

66784614

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

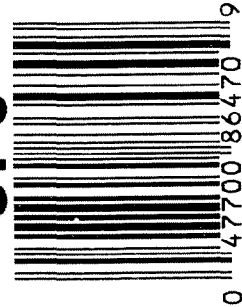
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6784614

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6784614

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-5-08	SPD
430	ASSEMBLE TO STOCK		9-6-08	TC
440	PROOF		9-6-08	TC
460	CHECK HEADSPACE		9-6-08	TC
470	DIS-ASSEMBLE ACTION		9-6-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	9-8-08	RTZ
475	DRILL AND TAP SIGHT HOLES	SEP 09 2008	9-8-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BT	9-9-08	BT
490	MAGNAFLUX BOLT		9/6/08	MR
500	ROLLMARK CALIBER		9/9/08	RT
520	GOFF BLAST BBL / REC		9/10/08	DK
542	APPLY COATINGS (BARREL ACTION)		9, 3	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-24-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-24-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-24-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-27-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

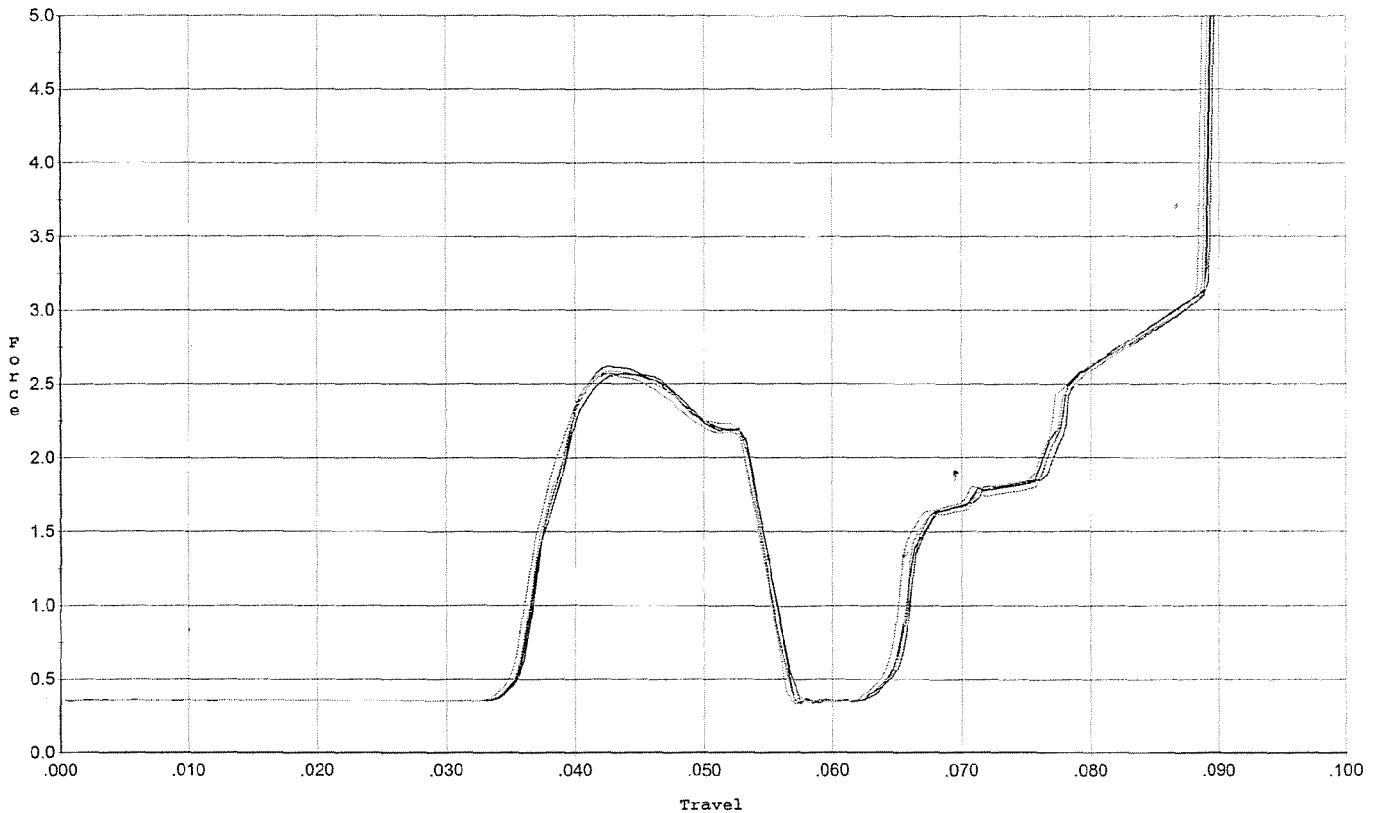
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.5</u> <u>4.5</u> <u>5.0</u>	10-9-08	R. J.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>4.0</u> <u>4.5</u>	10-9-08	L. J.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.024</u> <u>.024</u>	10-9-08	R. J.
	J) ASSEMBLE STOCK		9-27-08	PP
	K) ASSEMBLE SWIVEL STUDS		10-9-08	L. J.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-30-08	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-30-08	L. J.
670	FINAL INSPECTION A) HEADSPACE		10-9-08	PP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.13</u> <u>2.13</u> <u>2.09</u> <u>2.10</u> <u>2.12</u>	9/30/08	FM
	C) FUNCTION		10-9-08	L. J.
690	PACK		12-8-08	RSN

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/25/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



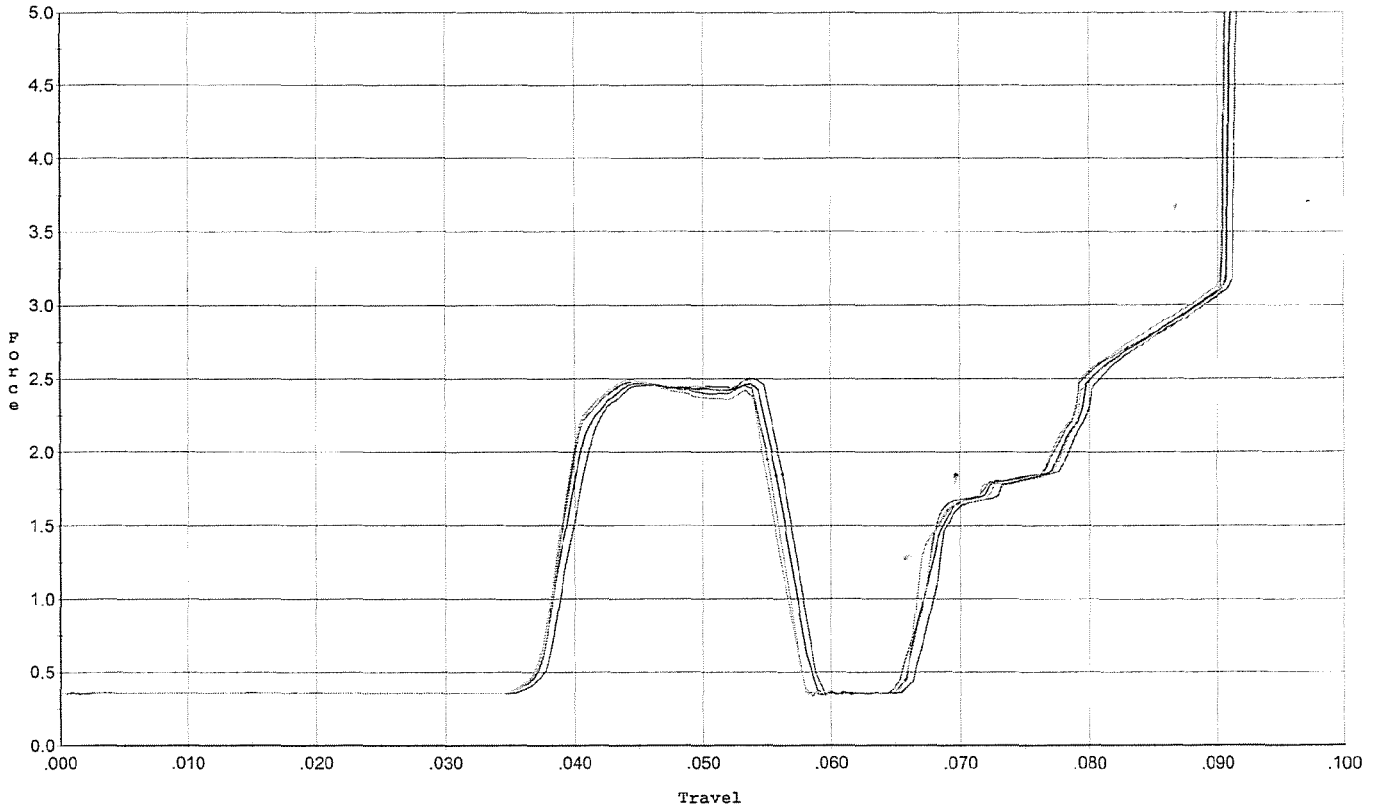
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.618	0.055	0.036	0.039	0.054		Set Trigger
2	2.572	0.055	0.036	0.039	0.054		Set Trigger
3	2.569	0.053	0.036	0.039	0.052		Set Trigger
4	2.566	0.054	0.036	0.039	0.052		Set Trigger
5	2.586	0.054	0.035	0.039	0.054		Set Trigger

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Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/25/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



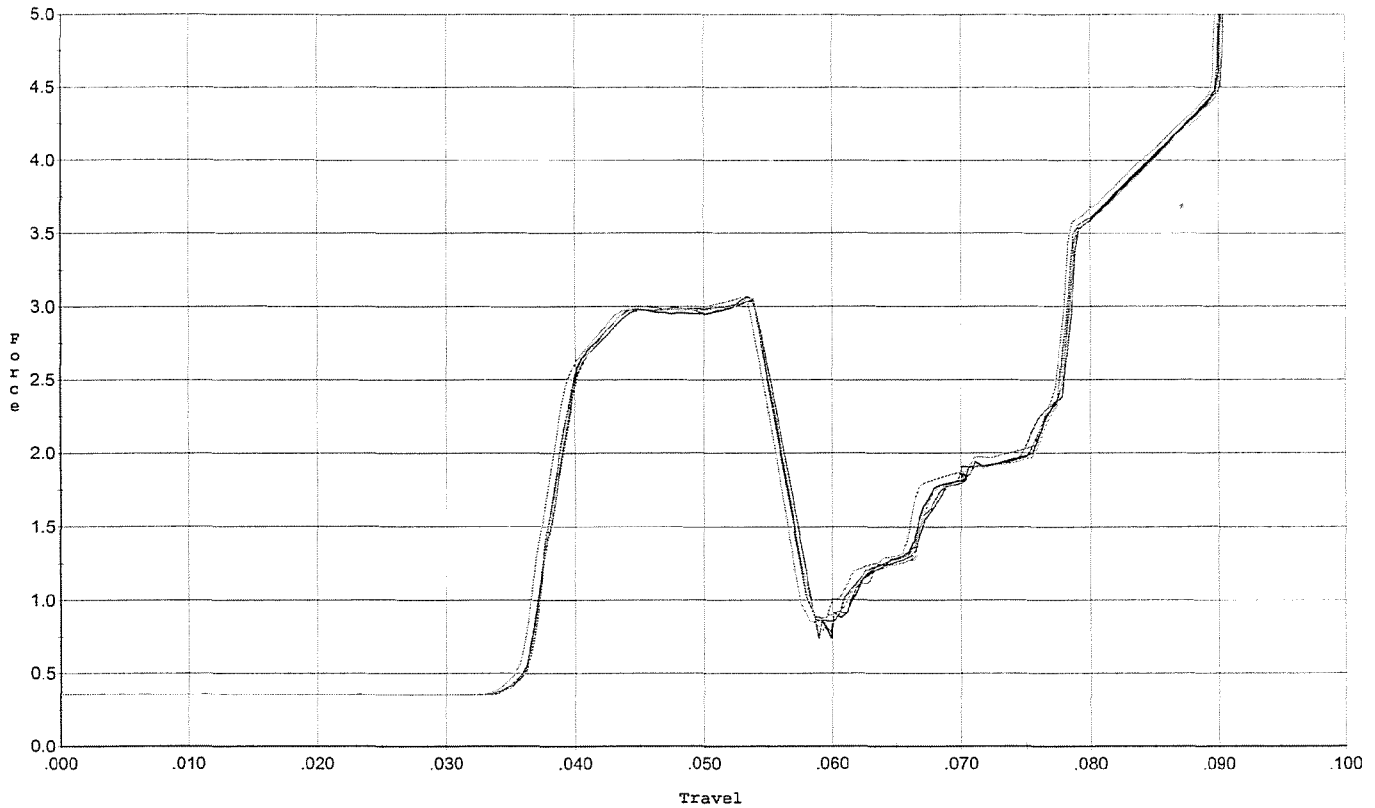
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.501	0.056	0.038	0.040	0.054		Set Trigger
2	2.466	0.056	0.037	0.040	0.054		Set Trigger
3	2.478	0.055	0.038	0.040	0.053		Set Trigger
4	2.490	0.055	0.037	0.040	0.053		Set Trigger
5	2.493	0.054	0.037	0.040	0.052		Set Trigger

Avg 2.48

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 9/25/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



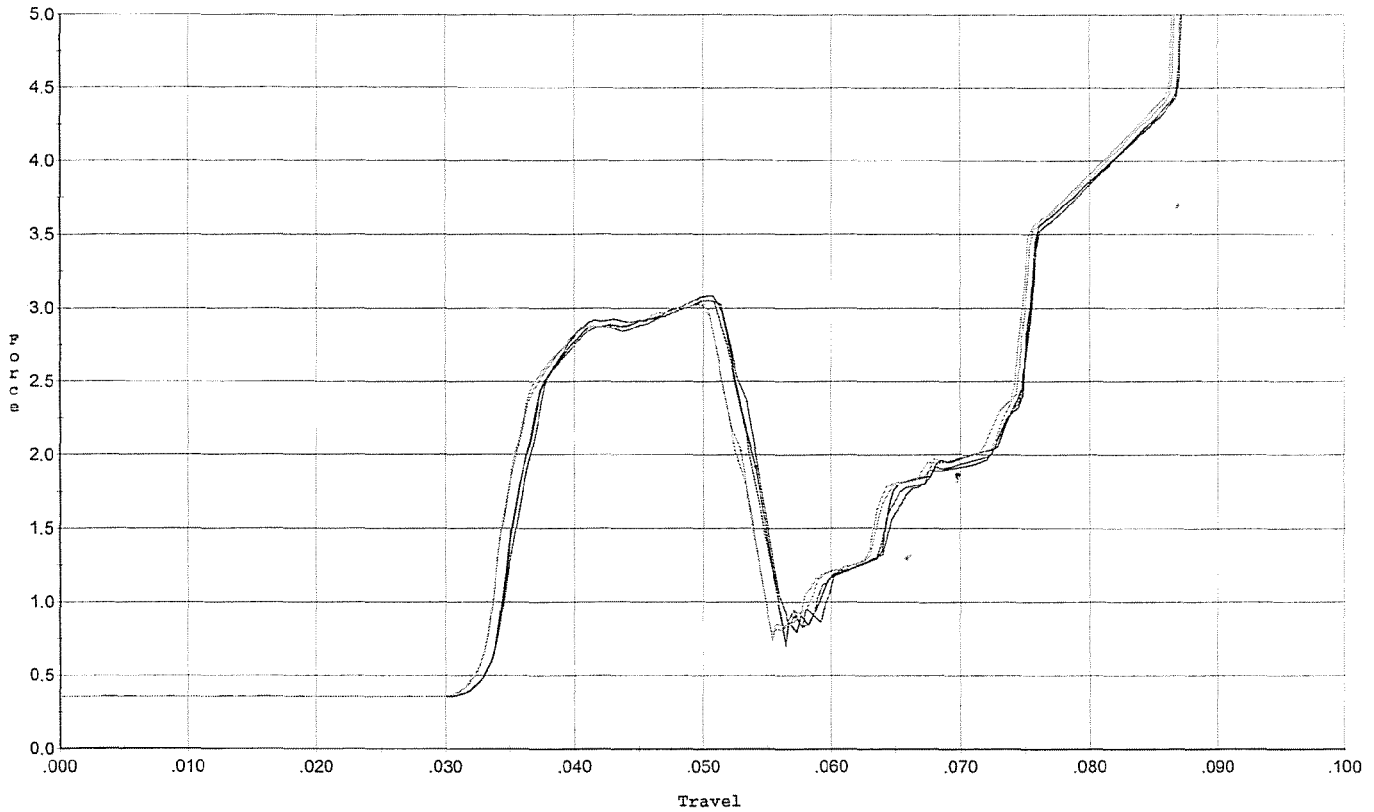
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.040	0.057	0.036	0.038	0.066		Set Trigger
2	3.069	0.056	0.036	0.038	0.065		Set Trigger
3	3.068	0.054	0.036	0.038	0.062		Set Trigger
4	3.056	0.055	0.036	0.038	0.064		Set Trigger
5	3.062	0.055	0.036	0.038	0.065		Set Trigger

Avg 3.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/25/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



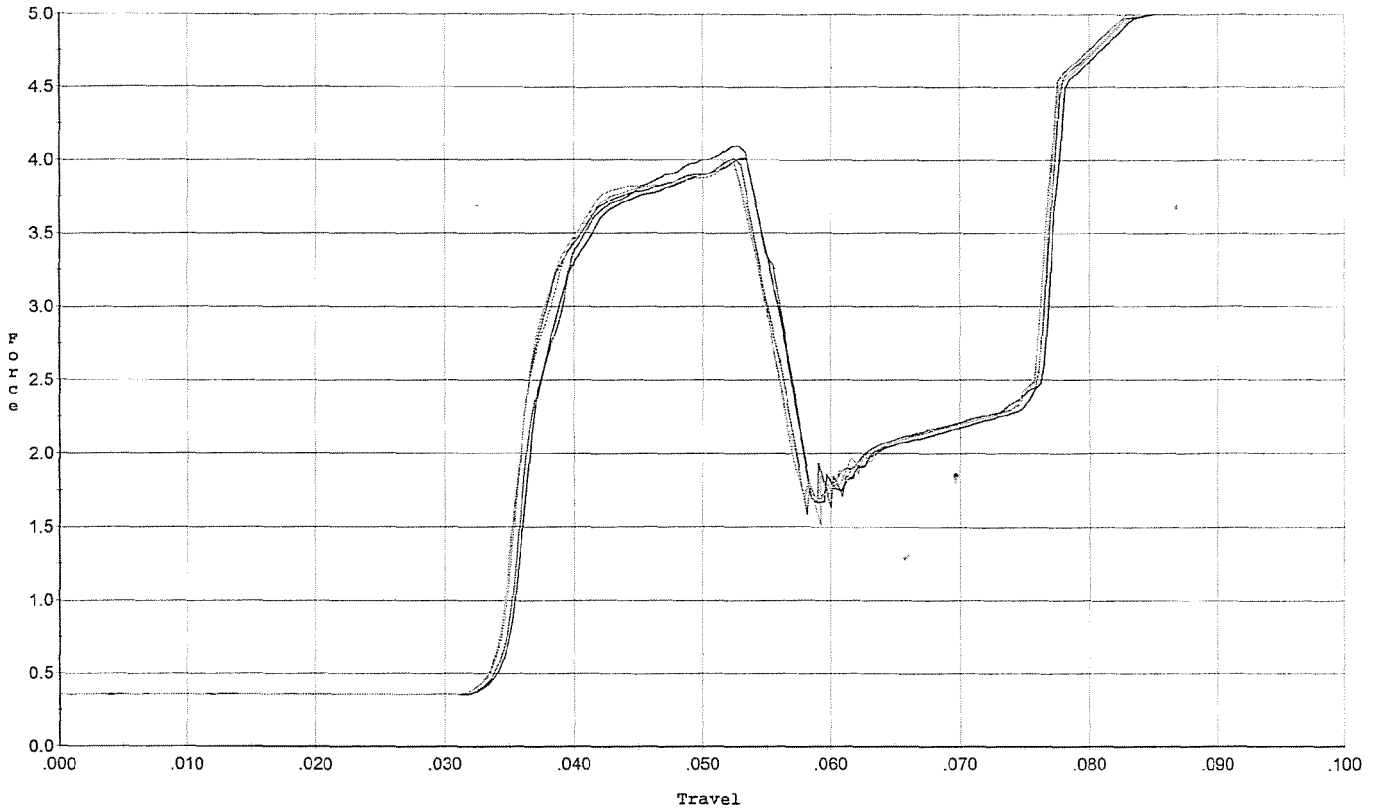
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.051	0.053	0.033	0.037	0.064		Set Trigger
2	3.083	0.054	0.033	0.037	0.065		Set Trigger
3	3.058	0.053	0.033	0.037	0.063		Set Trigger
4	3.059	0.053	0.033	0.036	0.064		Set Trigger
5	3.023	0.053	0.033	0.037	0.064		Set Trigger

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Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/25/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



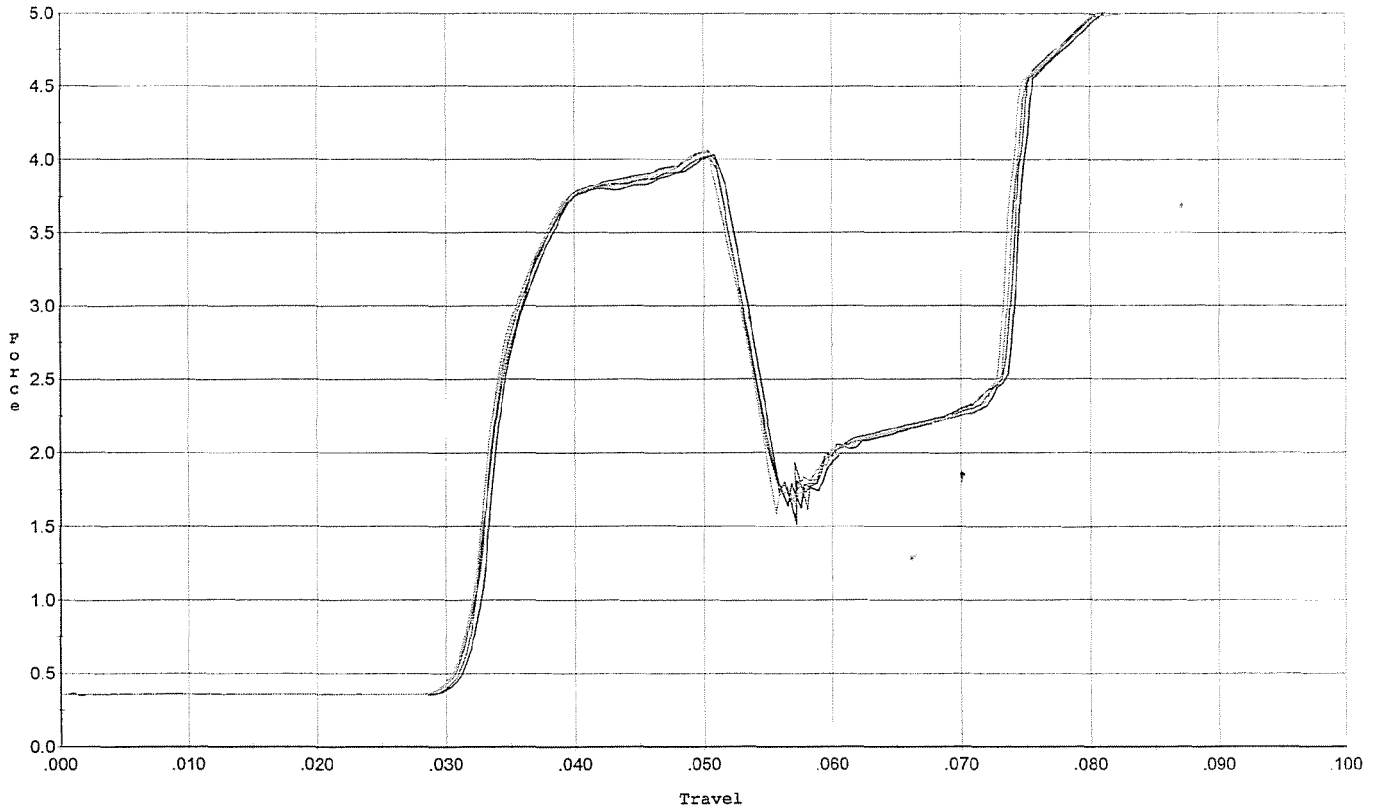
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.099	0.056	0.034	0.036	0.085		Set Trigger
2	4.010	0.056	0.034	0.036	0.085		Set Trigger
3	4.013	0.056	0.034	0.036	0.086		Set Trigger
4	3.990	0.055	0.034	0.036	0.084		Set Trigger
5	3.981	0.055	0.034	0.036	0.084		Set Trigger

Avg 4.01

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 9/25/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



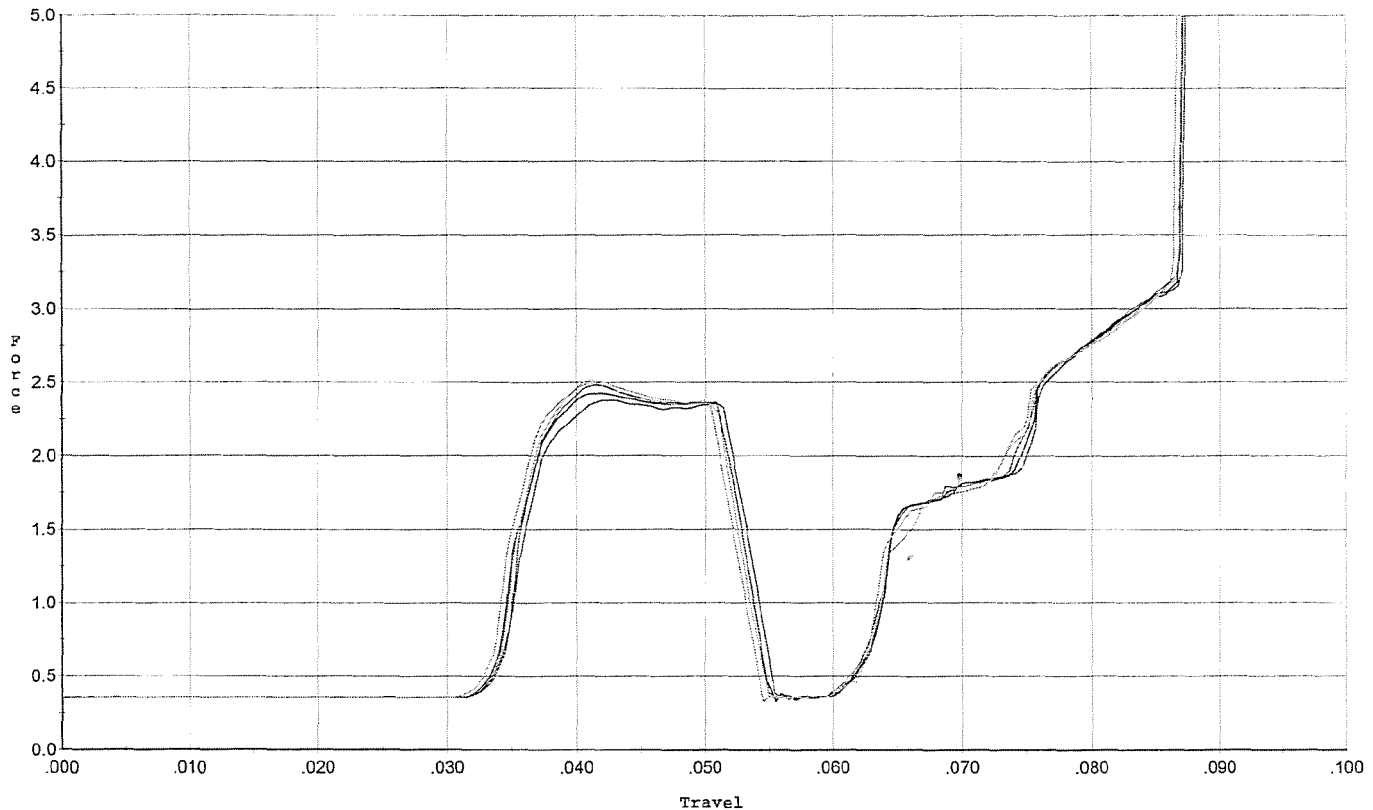
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.023	0.053	0.031	0.035	0.084		Set Trigger
2	4.033	0.054	0.032	0.034	0.085		Set Trigger
3	4.060	0.053	0.031	0.034	0.084		Set Trigger
4	4.051	0.053	0.031	0.034	0.085		Set Trigger
5	4.046	0.053	0.031	0.034	0.085		Set Trigger

Avg 4.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/25/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



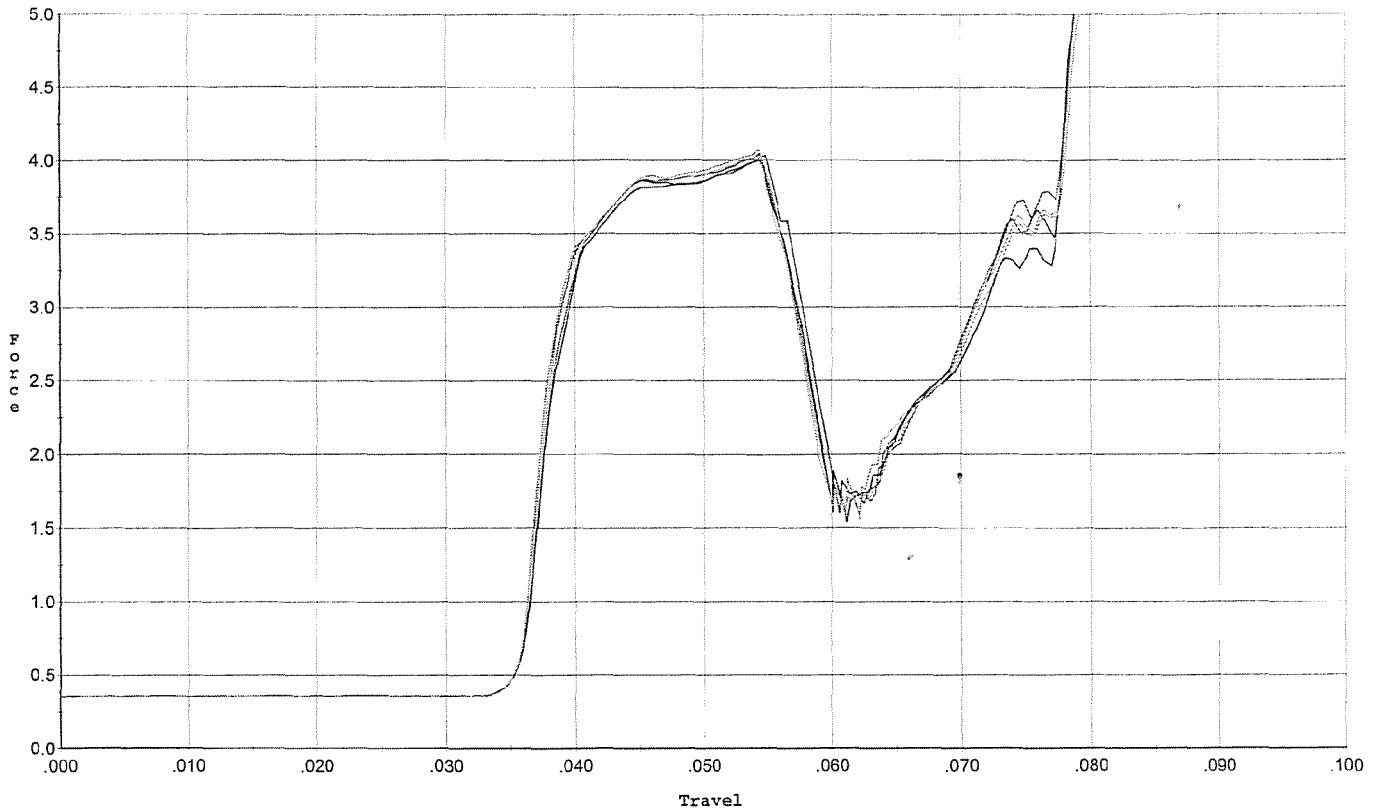
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.378	0.053	0.034	0.038	0.052		Set Trigger
2	2.426	0.052	0.034	0.039	0.052		Set Trigger
3	2.473	0.052	0.034	0.039	0.052		Set Trigger
4	2.513	0.051	0.034	0.039	0.051		Set Trigger
5	2.490	0.050	0.033	0.039	0.051		Set Trigger

Avg 2.45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/25/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.033	0.057	0.035	0.036	0.087		Set Trigger
2	3.999	0.058	0.035	0.036	0.088		Set Trigger
3	4.043	0.058	0.035	0.036	0.090		Set Trigger
4	4.020	0.056	0.035	0.037	0.087		Set Trigger
5	4.071	0.056	0.035	0.037	0.087		Set Trigger

Avg 4.03