

56784574

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

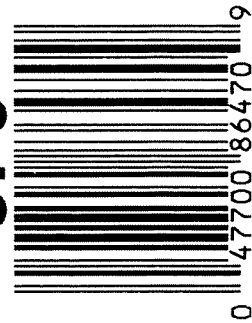
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6784574

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6784574

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-19-08	SP
430	ASSEMBLE TO STOCK		9-19-08	SP
440	PROOF		9-19-08	SP
460	CHECK HEADSPACE		9-19-08	SP
470	DIS-ASSEMBLE ACTION		9-19-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX SEP 22 2008 OPERATOR <u>BH</u>	9-20-08	BN
475	DRILL AND TAP SIGHT HOLES		9-20-08	JP
480	MAGNAFLUX BBL ACTION		9-22-08	BN
490	MAGNAFLUX BOLT		9/19/08	MR
500	ROLLMARK CALIBER		9/22/08	RT
520	GOFF BLAST BBL / REC		9/23/08	DS
542	APPLY COATINGS (BARREL ACTION)		9-27-08	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-29-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-29-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-29-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-9-08	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

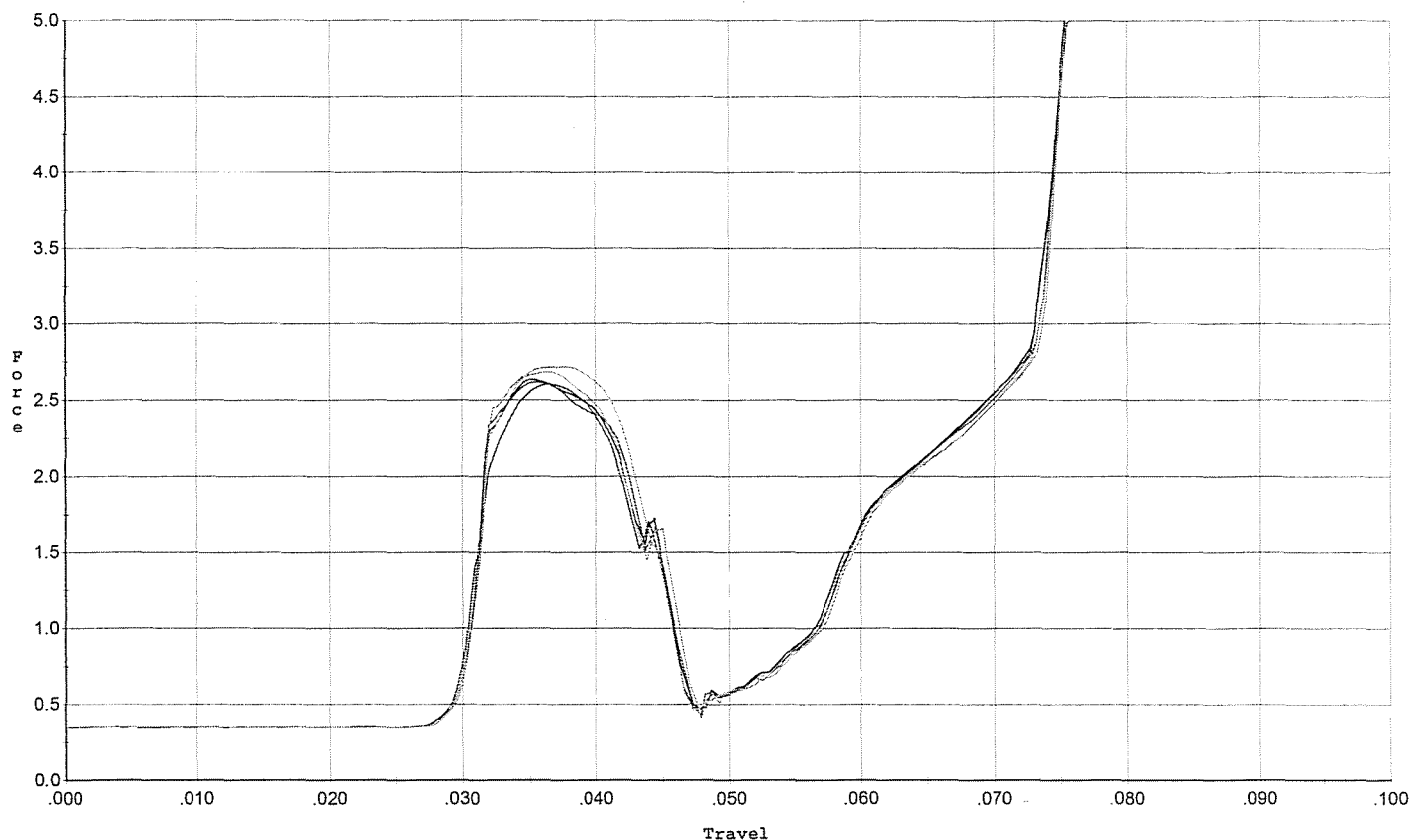
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>30</u> <u>30</u> <u>30</u>	12-11-08	R N
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>40</u> <u>30</u> <u>30</u>	12-11-08	R N
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	12-11-08	R N
	J) ASSEMBLE STOCK		10-9-08	R.P.N.
	K) ASSEMBLE SWIVEL STUDS		12-11-08	R N
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	12-9-08	R.P.N.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		12-9-08	R P
670	FINAL INSPECTION A) HEADSPACE		12-11-08	R N
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.43</u> <u>2.45</u> <u>2.47</u> <u>2.42</u> <u>2.39</u>	12-11-08	R N
	C) FUNCTION		12-11-08	R N
690	PACK		12-16-08	R N

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note:

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



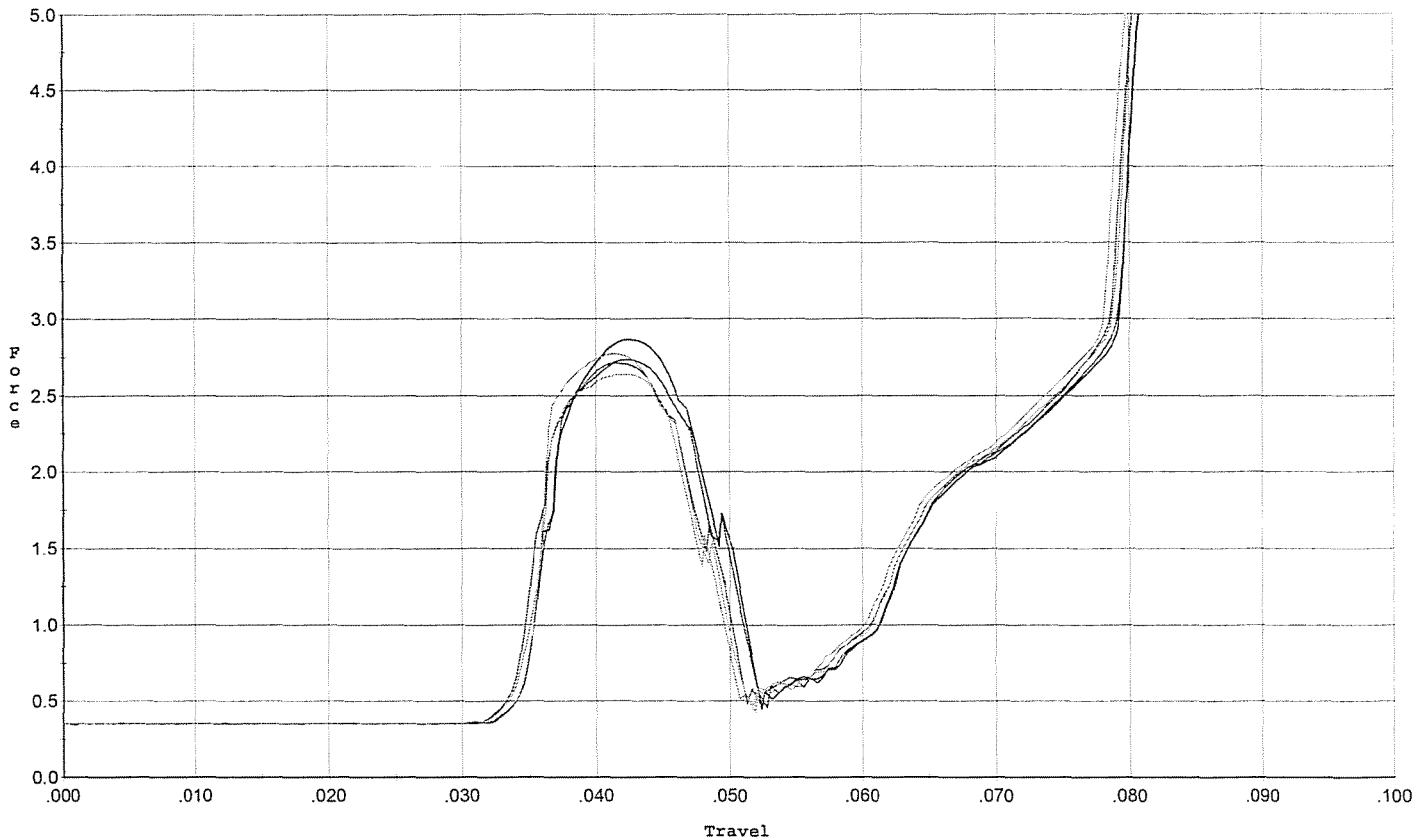
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.607	0.045	0.029	0.035	0.042		Set Trigger
2	2.634	0.044	0.030	0.035	0.043		Set Trigger
3	2.618	0.044	0.030	0.035	0.043		Set Trigger
4	2.682	0.045	0.030	0.035	0.043		Set Trigger
5	2.718	0.045	0.030	0.034	0.045		Set Trigger

Avg. 2.62

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C. Schults

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



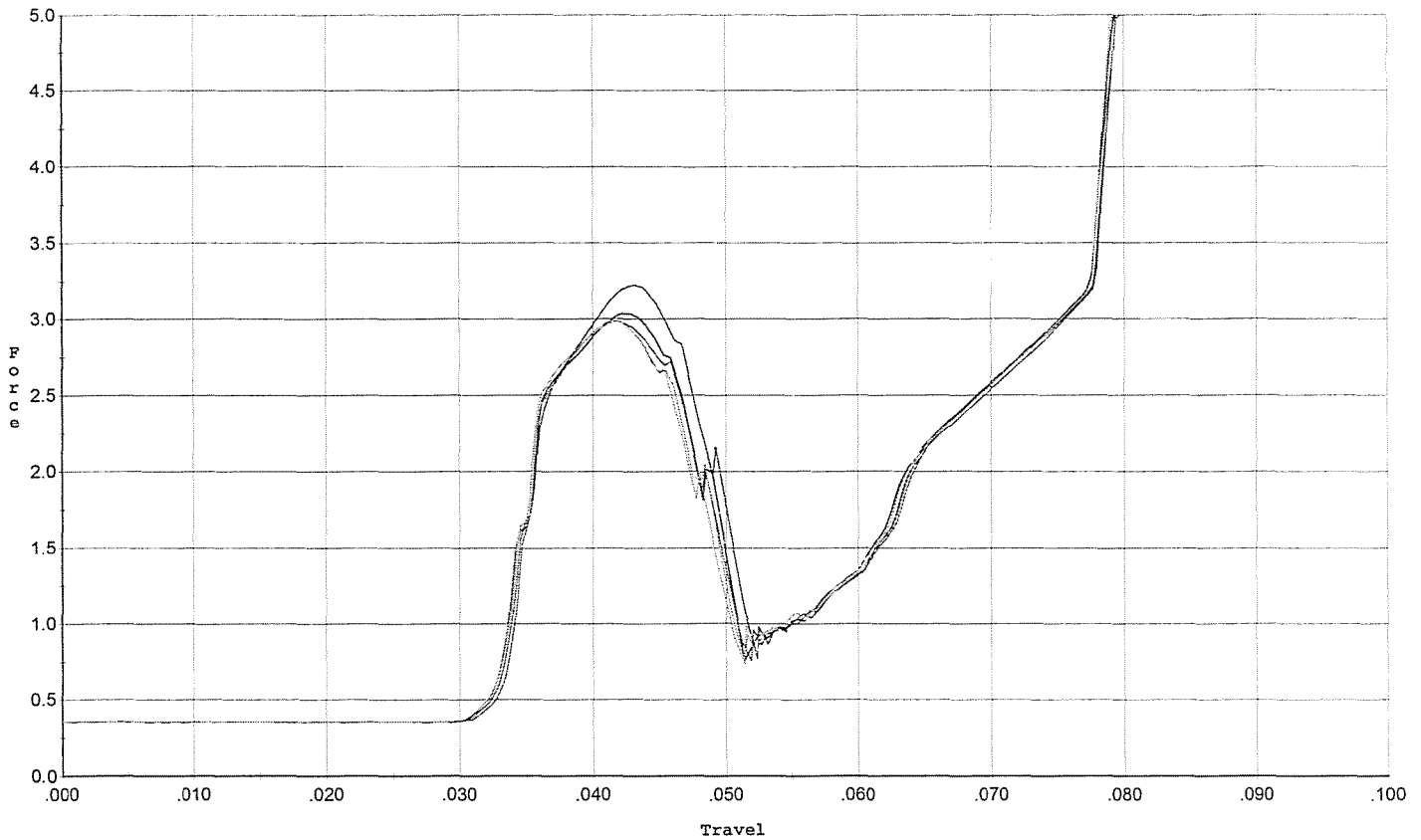
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.738	0.047	0.034	0.037	0.043		Set Trigger
2	2.867	0.050	0.034	0.036	0.048		Set Trigger
3	2.716	0.050	0.034	0.036	0.046		Set Trigger
4	2.642	0.046	0.034	0.037	0.040		Set Trigger
5	2.778	0.049	0.034	0.036	0.045		Set Trigger

Avg. 2.74

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



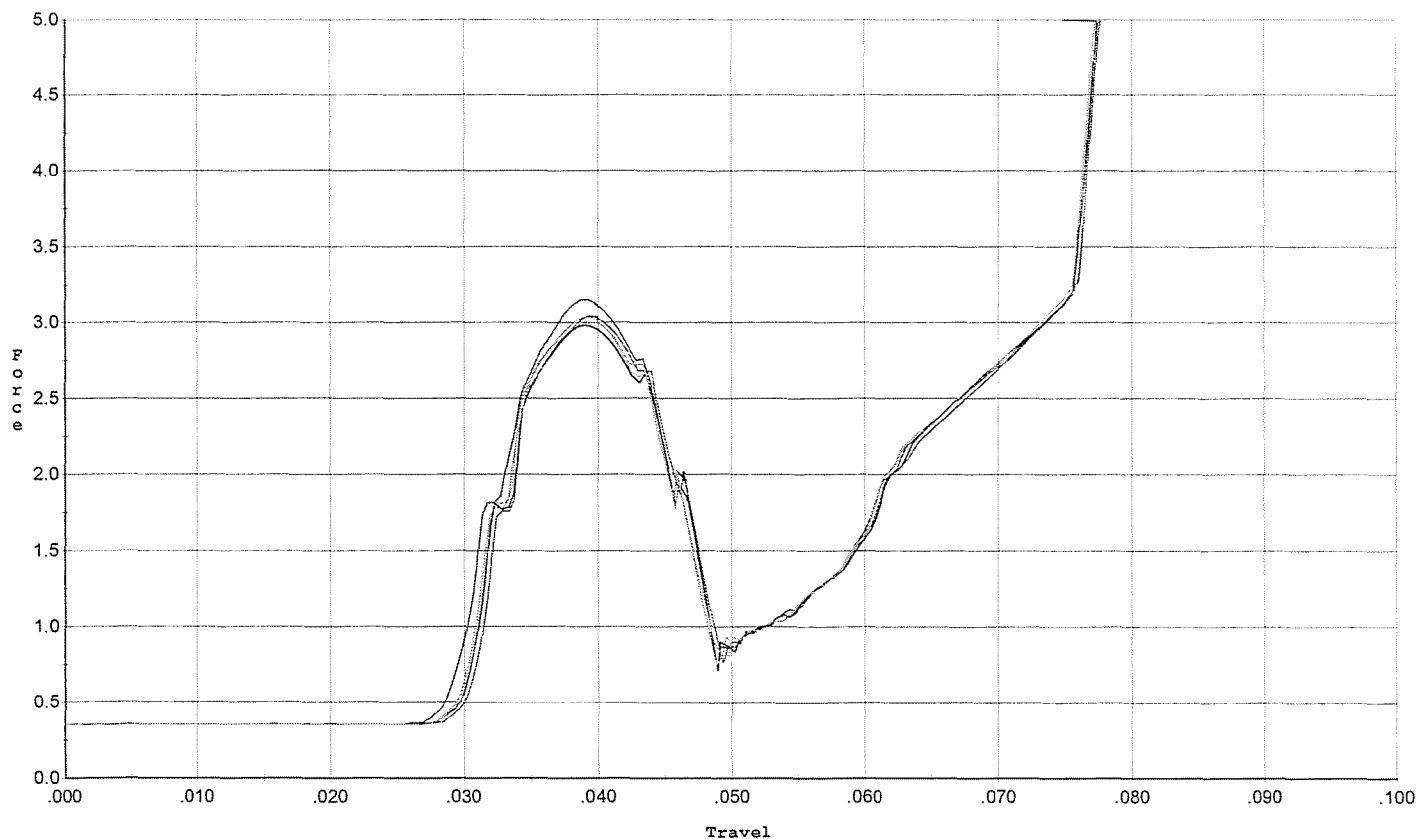
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.226	0.049	0.033	0.035	0.054		Set Trigger
2	3.035	0.049	0.033	0.035	0.052		Set Trigger
3	2.984	0.047	0.033	0.036	0.047		Set Trigger
4	2.985	0.048	0.033	0.036	0.049		Set Trigger
5	2.988	0.048	0.032	0.035	0.050		Set Trigger

Aug. 3.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs.after 20 cycles +/- .75 lbs.



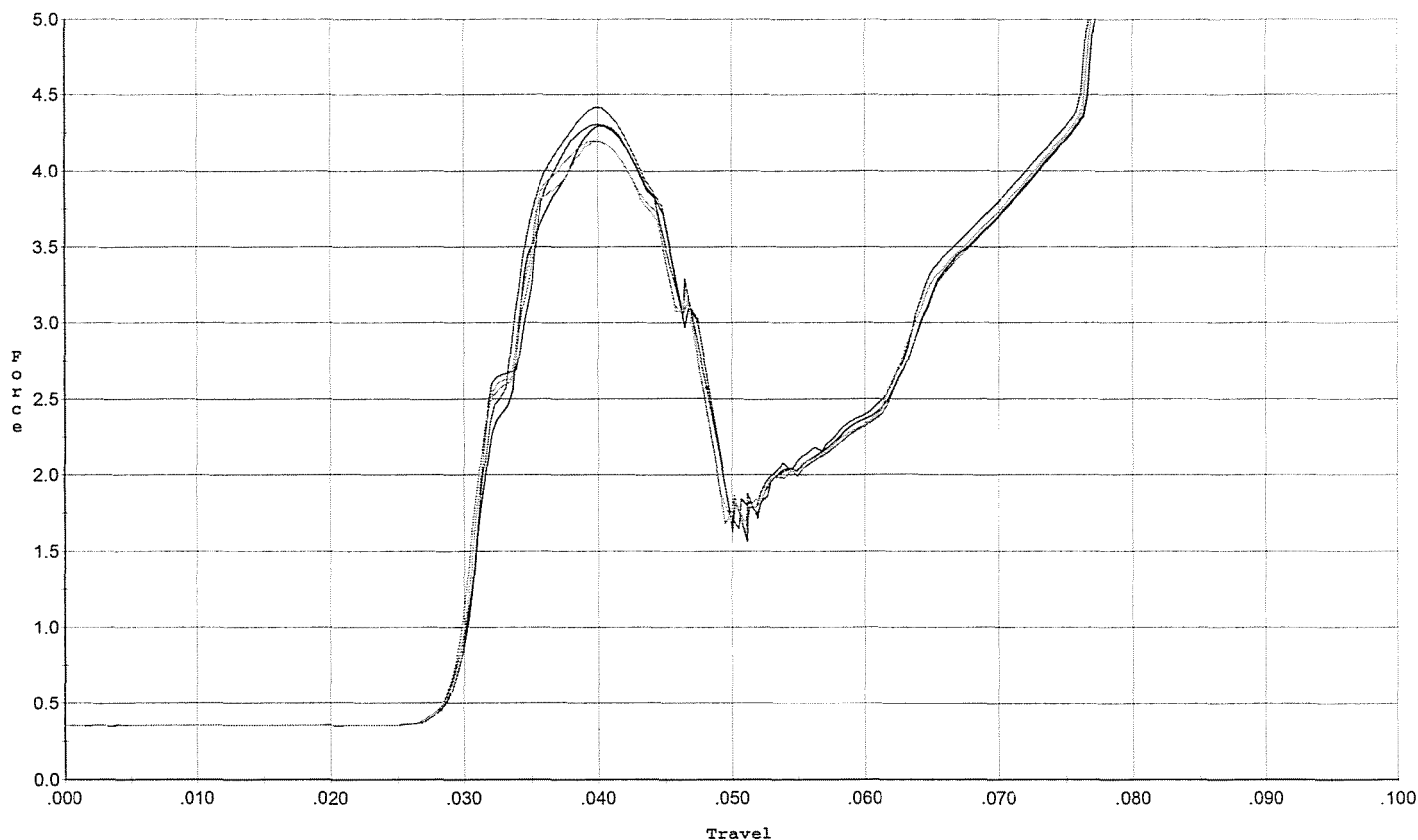
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.153	0.047	0.029	0.035	0.053		Set Trigger
2	2.981	0.047	0.030	0.035	0.050		Set Trigger
3	3.042	0.046	0.030	0.035	0.050		Set Trigger
4	3.036	0.046	0.030	0.035	0.049		Set Trigger
5	2.998	0.046	0.030	0.035	0.049		Set Trigger

Aug 3.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



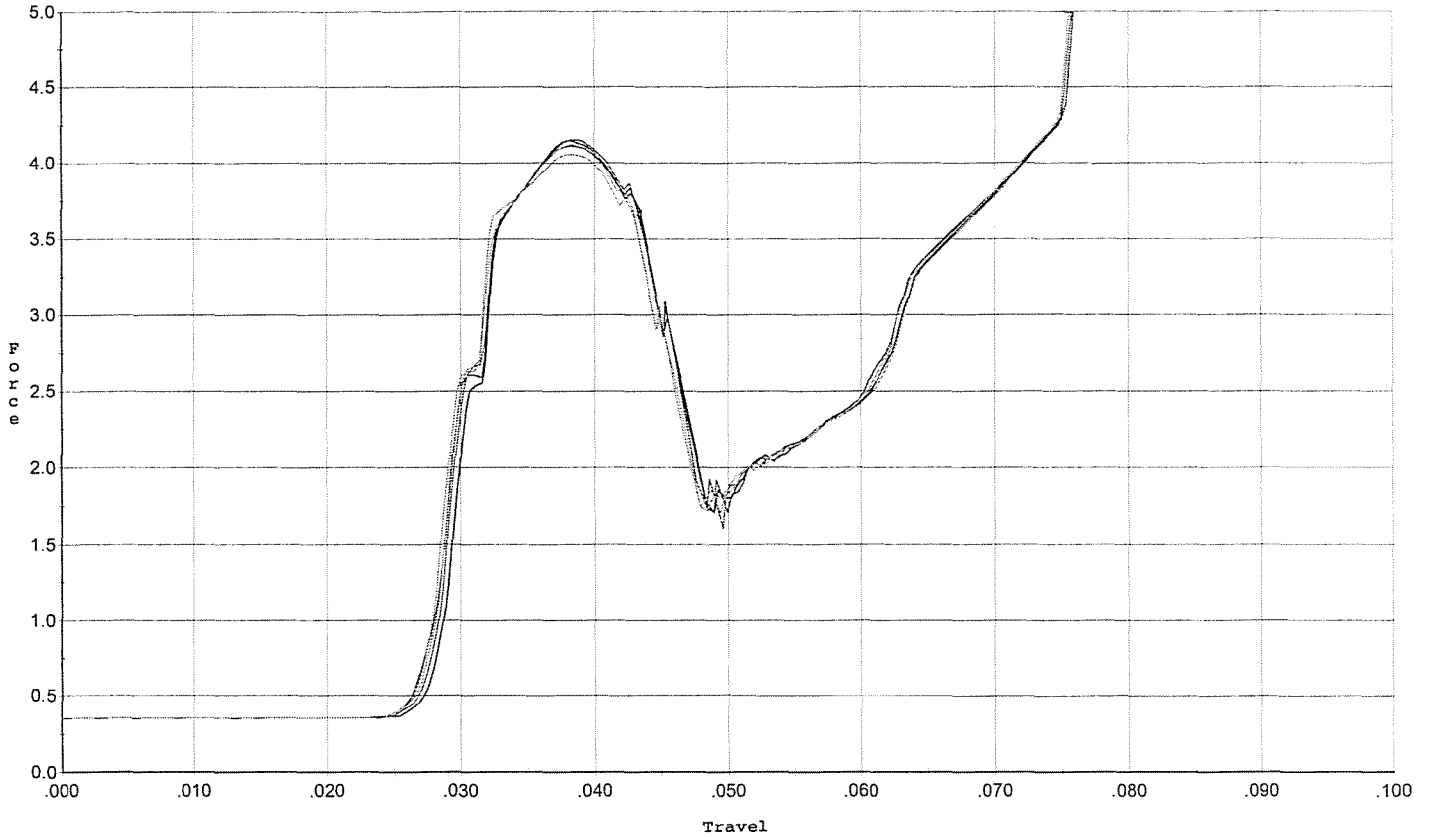
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.307	0.048	0.029	0.032	0.073		Set Trigger
2	4.295	0.047	0.029	0.032	0.071		Set Trigger
3	4.416	0.047	0.029	0.032	0.073		Set Trigger
4	4.198	0.047	0.029	0.032	0.069		Set Trigger
5	4.193	0.047	0.029	0.032	0.070		Set Trigger

Avg 4.28

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C. Schults

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs.after 20 cycles +/- 1.0 lbs.



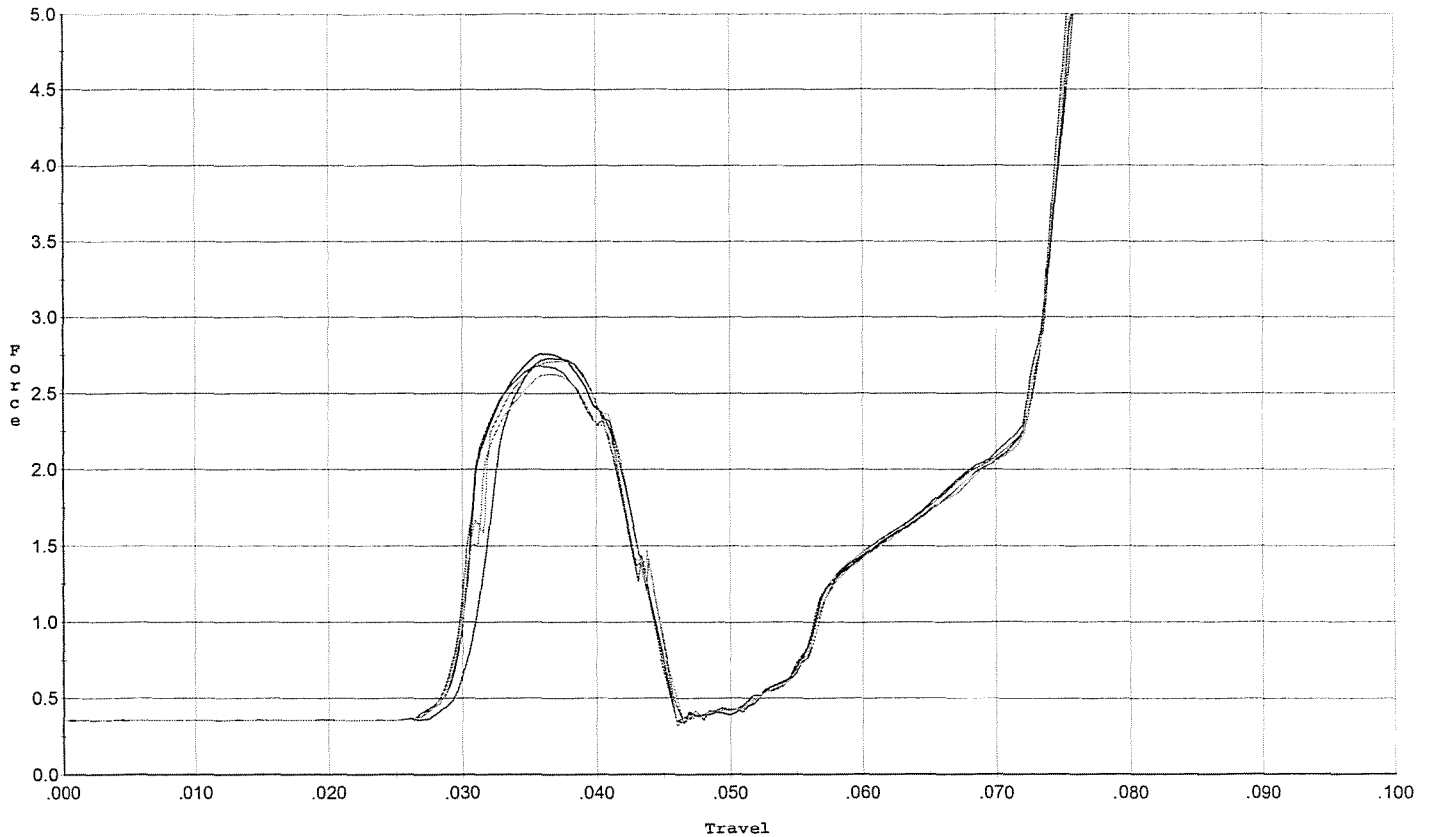
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.114	0.045	0.027	0.032	0.071		Set Trigger
2	4.149	0.043	0.028	0.032	0.065		Set Trigger
3	4.155	0.045	0.027	0.032	0.070		Set Trigger
4	4.059	0.046	0.027	0.032	0.071		Set Trigger
5	4.126	0.045	0.027	0.032	0.069		Set Trigger

Aug. 4.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



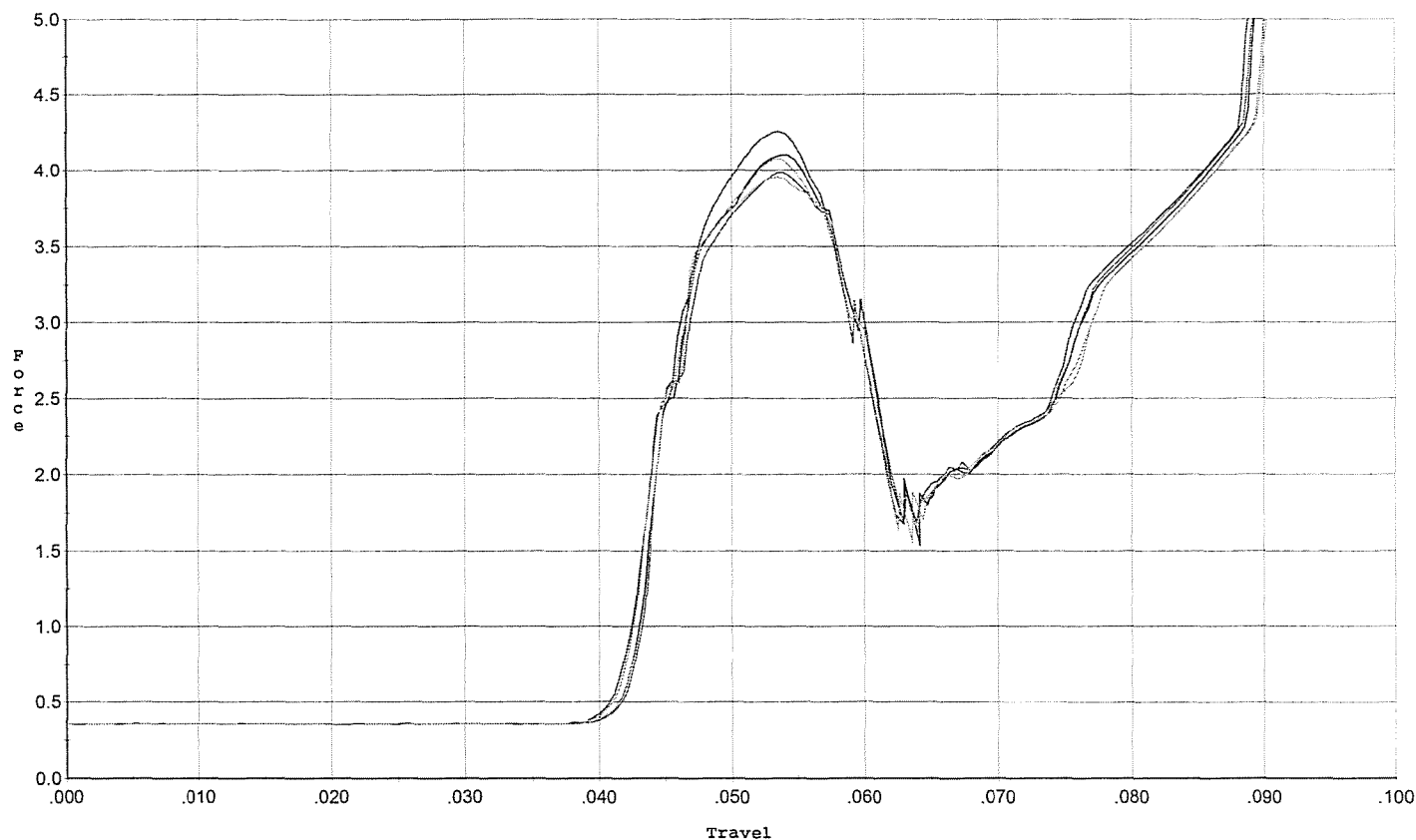
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.730	0.044	0.030	0.036	0.041		Set Trigger
2	2.761	0.041	0.029	0.037	0.039		Set Trigger
3	2.680	0.041	0.029	0.037	0.040		Set Trigger
4	2.627	0.044	0.029	0.036	0.041		Set Trigger
5	2.710	0.044	0.029	0.036	0.042		Set Trigger

Aug. 2.70

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target&accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.256	0.059	0.041	0.034	0.076		Set Trigger
2	4.100	0.060	0.042	0.034	0.075		Set Trigger
3	3.986	0.060	0.042	0.034	0.074		Set Trigger
4	3.955	0.060	0.042	0.035	0.074		Set Trigger
5	4.074	0.059	0.041	0.035	0.074		Set Trigger

Aug 4.07