

G6784600

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

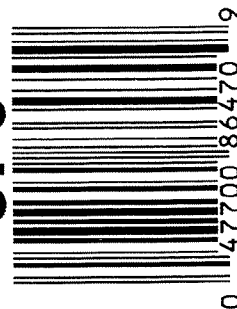
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6784600

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6784600

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-25-08	L.P.D.
430	ASSEMBLE TO STOCK		8-25-08	SP
440	PROOF		8-25-08	L.P.D.
460	CHECK HEADSPACE		8-25-08	L.P.D.
470	DIS-ASSEMBLE ACTION		8-25-08	L.P.D.
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	8-26-08	RSR
475	DRILL AND TAP SIGHT HOLES	JUL 23 2008	8-26-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BT	8-28-08	BT
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/28/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		8/31	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-6-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-6-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-6-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-10-08	L.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

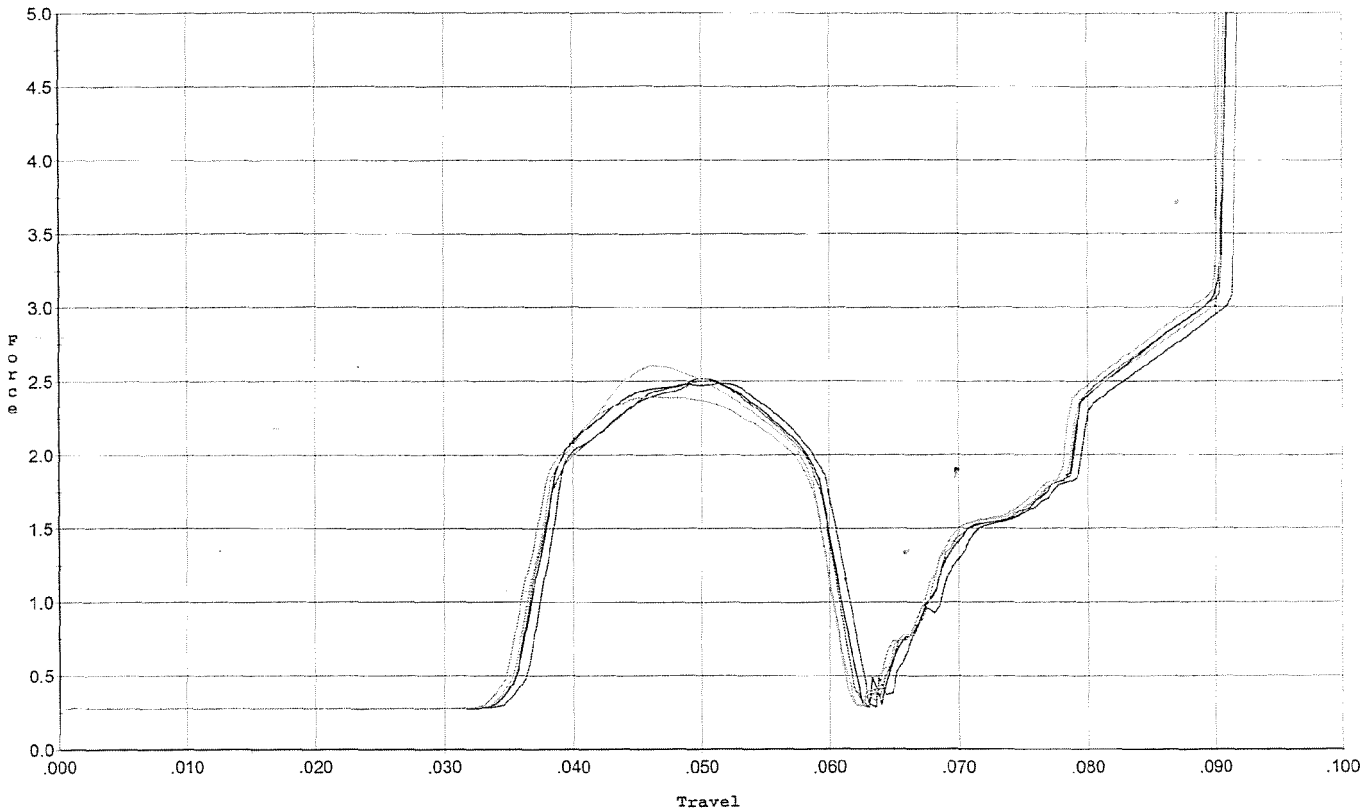
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.5</u> <u>5</u> <u>5</u>	9-15-08	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3</u> <u>3</u> <u>3.5</u>	9-15-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	9-12-08	TL
	J) ASSEMBLE STOCK		9-10-08	PPD
	K) ASSEMBLE SWIVEL STUDS		9-12-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-11-08	FM
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-11-08	TRW
670	FINAL INSPECTION A) HEADSPACE		9-12-08	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.32</u> <u>2.32</u> <u>2.30</u> <u>2.14</u> <u>2.37</u>	9-11-08	PPD
	C) FUNCTION		9-12-08	TL
690	PACK		9/14/08	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/26/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



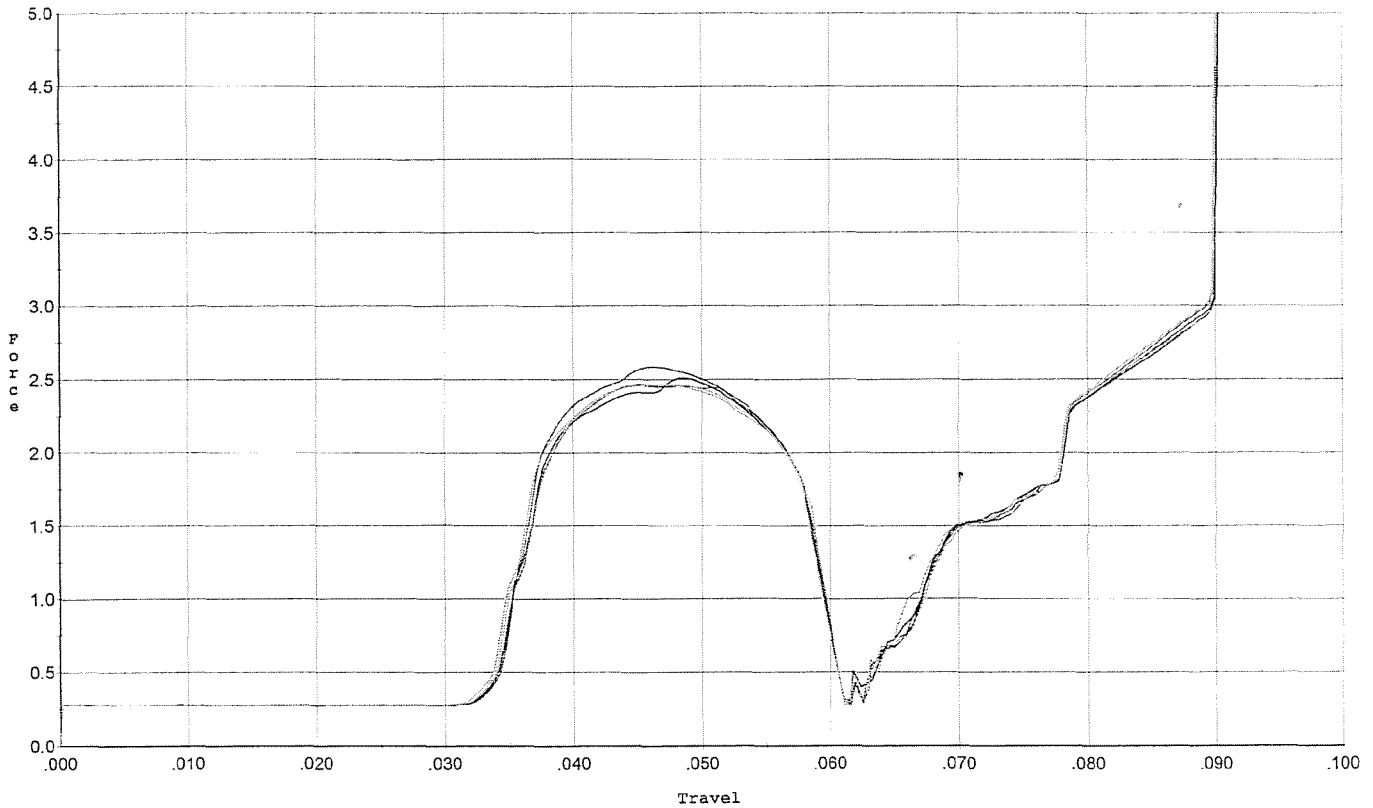
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.485	0.061	0.036	0.037	0.062		Set Trigger
2	2.519	0.059	0.036	0.037	0.061		Set Trigger
3	2.502	0.059	0.035	0.037	0.061		Set Trigger
4	2.604	0.059	0.035	0.037	0.061		Set Trigger
5	2.392	0.059	0.034	0.037	0.060		Set Trigger

Avg 2.50

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 8/26/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



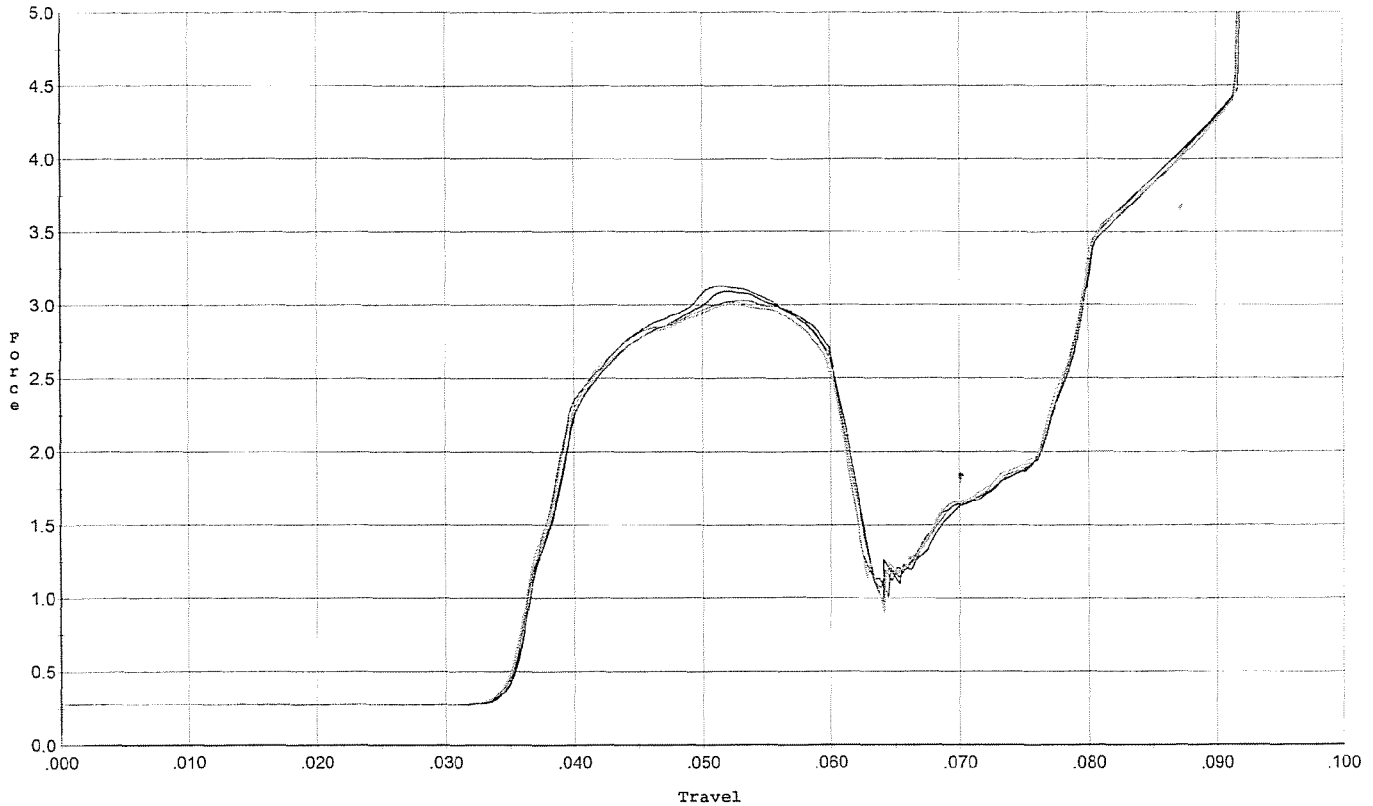
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.588	0.059	0.034	0.037	0.063		Set Trigger
2	2.508	0.059	0.034	0.037	0.062		Set Trigger
3	2.455	0.059	0.034	0.037	0.062		Set Trigger
4	2.462	0.059	0.034	0.036	0.061		Set Trigger
5	2.462	0.058	0.034	0.037	0.061		Set Trigger

Avg 2.49

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 8/26/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



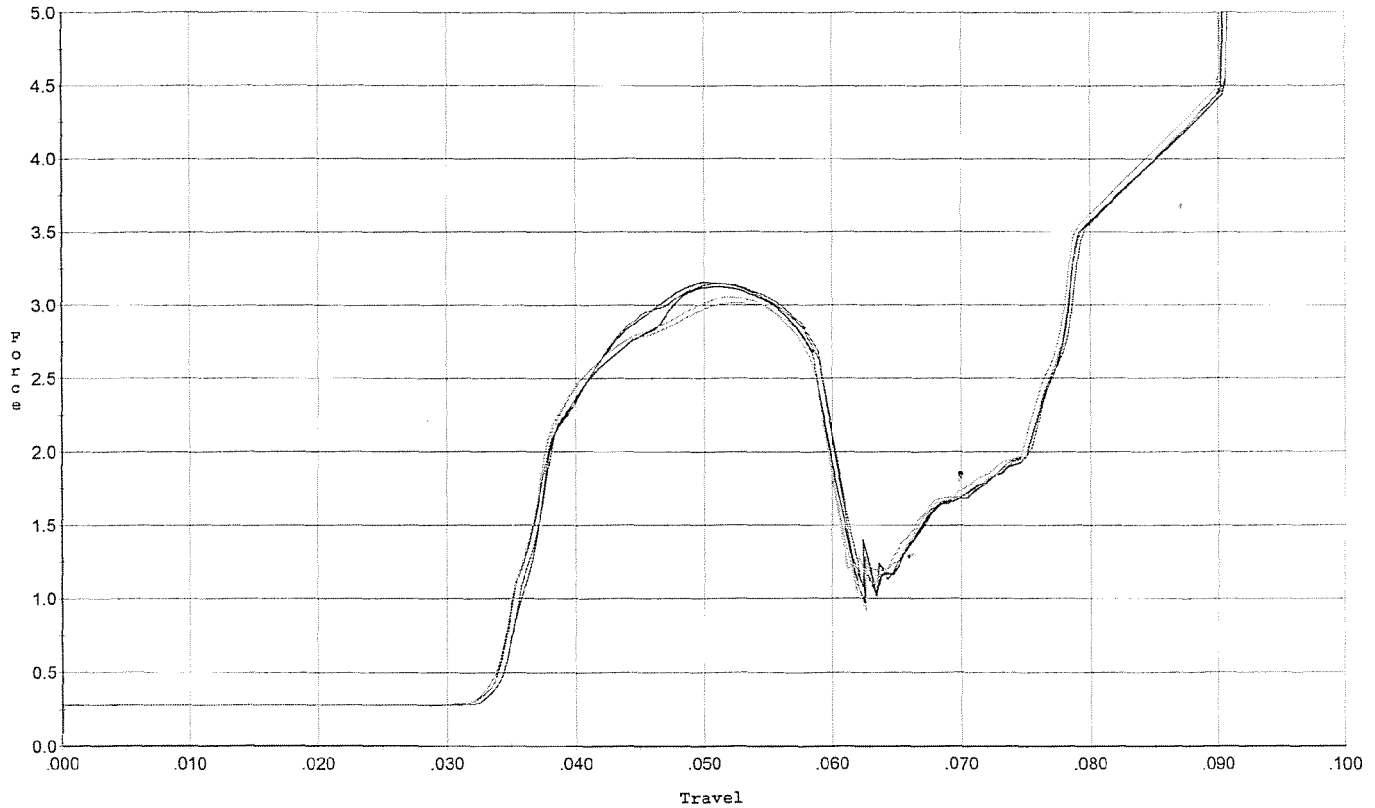
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.128	0.060	0.035	0.036	0.075		Set Trigger
2	3.092	0.061	0.035	0.036	0.076		Set Trigger
3	3.028	0.060	0.035	0.036	0.074		Set Trigger
4	3.000	0.060	0.035	0.036	0.075		Set Trigger
5	3.012	0.060	0.035	0.036	0.074		Set Trigger

Avg 3.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/26/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



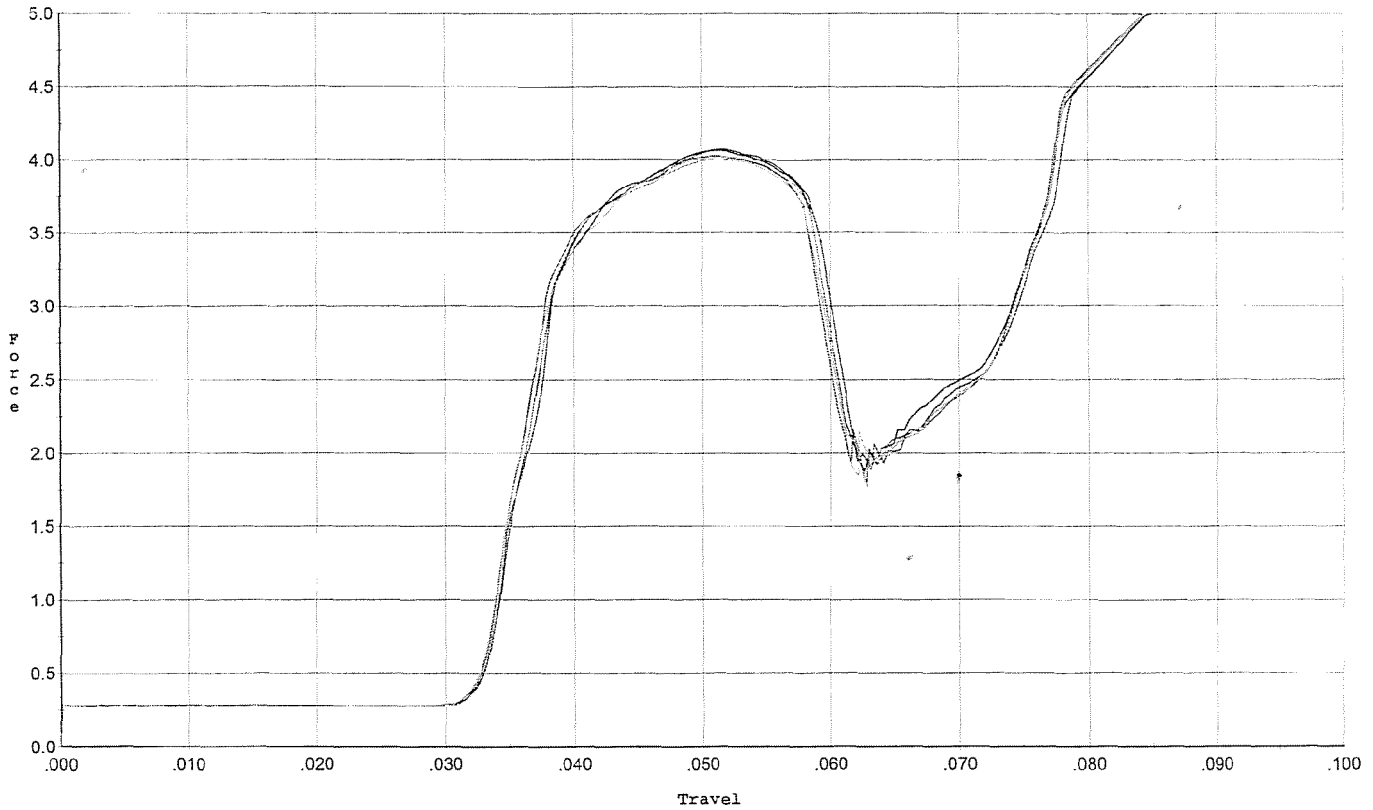
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.155	0.059	0.034	0.036	0.075		Set Trigger
2	3.126	0.058	0.034	0.036	0.073		Set Trigger
3	3.147	0.059	0.034	0.036	0.075		Set Trigger
4	3.057	0.059	0.034	0.035	0.073		Set Trigger
5	3.017	0.058	0.033	0.036	0.073		Set Trigger

Avg 3.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/26/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



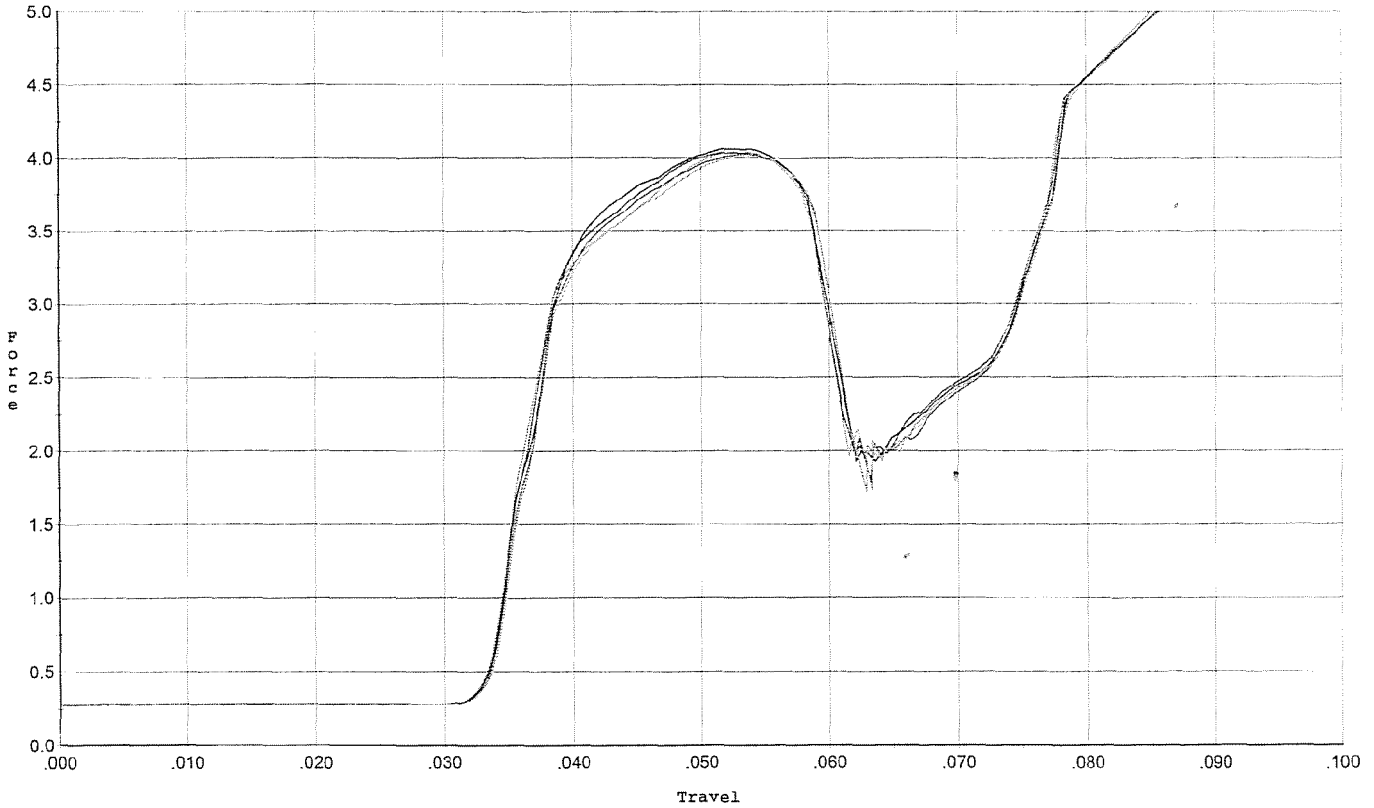
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.072	0.059	0.033	0.034	0.100		Set Trigger
2	4.064	0.058	0.033	0.034	0.098		Set Trigger
3	4.025	0.058	0.033	0.034	0.097		Set Trigger
4	4.020	0.059	0.032	0.034	0.099		Set Trigger
5	4.022	0.058	0.033	0.034	0.097		Set Trigger

Avg 4.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/26/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



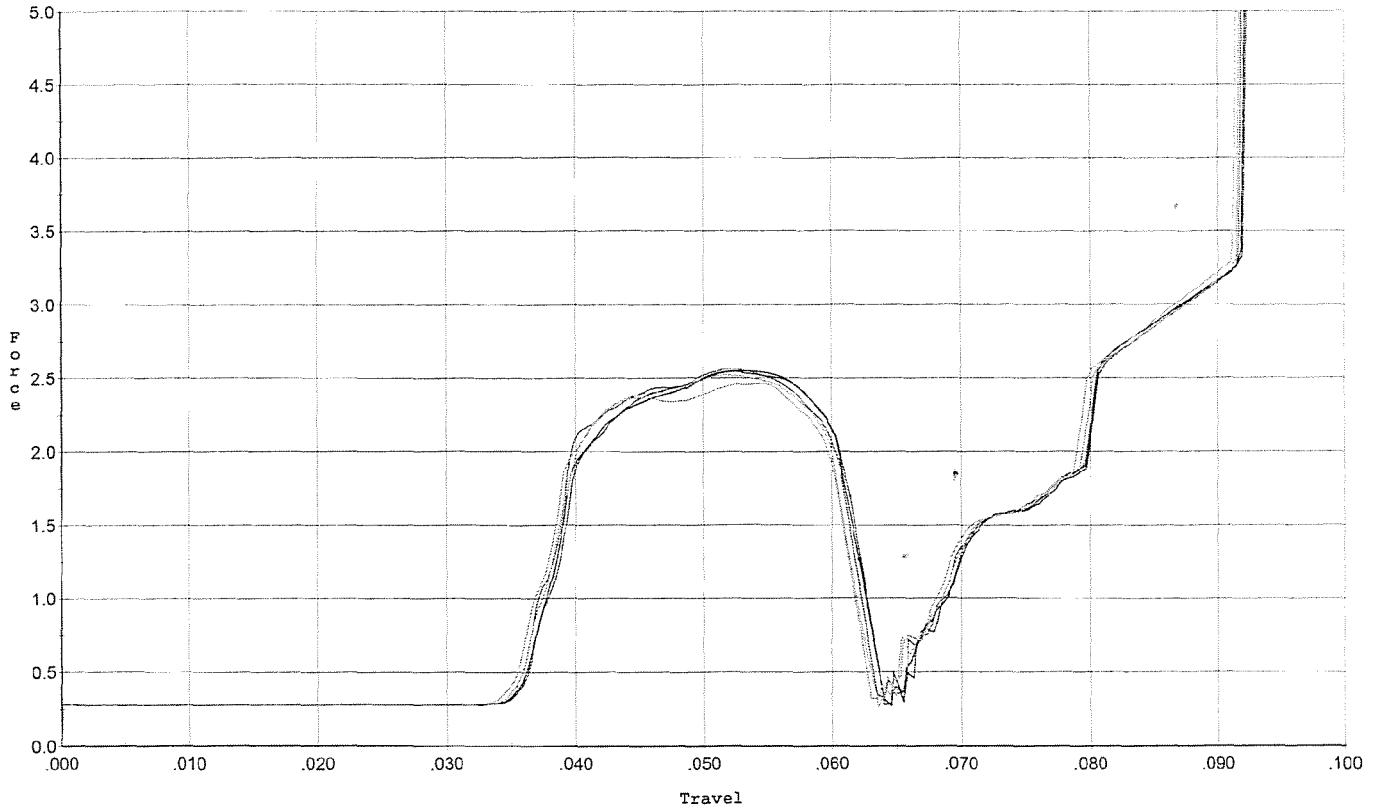
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.036	0.058	0.033	0.034	0.096		Set Trigger
2	4.060	0.060	0.033	0.034	0.100		Set Trigger
3	4.023	0.059	0.033	0.034	0.097		Set Trigger
4	4.010	0.059	0.034	0.034	0.096		Set Trigger
5	4.044	0.059	0.033	0.034	0.096		Set Trigger

Avg 4.03

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/26/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



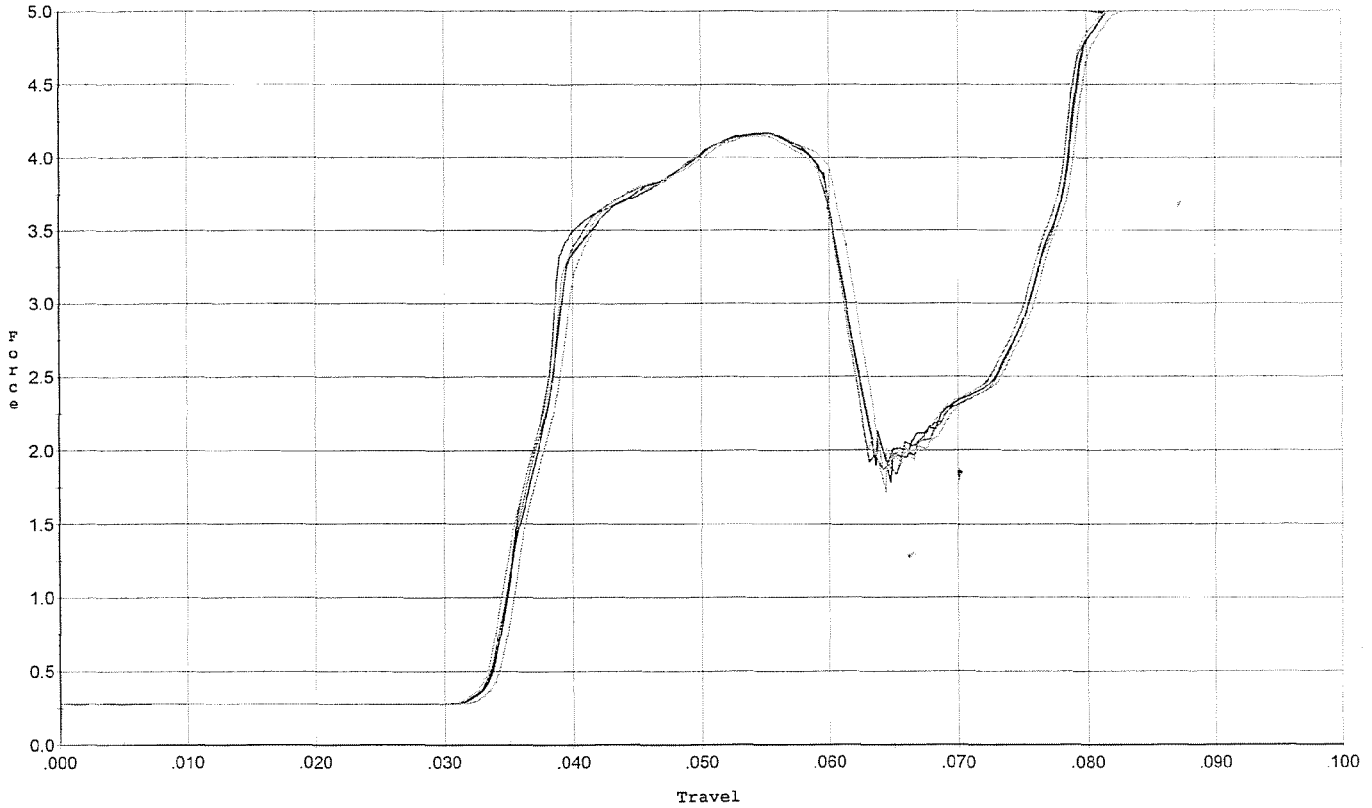
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.542	0.061	0.036	0.037	0.065		Set Trigger
2	2.549	0.062	0.036	0.037	0.065		Set Trigger
3	2.564	0.061	0.036	0.037	0.065		Set Trigger
4	2.521	0.060	0.036	0.037	0.063		Set Trigger
5	2.461	0.060	0.035	0.037	0.063		Set Trigger

Avg 2.52

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 8/26/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.171	0.060	0.033	0.034	0.102		Set Trigger
2	4.167	0.060	0.034	0.034	0.101		Set Trigger
3	4.169	0.060	0.033	0.034	0.101		Set Trigger
4	4.147	0.060	0.033	0.034	0.102		Set Trigger
5	4.161	0.061	0.034	0.033	0.104		Set Trigger

AVG 4.16