

G6784609

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO

WITH BIPOD

proof of purchase



owner registration sticker



ORDER NO.

86470

BARREL LENGTH

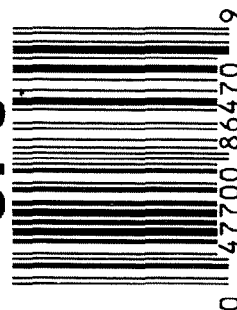
24"

CAPACITY

6

G6784609

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # Q 6784609

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-28-08	SPD
430	ASSEMBLE TO STOCK		8-28-08	SP
440	PROOF		8-28-08	SPD
460	CHECK HEADSPACE		8-28-08	SPD
470	DIS-ASSEMBLE ACTION		8-28-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX SEP 1 2008 OPERATOR <u>BM</u>	8-29-08	SPN
475	DRILL AND TAP SIGHT HOLES		8-29-08	SP
480	MAGNAFLUX BBL ACTION		9-2-08	BM
490	MAGNAFLUX BOLT		8/28/08	MR
500	ROLLMARK CALIBER		9/3/08	RT
520	GOFF BLAST BBL / REC		9/5/08	DK
542	APPLY COATINGS (BARREL ACTION)		9 9	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-18-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-18-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-18-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-30-08	SPN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

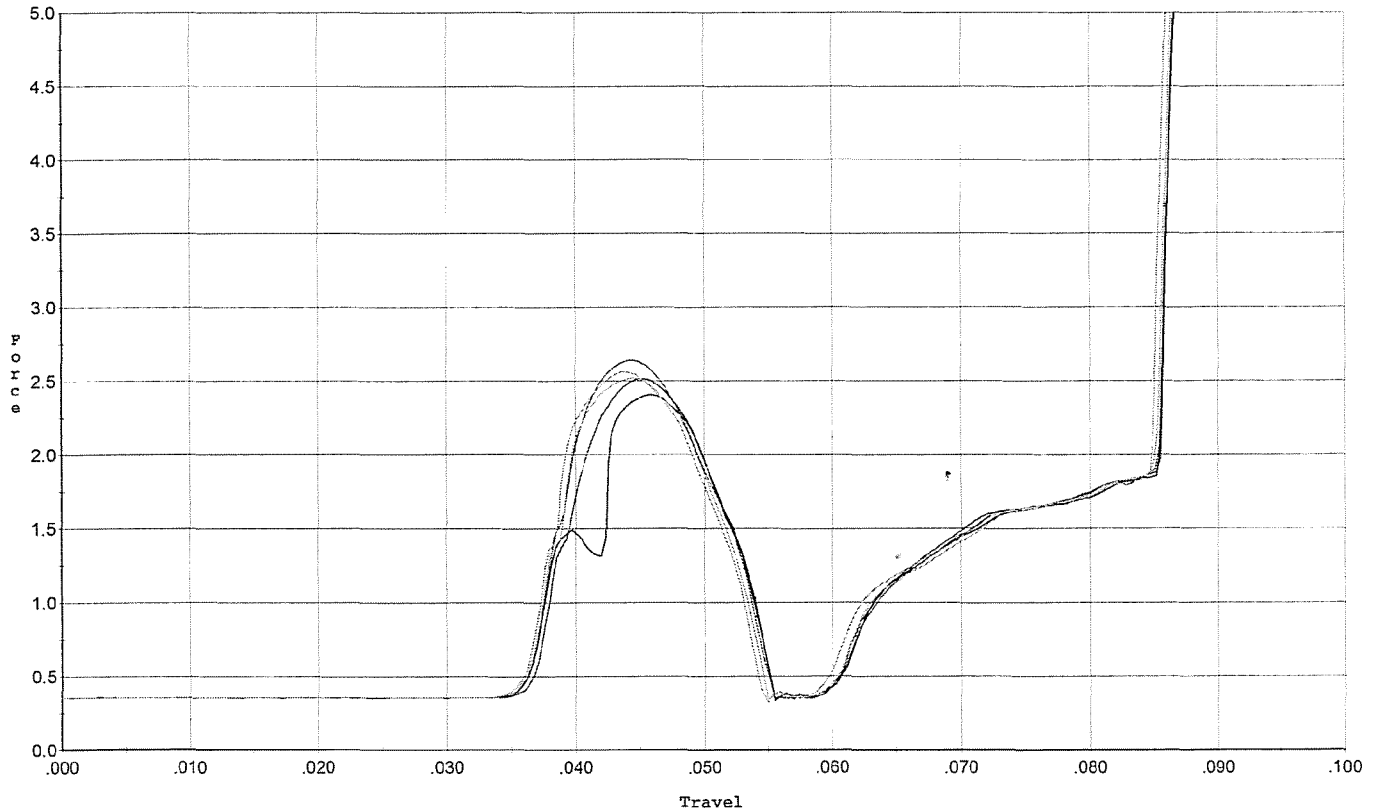
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.0</u> <u>3.0</u> <u>3.5</u>	10-17-08	LJN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	10-17-08	LJN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.034</u>	10-17-08	LJN
	J) ASSEMBLE STOCK		9-30-08	LSN
	K) ASSEMBLE SWIVEL STUDS		10-17-08	LJN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10-1-08	LJN
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-1-08	TL
670	FINAL INSPECTION A) HEADSPACE		10-17-08	LJN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.28</u> <u>2.33</u> <u>2.31</u> <u>2.39</u> <u>2.37</u>	10/3/08	Fm
	C) FUNCTION		10-17-08	LJN
690	PACK		12-5-08	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/24/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



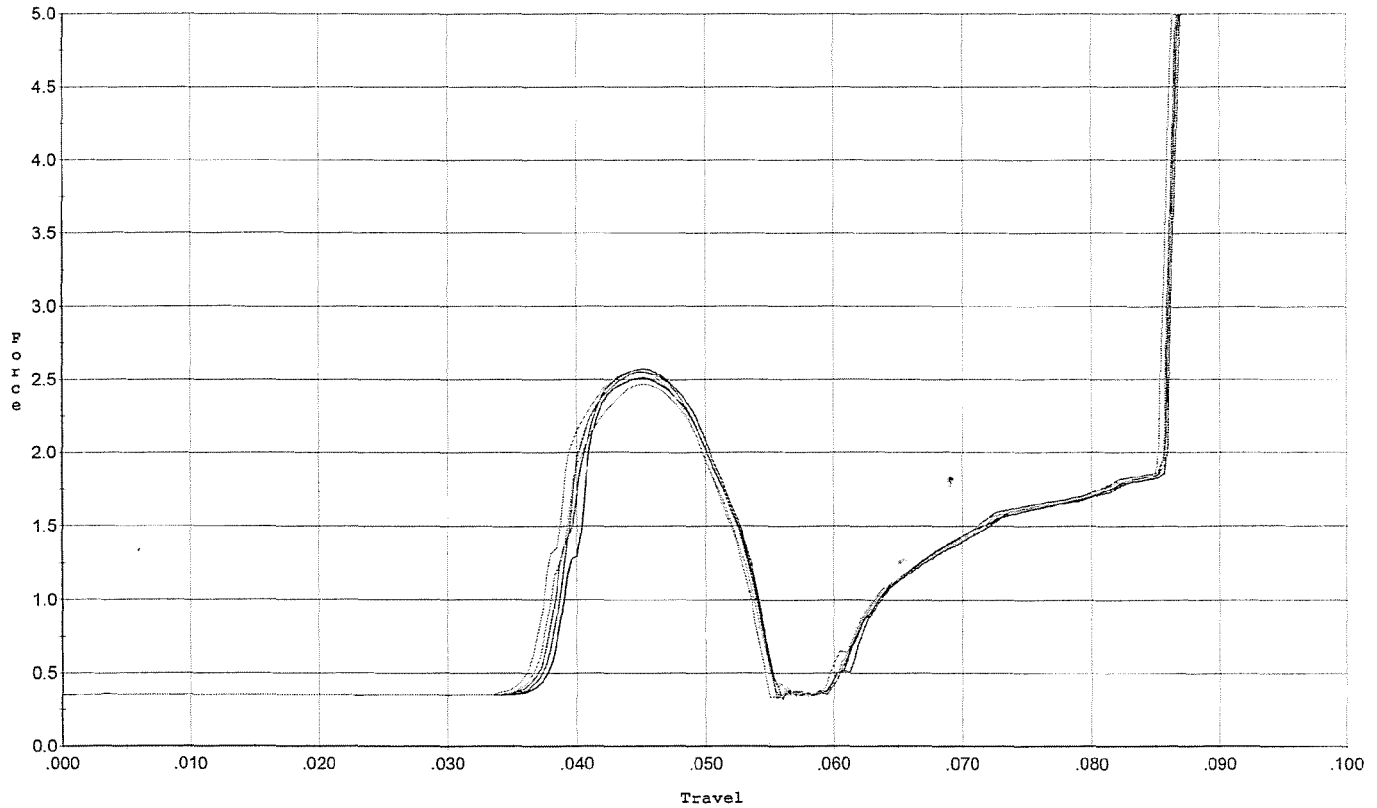
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.515	0.054	0.037	0.039	0.046		Set Trigger
2	2.408	0.054	0.037	0.039	0.044		Set Trigger
3	2.642	0.053	0.037	0.039	0.047		Set Trigger
4	2.522	0.054	0.036	0.039	0.046		Set Trigger
5	2.561	0.053	0.036	0.039	0.046		Set Trigger

Aug 2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/24/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



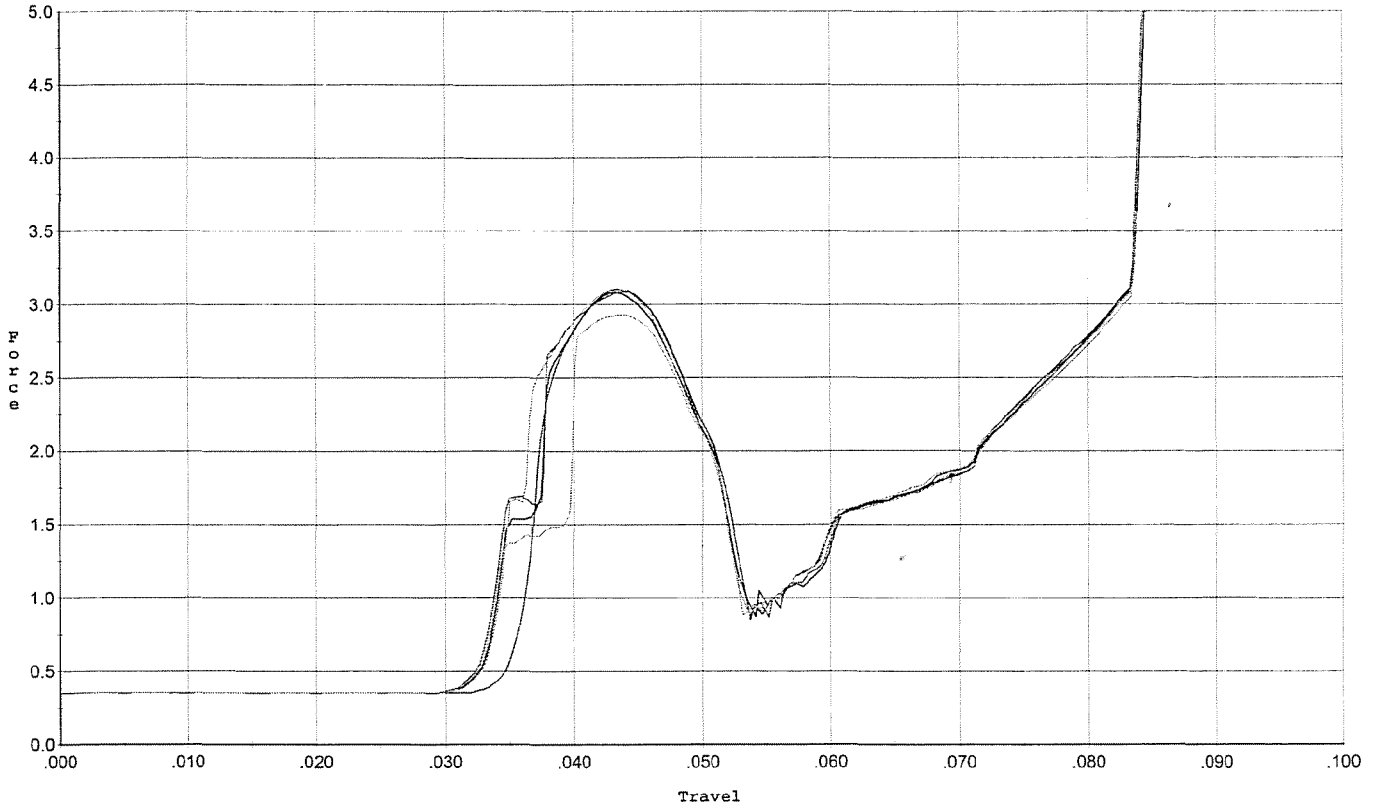
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.573	0.054	0.038	0.039	0.046		Set Trigger
2	2.513	0.054	0.038	0.039	0.045		Set Trigger
3	2.553	0.054	0.037	0.039	0.046		Set Trigger
4	2.470	0.054	0.037	0.039	0.046		Set Trigger
5	2.564	0.053	0.036	0.039	0.047		Set Trigger

Avg 2.53

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/24/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



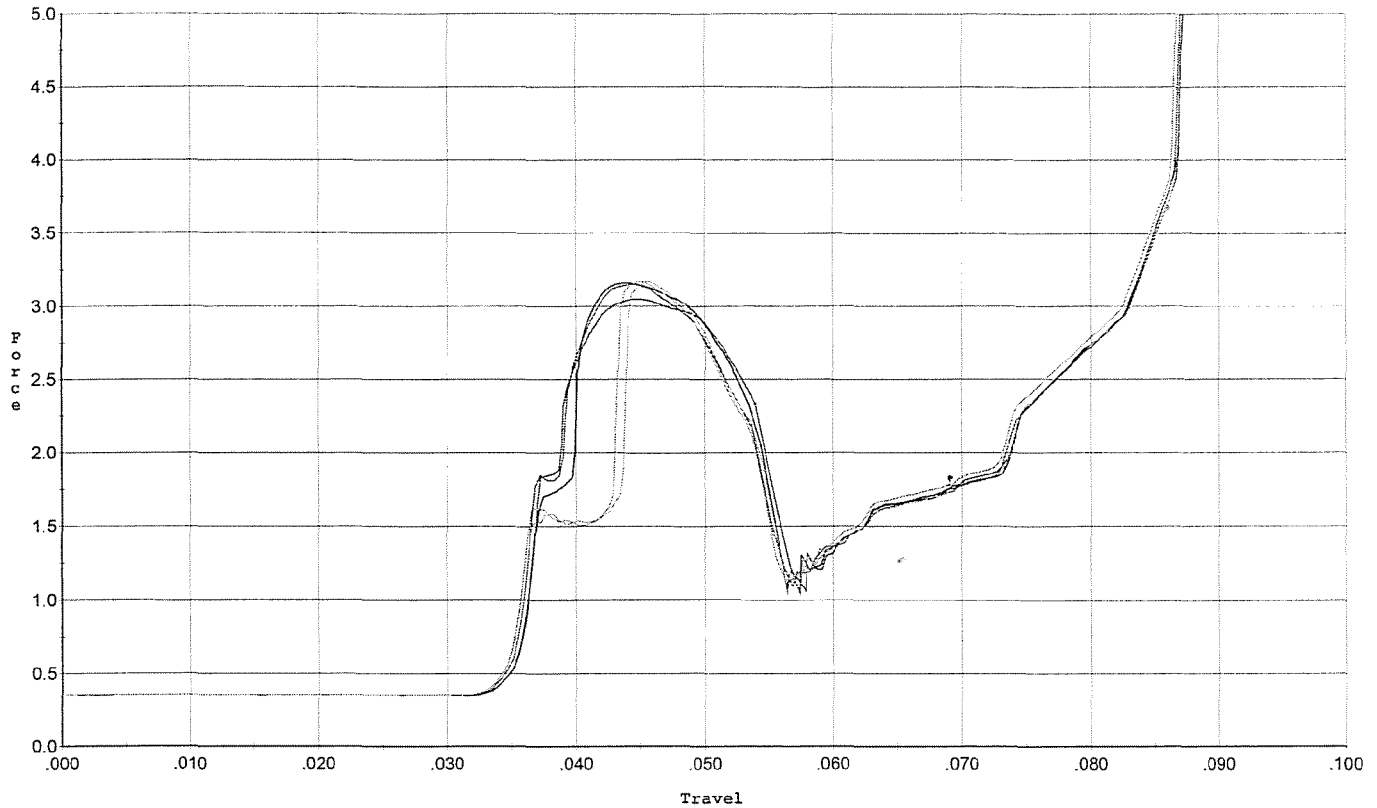
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.099	0.052	0.035	0.037	0.054		Set Trigger
2	3.082	0.051	0.033	0.038	0.055		Set Trigger
3	3.085	0.051	0.033	0.037	0.056		Set Trigger
4	2.928	0.051	0.033	0.038	0.051		Set Trigger
5	3.103	0.051	0.033	0.037	0.056		Set Trigger

Avg 3.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/24/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



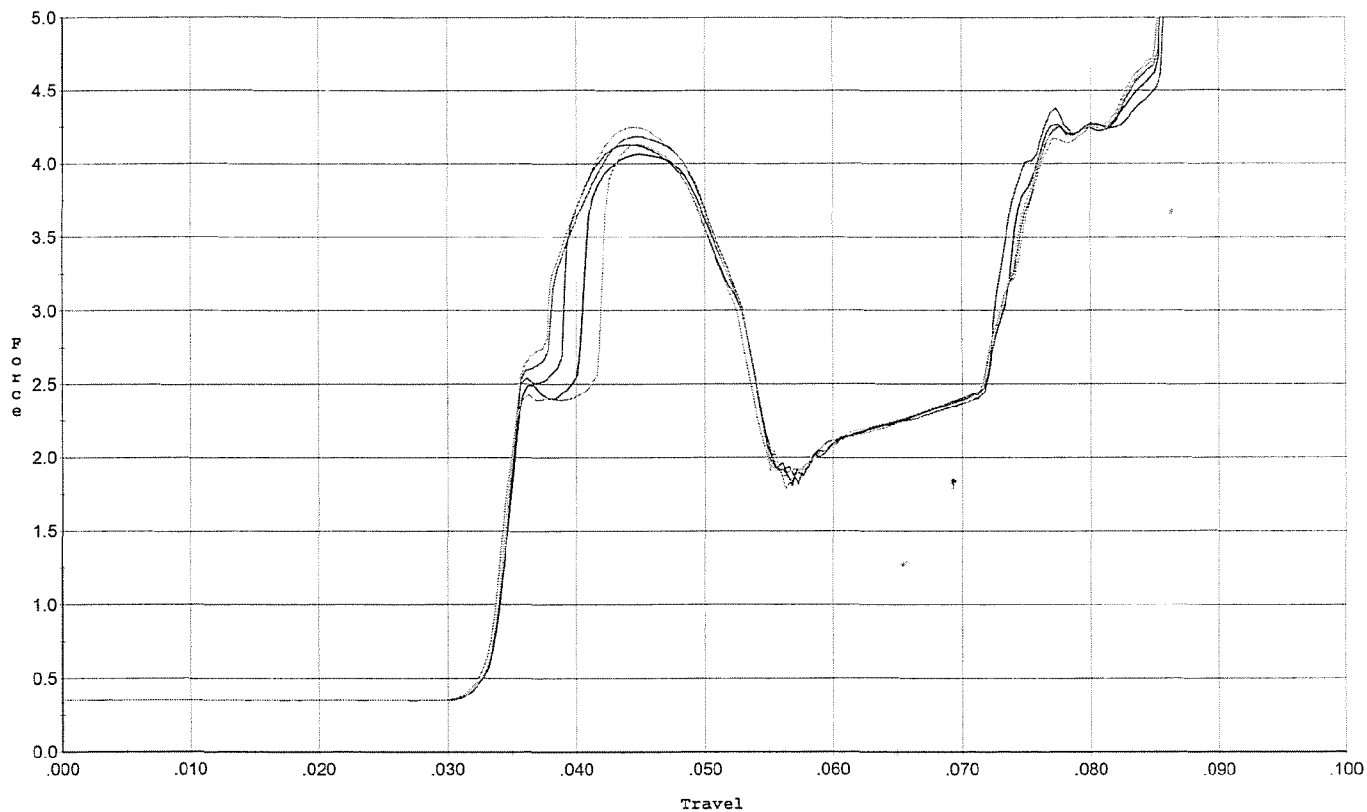
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.047	0.054	0.035	0.037	0.061		Set Trigger
2	3.158	0.054	0.036	0.037	0.061		Set Trigger
3	3.149	0.054	0.035	0.037	0.061		Set Trigger
4	3.170	0.055	0.035	0.037	0.056		Set Trigger
5	3.172	0.054	0.035	0.037	0.055		Set Trigger

Avg 3.13

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/24/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



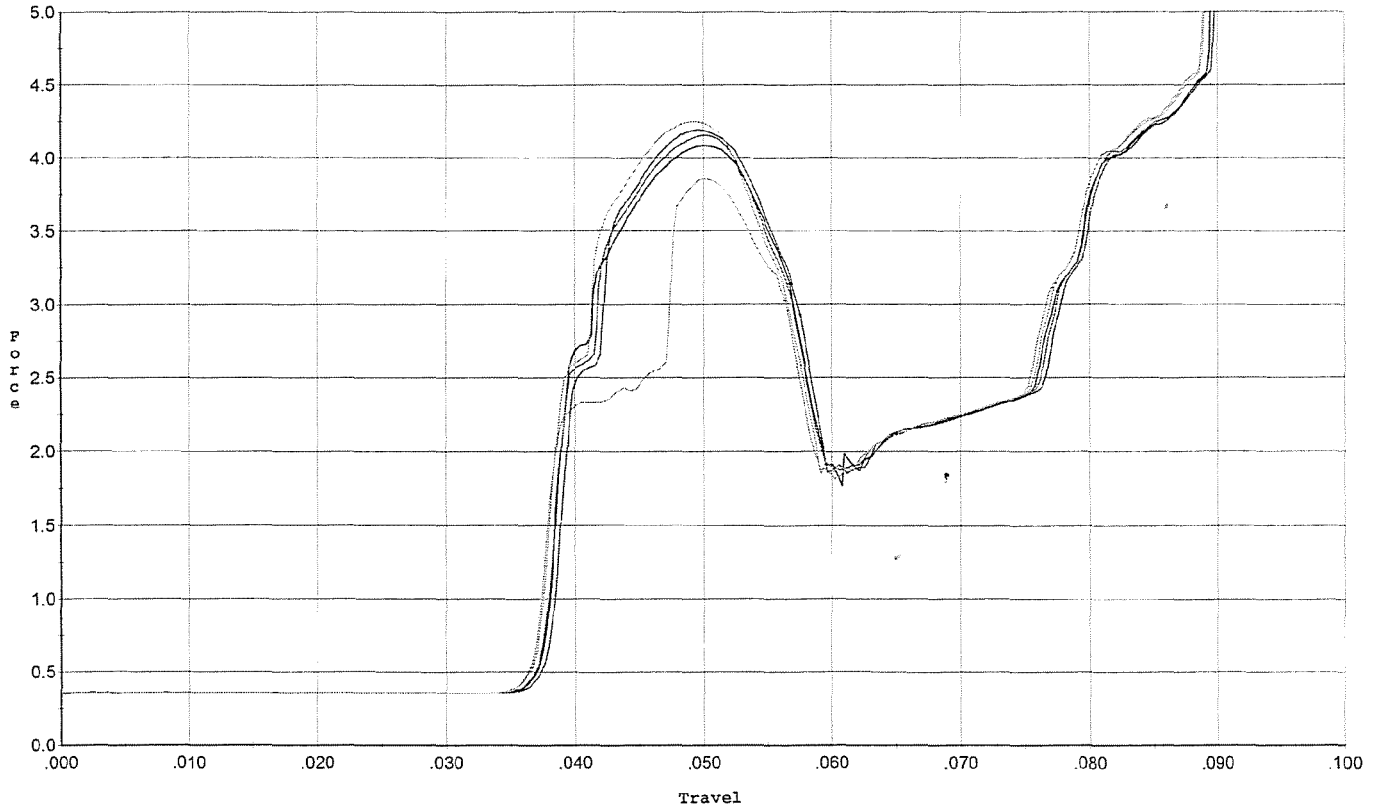
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.128	0.053	0.033	0.035	0.078		Set Trigger
2	4.064	0.053	0.033	0.035	0.075		Set Trigger
3	4.187	0.053	0.033	0.035	0.079		Set Trigger
4	4.247	0.053	0.033	0.035	0.080		Set Trigger
5	4.131	0.052	0.033	0.035	0.072		Set Trigger

AVG 4.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/24/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.

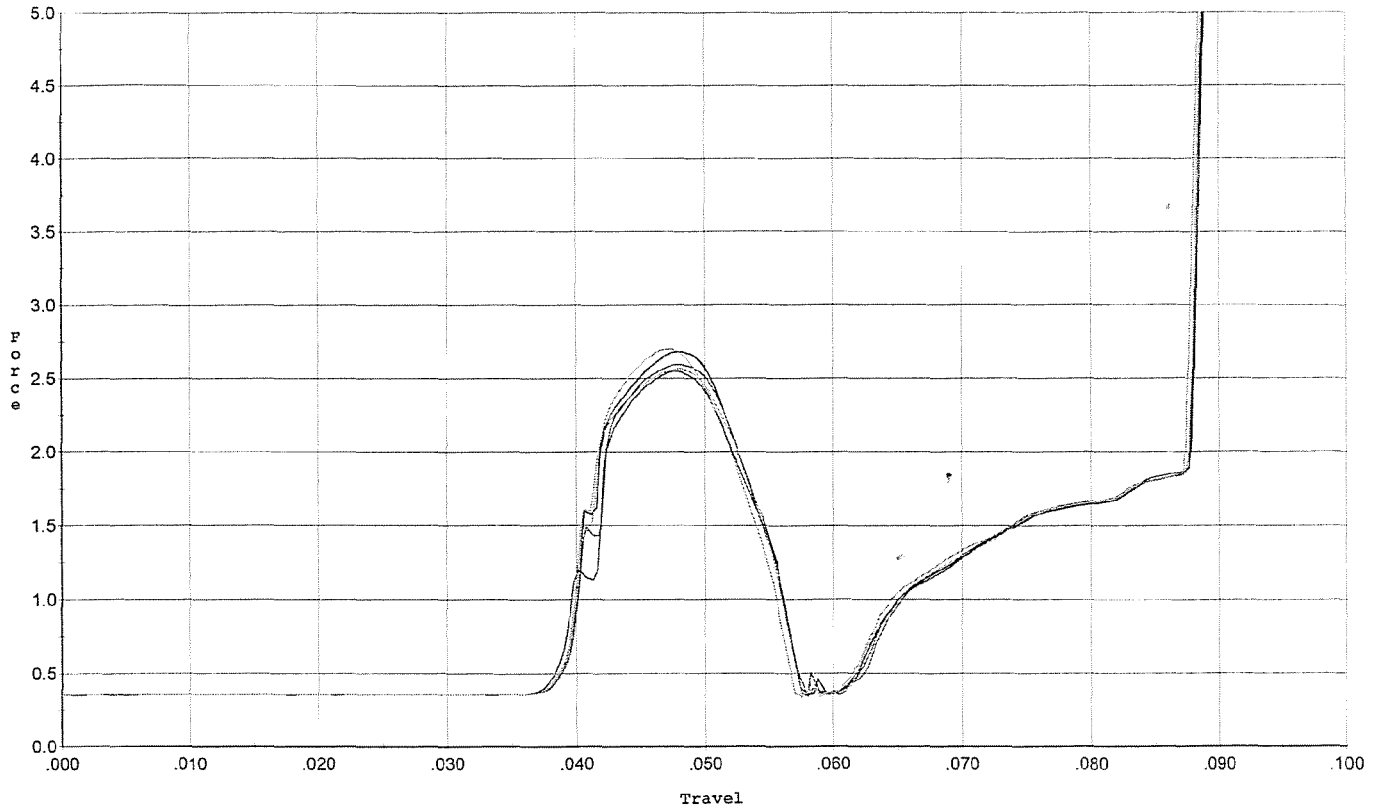


#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.191	0.058	0.038	0.037	0.082		Set Trigger
2	4.082	0.057	0.037	0.037	0.081		Set Trigger
3	4.154	0.057	0.037	0.037	0.081		Set Trigger
4	4.247	0.058	0.037	0.037	0.084		Set Trigger
5	3.857	0.056	0.037	0.037	0.071		Set Trigger

Avg 4.10

Trigger Profile [lbs,inch]

Profile	SWS	Model:	M/24
GunType:	Rifle	Serial No:	Form #F005
Make:	Remington	Trigger:	reset to 2.5 lbs. +/- .50 lbs. for final test
Note:	R. Putch 9/24/08		



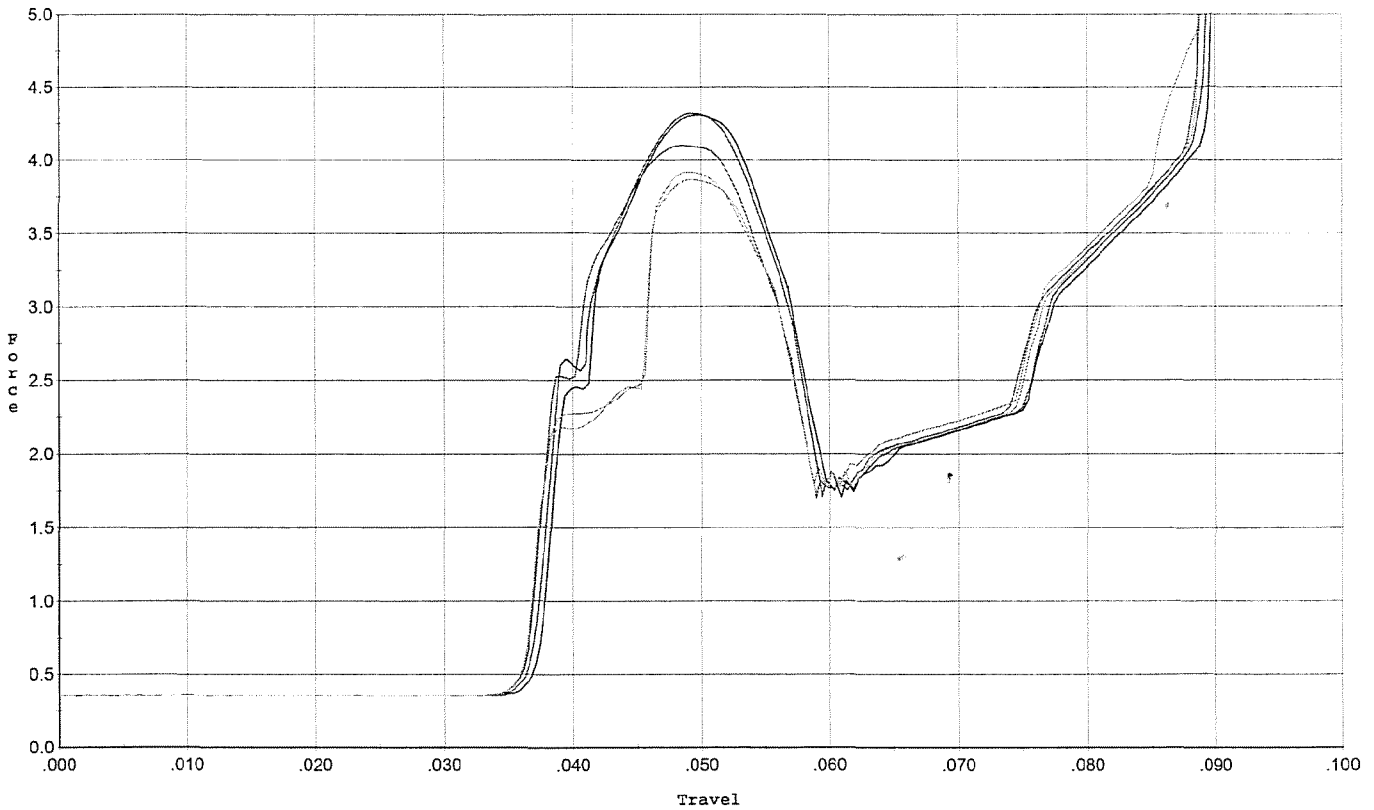
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.550	0.056	0.038	0.040	0.047		Set Trigger
2	2.681	0.056	0.039	0.040	0.049		Set Trigger
3	2.594	0.056	0.039	0.040	0.048		Set Trigger
4	2.566	0.056	0.039	0.040	0.048		Set Trigger
5	2.701	0.055	0.039	0.040	0.048		Set Trigger

Avg 2.61

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/24/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.318	0.057	0.037	0.037	0.084		Set Trigger
2	4.309	0.057	0.037	0.037	0.082		Set Trigger
3	4.096	0.057	0.036	0.036	0.082		Set Trigger
4	3.867	0.057	0.036	0.036	0.074		Set Trigger
5	3.917	0.057	0.036	0.036	0.074		Set Trigger

Avg 4:10