

G6784593

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

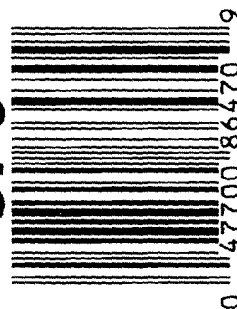
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6784593

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6784593

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-28-08	JP
430	ASSEMBLE TO STOCK		8-28-08	JP
440	PROOF		8-28-08	JP
460	CHECK HEADSPACE		8-28-08	JP
470	DIS-ASSEMBLE ACTION		8-28-08	JP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX SEP 2008 OPERATOR BJA	8-29-08	RTZ
475	DRILL AND TAP SIGHT HOLES		8-29-08	JP
480	MAGNAFLUX BBL ACTION		9-2-08	BJA
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		9/3/08	RT
520	GOFF BLAST BBL / REC		9/4/08	DG
542	APPLY COATINGS (BARREL ACTION)		9-8	u
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-13-08	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-13-08	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-13-08	JP
	D) OIL FIRING PIN ASSEMBLY		9-15-08	BSW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

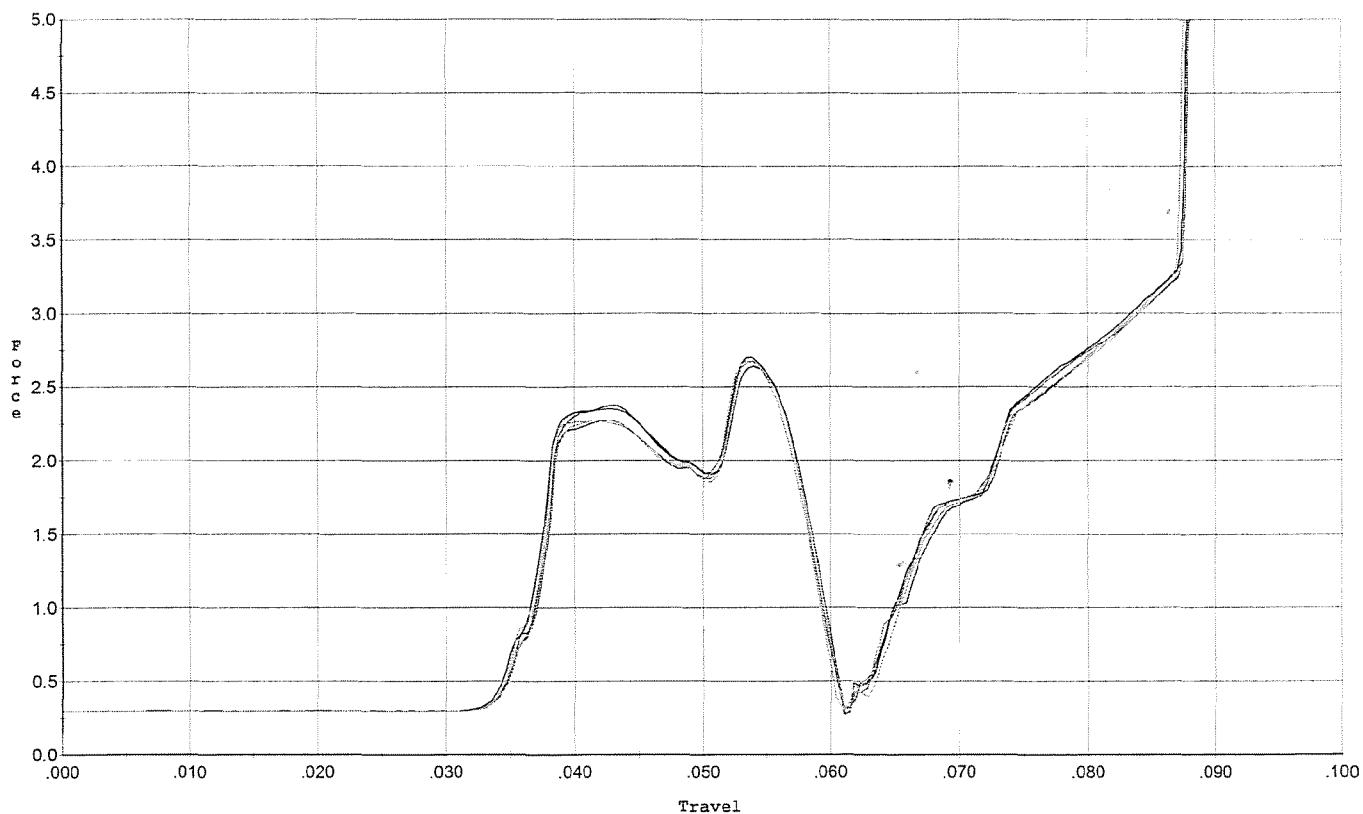
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2</u> <u>2</u> <u>2</u>	9-22-08	TC
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>3.5</u> <u>3.5</u>	9-22-08	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.025</u>	9-22-08	TC
	J) ASSEMBLE STOCK		9-15-08	BW
	K) ASSEMBLE SWIVEL STUDS		9-22-08	TC
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-16-08	FR
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-18-08	AA
670	FINAL INSPECTION A) HEADSPACE		9-22-08	TC
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.21</u> <u>2.16</u> <u>2.17</u> <u>2.14</u> <u>2.09</u>	9-18-08	TRW
	C) FUNCTION		9-22-08	TC
690	PACK		10/15/08	FR

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/9/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



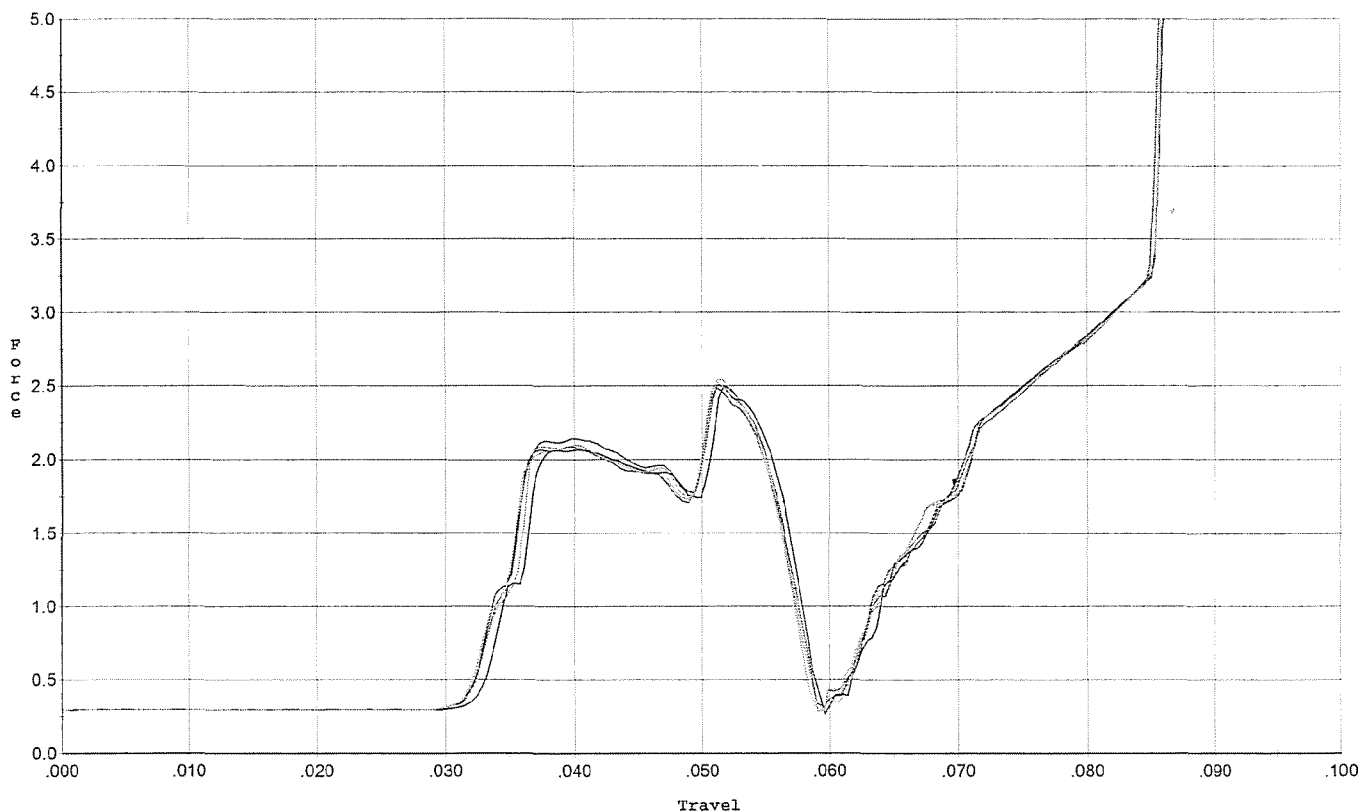
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.642	0.059	0.034	0.035	0.059		Set Trigger
2	2.702	0.058	0.034	0.036	0.059		Set Trigger
3	2.676	0.058	0.034	0.036	0.057		Set Trigger
4	2.674	0.058	0.034	0.036	0.057		Set Trigger
5	2.676	0.058	0.034	0.035	0.058		Set Trigger

Avg 2.67

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/9/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



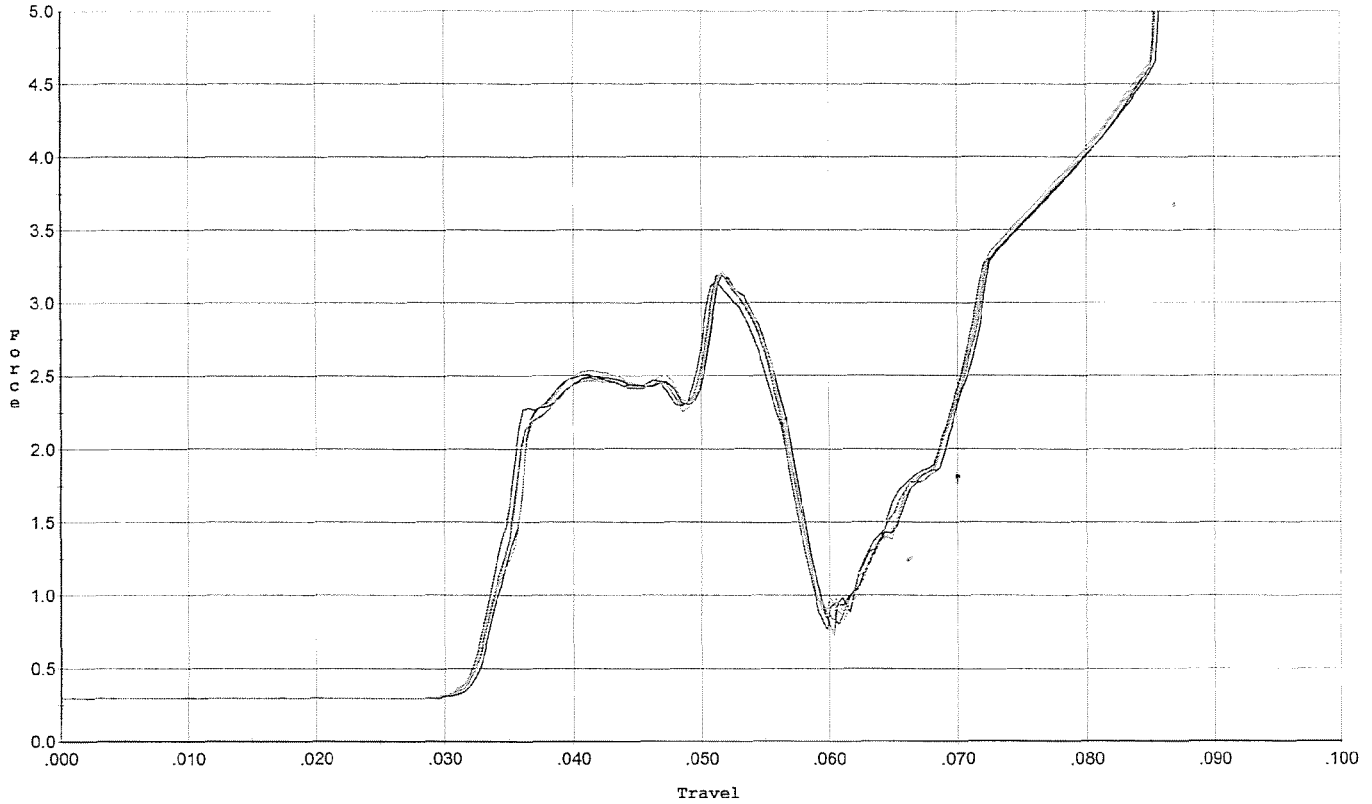
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.504	0.057	0.032	0.035	0.057		Set Trigger
2	2.501	0.056	0.033	0.035	0.054		Set Trigger
3	2.483	0.056	0.032	0.035	0.054		Set Trigger
4	2.524	0.056	0.032	0.035	0.055		Set Trigger
5	2.541	0.056	0.032	0.035	0.054		Set Trigger

Avg 2.51

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/9/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



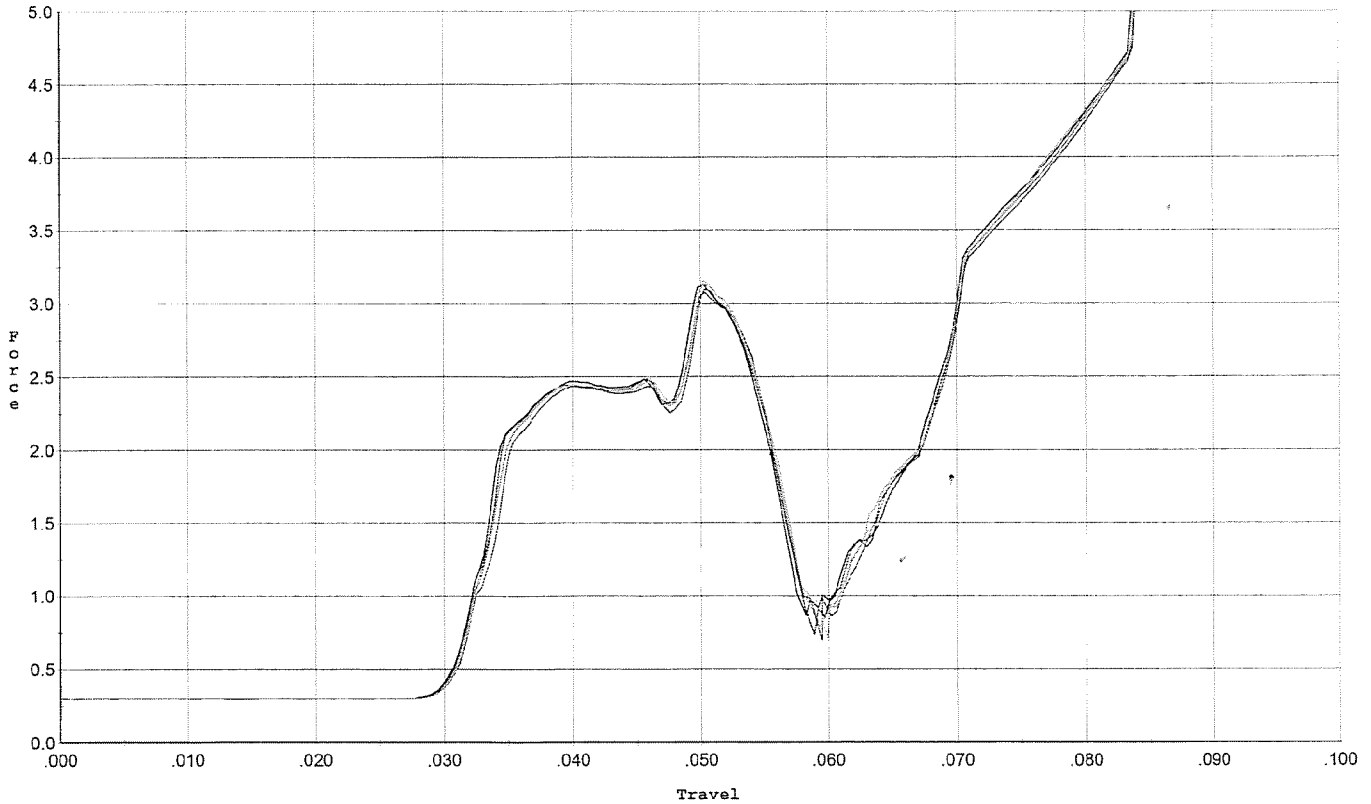
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.147	0.056	0.032	0.034	0.066		Set Trigger
2	3.189	0.057	0.032	0.034	0.066		Set Trigger
3	3.189	0.057	0.032	0.034	0.067		Set Trigger
4	3.217	0.057	0.032	0.034	0.067		Set Trigger
5	3.199	0.056	0.032	0.034	0.064		Set Trigger

Avg 3.18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/9/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



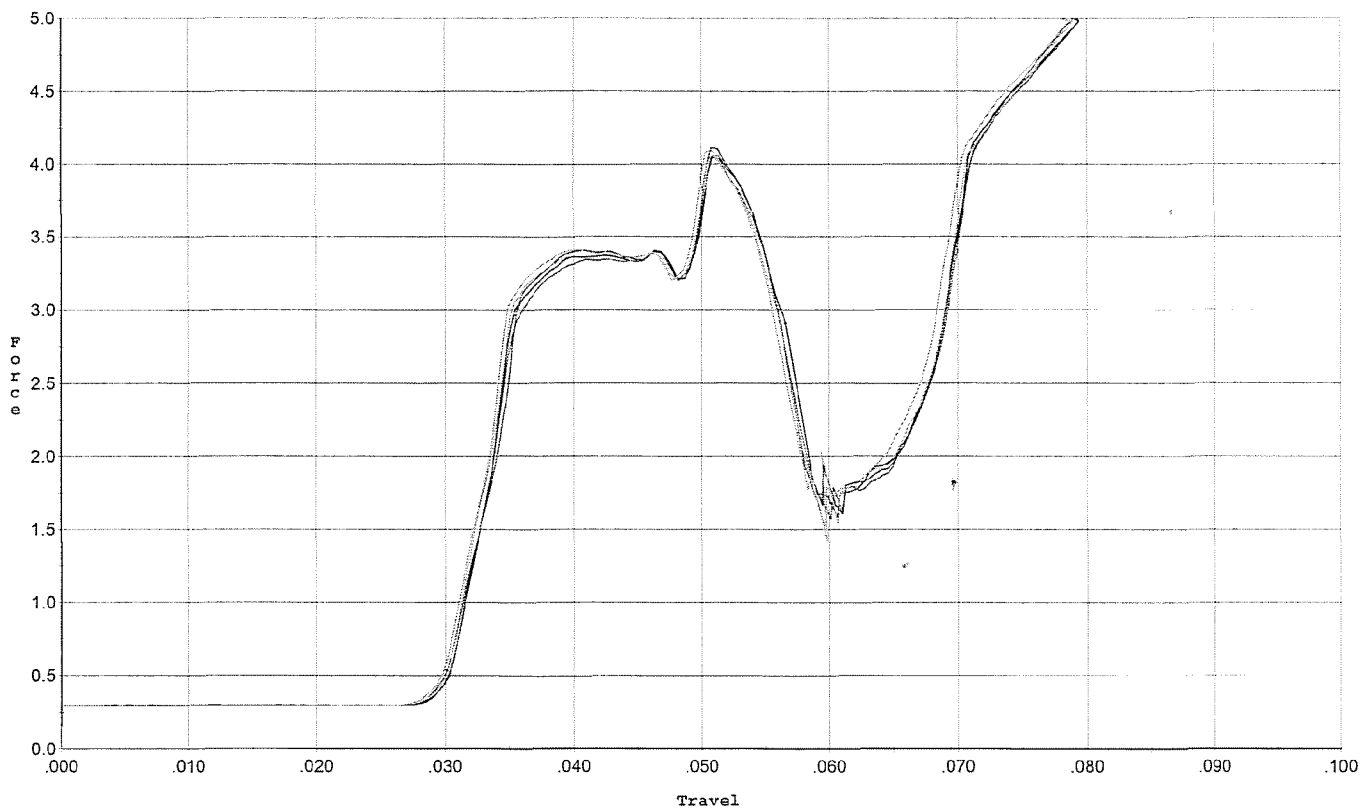
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.076	0.055	0.031	0.033	0.066		Set Trigger
2	3.124	0.055	0.030	0.033	0.066		Set Trigger
3	3.098	0.055	0.031	0.033	0.064		Set Trigger
4	3.135	0.056	0.031	0.033	0.067		Set Trigger
5	3.152	0.056	0.031	0.033	0.067		Set Trigger

Avg 3.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/9/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



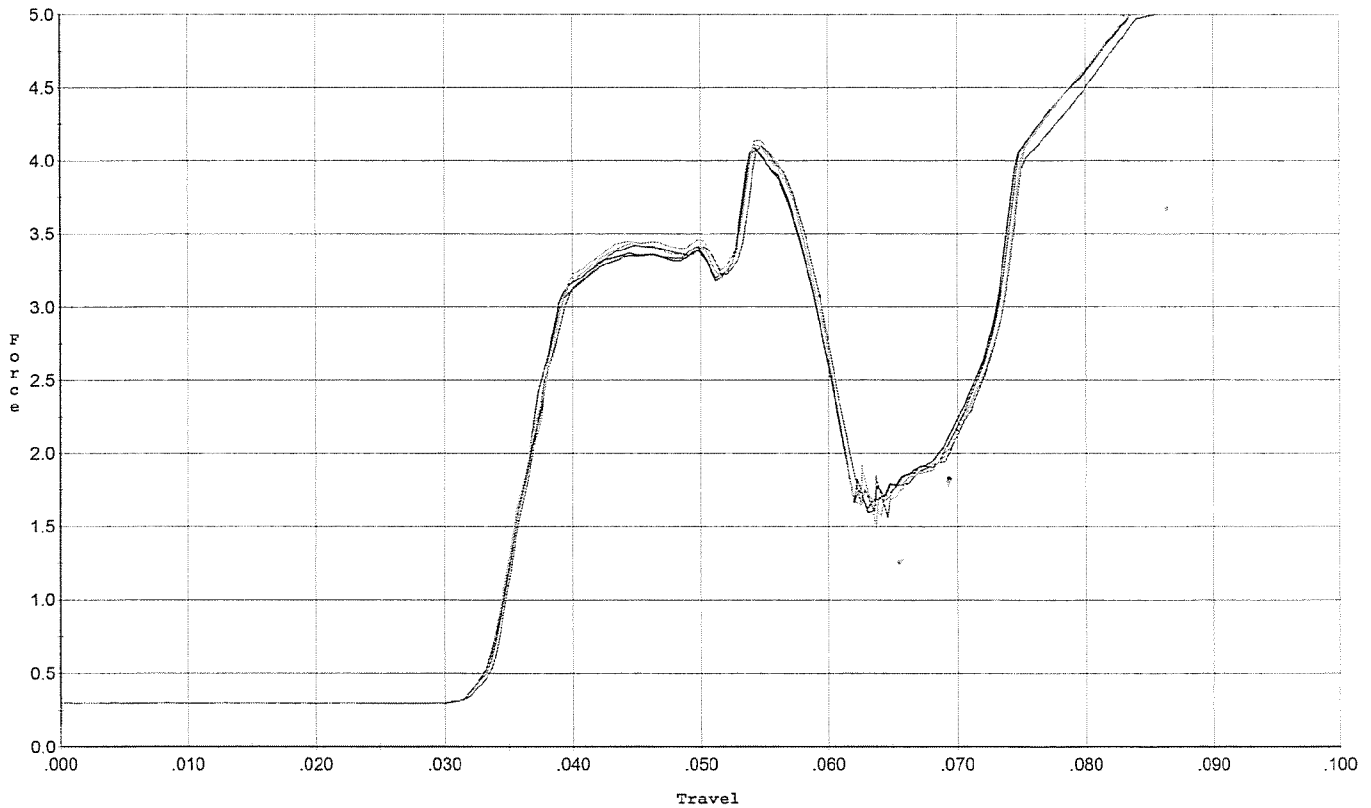
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.112	0.056	0.030	0.031	0.089		Set Trigger
2	4.061	0.057	0.030	0.031	0.090		Set Trigger
3	4.045	0.056	0.030	0.031	0.088		Set Trigger
4	4.064	0.056	0.030	0.031	0.089		Set Trigger
5	4.103	0.055	0.030	0.031	0.088		Set Trigger

Avg 4.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/9/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



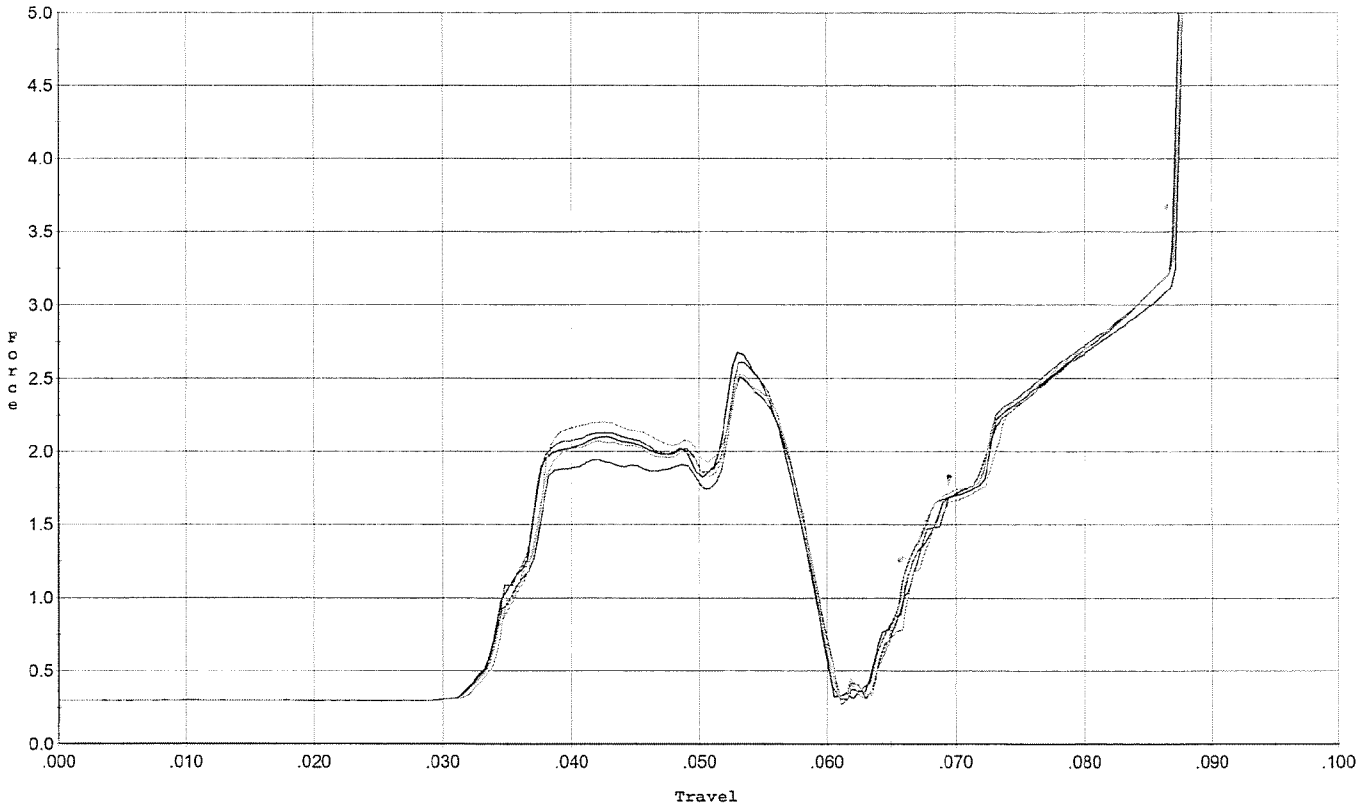
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.087	0.060	0.033	0.033	0.092		Set Trigger
2	4.072	0.060	0.034	0.033	0.091		Set Trigger
3	4.101	0.059	0.034	0.033	0.090		Set Trigger
4	4.108	0.060	0.034	0.033	0.092		Set Trigger
5	4.139	0.060	0.034	0.033	0.092		Set Trigger

Avg 4.10

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/9/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs.+/- .50 lbs. for final test



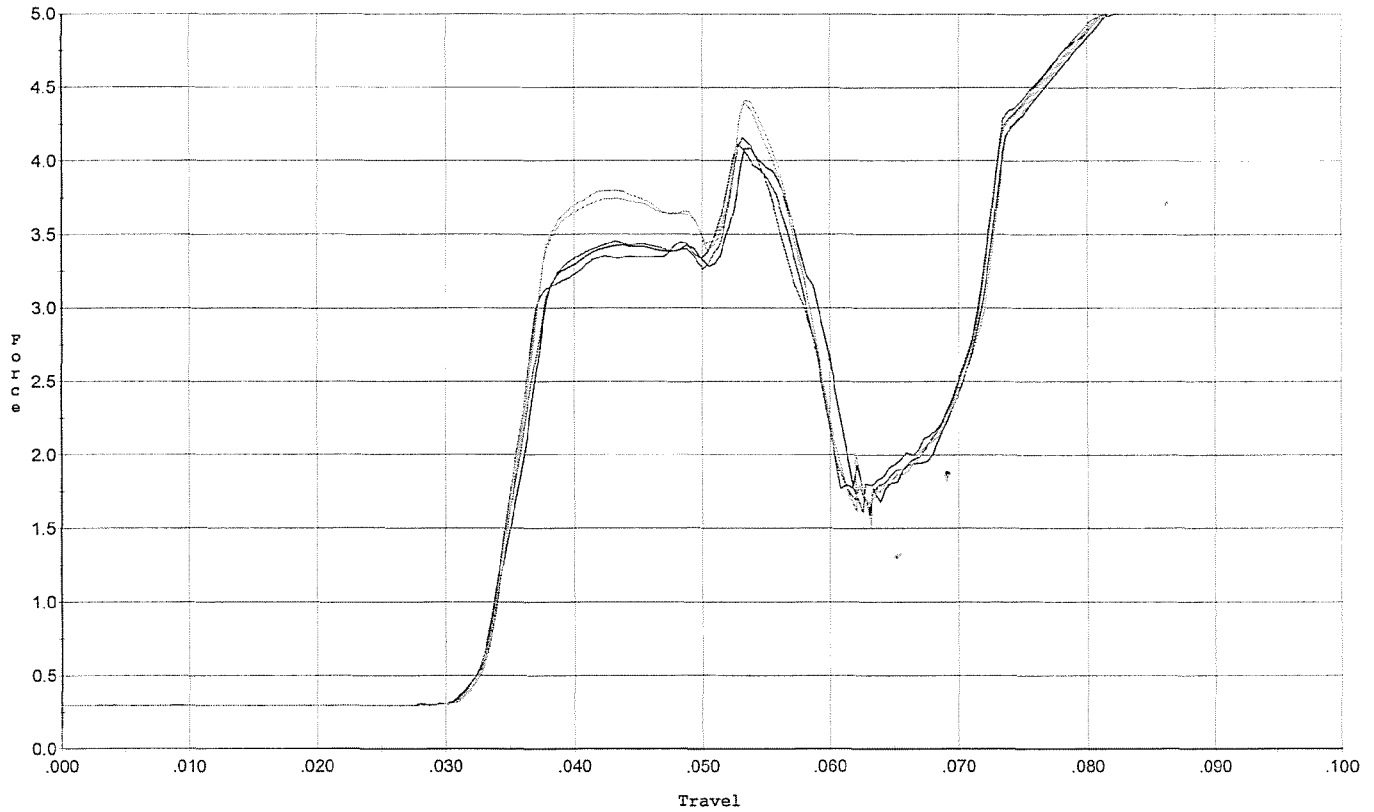
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.512	0.058	0.034	0.035	0.055		Set Trigger
2	2.679	0.059	0.034	0.035	0.058		Set Trigger
3	2.608	0.058	0.034	0.035	0.058		Set Trigger
4	2.536	0.058	0.034	0.035	0.056		Set Trigger
5	2.533	0.058	0.034	0.035	0.058		Set Trigger

Avg 2.57

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/9/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.114	0.059	0.033	0.033	0.092		Set Trigger
2	4.084	0.060	0.033	0.032	0.095		Set Trigger
3	4.158	0.059	0.033	0.033	0.092		Set Trigger
4	4.396	0.058	0.033	0.033	0.096		Set Trigger
5	4.413	0.058	0.033	0.033	0.097		Set Trigger

Avg 4.23