

66784619

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

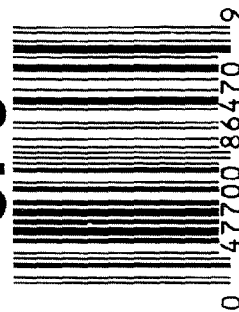
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6784619

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 678 4619

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-9-08	SPD
430	ASSEMBLE TO STOCK		9-9-08	SP
440	PROOF		9-9-08	SPD
460	CHECK HEADSPACE		9-9-08	SPD
470	DIS-ASSEMBLE ACTION		9-9-08	SPD
472	SERIALIZE BOLT HANDLE		9-10-08	KIZ
475	DRILL AND TAP SIGHT HOLES		9-11-08	JA
480	MAGNAFLUX BBL ACTION		9-12-08	BM
490	MAGNAFLUX BOLT		9/12/08	HL
500	ROLLMARK CALIBER		9/12/08	RT
520	GOFF BLAST BBL / REC		9/12/08	DS
542	APPLY COATINGS (BARREL ACTION)		9/6	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-19-08	JA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-19-08	JA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-19-08	JA
	D) OIL FIRING PIN ASSEMBLY		10-8-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			
	2.50 LBS +/- .5 LBS			

F004 REV 5/2006

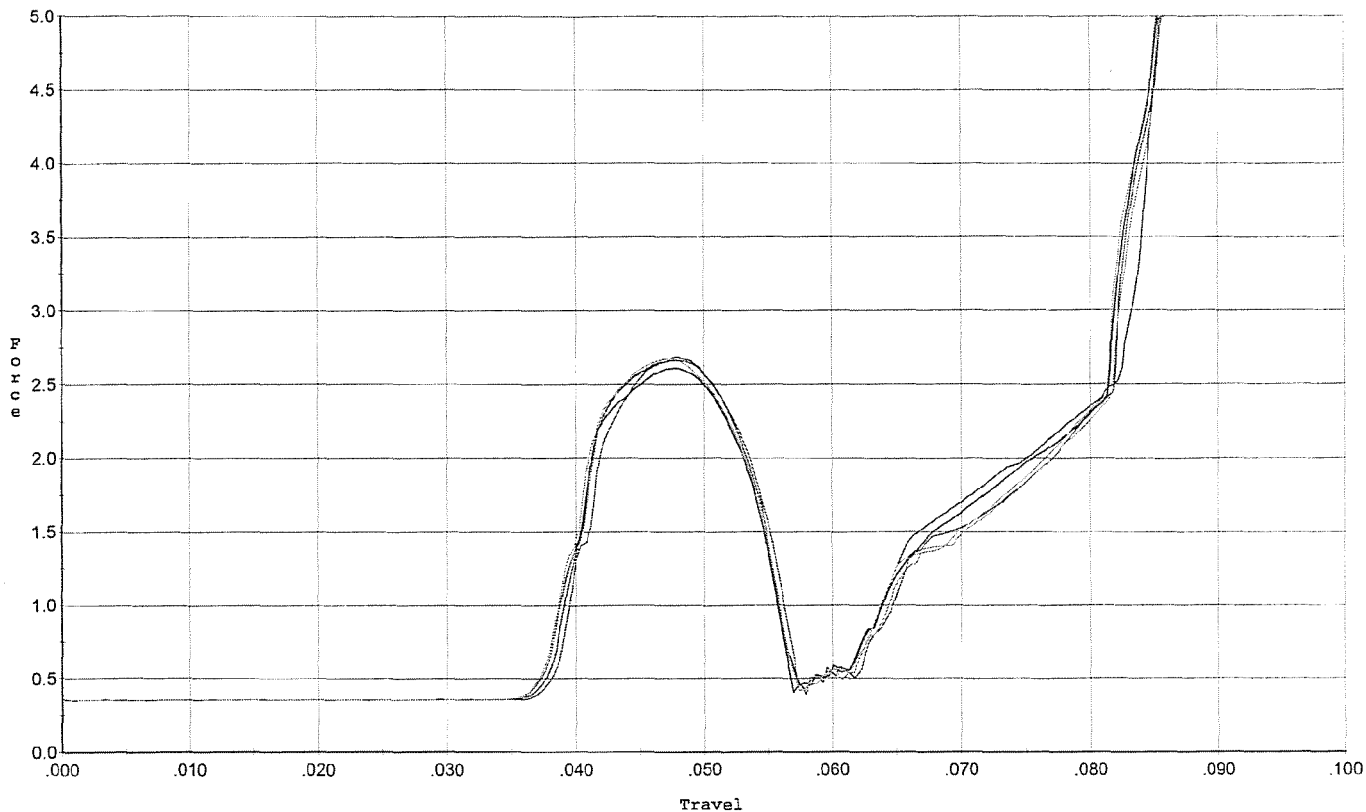
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.0</u> <u>5.0</u> <u>5.5</u>	10-23-08	ZD
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>5.0</u> <u>5.0</u>	10-23-08	ZD
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	10-23-08	ZD
	J) ASSEMBLE STOCK		10-8-08	L.H.
	K) ASSEMBLE SWIVEL STUDS		10-23-08	ZD
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10-13-08	ZD
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-13-08	TL
670	FINAL INSPECTION A) HEADSPACE		10-23-08	ZD
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.52</u> <u>2.54</u> <u>2.59</u> <u>2.57</u> <u>2.62</u>	10-20-08	TL
	C) FUNCTION		10-23-08	ZD
690	PACK		12-9-08	RSN

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



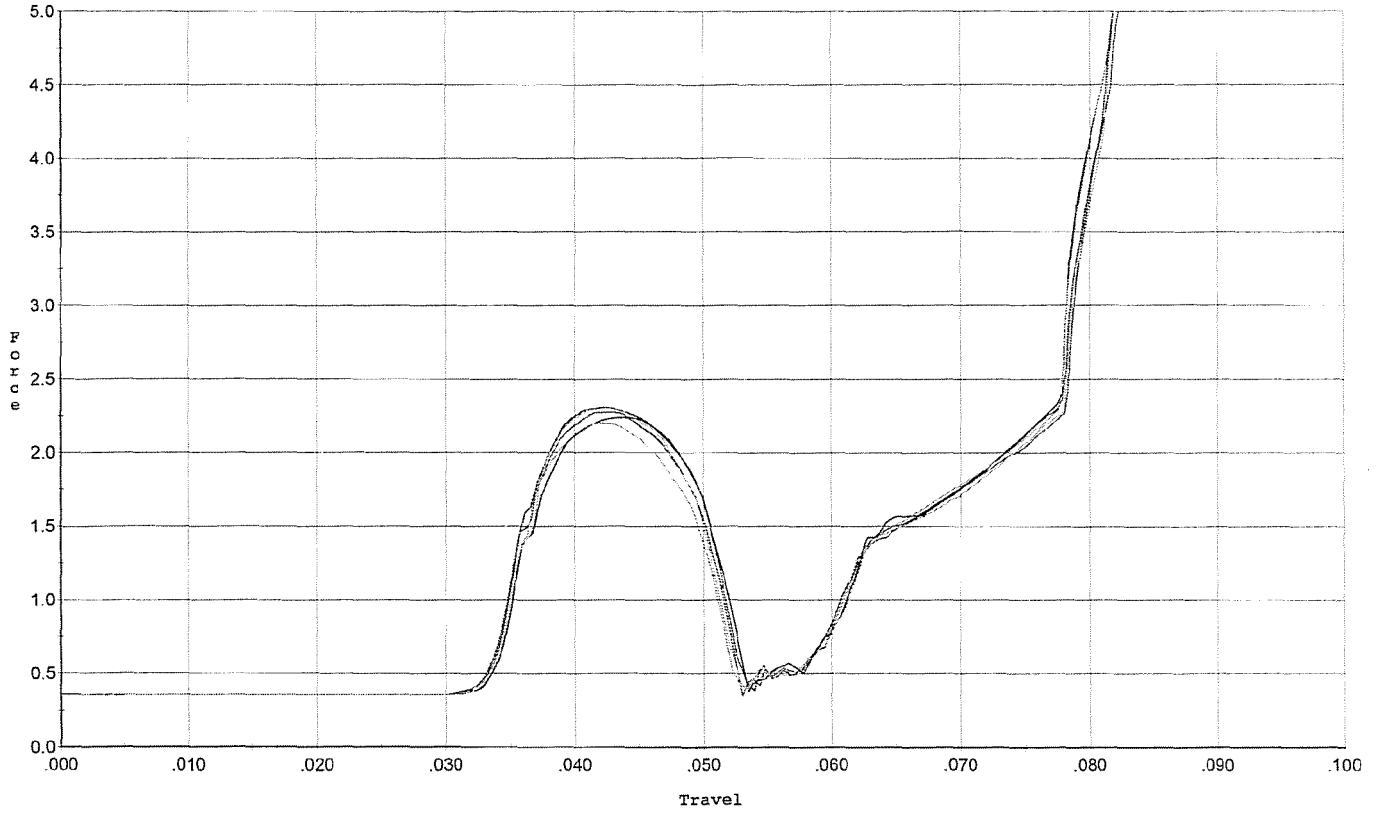
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.685	0.054	0.038	0.038	0.050		Set Trigger
2	2.607	0.055	0.038	0.038	0.050		Set Trigger
3	2.661	0.055	0.039	0.038	0.050		Set Trigger
4	2.668	0.055	0.037	0.038	0.050		Set Trigger
5	2.674	0.055	0.037	0.038	0.050		Set Trigger

Aug. 2.65

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults

Model: M124
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles+/- .50 lbs.



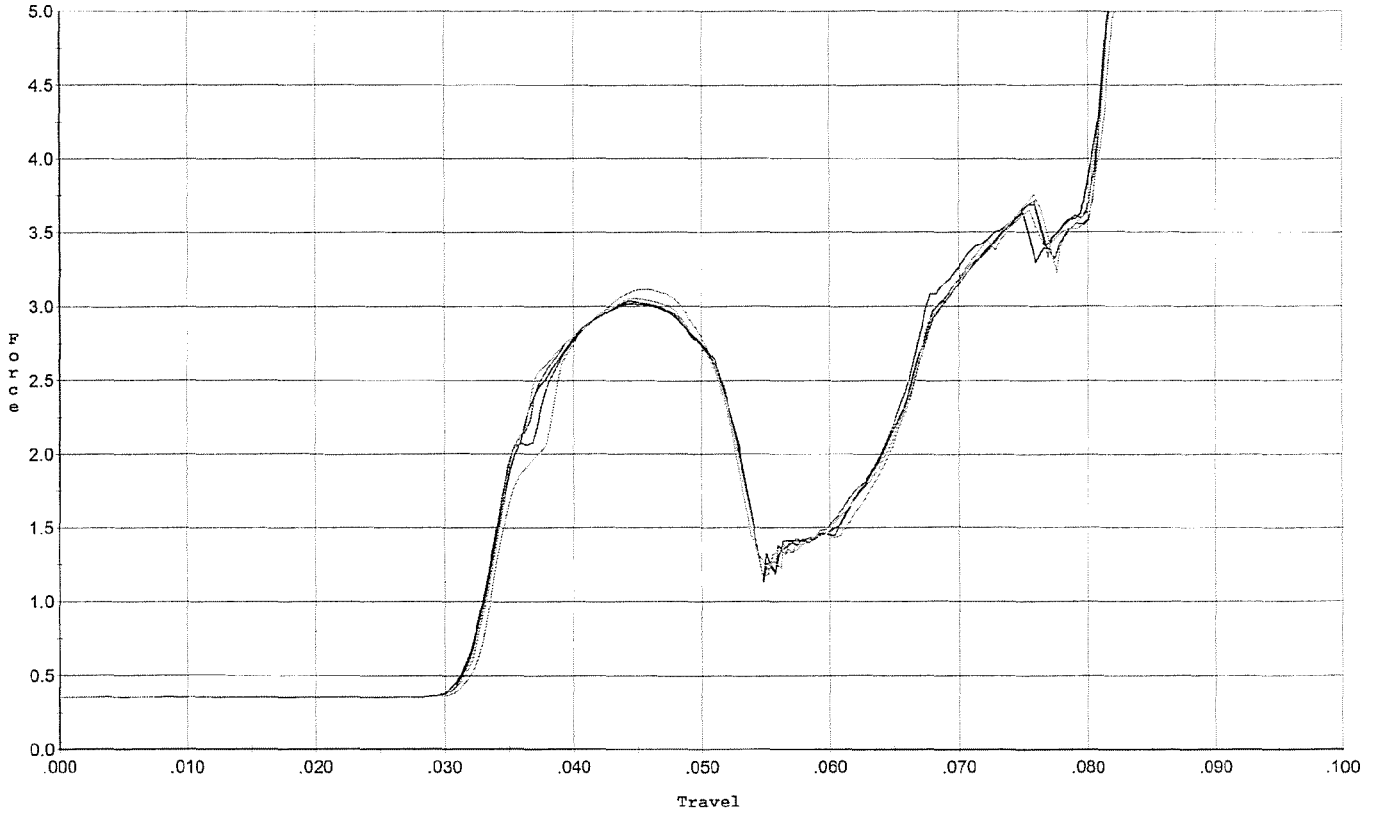
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.308	0.051	0.033	0.037	0.045		Set Trigger
2	2.239	0.052	0.034	0.037	0.045		Set Trigger
3	2.274	0.051	0.033	0.037	0.045		Set Trigger
4	2.307	0.050	0.034	0.037	0.044		Set Trigger
5	2.201	0.051	0.033	0.037	0.043		Set Trigger

Aug 2-26

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



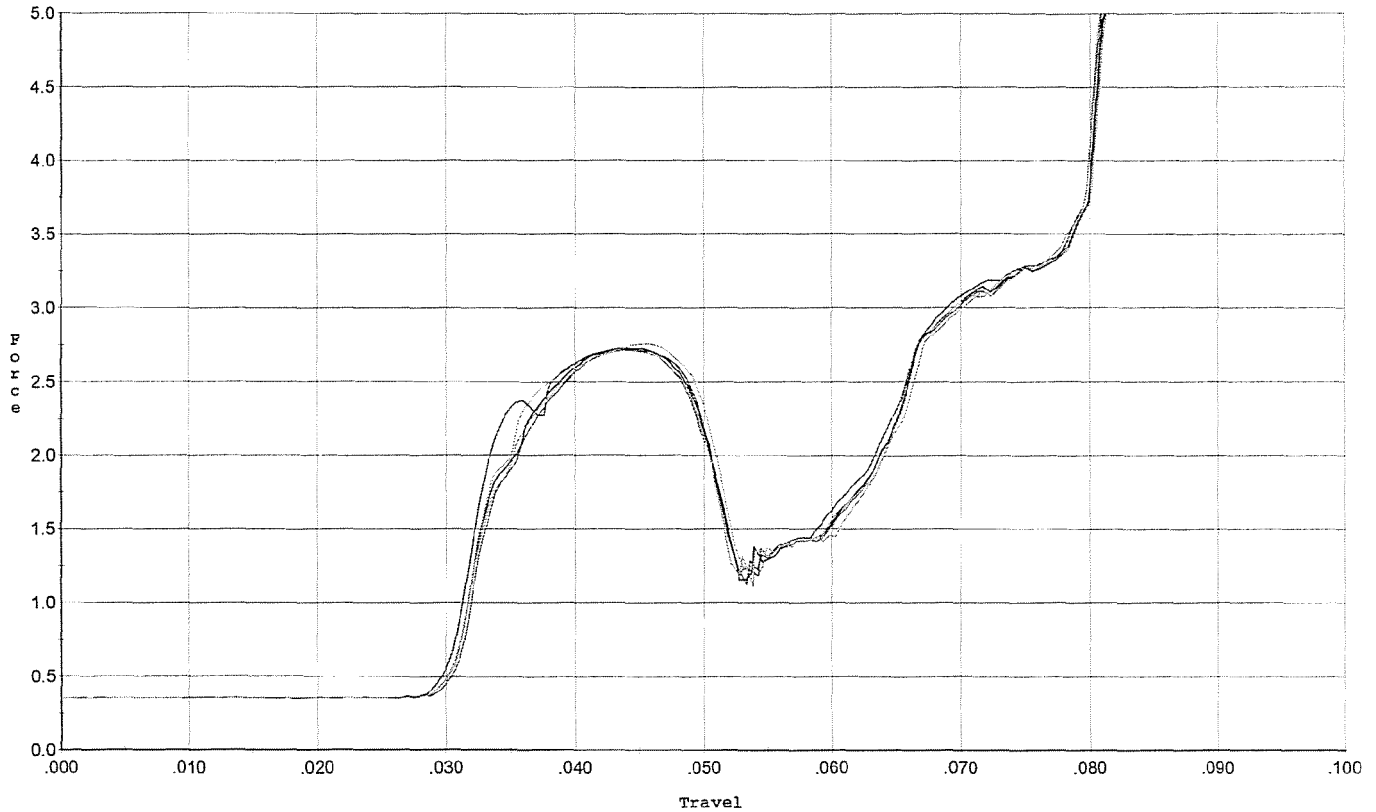
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.016	0.053	0.031	0.034	0.064		Set Trigger
2	3.037	0.053	0.031	0.034	0.064		Set Trigger
3	3.024	0.053	0.032	0.034	0.064		Set Trigger
4	3.053	0.052	0.032	0.034	0.063		Set Trigger
5	3.117	0.053	0.032	0.034	0.063		Set Trigger

Aug-3-04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults

Model: M124
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles. +/- .75 lbs.



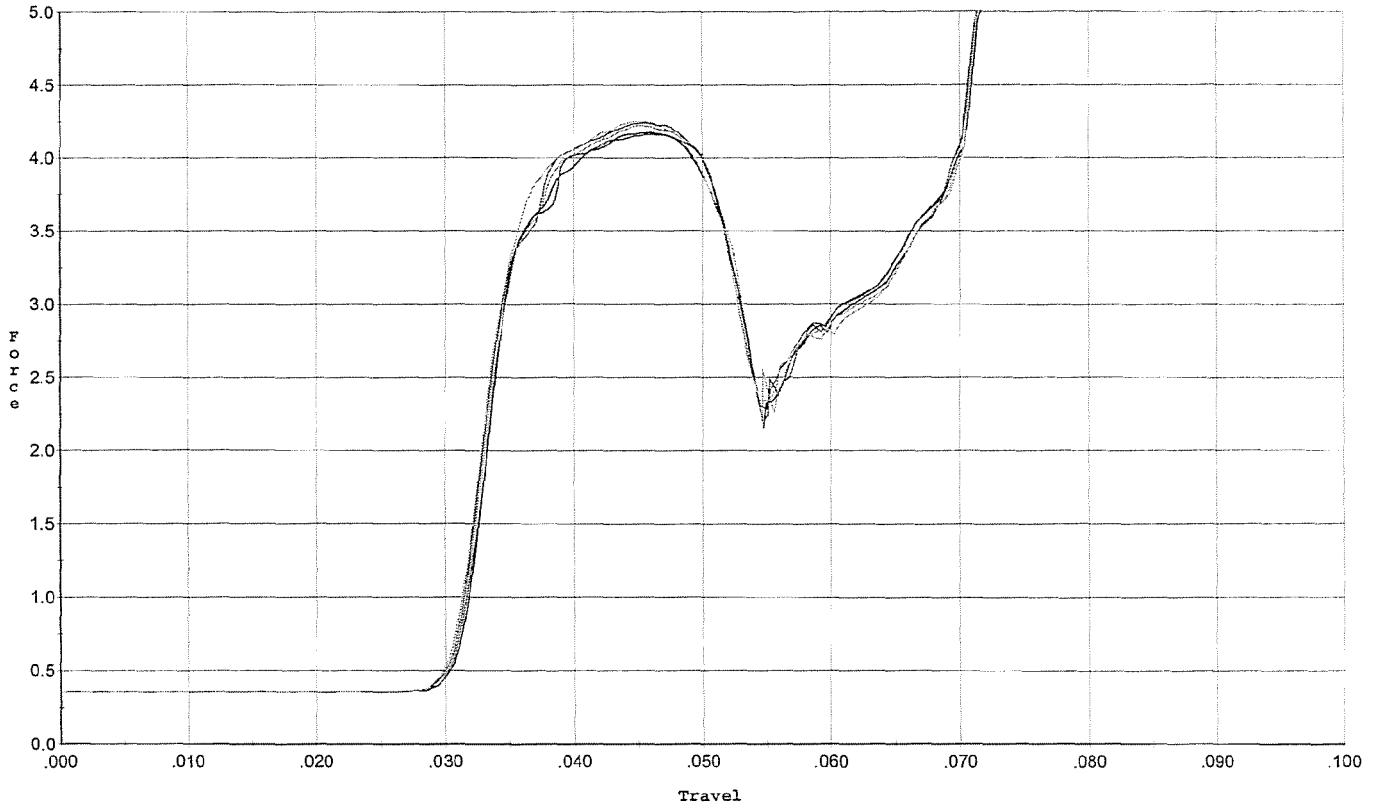
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.726	0.050	0.030	0.035	0.058		Set Trigger
2	2.731	0.052	0.031	0.035	0.058		Set Trigger
3	2.717	0.050	0.031	0.035	0.055		Set Trigger
4	2.756	0.051	0.031	0.035	0.058		Set Trigger
5	2.714	0.051	0.031	0.035	0.056		Set Trigger

Aug - 2-72

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



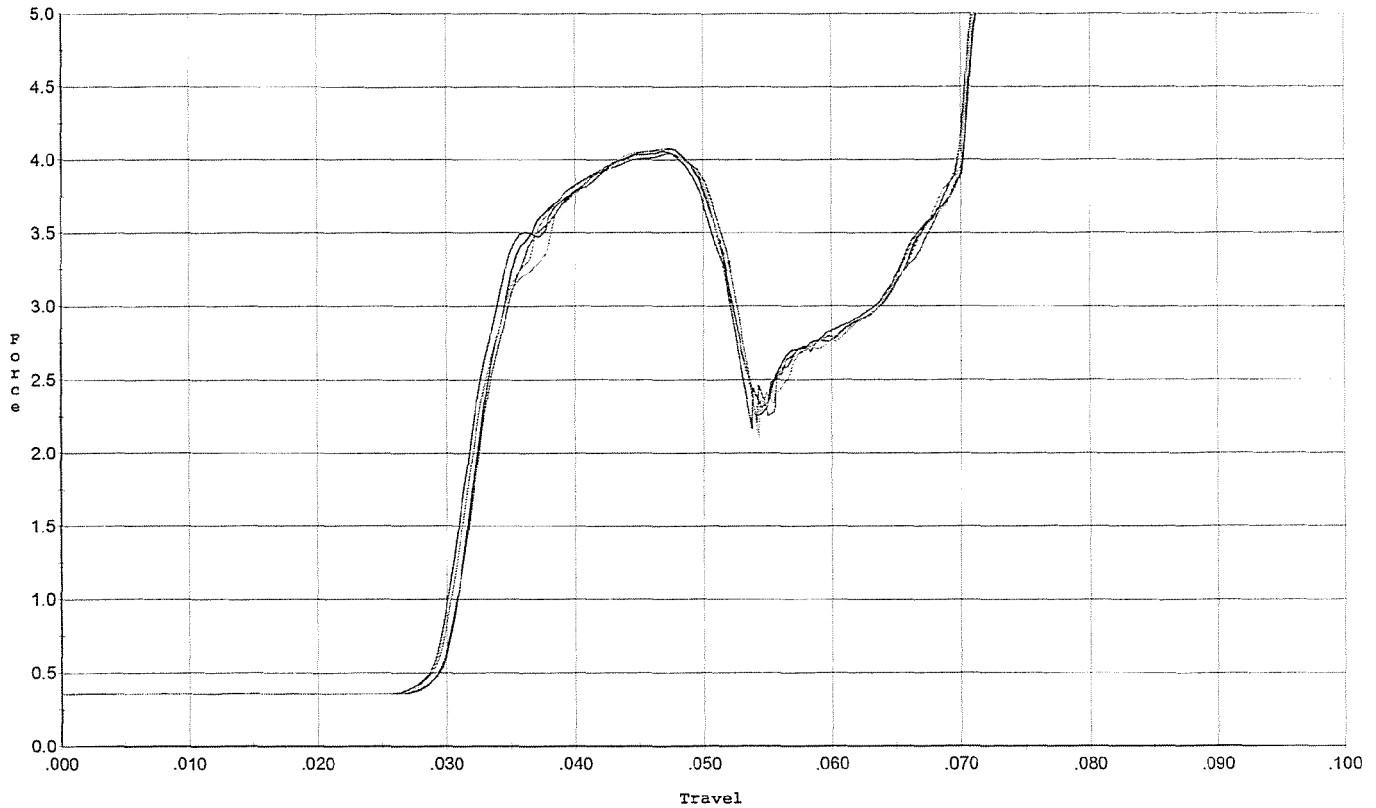
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.161	0.053	0.031	0.024	0.089		Set Trigger
2	4.172	0.053	0.031	0.024	0.088		Set Trigger
3	4.239	0.052	0.030	0.024	0.087		Set Trigger
4	4.247	0.052	0.030	0.024	0.088		Set Trigger
5	4.220	0.052	0.031	0.024	0.089		Set Trigger

Aug 4.20

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



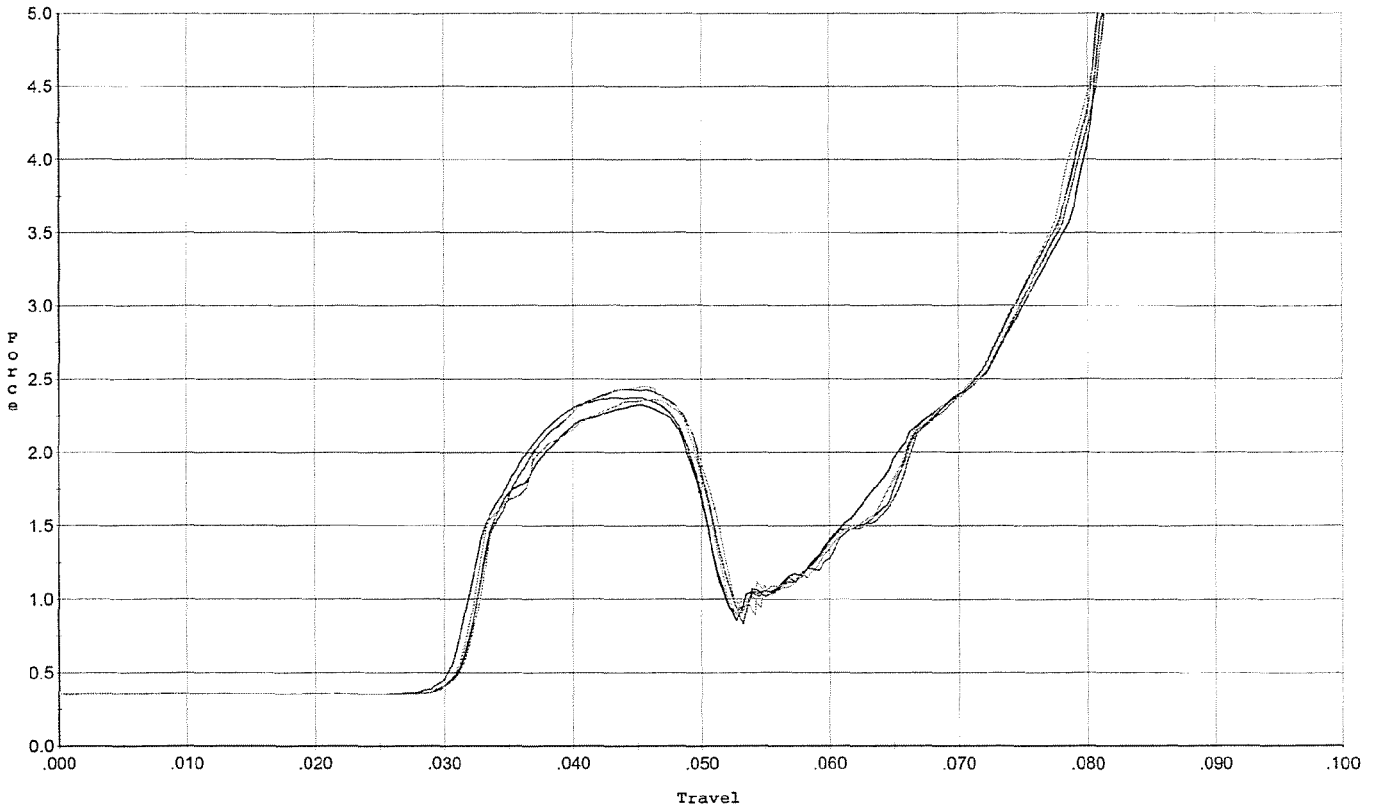
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.057	0.052	0.029	0.024	0.086		Set Trigger
2	4.076	0.051	0.030	0.024	0.084		Set Trigger
3	4.043	0.052	0.030	0.024	0.086		Set Trigger
4	4.074	0.052	0.029	0.024	0.087		Set Trigger
5	4.064	0.051	0.029	0.024	0.085		Set Trigger

Handwritten signature
Avg. 4.06
Aug.

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



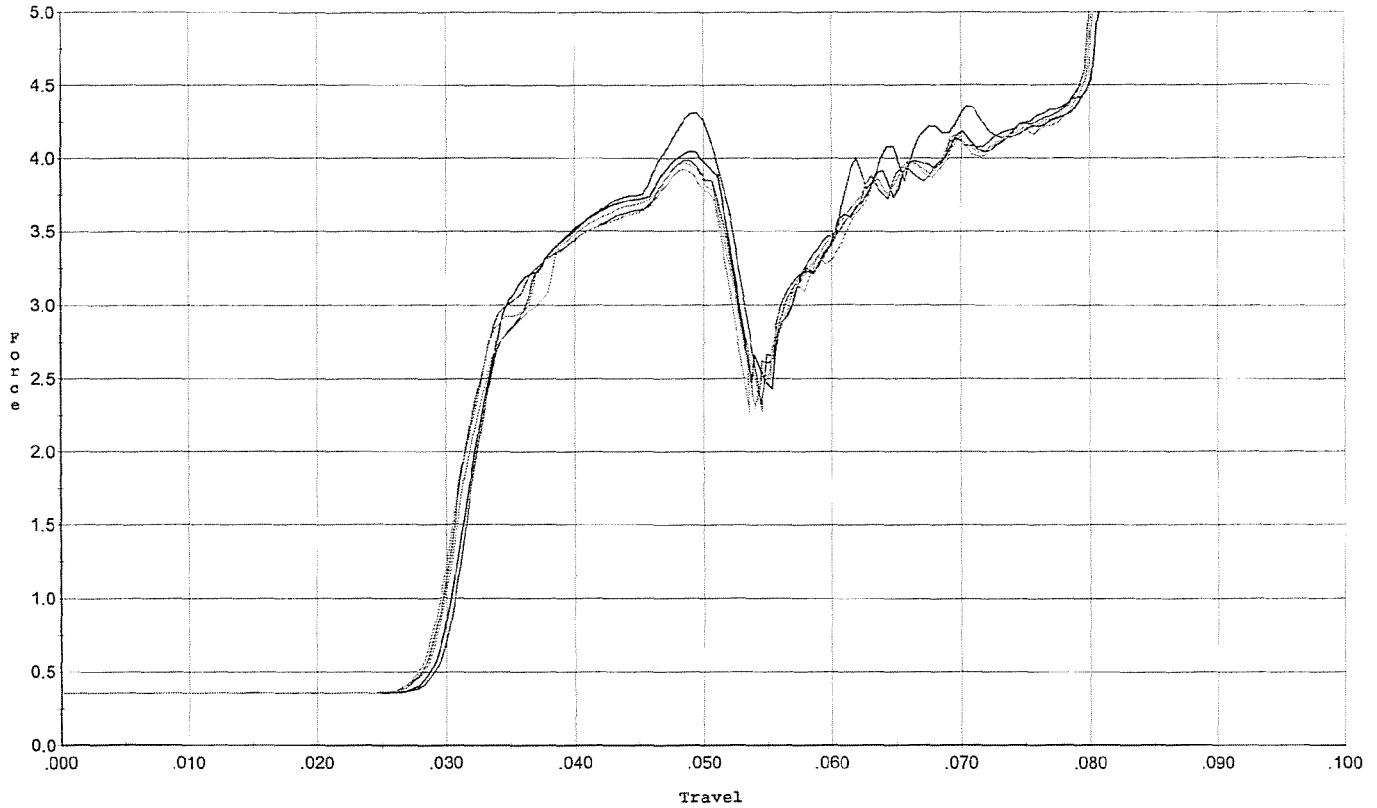
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.374	0.050	0.031	0.036	0.050		Set Trigger
2	2.323	0.050	0.031	0.036	0.048		Set Trigger
3	2.430	0.050	0.032	0.036	0.050		Set Trigger
4	2.450	0.051	0.031	0.036	0.050		Set Trigger
5	2.363	0.051	0.032	0.036	0.050		Set Trigger

Avg 2.38

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs, for target&accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.313	0.052	0.029	0.031	0.085		Set Trigger
2	4.046	0.051	0.029	0.032	0.083		Set Trigger
3	3.985	0.052	0.028	0.031	0.084		Set Trigger
4	3.968	0.052	0.029	0.031	0.084		Set Trigger
5	3.924	0.051	0.028	0.031	0.082		Set Trigger

Aug 4.09