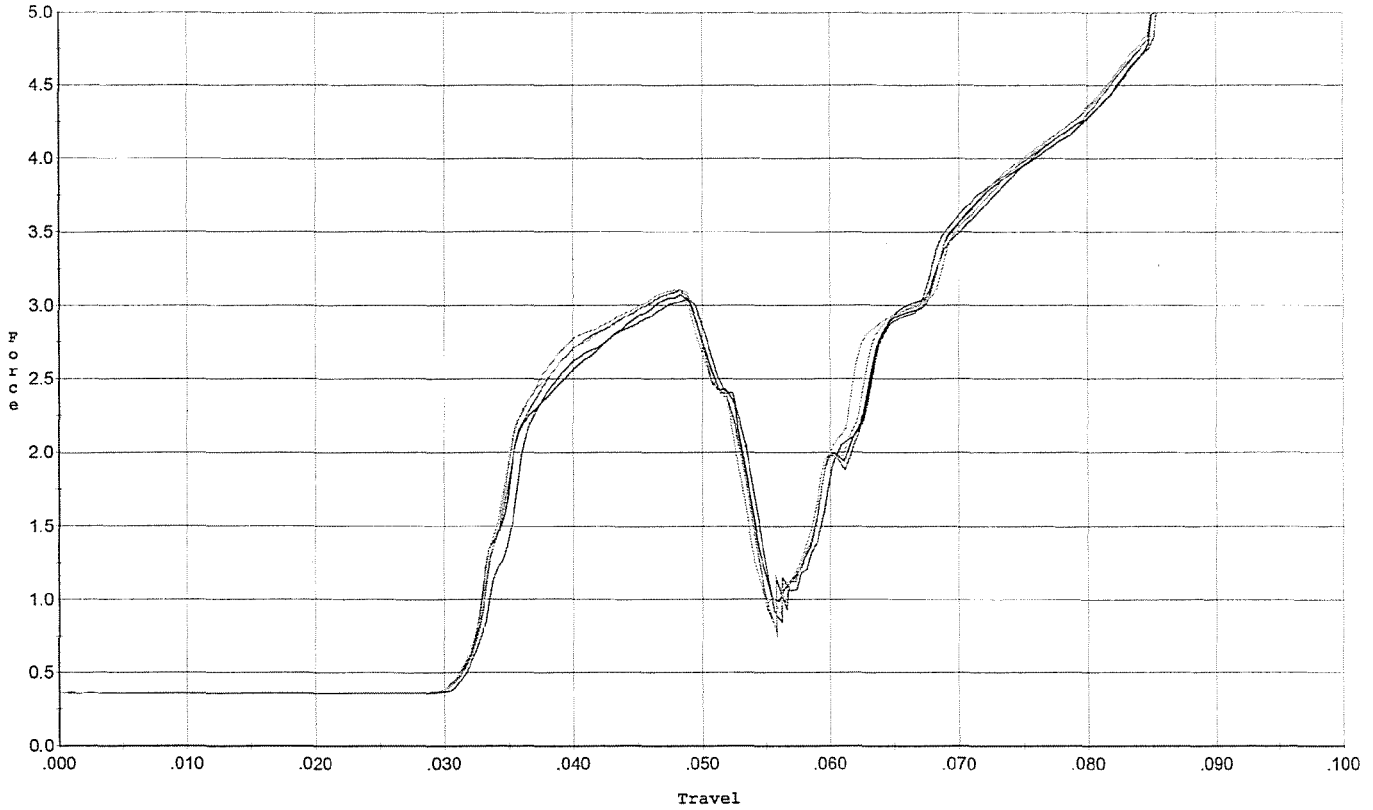
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.036	0.056	0.035	0.037	0.065		Set Trigger
2	3.042	0.055	0.035	0.037	0.064		Set Trigger
3	3.009	0.055	0.034	0.037	0.064		Set Trigger
4	2.991	0.054	0.034	0.037	0.063		Set Trigger
5	2.981	0.054	0.034	0.037	0.062		Set Trigger

Aug 3.01

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/1/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs,



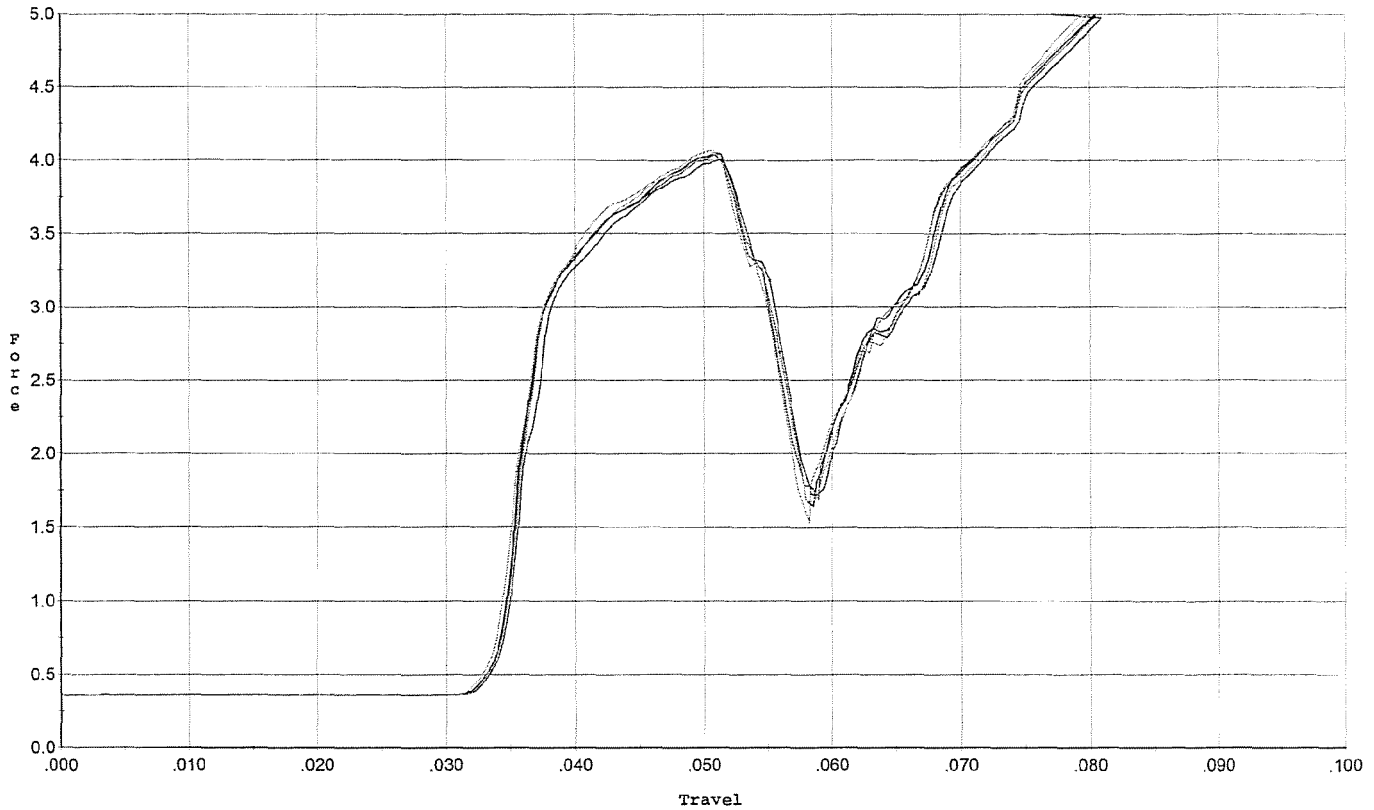
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.055	0.053	0.032	0.036	0.063		Set Trigger
2	3.074	0.052	0.032	0.036	0.062		Set Trigger
3	3.101	0.053	0.032	0.036	0.063		Set Trigger
4	3.103	0.052	0.032	0.036	0.062		Set Trigger
5	3.109	0.053	0.032	0.036	0.064		Set Trigger

Avg 3.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/1/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



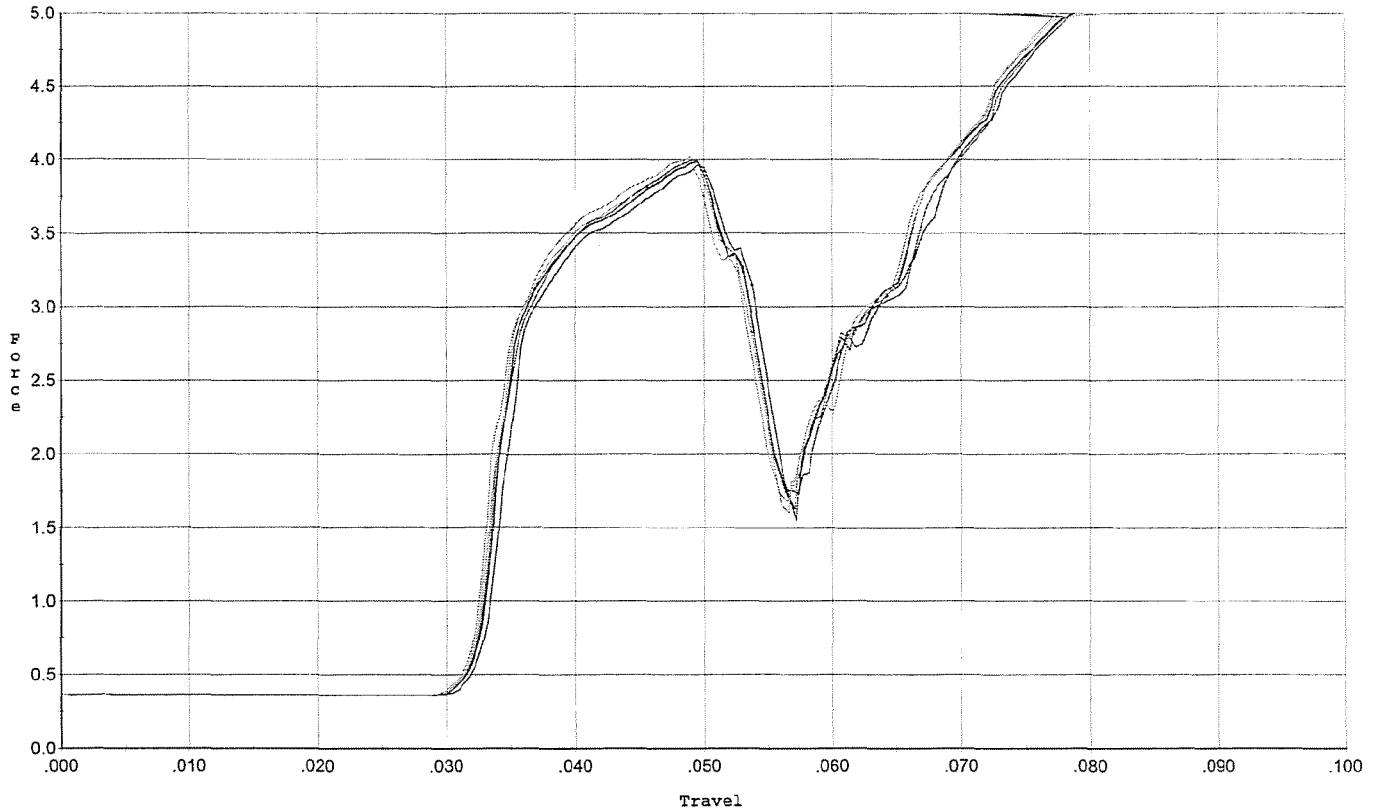
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.006	0.055	0.034	0.034	0.083		Set Trigger
2	4.050	0.056	0.034	0.034	0.085		Set Trigger
3	4.036	0.055	0.034	0.034	0.082		Set Trigger
4	4.048	0.056	0.034	0.034	0.085		Set Trigger
5	4.069	0.055	0.033	0.034	0.084		Set Trigger

Aug 4.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 10/1/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



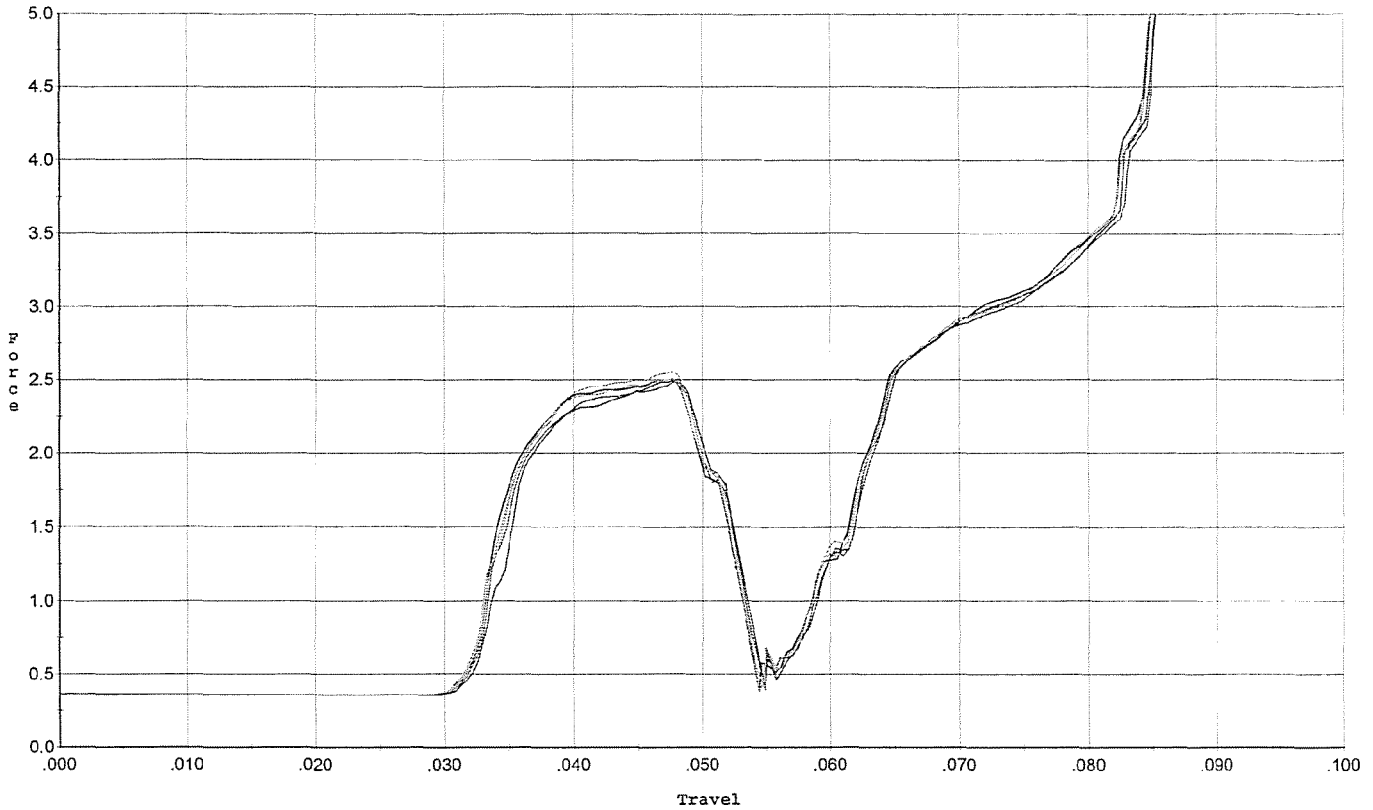
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.961	0.054	0.032	0.033	0.081		Set Trigger
2	3.982	0.053	0.032	0.033	0.081		Set Trigger
3	3.995	0.053	0.032	0.033	0.082		Set Trigger
4	3.981	0.053	0.032	0.033	0.081		Set Trigger
5	4.019	0.054	0.032	0.033	0.084		Set Trigger

Aug 3.98

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/1/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



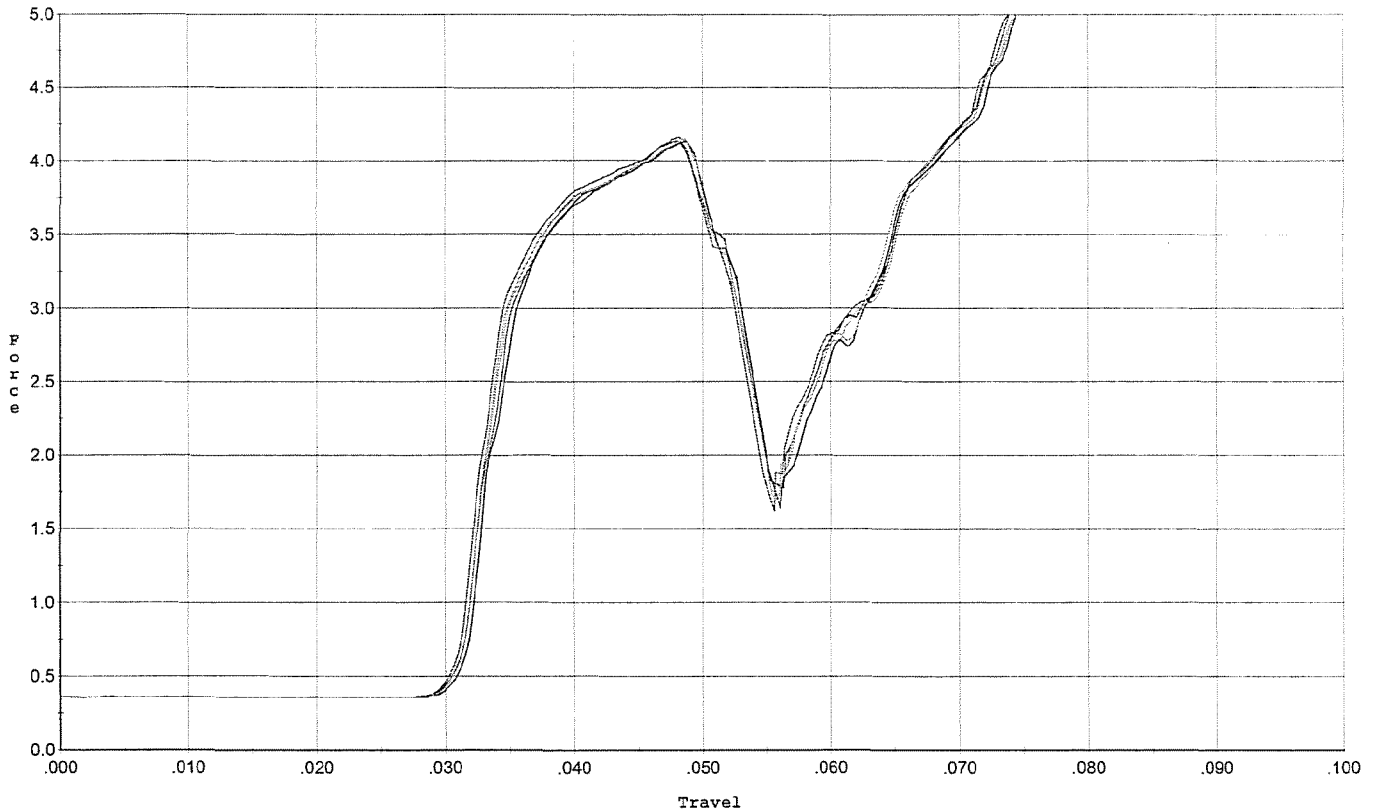
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.505	0.052	0.033	0.038	0.052		Set Trigger
2	2.511	0.053	0.032	0.037	0.054		Set Trigger
3	2.485	0.052	0.032	0.038	0.052		Set Trigger
4	2.511	0.053	0.032	0.037	0.054		Set Trigger
5	2.559	0.052	0.032	0.037	0.054		Set Trigger

Aug 2.51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/1/08

Model: M124
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.133	0.052	0.031	0.033	0.082		Set Trigger
2	4.134	0.053	0.031	0.033	0.084		Set Trigger
3	4.157	0.052	0.031	0.032	0.085		Set Trigger
4	4.142	0.053	0.031	0.033	0.086		Set Trigger
5	4.152	0.053	0.031	0.032	0.086		Set Trigger

Avg 4.14