

G6784579

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



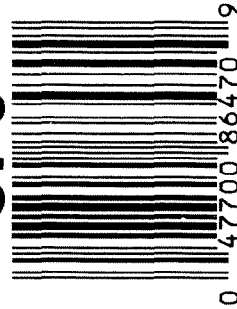
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6784579

UPC



BM FORM

GUN SERIAL #

66784579

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-9-08	SP
430	ASSEMBLE TO STOCK		9-9-08	SP
440	PROOF		9-9-08	SP
460	CHECK HEADSPACE		9-9-08	SP
470	DIS-ASSEMBLE ACTION		9-9-08	SP
472	SERIALIZE BOLT HANDLE		9-10-08	BSN
475	DRILL AND TAP SIGHT HOLES		9-11-08	SP
480	MAGNAFLUX BBL ACTION		9-12-08	BM
490	MAGNAFLUX BOLT		9-12-08	MR
500	ROLLMARK CALIBER		9-12-08	RT
520	GOFF BLAST BBL / REC		9-12-08	DG
542	APPLY COATINGS (BARREL ACTION)		9-17	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-23-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-23-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-23-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-2-08	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

MAGNA-FLUX

SEP 12 2008

OPERATOR

A. H.

F004 REV 5/2008

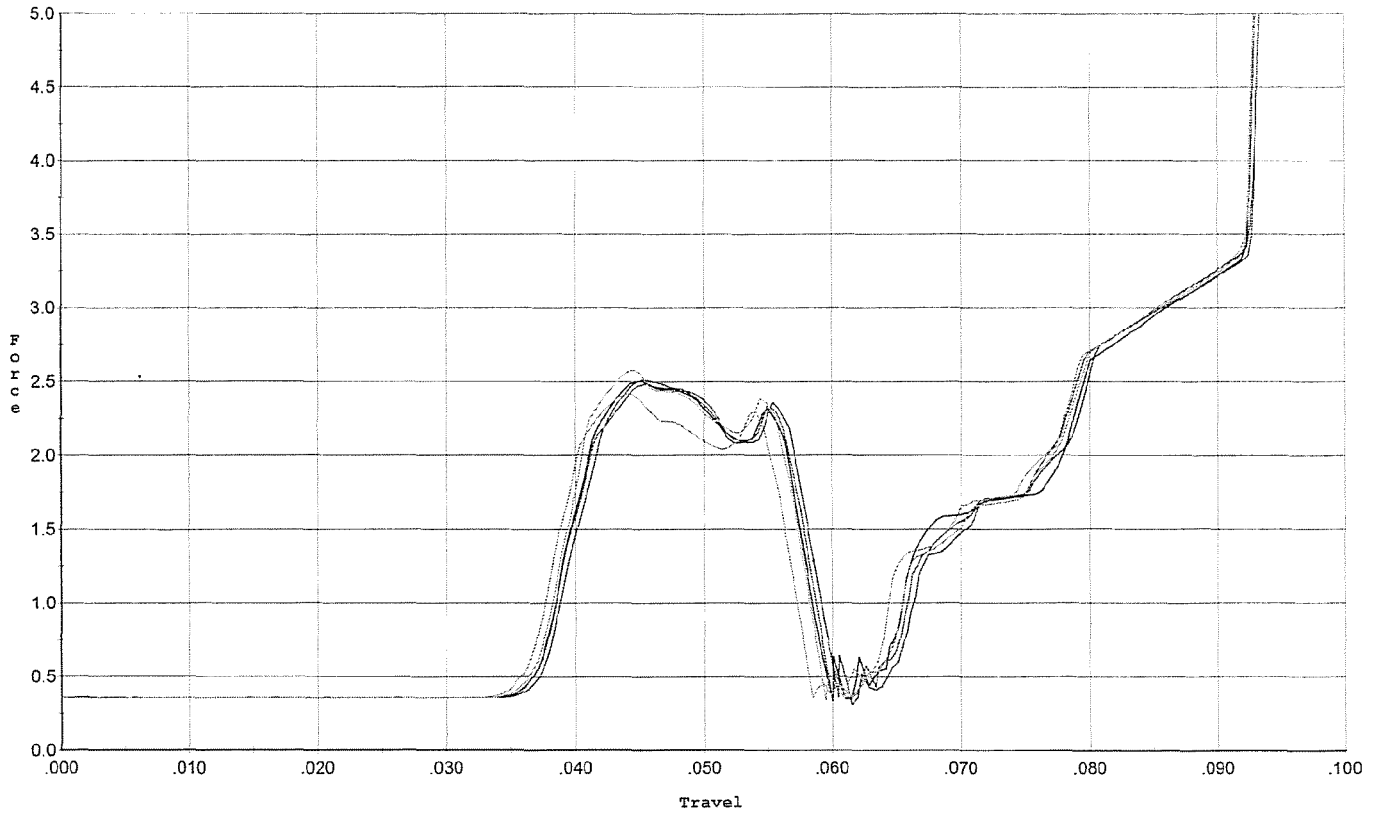
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.0</u> <u>5.0</u> <u>5.0</u>	10-23-08	L. G.
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>3.5</u> <u>3.5</u>	10-23-08	L. G.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	10-23-08	L. G.
	J) ASSEMBLE STOCK		10-2-08	L. G.
	K) ASSEMBLE SWIVEL STUDS		10-23-08	L. G.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10-4-08	L. G.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-4-08	TC
670	FINAL INSPECTION A) HEADSPACE		10-23-08	L. G.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.81</u> <u>2.85</u> <u>2.78</u> <u>2.81</u> <u>2.89</u>	10/9/08	FM
	C) FUNCTION		10-23-08	L. G.
690	PACK		12/12/08	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/24/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



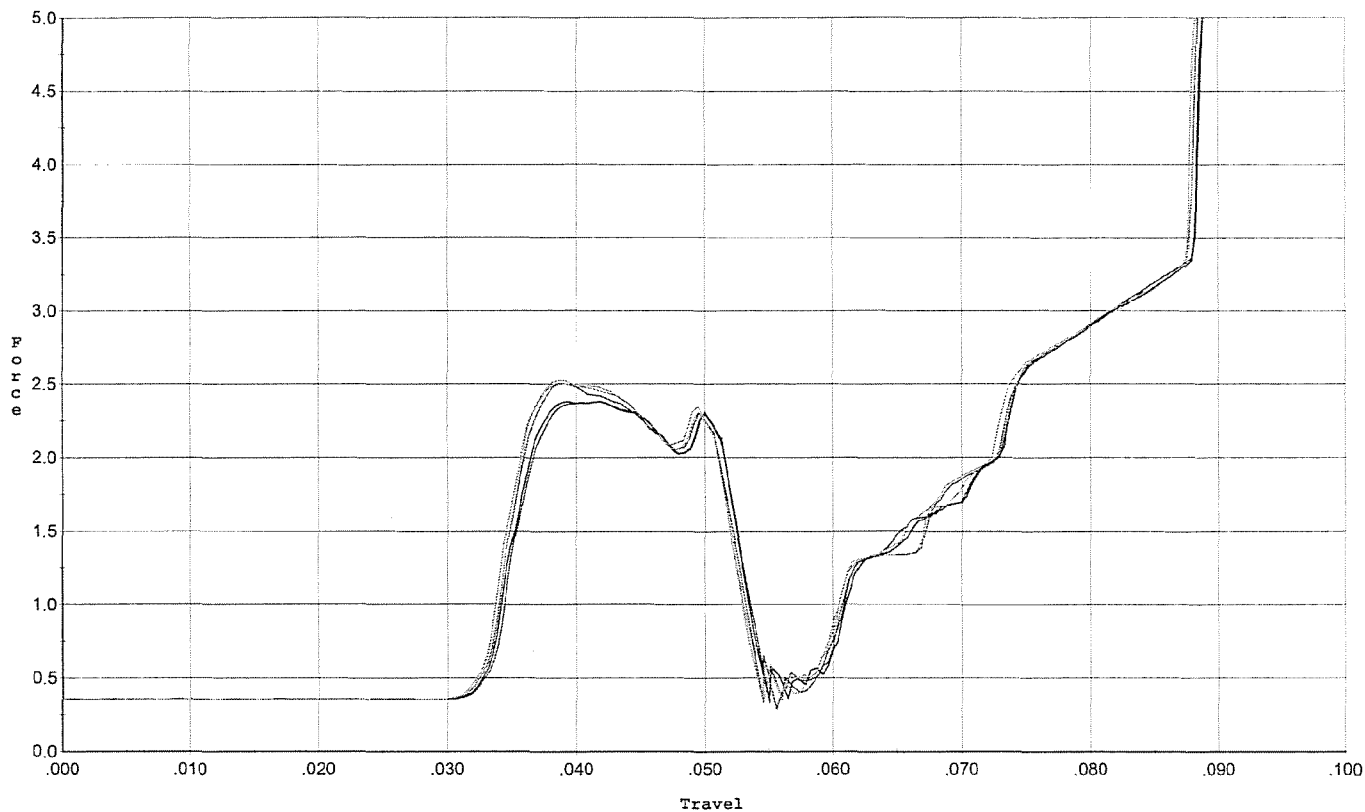
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.510	0.059	0.038	0.040	0.057		Set Trigger
2	2.496	0.056	0.037	0.041	0.054		Set Trigger
3	2.482	0.058	0.037	0.040	0.056		Set Trigger
4	2.573	0.057	0.037	0.040	0.056		Set Trigger
5	2.413	0.056	0.037	0.041	0.053		Set Trigger

Aug 2.49

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/24/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



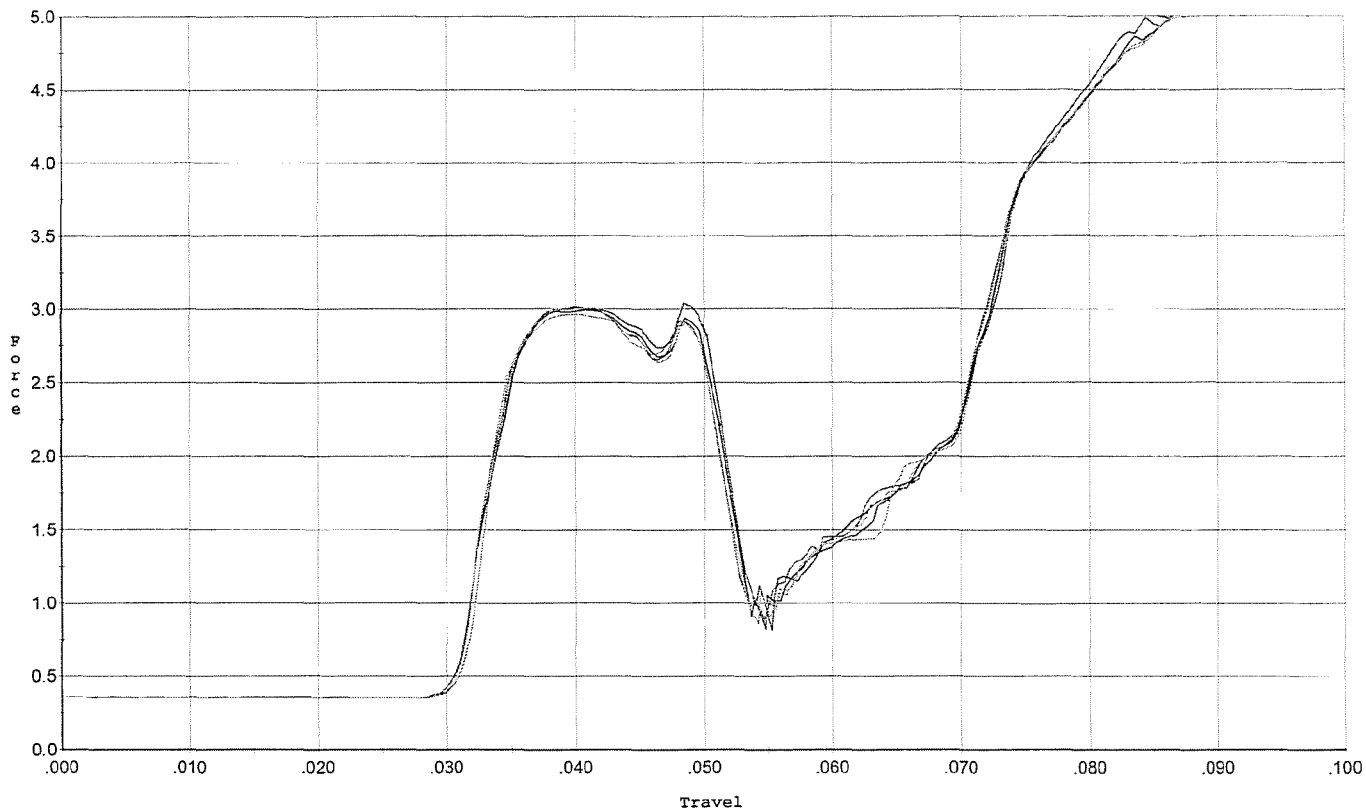
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.381	0.051	0.033	0.040	0.050		Set Trigger
2	2.381	0.051	0.033	0.040	0.050		Set Trigger
3	2.507	0.052	0.032	0.040	0.052		Set Trigger
4	2.507	0.051	0.033	0.040	0.051		Set Trigger
5	2.525	0.051	0.033	0.040	0.051		Set Trigger

AVG 2.46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/24/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



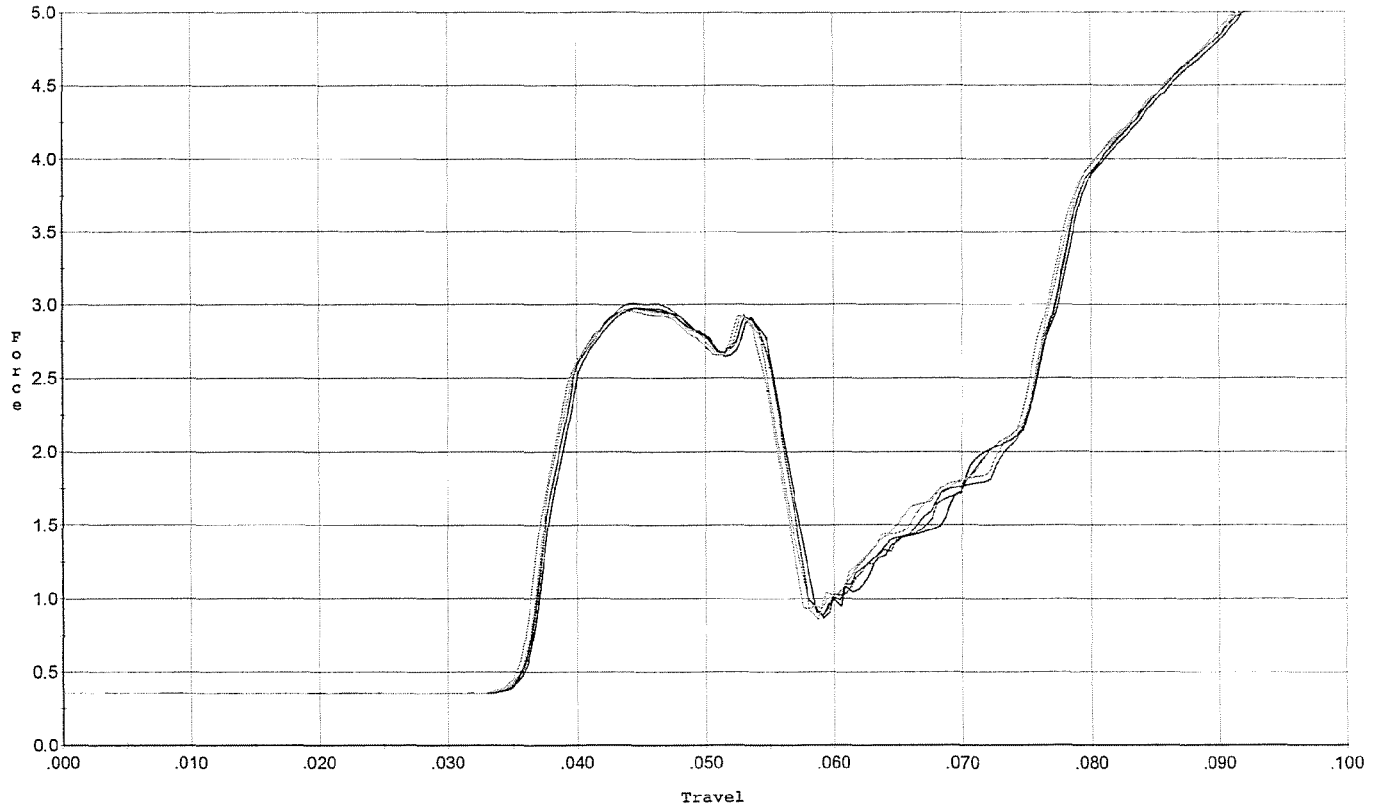
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.041	0.050	0.031	0.038	0.063		Set Trigger
2	3.004	0.051	0.031	0.038	0.064		Set Trigger
3	3.015	0.050	0.031	0.038	0.062		Set Trigger
4	3.008	0.050	0.031	0.038	0.062		Set Trigger
5	2.964	0.050	0.031	0.039	0.061		Set Trigger

Avg 3.00

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/24/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



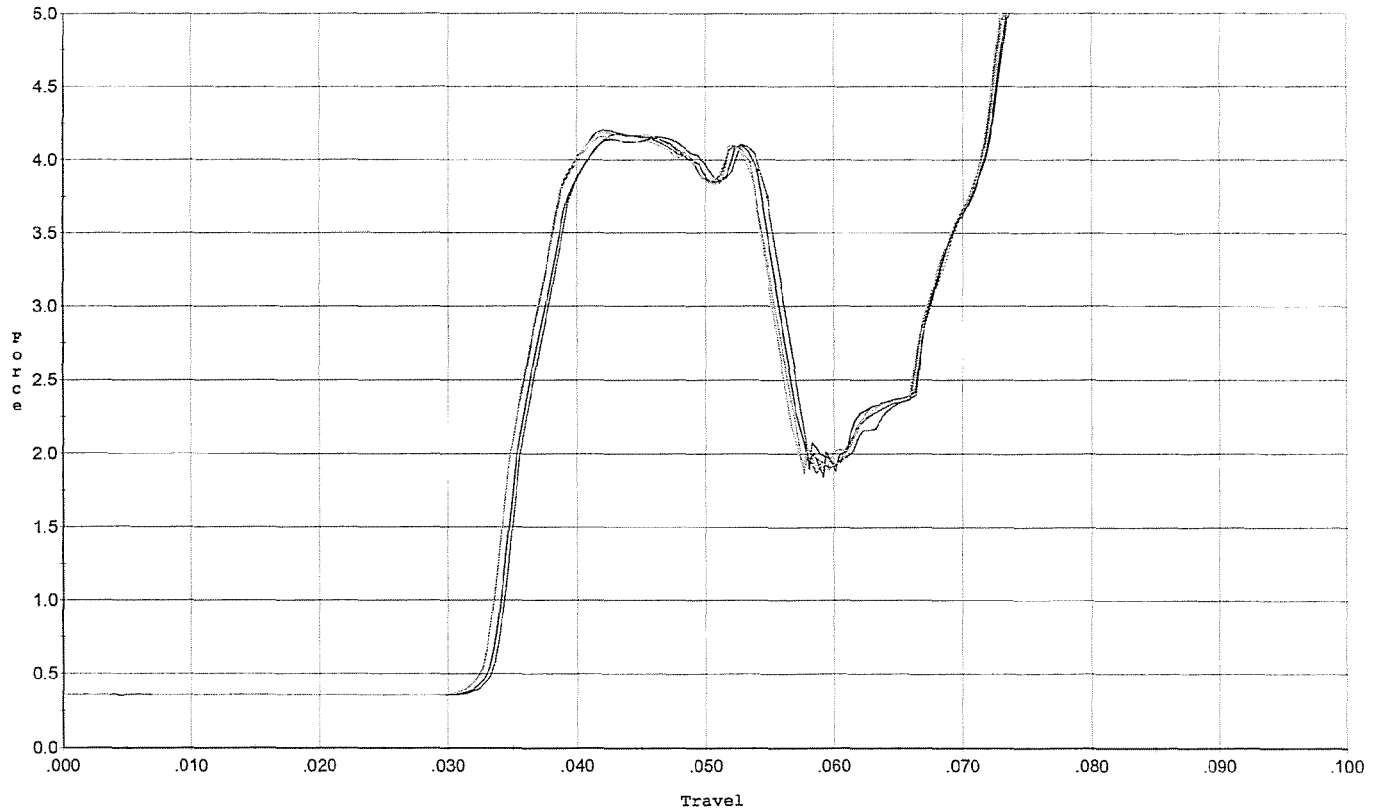
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.979	0.055	0.036	0.039	0.064		Set Trigger
2	2.972	0.055	0.036	0.040	0.063		Set Trigger
3	3.009	0.055	0.036	0.039	0.064		Set Trigger
4	2.958	0.055	0.036	0.039	0.063		Set Trigger
5	2.973	0.054	0.036	0.039	0.062		Set Trigger

Avg 2.97

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/24/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



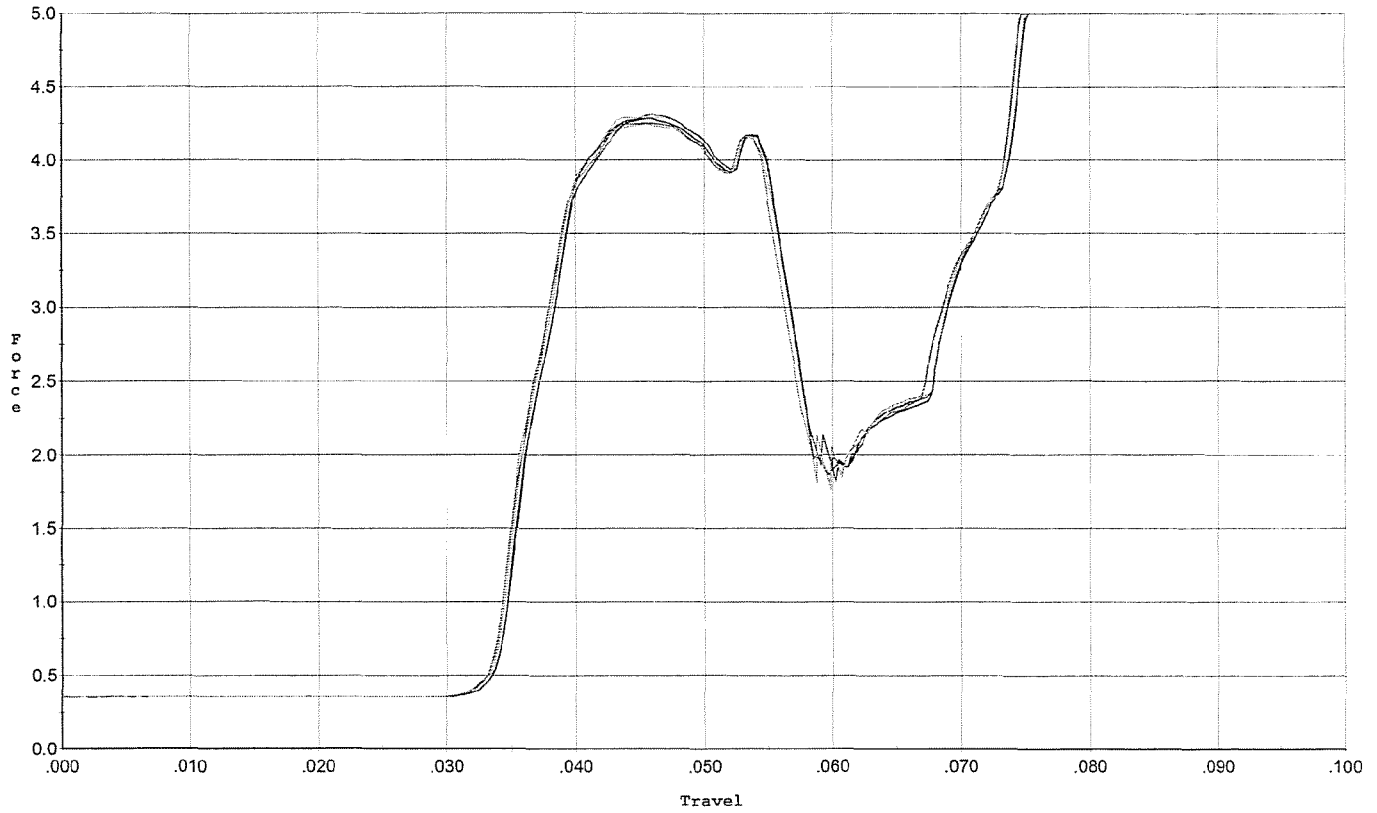
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.174	0.055	0.034	0.023	0.090		Set Trigger
2	4.144	0.054	0.033	0.023	0.088		Set Trigger
3	4.204	0.053	0.033	0.023	0.088		Set Trigger
4	4.158	0.054	0.033	0.023	0.088		Set Trigger
5	4.188	0.053	0.033	0.024	0.089		Set Trigger

Avg 4.17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/24/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



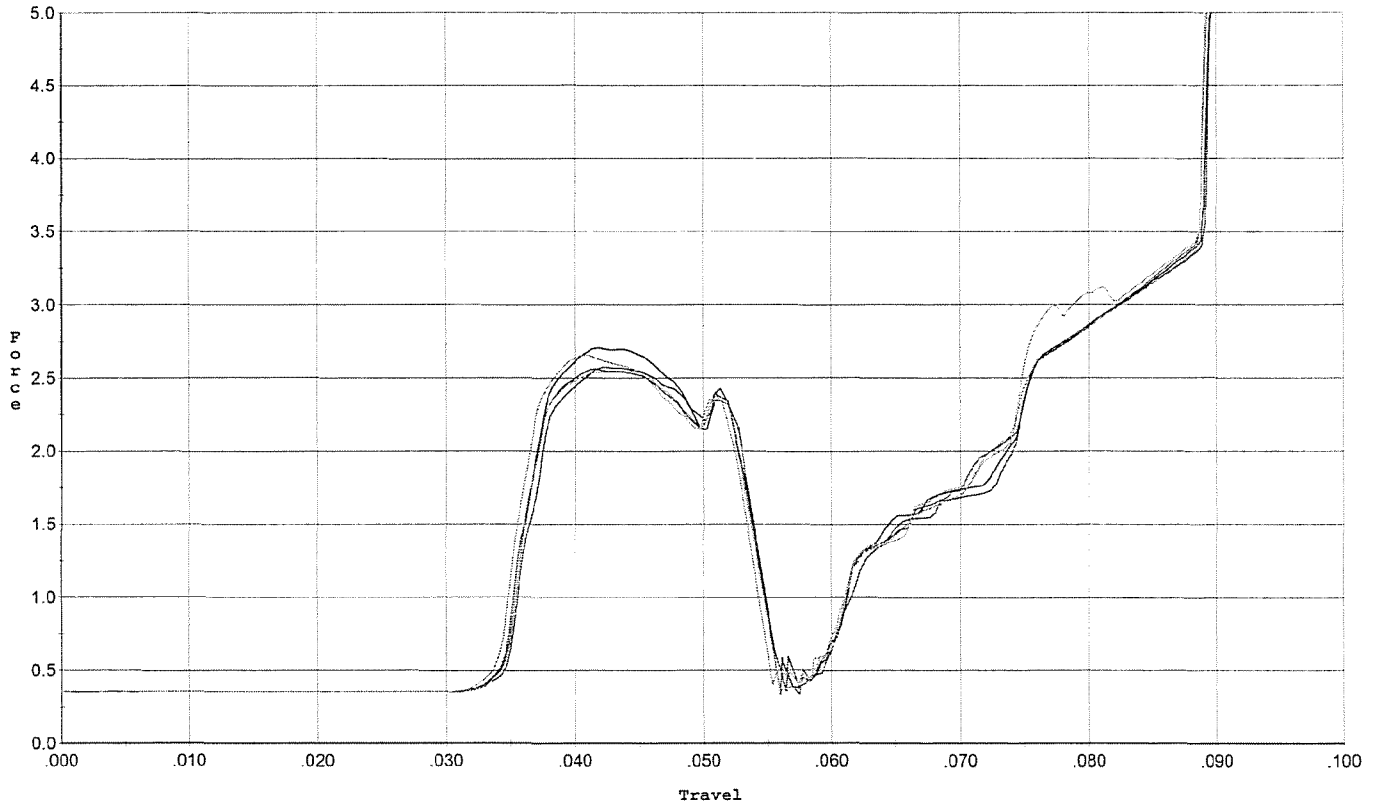
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.312	0.055	0.034	0.024	0.091		Set Trigger
2	4.282	0.055	0.034	0.024	0.091		Set Trigger
3	4.249	0.054	0.034	0.024	0.090		Set Trigger
4	4.298	0.055	0.034	0.024	0.093		Set Trigger
5	4.245	0.054	0.033	0.024	0.090		Set Trigger

Avg 4.27

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/24/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



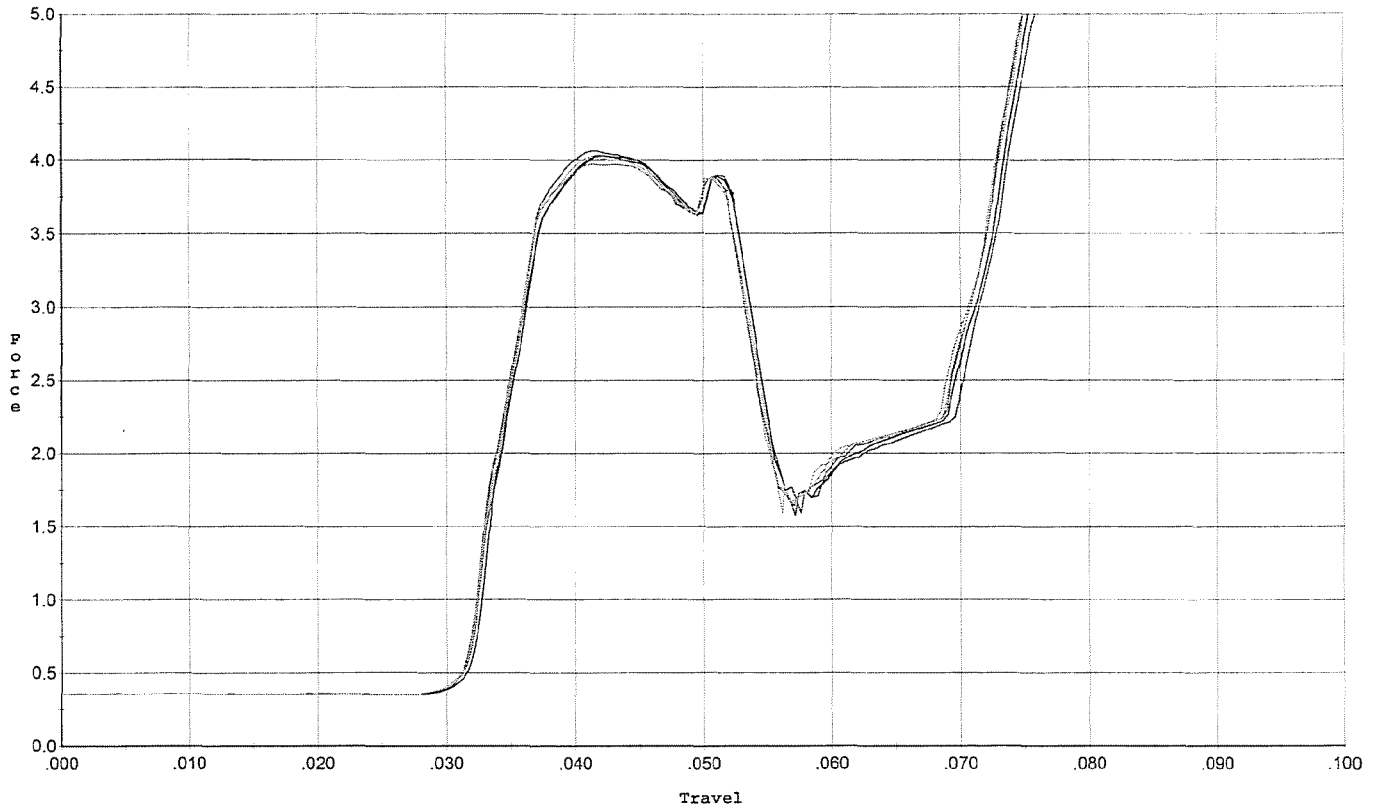
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.574	0.053	0.035	0.040	0.054		Set Trigger
2	2.709	0.053	0.035	0.040	0.056		Set Trigger
3	2.565	0.053	0.034	0.039	0.055		Set Trigger
4	2.550	0.054	0.035	0.039	0.055		Set Trigger
5	2.658	0.052	0.034	0.040	0.055		Set Trigger

Avg 2.61

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/24/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.030	0.052	0.032	0.036	0.084		Set Trigger
2	4.027	0.052	0.032	0.036	0.084		Set Trigger
3	4.060	0.052	0.032	0.036	0.083		Set Trigger
4	4.022	0.054	0.032	0.036	0.086		Set Trigger
5	3.971	0.052	0.032	0.036	0.083		Set Trigger

Avg 4.02