

G6784623

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

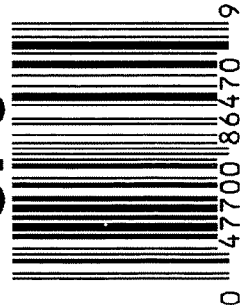
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6784623

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 678 4623

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-22-08	SPD
430	ASSEMBLE TO STOCK		9-22-08	SP
440	PROOF		9-22-08	SPD
460	CHECK HEADSPACE		9-22-08	SPD
470	DIS-ASSEMBLE ACTION		9-22-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	9-23-08	BSA
475	DRILL AND TAP SIGHT HOLES	SEP 2000	9-23-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR (RB)	9/30/08	(RB)
490	MAGNAFLUX BOLT		9/22/08	MR
500	ROLLMARK CALIBER		9/30/08	RT
520	GOFF BLAST BBL / REC		10/1/08	DB
542	APPLY COATINGS (BARREL ACTION)		10-2	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-3-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-3-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-3-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-20-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

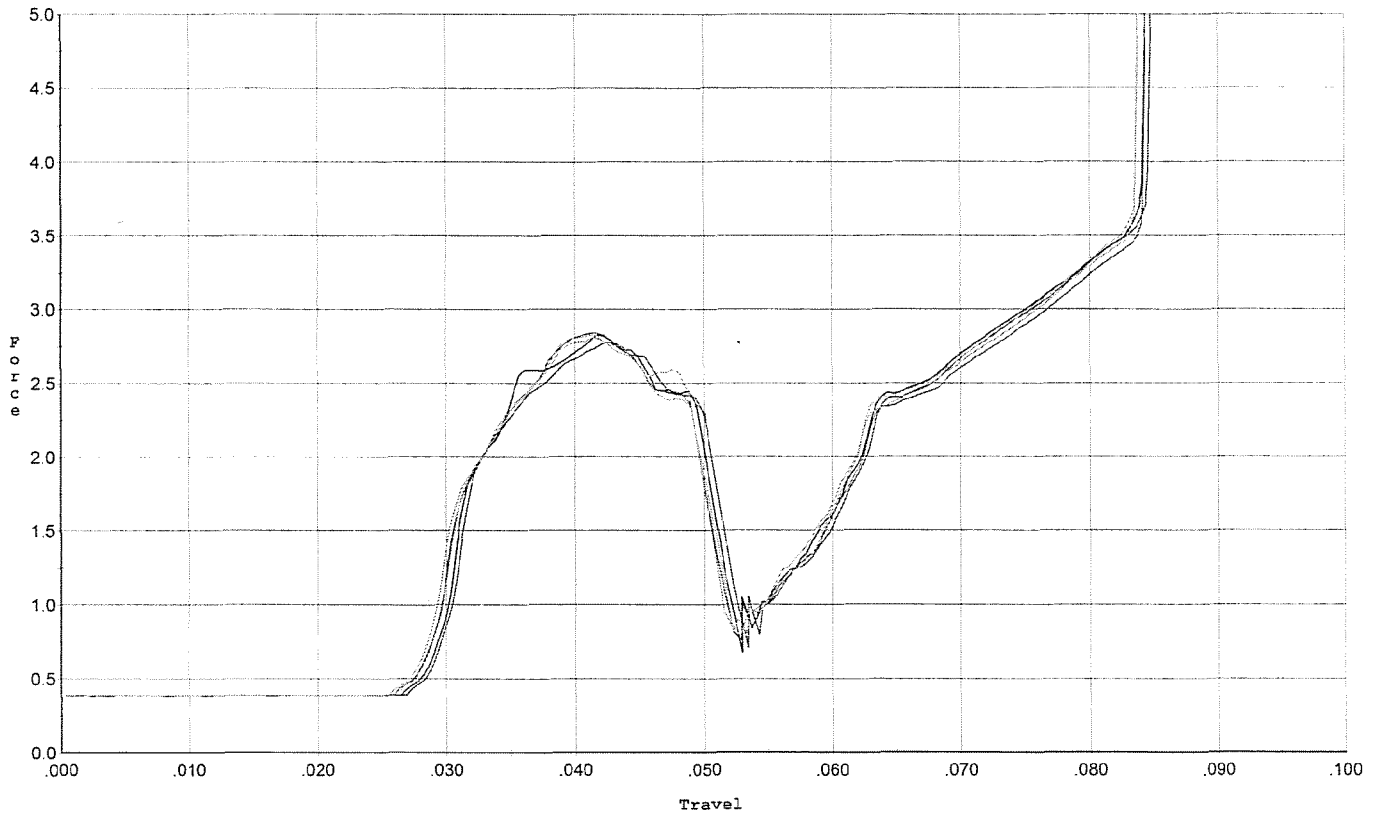
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>30</u> <u>30</u> <u>40</u>	12-8-08	X, N
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>40</u> <u>40</u> <u>40</u>	12-8-08	L. N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.034</u> <u>.034</u> <u>.034</u>	12-8-08	X, N
	J) ASSEMBLE STOCK		10-20-08	L. N.
	K) ASSEMBLE SWIVEL STUDS		12-8-08	L. N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	11-24-08	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		11-24-08	JS
670	FINAL INSPECTION A) HEADSPACE		12-8-08	L. N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.41</u> <u>2.43</u> <u>2.42</u> <u>2.52</u> <u>2.54</u>	12-5-08	X, N
	C) FUNCTION		12-8-08	L. N.
690	PACK		12-18-08	PSV

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



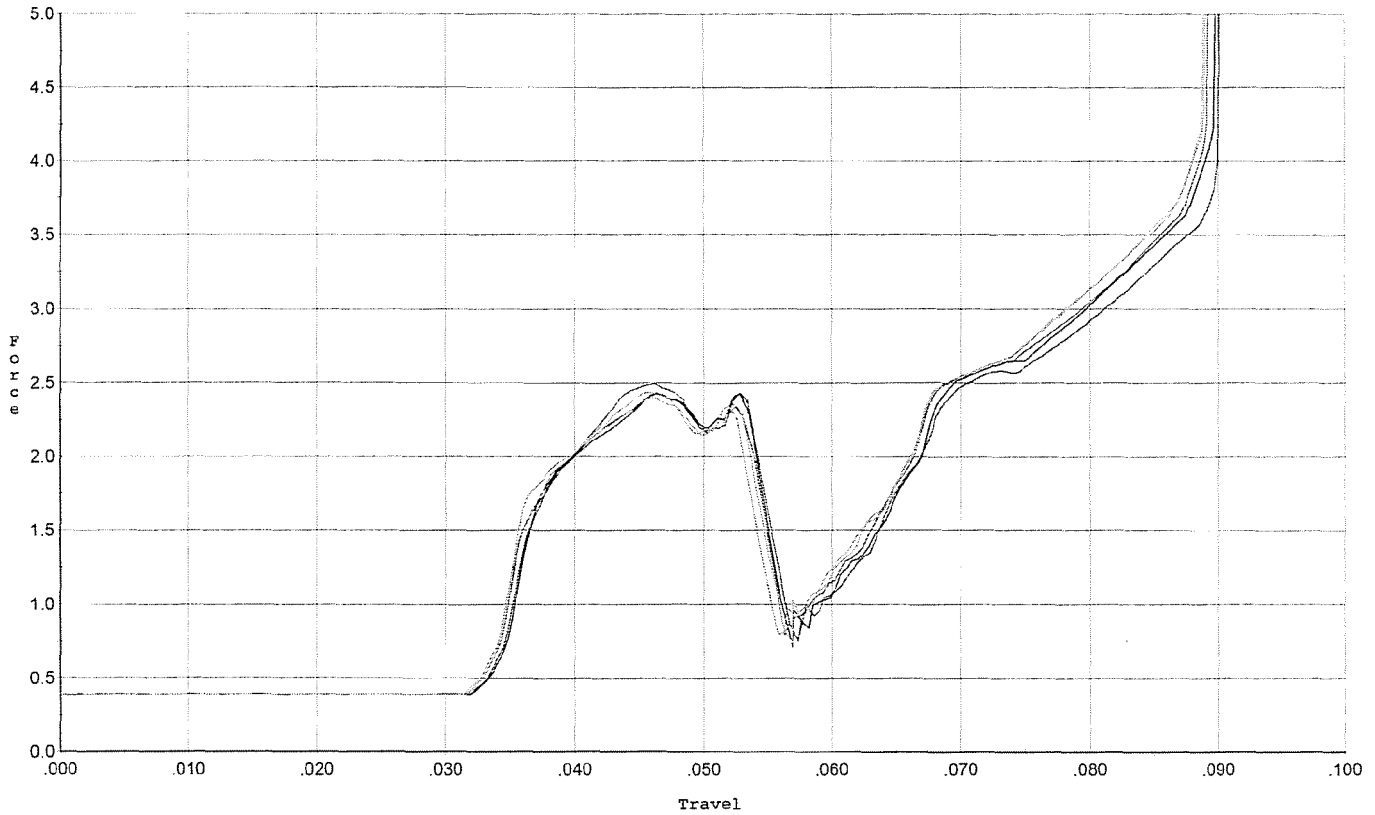
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.776	0.050	0.029	0.037	0.060		Set Trigger
2	2.826	0.049	0.029	0.037	0.060		Set Trigger
3	2.839	0.049	0.028	0.038	0.059		Set Trigger
4	2.805	0.050	0.028	0.037	0.061		Set Trigger
5	2.828	0.049	0.028	0.037	0.060		Set Trigger

A-2-81

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles+/- .50 lbs.



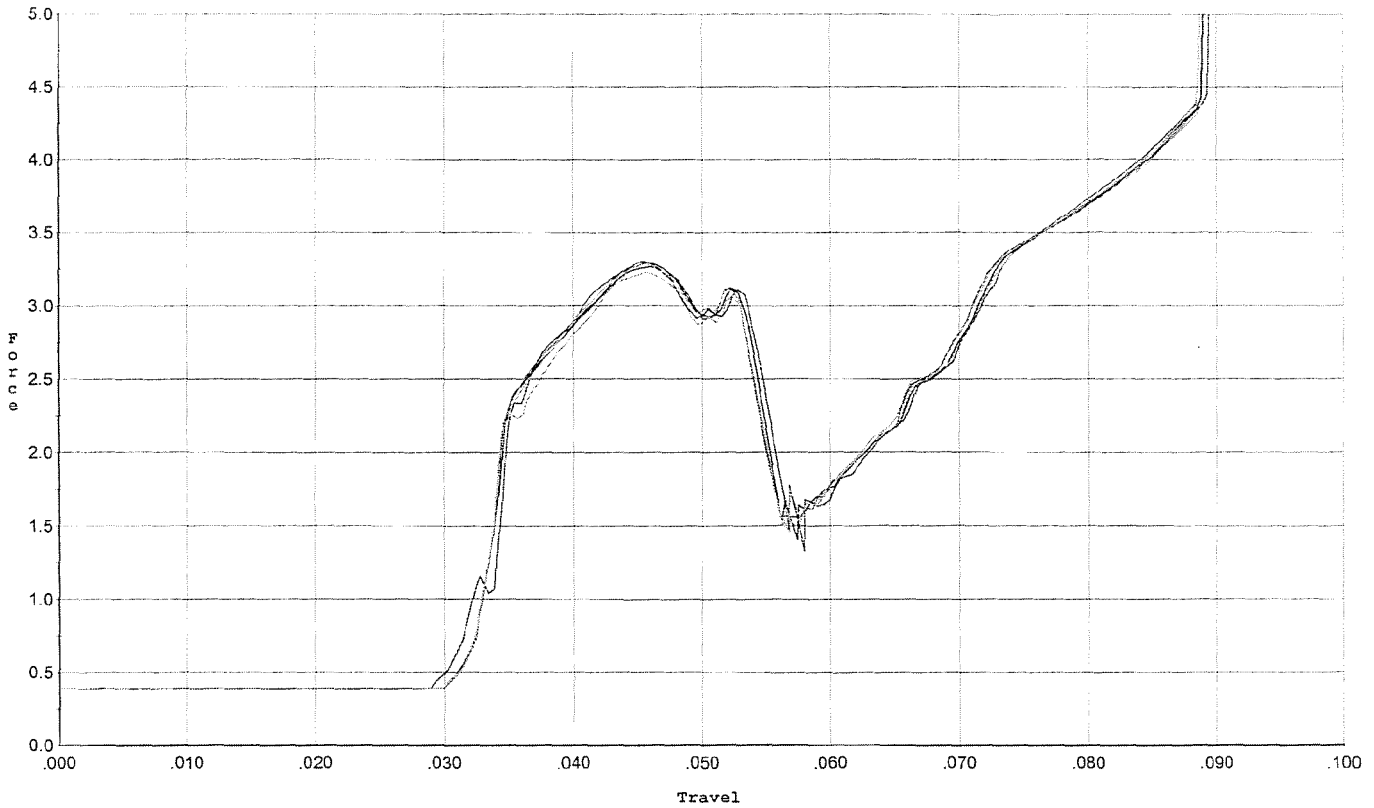
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.433	0.053	0.034	0.040	0.054		Set Trigger
2	2.426	0.053	0.034	0.039	0.054		Set Trigger
3	2.495	0.054	0.034	0.039	0.055		Set Trigger
4	2.400	0.053	0.033	0.039	0.054		Set Trigger
5	2.435	0.053	0.033	0.039	0.053		Set Trigger

A-2.43

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



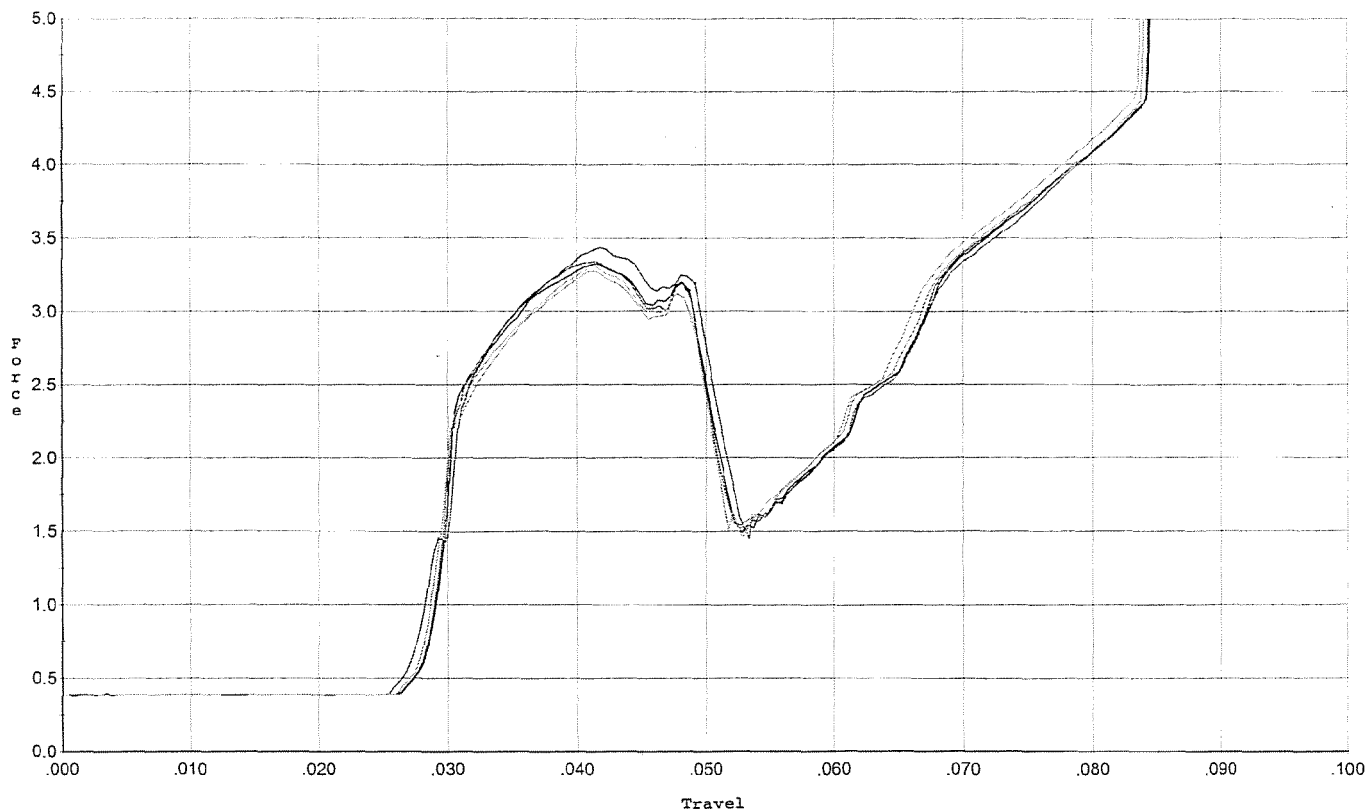
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.267	0.055	0.031	0.037	0.075		Set Trigger
2	3.294	0.054	0.032	0.037	0.073		Set Trigger
3	3.305	0.053	0.032	0.037	0.072		Set Trigger
4	3.228	0.054	0.032	0.037	0.073		Set Trigger
5	3.286	0.053	0.030	0.037	0.072		Set Trigger

A- 3.27

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/15/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles+/- .75 lbs.



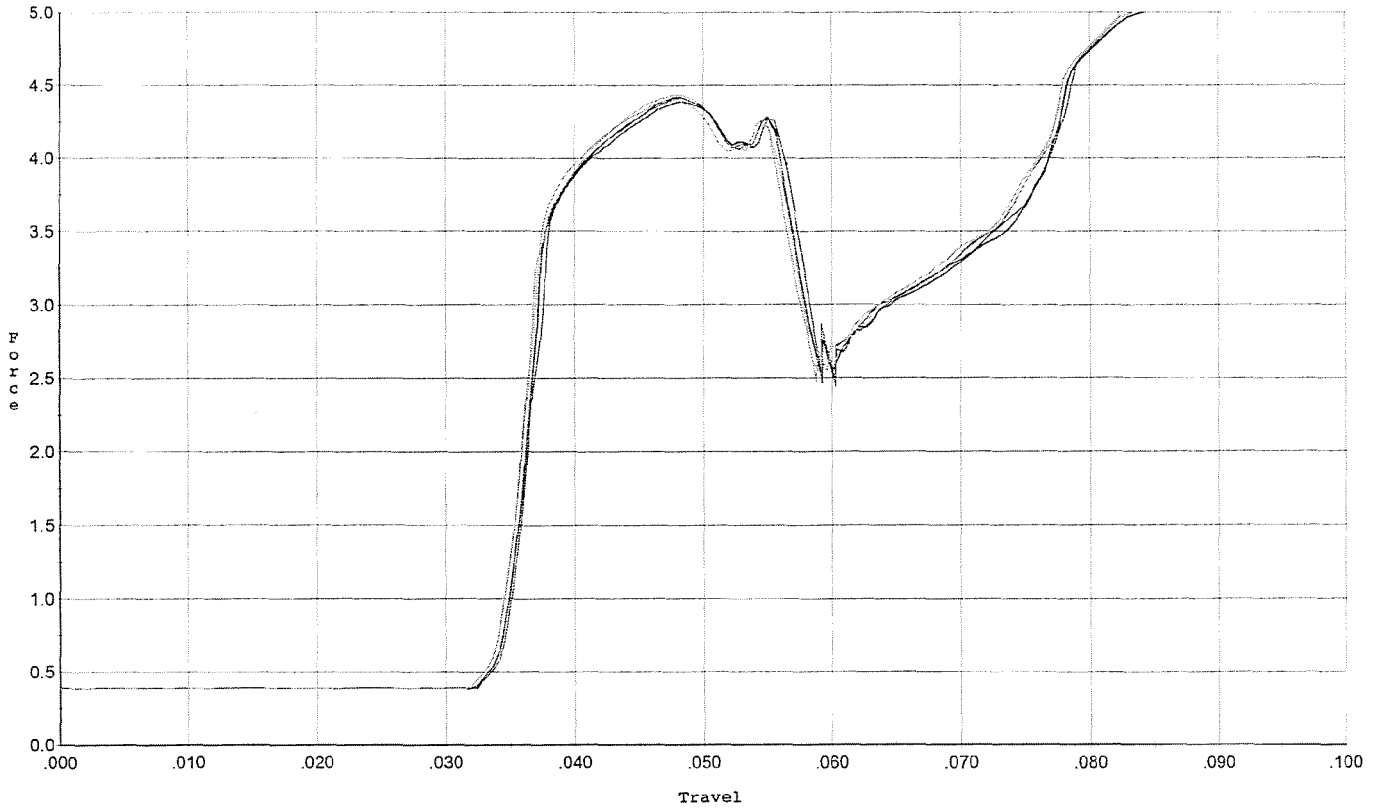
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.439	0.049	0.027	0.035	0.074		Set Trigger
2	3.326	0.049	0.028	0.036	0.071		Set Trigger
3	3.340	0.049	0.028	0.036	0.071		Set Trigger
4	3.308	0.049	0.028	0.036	0.071		Set Trigger
5	3.274	0.049	0.028	0.036	0.070		Set Trigger

A-3.33

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



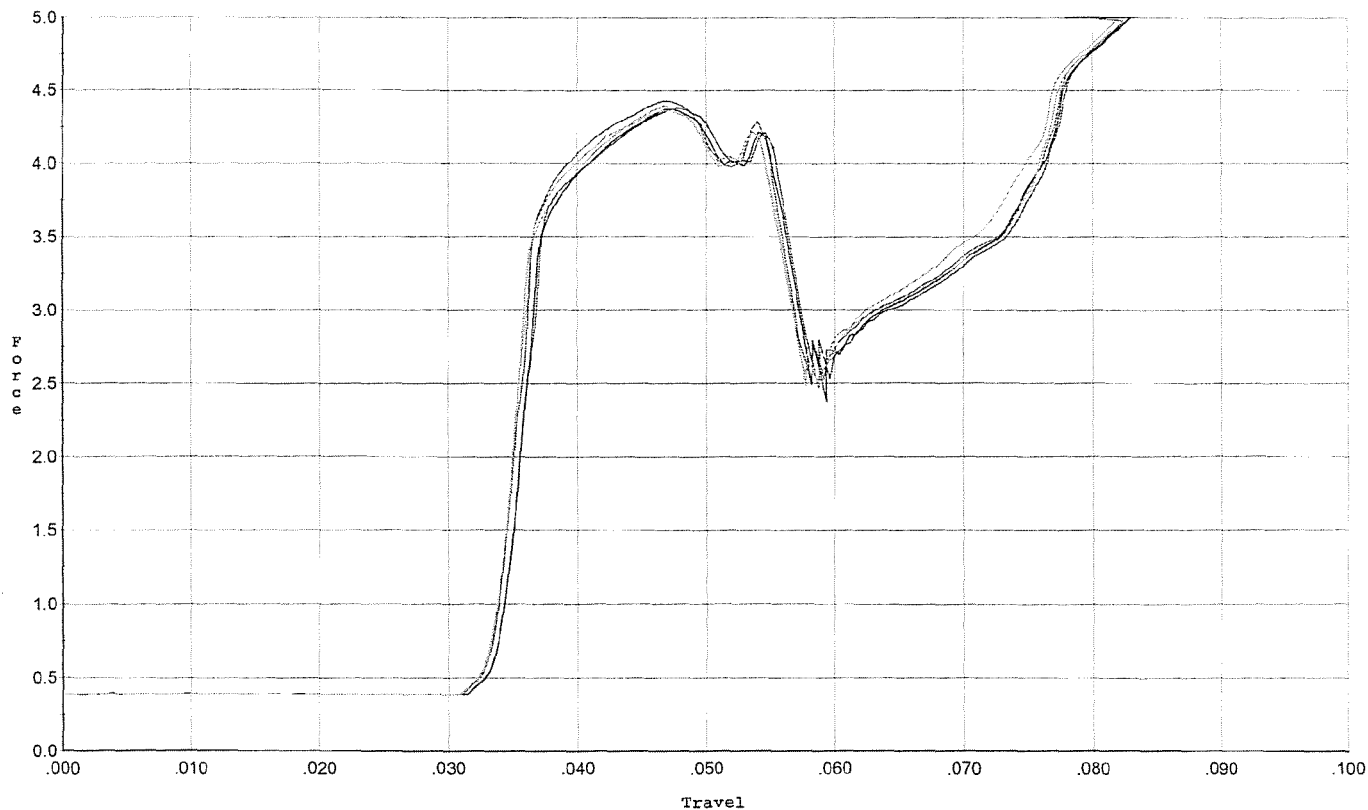
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.388	0.056	0.034	0.036	0.099		Set Trigger
2	4.418	0.056	0.034	0.036	0.098		Set Trigger
3	4.414	0.056	0.034	0.036	0.098		Set Trigger
4	4.436	0.056	0.034	0.036	0.100		Set Trigger
5	4.401	0.055	0.034	0.036	0.097		Set Trigger

A-4.41

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/15/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs.after 20 cycles +/- 1.0 lbs.



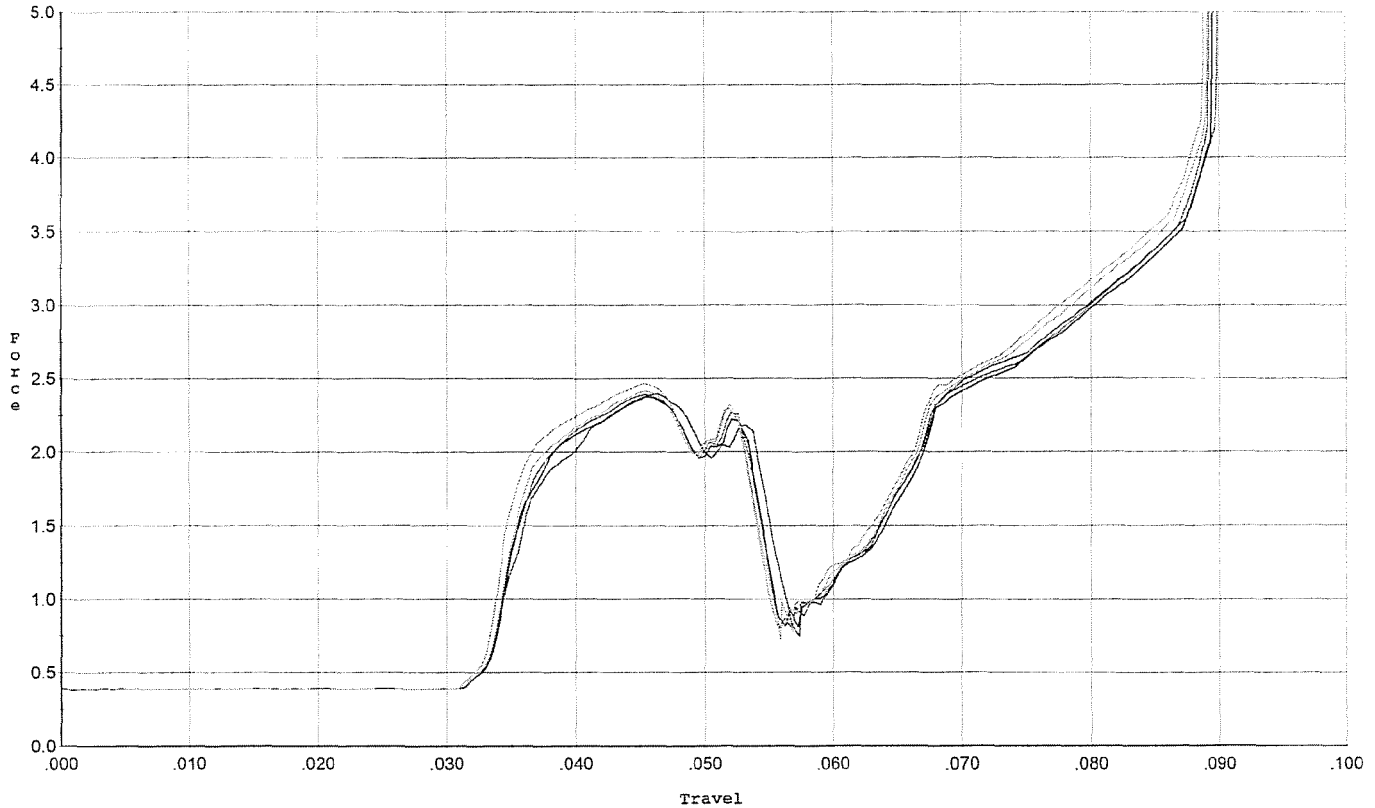
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.382	0.055	0.034	0.036	0.097		Set Trigger
2	4.376	0.056	0.034	0.036	0.098		Set Trigger
3	4.427	0.055	0.033	0.035	0.098		Set Trigger
4	4.365	0.055	0.033	0.035	0.098		Set Trigger
5	4.397	0.056	0.033	0.035	0.099		Set Trigger

A-4.38

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/15/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



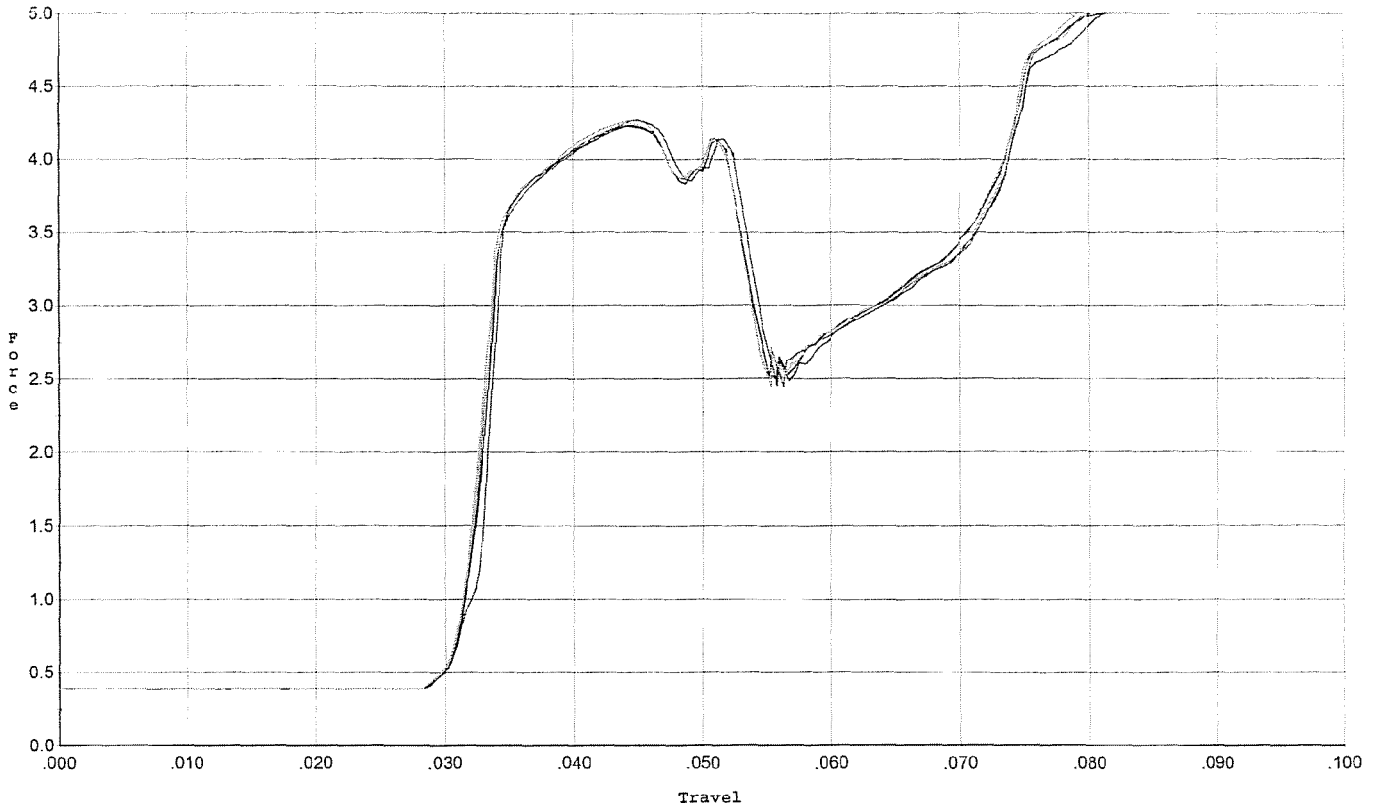
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.399	0.054	0.034	0.039	0.054		Set Trigger
2	2.375	0.053	0.033	0.039	0.054		Set Trigger
3	2.393	0.054	0.034	0.039	0.054		Set Trigger
4	2.414	0.053	0.033	0.039	0.054		Set Trigger
5	2.466	0.053	0.033	0.039	0.055		Set Trigger

A-2.40

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/15/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.267	0.052	0.031	0.034	0.093		Set Trigger
2	4.232	0.052	0.031	0.034	0.091		Set Trigger
3	4.227	0.052	0.031	0.034	0.092		Set Trigger
4	4.247	0.052	0.030	0.034	0.092		Set Trigger
5	4.266	0.052	0.030	0.034	0.093		Set Trigger

A-4.24