

66784622

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



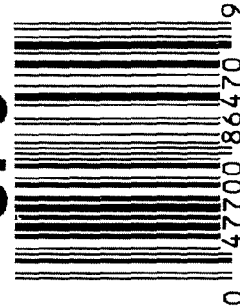
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6784622

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6784622

OP #	OPERATION NAME	READINGS	DATE	INITIAL
410	SERIALIZE BOLT HANDLE		9-10-08	RLW
420	ASSEMBLE ACTION		9-9-08	SP
430	ASSEMBLE TO STOCK		9-9-08	SP
440	PROOF		9-9-08	SP
460	CHECK HEADSPACE		9-9-08	SP
470	DIS-ASSEMBLE ACTION		9-9-08	SP
480	MAGNAFLUX BBL ACTION		9-10-08	RLW
490	MAGNAFLUX BOLT		9/9/08	RLW
500	ROLLMARK CALIBER		9/12/08	RT
510	DRILL AND TAP SIGHT HOLES		9-11-08	SP
520	GOFF BLAST BBL / REC		9/11/08	DG
530 & 540	APPLY COATINGS (BARREL ACTION)		9/17	
	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-23-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-23-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-23-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-7-08	RLW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

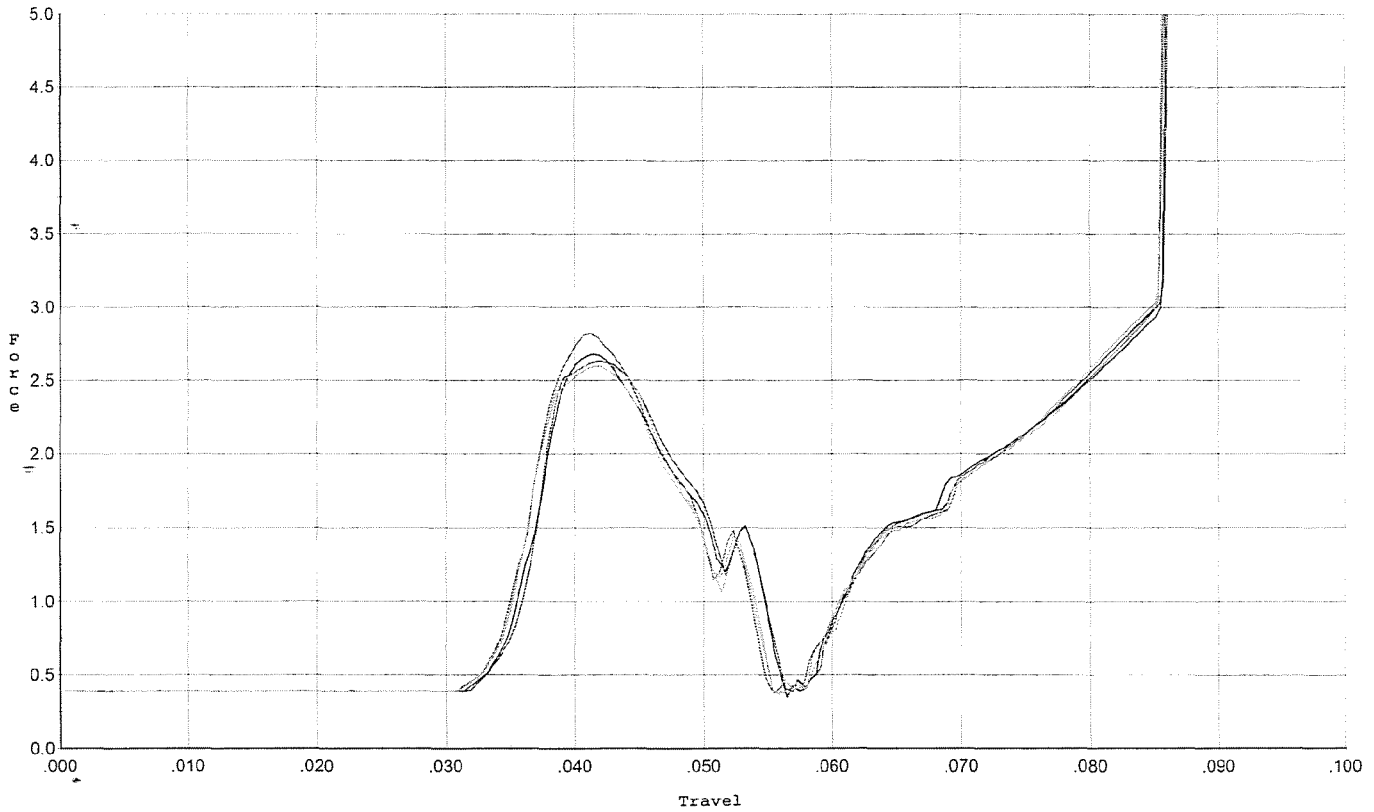
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.9</u> <u>4.0</u> <u>4.0</u>	12-3-08	L.D.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>4.5</u>	12-3-08	L.D.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	12-3-08	L.D.
	J) ASSEMBLE STOCK		10-7-08	BSN
	K) ASSEMBLE SWIVEL STUDS		12-3-08	L.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10-11-08	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-11-08	L.D.
670	FINAL INSPECTION A) HEADSPACE		12-2-08	L.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.48</u> <u>2.49</u> <u>2.54</u> <u>2.53</u> <u>2.43</u>	10-28-08	TC
	C) FUNCTION		12-2-08	L.D.
690	PACK		12/15/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/22/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50



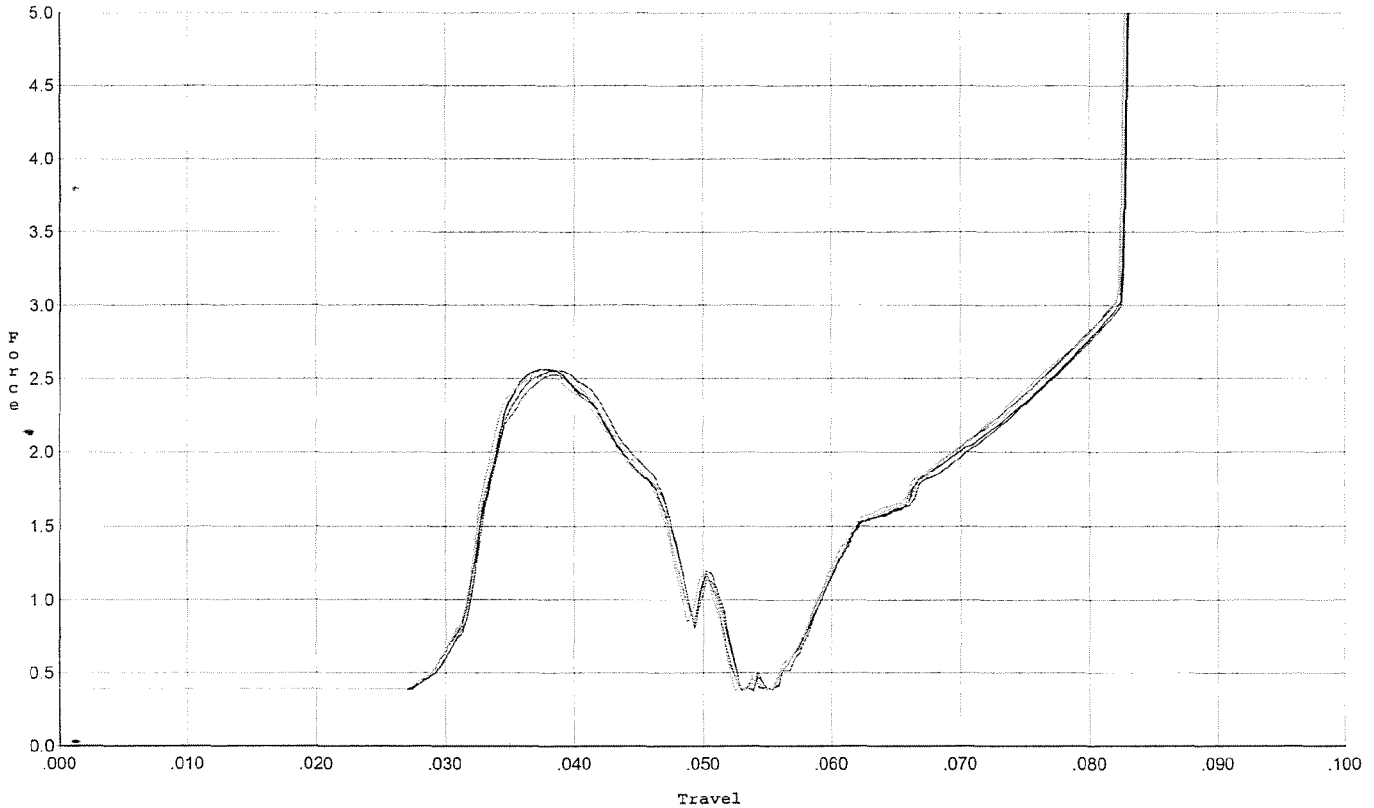
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.634	0.054	0.034	0.037	0.051		Set Trigger
2	2.682	0.054	0.034	0.037	0.051		Set Trigger
3	2.823	0.053	0.033	0.037	0.051		Set Trigger
4	2.599	0.054	0.033	0.037	0.051		Set Trigger
5	2.628	0.053	0.033	0.037	0.050		Set Trigger

A-2.67

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/22/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50



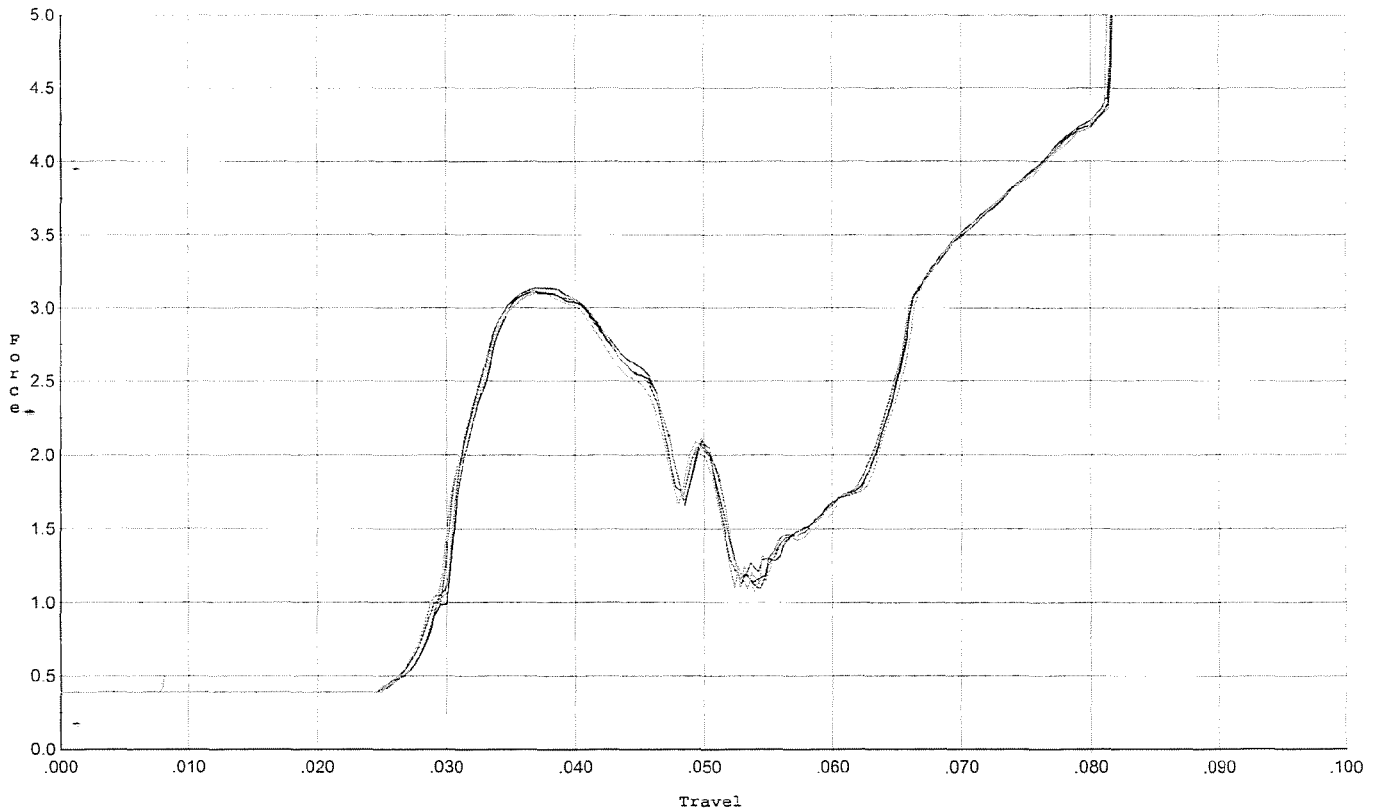
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.557	0.052	0.030	0.036	0.051		Set Trigger
2	2.564	0.047	0.030	0.039	0.046		Set Trigger
3	2.526	0.048	0.030	0.039	0.046		Set Trigger
4	2.520	0.047	0.030	0.039	0.046		Set Trigger
5	2.570	0.047	0.030	0.039	0.046		Set Trigger

A-2.54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/22/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lbs



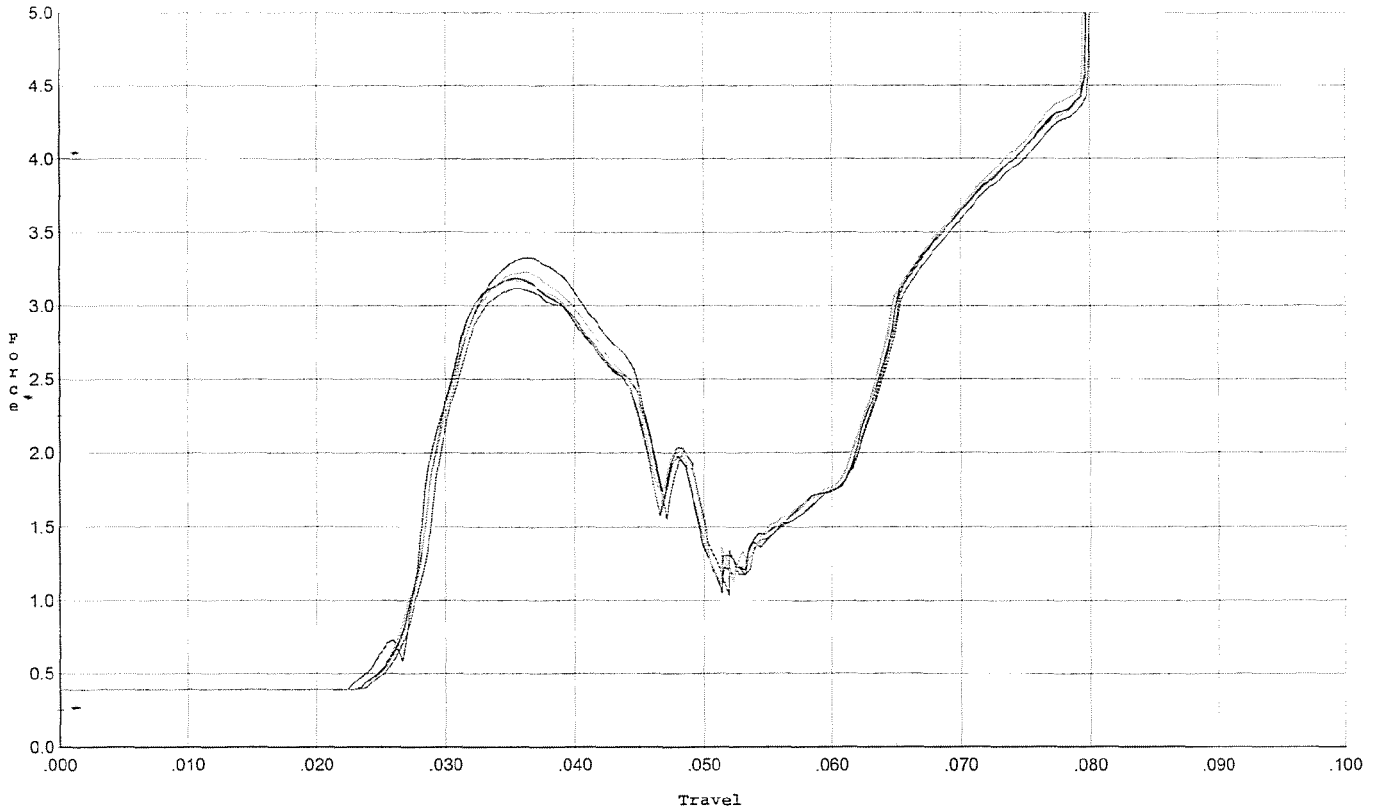
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1 *	3.141	0.047	0.028	0.036	0.060		Set Trigger
2	3.108	0.051	0.028	0.033	0.066		Set Trigger
3	3.121	0.051	0.028	0.033	0.066		Set Trigger
4	3.128	0.051	0.028	0.033	0.067		Set Trigger
5	3.094	0.051	0.027	0.033	0.066		Set Trigger

A 3.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/22/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lbs



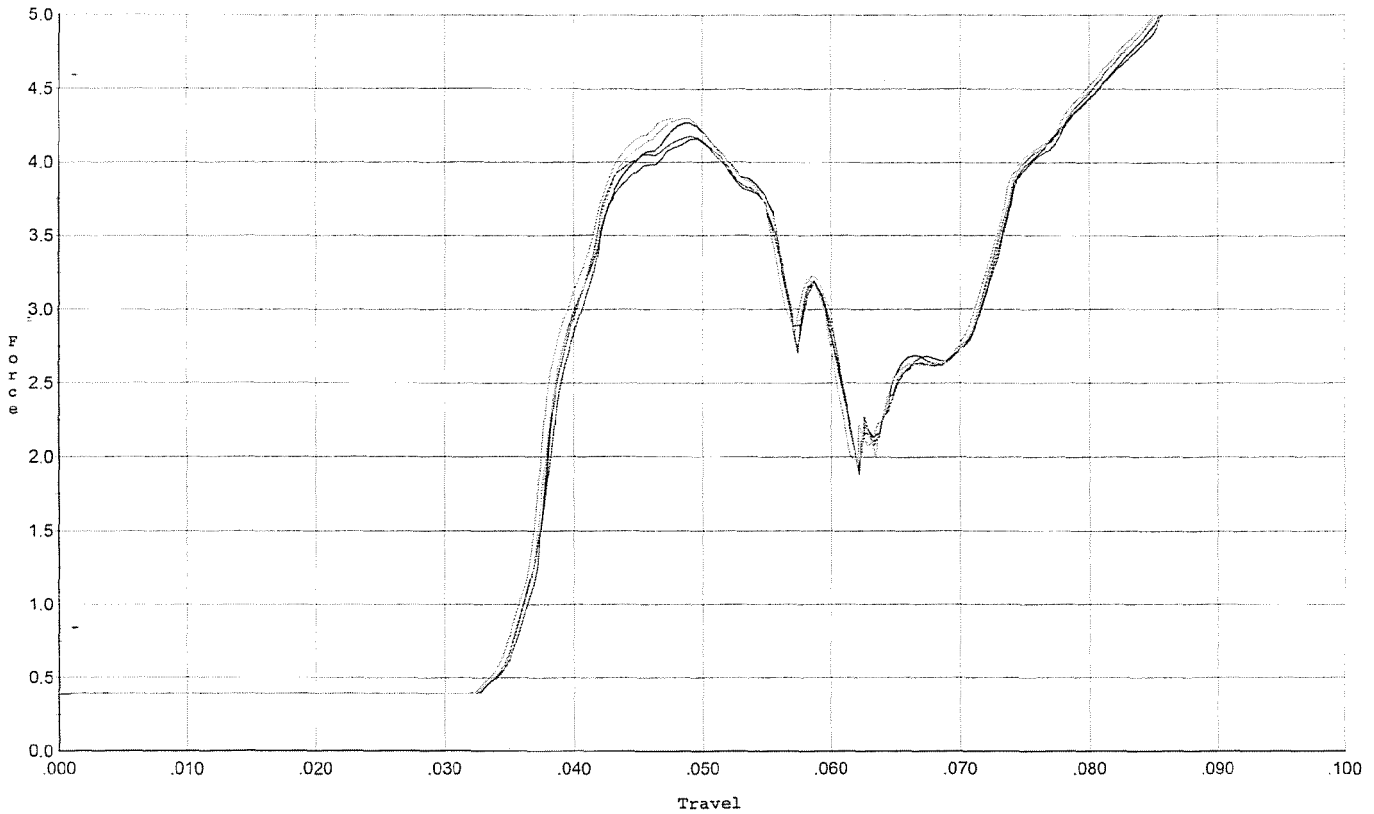
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.328	0.049	0.025	0.033	0.069		Set Trigger
2	3.185	0.045	0.026	0.036	0.059		Set Trigger
3	3.123	0.046	0.026	0.036	0.059		Set Trigger
4	3.173	0.045	0.026	0.036	0.060		Set Trigger
5	3.229	0.049	0.026	0.033	0.067		Set Trigger

A-3.20

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/22/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



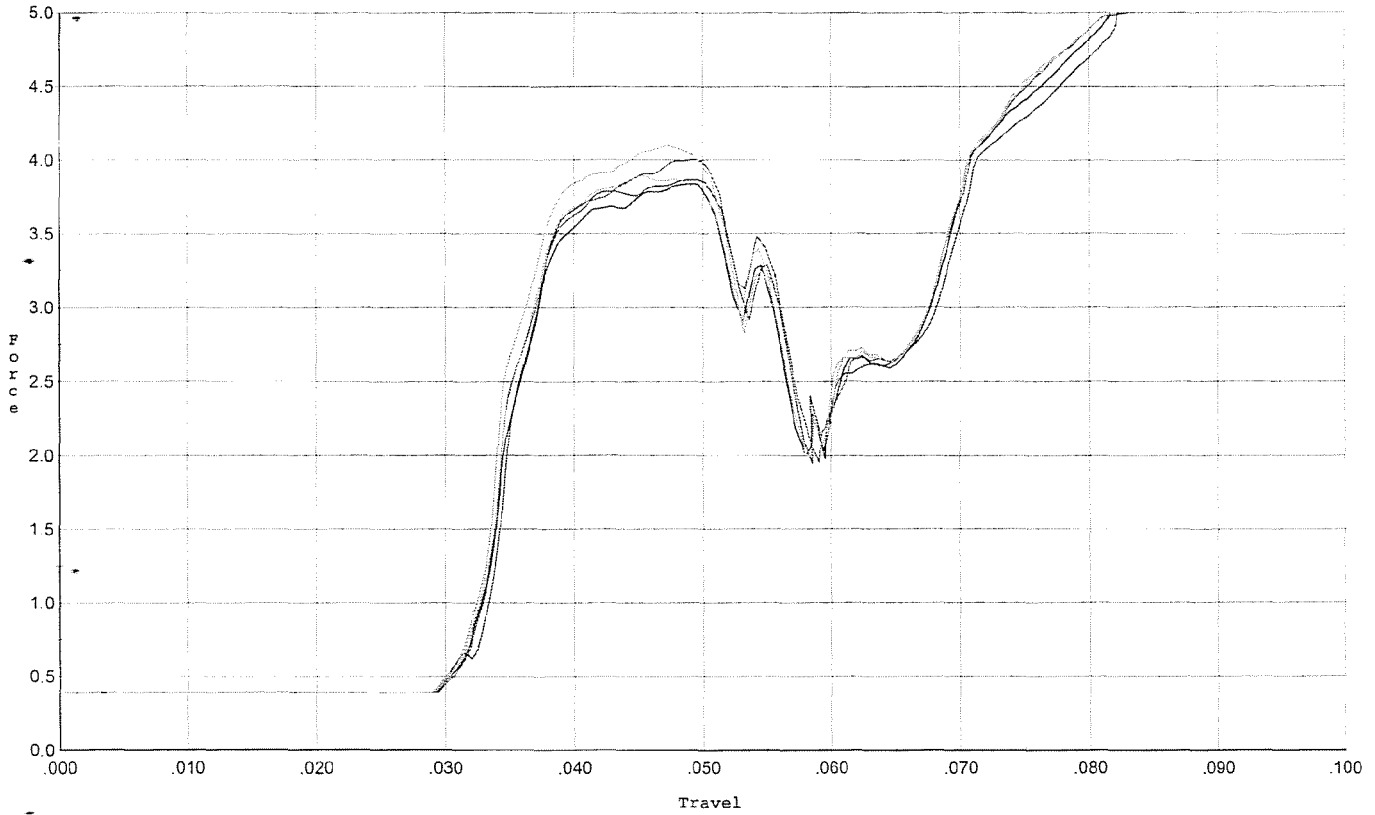
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.161	0.060	0.035	0.031	0.096		Set Trigger
2	4.264	0.055	0.035	0.034	0.086		Set Trigger
3	4.175	0.056	0.035	0.034	0.086		Set Trigger
4	4.293	0.060	0.035	0.030	0.098		Set Trigger
5	4.303	0.059	0.035	0.030	0.098		Set Trigger

A-423

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/22/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs iafter 20 cycles+/- 1.0 lb



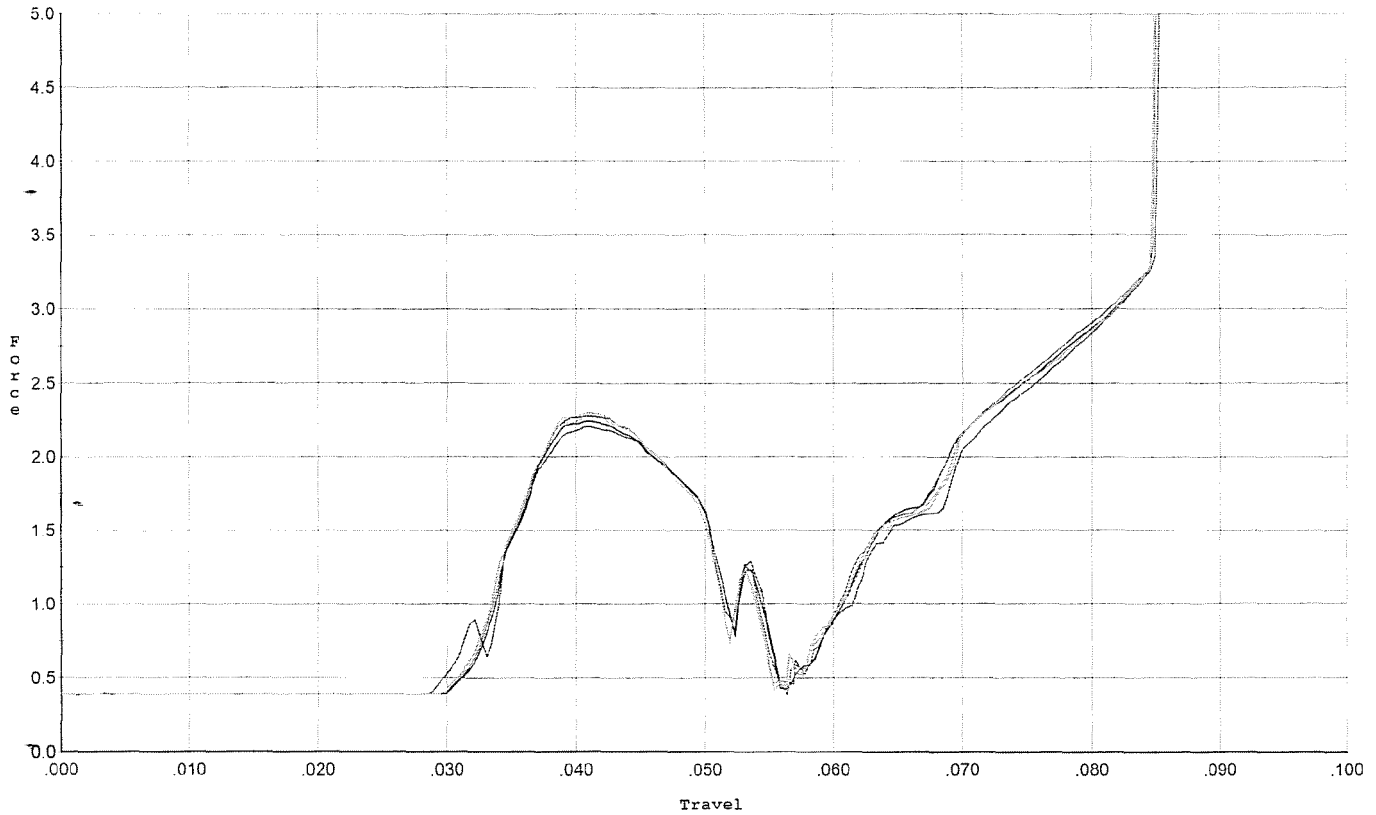
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.866	0.056	0.030	0.031	0.090		Set Trigger
2	3.840	0.055	0.032	0.031	0.088		Set Trigger
3	4.002	0.056	0.032	0.031	0.092		Set Trigger
4	4.097	0.055	0.031	0.031	0.093		Set Trigger
5	3.894	0.055	0.031	0.031	0.089		Set Trigger

A 3.94

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/22/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lbs for final test



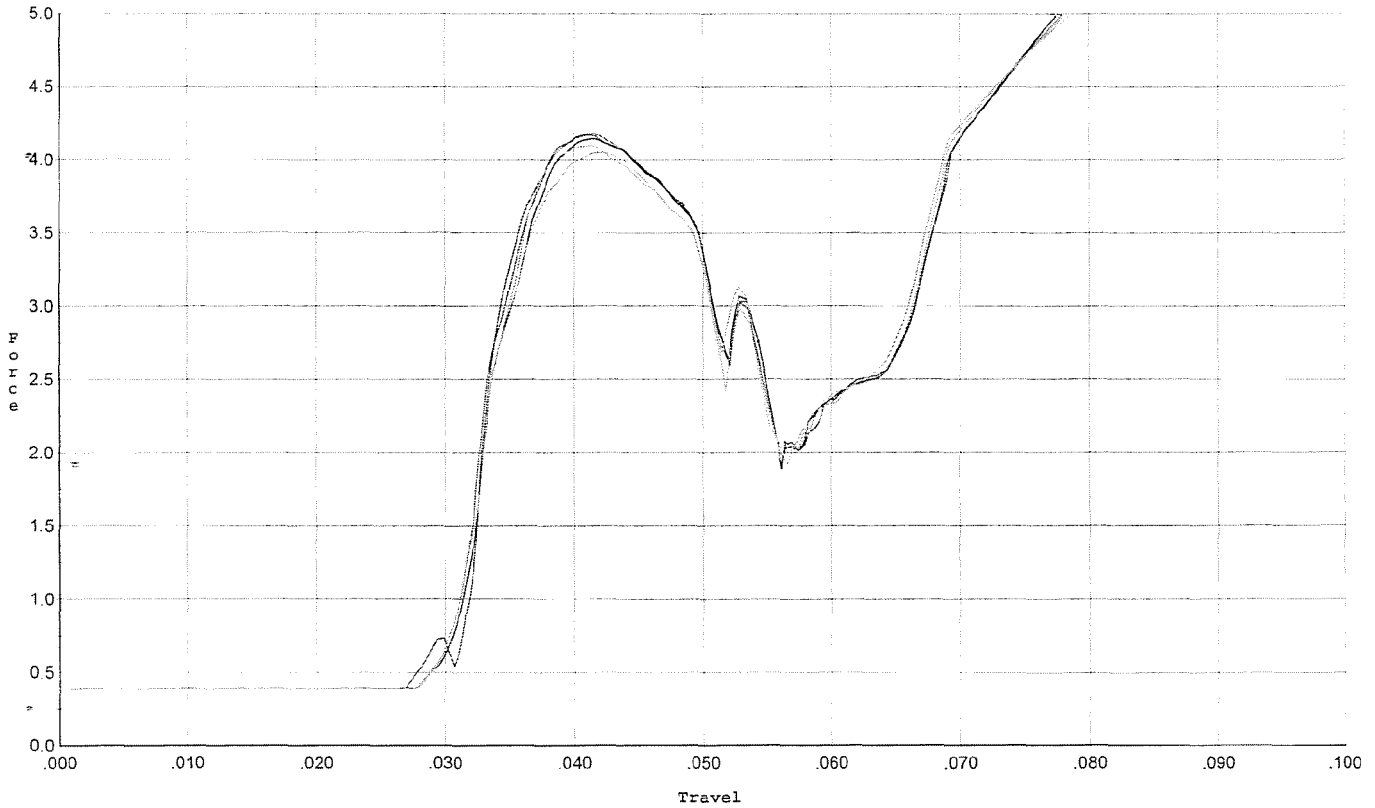
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.205	0.054	0.031	0.036	0.051		Set Trigger
2	2.244	0.055	0.032	0.036	0.051		Set Trigger
3	2.277	0.050	0.032	0.039	0.046		Set Trigger
4	2.268	0.050	0.032	0.039	0.047		Set Trigger
5	2.296	0.050	0.032	0.039	0.047		Set Trigger

A-2-25

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/22/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.169	0.054	0.027	0.032	0.091		Set Trigger
2	4.140	0.054	0.030	0.031	0.090		Set Trigger
3	4.177	0.050	0.030	0.033	0.080		Set Trigger
4	4.098	0.050	0.030	0.033	0.079		Set Trigger
5	4.048	0.050	0.030	0.033	0.078		Set Trigger

A-4.12