

G6784613

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



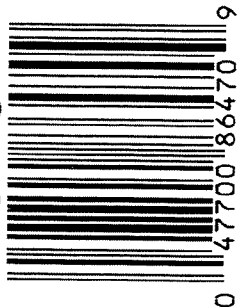
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6784613

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6784613

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-9-08	SPD
430	ASSEMBLE TO STOCK		9-9-08	SP
440	PROOF		9-9-08	SPD
460	CHECK HEADSPACE		9-8-08	SPD
470	DIS-ASSEMBLE ACTION		9-9-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	9-10-08	KSN
475	DRILL AND TAP SIGHT HOLES	SEP 12 2008	9-11-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BJA	9-12-08	BM
490	MAGNAFLUX BOLT		9/12/08	MR
500	ROLLMARK CALIBER		9/12/08	RT
520	GOFF BLAST BBL / REC		9/12/08	DG
542	APPLY COATINGS (BARREL ACTION)		9/17	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-23-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-23-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-23-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-6-08	PSW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

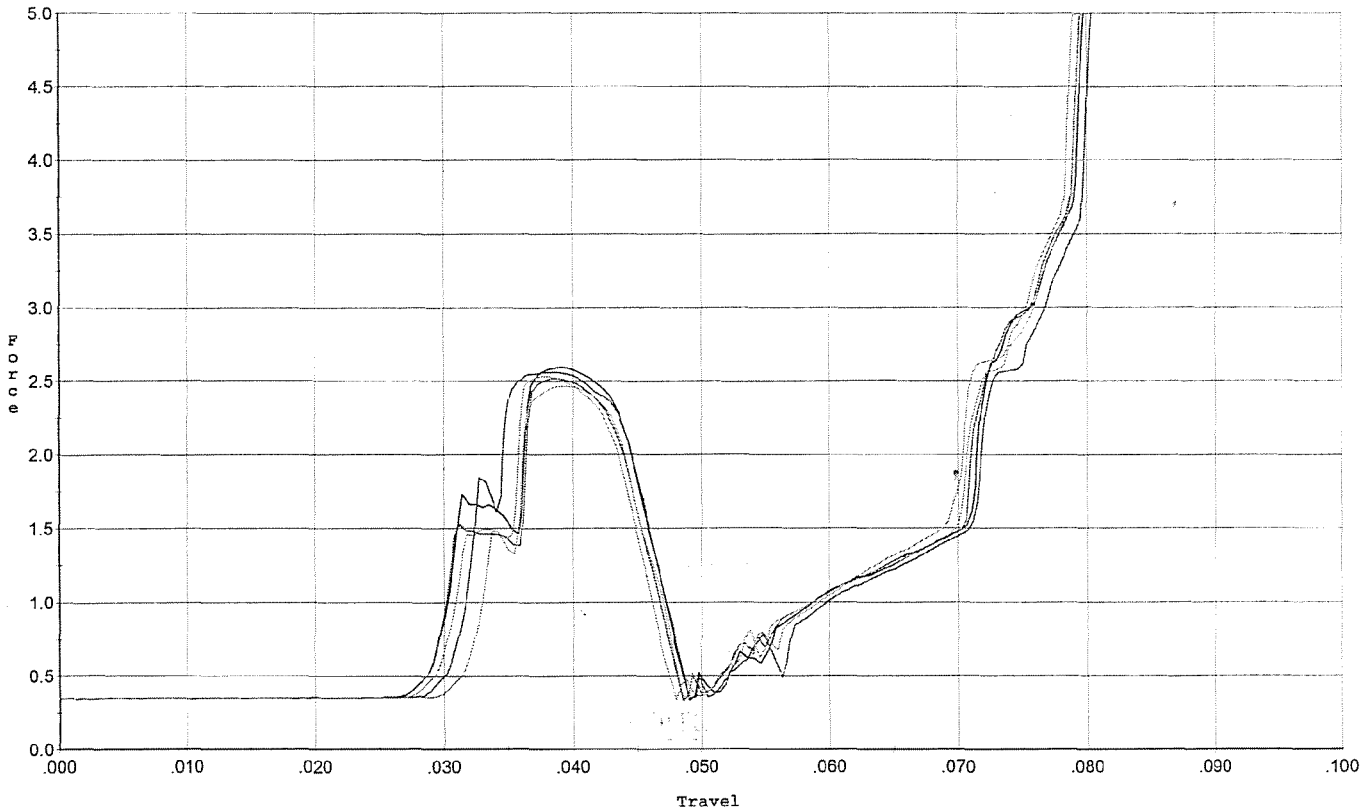
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	12-11-08	L. D.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>3.0</u> <u>3.0</u>	12-11-08	L. D.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	12-11-08	L. D.
	J) ASSEMBLE STOCK		10-6-08	PSW
	K) ASSEMBLE SWIVEL STUDS		12-11-08	L. D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	12-9-08	L. D.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		12-9-08	RP
670	FINAL INSPECTION A) HEADSPACE		12-11-08	L. D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.82</u> <u>2.79</u> <u>2.72</u> <u>2.79</u> <u>2.73</u>	12-11-08	PSW
	C) FUNCTION		12-11-08	L. D.
690	PACK		12-18-08	TK

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 10/2/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



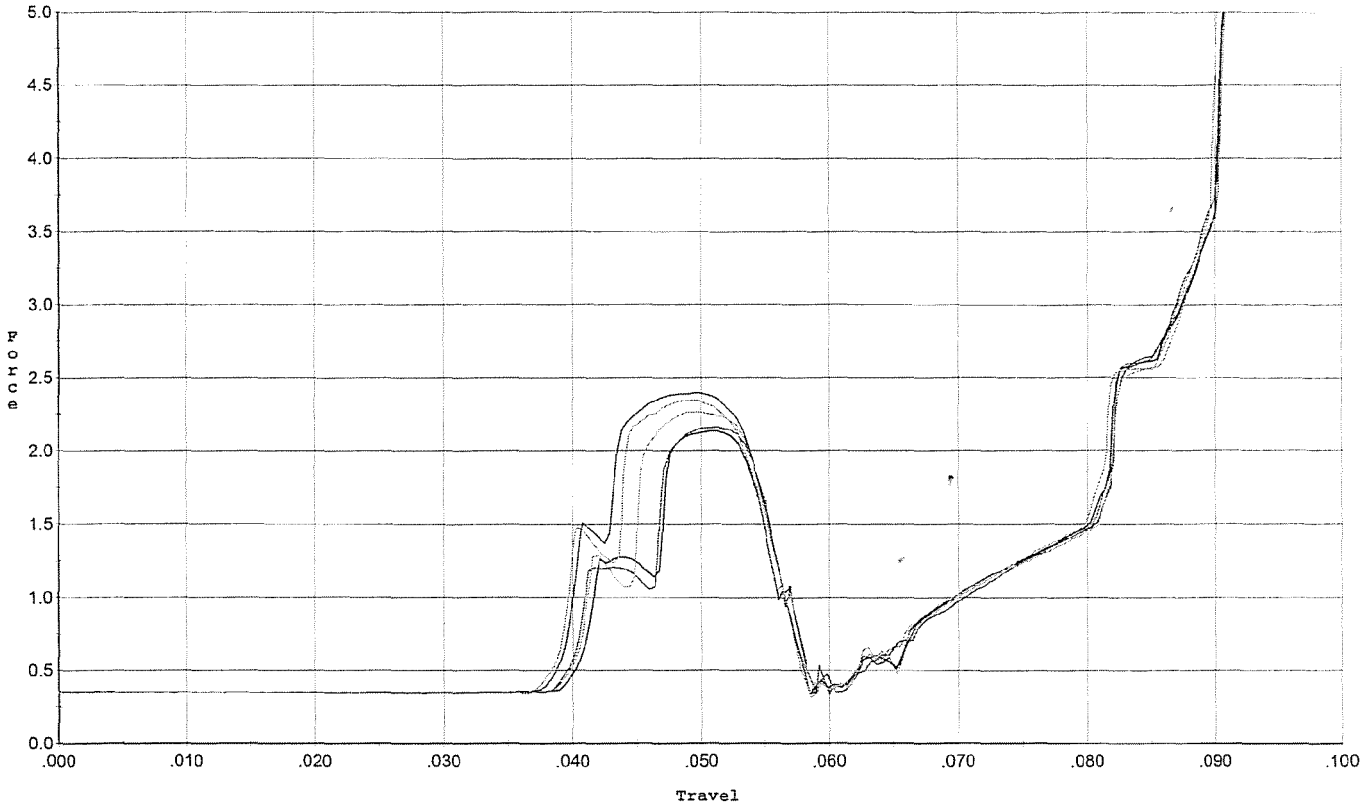
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.560	0.045	0.031	0.039	0.043		Set Trigger
2	2.596	0.047	0.029	0.038	0.044		Set Trigger
3	2.518	0.044	0.029	0.039	0.039		Set Trigger
4	2.464	0.047	0.030	0.037	0.042		Set Trigger
5	2.529	0.046	0.032	0.038	0.038		Set Trigger

Avg. 2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 10/2/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles+/- .50 lbs.



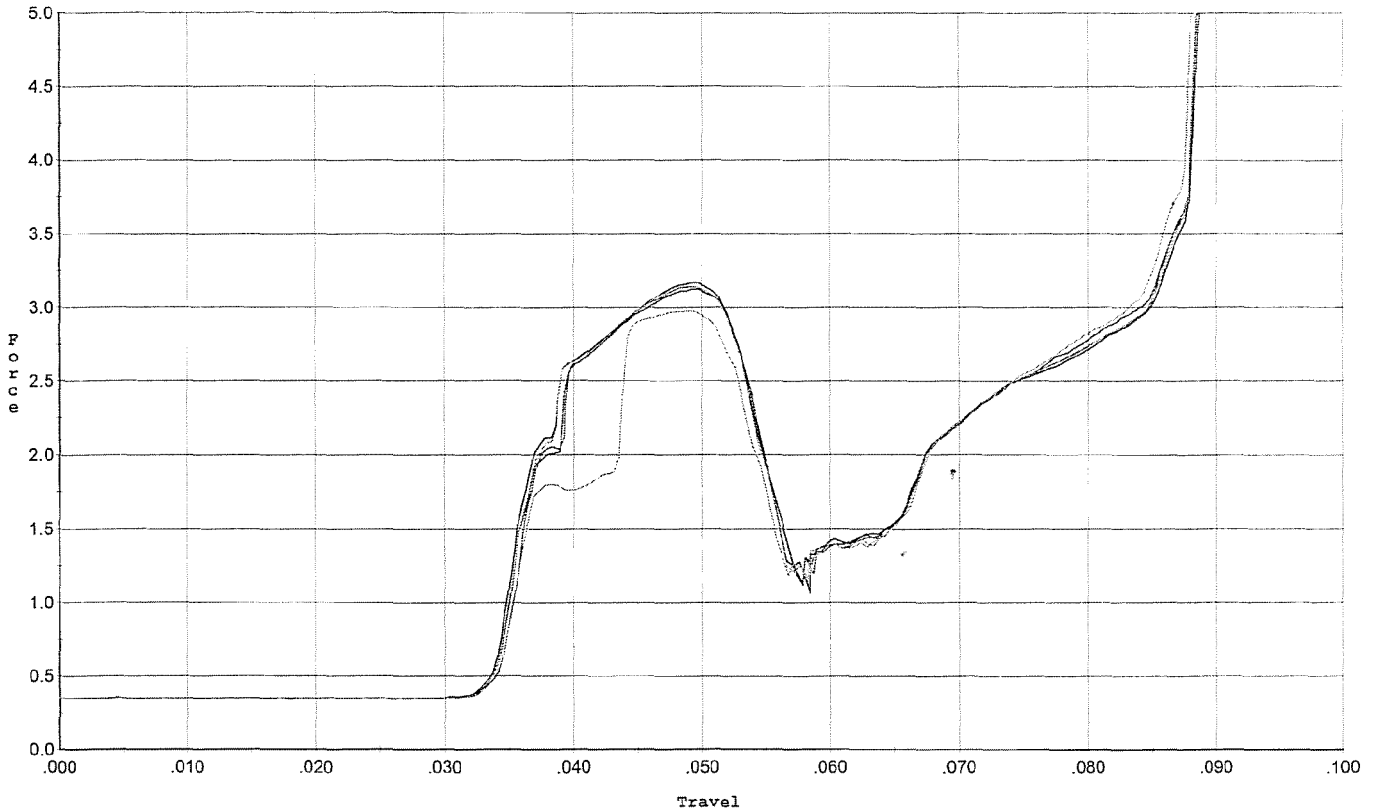
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.396	0.057	0.038	0.040	0.048		Set Trigger
2	2.134	0.054	0.041	0.042	0.038		Set Trigger
3	2.160	0.055	0.039	0.041	0.039		Set Trigger
4	2.266	0.057	0.040	0.041	0.043		Set Trigger
5	2.346	0.054	0.039	0.041	0.044		Set Trigger

Aug 2.26

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 10/2/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs.ini. +/- .75 lbs.



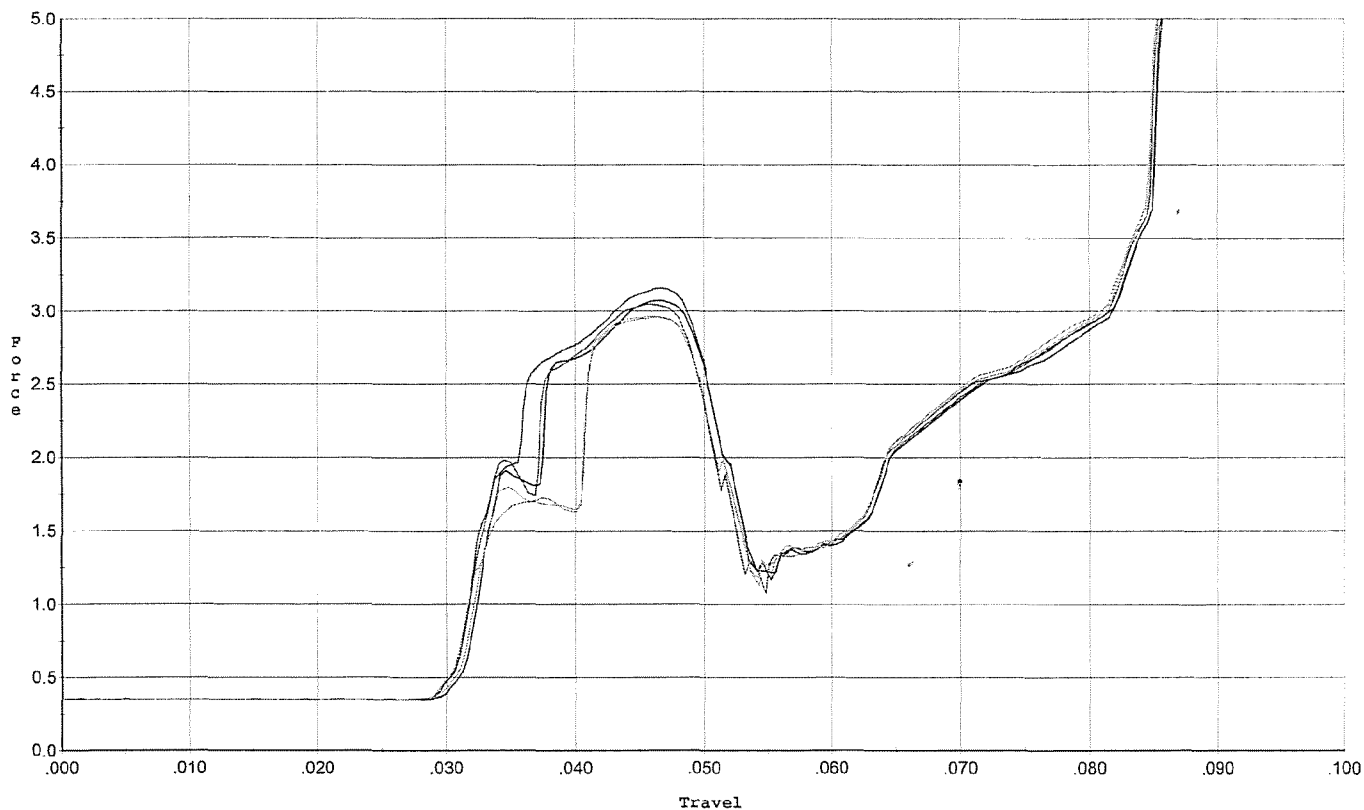
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.123	0.054	0.034	0.038	0.063		Set Trigger
2	3.168	0.055	0.034	0.037	0.066		Set Trigger
3	3.140	0.053	0.034	0.038	0.061		Set Trigger
4	3.143	0.055	0.034	0.037	0.066		Set Trigger
5	2.974	0.053	0.034	0.039	0.055		Set Trigger

Aug 3. 11

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C. Schultz 10/2/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs.after 20 cycles +/- .75 lbs.



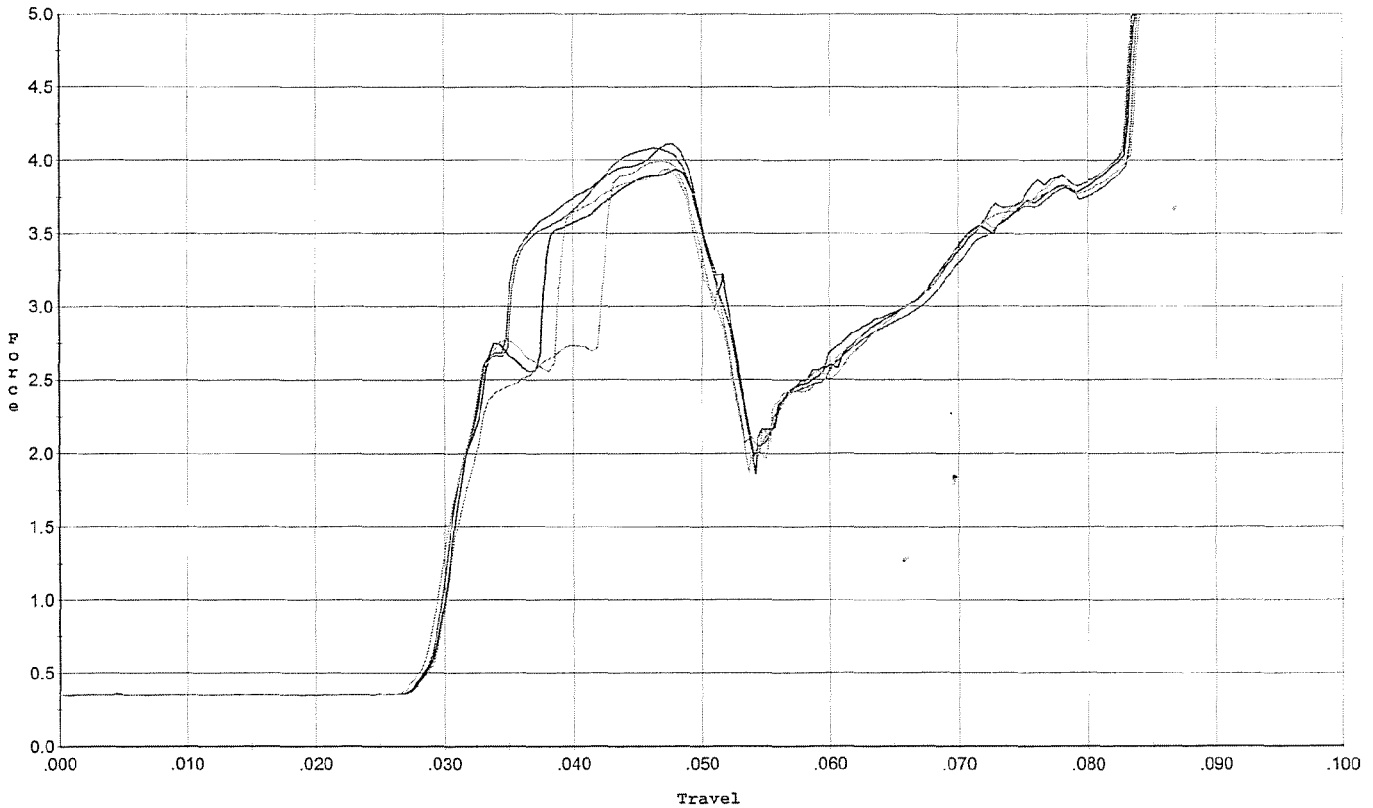
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.158	0.052	0.030	0.037	0.064		Set Trigger
2	3.072	0.050	0.032	0.038	0.058		Set Trigger
3	3.048	0.050	0.029	0.038	0.058		Set Trigger
4	2.964	0.050	0.031	0.039	0.053		Set Trigger
5	2.961	0.050	0.031	0.040	0.053		Set Trigger

Aug 3.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 10/2/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



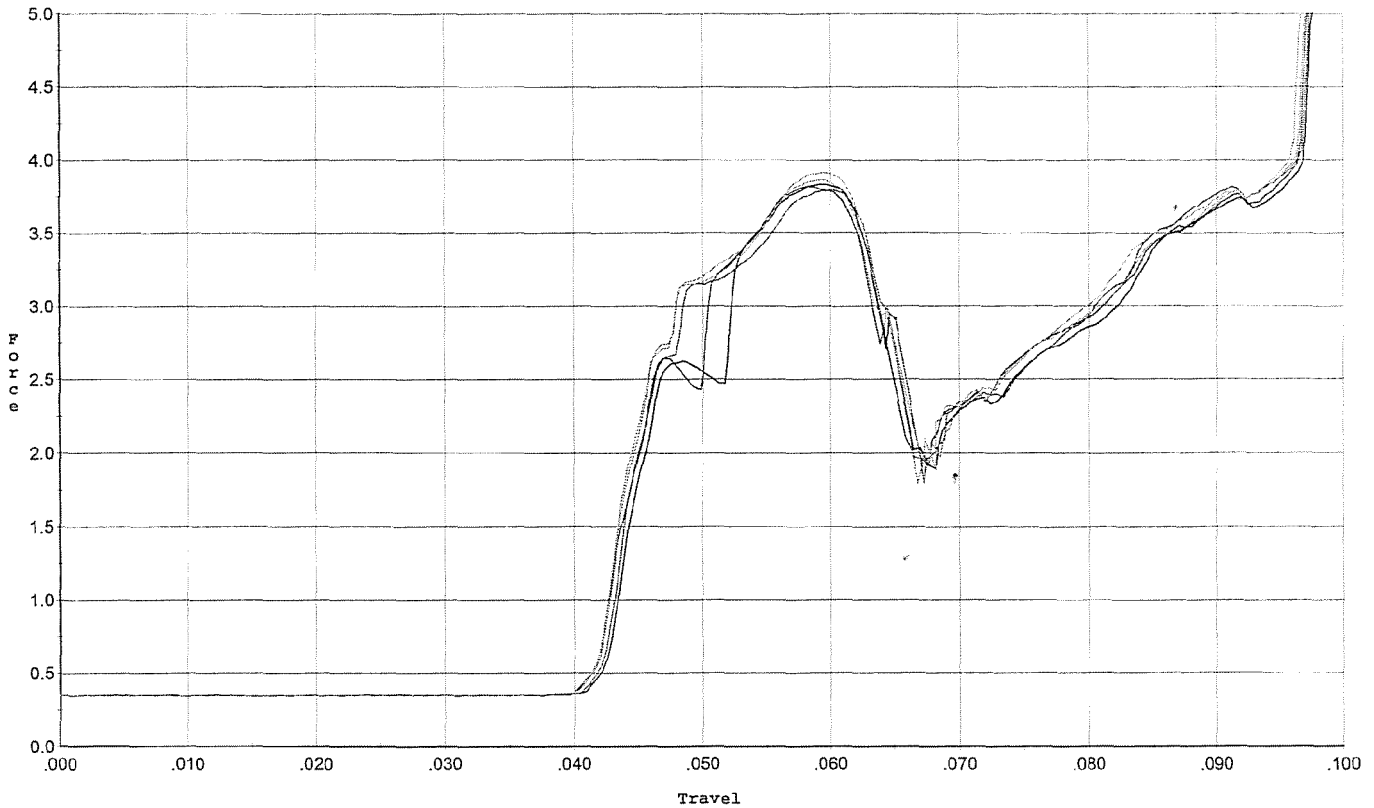
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.113	0.052	0.029	0.033	0.085		Set Trigger
2	3.937	0.052	0.029	0.033	0.081		Set Trigger
3	4.081	0.052	0.028	0.033	0.086		Set Trigger
4	3.937	0.052	0.029	0.033	0.080		Set Trigger
5	3.988	0.051	0.029	0.034	0.075		Set Trigger

Aug 4.01

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 10/2/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles+/- 1.0 lbs.



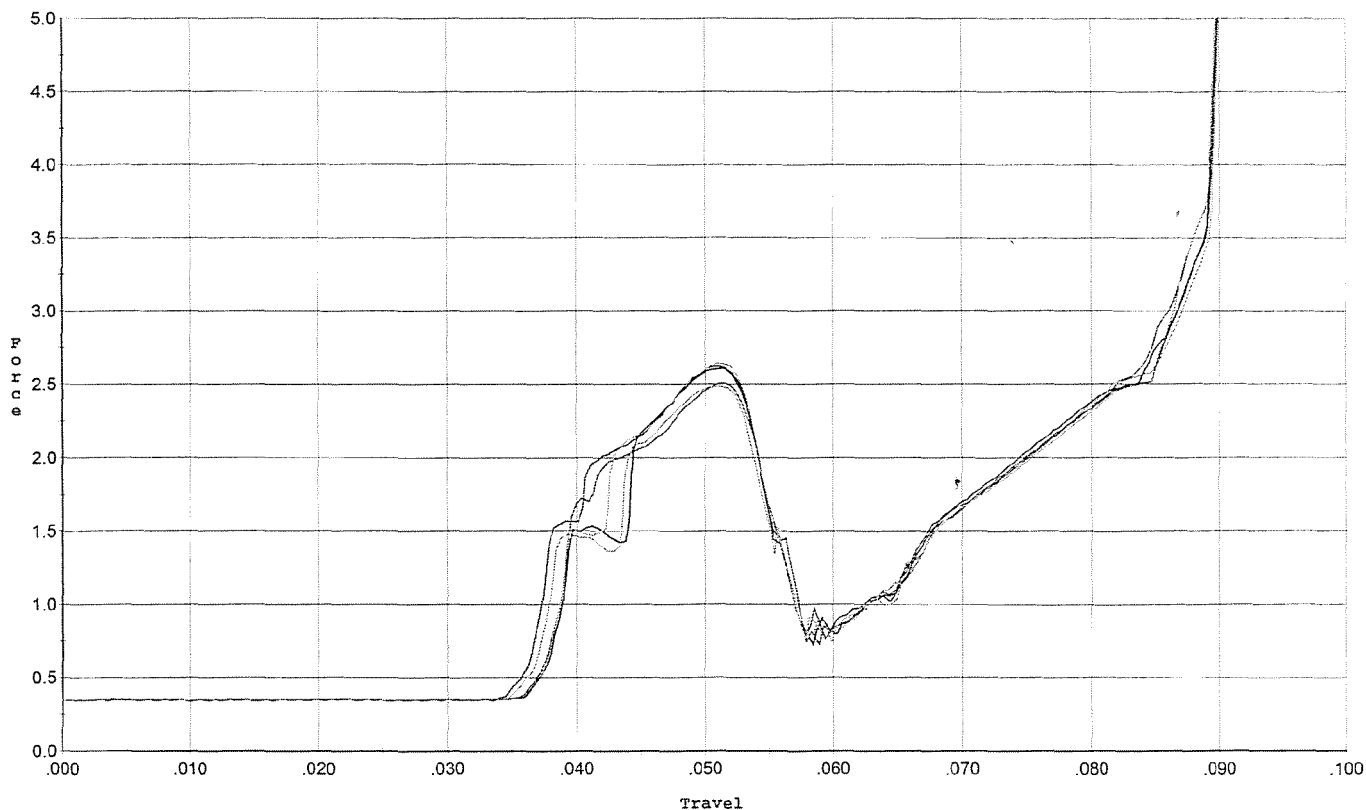
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.820	0.064	0.042	0.038	0.082		Set Trigger
2	3.833	0.065	0.043	0.038	0.081		Set Trigger
3	3.797	0.065	0.042	0.037	0.086		Set Trigger
4	3.865	0.064	0.042	0.037	0.086		Set Trigger
5	3.916	0.063	0.042	0.038	0.082		Set Trigger

Aug. 3-84

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C. Schults 10/2/2008

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



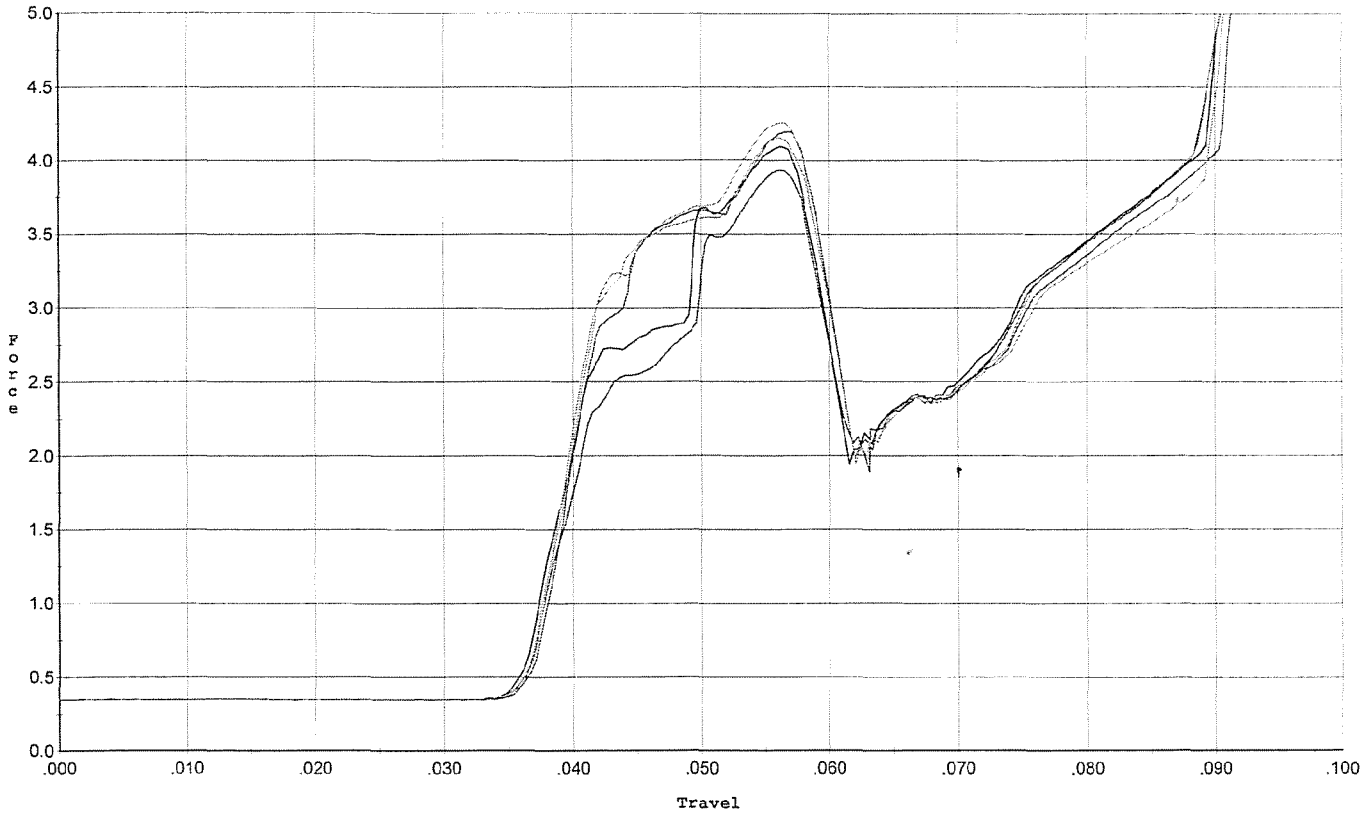
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.621	0.054	0.036	0.040	0.050		Set Trigger
2	2.604	0.054	0.038	0.040	0.046		Set Trigger
3	2.506	0.056	0.038	0.039	0.050		Set Trigger
4	2.639	0.053	0.037	0.041	0.048		Set Trigger
5	2.485	0.056	0.038	0.039	0.048		Set Trigger

Aug. 2-57

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C. Schults 10/2/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target&accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.934	0.059	0.037	0.036	0.078		Set Trigger
2	4.096	0.059	0.036	0.036	0.082		Set Trigger
3	4.196	0.059	0.037	0.036	0.087		Set Trigger
4	4.256	0.060	0.037	0.036	0.090		Set Trigger
5	4.154	0.060	0.037	0.036	0.088		Set Trigger

Aug 4.12