

56784595

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



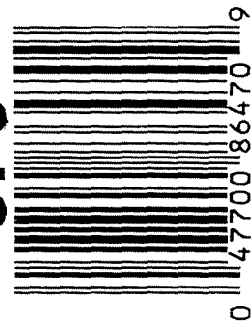
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6784595

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6784595

OP #	OPERATION NAME	READINGS	DATE	INITIAL
410	SERIALIZE BOLT HANDLE		8-29-08	RT
420	ASSEMBLE ACTION		8-28-08	SP
430	ASSEMBLE TO STOCK		8-28-08	SP
440	PROOF		8-28-08	SP
460	CHECK HEADSPACE		8-28-08	SP
470	DIS-ASSEMBLE ACTION		8-28-08	SP
480	MAGNAFLUX BBL ACTION	MAGNA FLUX SEP 02 2008 OPERATOR BJA	9-2-08	BJA
490	MAGNAFLUX BOLT		8/28/08	NR
500	ROLLMARK CALIBER		9/3/08	RT
510	DRILL AND TAP SIGHT HOLES		8-29-08	SP
520	GOFF BLAST BBL / REC		9/4/08	DG
530 & 540	APPLY COATINGS (BARREL ACTION)		9-8	
	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-13-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-13-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-13-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-15-08	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

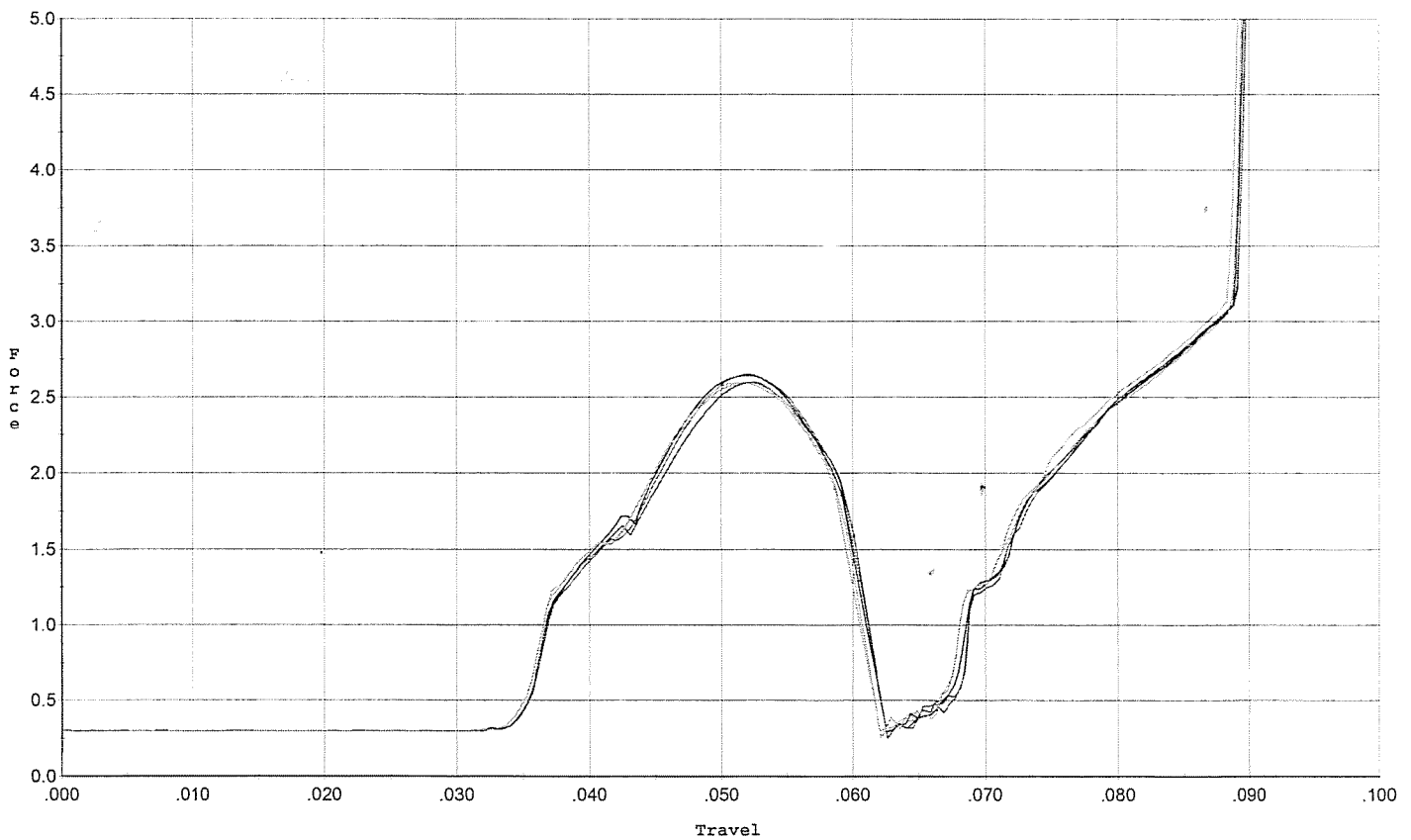
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2.5</u> <u>2.5</u> <u>2.5</u>	9-22-08	TC
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.5</u> <u>4.5</u> <u>4</u>	9-22-08	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.025</u> <u>.024</u>	9-22-08	TC
	J) ASSEMBLE STOCK		9-15-08	ESW
	K) ASSEMBLE SWIVEL STUDS		9-22-08	TC
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	PASS FAIL PASS FAIL	9-18-08	Fm
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-18-08	AA
670	FINAL INSPECTION A) HEADSPACE		9-22-08	TC
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.50</u> <u>2.23</u> <u>2.16</u> <u>2.12</u> <u>2.13</u>	9-19-08	TKW
	C) FUNCTION		9-22-08	TC
690	PACK		12-8-08	TC

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/9/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



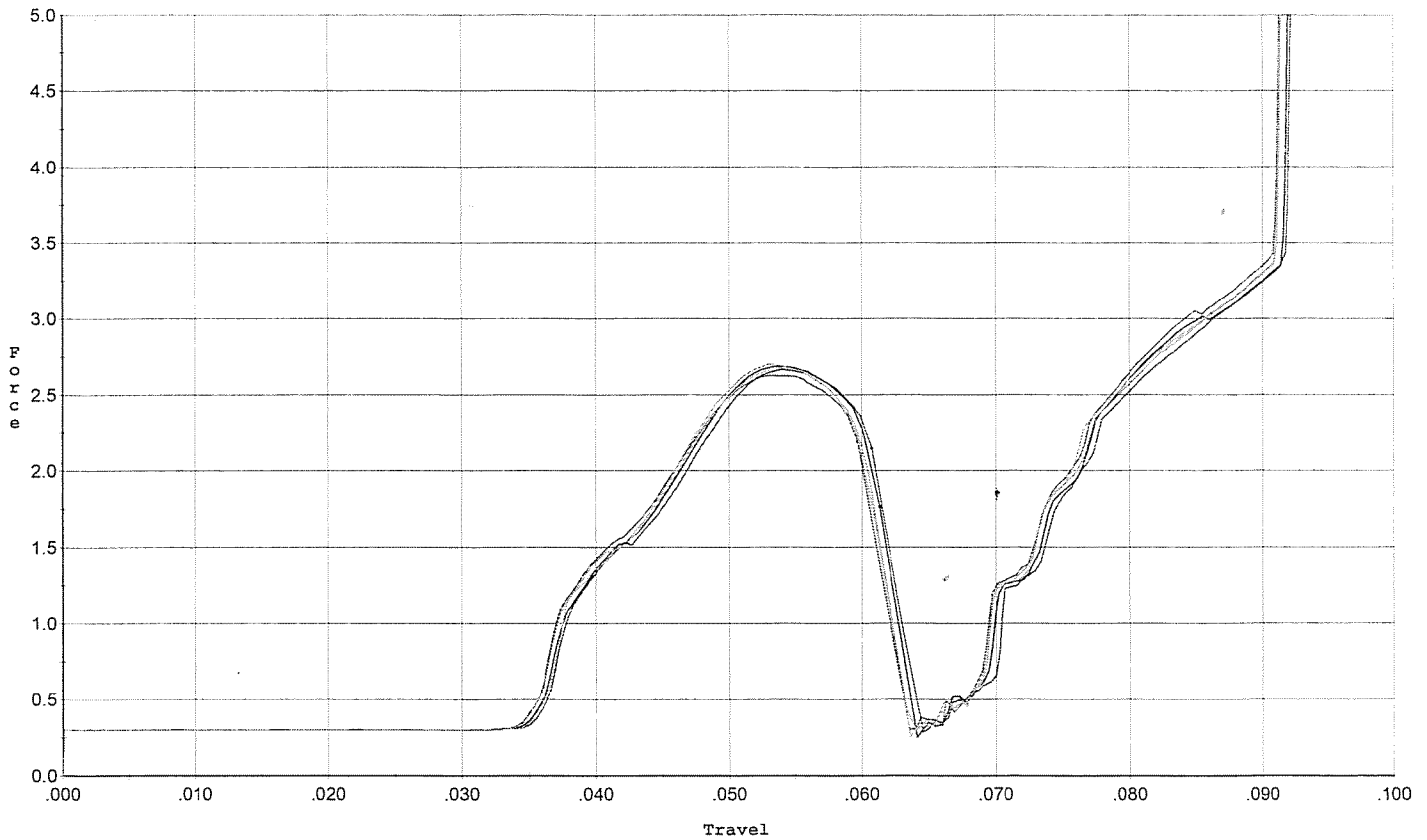
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.598	0.060	0.035	0.036	0.059		Set Trigger
2	2.642	0.059	0.035	0.036	0.059		Set Trigger
3	2.653	0.061	0.035	0.036	0.060		Set Trigger
4	2.595	0.059	0.035	0.036	0.058		Set Trigger
5	2.599	0.060	0.035	0.036	0.059		Set Trigger

Avg 2.61

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/9/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



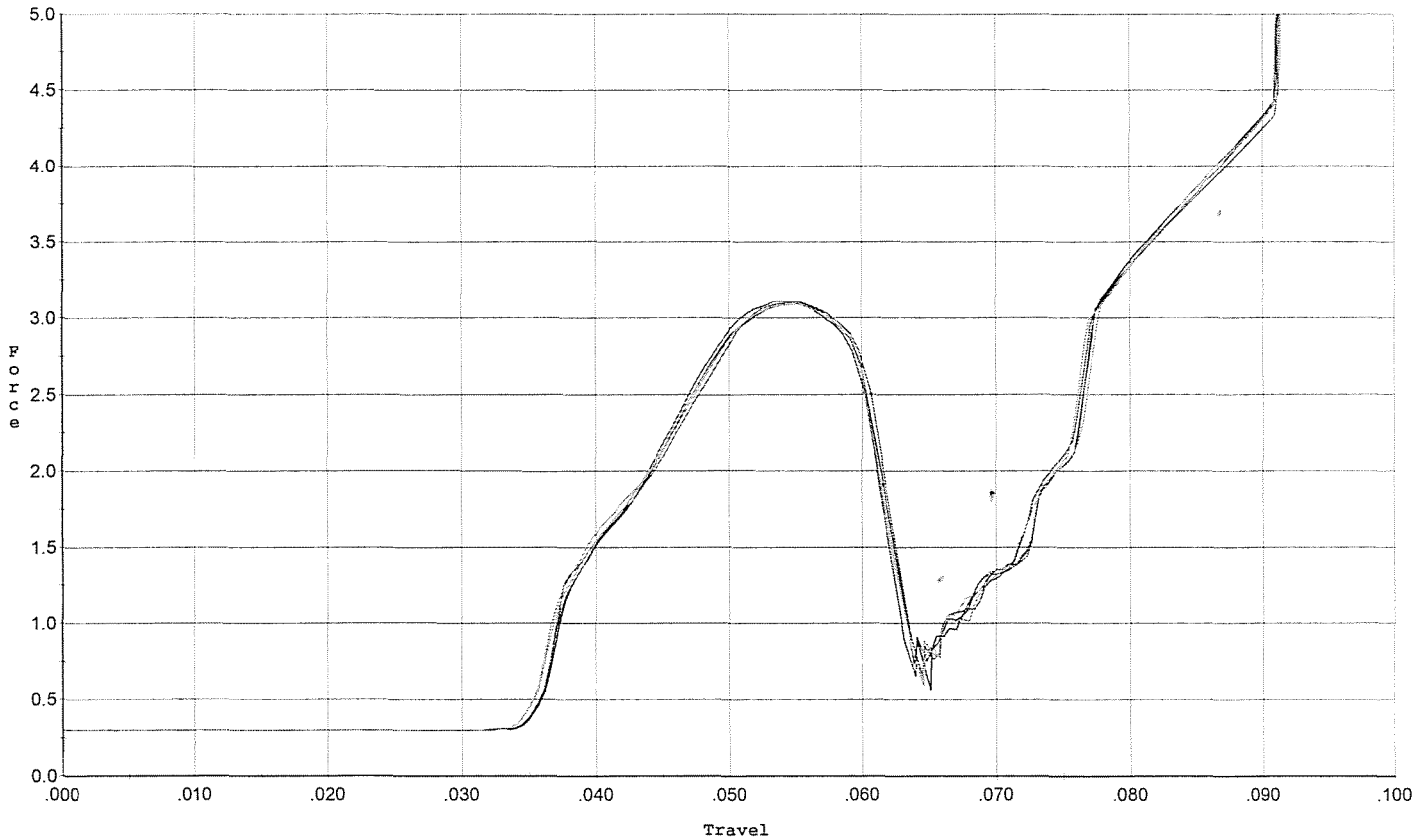
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.666	0.061	0.036	0.037	0.061		Set Trigger
2	2.687	0.061	0.036	0.037	0.062		Set Trigger
3	2.628	0.060	0.036	0.037	0.060		Set Trigger
4	2.677	0.060	0.036	0.036	0.061		Set Trigger
5	2.703	0.061	0.036	0.037	0.062		Set Trigger

Avg 2.67

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/9/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



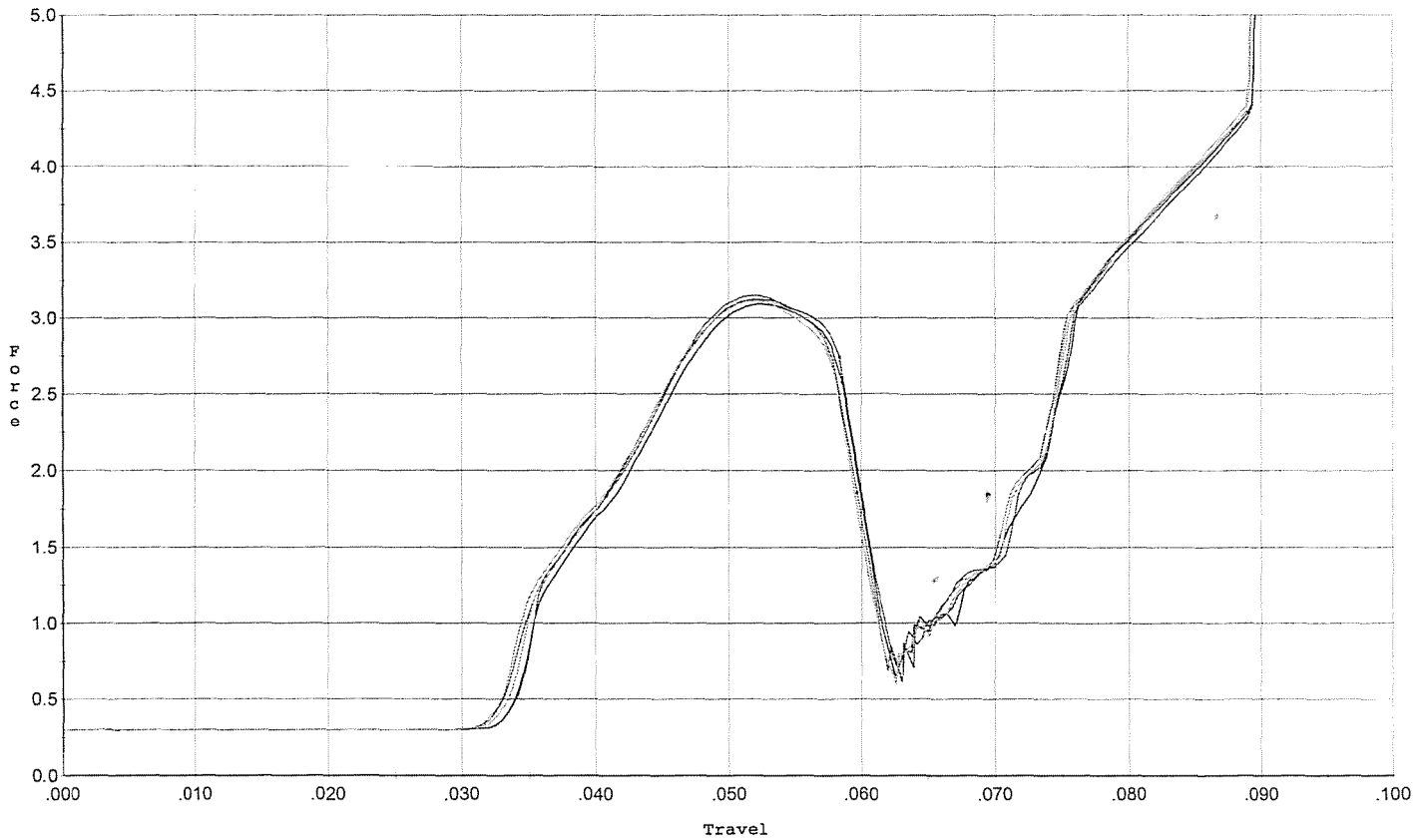
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.109	0.060	0.035	0.036	0.069		Set Trigger
2	3.104	0.062	0.036	0.036	0.071		Set Trigger
3	3.099	0.061	0.036	0.036	0.070		Set Trigger
4	3.101	0.060	0.035	0.036	0.069		Set Trigger
5	3.088	0.060	0.035	0.036	0.069		Set Trigger

Avg 3.10

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/9/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



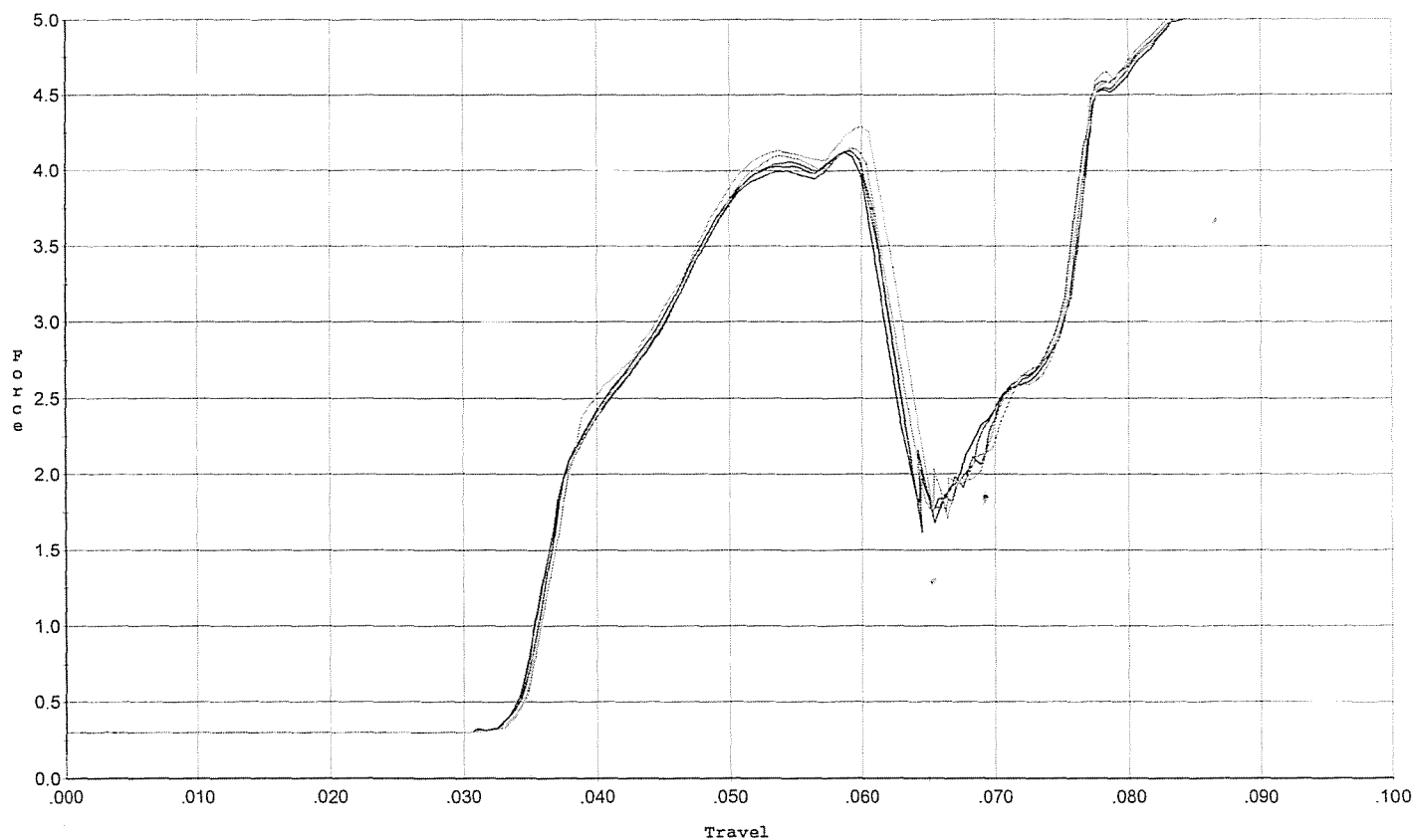
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.123	0.058	0.034	0.035	0.070		Set Trigger
2	3.092	0.059	0.034	0.035	0.068		Set Trigger
3	3.150	0.060	0.033	0.035	0.071		Set Trigger
4	3.116	0.058	0.034	0.035	0.068		Set Trigger
5	3.109	0.058	0.033	0.035	0.069		Set Trigger

Avg 3.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/9/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



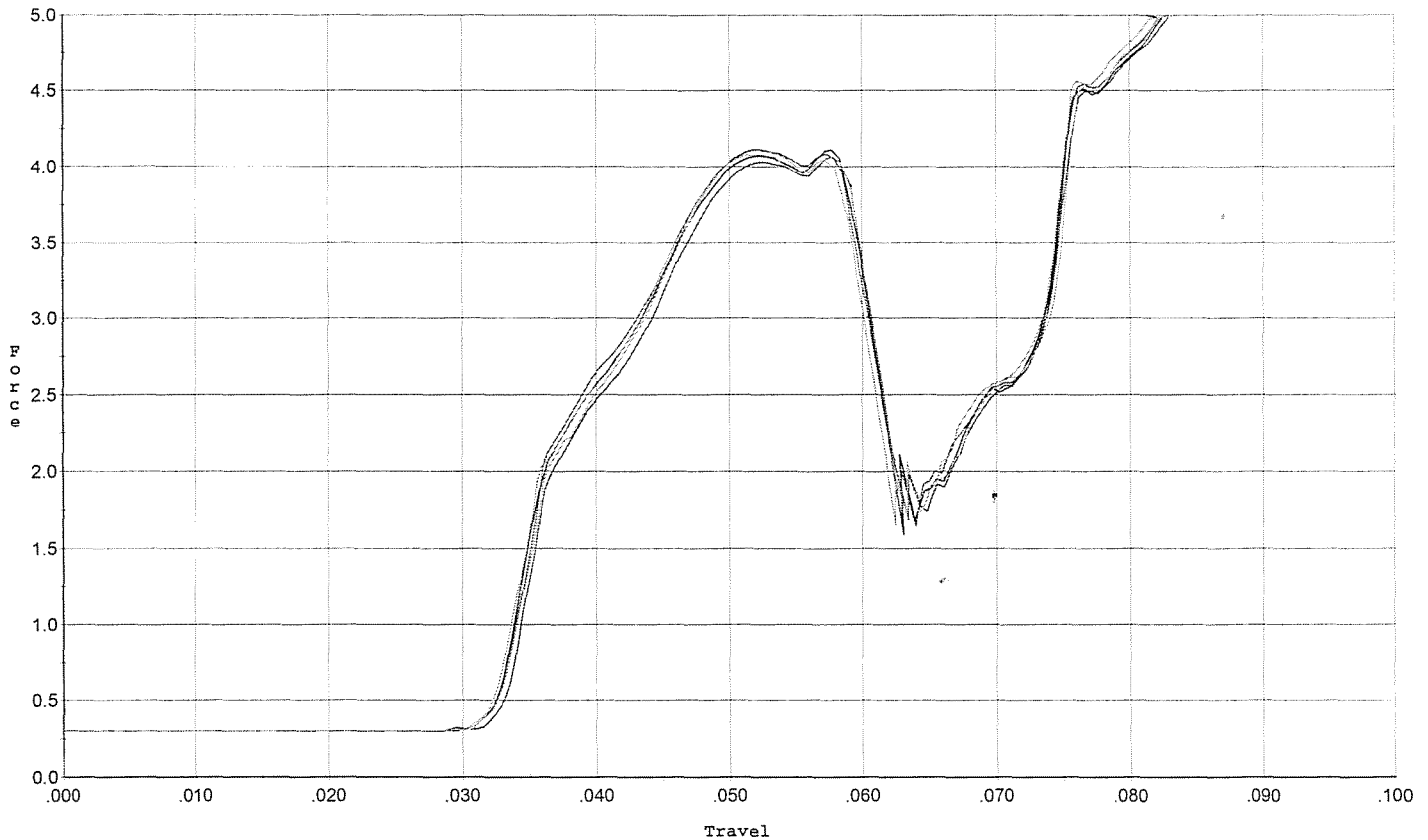
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.127	0.061	0.034	0.033	0.097		Set Trigger
2	4.122	0.060	0.034	0.033	0.094		Set Trigger
3	4.131	0.061	0.034	0.033	0.096		Set Trigger
4	4.293	0.062	0.034	0.033	0.102		Set Trigger
5	4.150	0.060	0.035	0.033	0.095		Set Trigger

Avg 4.16

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/9/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



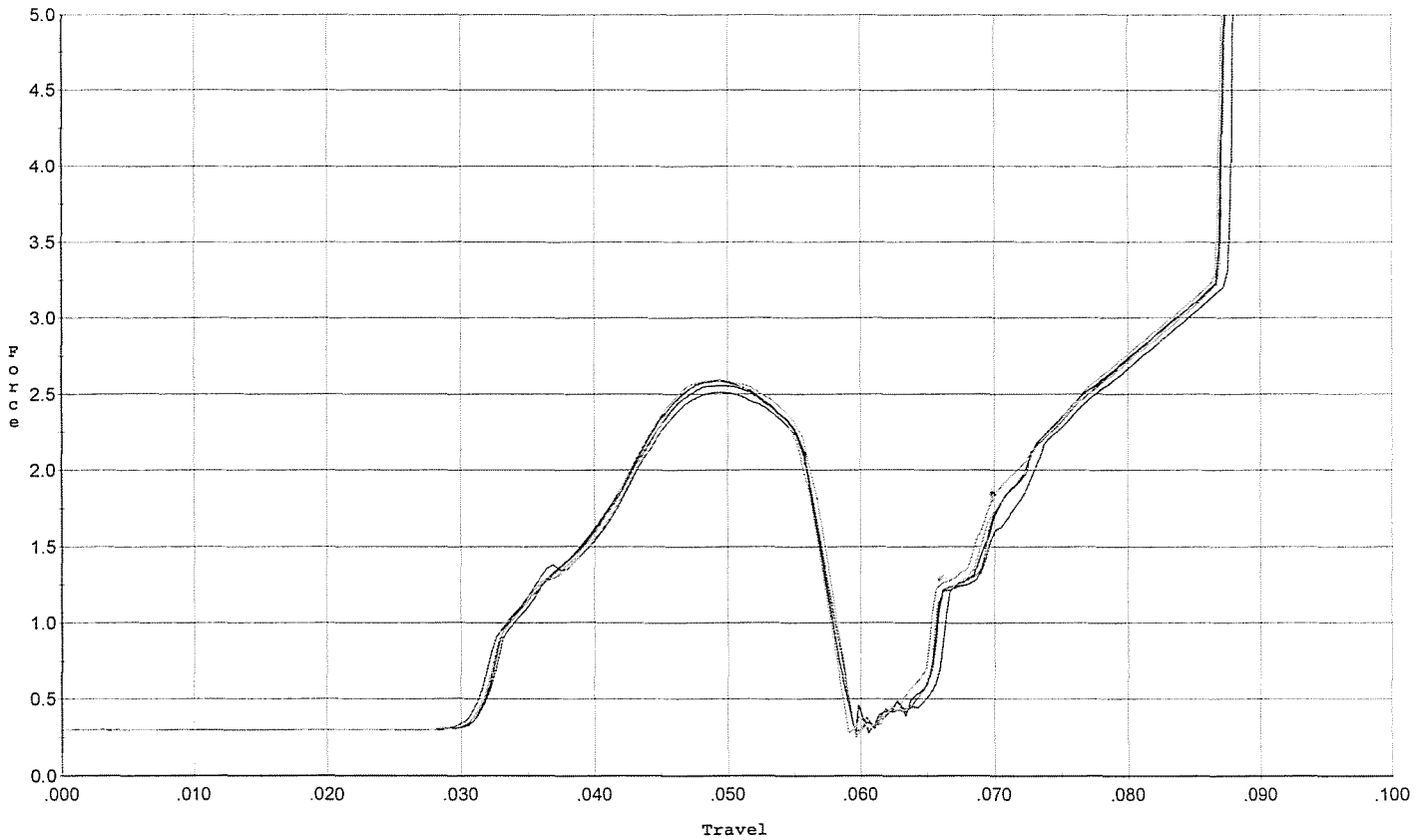
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.066	0.059	0.033	0.033	0.093		Set Trigger
2	4.108	0.060	0.033	0.033	0.097		Set Trigger
3	4.107	0.060	0.032	0.033	0.098		Set Trigger
4	4.113	0.059	0.033	0.033	0.095		Set Trigger
5	4.080	0.059	0.032	0.033	0.095		Set Trigger

Avg 4.09

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/9/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



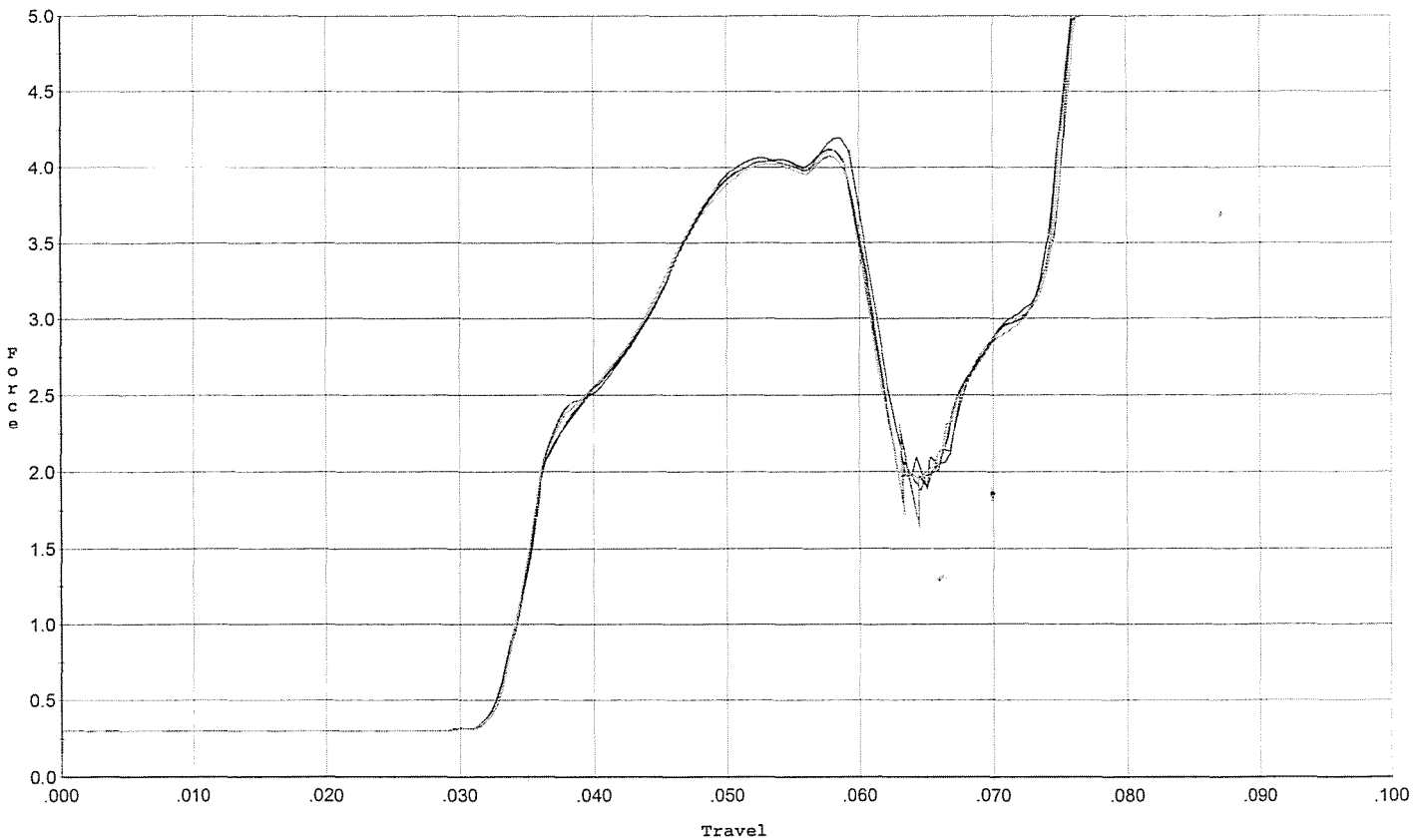
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.557	0.056	0.031	0.037	0.056		Set Trigger
2	2.585	0.056	0.032	0.036	0.057		Set Trigger
3	2.512	0.056	0.031	0.036	0.056		Set Trigger
4	2.593	0.057	0.031	0.036	0.058		Set Trigger
5	2.591	0.056	0.031	0.036	0.057		Set Trigger

Avg 2.56

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/9/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.196	0.059	0.033	0.031	0.096		Set Trigger
2	4.123	0.061	0.032	0.032	0.098		Set Trigger
3	4.080	0.061	0.033	0.032	0.098		Set Trigger
4	4.074	0.059	0.033	0.033	0.094		Set Trigger
5	4.115	0.060	0.033	0.032	0.097		Set Trigger

Avg 4.11