

G6784617

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



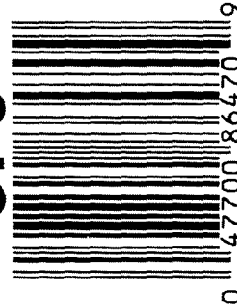
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6784617

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6784617

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-9-08	SPD
430	ASSEMBLE TO STOCK		9-9-08	SP
440	PROOF		9-9-08	SPD
460	CHECK HEADSPACE		9-9-08	SPD
470	DIS-ASSEMBLE ACTION		9-9-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX SEP 12 2008 OPERATOR B7	9-10-08	BSW
475	DRILL AND TAP SIGHT HOLES		9-11-08	SP
480	MAGNAFLUX BBL ACTION		9-12-08	BSW
490	MAGNAFLUX BOLT		9/9/08	BSW
500	ROLLMARK CALIBER		9/12/08	RT
520	GOFF BLAST BBL / REC		9/13/08	DG
542	APPLY COATINGS (BARREL ACTION)		9/17	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-23-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-23-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-23-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-6-08	BSW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

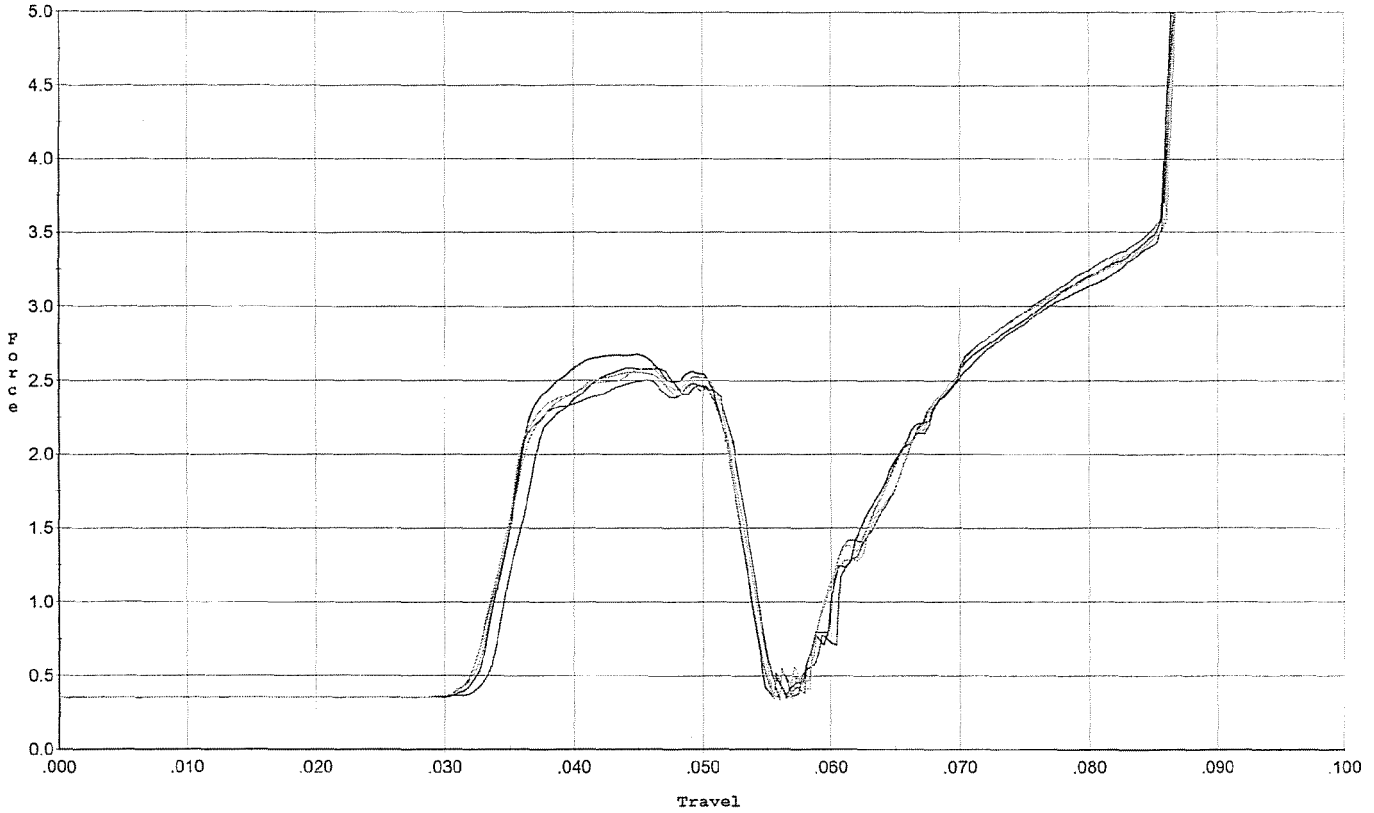
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	12-11-08	R.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>4.0</u> <u>4.0</u>	12-11-08	R.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	12-11-08	R.N.
	J) ASSEMBLE STOCK		10-6-08	R.N.
	K) ASSEMBLE SWIVEL STUDS		12-11-08	R.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	12-9-08	R.N.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		12-9-08	R.N.
670	FINAL INSPECTION A) HEADSPACE		12-11-08	R.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>250</u> <u>289</u> <u>288</u> <u>2.84</u> <u>269</u>	12-11-08	R.N.
	C) FUNCTION		12-11-08	R.N.
690	PACK		12-16-08	R.N.

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 10/2/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



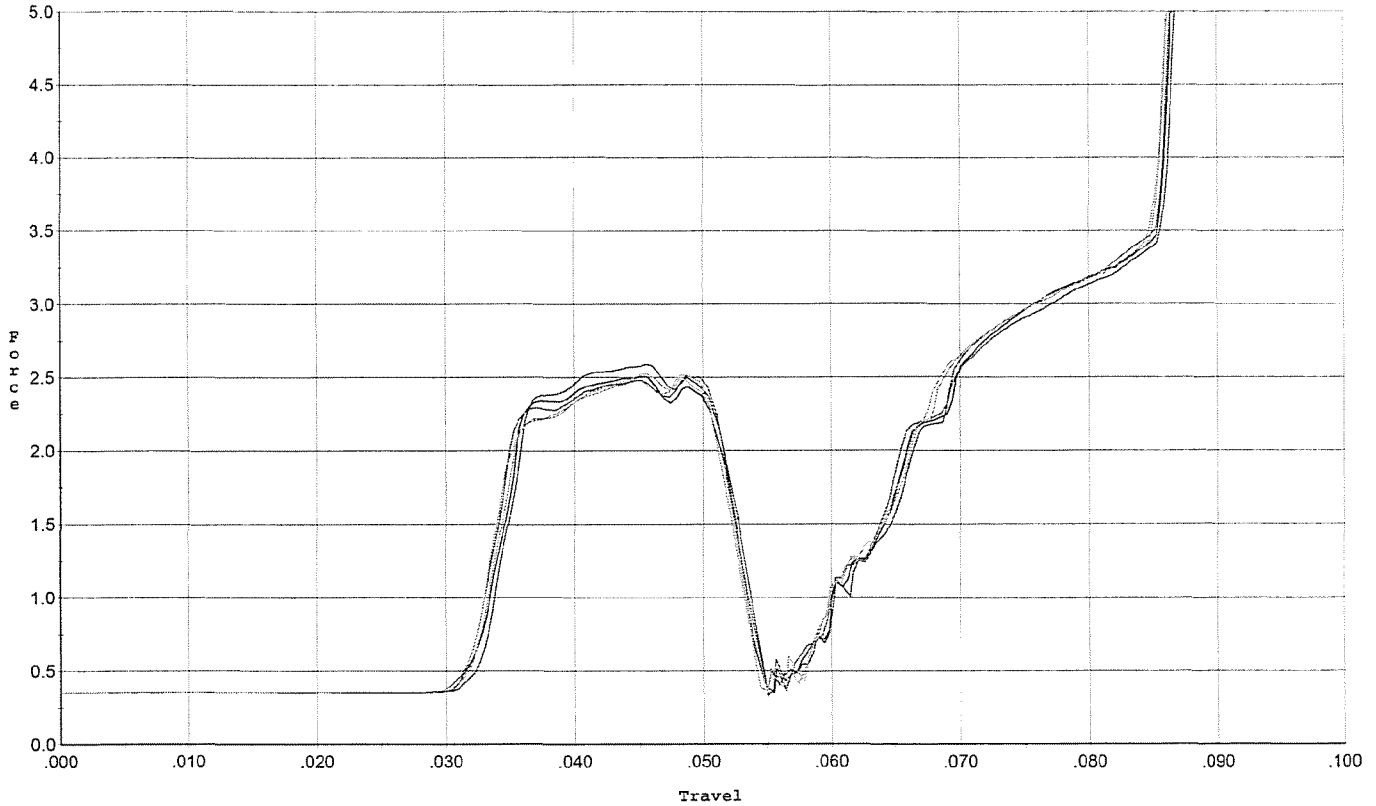
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.582	0.052	0.034	0.038	0.054		Set Trigger
2	2.677	0.052	0.033	0.038	0.056		Set Trigger
3	2.506	0.052	0.032	0.038	0.054		Set Trigger
4	2.585	0.053	0.032	0.037	0.057		Set Trigger
5	2.555	0.052	0.033	0.038	0.055		Set Trigger

Avg 2.58

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/2/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



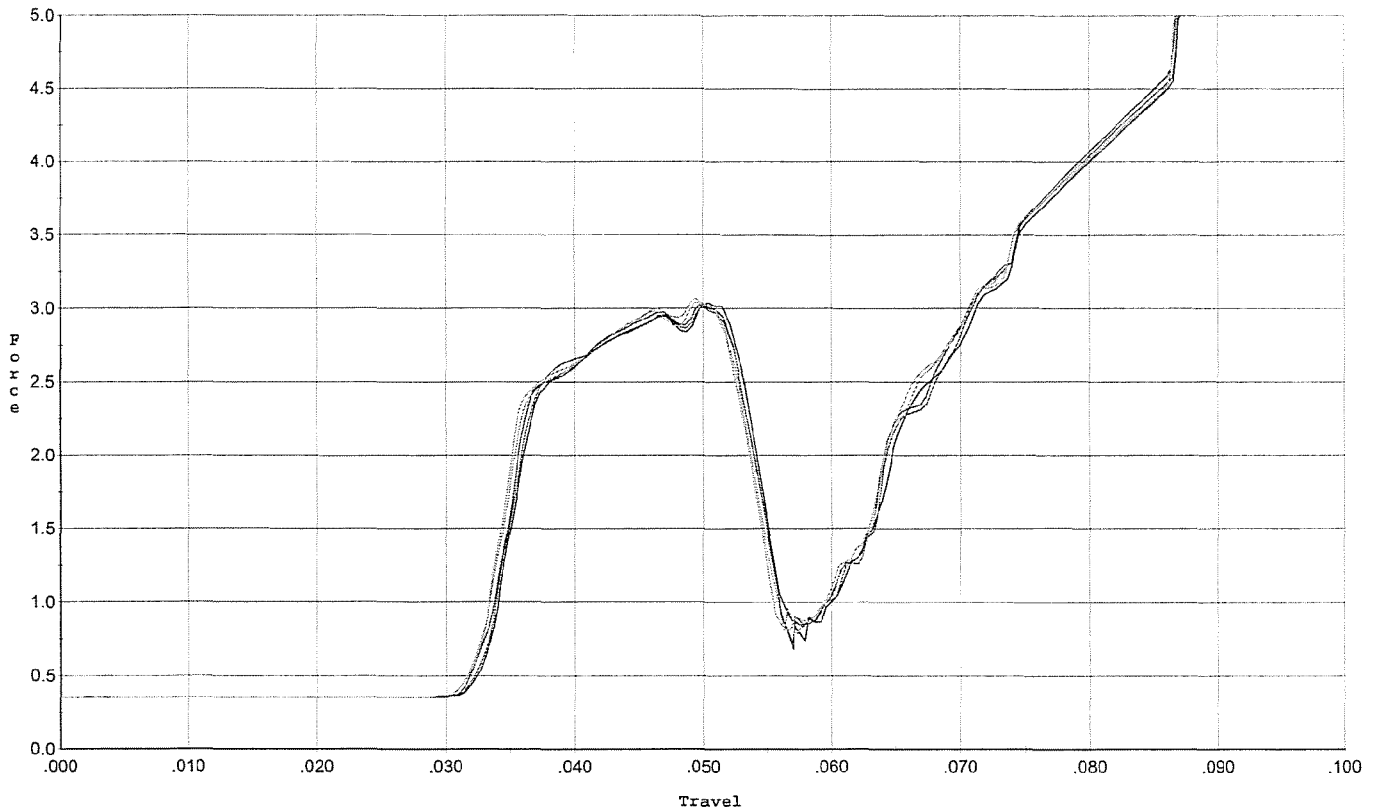
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.591	0.053	0.033	0.038	0.056		Set Trigger
2	2.507	0.052	0.031	0.038	0.054		Set Trigger
3	2.511	0.051	0.032	0.039	0.054		Set Trigger
4	2.517	0.052	0.032	0.038	0.055		Set Trigger
5	2.523	0.052	0.032	0.038	0.054		Set Trigger

Aug 2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/2/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



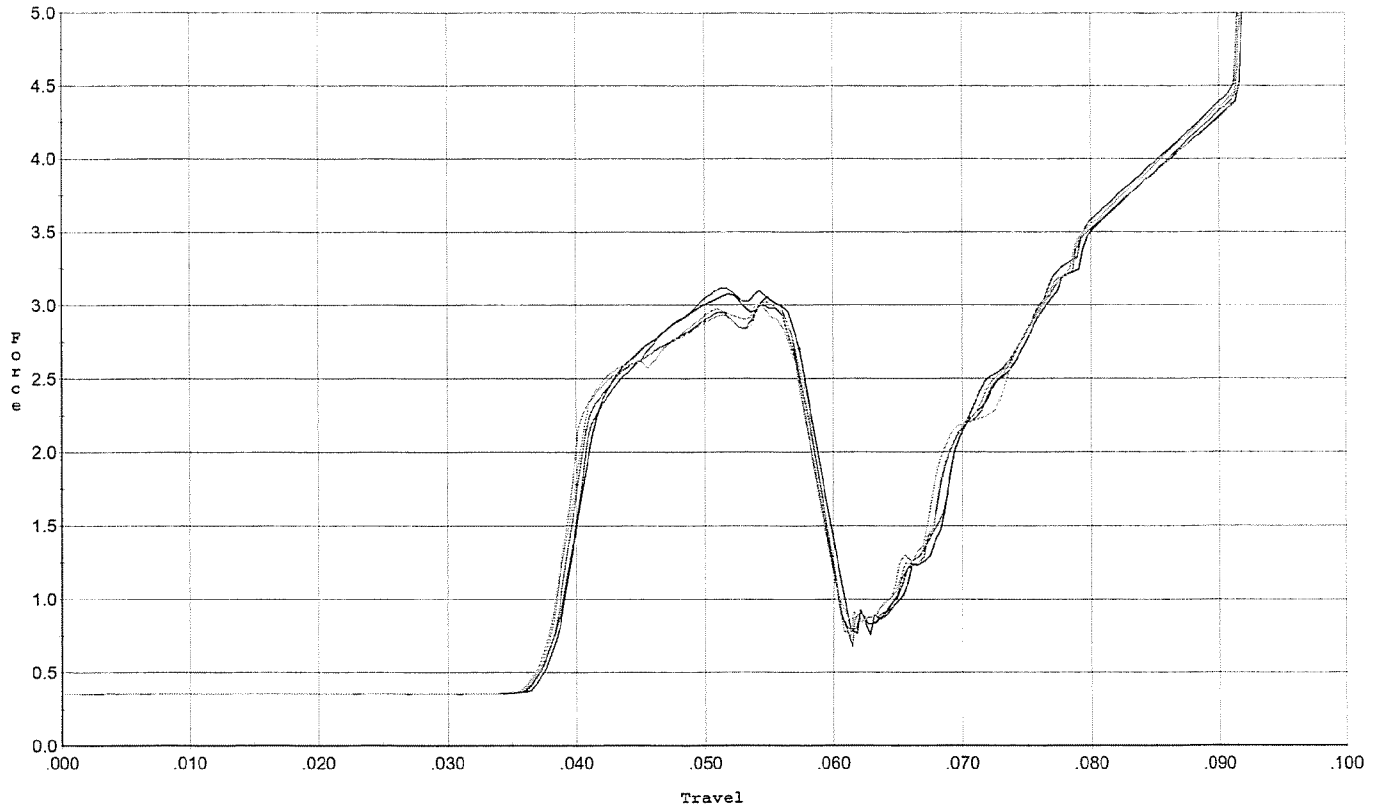
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.031	0.054	0.032	0.036	0.066		Set Trigger
2	3.038	0.053	0.033	0.037	0.064		Set Trigger
3	3.015	0.054	0.033	0.037	0.065		Set Trigger
4	3.042	0.053	0.032	0.036	0.065		Set Trigger
5	3.066	0.053	0.032	0.036	0.064		Set Trigger

Aug 3.03

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/2/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



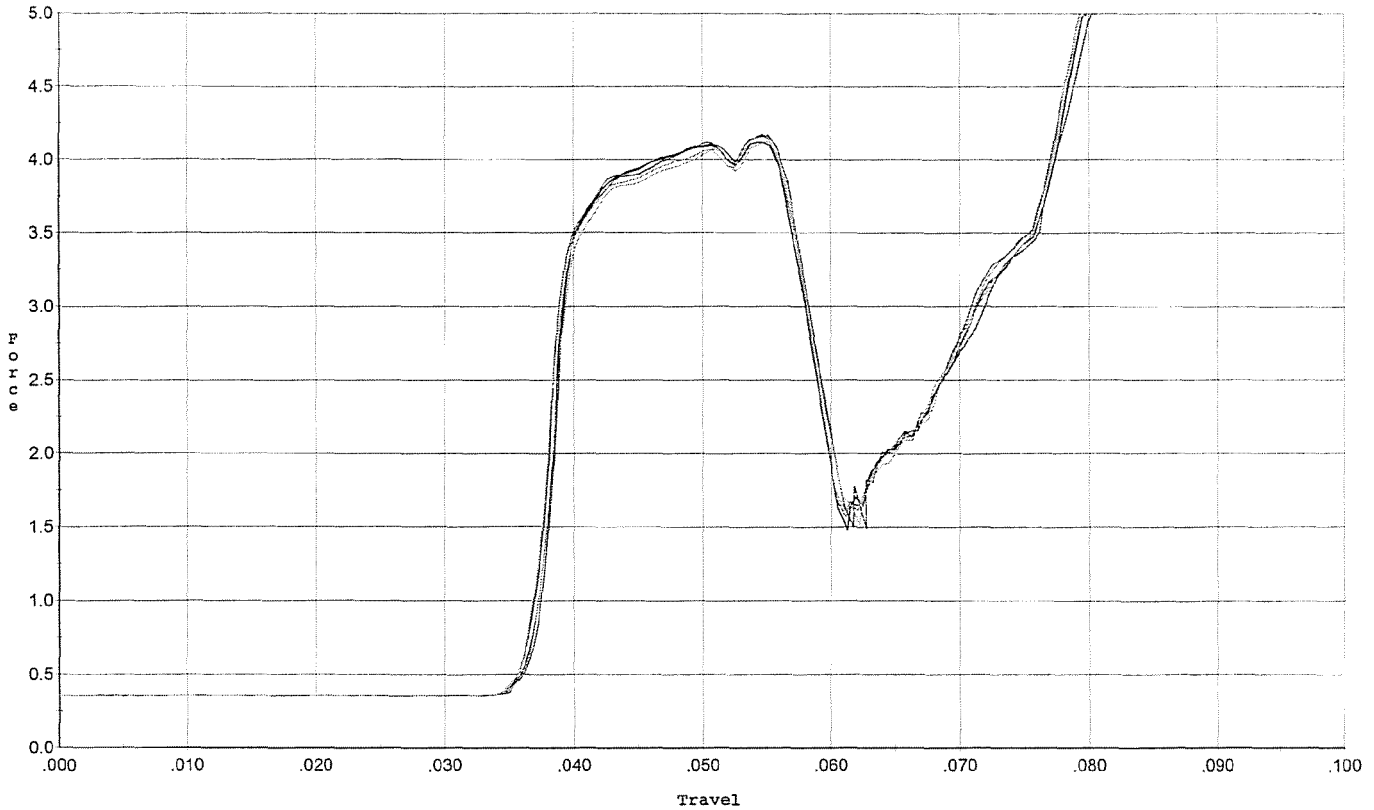
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.116	0.058	0.037	0.039	0.066		Set Trigger
2	3.078	0.057	0.037	0.039	0.065		Set Trigger
3	3.005	0.057	0.038	0.039	0.064		Set Trigger
4	3.023	0.058	0.037	0.038	0.066		Set Trigger
5	3.005	0.057	0.037	0.039	0.065		Set Trigger

Aug 3.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/2/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



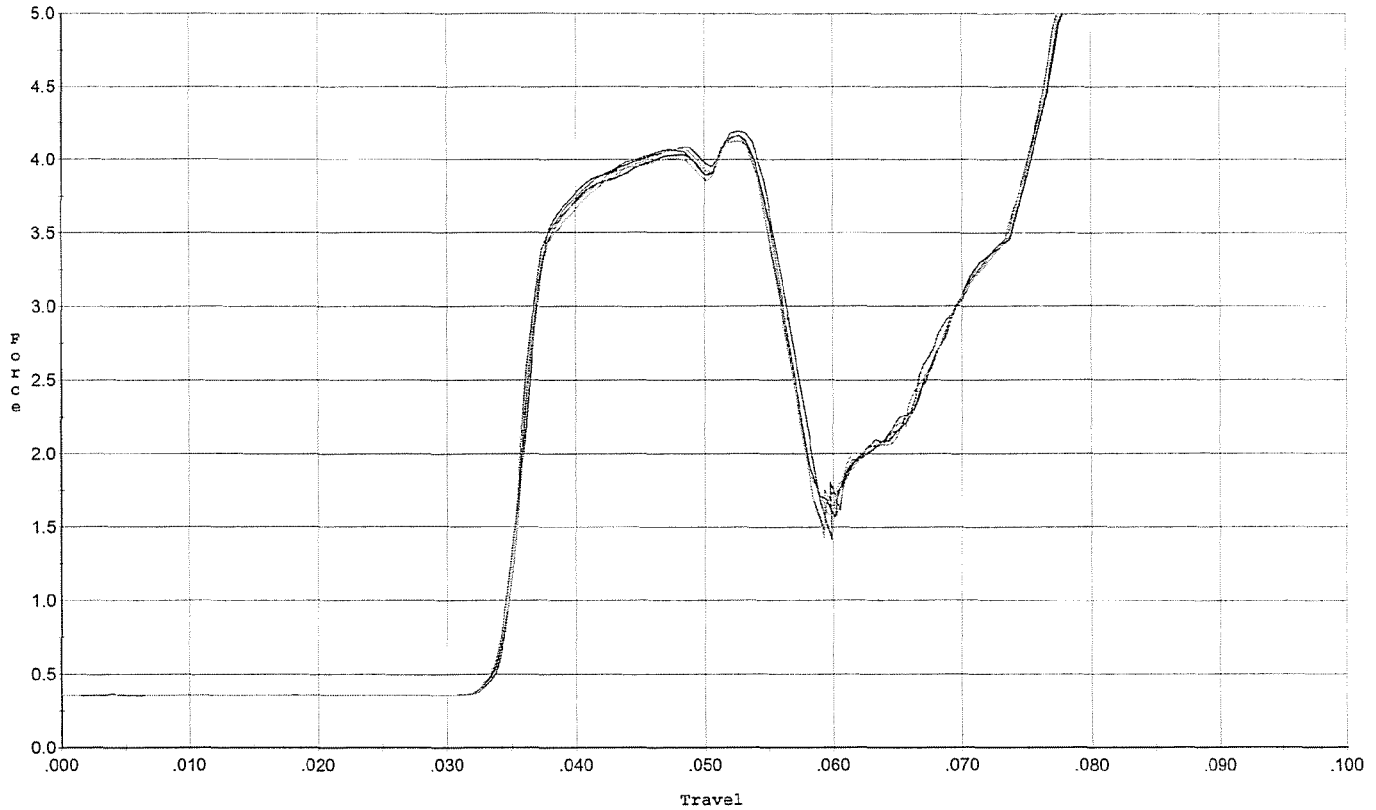
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.165	0.057	0.036	0.028	0.089		Set Trigger
2	4.118	0.058	0.036	0.028	0.091		Set Trigger
3	4.166	0.057	0.036	0.028	0.091		Set Trigger
4	4.125	0.057	0.036	0.028	0.088		Set Trigger
5	4.176	0.057	0.036	0.030	0.090		Set Trigger

Aug 4.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/2/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



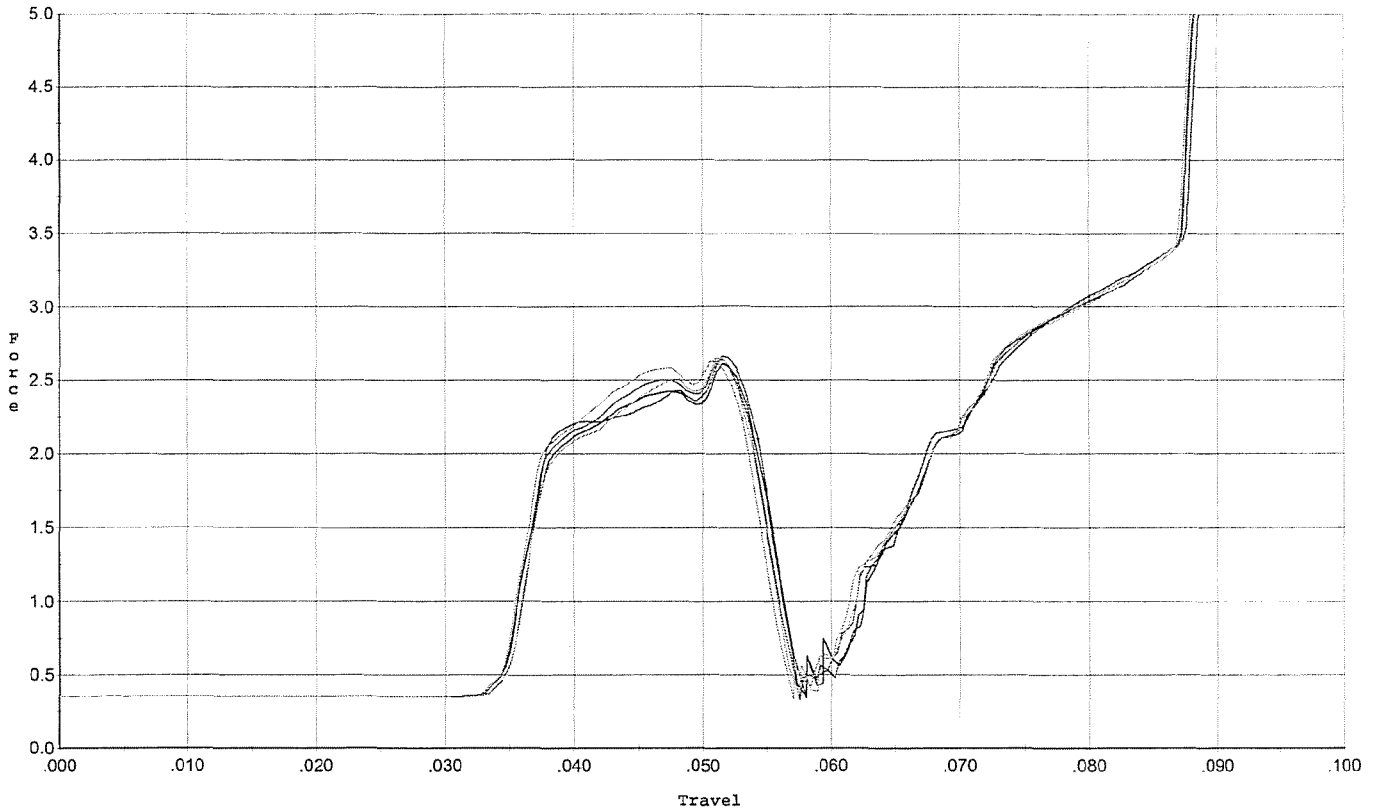
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.193	0.057	0.034	0.032	0.093		Set Trigger
2	4.160	0.055	0.034	0.032	0.089		Set Trigger
3	4.155	0.056	0.034	0.032	0.091		Set Trigger
4	4.126	0.055	0.033	0.032	0.090		Set Trigger
5	4.154	0.056	0.034	0.032	0.090		Set Trigger

Avg 4.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/2/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



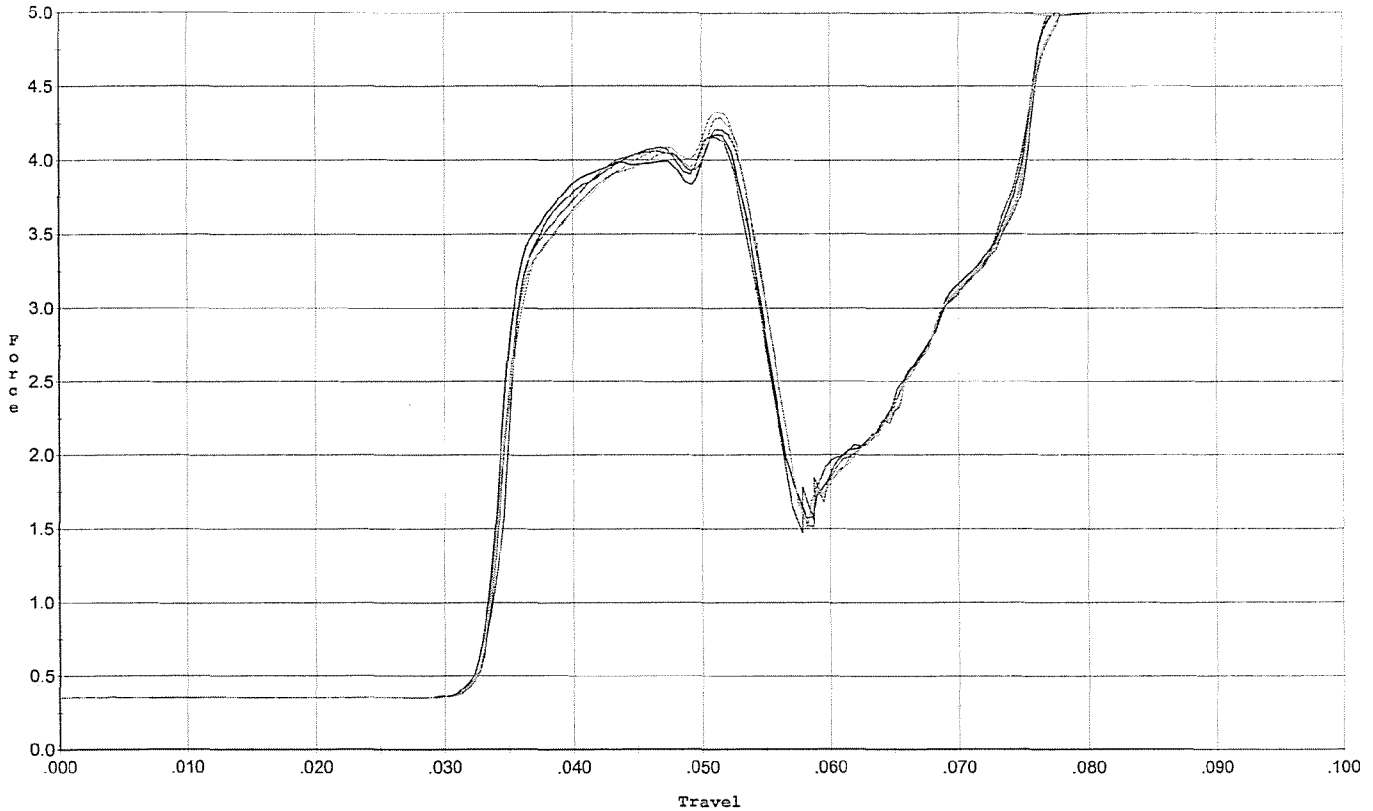
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.666	0.054	0.035	0.038	0.055		Set Trigger
2	2.618	0.055	0.035	0.038	0.056		Set Trigger
3	2.644	0.054	0.035	0.038	0.055		Set Trigger
4	2.652	0.054	0.035	0.038	0.054		Set Trigger
5	2.634	0.053	0.035	0.038	0.055		Set Trigger

Avg 2.64

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 10/2/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.158	0.054	0.033	0.033	0.088		Set Trigger
2	4.173	0.054	0.033	0.033	0.088		Set Trigger
3	4.206	0.055	0.033	0.034	0.090		Set Trigger
4	4.323	0.055	0.033	0.033	0.090		Set Trigger
5	4.288	0.054	0.033	0.033	0.089		Set Trigger

Avg 4.23