

G6784608

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



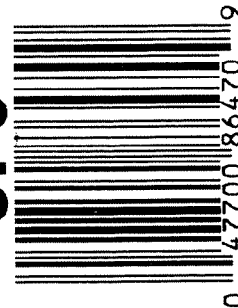
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6784608

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6784608

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-8-08	SP
430	ASSEMBLE TO STOCK		9-8-08	SP
440	PROOF		9-8-08	SP
460	CHECK HEADSPACE		9-8-08	SP
470	DIS-ASSEMBLE ACTION		9-8-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	9-9-08	RTZ
475	DRILL AND TAP SIGHT HOLES	JUL 10 2008	9-9-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 13H	9-10-08	13H
490	MAGNAFLUX BOLT		9/8/08	MR
500	ROLLMARK CALIBER		9/10/08	RT
520	GOFF BLAST BBL / REC		9/11/08	DG
542	APPLY COATINGS (BARREL ACTION)		9/11	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-15-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-15-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-15-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-16-08	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

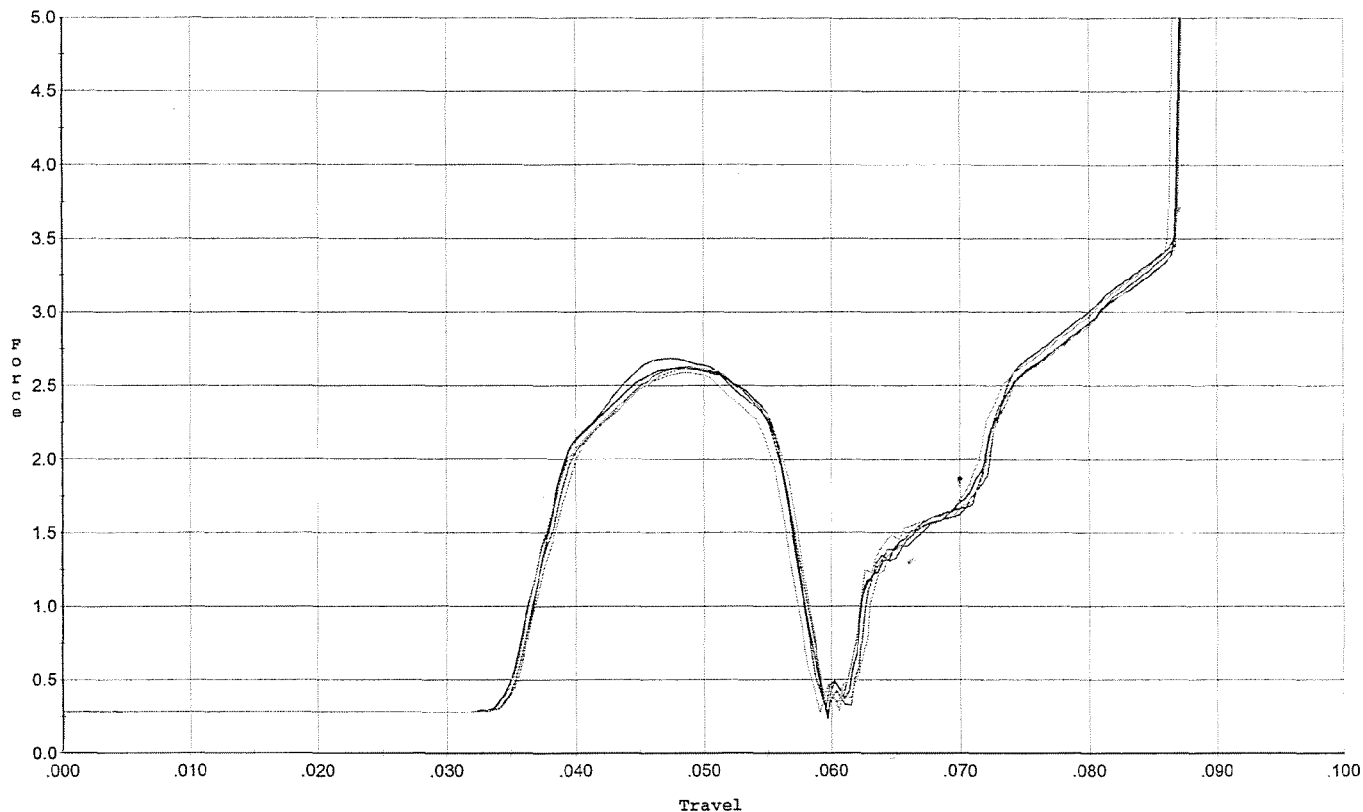
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2</u> <u>2</u> <u>2</u>	9-25-08	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>3.5</u> <u>3.5</u>	9-25-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	9-25-08	TL
	J) ASSEMBLE STOCK		9-16-08	SPD
	K) ASSEMBLE SWIVEL STUDS		9-25-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-19-08	FM
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-19-08	AA
670	FINAL INSPECTION A) HEADSPACE		9-25-08	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.42</u> <u>2.42</u> <u>2.38</u> <u>2.45</u> <u>2.46</u>	9-25-08	TL
	C) FUNCTION		9-25-08	TL
690	PACK		12-10-08	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/29/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



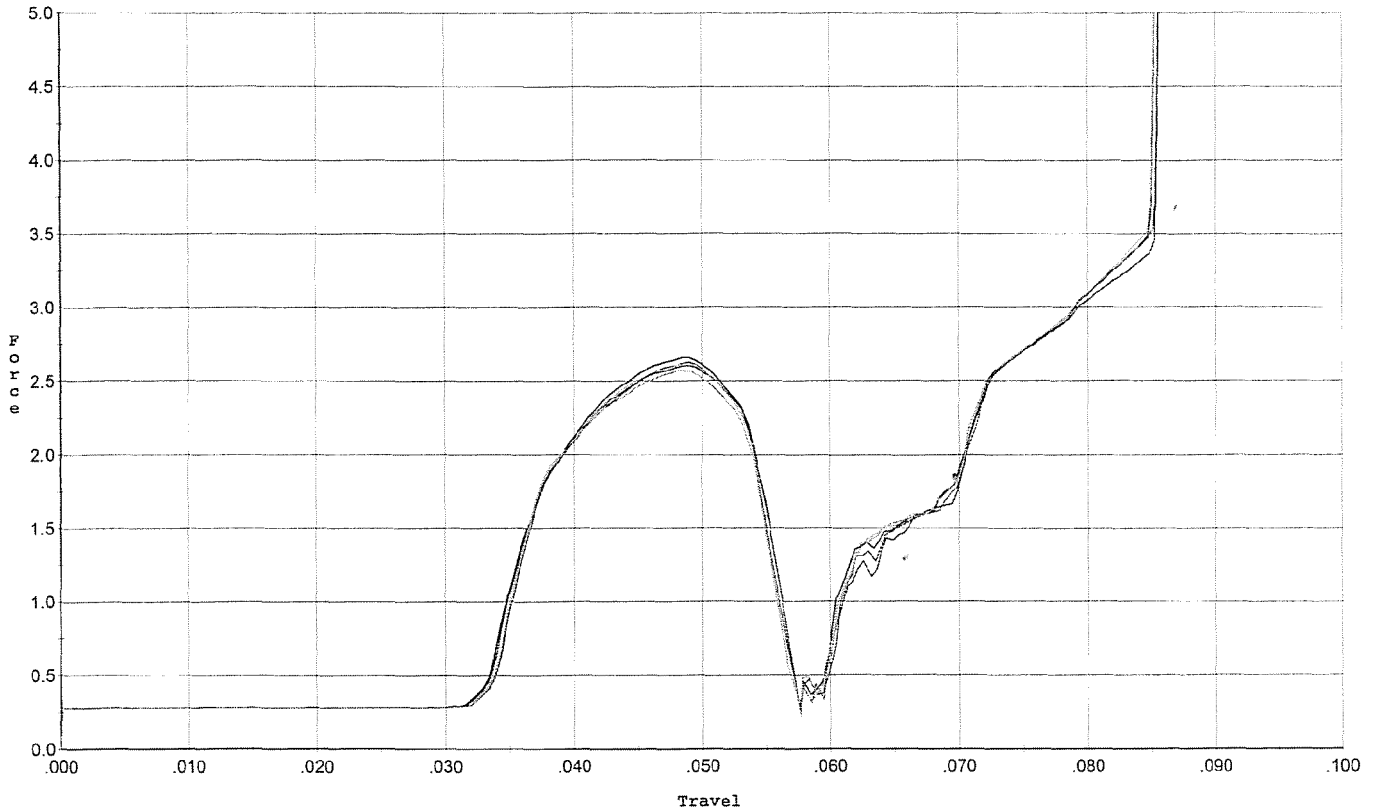
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.685	0.056	0.035	0.036	0.057		Set Trigger
2	2.618	0.056	0.035	0.036	0.056		Set Trigger
3	2.626	0.058	0.035	0.036	0.057		Set Trigger
4	2.591	0.056	0.035	0.036	0.054		Set Trigger
5	2.622	0.057	0.035	0.036	0.056		Set Trigger

Avg 2.62

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/29/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



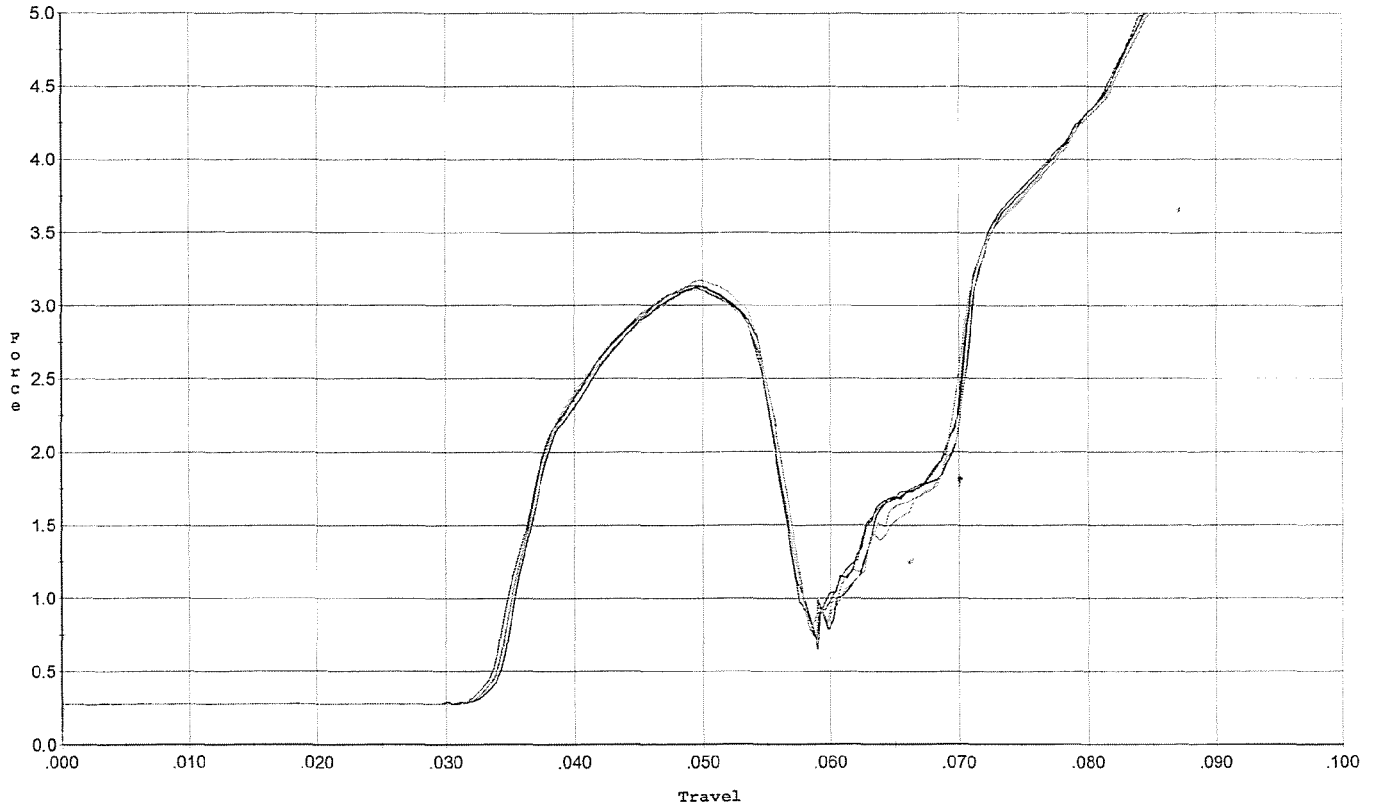
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.601	0.055	0.034	0.036	0.055		Set Trigger
2	2.659	0.054	0.033	0.036	0.054		Set Trigger
3	2.628	0.055	0.034	0.036	0.055		Set Trigger
4	2.616	0.054	0.034	0.036	0.053		Set Trigger
5	2.570	0.054	0.034	0.036	0.053		Set Trigger

Avg 2.61

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/29/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



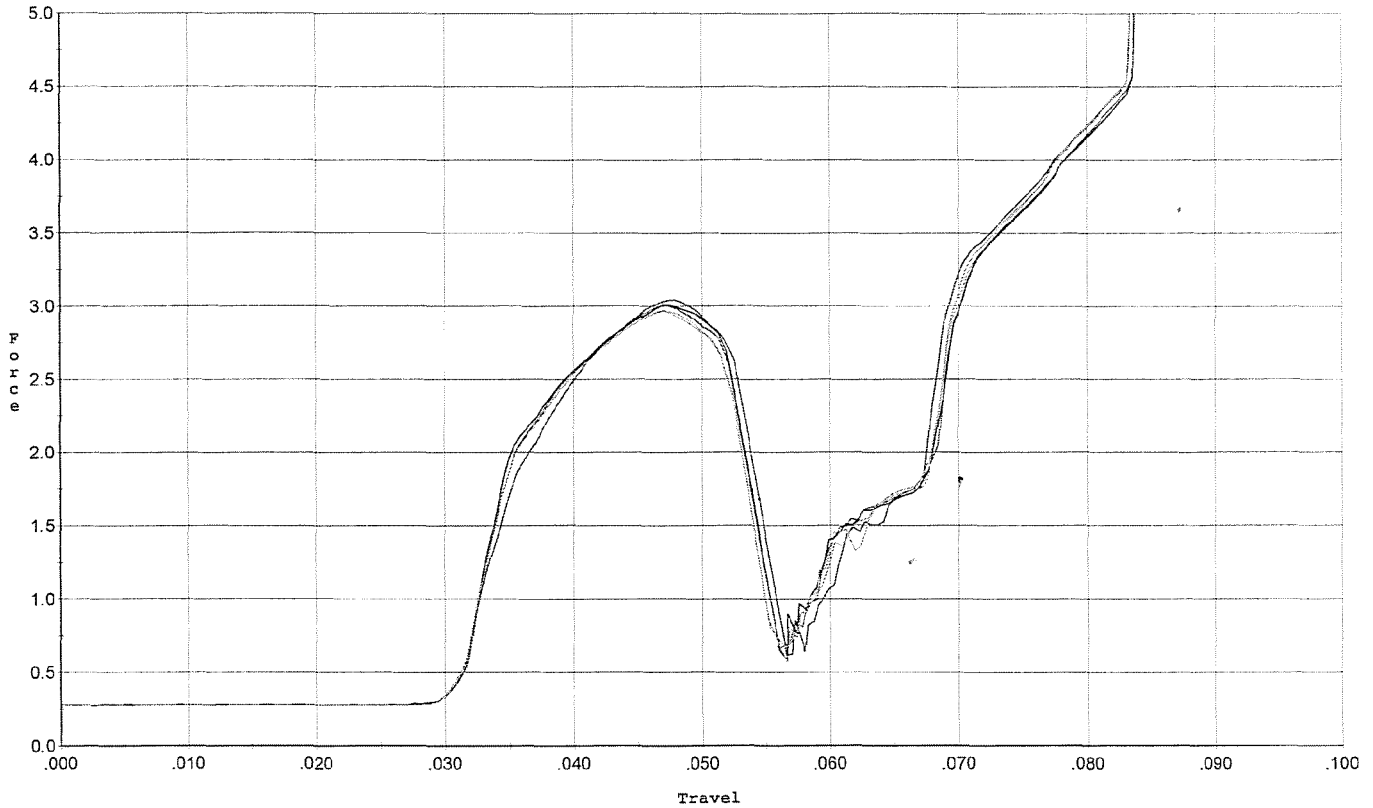
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.120	0.054	0.034	0.035	0.063		Set Trigger
2	3.131	0.056	0.034	0.035	0.064		Set Trigger
3	3.137	0.055	0.034	0.034	0.063		Set Trigger
4	3.172	0.056	0.034	0.034	0.065		Set Trigger
5	3.109	0.054	0.034	0.035	0.062		Set Trigger

Avg 3.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 8/29/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



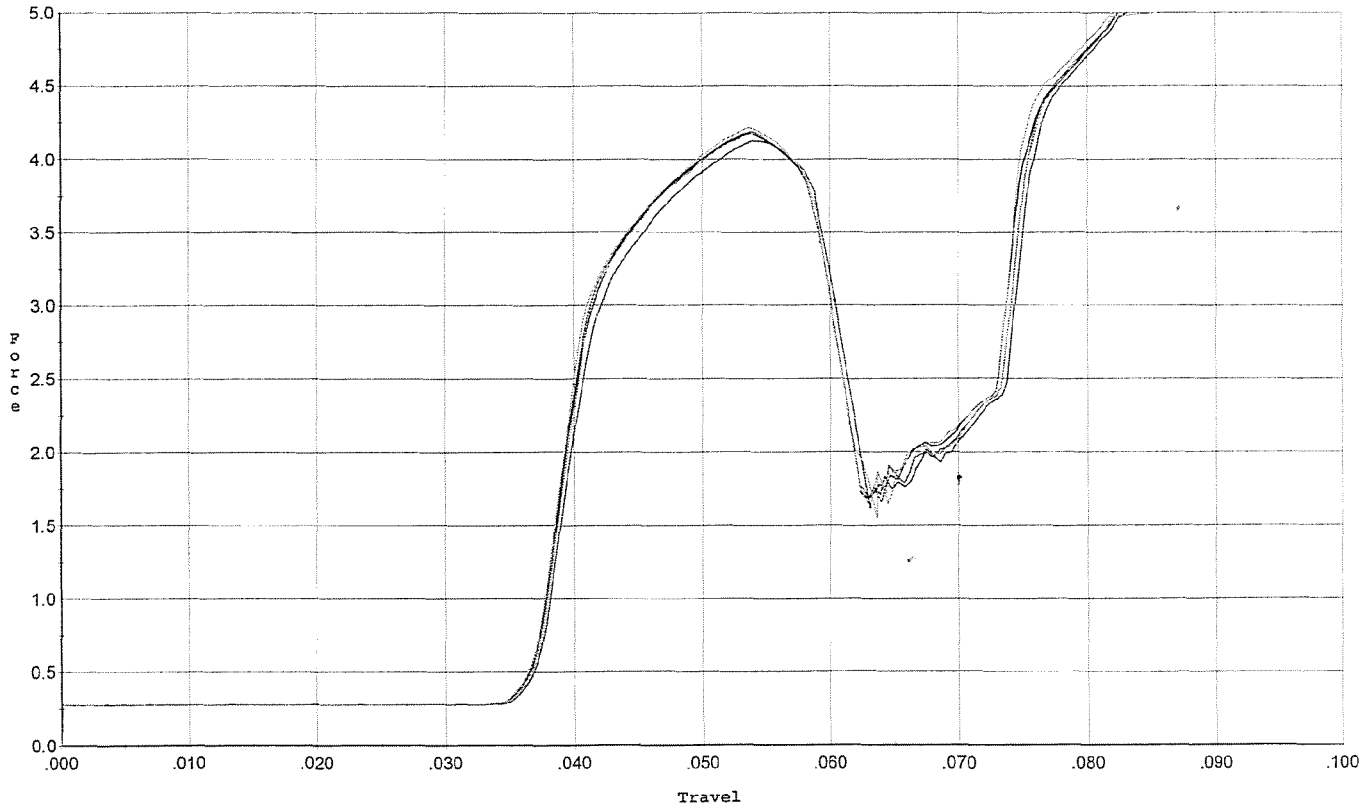
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.042	0.054	0.031	0.034	0.063		Set Trigger
2	3.007	0.054	0.031	0.034	0.063		Set Trigger
3	3.002	0.052	0.031	0.035	0.060		Set Trigger
4	2.963	0.052	0.031	0.034	0.060		Set Trigger
5	2.971	0.052	0.031	0.034	0.060		Set Trigger

AVG 2.99

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 8/29/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



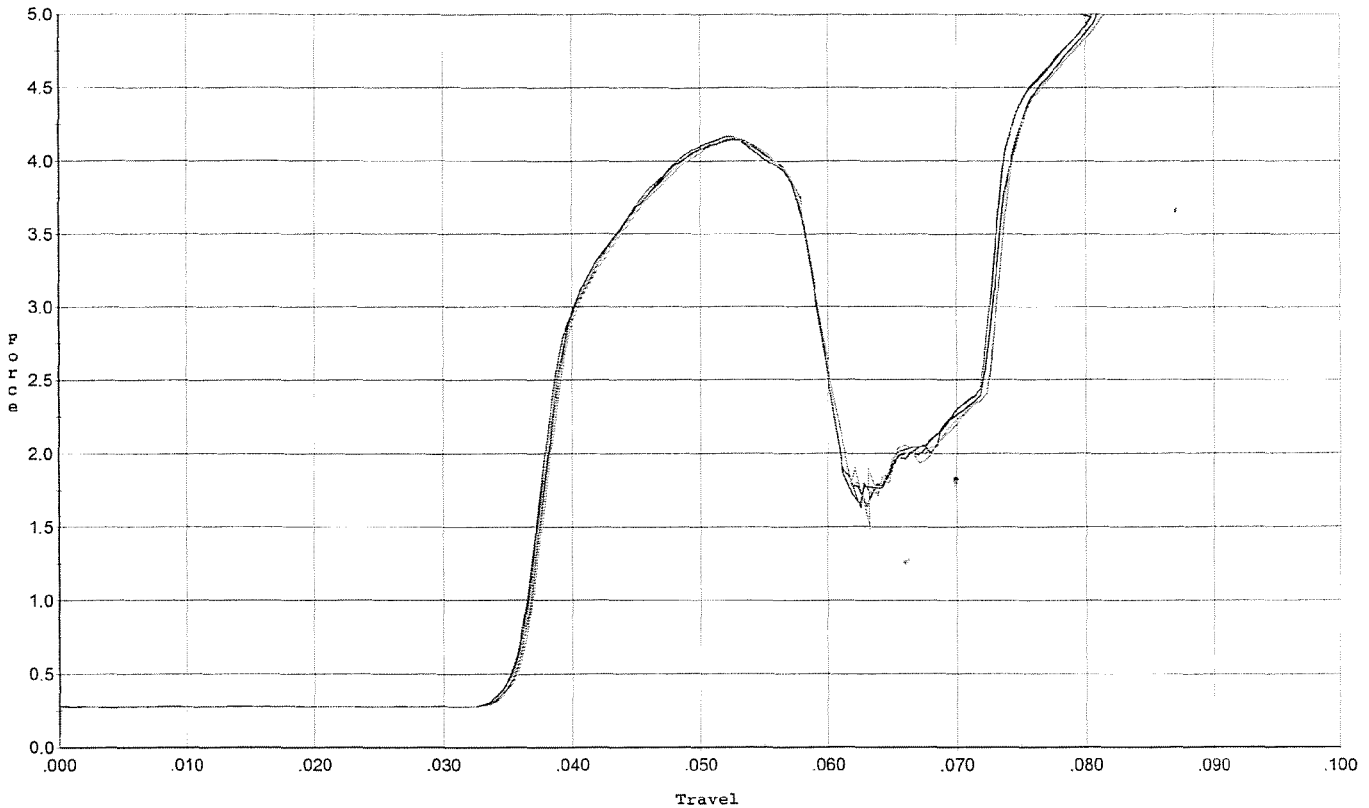
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.125	0.060	0.037	0.031	0.090		Set Trigger
2	4.174	0.059	0.036	0.031	0.089		Set Trigger
3	4.182	0.059	0.037	0.031	0.089		Set Trigger
4	4.171	0.059	0.037	0.031	0.088		Set Trigger
5	4.213	0.059	0.036	0.031	0.090		Set Trigger

Avg 4.17

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/29/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



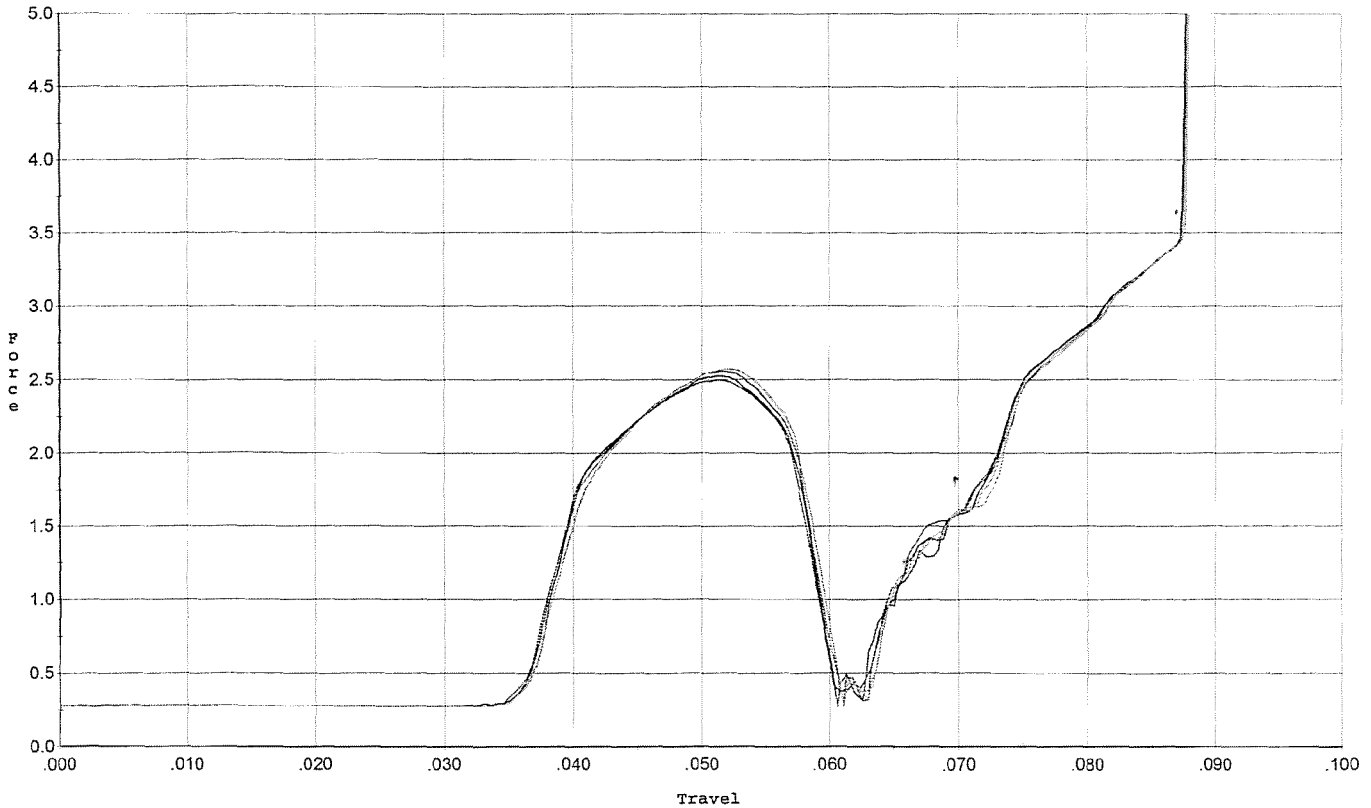
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.148	0.058	0.035	0.031	0.089		Set Trigger
2	4.144	0.058	0.035	0.031	0.088		Set Trigger
3	4.166	0.058	0.035	0.030	0.089		Set Trigger
4	4.142	0.058	0.036	0.031	0.088		Set Trigger
5	4.158	0.058	0.035	0.032	0.089		Set Trigger

Avg 4.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/29/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



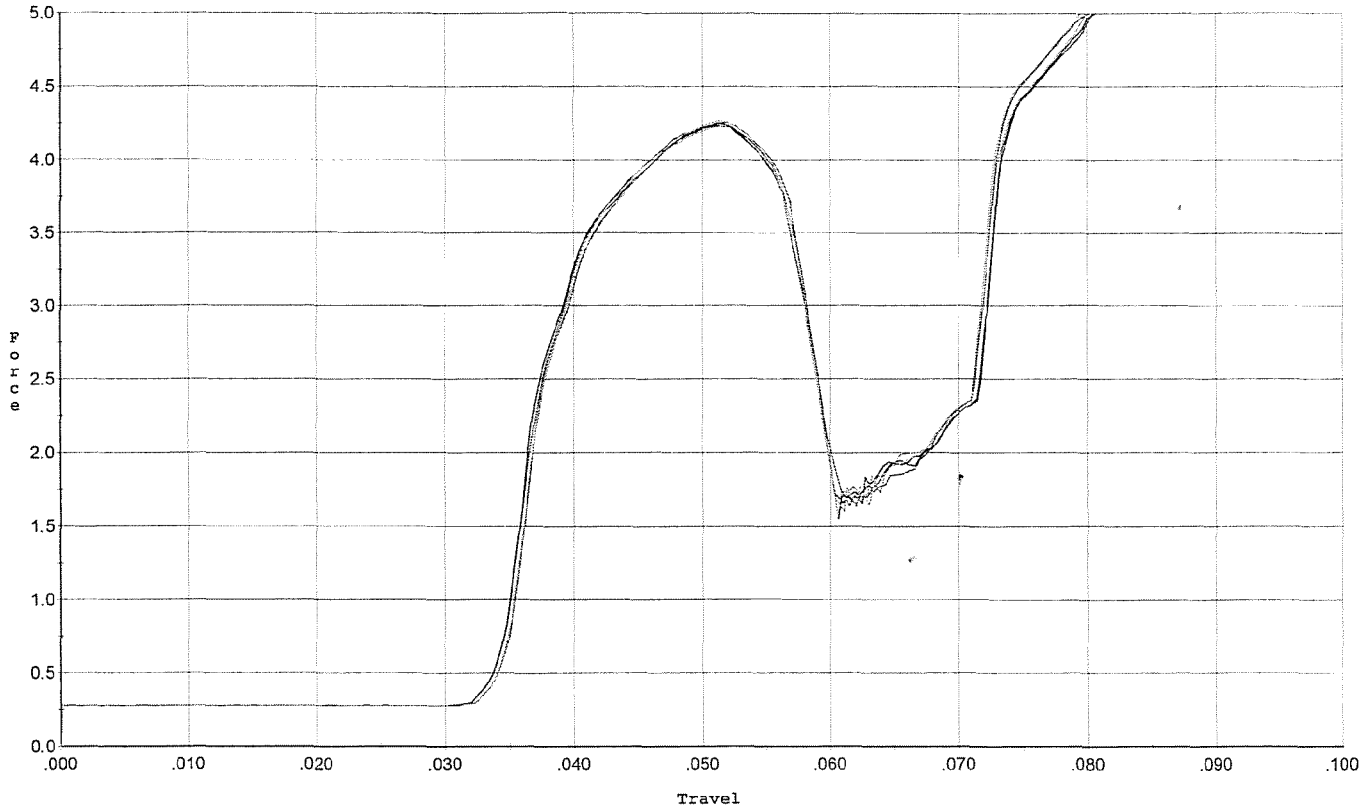
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.497	0.058	0.036	0.036	0.055		Set Trigger
2	2.525	0.058	0.037	0.036	0.054		Set Trigger
3	2.559	0.057	0.037	0.036	0.055		Set Trigger
4	2.570	0.059	0.037	0.036	0.056		Set Trigger
5	2.576	0.059	0.037	0.036	0.056		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/29/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.245	0.057	0.034	0.032	0.092		Set Trigger
2	4.233	0.058	0.034	0.032	0.092		Set Trigger
3	4.253	0.057	0.034	0.032	0.090		Set Trigger
4	4.264	0.057	0.034	0.032	0.091		Set Trigger
5	4.231	0.058	0.034	0.032	0.091		Set Trigger

Avg 4.24