

G6784597

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO

WITH BIPOD

proof of purchase



owner registration sticker



ORDER NO.

86470

BARREL LENGTH

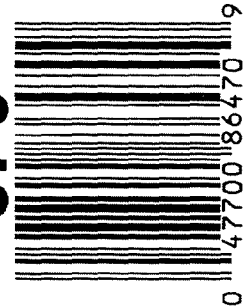
24"

CAPACITY

6

G6784597

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6784597

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-5-08	SPD
430	ASSEMBLE TO STOCK		9-6-08	TL
440	PROOF		9-6-08	TL
460	CHECK HEADSPACE		9-6-08	TL
470	DIS-ASSEMBLE ACTION		9-6-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	9-8-08	RTZ
475	DRILL AND TAP SIGHT HOLES	SEP 09 2008	9-8-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR: BM	9-9-08	BM
490	MAGNAFLUX BOLT		9/6/08	MT
500	ROLLMARK CALIBER		9/9/08	RT
520	GOFF BLAST BBL / REC		9/10/08	DG
542	APPLY COATINGS (BARREL ACTION)		9/13	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-24-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-24-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-24-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-27-08	BSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.5</u> <u>4.5</u>	10-22-08	R. Q.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>4.5</u> <u>4.5</u>	10-22-08	R. Q.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.034</u> <u>.034</u> <u>.034</u>	10-22-08	R. Q.
	J) ASSEMBLE STOCK		9-27-08	ESW
	K) ASSEMBLE SWIVEL STUDS		10-23-08	R. Q.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10-2-08	R. Q.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-2-08	TC
670	FINAL INSPECTION A) HEADSPACE		10-22-08	R. Q.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>256</u> <u>256</u> <u>263</u> <u>251</u> <u>251</u>	10-21-08	FR
	C) FUNCTION		10-22-08	R. Q.
690	PACK		12-9-08	ESW

F004 REV 5/2006

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE

9-26-08

TESTER

TAE

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	258	294		274	
PULL #2	264	286		255	
PULL #3	265	277		256	
PULL #4	278	285		250	
PULL #5	268	284		265	
TOTAL	1333	1426		1300	
AVERAGE	266	285		260	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	336	328		
PULL #2	334	324		
PULL #3	332	320		
PULL #4	322	321		
PULL #5	324	320		
TOTAL	1648	1613		
AVERAGE	329	322		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	448 453	448		448
PULL #2	448	454		440
PULL #3	452	450		441
PULL #4	444	450		438
PULL #5	453	449		441
TOTAL	2250	2251		2208
AVERAGE	450	450		441