

66784620

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

**BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD**

proof of purchase



owner registration sticker



BM FORM

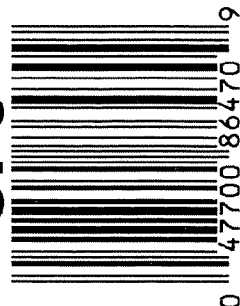
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6784620

UPC



**M-24
INSPECTION CHECKLIST-NEW GUNS**

GUN SERIAL # G 6784620

OP #	OPERATION NAME	READINGS	DATE	INITIAL
410	SERIALIZE BOLT HANDLE		9-10-08	RT
420	ASSEMBLE ACTION		9-9-08	SP
430	ASSEMBLE TO STOCK		9-9-08	SP
440	PROOF	MAGNA - FLUX	9-9-08	SP
460	CHECK HEADSPACE	SEP 12 2008	9-9-08	SP
470	DIS-ASSEMBLE ACTION		9-9-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BH	9-12-08	BH
490	MAGNAFLUX BOLT		9-12-08	MIC
500	ROLLMARK CALIBER		9-12-08	RT
510	DRILL AND TAP SIGHT HOLES		9-11-08	SP
520	GOFF BLAST BBL / REC		9-13-08	OC
530 & 540	APPLY COATINGS (BARREL ACTION)		9-16	—
	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-19-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-19-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-19-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-8-08	PSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

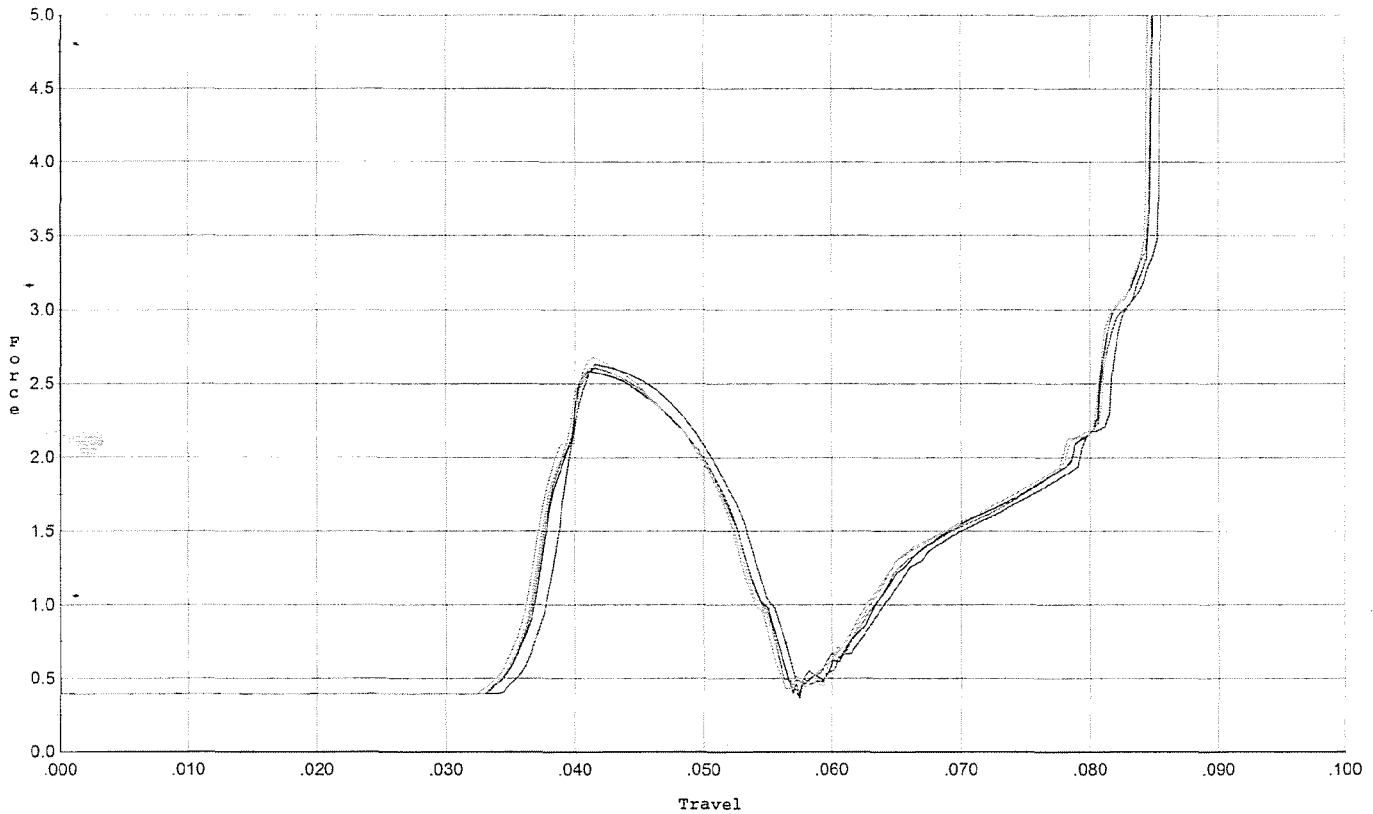
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	12-3-08	L. J.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>4.0</u>	12-3-08	L. J.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>-.024</u> <u>.024</u> <u>.024</u>	12-3-08	L. J.
	J) ASSEMBLE STOCK		10-8-08	BSN
	K) ASSEMBLE SWIVEL STUDS		12-5-08	L. J.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10-11-08	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-11-08	L. J.
670	FINAL INSPECTION A) HEADSPACE		12-3-08	L. J.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.39</u> <u>2.48</u> <u>2.43</u> <u>2.42</u> <u>2.41</u>	10-28-08	TC
	C) FUNCTION		12-3-08	R. H.
690	PACK		12-18-08	BSN

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 10/22/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



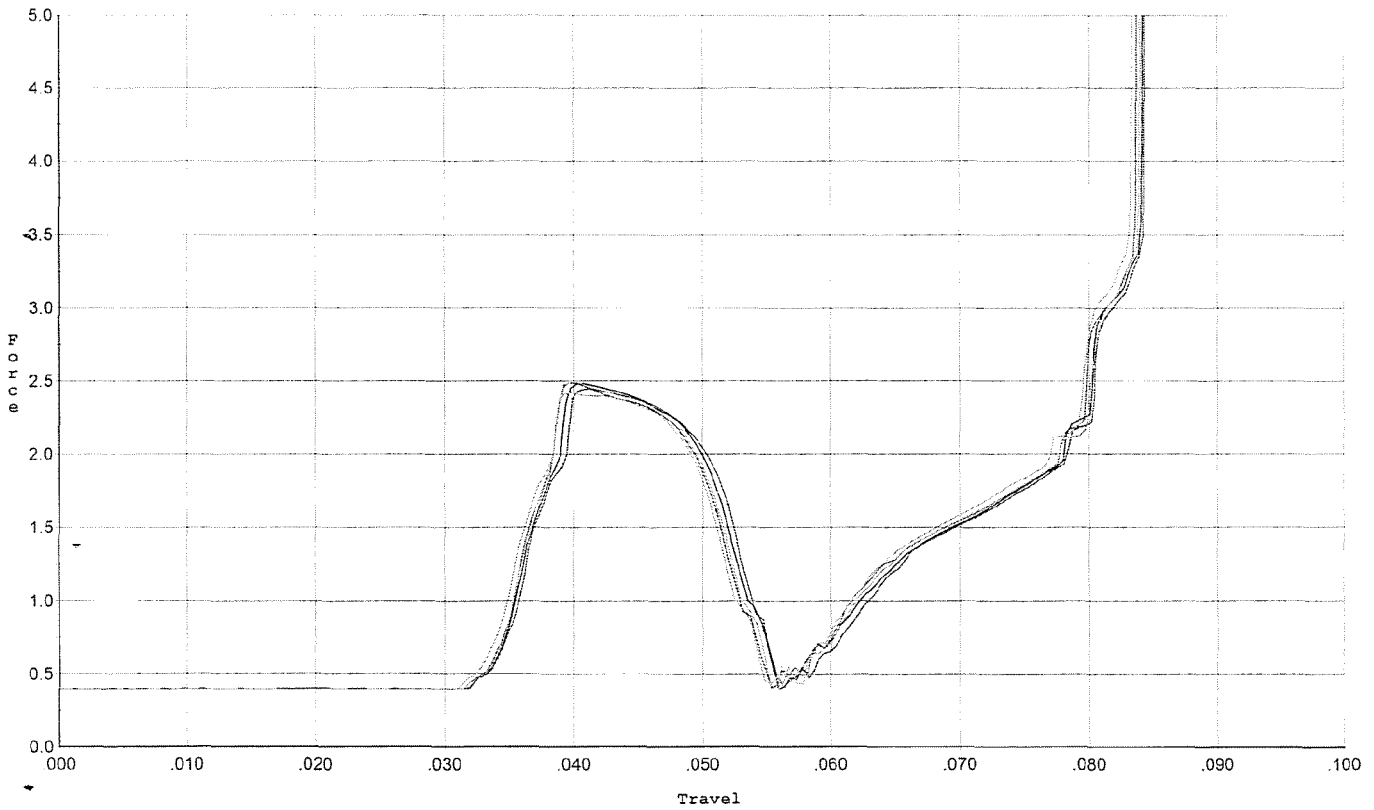
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.631	0.056	0.036	0.036	0.053		Set Trigger
2	2.586	0.055	0.035	0.037	0.052		Set Trigger
3	2.604	0.055	0.035	0.037	0.052		Set Trigger
4	2.611	0.055	0.035	0.036	0.052		Set Trigger
5	2.684	0.055	0.035	0.036	0.052		Set Trigger

Aug 2.62

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 10/22/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



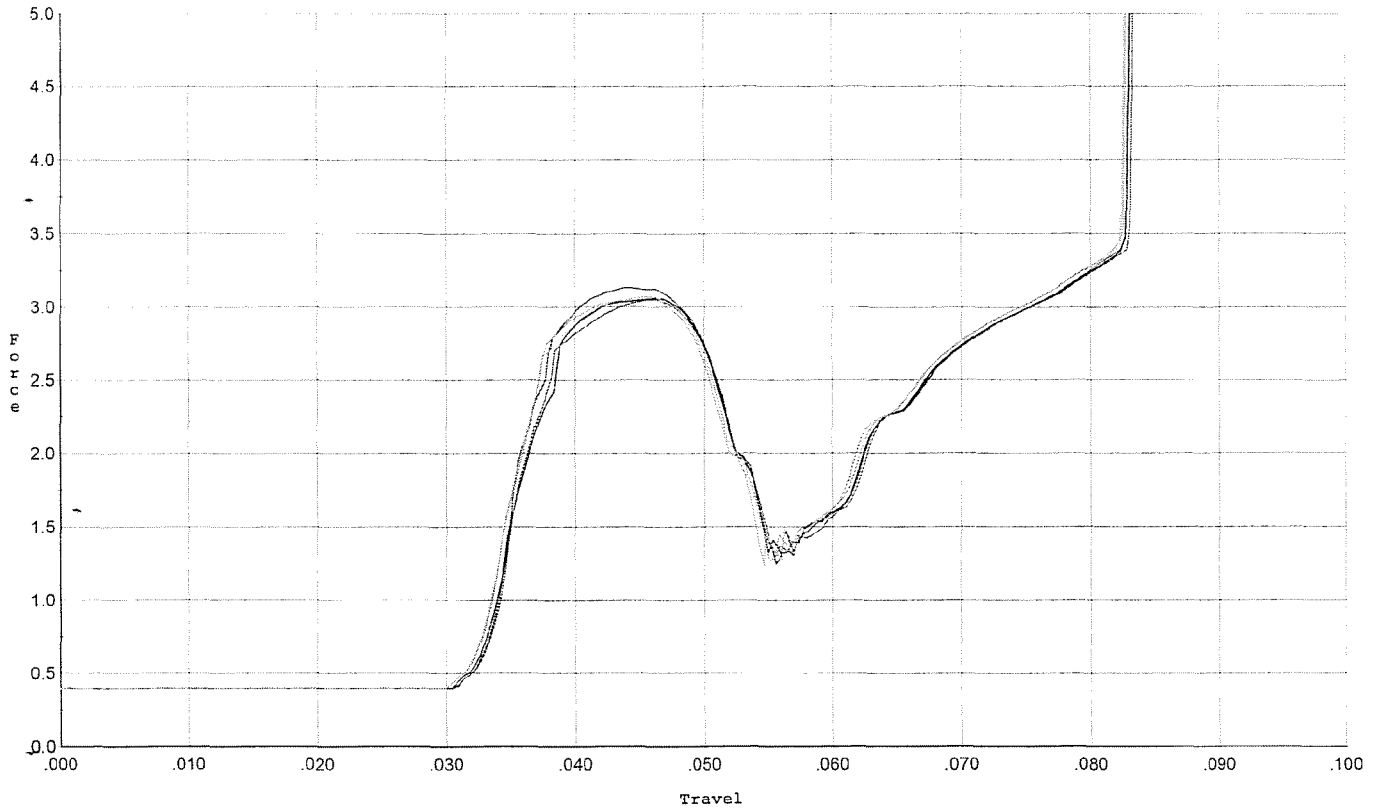
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.449	0.052	0.034	0.037	0.049		Set Trigger
2	2.482	0.055	0.034	0.036	0.052		Set Trigger
3	2.487	0.051	0.034	0.037	0.048		Set Trigger
4	2.492	0.054	0.034	0.036	0.052		Set Trigger
5	2.420	0.051	0.033	0.037	0.049		Set Trigger

Avg 2.46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 10/22/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



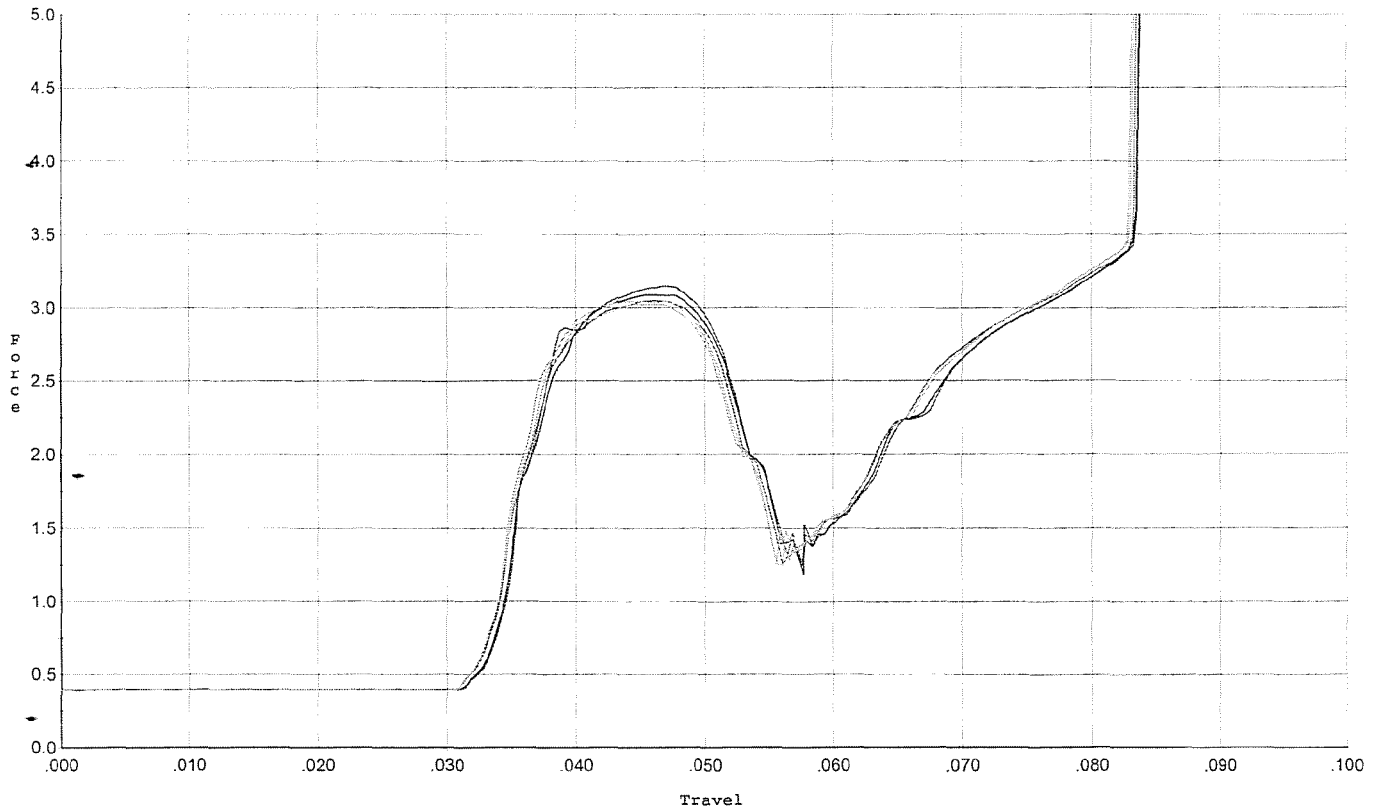
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.131	0.051	0.033	0.035	0.062		Set Trigger
2	3.055	0.054	0.033	0.034	0.065		Set Trigger
3	3.046	0.054	0.033	0.035	0.064		Set Trigger
4	3.074	0.053	0.032	0.034	0.065		Set Trigger
5	3.066	0.054	0.032	0.034	0.066		Set Trigger

Avg 3.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/22/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



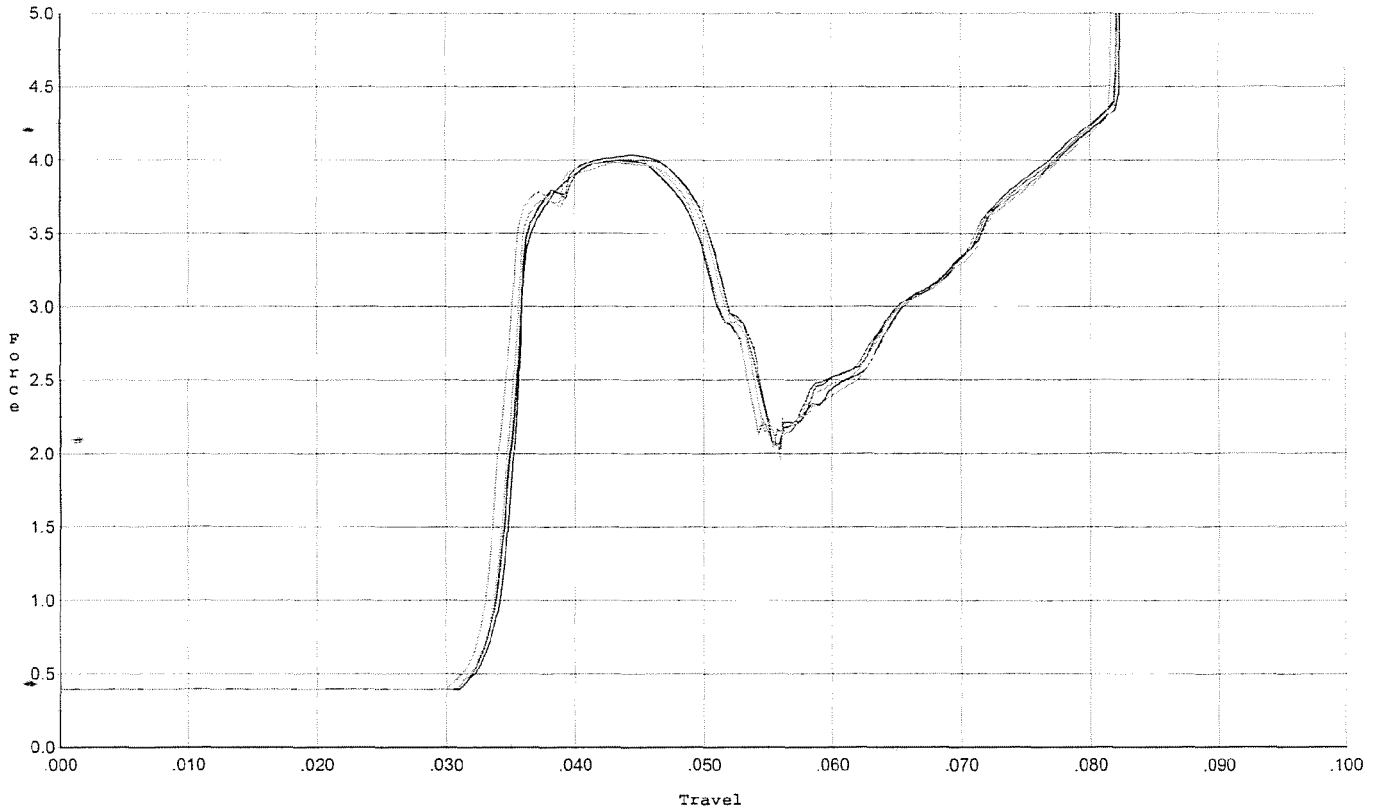
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.147	0.052	0.032	0.035	0.064		Set Trigger
2	3.089	0.055	0.033	0.034	0.067		Set Trigger
3	3.049	0.052	0.031	0.035	0.062		Set Trigger
4	3.045	0.054	0.031	0.034	0.066		Set Trigger
5	3.023	0.054	0.031	0.034	0.066		Set Trigger

Avg 3.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/22/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



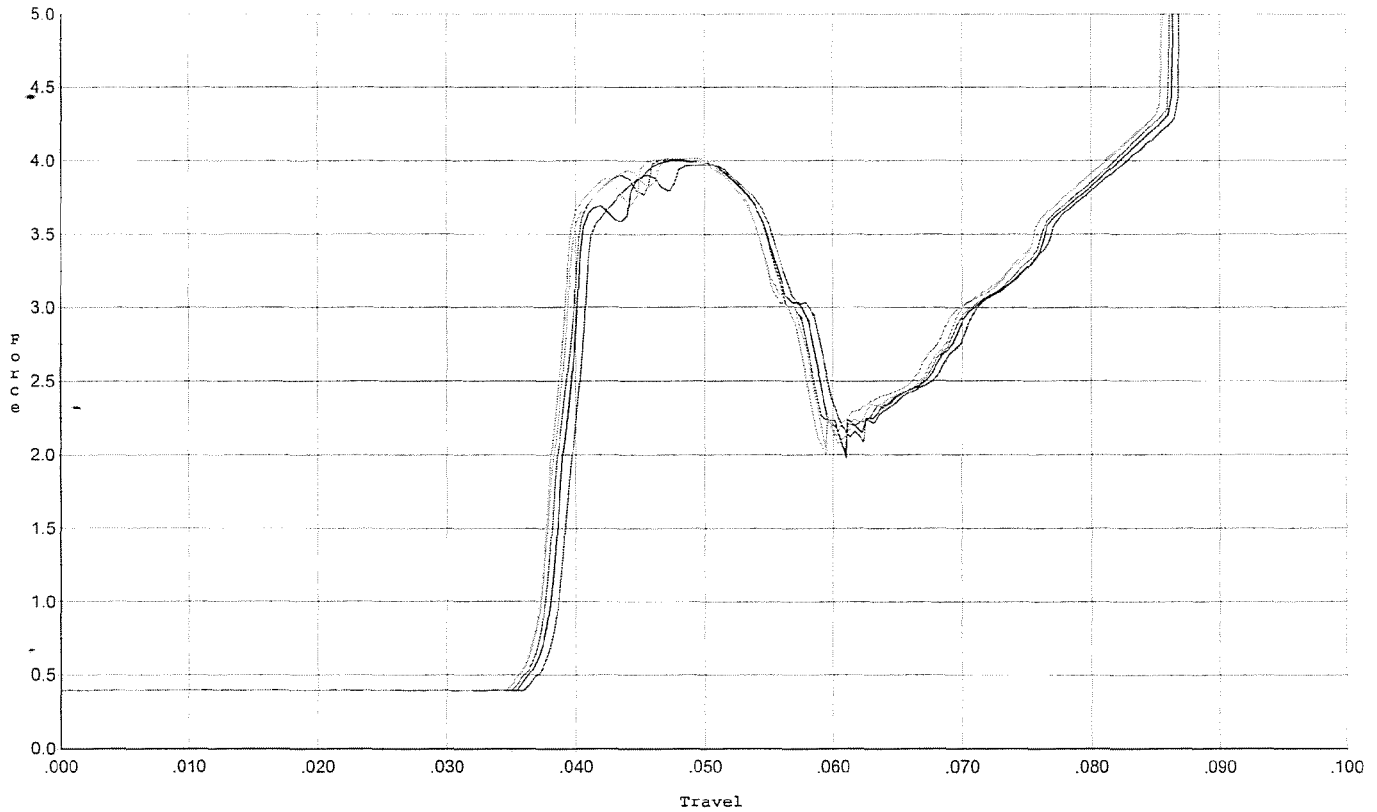
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.034	0.054	0.033	0.033	0.084		Set Trigger
2	4.002	0.053	0.033	0.034	0.080		Set Trigger
3	4.004	0.054	0.033	0.033	0.085		Set Trigger
4	3.979	0.053	0.033	0.033	0.083		Set Trigger
5	3.985	0.053	0.032	0.033	0.083		Set Trigger

Avg 4.00

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/22/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



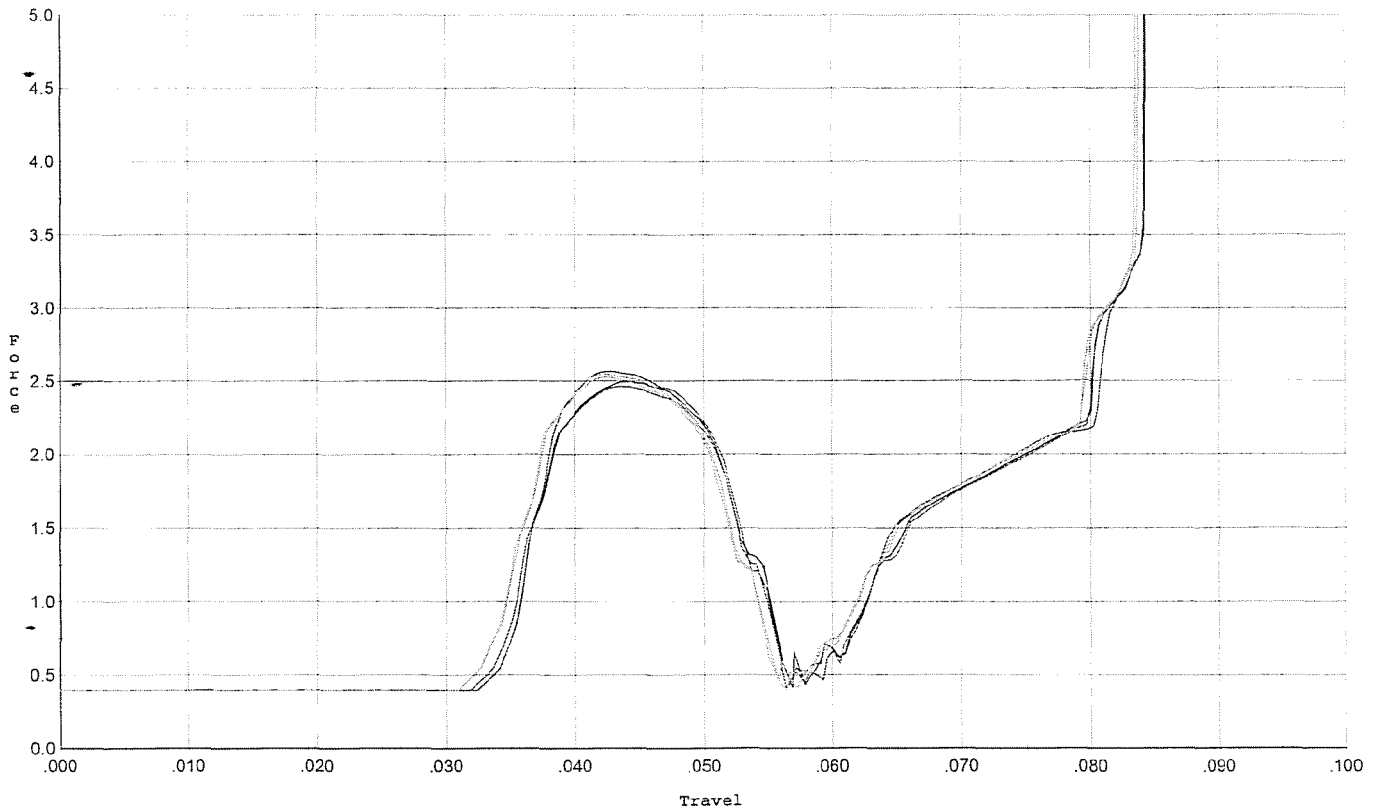
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.973	0.059	0.038	0.033	0.086		Set Trigger
2	4.005	0.058	0.036	0.033	0.087		Set Trigger
3	4.012	0.058	0.036	0.033	0.087		Set Trigger
4	3.993	0.058	0.035	0.032	0.088		Set Trigger
5	4.018	0.057	0.035	0.033	0.087		Set Trigger

Avg 4.00

Trigger Profile [lbs,inch]

Profile
GunType: SWS
Make: Rifle
Note: Remington
R. Putch 10/22/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



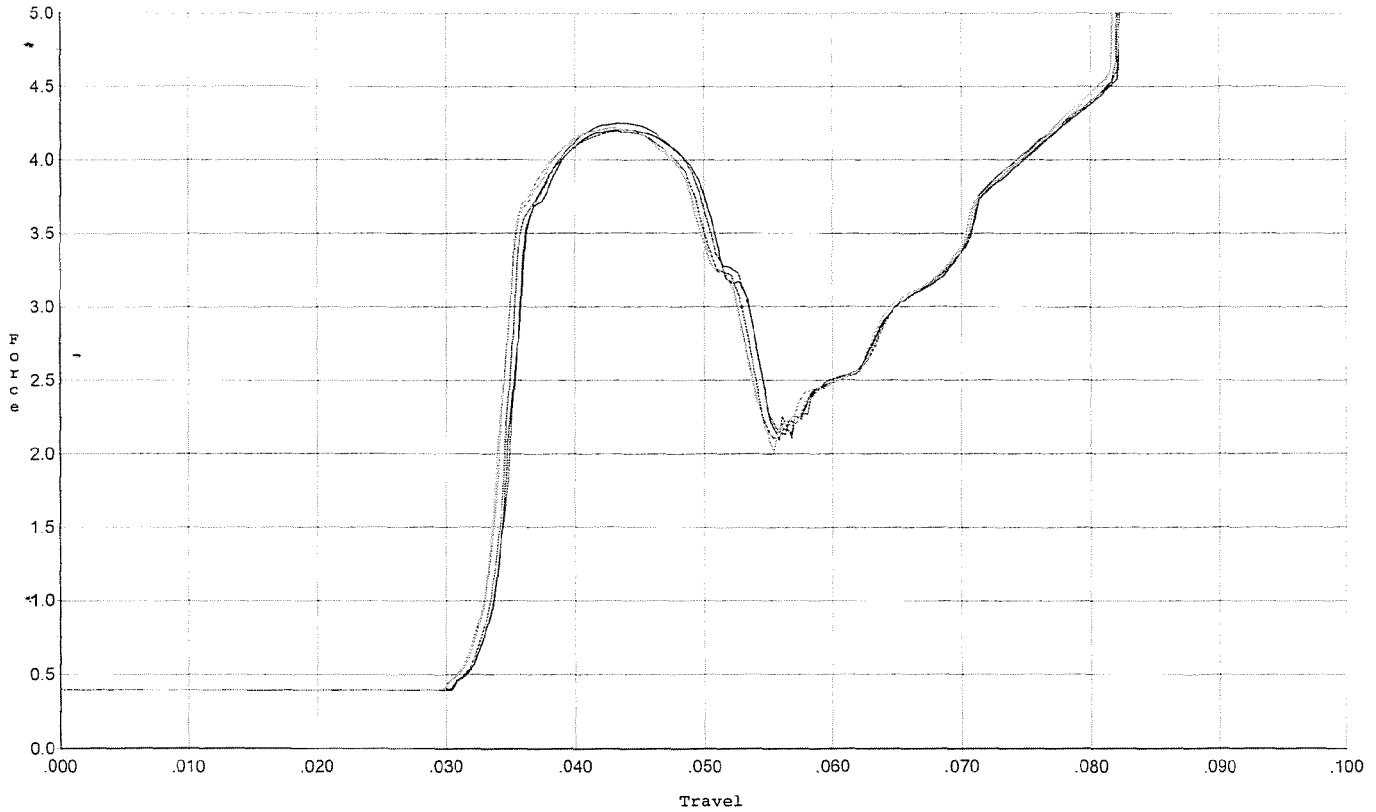
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.564	0.055	0.034	0.035	0.055		Set Trigger
2	2.496	0.055	0.035	0.036	0.054		Set Trigger
3	2.461	0.055	0.035	0.036	0.054		Set Trigger
4	2.526	0.054	0.033	0.035	0.054		Set Trigger
5	2.543	0.051	0.033	0.037	0.052		Set Trigger

Aug 2.51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 10/22/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.249	0.053	0.032	0.032	0.087		Set Trigger
2	4.204	0.053	0.032	0.033	0.087		Set Trigger
3	4.195	0.053	0.032	0.033	0.086		Set Trigger
4	4.211	0.052	0.032	0.033	0.085		Set Trigger
5	4.220	0.052	0.032	0.033	0.086		Set Trigger

AVG 4.21