

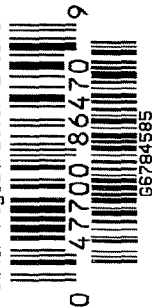
G6784585

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

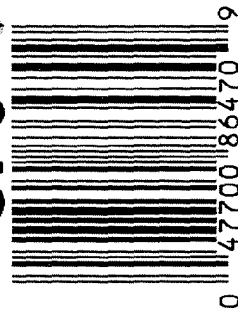
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6784585

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6784585

OP #	OPERATION NAME	READINGS	DATE	INITIAL
410	SERIALIZE BOLT HANDLE		9-9-08	SP
420	ASSEMBLE ACTION		9-9-08	SP
430	ASSEMBLE TO STOCK		9-9-08	SP
440	PROOF		9-9-08	SP
460	CHECK HEADSPACE		9-9-08	SP
470	DIS-ASSEMBLE ACTION		9-9-08	SP
480	MAGNAFLUX BBL ACTION	MAGNA FLUX SEP 22 2008 OPERATOR BM	9-10-08	BM
490	MAGNAFLUX BOLT		9/9/08	MD
500	ROLLMARK CALIBER		9/12/08	RT
510	DRILL AND TAP SIGHT HOLES		9-11-08	SP
520	GOFF BLAST BBL / REC		9/12/08	OG
530 & 540	APPLY COATINGS (BARREL ACTION)		9/17	
	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-23-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-23-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-23-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-3-08	RSU
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

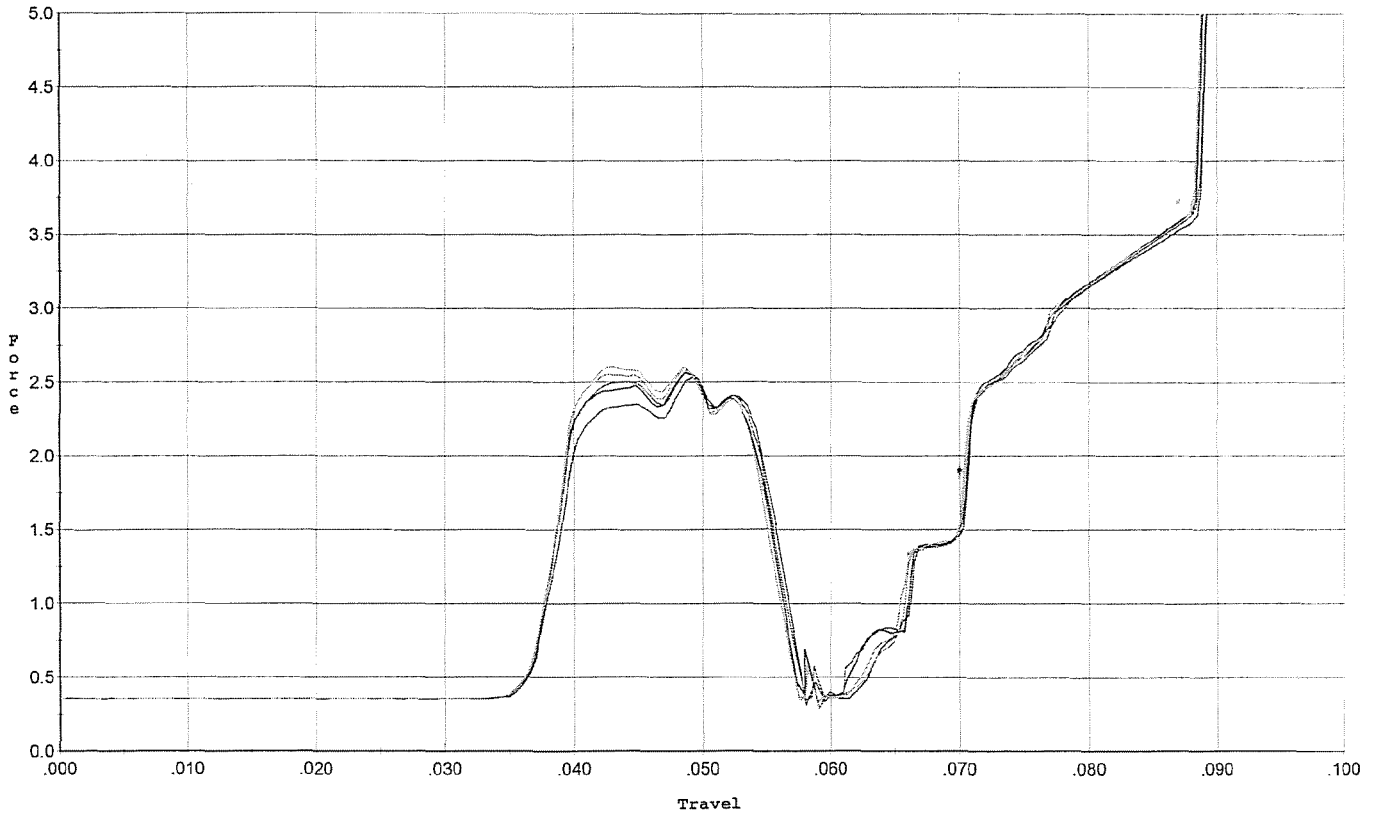
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	10-23-08	L.J.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>40</u> <u>40</u> <u>40</u>	10-23-08	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	10-23-08	L.N.
	J) ASSEMBLE STOCK		10-3-08	BSN
	K) ASSEMBLE SWIVEL STUDS		10-23-08	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10-4-08	L.J.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-4-08	TC
670	FINAL INSPECTION A) HEADSPACE		10-23-08	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.10</u> <u>2.17</u> <u>2.10</u> <u>2.11</u> <u>2.08</u>	10/10/08	Fm
	C) FUNCTION		10-23-08	L.N.
690	PACK		10-9-08	BSN

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/2/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



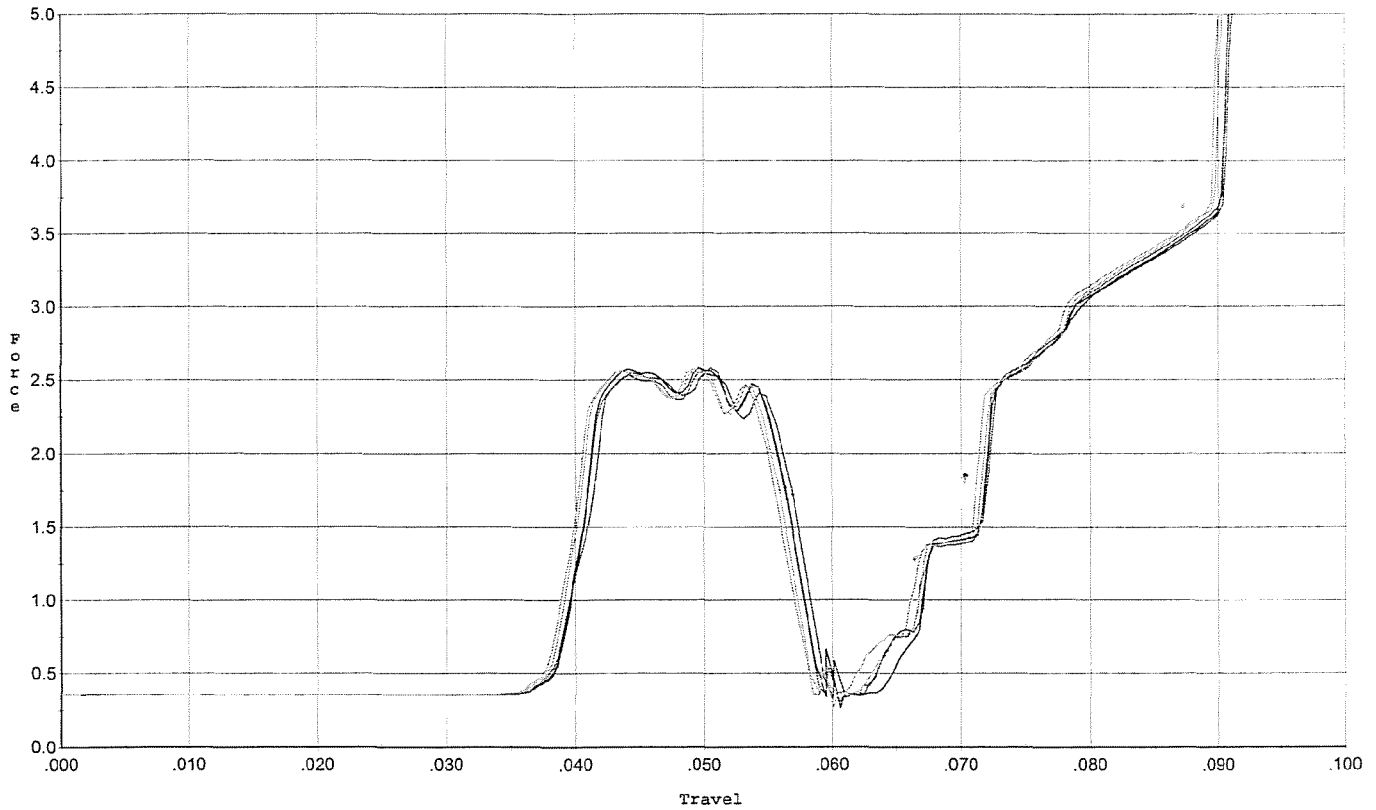
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.535	0.056	0.037	0.039	0.053		Set Trigger
2	2.566	0.055	0.037	0.039	0.053		Set Trigger
3	2.564	0.054	0.037	0.039	0.053		Set Trigger
4	2.602	0.055	0.037	0.039	0.054		Set Trigger
5	2.584	0.054	0.037	0.039	0.052		Set Trigger

Avg 2.57

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/2/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



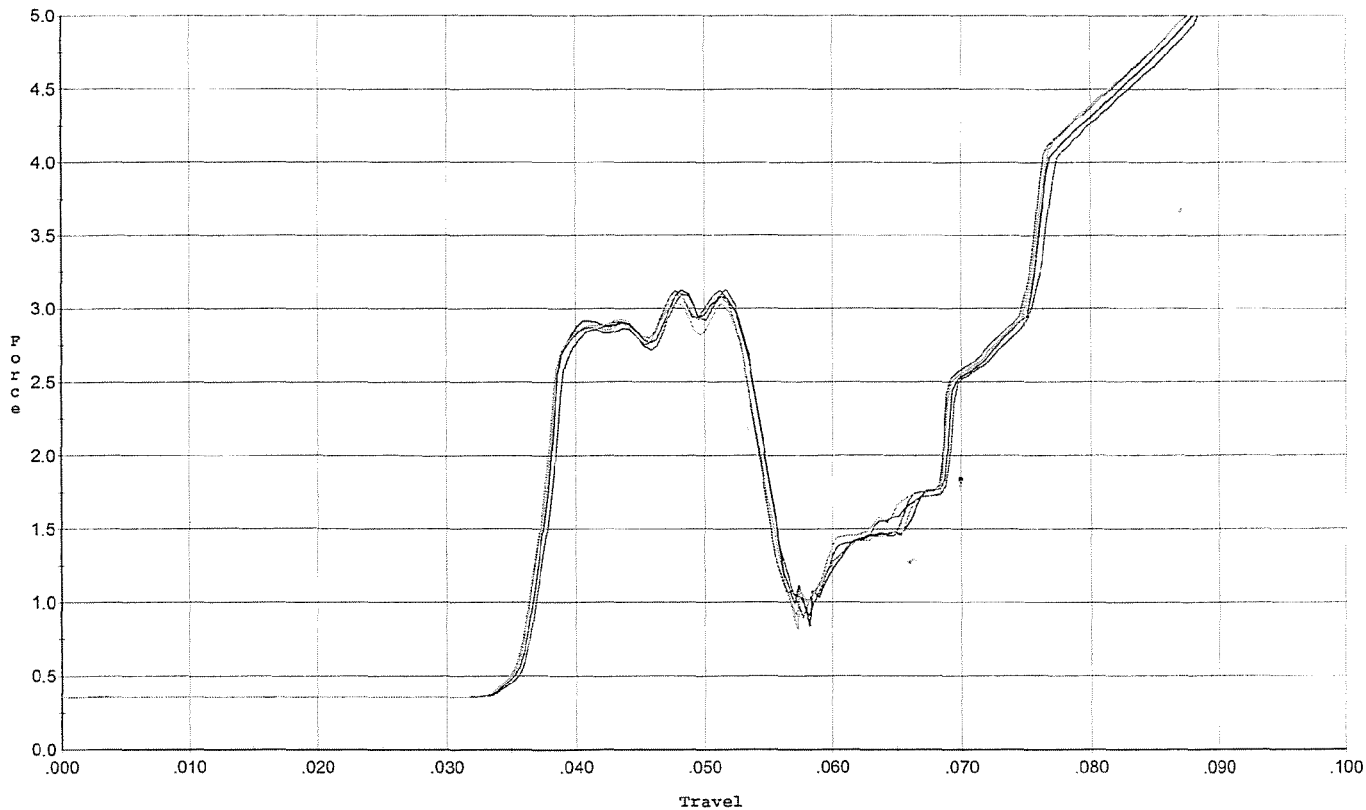
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.547	0.057	0.039	0.040	0.054		Set Trigger
2	2.582	0.056	0.039	0.040	0.054		Set Trigger
3	2.580	0.056	0.039	0.040	0.054		Set Trigger
4	2.558	0.056	0.038	0.040	0.053		Set Trigger
5	2.570	0.055	0.038	0.040	0.053		Set Trigger

AUG 2.56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/2/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



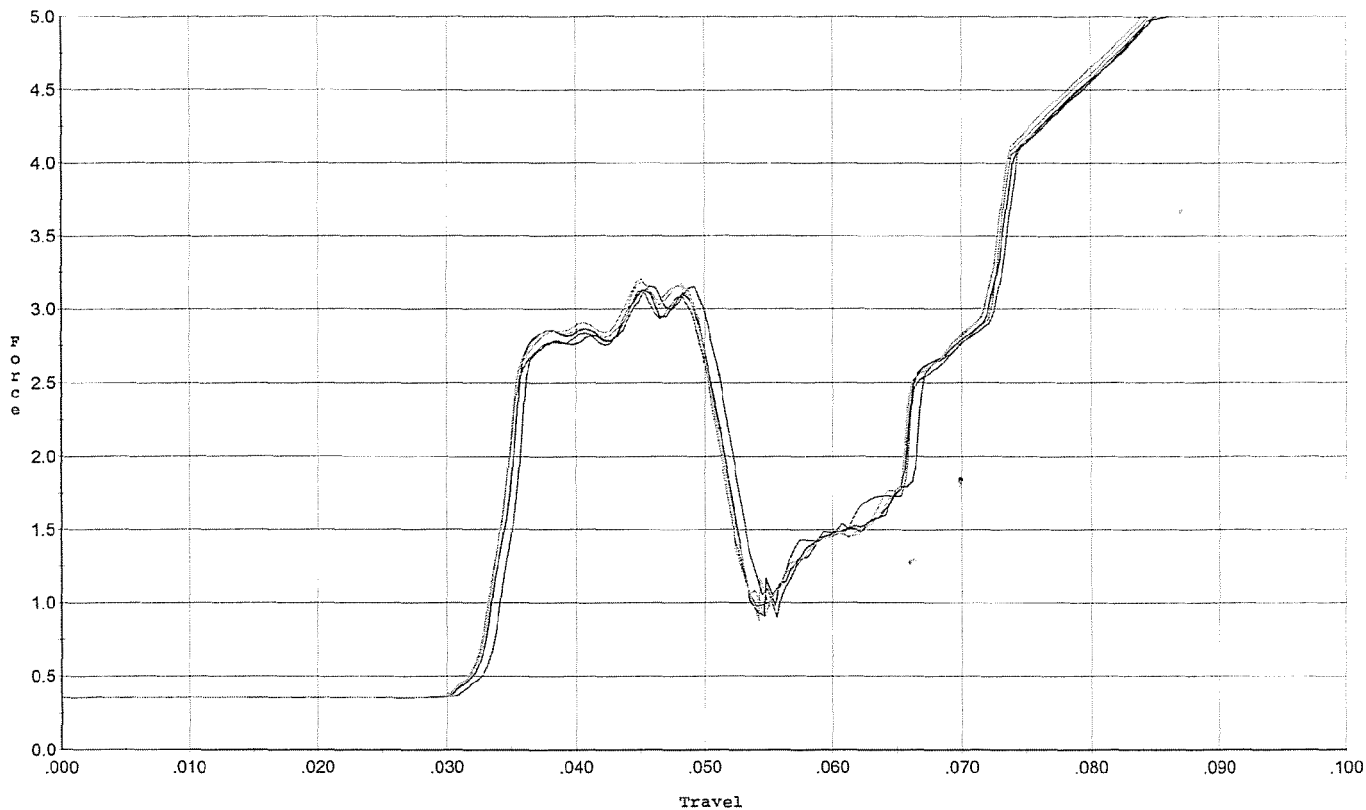
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.128	0.053	0.036	0.038	0.060		Set Trigger
2	3.125	0.054	0.036	0.038	0.062		Set Trigger
3	3.126	0.053	0.036	0.038	0.061		Set Trigger
4	3.035	0.053	0.036	0.038	0.060		Set Trigger
5	3.091	0.053	0.035	0.038	0.061		Set Trigger

Aug 3.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/2/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



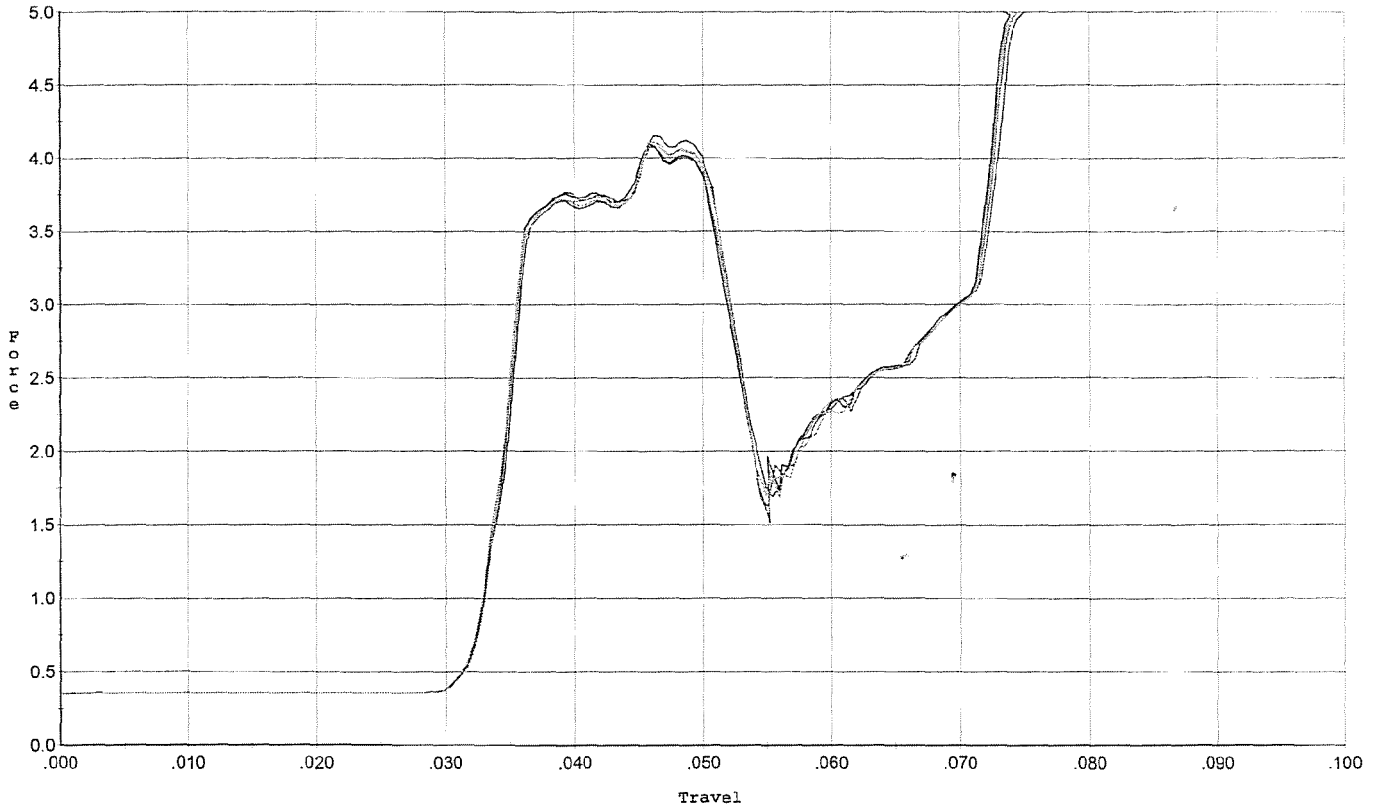
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.157	0.051	0.033	0.036	0.060		Set Trigger
2	3.130	0.051	0.033	0.036	0.061		Set Trigger
3	3.124	0.050	0.032	0.036	0.059		Set Trigger
4	3.184	0.050	0.032	0.036	0.060		Set Trigger
5	3.205	0.050	0.032	0.036	0.060		Set Trigger

Aug 3.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/2/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



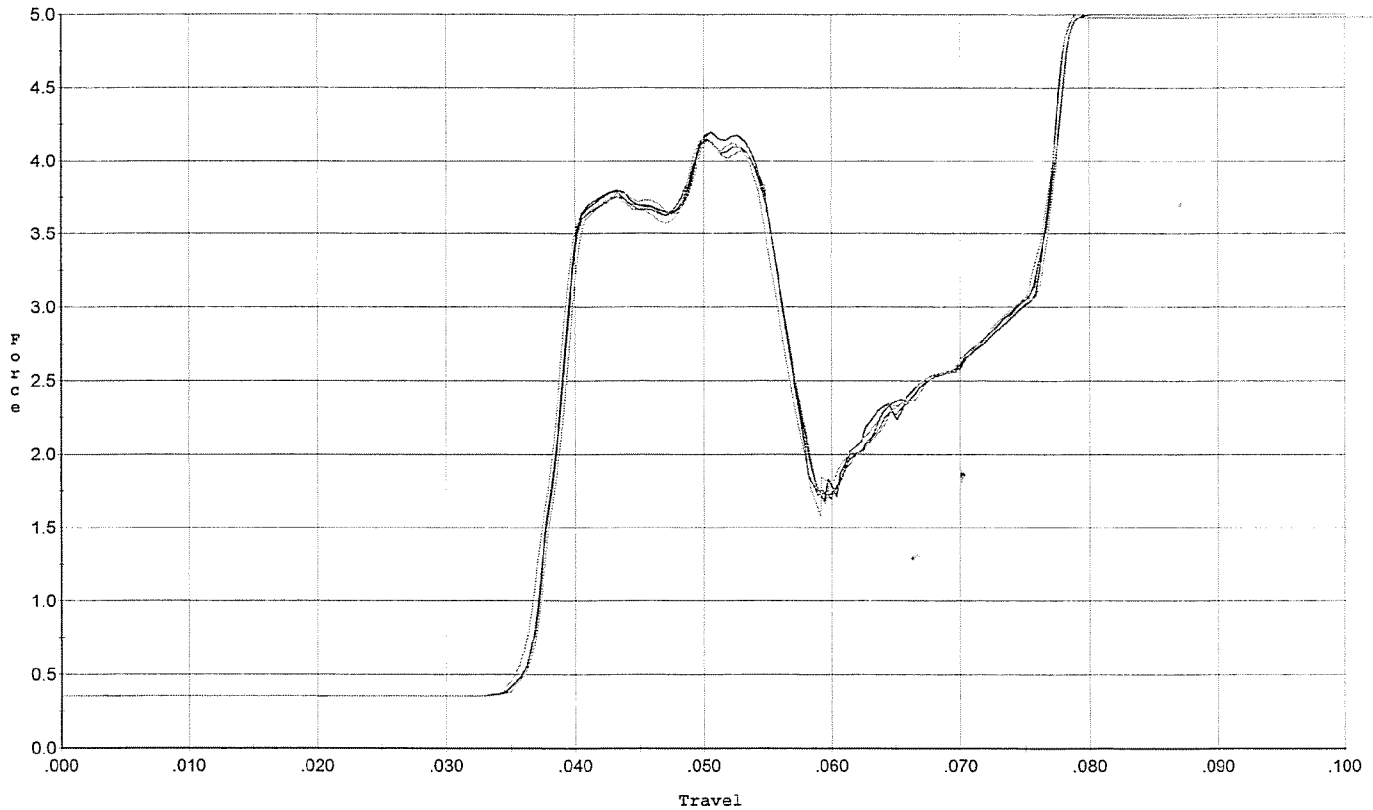
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.155	0.051	0.032	0.035	0.078		Set Trigger
2	4.096	0.052	0.032	0.034	0.080		Set Trigger
3	4.074	0.051	0.032	0.035	0.078		Set Trigger
4	4.112	0.051	0.032	0.035	0.078		Set Trigger
5	4.118	0.052	0.032	0.034	0.079		Set Trigger

Aug 4.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/2/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



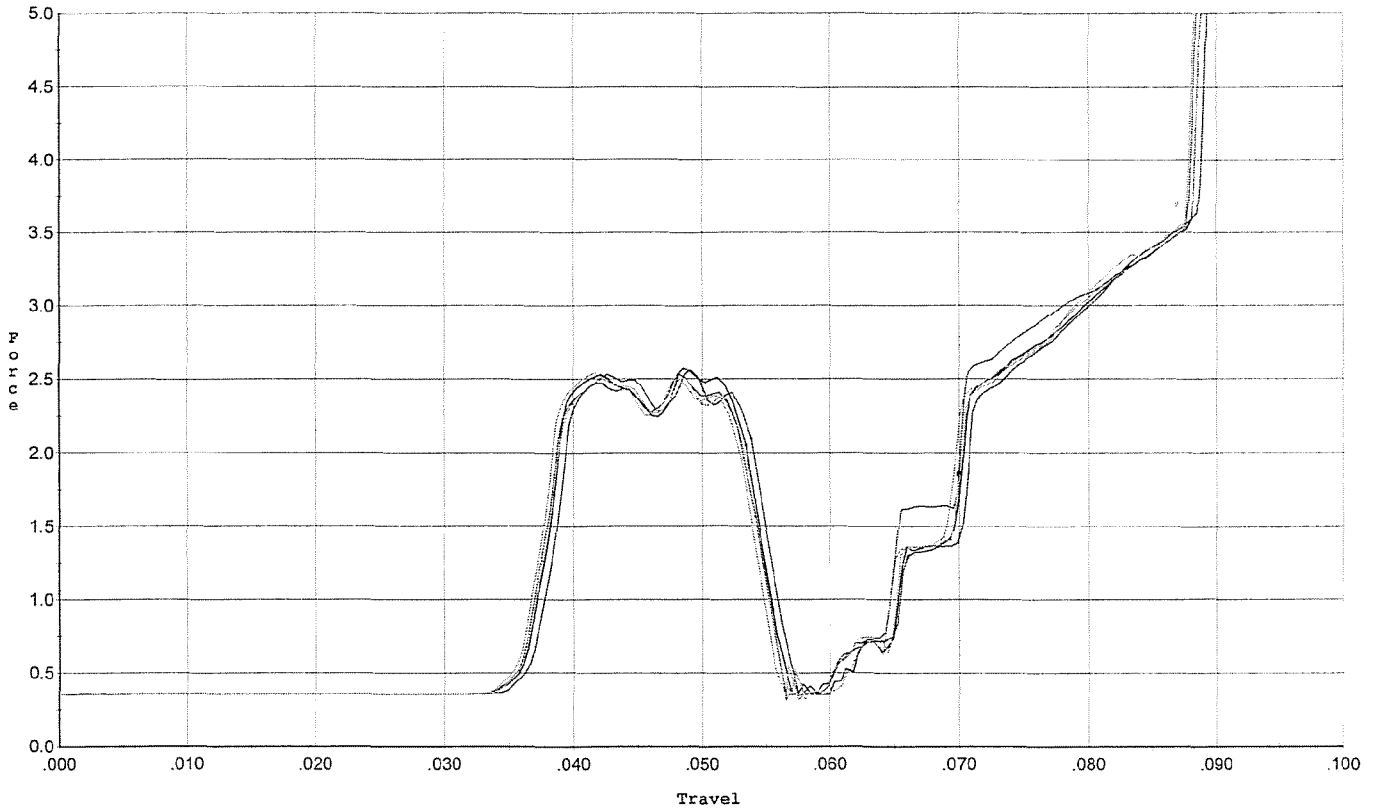
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.146	0.055	0.036	0.037	0.080		Set Trigger
2	4.201	0.055	0.036	0.037	0.080		Set Trigger
3	4.193	0.055	0.036	0.037	0.080		Set Trigger
4	4.163	0.054	0.035	0.037	0.079		Set Trigger
5	4.136	0.055	0.036	0.037	0.079		Set Trigger

Aug 4.16

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/2/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



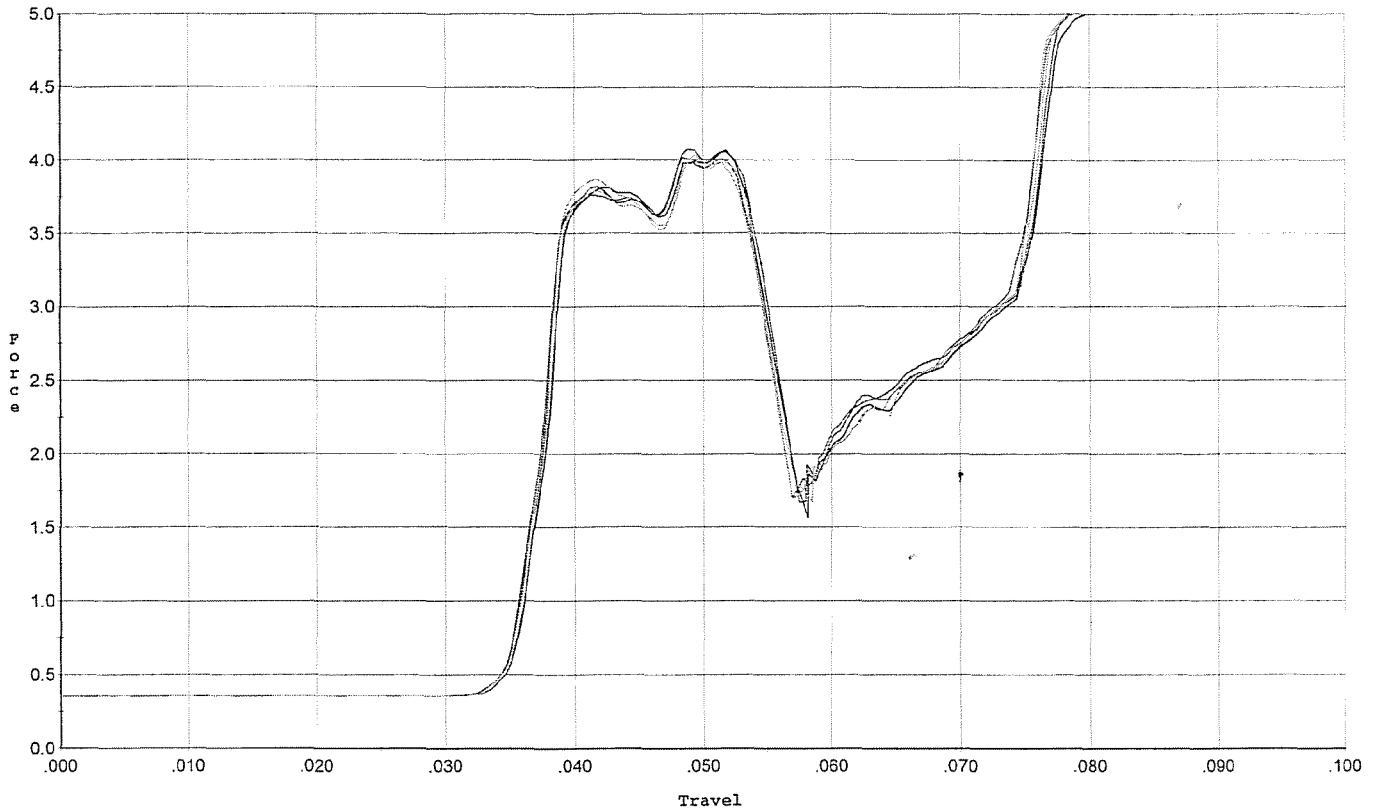
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.564	0.054	0.037	0.039	0.052		Set Trigger
2	2.576	0.053	0.036	0.039	0.052		Set Trigger
3	2.537	0.054	0.036	0.039	0.052		Set Trigger
4	2.504	0.054	0.036	0.039	0.052		Set Trigger
5	2.541	0.053	0.036	0.039	0.051		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/2/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.072	0.054	0.035	0.036	0.081		Set Trigger
2	4.066	0.053	0.035	0.037	0.077		Set Trigger
3	4.014	0.054	0.035	0.036	0.079		Set Trigger
4	3.996	0.053	0.035	0.037	0.077		Set Trigger
5	4.034	0.054	0.035	0.036	0.078		Set Trigger

Avg 4.03