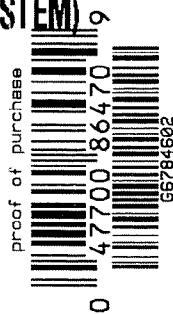


G6784602

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

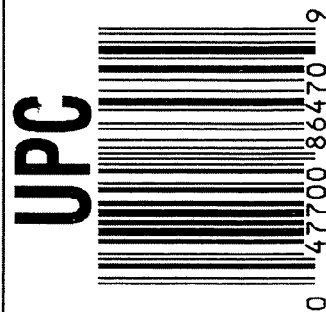


ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6784602



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6784602

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-8-08	SP
430	ASSEMBLE TO STOCK		9-8-08	SP
440	PROOF		9-8-08	SP
460	CHECK HEADSPACE		9-8-08	SP
470	DIS-ASSEMBLE ACTION		9-8-08	SP
472	SERIALIZE BOLT HANDLE		9-9-08	RT
475	DRILL AND TAP SIGHT HOLES		9-9-08	SP
480	MAGNAFLUX BBL ACTION			
490	MAGNAFLUX BOLT		9/8/08	MR
500	ROLLMARK CALIBER		9/10/08	RT
520	GOFF BLAST BBL / REC		9/10/08	DG
542	APPLY COATINGS (BARREL ACTION)		9/11	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-15-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-15-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-15-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-17-08	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			
		2.50 LBS +/- .5 LBS		

F004 REV 5/2006

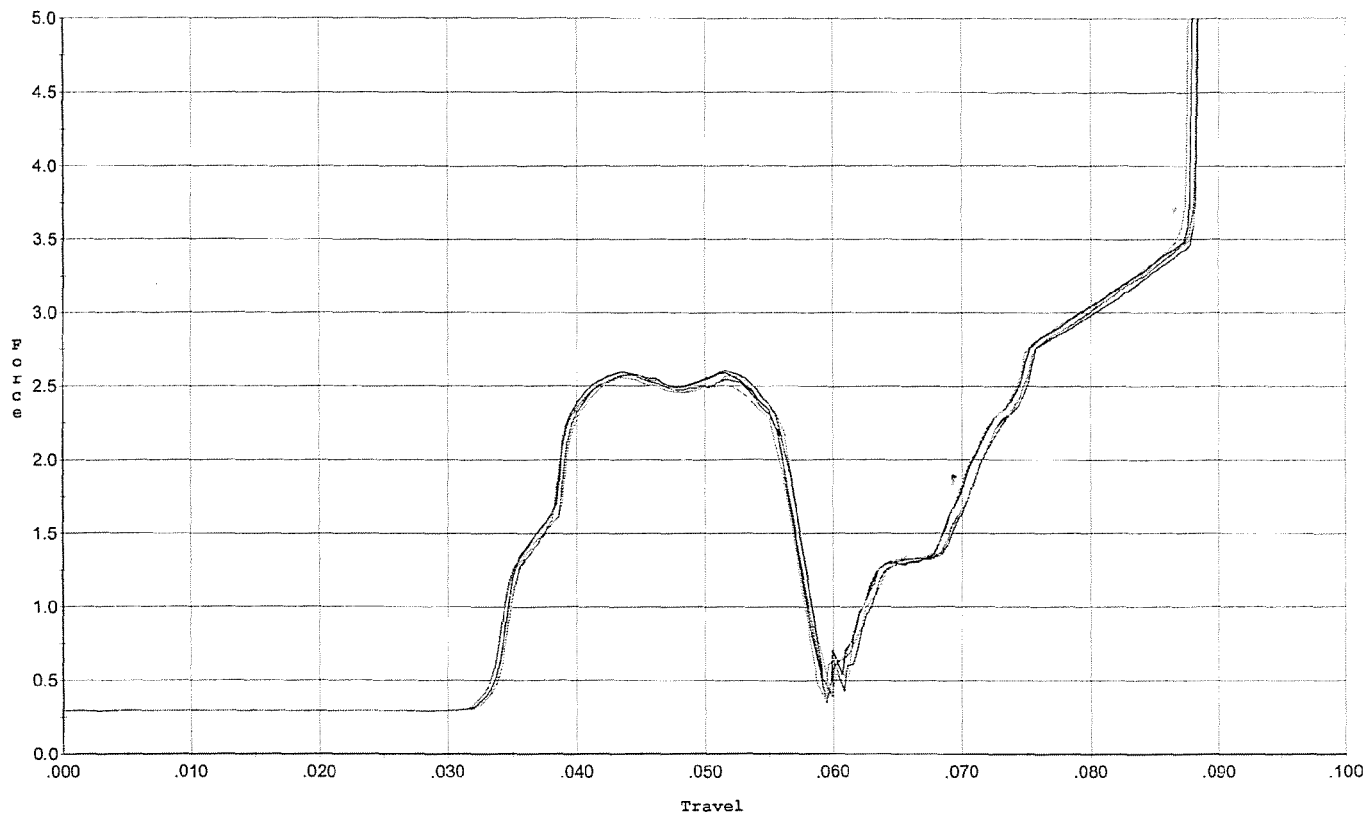
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2</u> <u>2</u> <u>2</u>	9-25-08	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3</u> <u>3.5</u> <u>3</u>	9-25-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.024</u> <u>.025</u>	9-25-08	TL
	J) ASSEMBLE STOCK		9-17-08	L.P.A.
	K) ASSEMBLE SWIVEL STUDS		9-25-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-18-08	FM
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION <i>WA</i>		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-19-08	AA
670	FINAL INSPECTION A) HEADSPACE		9-25-08	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.46</u> <u>2.37</u> <u>2.38</u> <u>2.33</u> <u>2.33</u>	9-24-08	TL
	C) FUNCTION		9-25-08	TL
690	PACK		12/3/08	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/2/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini +/- .50 lbs.



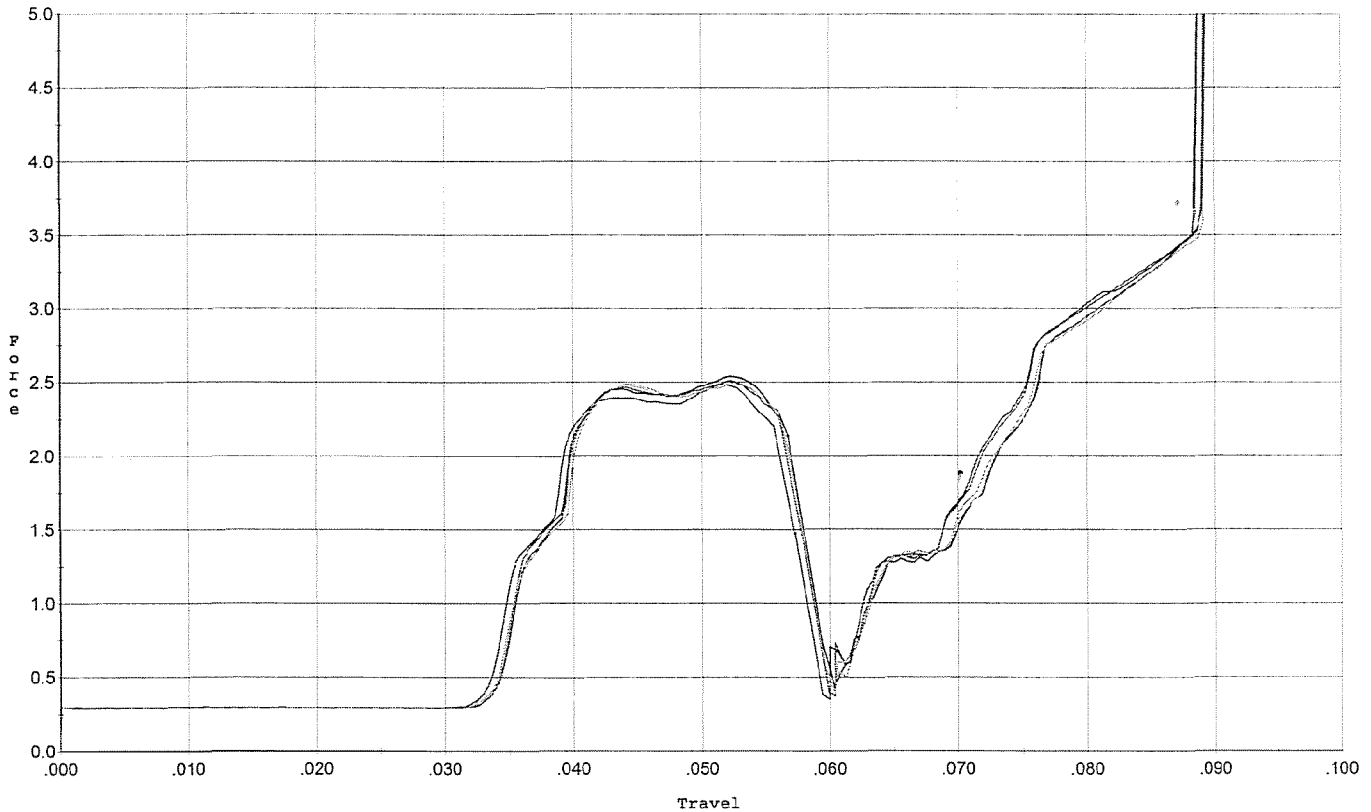
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.606	0.057	0.034	0.036	0.060		Set Trigger
2	2.596	0.056	0.034	0.036	0.060		Set Trigger
3	2.576	0.056	0.033	0.037	0.059		Set Trigger
4	2.572	0.056	0.034	0.036	0.060		Set Trigger
5	2.561	0.056	0.033	0.036	0.059		Set Trigger

Avg 2.58

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/2/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



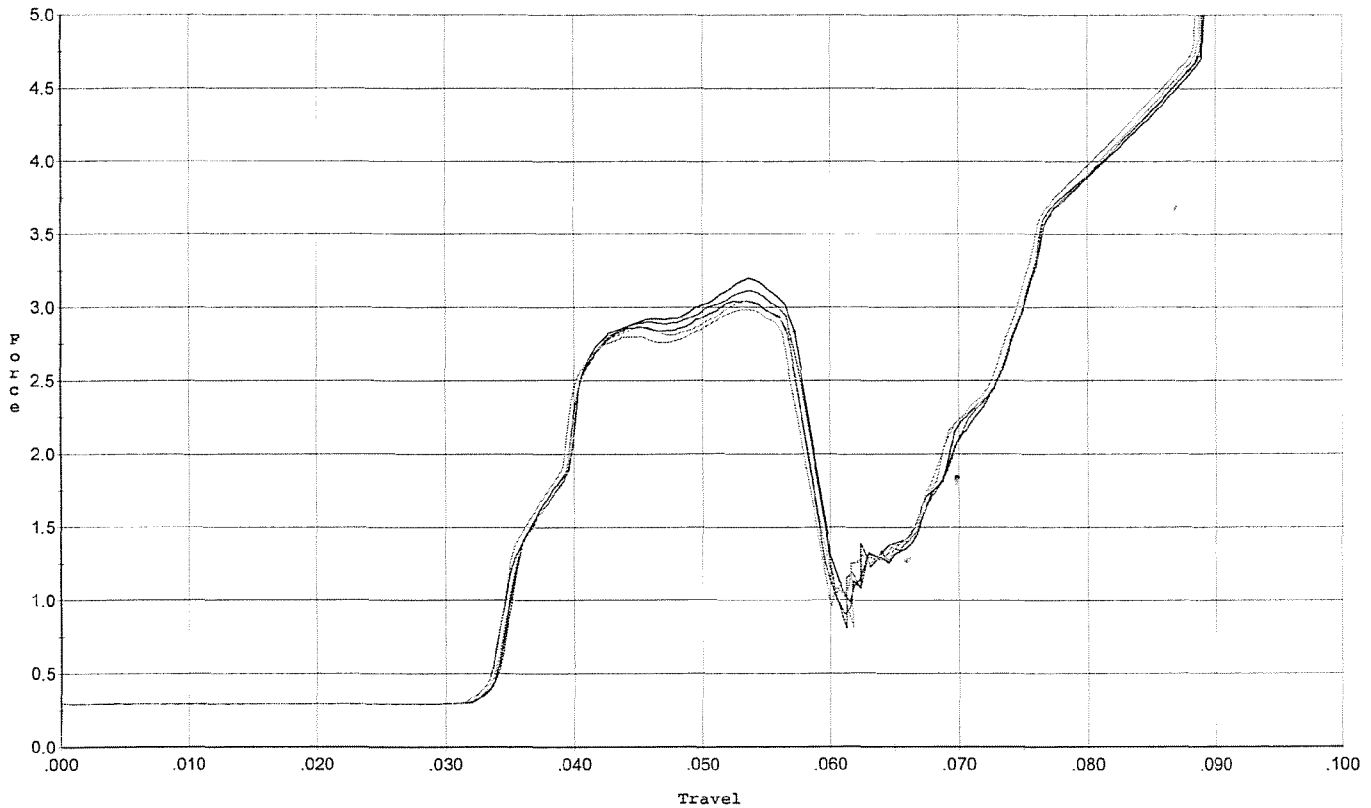
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.485	0.057	0.033	0.036	0.059		Set Trigger
2	2.539	0.057	0.034	0.037	0.059		Set Trigger
3	2.509	0.058	0.034	0.036	0.060		Set Trigger
4	2.488	0.057	0.034	0.037	0.059		Set Trigger
5	2.493	0.057	0.034	0.037	0.059		Set Trigger

Avg 2.50

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/2/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



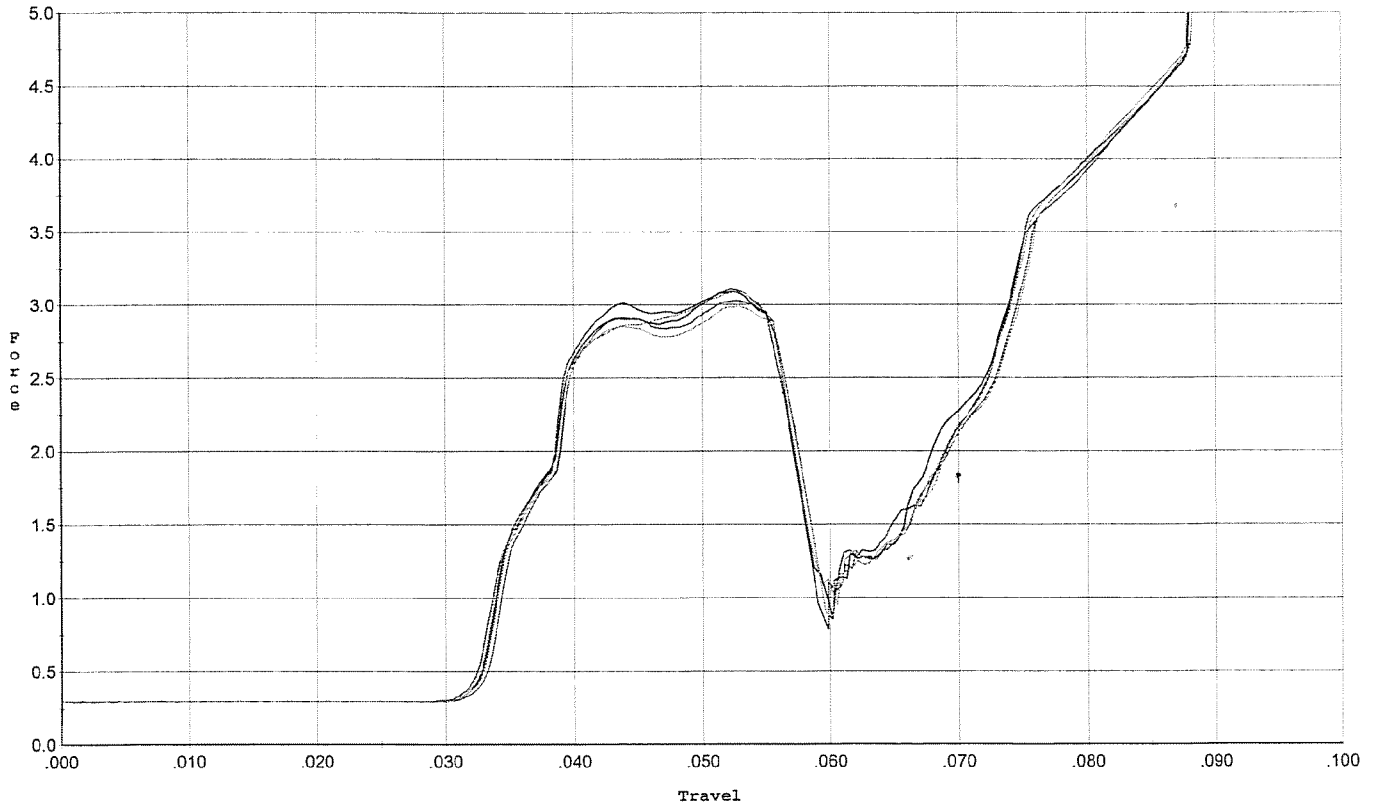
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.043	0.057	0.033	0.036	0.069		Set Trigger
2	3.199	0.057	0.034	0.035	0.071		Set Trigger
3	3.112	0.058	0.034	0.035	0.071		Set Trigger
4	3.045	0.057	0.034	0.036	0.068		Set Trigger
5	2.986	0.058	0.033	0.035	0.070		Set Trigger

Avg 3.07

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/2/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



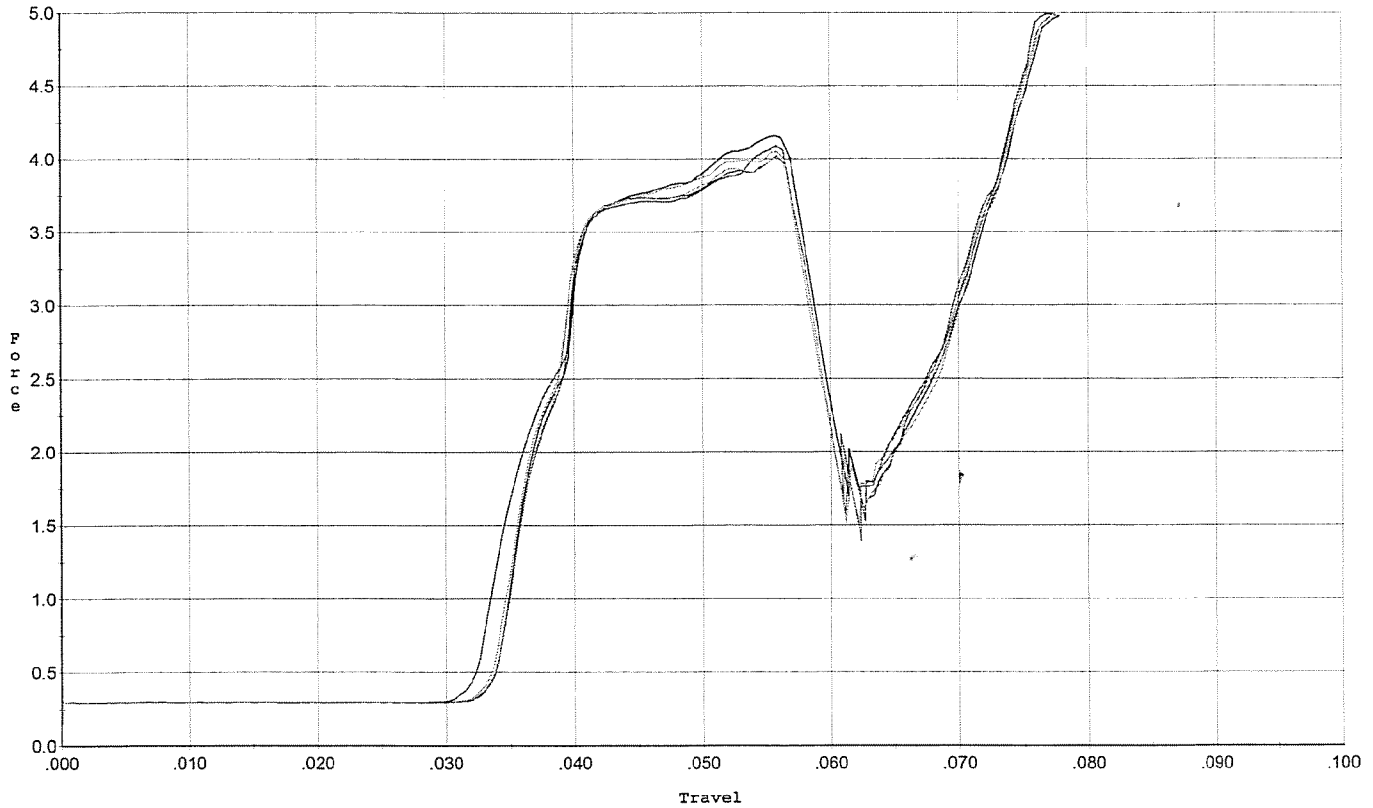
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.107	0.056	0.032	0.035	0.071		Set Trigger
2	3.091	0.056	0.033	0.035	0.069		Set Trigger
3	3.026	0.057	0.033	0.035	0.070		Set Trigger
4	2.988	0.057	0.033	0.035	0.070		Set Trigger
5	3.090	0.056	0.033	0.035	0.069		Set Trigger

Avg 3.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/2/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



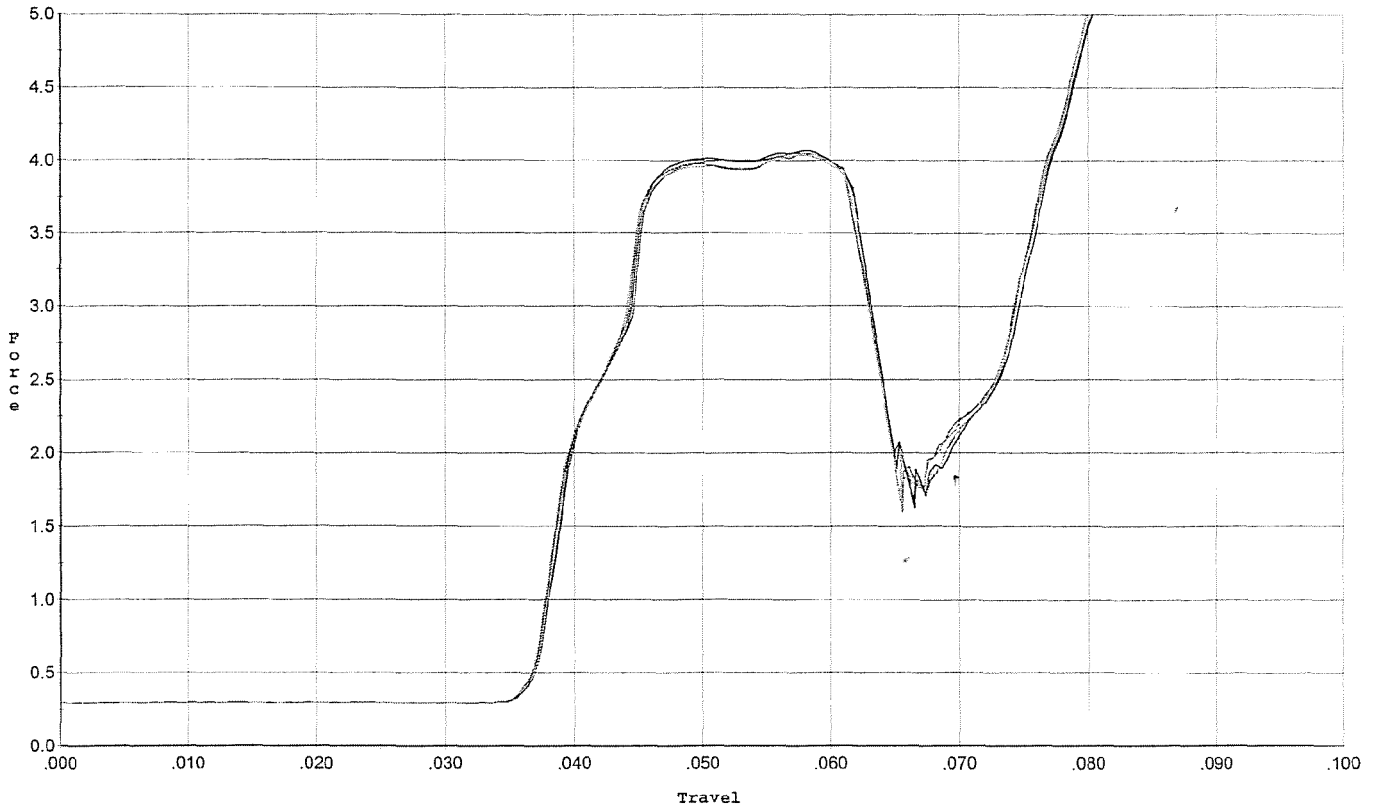
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.091	0.058	0.032	0.033	0.093		Set Trigger
2	4.158	0.057	0.034	0.034	0.090		Set Trigger
3	4.023	0.056	0.033	0.034	0.087		Set Trigger
4	4.016	0.056	0.033	0.034	0.088		Set Trigger
5	4.051	0.058	0.034	0.034	0.091		Set Trigger

Avg 4.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/2/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



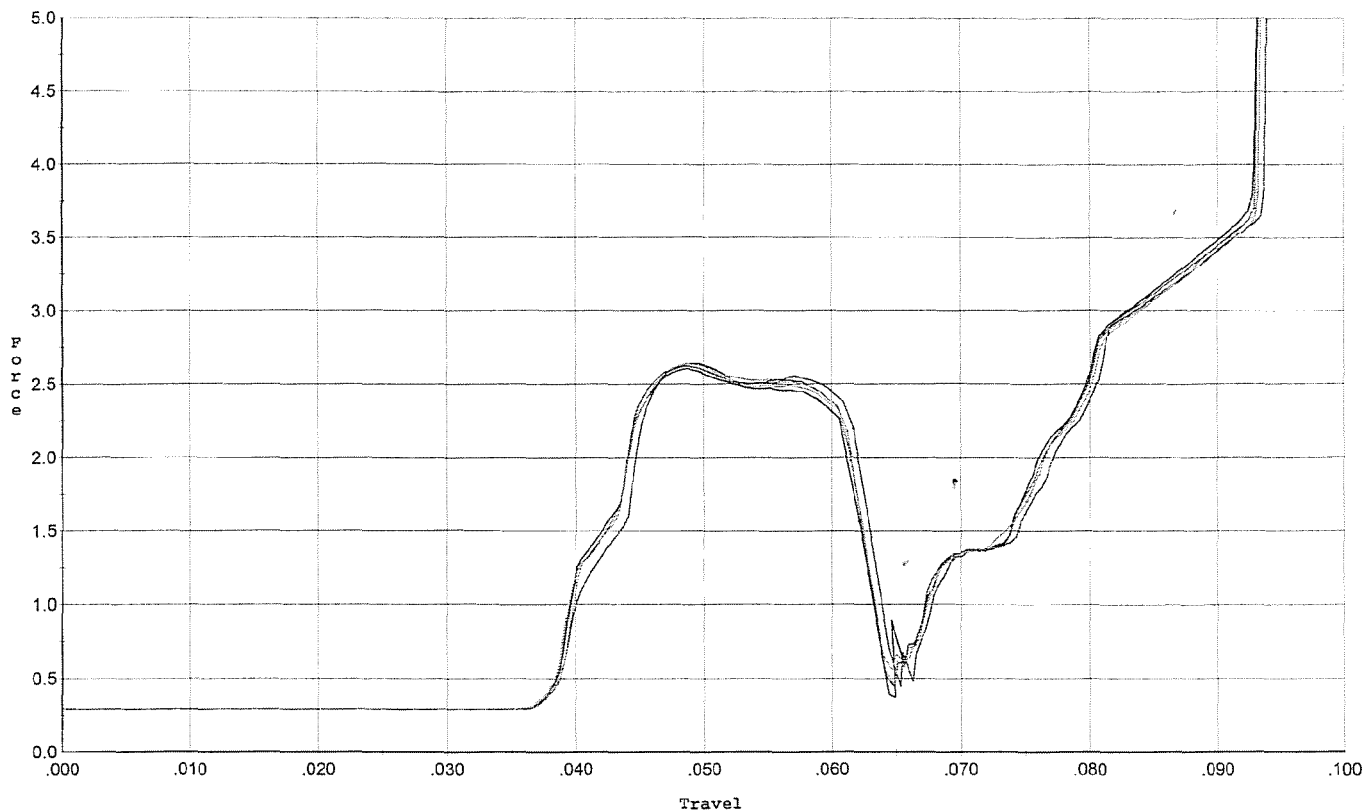
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.047	0.062	0.037	0.033	0.097		Set Trigger
2	4.069	0.062	0.037	0.033	0.097		Set Trigger
3	4.051	0.063	0.037	0.033	0.099		Set Trigger
4	4.048	0.062	0.037	0.033	0.097		Set Trigger
5	4.036	0.063	0.037	0.033	0.099		Set Trigger

AVG 4.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/2/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



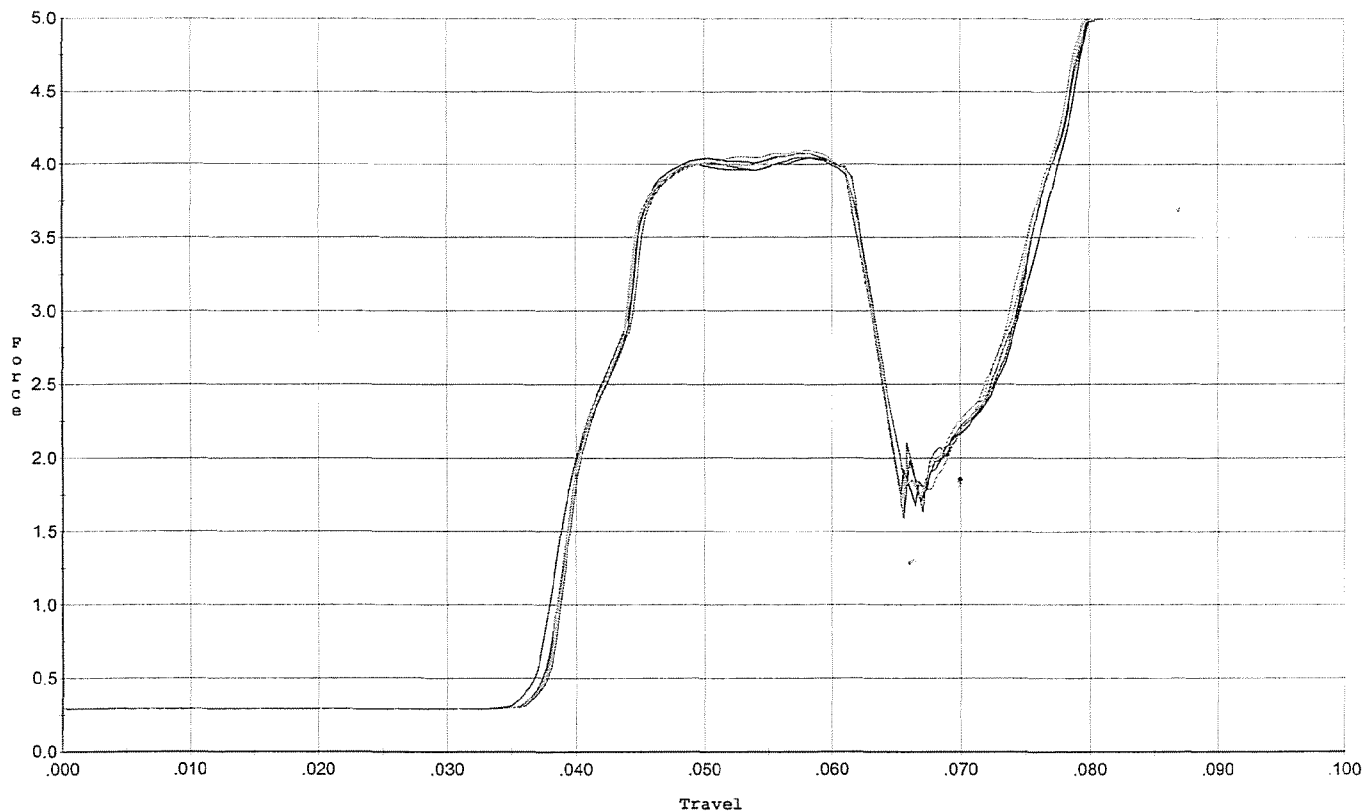
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.643	0.062	0.039	0.038	0.062		Set Trigger
2	2.603	0.062	0.038	0.038	0.062		Set Trigger
3	2.620	0.061	0.039	0.038	0.062		Set Trigger
4	2.633	0.061	0.039	0.038	0.062		Set Trigger
5	2.643	0.061	0.039	0.038	0.062		Set Trigger

Avg 2.62

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/2/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.042	0.063	0.037	0.032	0.098		Set Trigger
2	4.073	0.062	0.037	0.031	0.097		Set Trigger
3	4.044	0.062	0.038	0.031	0.095		Set Trigger
4	4.072	0.062	0.038	0.030	0.097		Set Trigger
5	4.095	0.063	0.038	0.030	0.098		Set Trigger

Avg 4.06