

G6784599

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

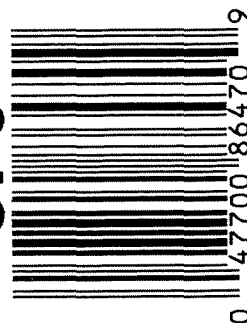
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6784599

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6784599

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-25-08	SPD
430	ASSEMBLE TO STOCK		8-25-08	SP
440	PROOF		8-25-08	SPD
460	CHECK HEADSPACE		8-25-08	SPD
470	DIS-ASSEMBLE ACTION		8-25-08	SPD
472	SERIALIZE BOLT HANDLE		8-26-08	RTZ
475	DRILL AND TAP SIGHT HOLES	MAGNA-FLUX AUG 20 2008 OPERATOR BT	8-26-08	SP
480	MAGNAFLUX BBL ACTION		8-28-08	BT
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/28/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		8-30	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-10-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-10-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-10-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-12-08	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

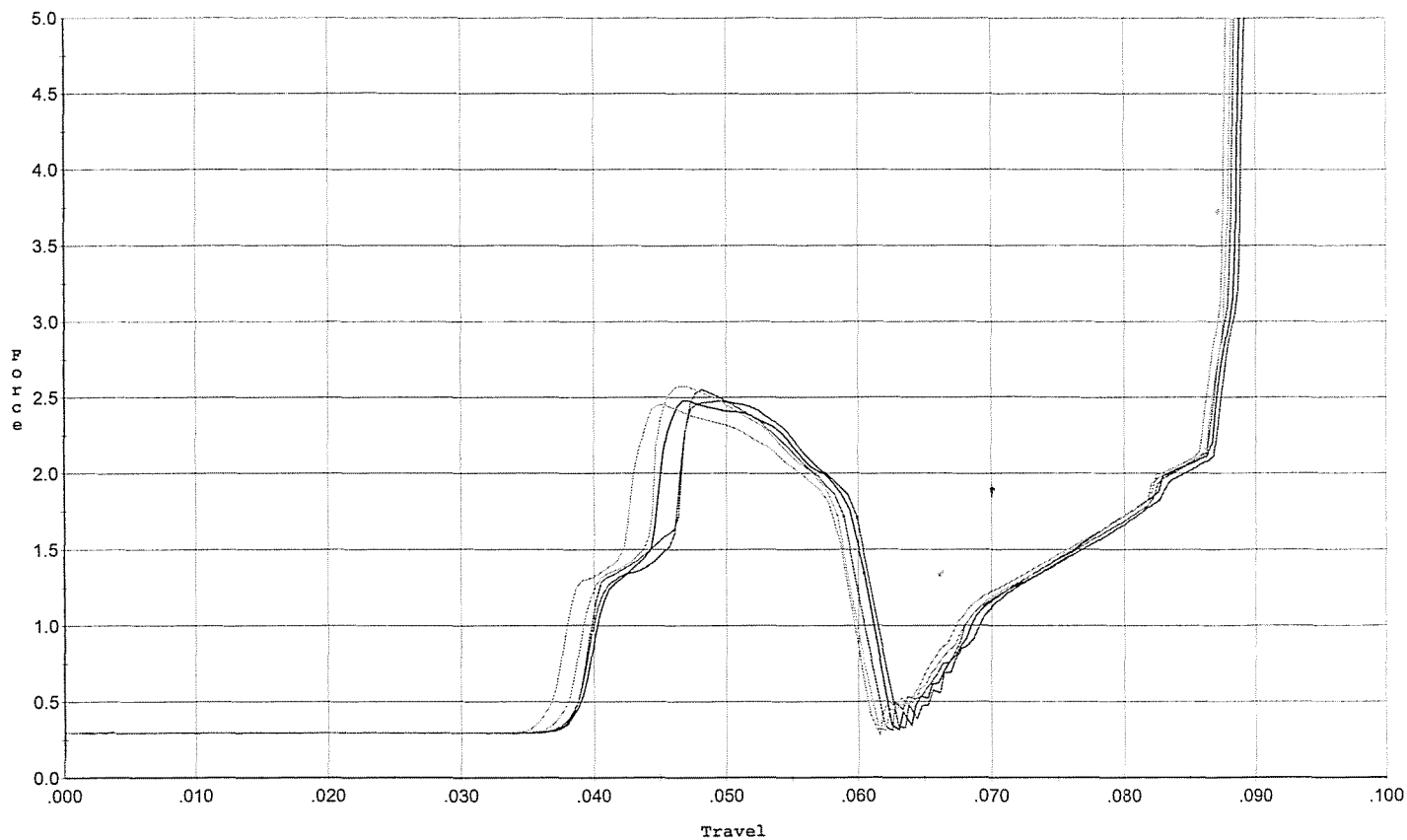
F004 REV 5/2006

OP #	OPERATION NAME	2 LBS MIN 10 LBS MAX	READINGS					DATE	INITIAL
560	F) SAFETY ON FORCE		<u>2.5</u>	<u>2.5</u>	<u>2.5</u>			9-16-08	TL
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>4</u>	<u>4</u>	<u>4</u>			9-16-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.025</u>	<u>.025</u>	<u>.025</u>			9-16-08	TL
	J) ASSEMBLE STOCK							9-12-08	RTL
	K) ASSEMBLE SWIVEL STUDS							9-16-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>		FAIL			9-13-08	TRLW
			<u>PASS</u>		FAIL				
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO							9-13-08	TL
670	FINAL INSPECTION A) HEADSPACE							9-16-08	TL
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.93</u>	<u>2.93</u>	<u>2.93</u>	<u>2.93</u>	<u>2.93</u>	9-15-08	TL
	C) FUNCTION							9-16-08	TL
690	PACK							9-16-08	Fm

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/11/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



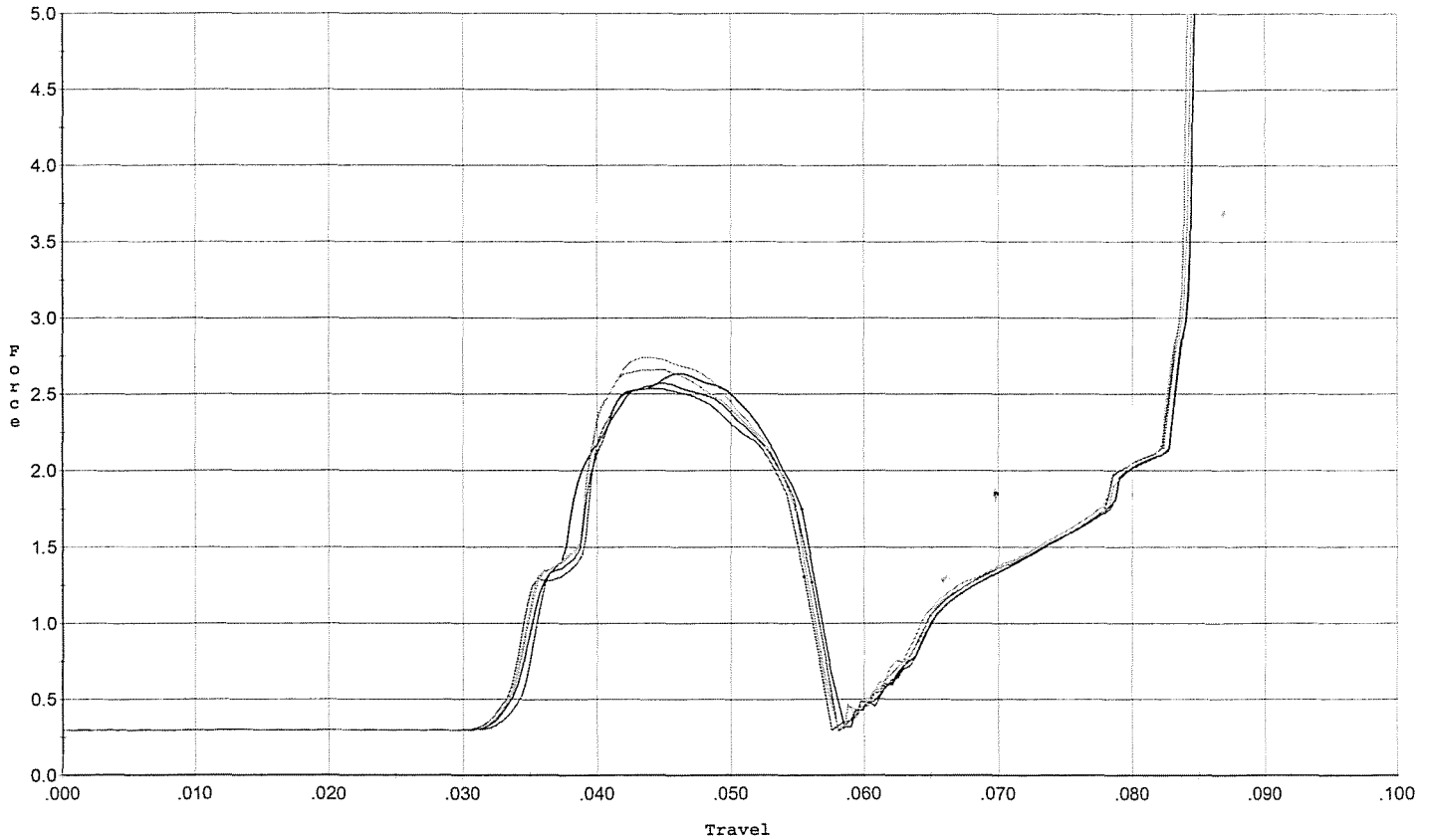
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.473	0.060	0.038	0.036	0.052		Set Trigger
2	2.477	0.060	0.039	0.036	0.053		Set Trigger
3	2.552	0.059	0.038	0.036	0.050		Set Trigger
4	2.575	0.058	0.038	0.037	0.052		Set Trigger
5	2.451	0.059	0.036	0.036	0.053		Set Trigger

Avg 2.50

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/11/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



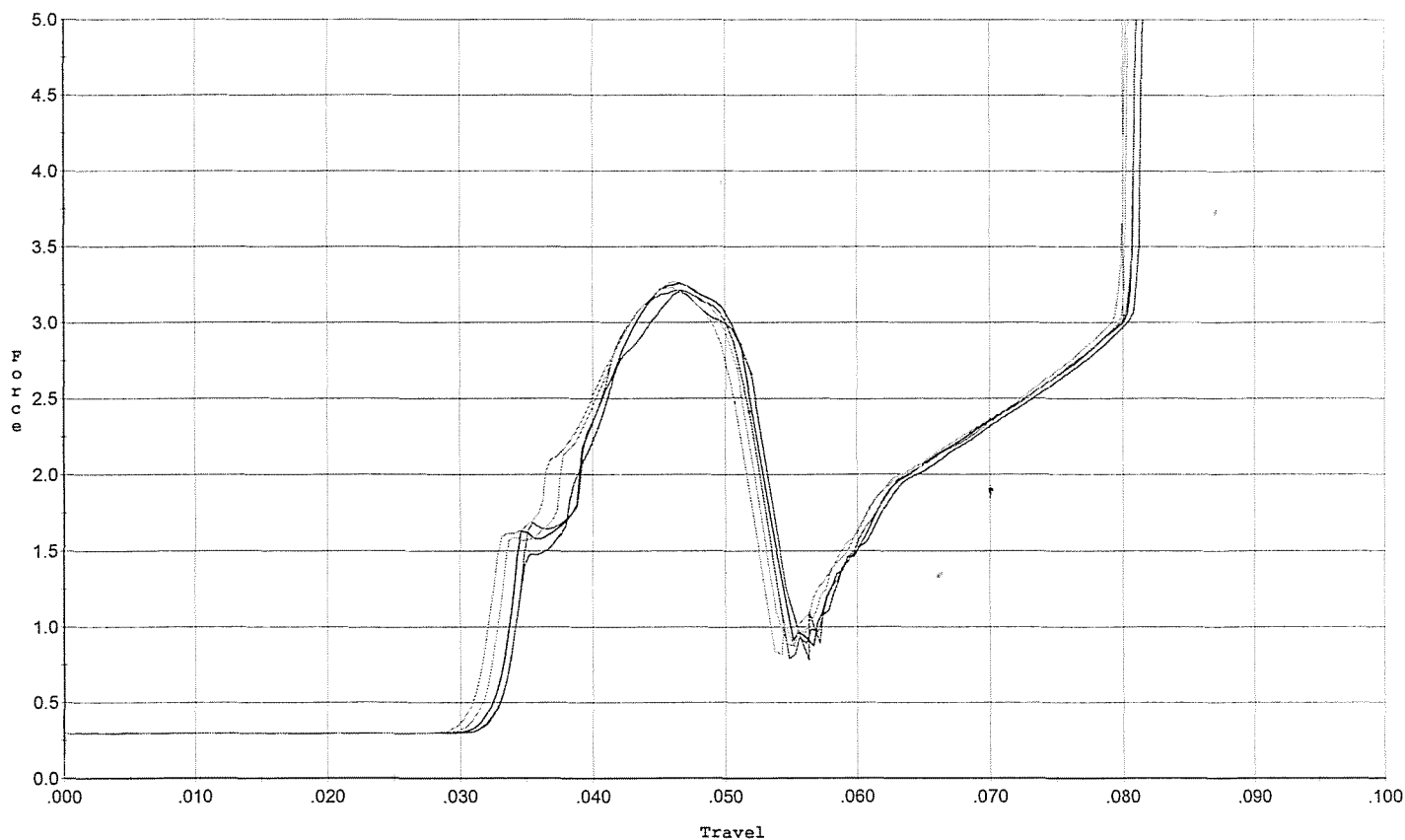
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.570	0.056	0.034	0.035	0.055		Set Trigger
2	2.635	0.055	0.033	0.035	0.056		Set Trigger
3	2.534	0.056	0.034	0.035	0.054		Set Trigger
4	2.739	0.055	0.034	0.035	0.056		Set Trigger
5	2.660	0.055	0.033	0.035	0.055		Set Trigger

Avg 2.62

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/11/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



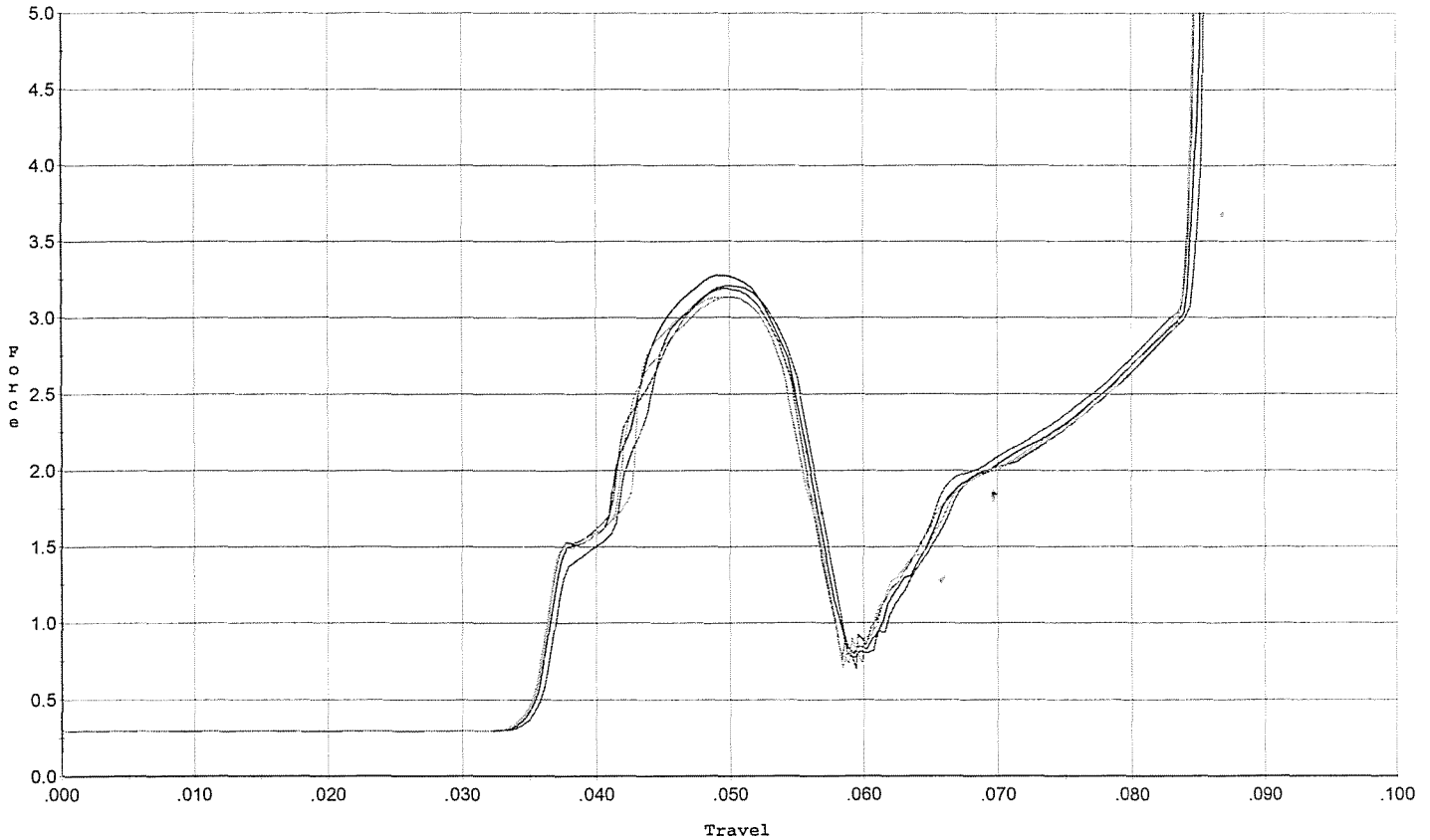
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.202	0.052	0.033	0.034	0.057		Set Trigger
2	3.258	0.051	0.032	0.034	0.057		Set Trigger
3	3.212	0.052	0.033	0.034	0.057		Set Trigger
4	3.269	0.051	0.031	0.033	0.058		Set Trigger
5	3.228	0.051	0.031	0.033	0.058		Set Trigger

Avg 3.23

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/11/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



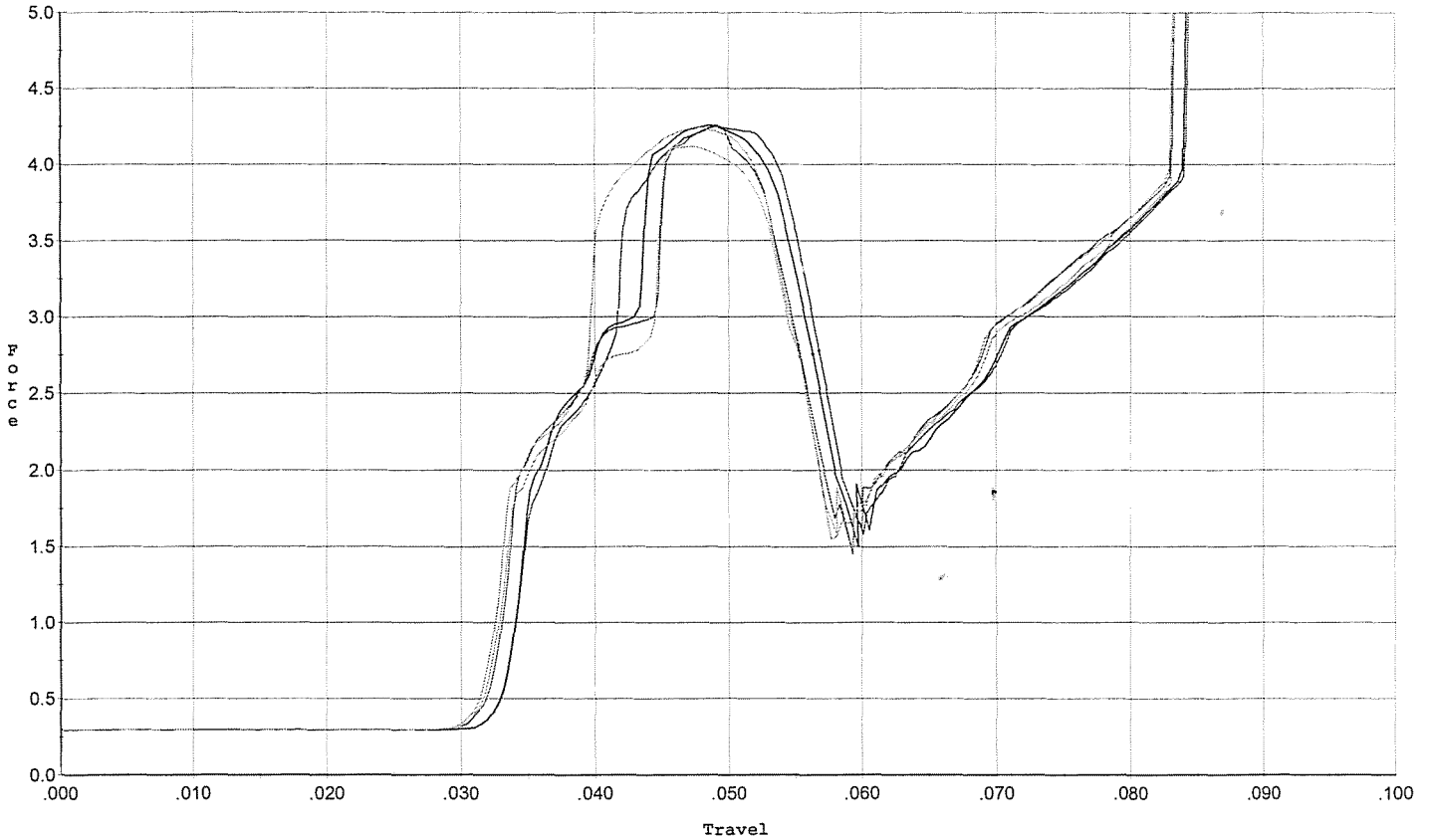
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.209	0.057	0.036	0.035	0.061		Set Trigger
2	3.280	0.056	0.035	0.035	0.061		Set Trigger
3	3.196	0.055	0.035	0.035	0.058		Set Trigger
4	3.138	0.056	0.035	0.035	0.060		Set Trigger
5	3.135	0.056	0.035	0.035	0.060		Set Trigger

Avg 3.19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/11/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



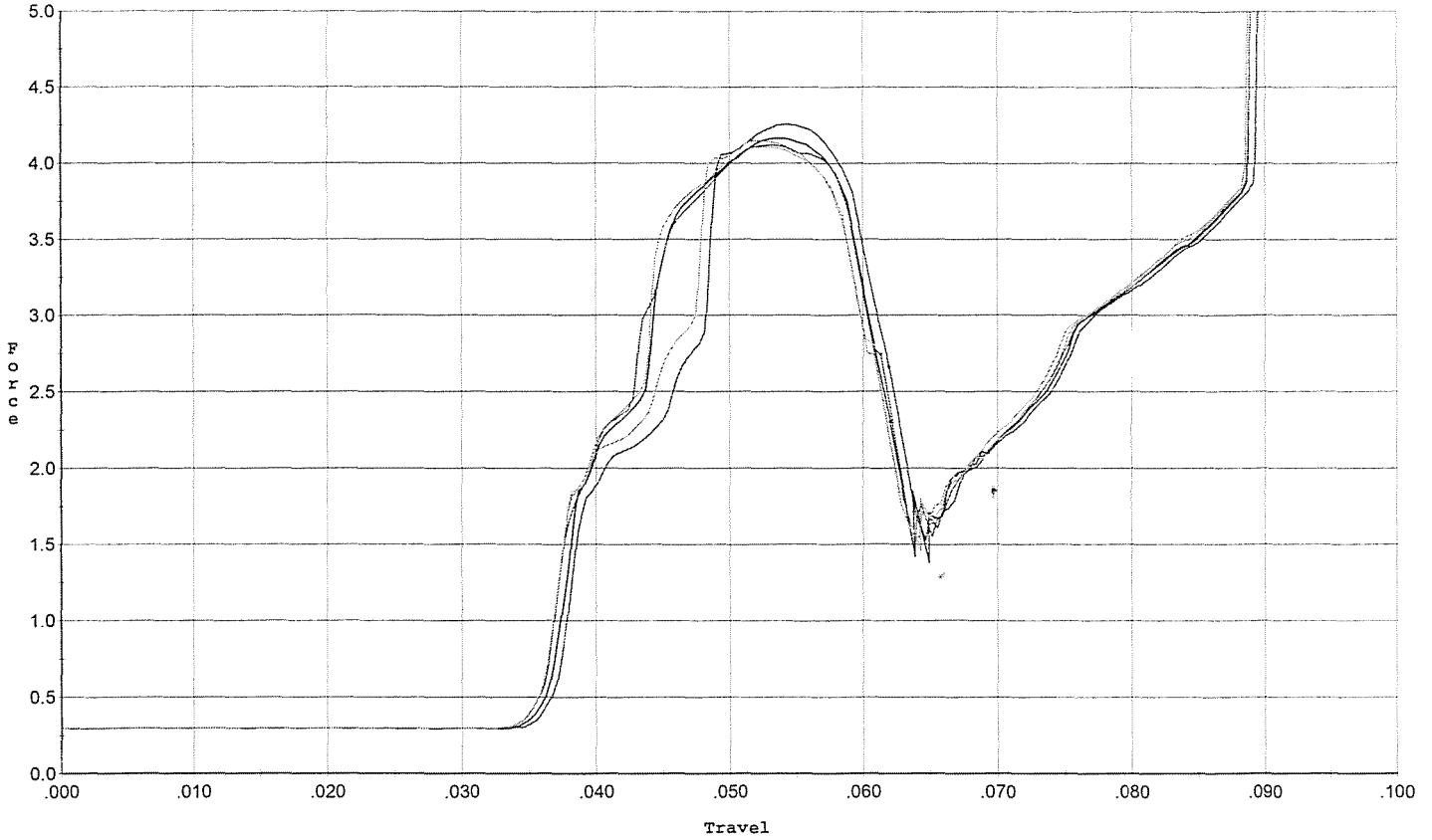
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.249	0.057	0.033	0.032	0.087		Set Trigger
2	4.258	0.056	0.033	0.033	0.085		Set Trigger
3	4.258	0.055	0.032	0.032	0.081		Set Trigger
4	4.120	0.055	0.031	0.032	0.079		Set Trigger
5	4.243	0.055	0.031	0.032	0.087		Set Trigger

Avg 4.22

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/11/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



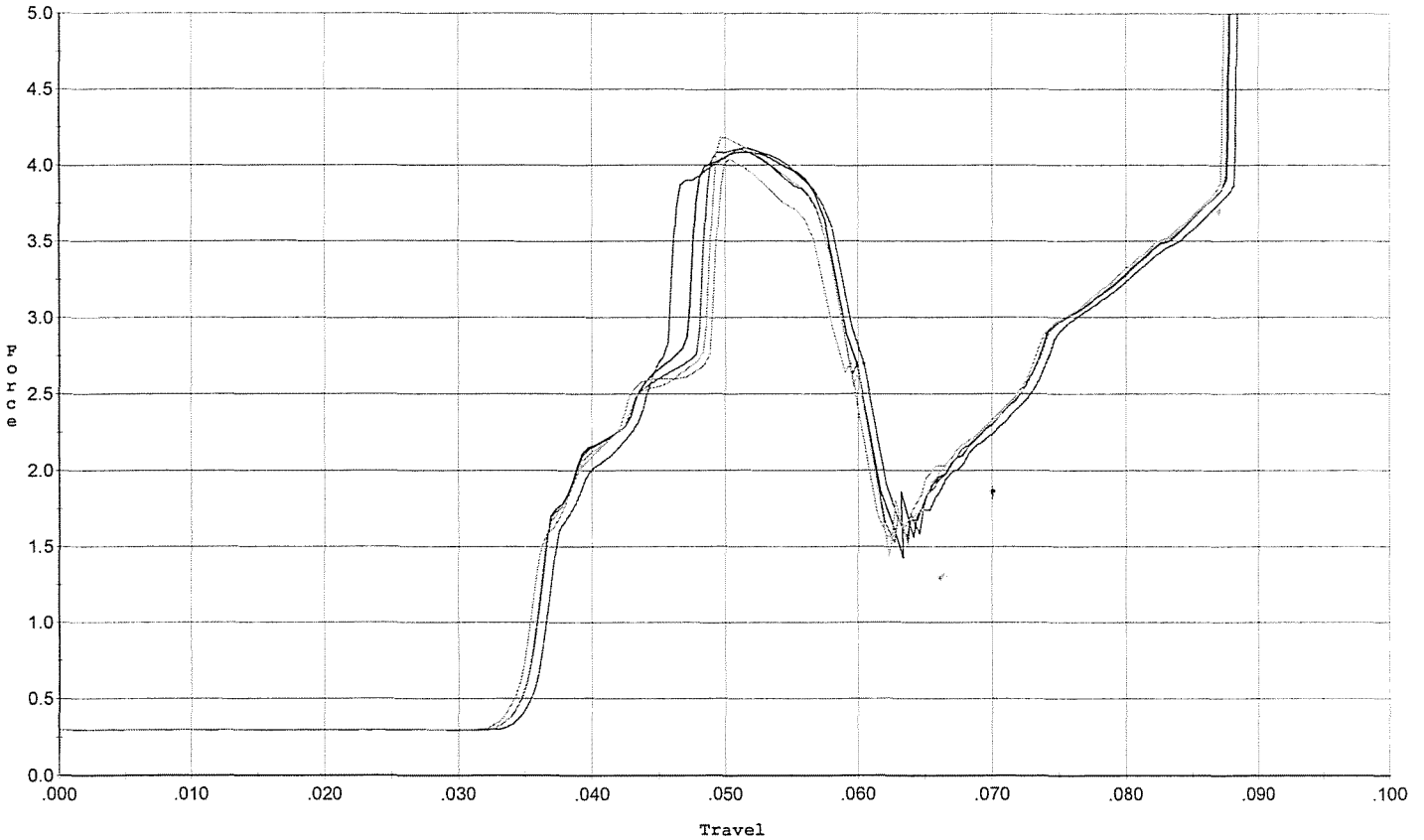
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.255	0.062	0.036	0.033	0.089		Set Trigger
2	4.164	0.062	0.036	0.033	0.092		Set Trigger
3	4.122	0.061	0.036	0.033	0.092		Set Trigger
4	4.109	0.061	0.036	0.033	0.091		Set Trigger
5	4.149	0.061	0.036	0.033	0.087		Set Trigger

Avg 4.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/11/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test
Set to 4.0 LBS +/- 1.0 LBS
For Target & Accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.113	0.060	0.035	0.033	0.087		Set Trigger
2	4.088	0.060	0.035	0.033	0.085		Set Trigger
3	4.105	0.060	0.035	0.033	0.083		Set Trigger
4	4.184	0.060	0.034	0.033	0.083		Set Trigger
5	4.039	0.059	0.034	0.033	0.080		Set Trigger

Avg 4.10