

66784611

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



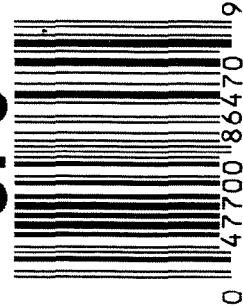
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6784611

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6784611

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-8-08	SP
430	ASSEMBLE TO STOCK		9-8-08	SP
440	PROOF		9-8-08	SP
460	CHECK HEADSPACE		9-8-08	SP
470	DIS-ASSEMBLE ACTION		9-8-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	9-9-08	KTC
475	DRILL AND TAP SIGHT HOLES	SEP 10 2008	9-9-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BT	9-10-08	BIA
490	MAGNAFLUX BOLT		9/8/08	MR
500	ROLLMARK CALIBER		9/10/08	RT
520	GOFF BLAST BBL / REC		9/11/08	DG
542	APPLY COATINGS (BARREL ACTION)		9 11	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-15-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-15-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-15-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-17-08	RBN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

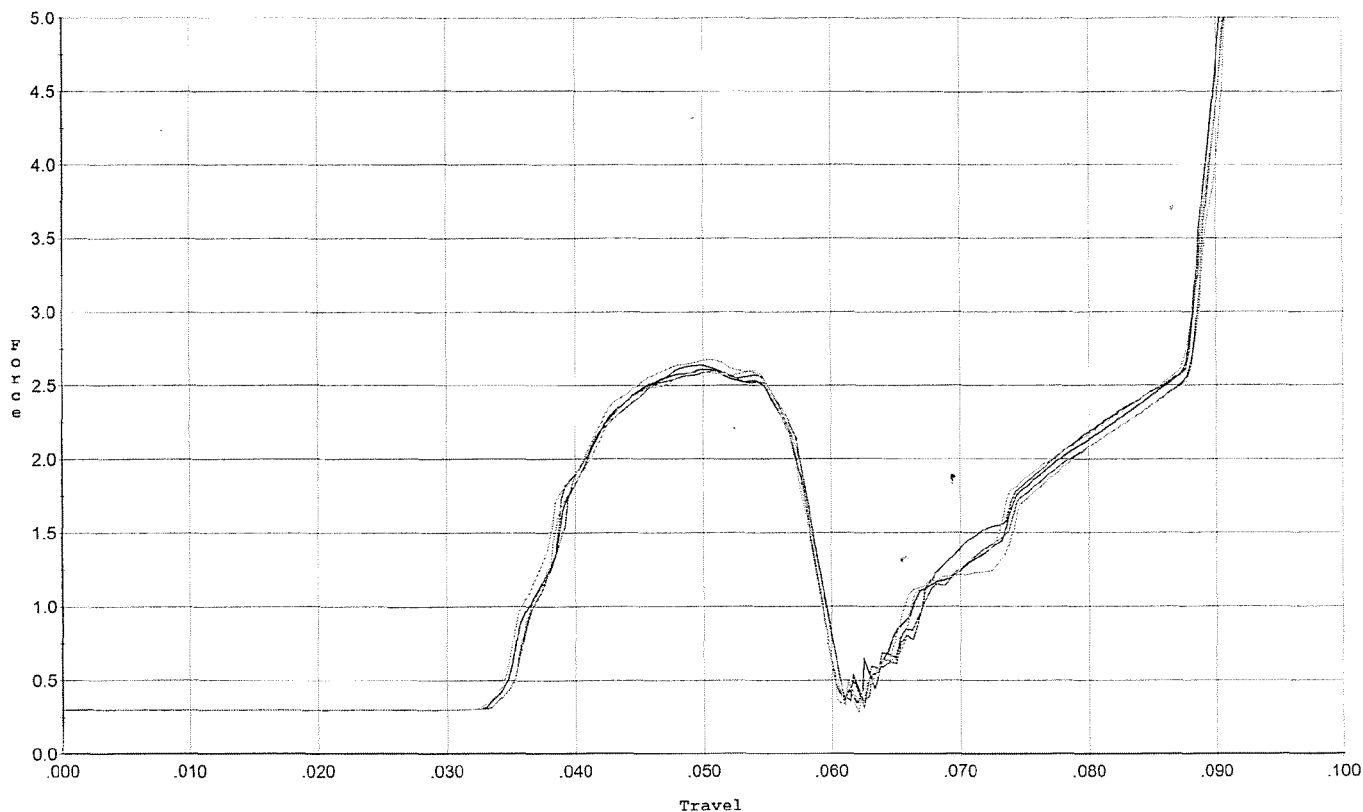
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.0</u> <u>5.0</u> <u>5.0</u>	10-20-08	L.P.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>4.0</u> <u>4.0</u>	10-20-08	L.P.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.033</u> <u>.033</u> <u>.033</u>	10-20-08	L.P.
	J) ASSEMBLE STOCK		9-17-08	RSN
	K) ASSEMBLE SWIVEL STUDS		10-20-08	J.P.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10-2-08	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-20-08	RSN
670	FINAL INSPECTION A) HEADSPACE		10-20-08	L.P.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.17</u> <u>2.13</u> <u>2.16</u> <u>2.06</u> <u>2.12</u>	10/3/08	Fm
	C) FUNCTION		10-20-08	L.P.
690	PACK		12-9-08	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/8/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



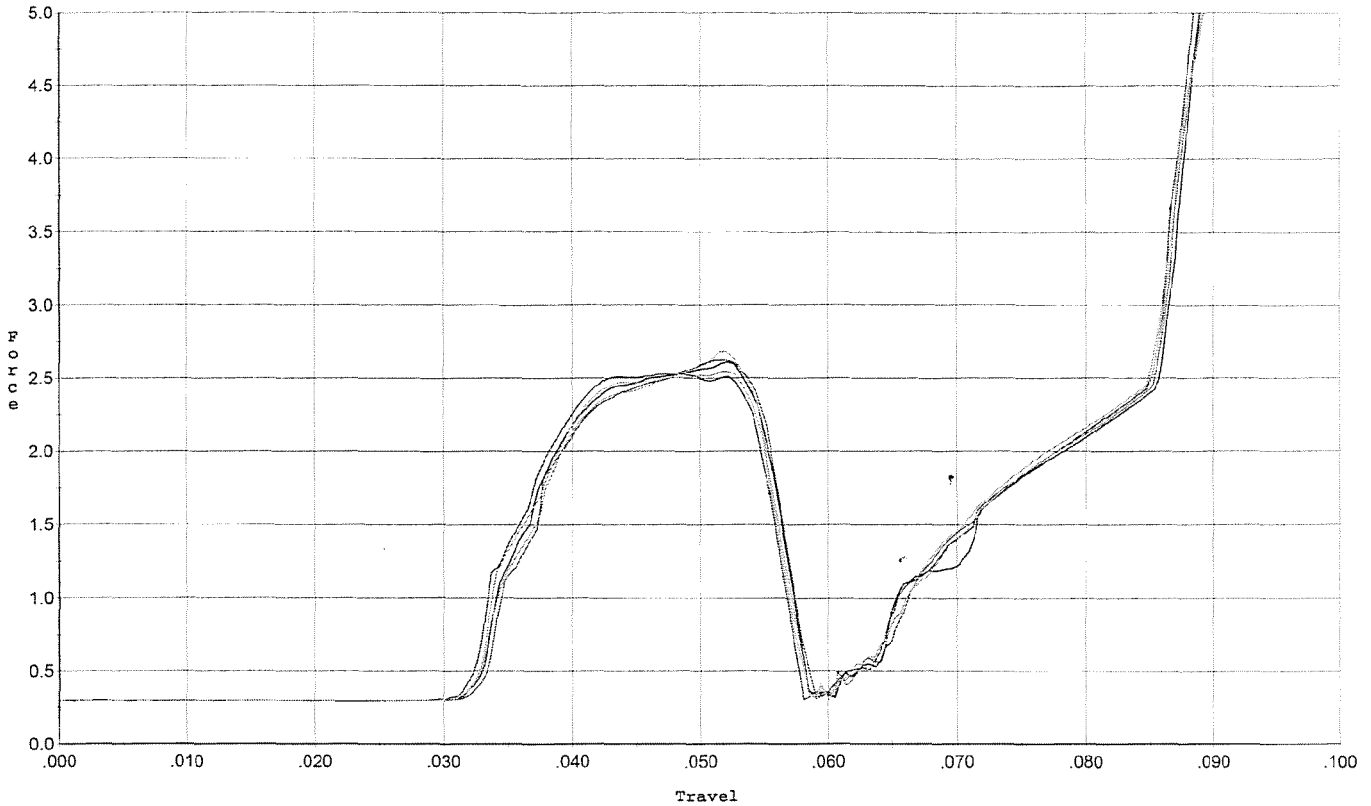
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.635	0.057	0.035	0.038	0.059		Set Trigger
2	2.609	0.058	0.035	0.038	0.060		Set Trigger
3	2.596	0.057	0.035	0.038	0.059		Set Trigger
4	2.674	0.058	0.035	0.038	0.061		Set Trigger
5	2.602	0.057	0.035	0.038	0.059		Set Trigger

Avg 2.62

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/8/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



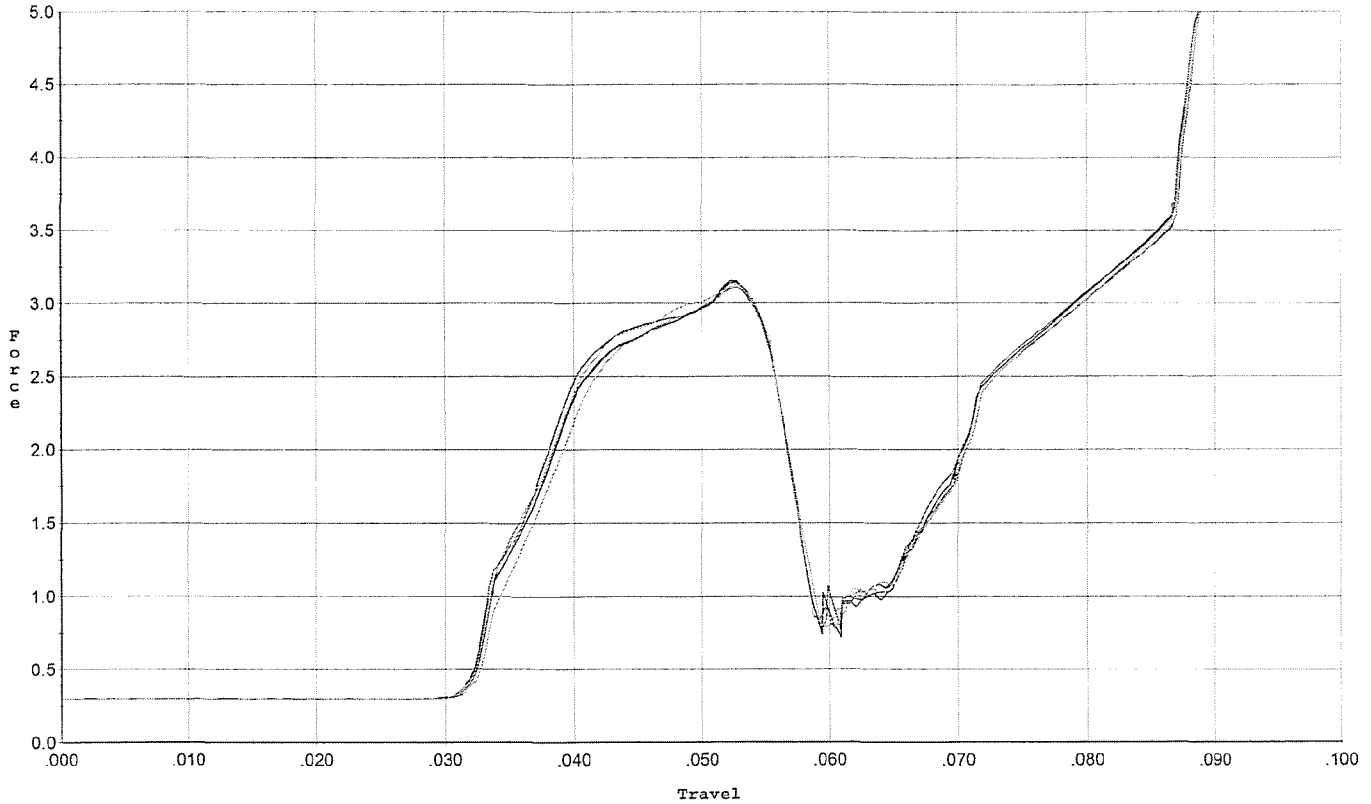
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.528	0.055	0.032	0.038	0.059		Set Trigger
2	2.611	0.056	0.033	0.038	0.059		Set Trigger
3	2.623	0.055	0.033	0.038	0.058		Set Trigger
4	2.547	0.055	0.033	0.038	0.057		Set Trigger
5	2.686	0.054	0.033	0.038	0.057		Set Trigger

Avg 2.59

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/8/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



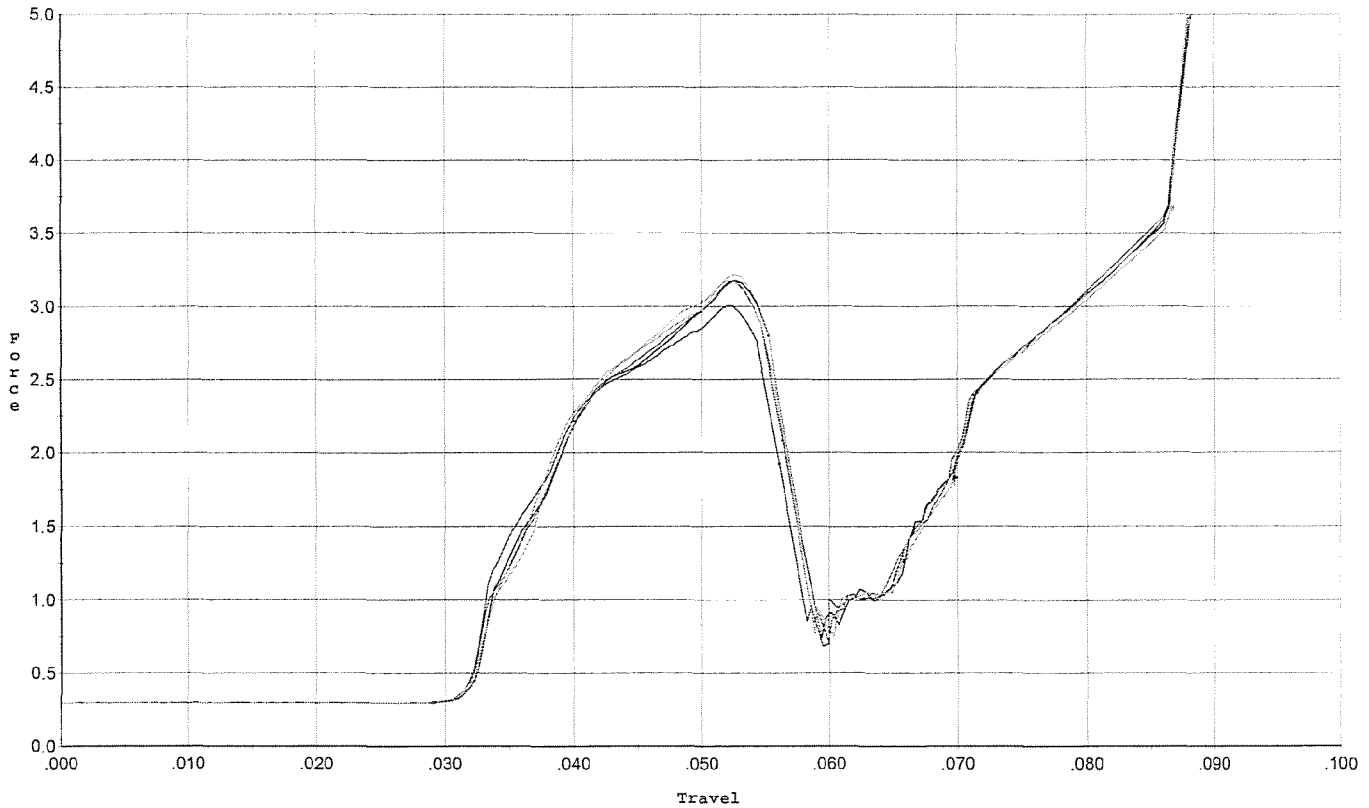
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.142	0.056	0.032	0.037	0.067		Set Trigger
2	3.155	0.055	0.032	0.037	0.066		Set Trigger
3	3.111	0.056	0.032	0.037	0.067		Set Trigger
4	3.127	0.056	0.032	0.037	0.067		Set Trigger
5	3.131	0.055	0.033	0.037	0.065		Set Trigger

Avg 3.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/8/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



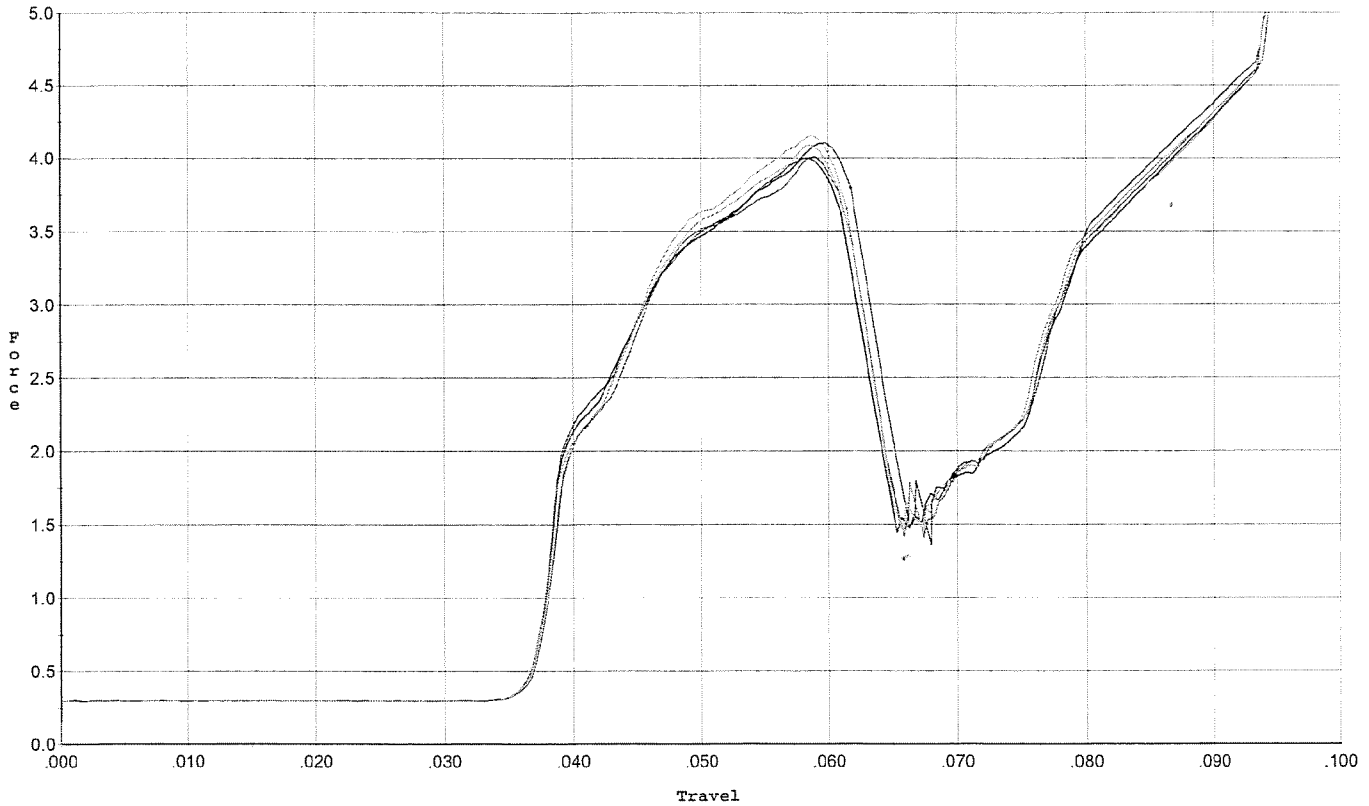
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.005	0.056	0.032	0.037	0.064		Set Trigger
2	3.177	0.055	0.032	0.037	0.065		Set Trigger
3	3.174	0.056	0.032	0.037	0.066		Set Trigger
4	3.221	0.055	0.032	0.037	0.065		Set Trigger
5	3.176	0.056	0.032	0.036	0.066		Set Trigger

Avg 3.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/8/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



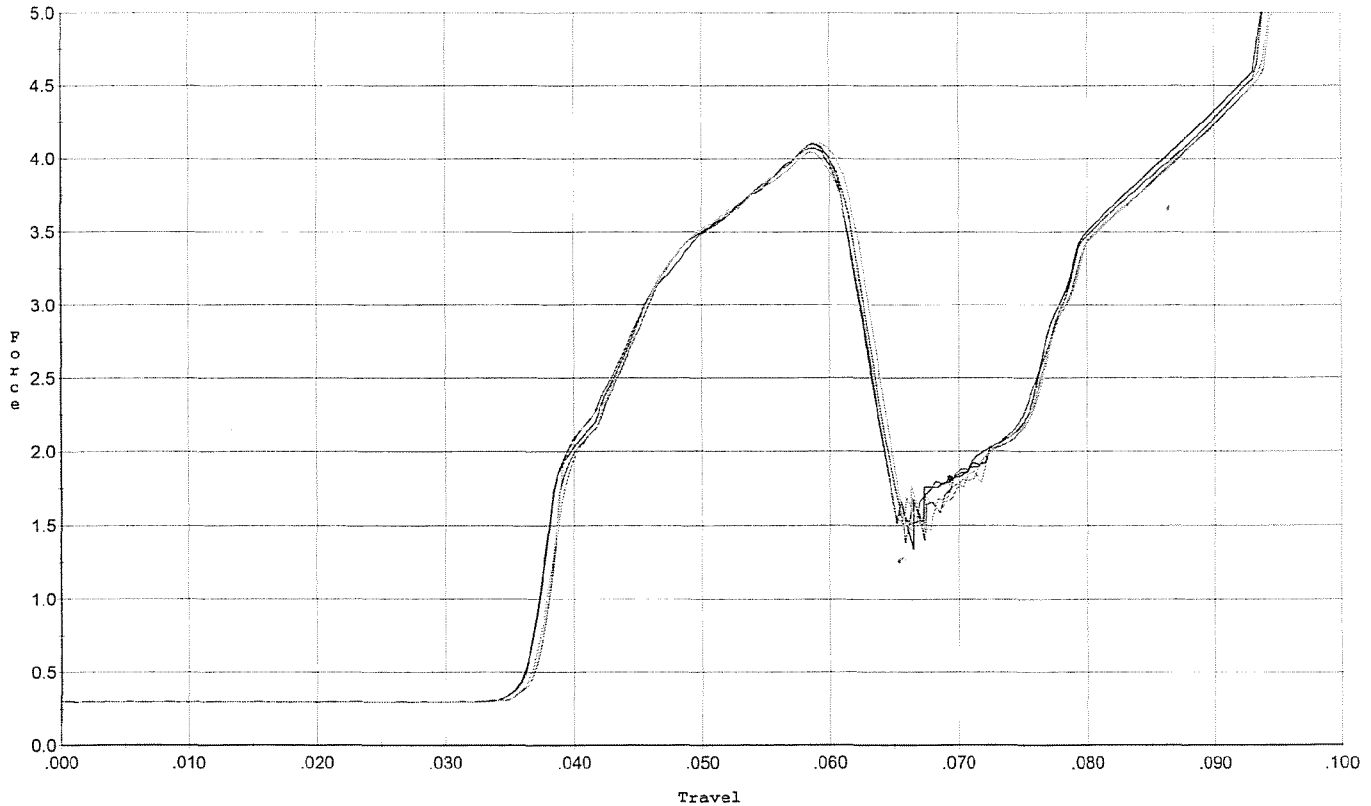
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.106	0.062	0.037	0.036	0.093		Set Trigger
2	4.001	0.061	0.037	0.037	0.088		Set Trigger
3	4.011	0.062	0.037	0.037	0.089		Set Trigger
4	4.085	0.062	0.037	0.037	0.091		Set Trigger
5	4.159	0.061	0.037	0.037	0.092		Set Trigger

Arg 4.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/8/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



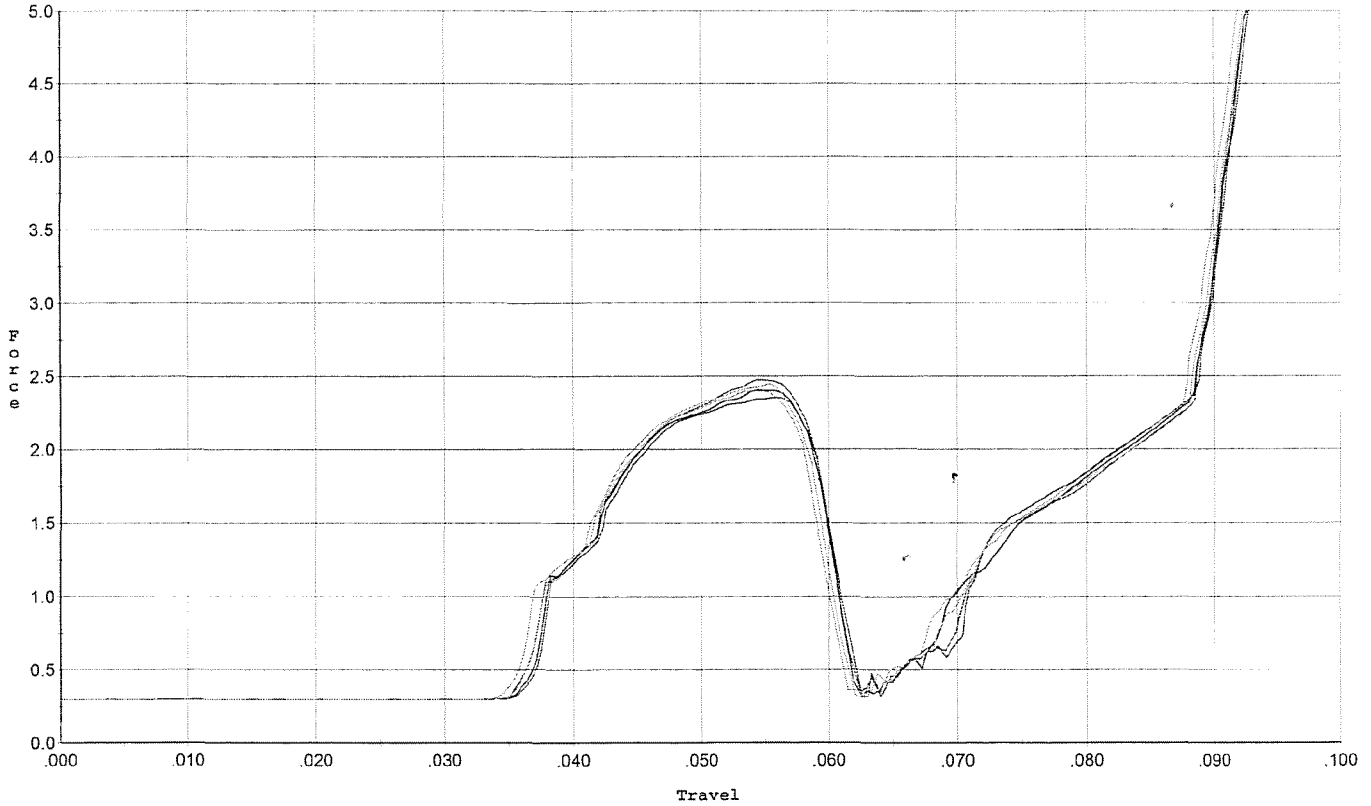
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.104	0.061	0.036	0.037	0.089		Set Trigger
2	4.072	0.063	0.036	0.036	0.093		Set Trigger
3	4.100	0.062	0.037	0.037	0.090		Set Trigger
4	4.104	0.062	0.037	0.036	0.093		Set Trigger
5	4.042	0.062	0.037	0.037	0.090		Set Trigger

Avg 4.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/8/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



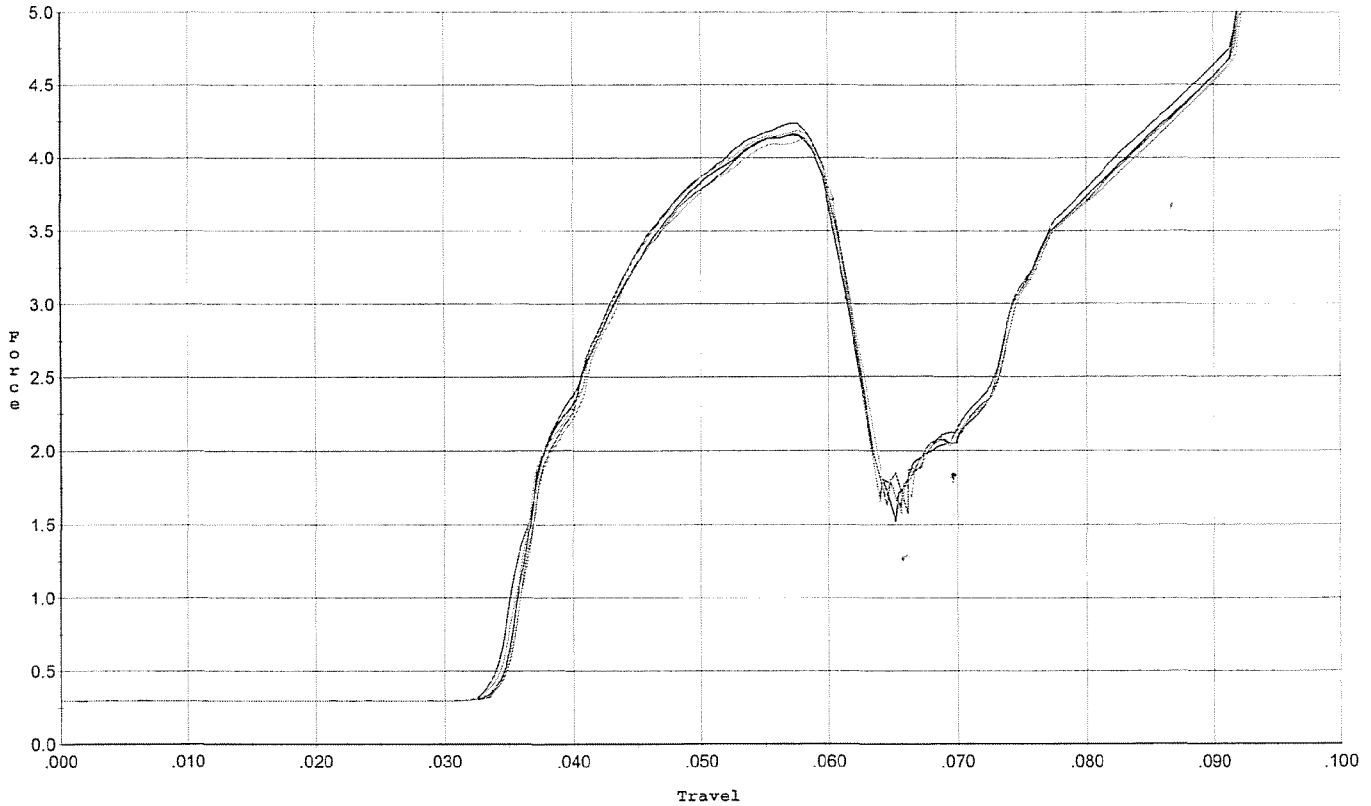
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.353	0.059	0.037	0.039	0.054		Set Trigger
2	2.406	0.059	0.037	0.039	0.055		Set Trigger
3	2.474	0.059	0.036	0.039	0.055		Set Trigger
4	2.447	0.059	0.036	0.039	0.054		Set Trigger
5	2.399	0.058	0.036	0.039	0.054		Set Trigger

Avg 2.41

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/8/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.236	0.061	0.034	0.035	0.098		Set Trigger
2	4.155	0.061	0.034	0.035	0.097		Set Trigger
3	4.164	0.060	0.035	0.035	0.095		Set Trigger
4	4.123	0.060	0.035	0.035	0.094		Set Trigger
5	4.189	0.061	0.034	0.035	0.097		Set Trigger

AVG 4.17