

G6784605

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

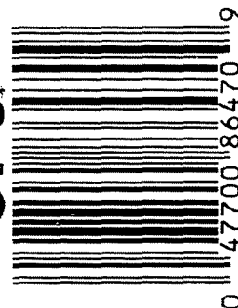
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6784605

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6784605

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-19-08	SPD
430	ASSEMBLE TO STOCK		9-19-08	SP
440	PROOF		9-19-08	SPD
460	CHECK HEADSPACE		9-19-08	SPD
470	DIS-ASSEMBLE ACTION		9-19-08	SPD
472	SERIALIZE BOLT HANDLE		9-20-08	ESW
475	DRILL AND TAP SIGHT HOLES		9-20-08	SP
480	MAGNAFLUX BBL ACTION		9-22-08	BA
490	MAGNAFLUX BOLT		9/23/08	MR
500	ROLLMARK CALIBER		9/23/08	RT
520	GOFF BLAST BBL / REC		9/23/08	DB
542	APPLY COATINGS (BARREL ACTION)		9-27	c
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-29-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-29-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-29-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-9-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

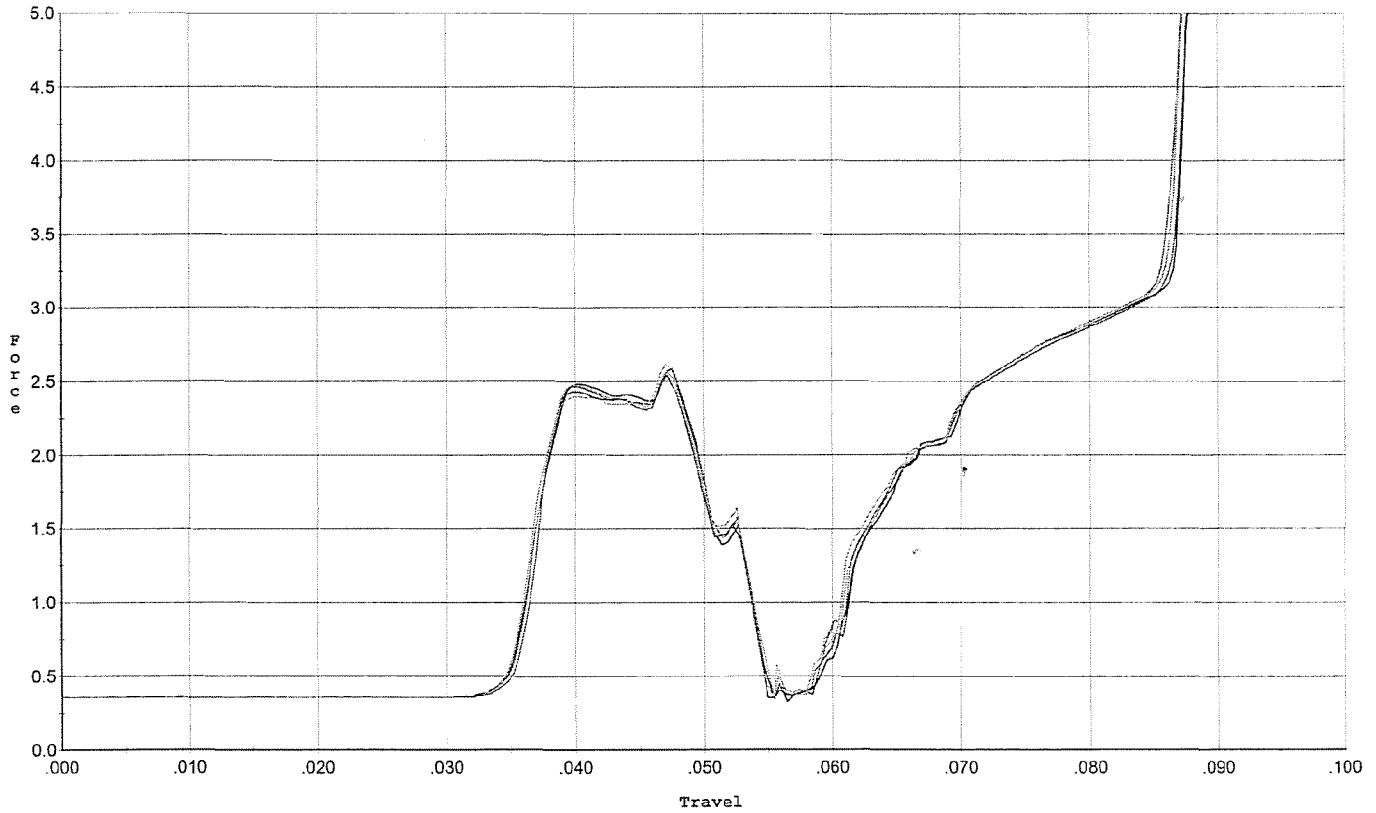
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	12-11-08	L.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>30</u> <u>30</u> <u>35</u>	12-11-08	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	12-11-08	L.N.
	J) ASSEMBLE STOCK		10-9-08	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		12-11-08	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	12-9-08	L.P.D.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-12-08	RP
670	FINAL INSPECTION A) HEADSPACE		12-11-08	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.71</u> <u>2.57</u> <u>2.98</u> <u>2.78</u> <u>2.70</u>	12-11-08	RSN
	C) FUNCTION		12-11-08	L.N.
690	PACK		12-16-08	RSN

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 10/1/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



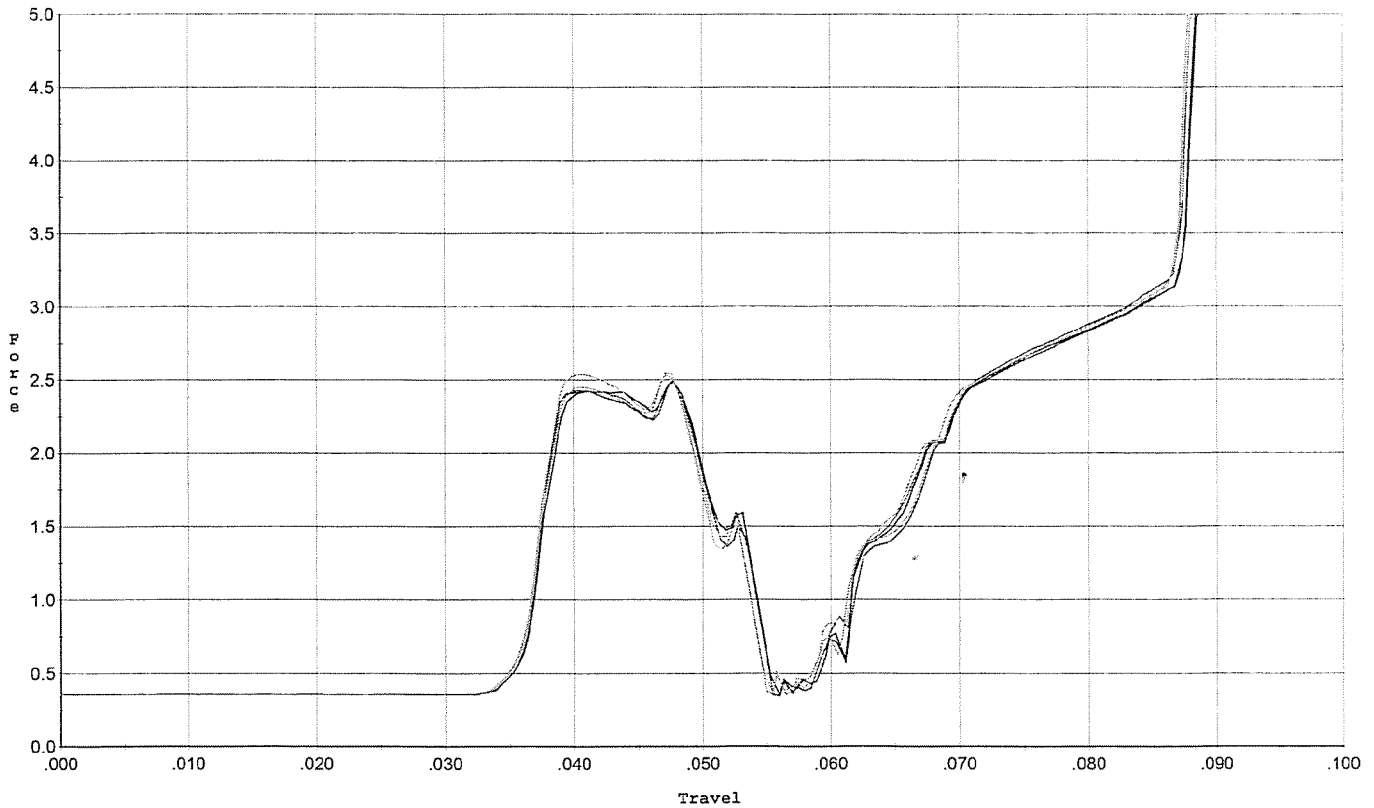
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.541	0.053	0.035	0.039	0.049		Set Trigger
2	2.586	0.053	0.035	0.039	0.049		Set Trigger
3	2.588	0.053	0.035	0.039	0.049		Set Trigger
4	2.569	0.053	0.035	0.039	0.049		Set Trigger
5	2.620	0.053	0.035	0.039	0.049		Set Trigger

Aug 2.58

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/1/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



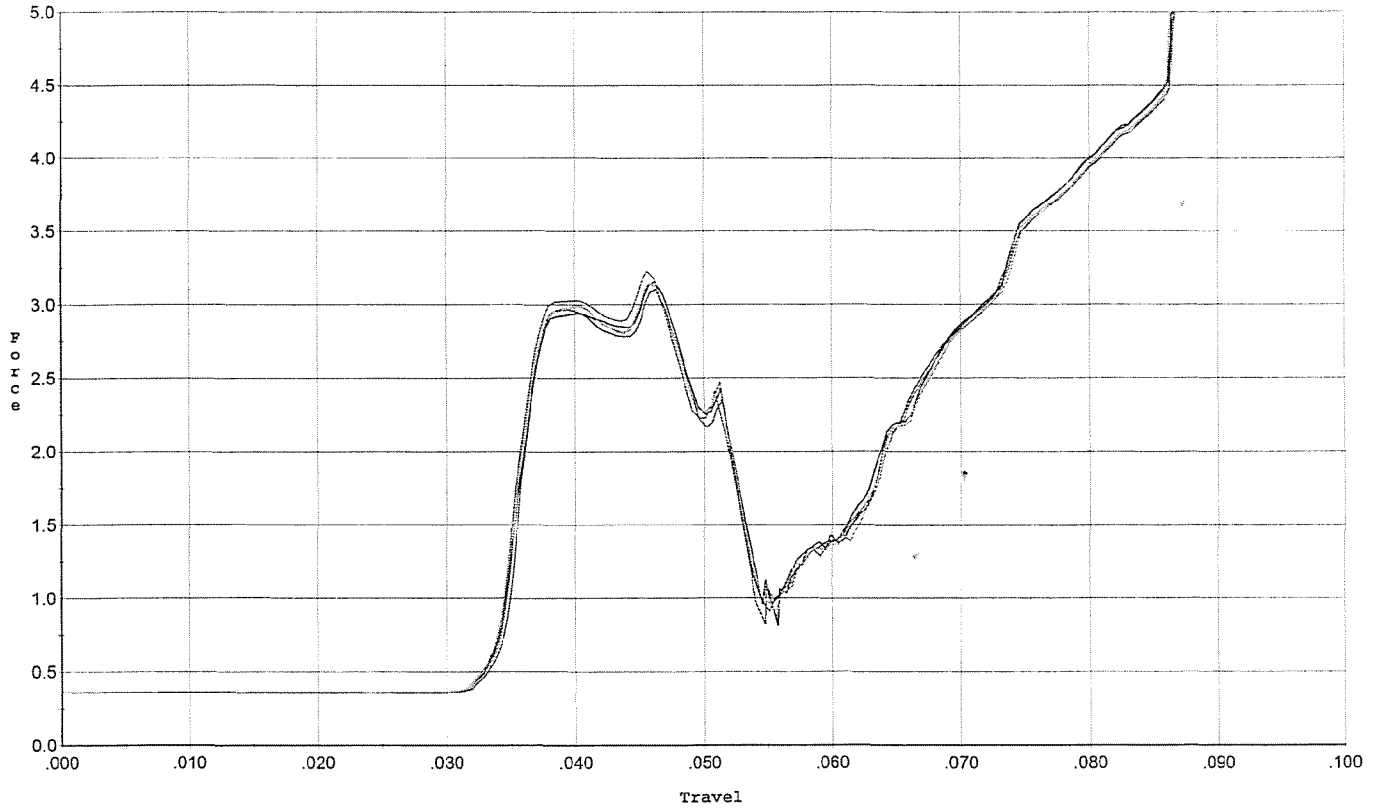
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.499	0.053	0.036	0.039	0.048		Set Trigger
2	2.487	0.053	0.036	0.039	0.048		Set Trigger
3	2.485	0.053	0.035	0.039	0.049		Set Trigger
4	2.547	0.053	0.036	0.039	0.048		Set Trigger
5	2.537	0.053	0.035	0.039	0.049		Set Trigger

Aug 2.51

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/1/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



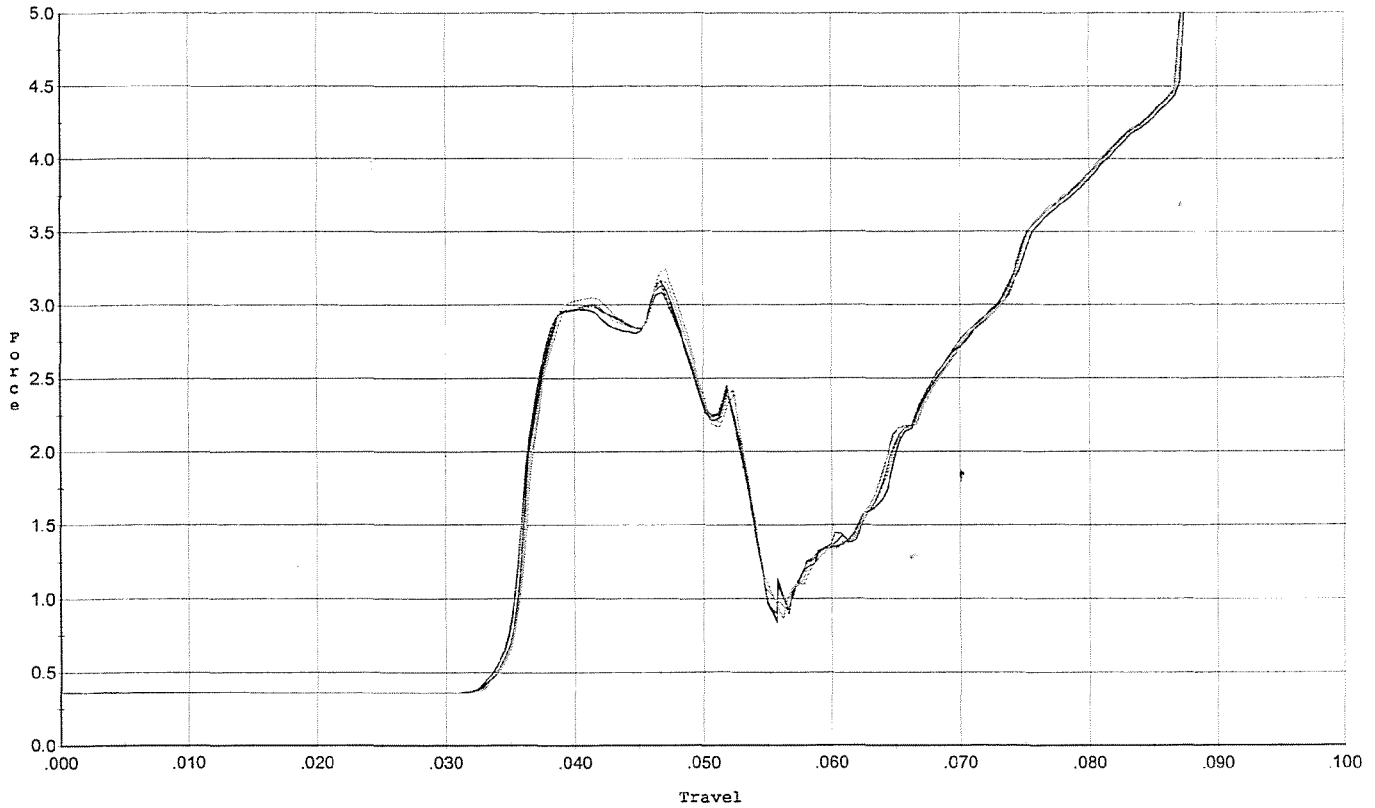
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.101	0.051	0.034	0.037	0.058		Set Trigger
2	3.158	0.051	0.033	0.037	0.059		Set Trigger
3	3.227	0.052	0.033	0.037	0.060		Set Trigger
4	3.151	0.051	0.034	0.038	0.059		Set Trigger
5	3.142	0.051	0.033	0.037	0.059		Set Trigger

Aug 2nd RP
 3.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 10/1/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



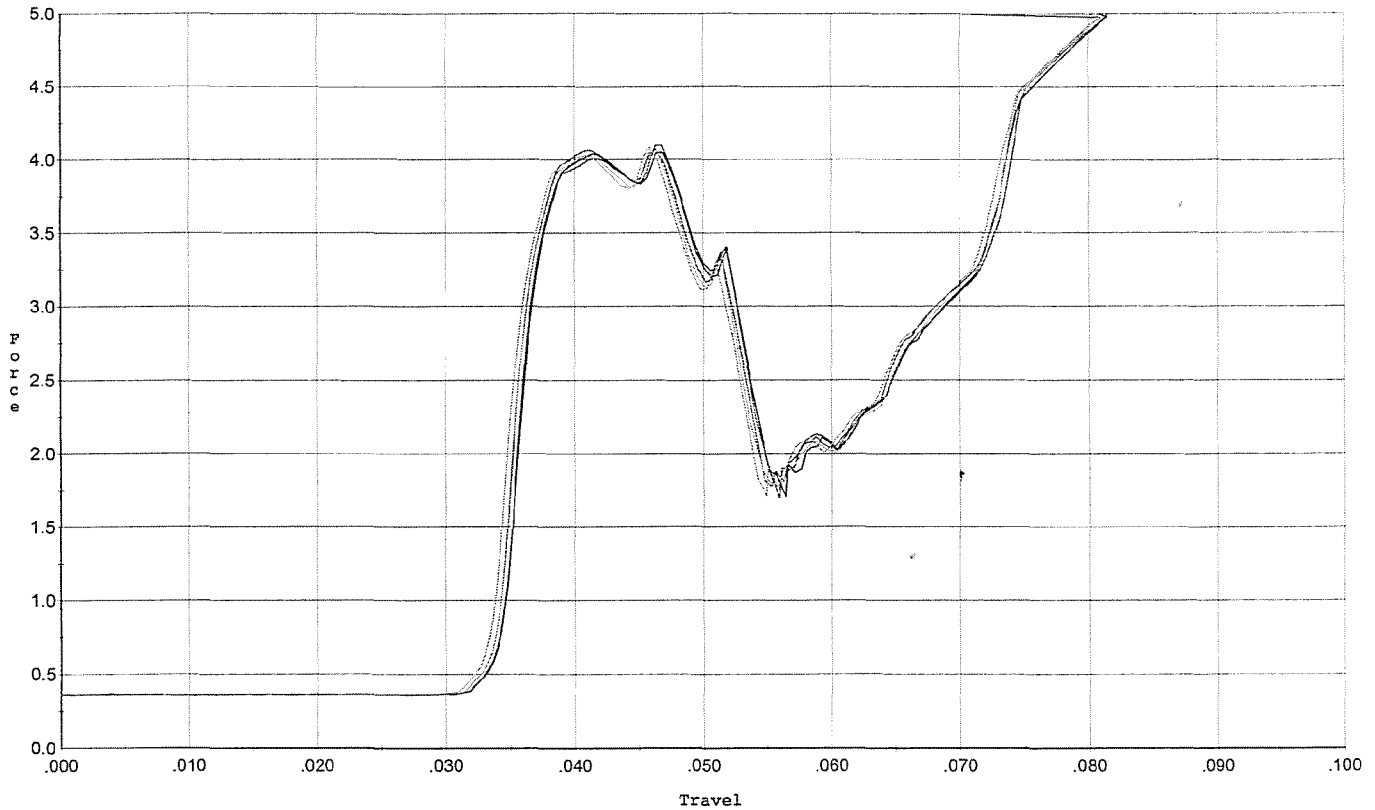
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.086	0.053	0.034	0.037	0.060		Set Trigger
2	3.168	0.053	0.034	0.038	0.060		Set Trigger
3	3.129	0.053	0.034	0.037	0.060		Set Trigger
4	3.172	0.052	0.034	0.038	0.059		Set Trigger
5	3.247	0.052	0.035	0.038	0.059		Set Trigger

Avg 3.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 10/1/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



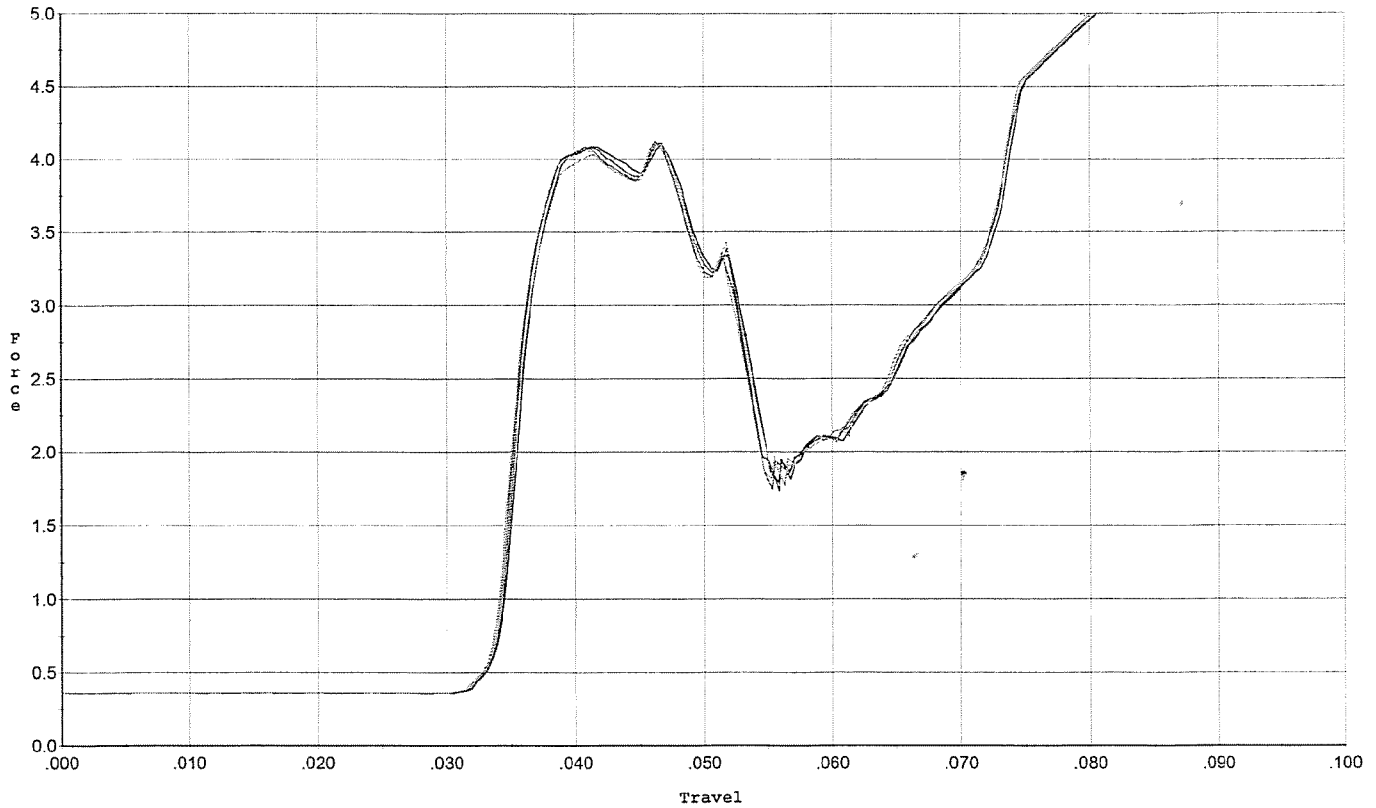
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.099	0.052	0.034	0.036	0.076		Set Trigger
2	4.049	0.052	0.034	0.036	0.076		Set Trigger
3	4.072	0.053	0.033	0.035	0.079		Set Trigger
4	4.089	0.051	0.033	0.036	0.075		Set Trigger
5	4.081	0.052	0.033	0.035	0.077		Set Trigger

Aug 4.07

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 10/1/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



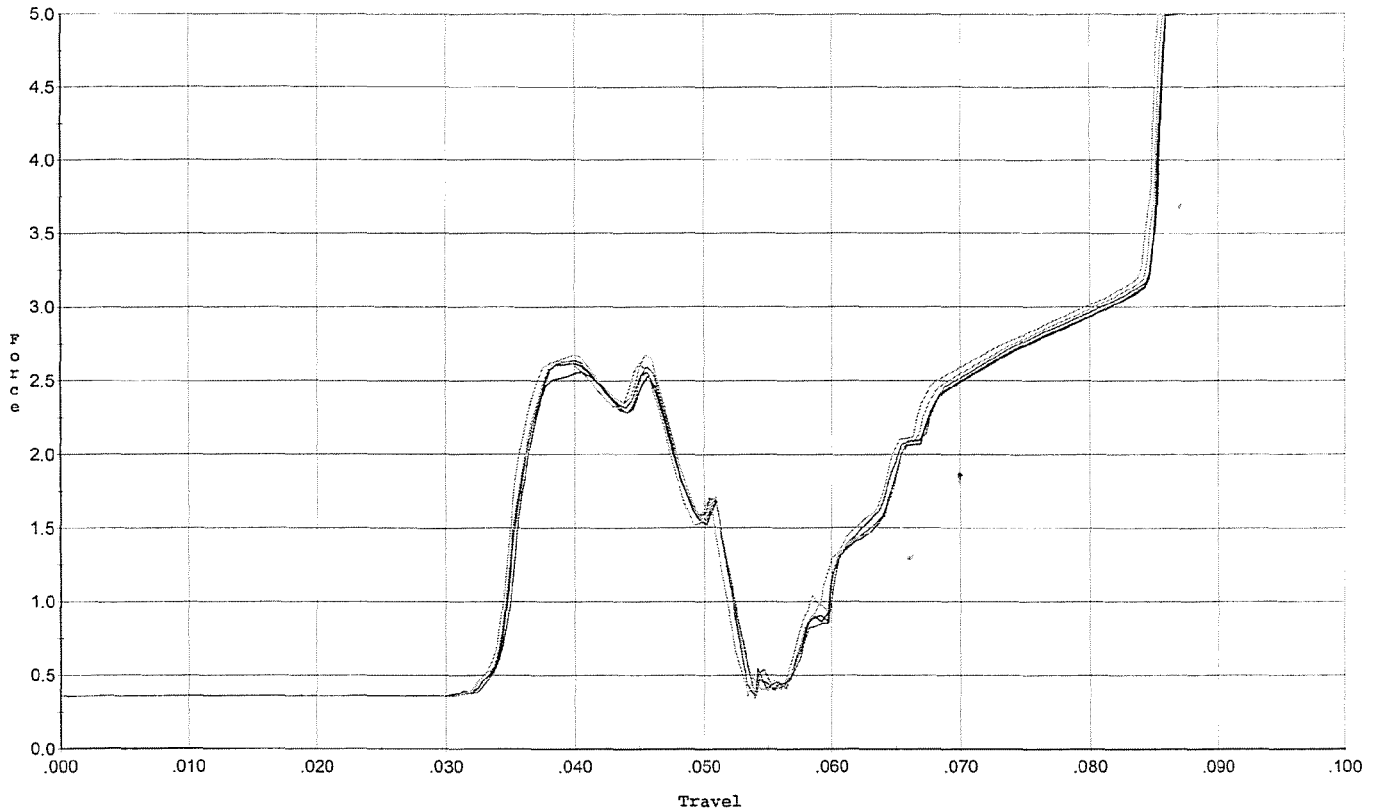
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.113	0.052	0.034	0.036	0.078		Set Trigger
2	4.099	0.053	0.034	0.035	0.080		Set Trigger
3	4.126	0.052	0.033	0.035	0.078		Set Trigger
4	4.110	0.053	0.033	0.035	0.079		Set Trigger
5	4.100	0.052	0.033	0.036	0.077		Set Trigger

Avg 4.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/1/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



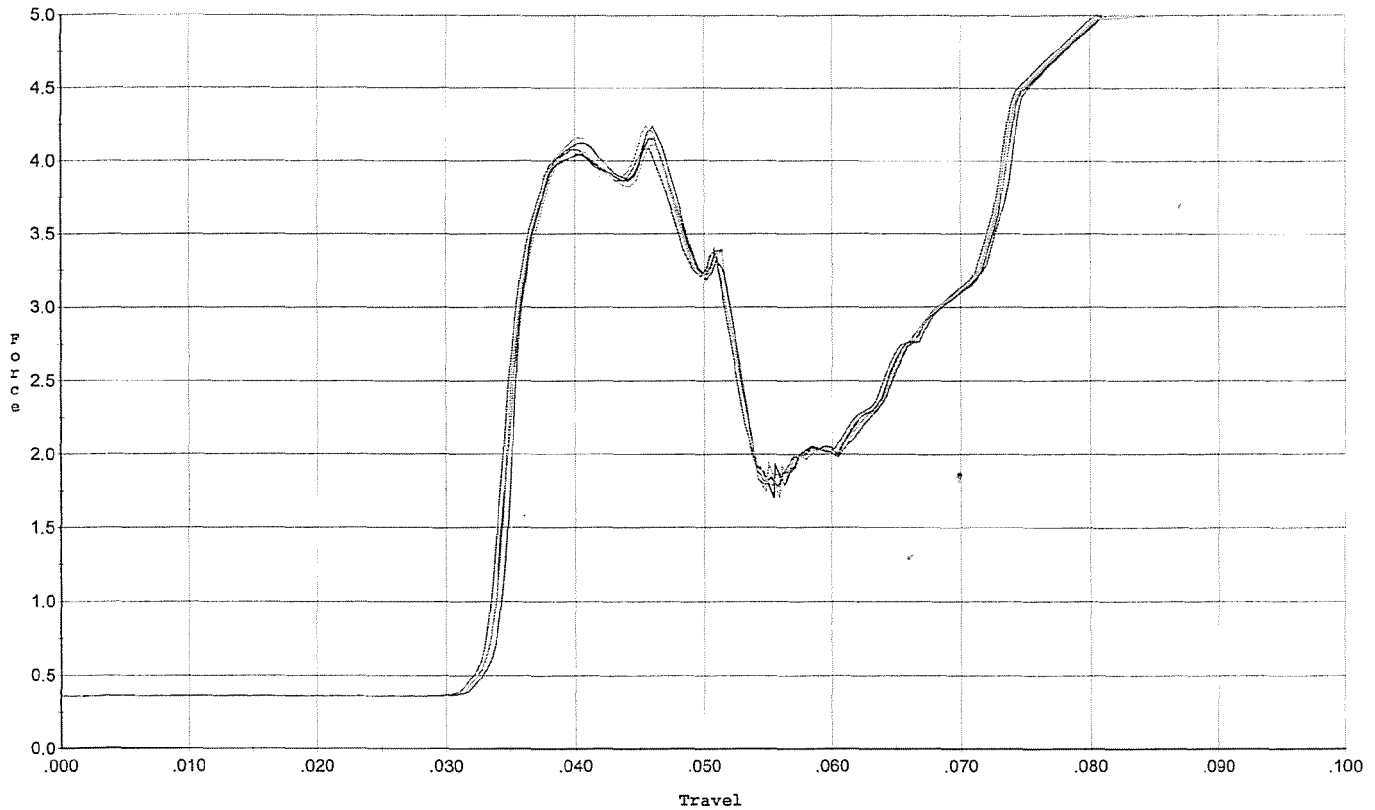
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.557	0.051	0.034	0.039	0.048		Set Trigger
2	2.618	0.051	0.034	0.039	0.049		Set Trigger
3	2.636	0.051	0.034	0.039	0.049		Set Trigger
4	2.678	0.051	0.034	0.039	0.050		Set Trigger
5	2.630	0.050	0.034	0.039	0.049		Set Trigger

Avg 2.62

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/1/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.239	0.052	0.033	0.035	0.077		Set Trigger
2	4.150	0.051	0.033	0.035	0.077		Set Trigger
3	4.084	0.051	0.033	0.035	0.077		Set Trigger
4	4.107	0.051	0.033	0.035	0.077		Set Trigger
5	4.246	0.052	0.033	0.035	0.079		Set Trigger

Aug 4.16