

66784575

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

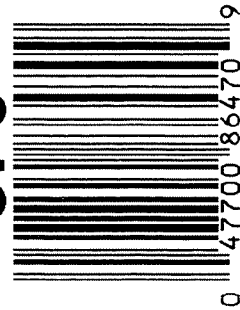
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6784575

UPC



REMINGTON CHECKLIST-NEW GUNS

GUN SERIAL #

G 6784575

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-8-08	SP
430	ASSEMBLE TO STOCK		9-8-08	SP
440	PROOF		9-8-08	SP
460	CHECK HEADSPACE		9-8-08	SP
470	DIS-ASSEMBLE ACTION		9-8-08	SP
472	SERIALIZE BOLT HANDLE		9-9-08	KTL
475	DRILL AND TAP SIGHT HOLES	MAGNA - FLUX SEP 10 2008	9-9-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR <u>BM</u>	9-10-08	BM
490	MAGNAFLUX BOLT		9/10/08	MR
500	ROLLMARK CALIBER		9/10/08	RT
520	GOFF BLAST BBL / REC		9/11/08	DS
542	APPLY COATINGS (BARREL ACTION)		9-11	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-15-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-15-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-15-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-17-08	ESN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.00 LBS +/- .5 LBS			

F004 REV 5/2006

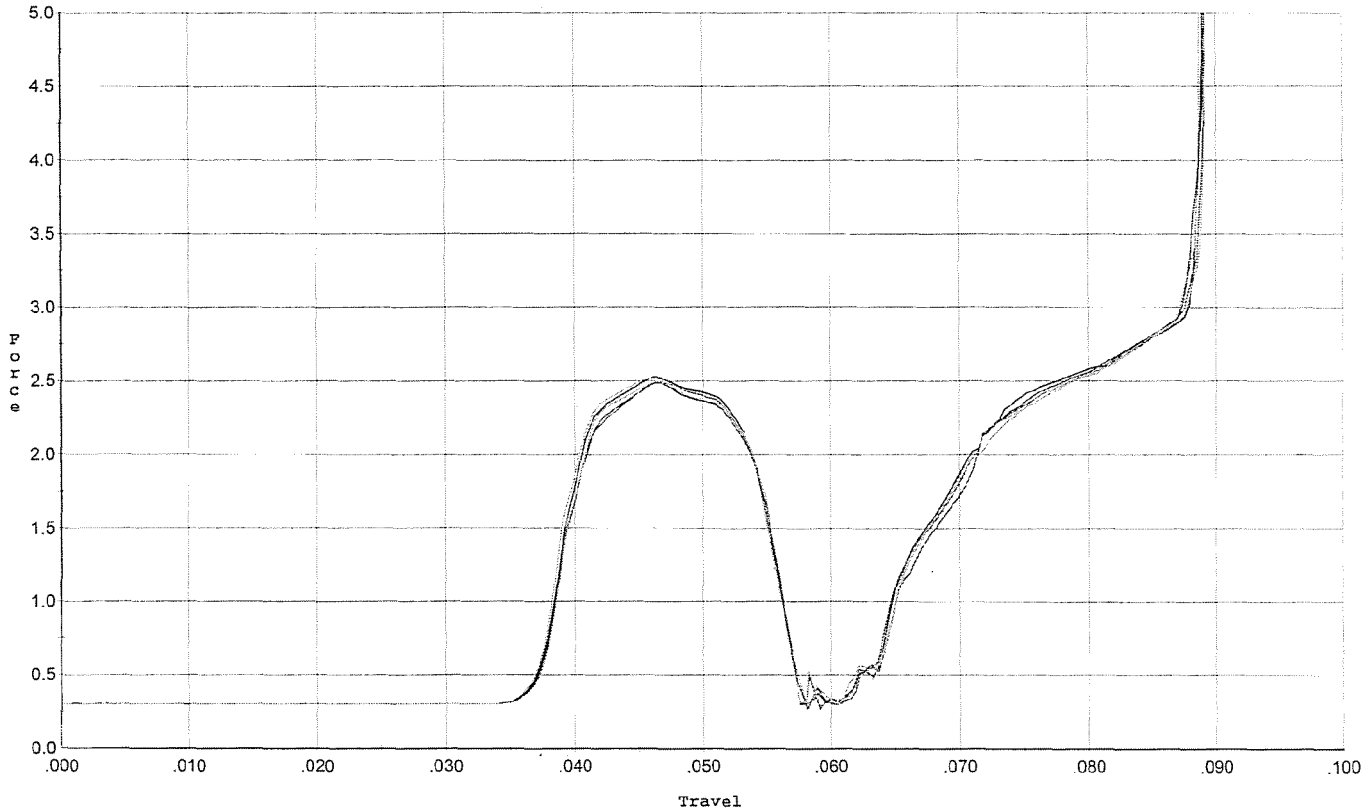
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>.375</u> <u>.375</u> <u>.375</u>	9-26-08	X 92
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>4.0</u> <u>4.0</u>	10-1-08	X 92.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	10-1-08	X 92.
	J) ASSEMBLE STOCK		9-17-08	TRW
	K) ASSEMBLE SWIVEL STUDS		9-26-08	X 92
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-25-08	X 92.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-25-08	TRW
670	FINAL INSPECTION A) HEADSPACE		9-26-08	X 92
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.54</u> <u>2.31</u> <u>2.38</u> <u>2.39</u> <u>2.41</u>	9-25-08	X 92.
	C) FUNCTION		9-26-08	X 92
690	PACK		12-8-08	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/8/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



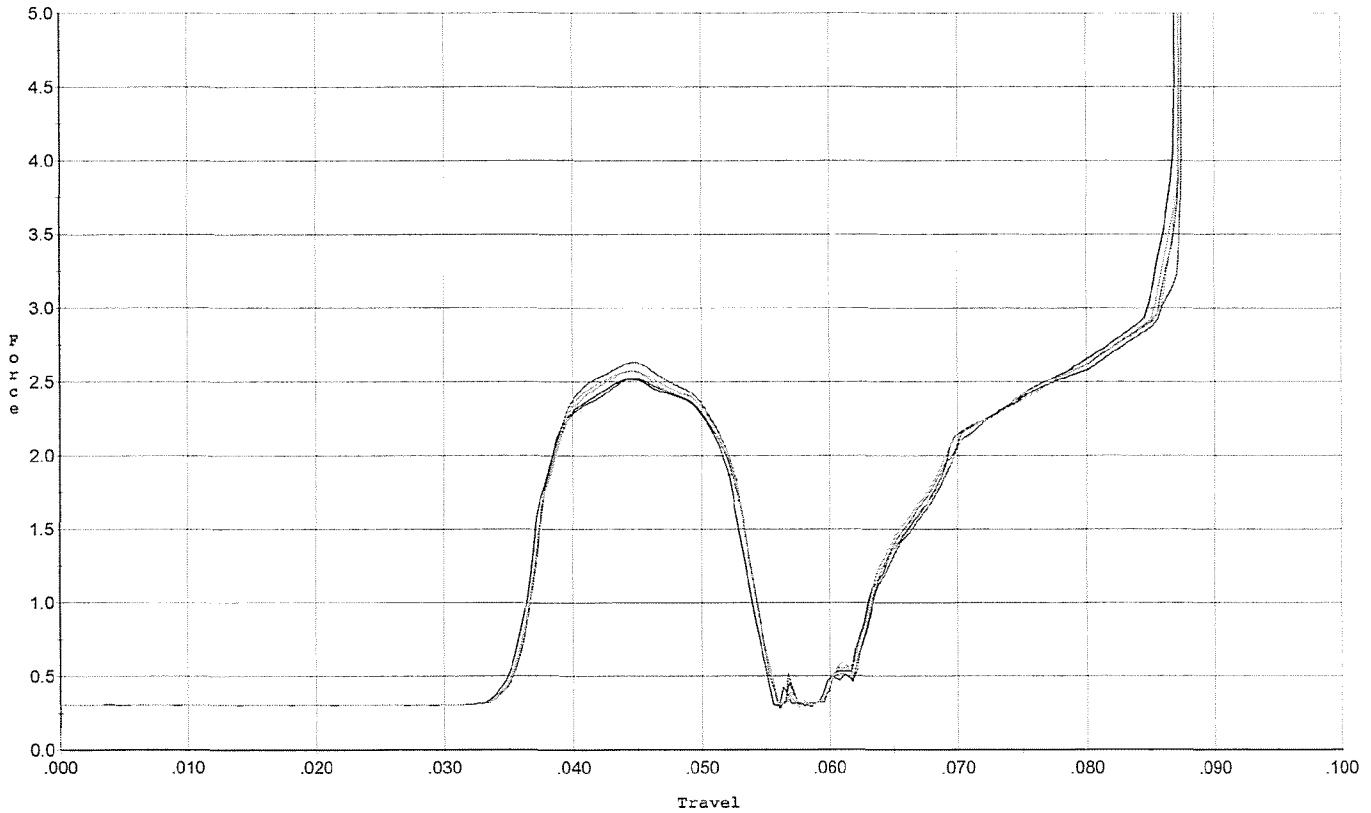
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.486	0.055	0.037	0.039	0.049		Set Trigger
2	2.523	0.055	0.037	0.039	0.050		Set Trigger
3	2.492	0.055	0.037	0.039	0.049		Set Trigger
4	2.491	0.055	0.037	0.039	0.049		Set Trigger
5	2.518	0.056	0.037	0.039	0.050		Set Trigger

Avg 2.50

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/8/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



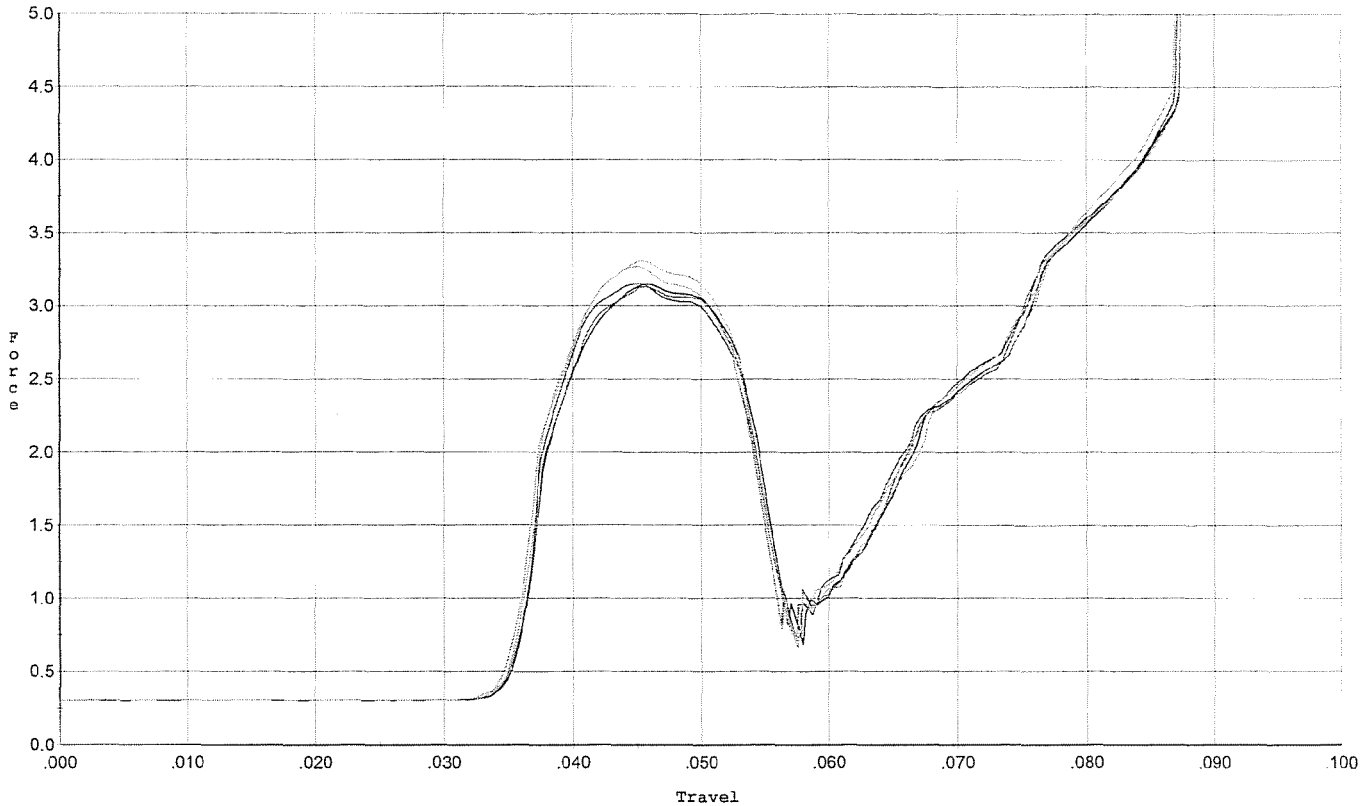
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.525	0.053	0.035	0.038	0.049		Set Trigger
2	2.518	0.052	0.035	0.038	0.048		Set Trigger
3	2.628	0.053	0.035	0.038	0.050		Set Trigger
4	2.575	0.053	0.035	0.038	0.049		Set Trigger
5	2.572	0.053	0.035	0.039	0.049		Set Trigger

Avg 2.56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/8/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



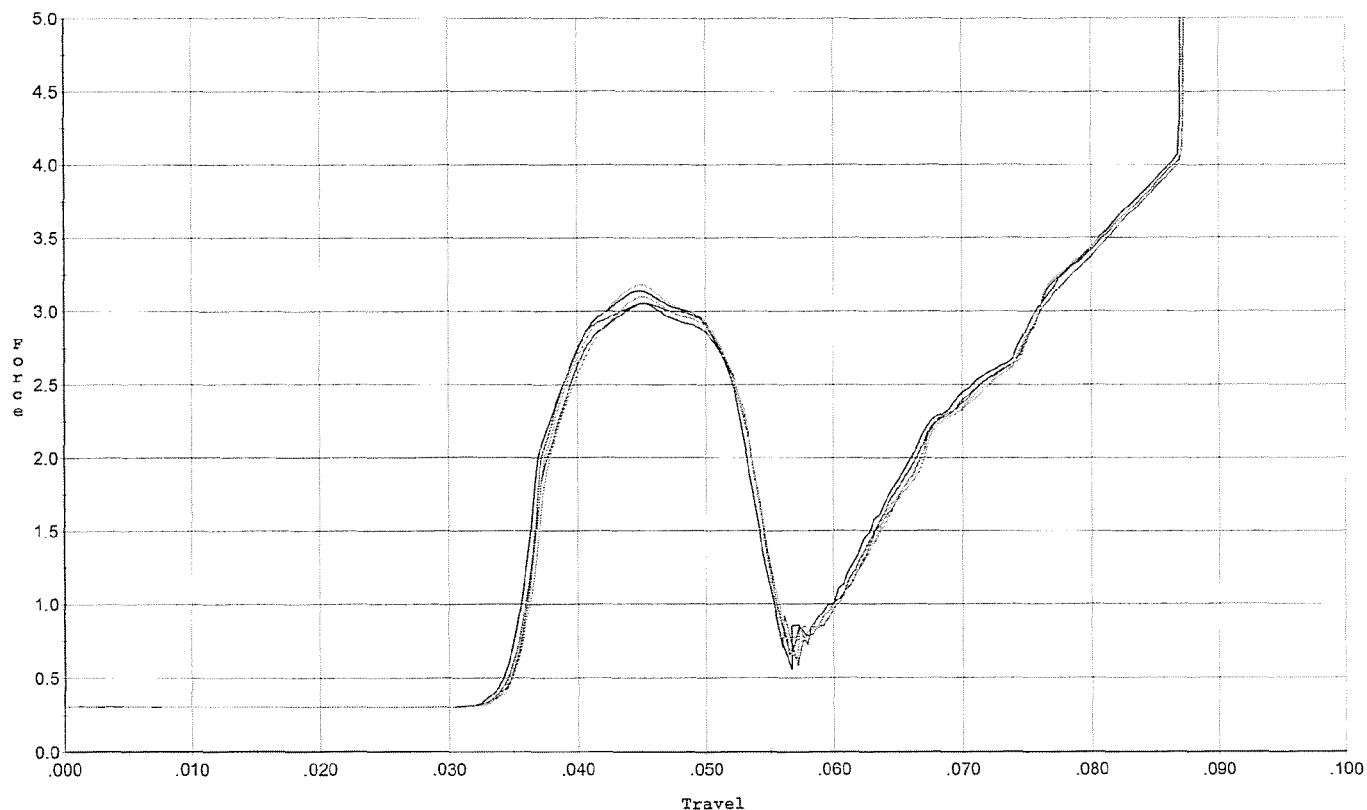
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.153	0.054	0.035	0.037	0.060		Set Trigger
2	3.151	0.054	0.035	0.037	0.061		Set Trigger
3	3.132	0.053	0.035	0.037	0.059		Set Trigger
4	3.271	0.054	0.035	0.037	0.062		Set Trigger
5	3.311	0.053	0.035	0.037	0.061		Set Trigger

Avg 3.20

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/8/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



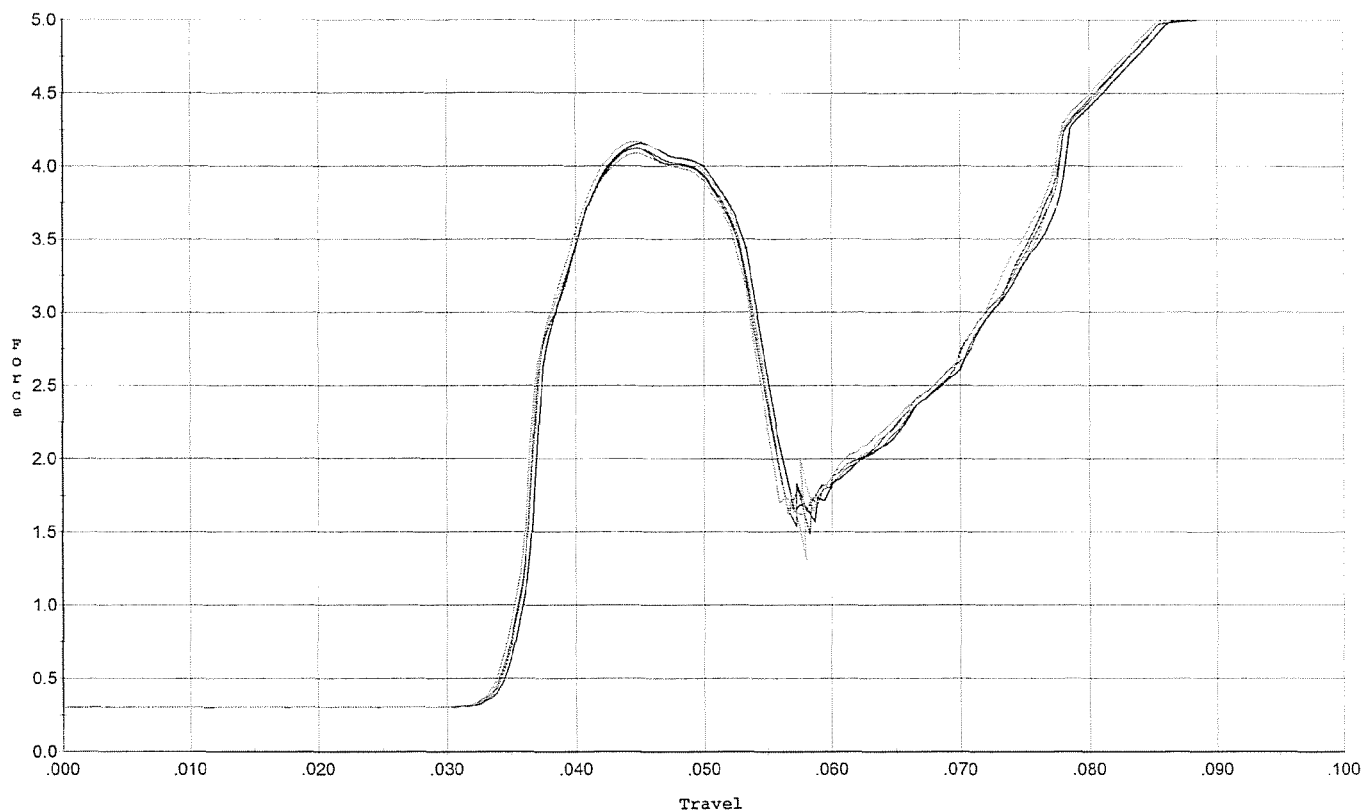
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.051	0.053	0.035	0.038	0.058		Set Trigger
2	3.138	0.052	0.034	0.037	0.058		Set Trigger
3	3.051	0.053	0.034	0.037	0.059		Set Trigger
4	3.181	0.053	0.035	0.037	0.059		Set Trigger
5	3.100	0.053	0.035	0.038	0.057		Set Trigger

Avg 3.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/8/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



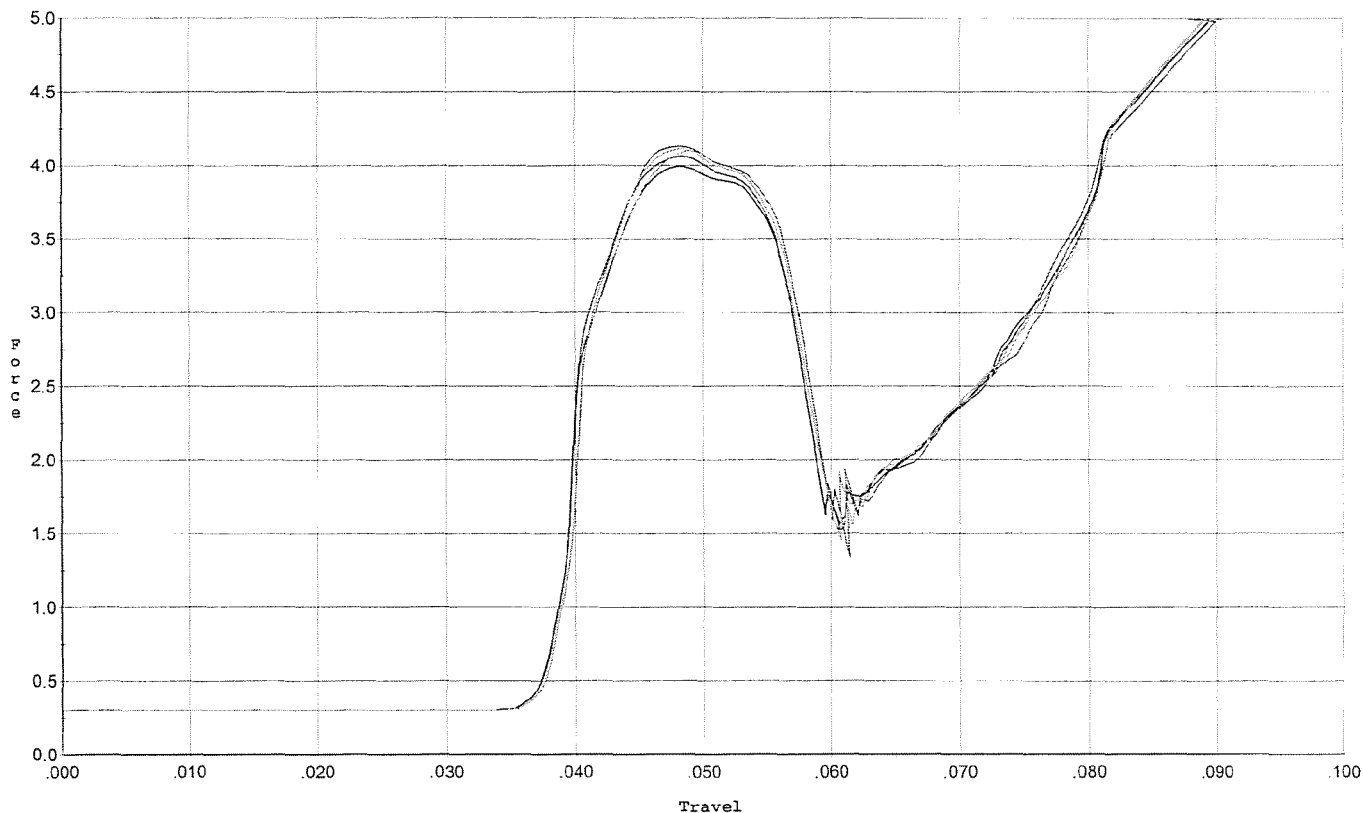
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.123	0.053	0.034	0.036	0.075		Set Trigger
2	4.158	0.053	0.034	0.036	0.077		Set Trigger
3	4.126	0.054	0.034	0.036	0.078		Set Trigger
4	4.169	0.054	0.034	0.036	0.079		Set Trigger
5	4.088	0.053	0.034	0.036	0.076		Set Trigger

Avg 4.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/8/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



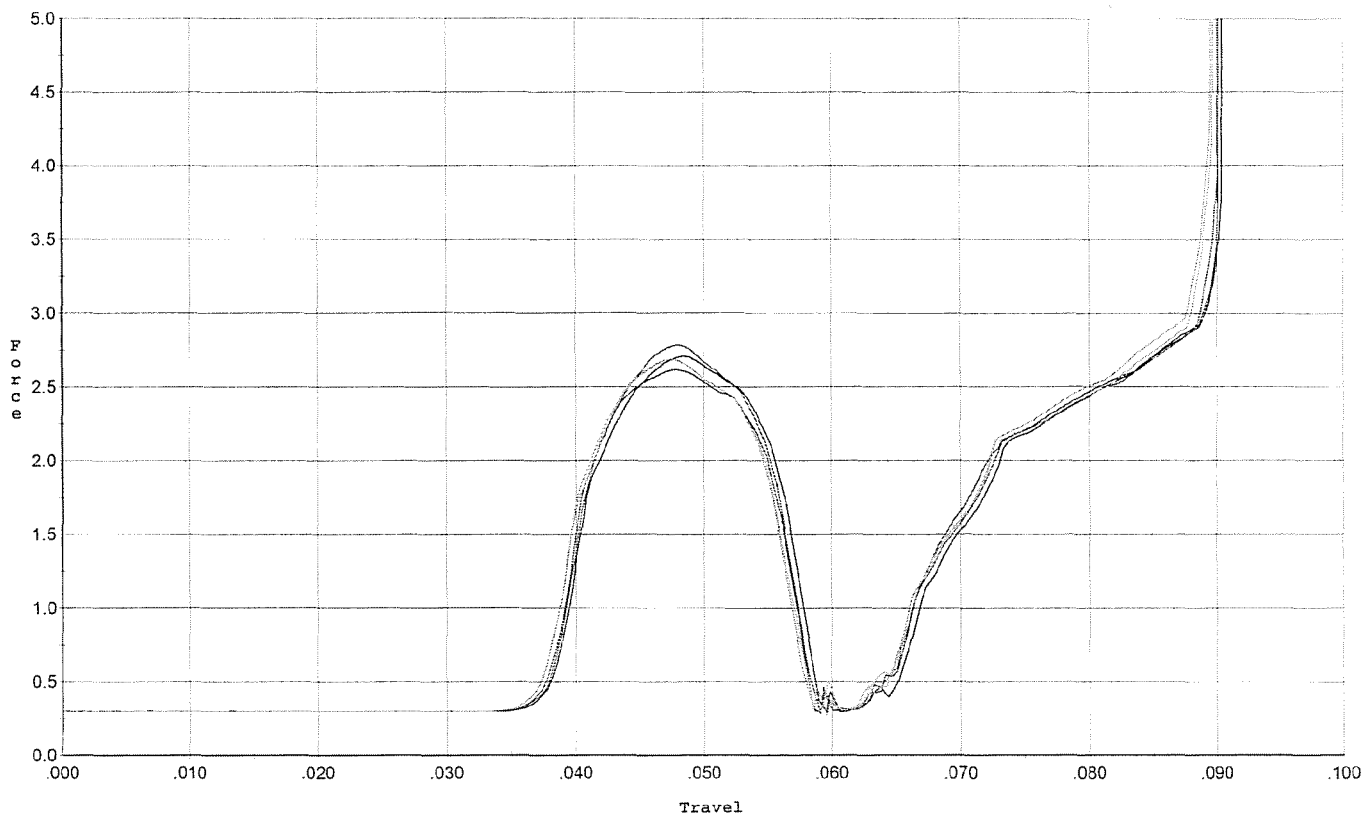
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.064	0.057	0.037	0.038	0.078		Set Trigger
2	3.993	0.057	0.037	0.038	0.077		Set Trigger
3	4.132	0.057	0.038	0.037	0.080		Set Trigger
4	4.116	0.056	0.038	0.038	0.077		Set Trigger
5	4.100	0.056	0.038	0.038	0.077		Set Trigger

Avg 4.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/8/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



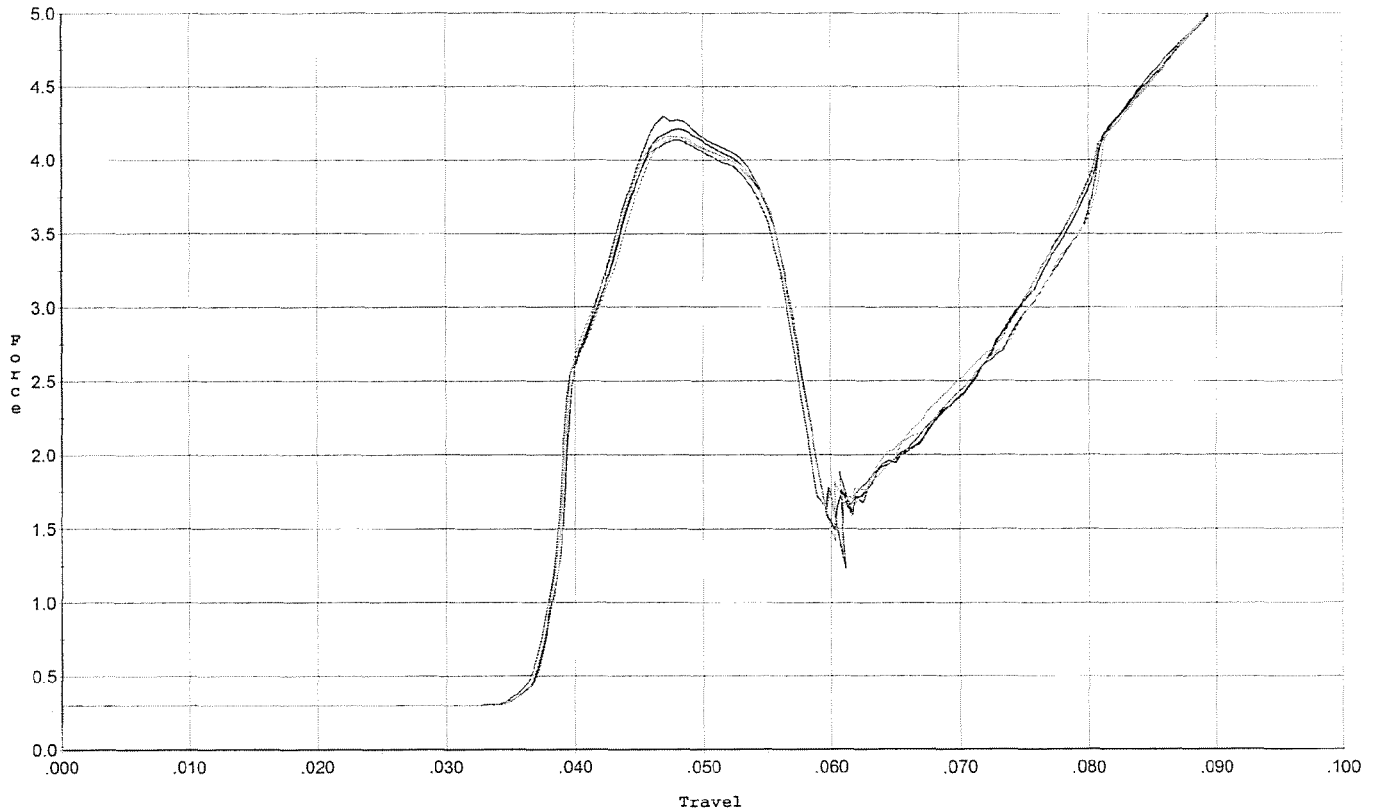
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.614	0.056	0.038	0.039	0.051		Set Trigger
2	2.709	0.056	0.038	0.039	0.052		Set Trigger
3	2.784	0.056	0.038	0.039	0.052		Set Trigger
4	2.687	0.055	0.037	0.039	0.051		Set Trigger
5	2.692	0.055	0.037	0.039	0.051		Set Trigger

Avg 2.69

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/8/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.299	0.057	0.037	0.037	0.081		Set Trigger
2	4.213	0.058	0.037	0.037	0.080		Set Trigger
3	4.135	0.056	0.037	0.037	0.078		Set Trigger
4	4.157	0.057	0.037	0.038	0.079		Set Trigger
5	4.164	0.056	0.037	0.037	0.077		Set Trigger

Avg 4.19