

G6784586

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



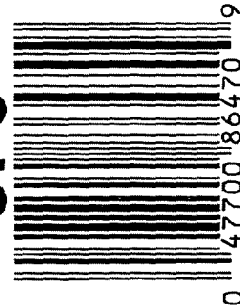
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6784586

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 678 4586

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-28-08	SP
430	ASSEMBLE TO STOCK		8-28-08	SP
440	PROOF		8-28-08	SP
460	CHECK HEADSPACE		8-28-08	SP
470	DIS-ASSEMBLE ACTION		8-28-08	SP
472	SERIALIZE BOLT HANDLE		8-29-08	RTC
475	DRILL AND TAP SIGHT HOLES		8-29-08	SP
480	MAGNAFLUX BBL ACTION		9-2-08	BM
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		9/3/08	RT
520	GOFF BLAST BBL / REC		9/4/08	DG
542	APPLY COATINGS (BARREL ACTION)		9-8	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-13-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-13-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-13-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-15-08	BM
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

F004 REV 5/2006

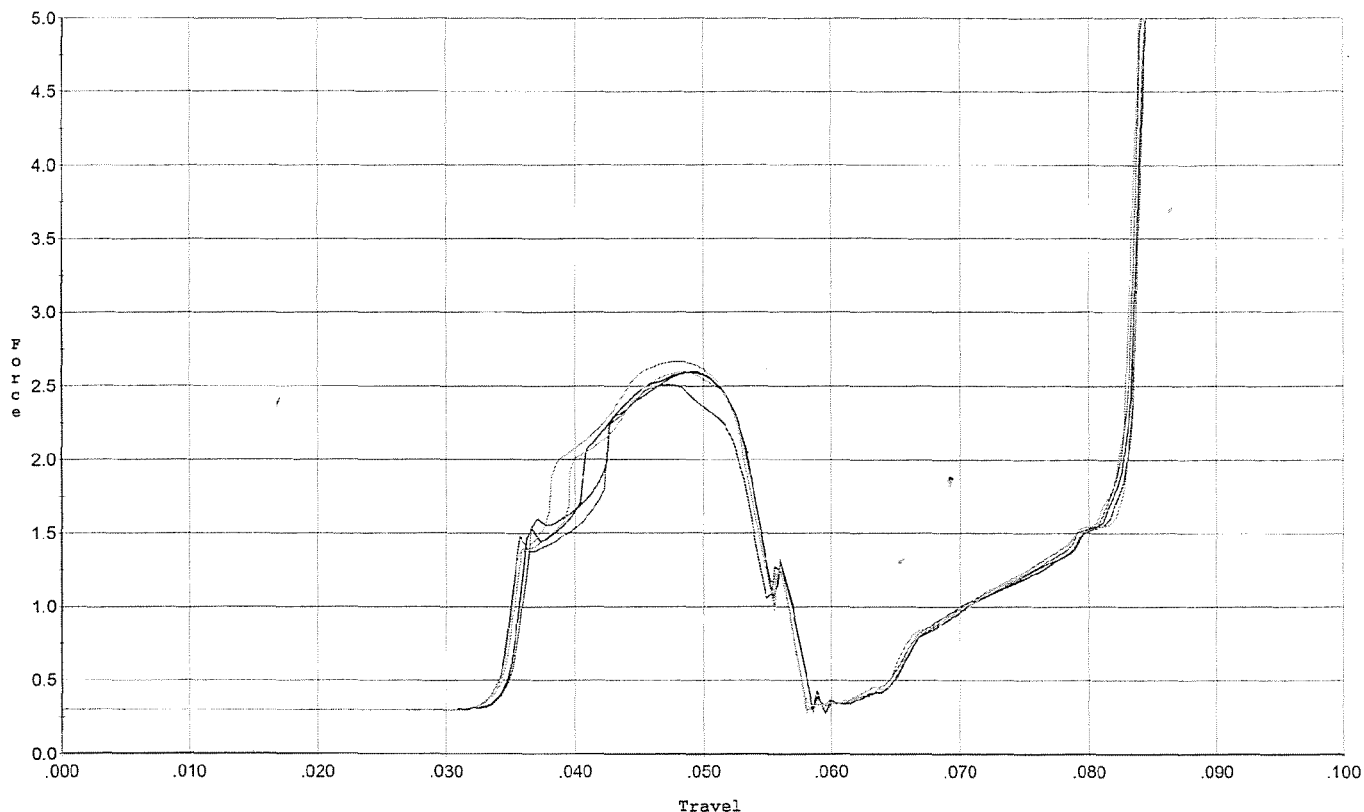
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2.5</u> <u>2.5</u> <u>2.5</u>	9-17-08	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>4</u> <u>4.5</u>	9-17-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023</u> <u>.024</u>	9-17-08	TL
	J) ASSEMBLE STOCK		9-15-08	BBW
	K) ASSEMBLE SWIVEL STUDS		9-17-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-15-08	Fm
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-15-08	AA
670	FINAL INSPECTION A) HEADSPACE		9-17-08	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.58</u> <u>2.64</u> <u>2.57</u> <u>2.52</u> <u>2.60</u>	9-16-08	TRW
	C) FUNCTION		9-17-08	TL
690	PACK		10/24/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/9/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



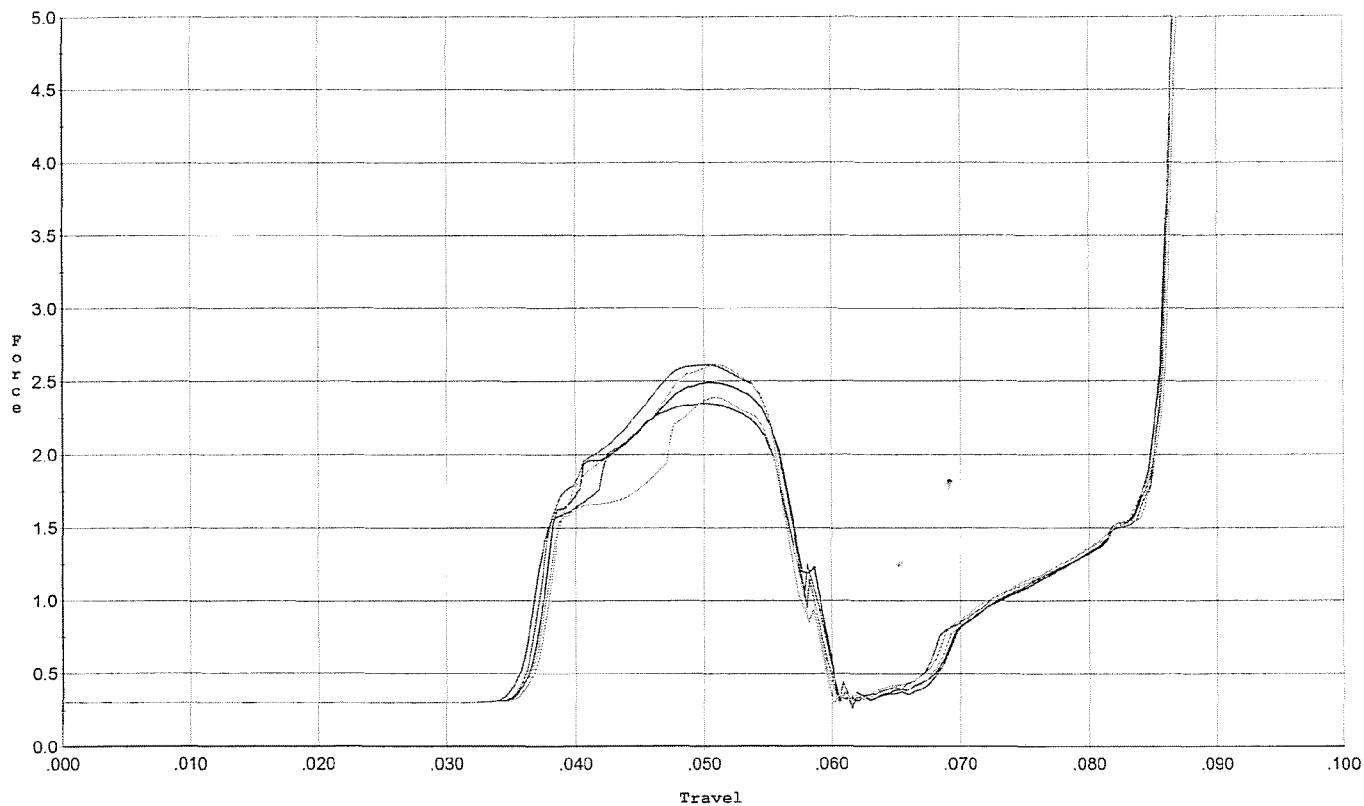
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.599	0.053	0.035	0.036	0.049		Set Trigger
2	2.594	0.053	0.035	0.036	0.050		Set Trigger
3	2.509	0.056	0.034	0.035	0.051		Set Trigger
4	2.597	0.054	0.034	0.036	0.051		Set Trigger
5	2.664	0.056	0.034	0.035	0.055		Set Trigger

Avg 2.59

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/9/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



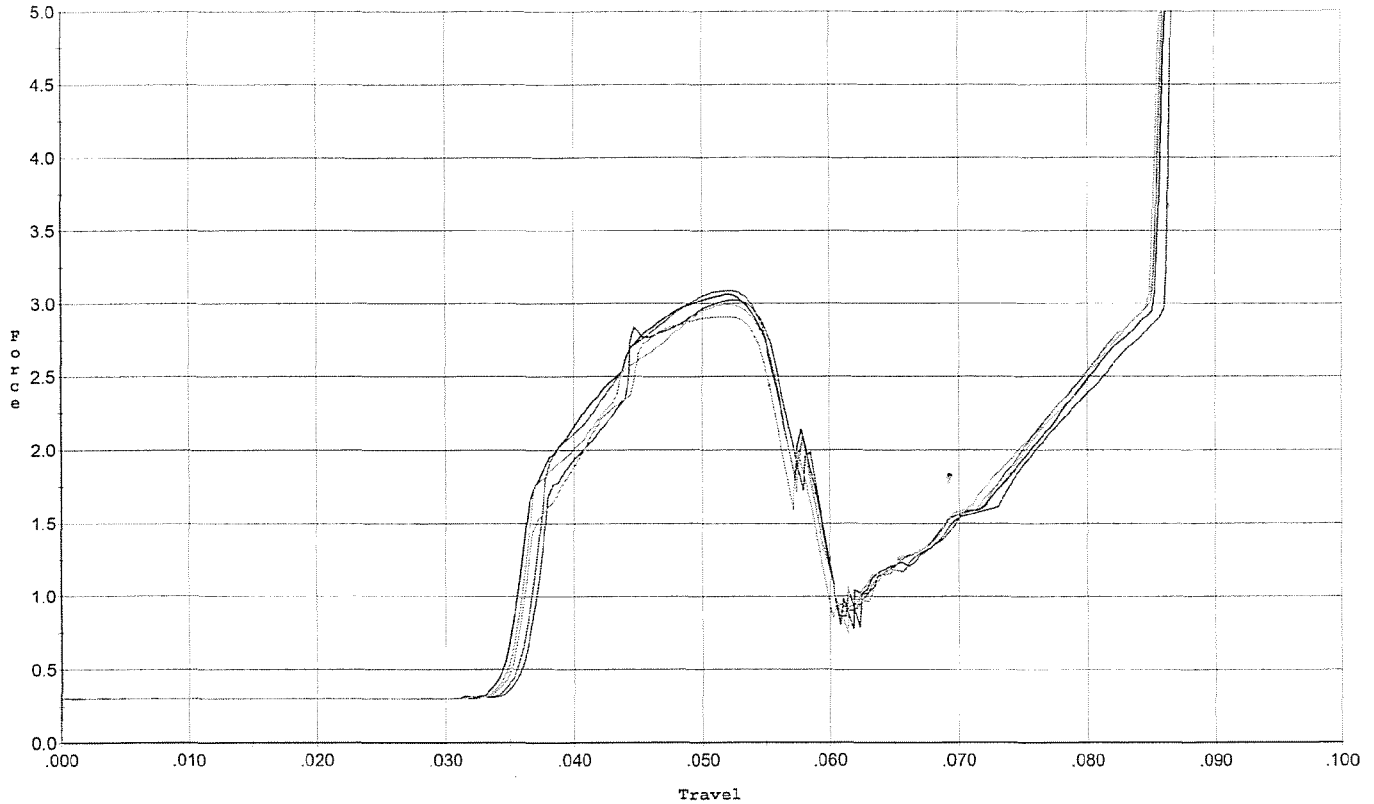
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.348	0.059	0.035	0.035	0.054		Set Trigger
2	2.491	0.059	0.036	0.035	0.055		Set Trigger
3	2.607	0.056	0.036	0.037	0.054		Set Trigger
4	2.613	0.055	0.036	0.037	0.051		Set Trigger
5	2.389	0.055	0.036	0.037	0.048		Set Trigger

Avg 2.49

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/9/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



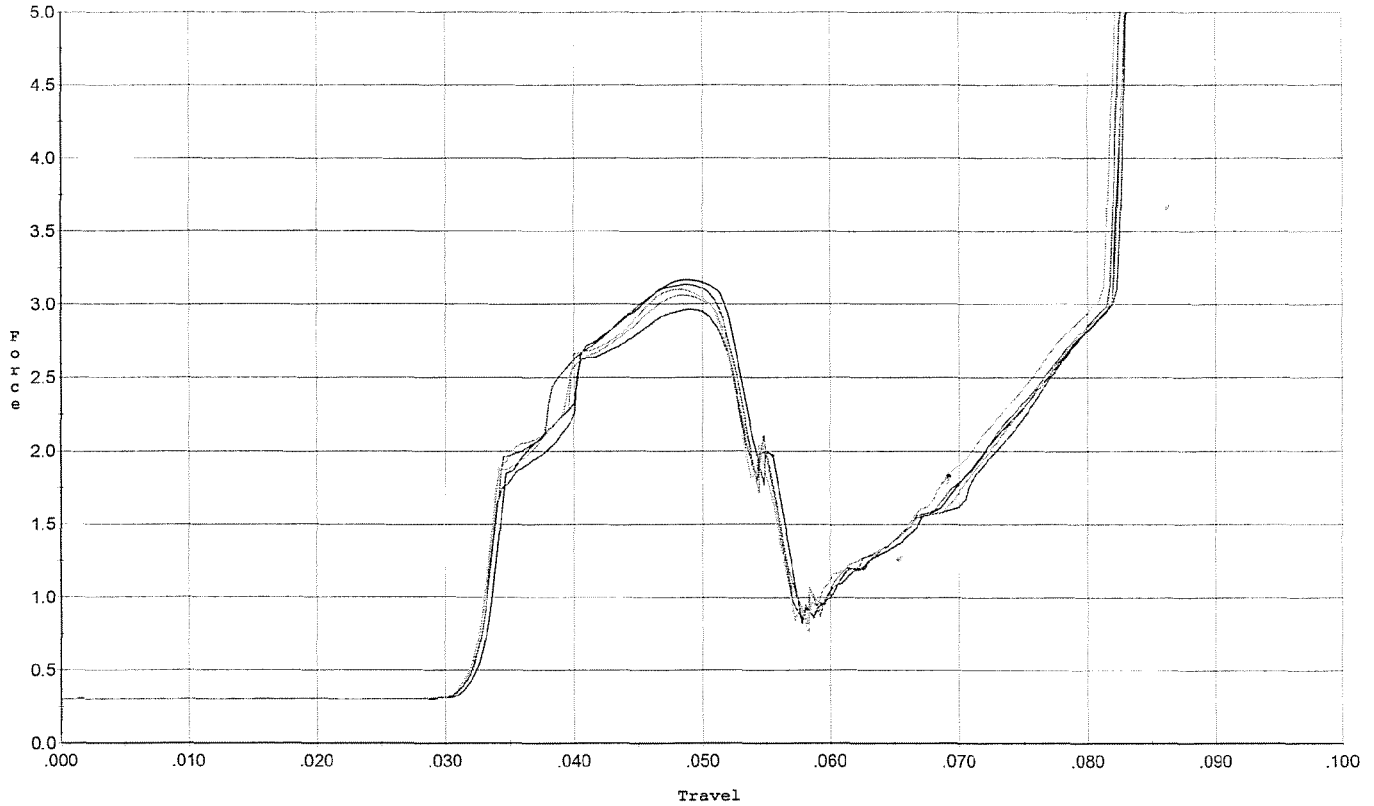
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.024	0.058	0.036	0.034	0.065		Set Trigger
2	3.064	0.059	0.034	0.034	0.069		Set Trigger
3	3.088	0.056	0.035	0.035	0.062		Set Trigger
4	2.995	0.056	0.035	0.035	0.062		Set Trigger
5	2.907	0.055	0.035	0.035	0.059		Set Trigger

Avg 3.01

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/9/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



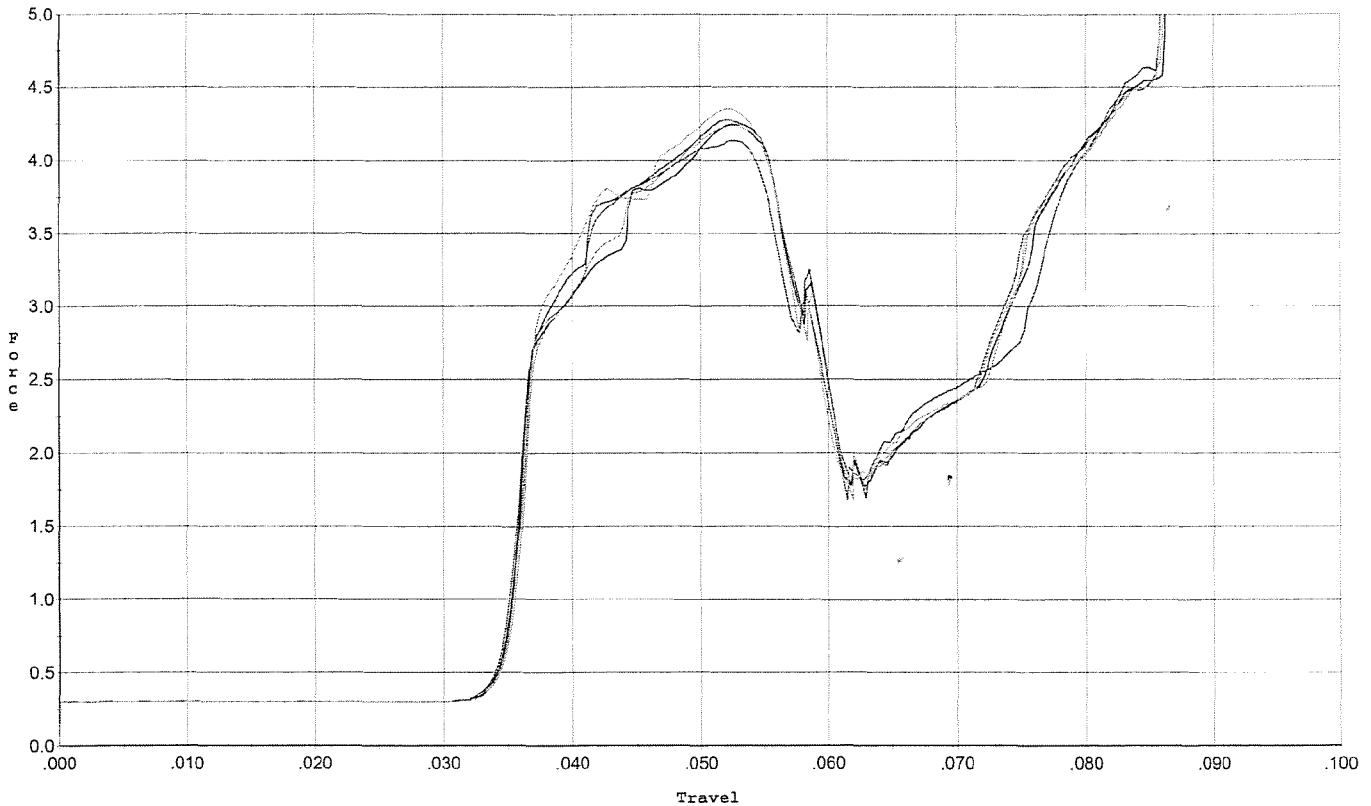
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.965	0.055	0.032	0.033	0.063		Set Trigger
2	3.168	0.056	0.032	0.033	0.067		Set Trigger
3	3.134	0.055	0.032	0.033	0.066		Set Trigger
4	3.101	0.052	0.032	0.034	0.060		Set Trigger
5	3.064	0.055	0.032	0.033	0.065		Set Trigger

AVG 3.06 ^{RP}
3.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/9/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



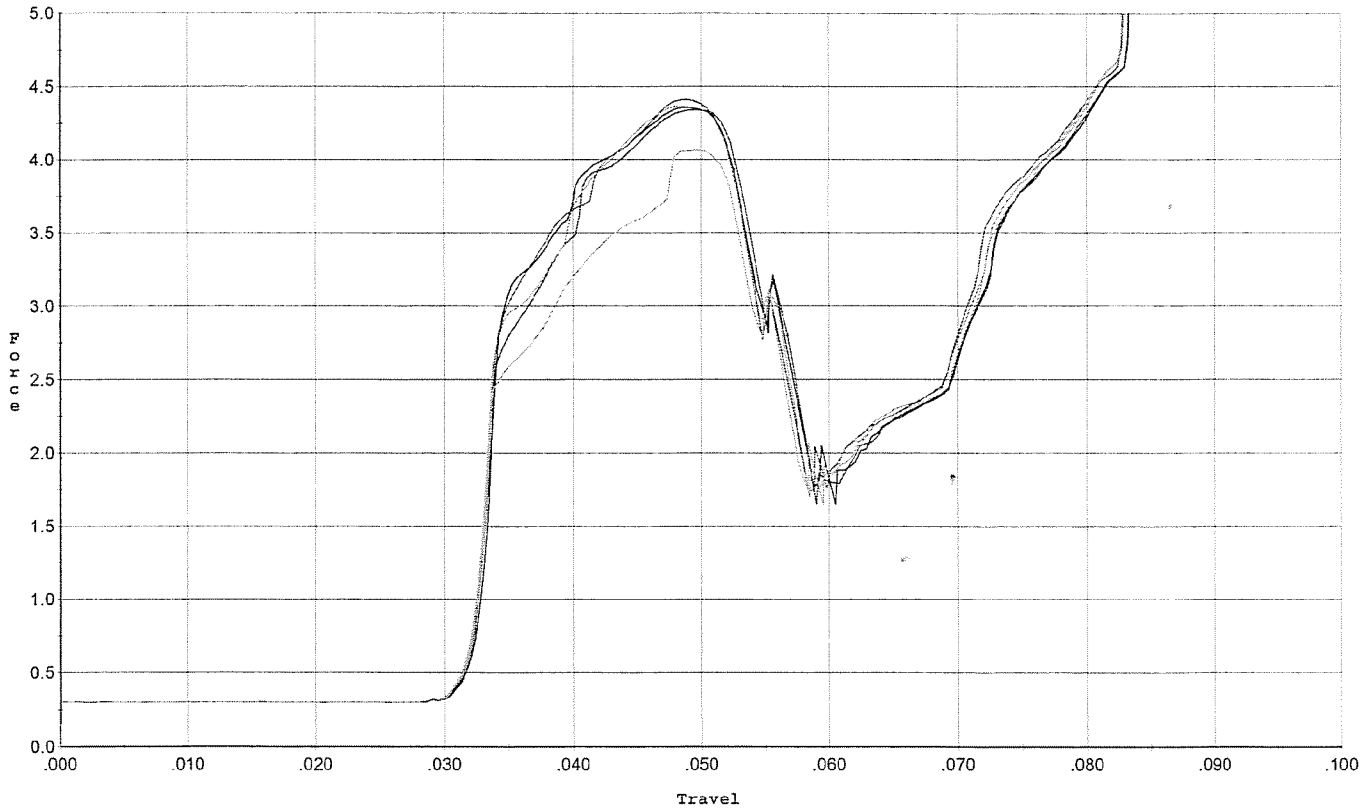
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.274	0.059	0.034	0.032	0.096		Set Trigger
2	4.239	0.059	0.034	0.032	0.094		Set Trigger
3	4.134	0.055	0.034	0.034	0.085		Set Trigger
4	4.351	0.056	0.034	0.033	0.088		Set Trigger
5	4.234	0.059	0.034	0.032	0.094		Set Trigger

Avg 4.24

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/9/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



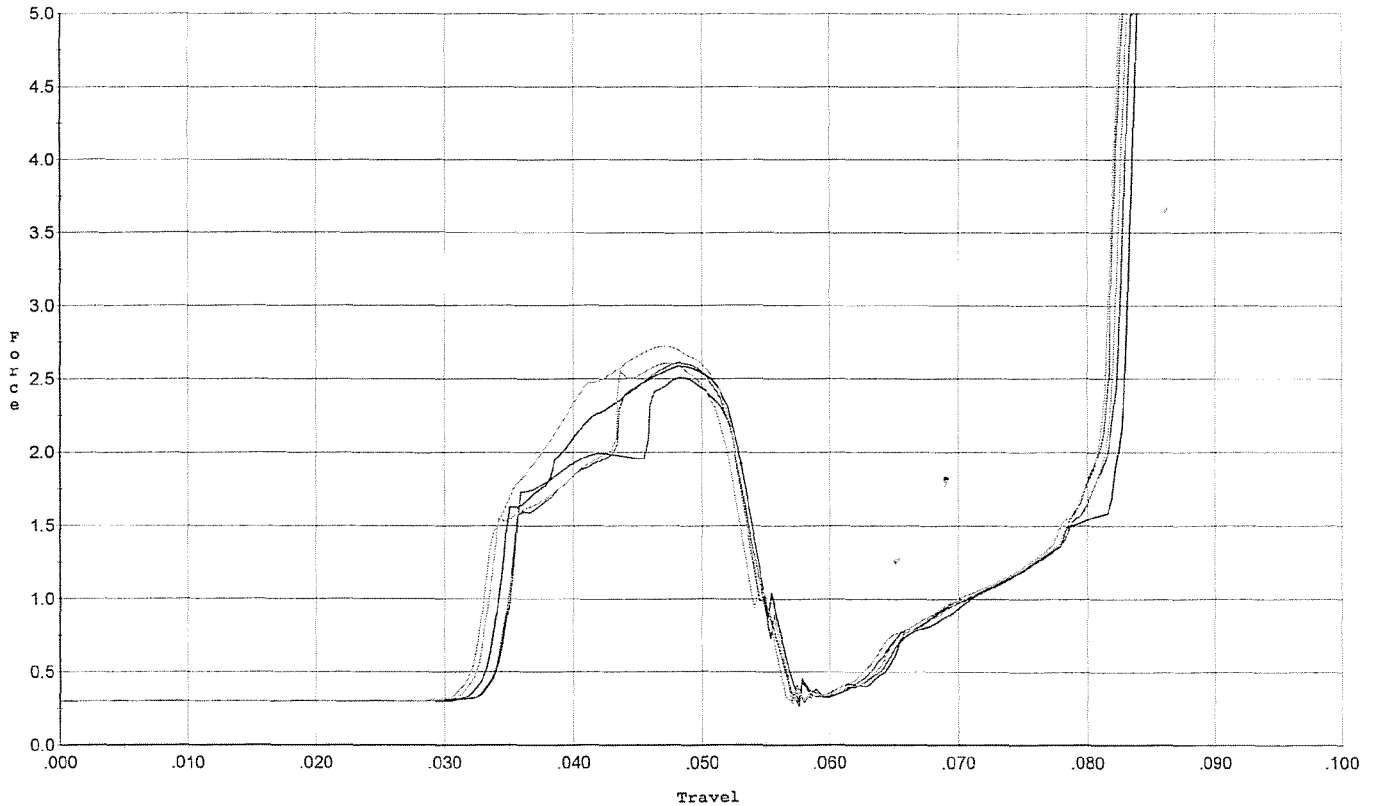
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.339	0.057	0.031	0.031	0.096		Set Trigger
2	4.355	0.053	0.032	0.033	0.087		Set Trigger
3	4.413	0.053	0.031	0.033	0.088		Set Trigger
4	4.061	0.055	0.031	0.032	0.086		Set Trigger
5	4.363	0.056	0.031	0.031	0.095		Set Trigger

Avg 4.30

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/9/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



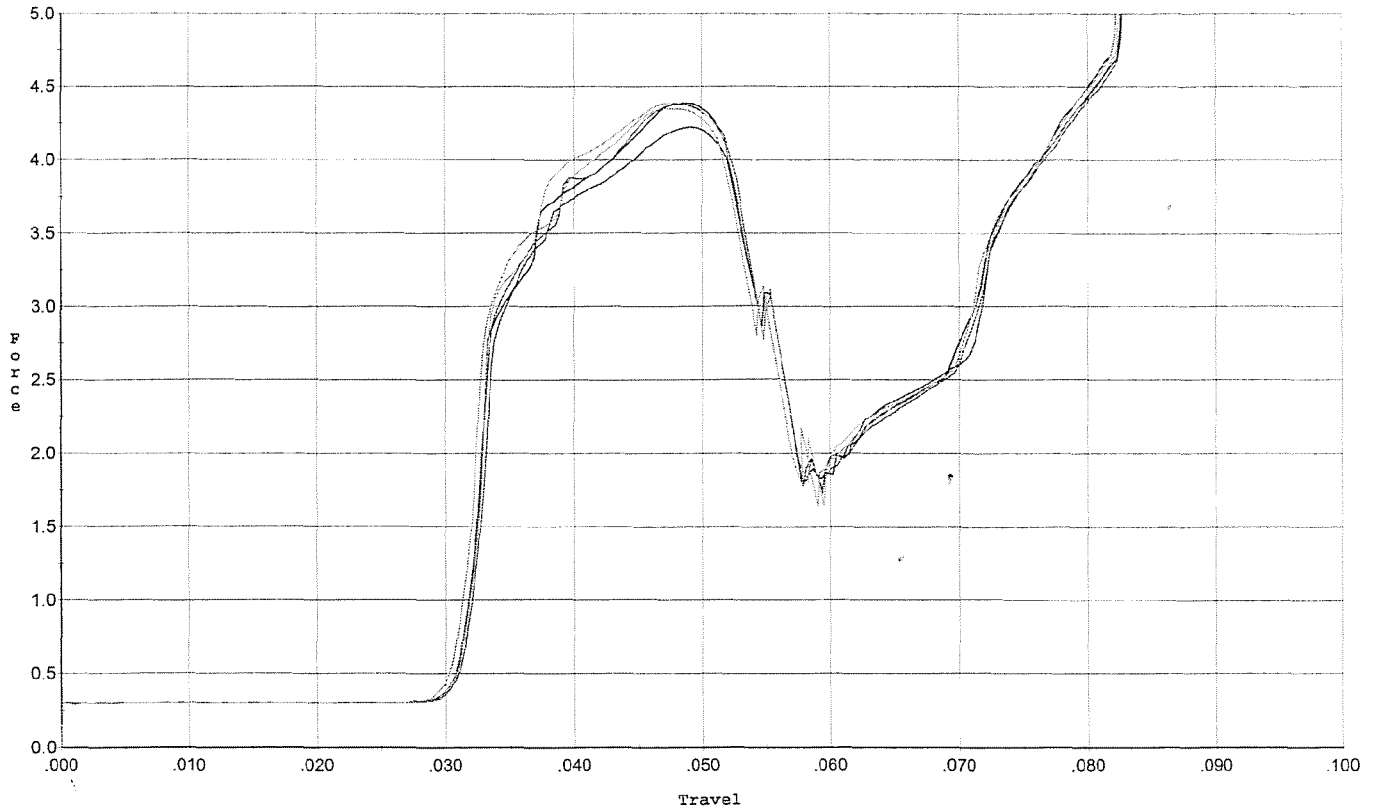
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.507	0.052	0.034	0.036	0.048		Set Trigger
2	2.588	0.053	0.033	0.035	0.053		Set Trigger
3	2.609	0.052	0.034	0.035	0.049		Set Trigger
4	2.723	0.052	0.032	0.035	0.055		Set Trigger
5	2.606	0.052	0.032	0.035	0.050		Set Trigger

Avg 2.60

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/9/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.223	0.055	0.031	0.031	0.094		Set Trigger
2	4.385	0.055	0.031	0.031	0.096		Set Trigger
3	4.377	0.055	0.031	0.031	0.097		Set Trigger
4	4.388	0.055	0.031	0.031	0.098		Set Trigger
5	4.348	0.055	0.030	0.031	0.096		Set Trigger

Avg 4.34