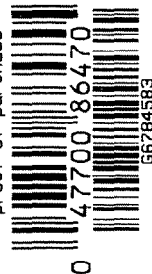


G6784583

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

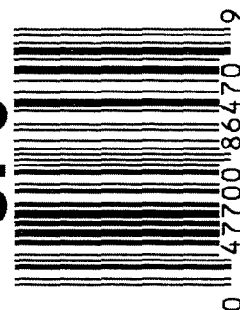
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6784583

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6784583

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-25-08	SPD
430	ASSEMBLE TO STOCK		8-25-08	SP
440	PROOF		8-25-08	SPD
460	CHECK HEADSPACE		8-25-08	SPD
470	DIS-ASSEMBLE ACTION		8-25-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX AUG 28 2008 OPERATOR <u>BM</u>	8-26-08	BM
475	DRILL AND TAP SIGHT HOLES		8-26-08	SP
480	MAGNAFLUX BBL ACTION		8-28	BM
490	MAGNAFLUX BOLT		8/25/08	AK
500	ROLLMARK CALIBER		8/28/08	RT
520	GOFF BLAST BBL / REC		8/28/08	DC
542	APPLY COATINGS (BARREL ACTION)		8-31	e
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-6-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-6-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-6-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-11-08	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

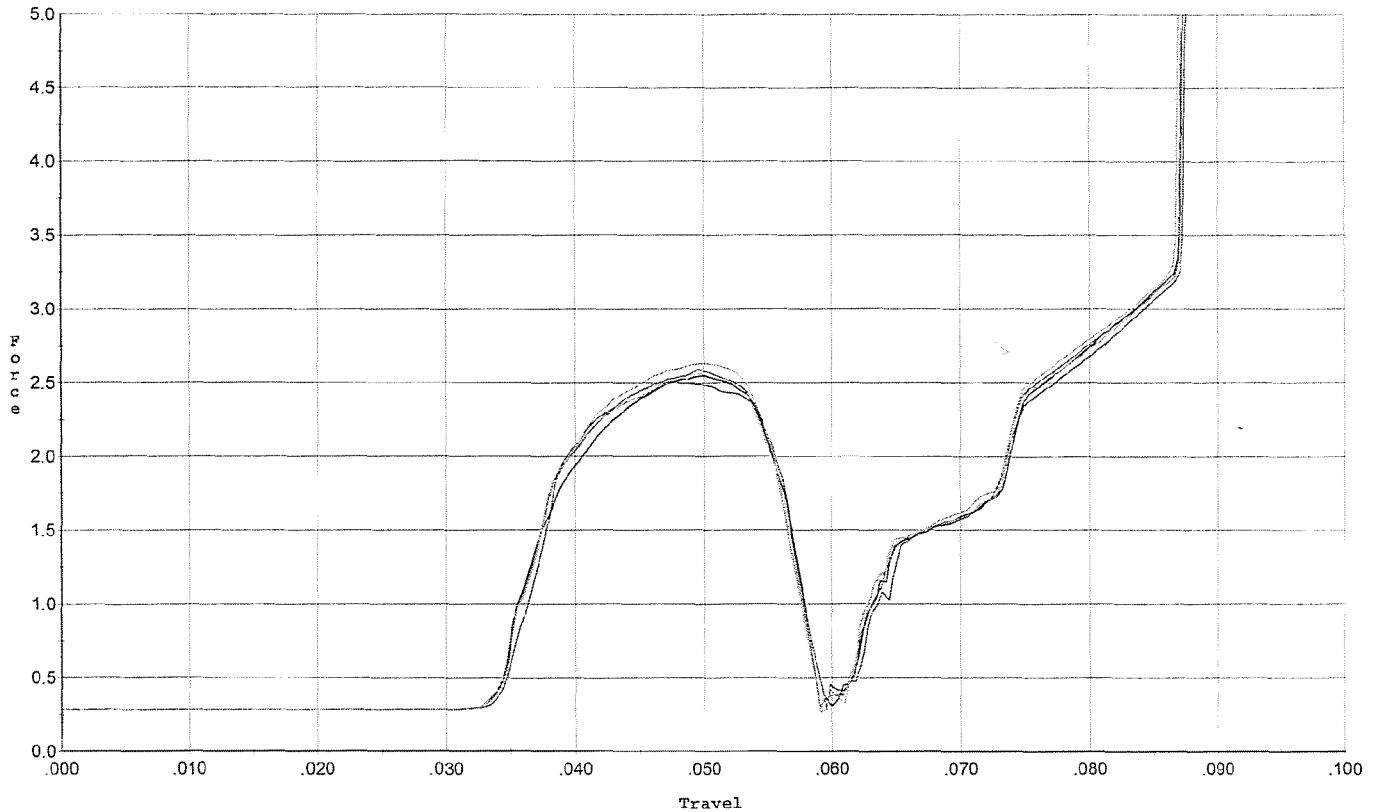
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2.5</u> <u>82.5</u> <u>2.5</u>	9-22-08	TL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>3.5</u> <u>3.5</u>	9-22-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.026</u> <u>.025</u> <u>.025</u>	9-22-08	TL
	J) ASSEMBLE STOCK		9-11-08	LTZ
	K) ASSEMBLE SWIVEL STUDS		9-22-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 &	FUNCTION TEST AND	<u>PASS</u> FAIL		
650	TARGET	<u>PASS</u> FAIL	9-12-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-12-08	FM
670	FINAL INSPECTION A) HEADSPACE		9-22-08	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.75</u> <u>2.71</u> <u>2.72</u> <u>2.69</u> <u>2.70</u>	9-19-08	TRW
	C) FUNCTION		9-22-08	TL
690	PACK		12-9-08	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/27/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



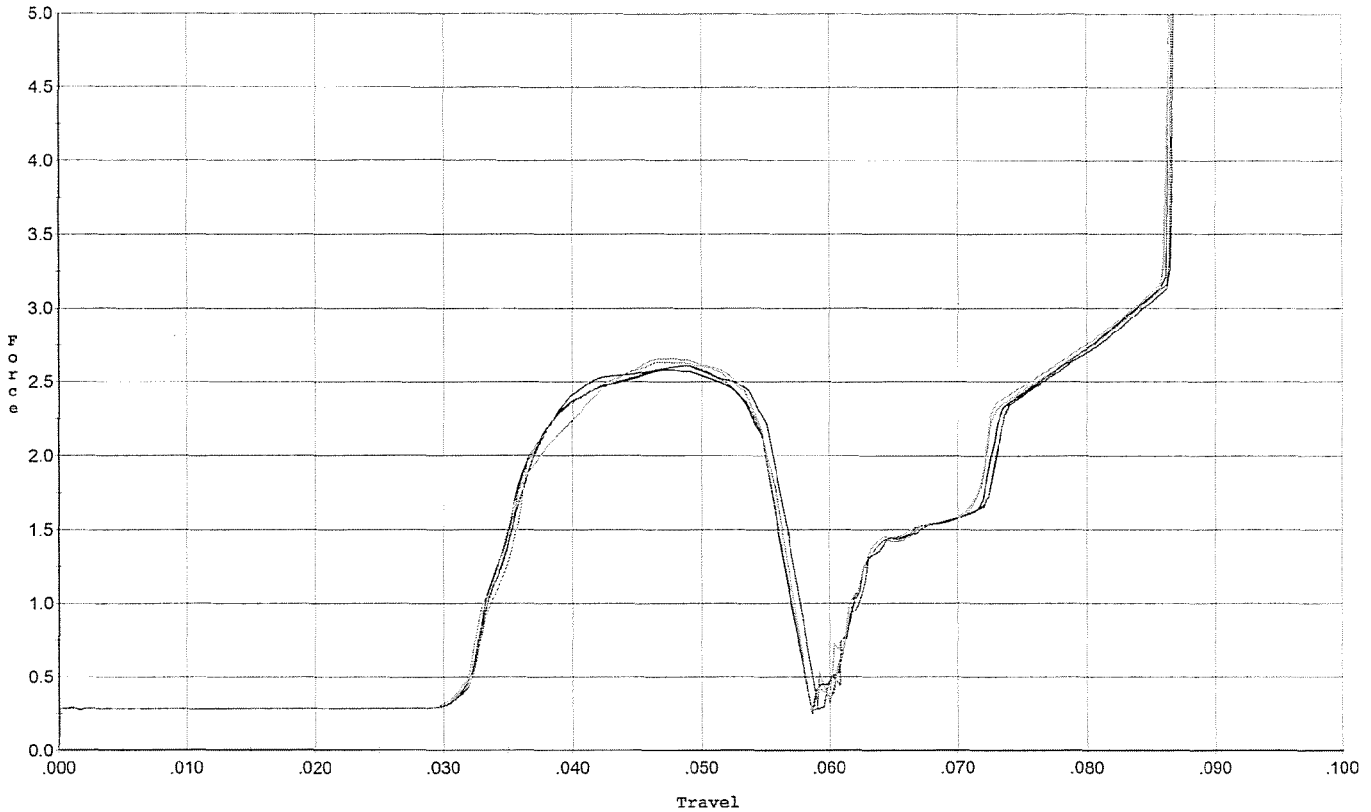
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.509	0.056	0.034	0.036	0.055		Set Trigger
2	2.545	0.056	0.034	0.036	0.056		Set Trigger
3	2.588	0.057	0.034	0.036	0.057		Set Trigger
4	2.564	0.057	0.034	0.036	0.057		Set Trigger
5	2.632	0.057	0.034	0.036	0.058		Set Trigger

Avg 2.56

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 8/27/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 20 cycles +/- .50 lbs.



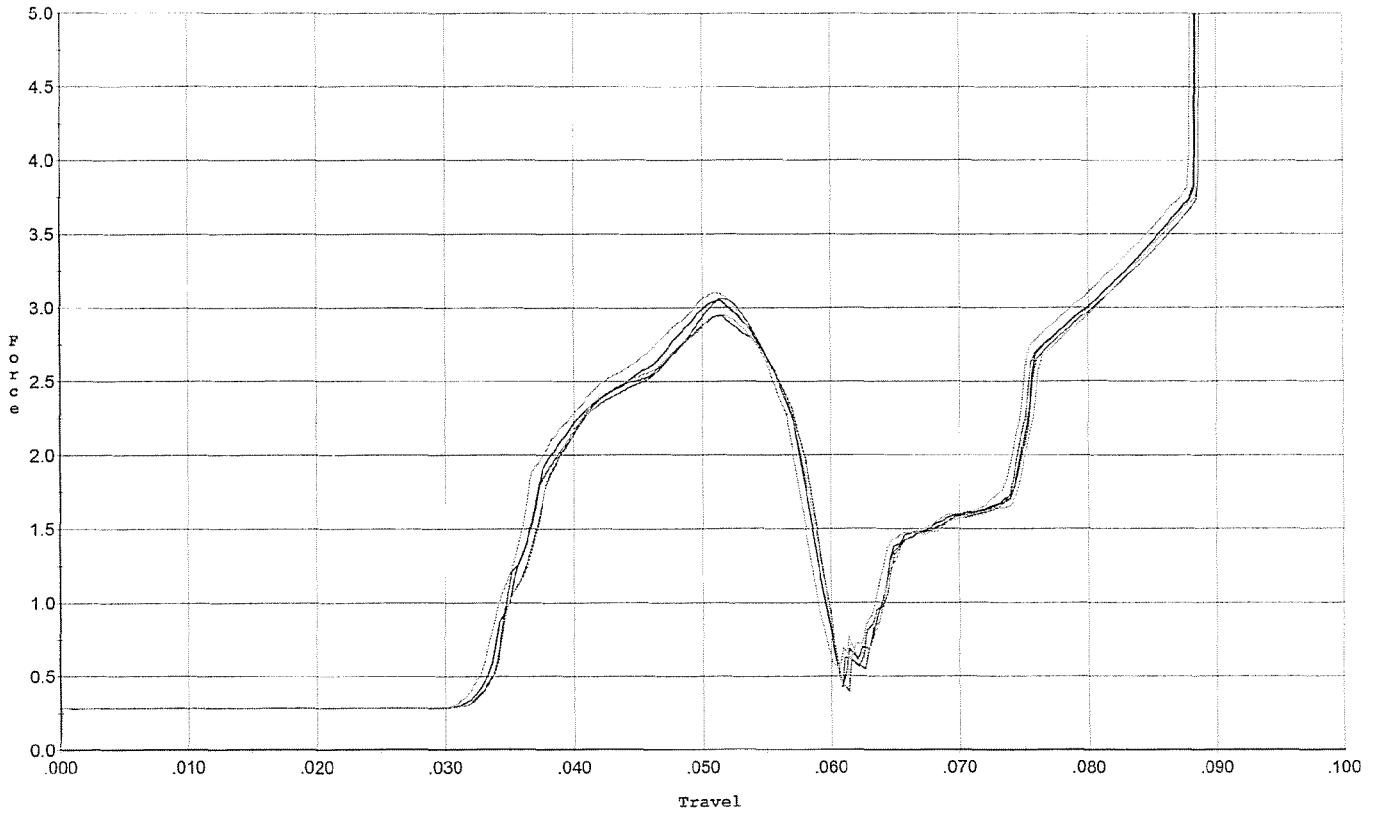
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.607	0.057	0.032	0.035	0.063		Set Trigger
2	2.582	0.055	0.032	0.035	0.060		Set Trigger
3	2.609	0.056	0.032	0.035	0.061		Set Trigger
4	2.631	0.056	0.033	0.035	0.061		Set Trigger
5	2.656	0.055	0.032	0.035	0.060		Set Trigger

Avg 2.61

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 8/27/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



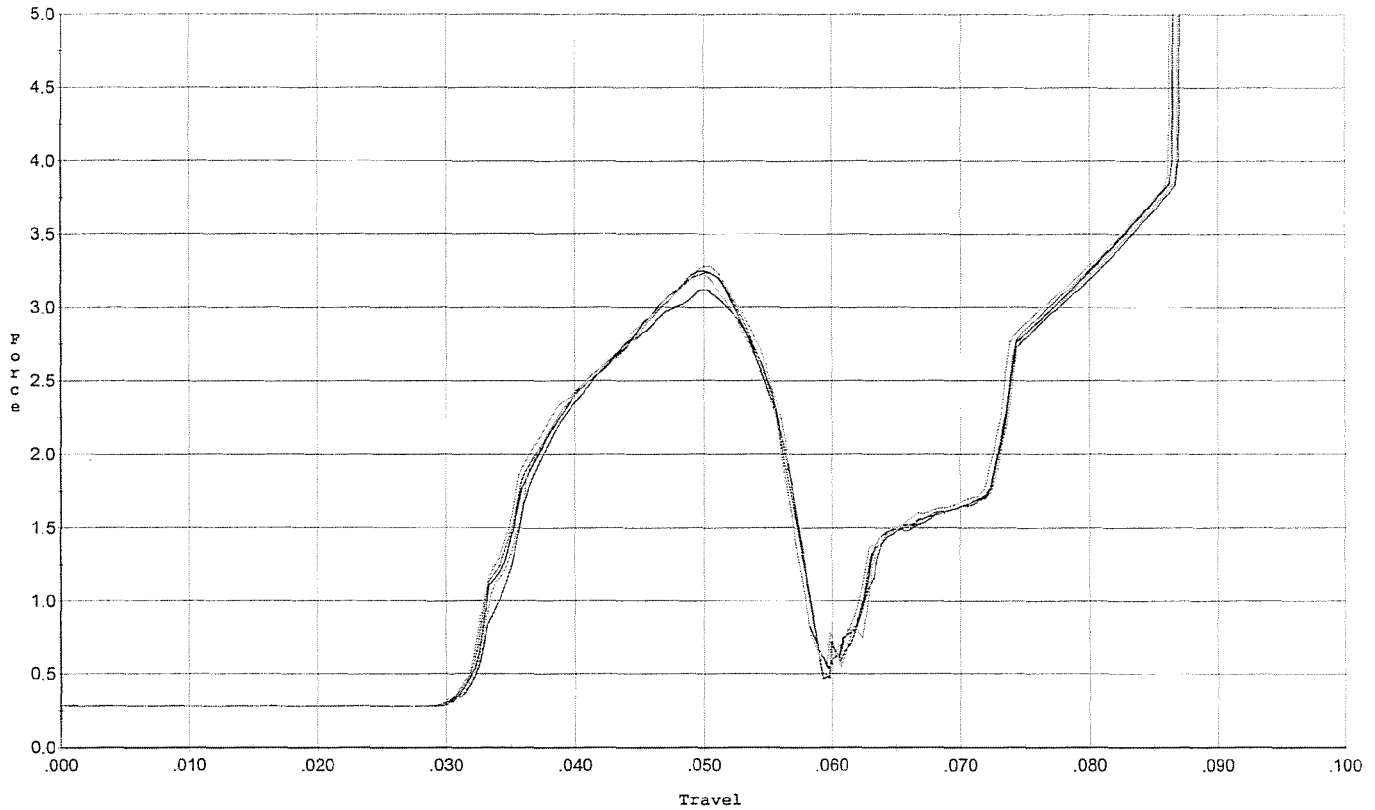
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.061	0.057	0.033	0.036	0.065		Set Trigger
2	3.050	0.057	0.033	0.036	0.066		Set Trigger
3	2.944	0.058	0.033	0.035	0.065		Set Trigger
4	2.952	0.059	0.033	0.035	0.066		Set Trigger
5	3.101	0.057	0.032	0.035	0.067		Set Trigger

Avg 3.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 8/27/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



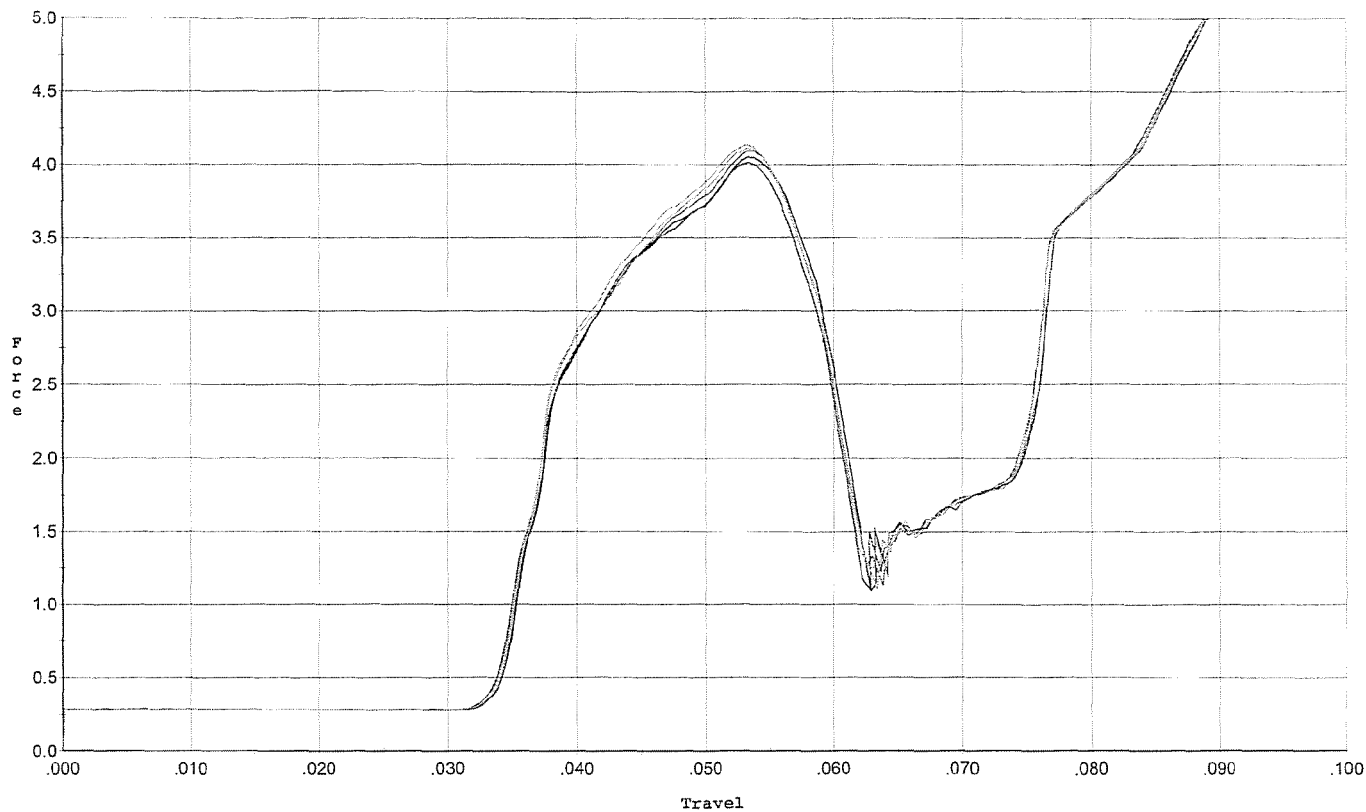
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.120	0.057	0.032	0.035	0.067		Set Trigger
2	3.248	0.055	0.032	0.035	0.067		Set Trigger
3	3.238	0.057	0.032	0.034	0.070		Set Trigger
4	3.223	0.055	0.031	0.035	0.068		Set Trigger
5	3.281	0.056	0.032	0.035	0.068		Set Trigger

Avg 3.22

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/27/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



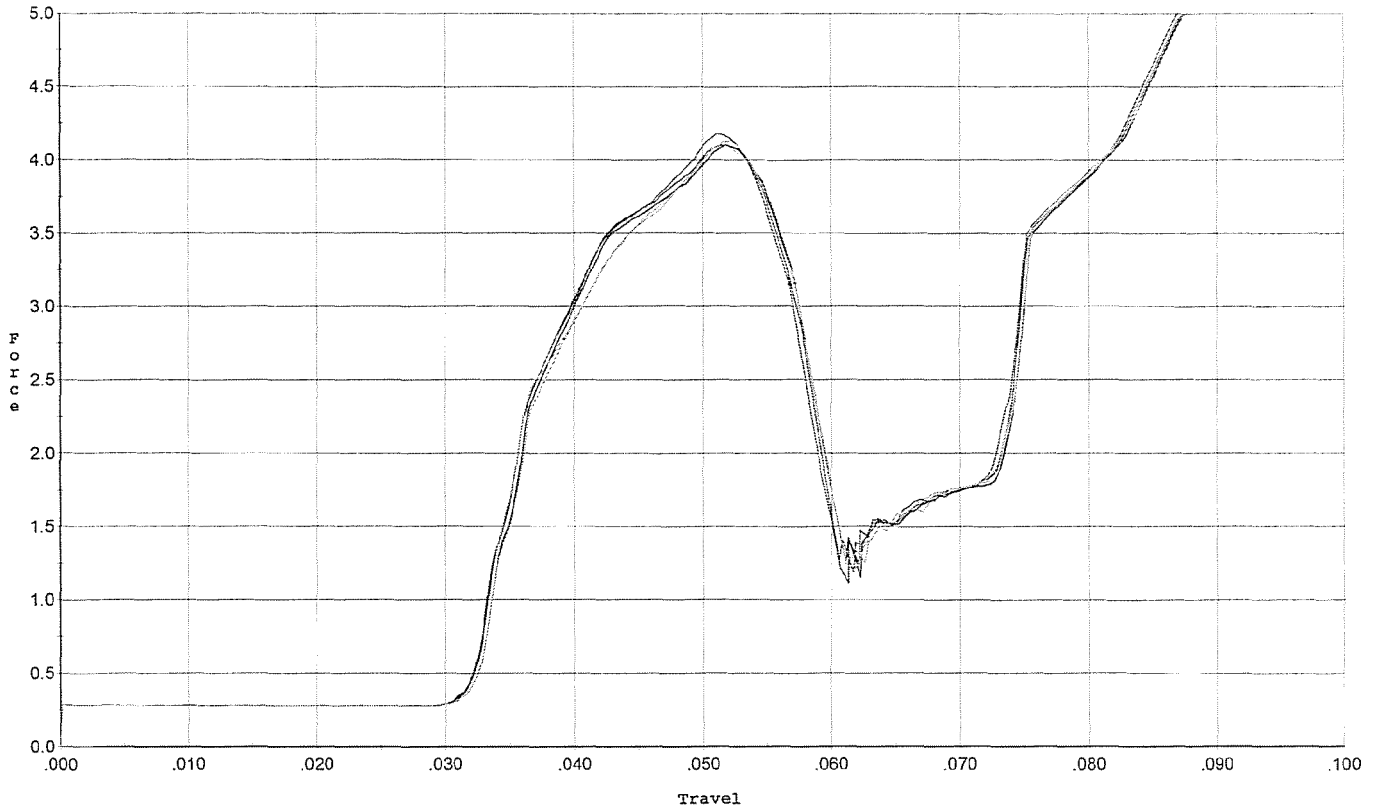
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.015	0.059	0.034	0.034	0.089		Set Trigger
2	4.050	0.060	0.034	0.034	0.090		Set Trigger
3	4.091	0.059	0.034	0.035	0.088		Set Trigger
4	4.111	0.059	0.034	0.034	0.089		Set Trigger
5	4.136	0.059	0.034	0.034	0.090		Set Trigger

Avg 4.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/27/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



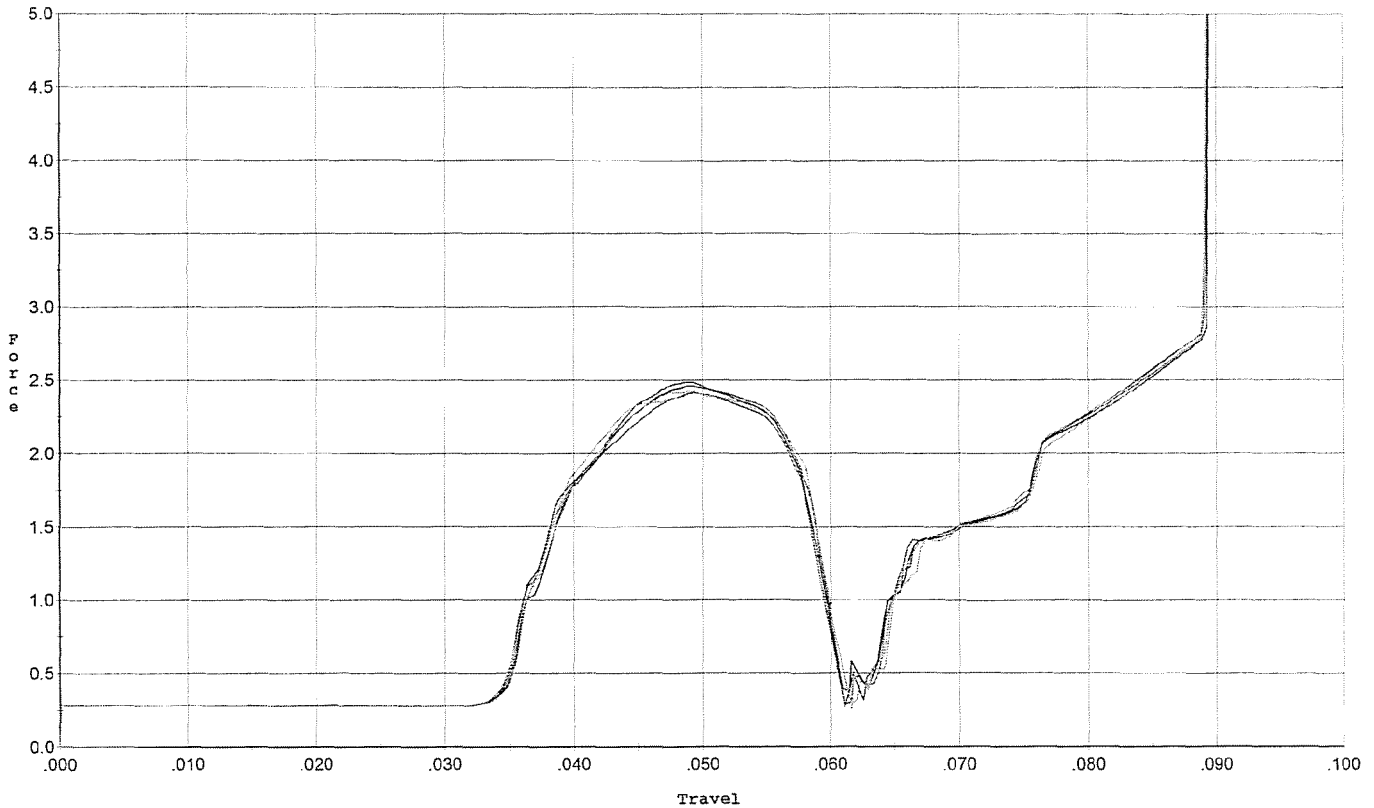
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.101	0.058	0.032	0.034	0.090		Set Trigger
2	4.100	0.057	0.032	0.034	0.089		Set Trigger
3	4.177	0.057	0.032	0.034	0.088		Set Trigger
4	4.127	0.057	0.032	0.034	0.088		Set Trigger
5	4.104	0.057	0.032	0.034	0.088		Set Trigger

Avg 4.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 8/27/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



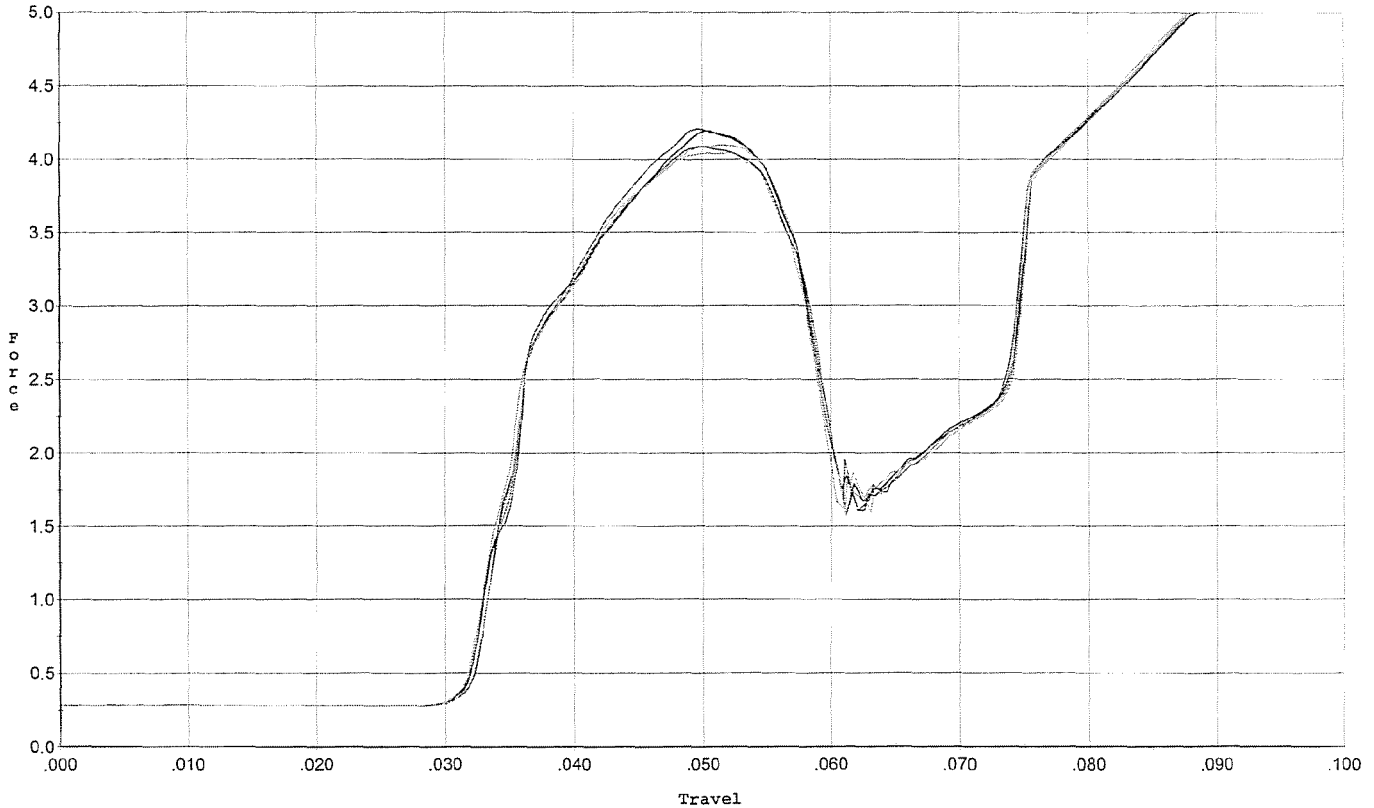
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.485	0.058	0.035	0.036	0.058		Set Trigger
2	2.459	0.059	0.035	0.036	0.058		Set Trigger
3	2.415	0.058	0.035	0.037	0.056		Set Trigger
4	2.410	0.058	0.035	0.036	0.058		Set Trigger
5	2.423	0.058	0.035	0.036	0.057		Set Trigger

Avg 2.43

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/27/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.087	0.057	0.032	0.033	0.093		Set Trigger
2	4.191	0.059	0.032	0.033	0.096		Set Trigger
3	4.208	0.059	0.032	0.033	0.098		Set Trigger
4	4.096	0.059	0.032	0.033	0.096		Set Trigger
5	4.043	0.058	0.032	0.033	0.094		Set Trigger

AVG 4.12