

G6784626

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

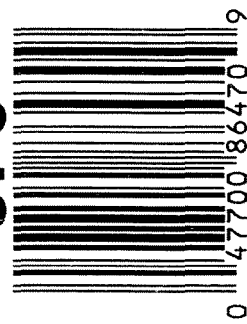


BM FORM

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6784626

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6784626

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-9-08	SPD
430	ASSEMBLE TO STOCK		9-9-08	SP
440	PROOF		9-9-08	SPD
460	CHECK HEADSPACE		9-9-08	SPD
470	DIS-ASSEMBLE ACTION		9-9-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	9-10-08	PSR
475	DRILL AND TAP SIGHT HOLES	ALF 12 2008	9-11-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BHT	9/12/08	BHT
490	MAGNAFLUX BOLT		9/9/08	MR
500	ROLLMARK CALIBER		9/12/08	RT
520	GOFF BLAST BBL / REC		9/12/08	DG
542	APPLY COATINGS (BARREL ACTION)		9/17	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-23-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-23-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-23-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-2-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

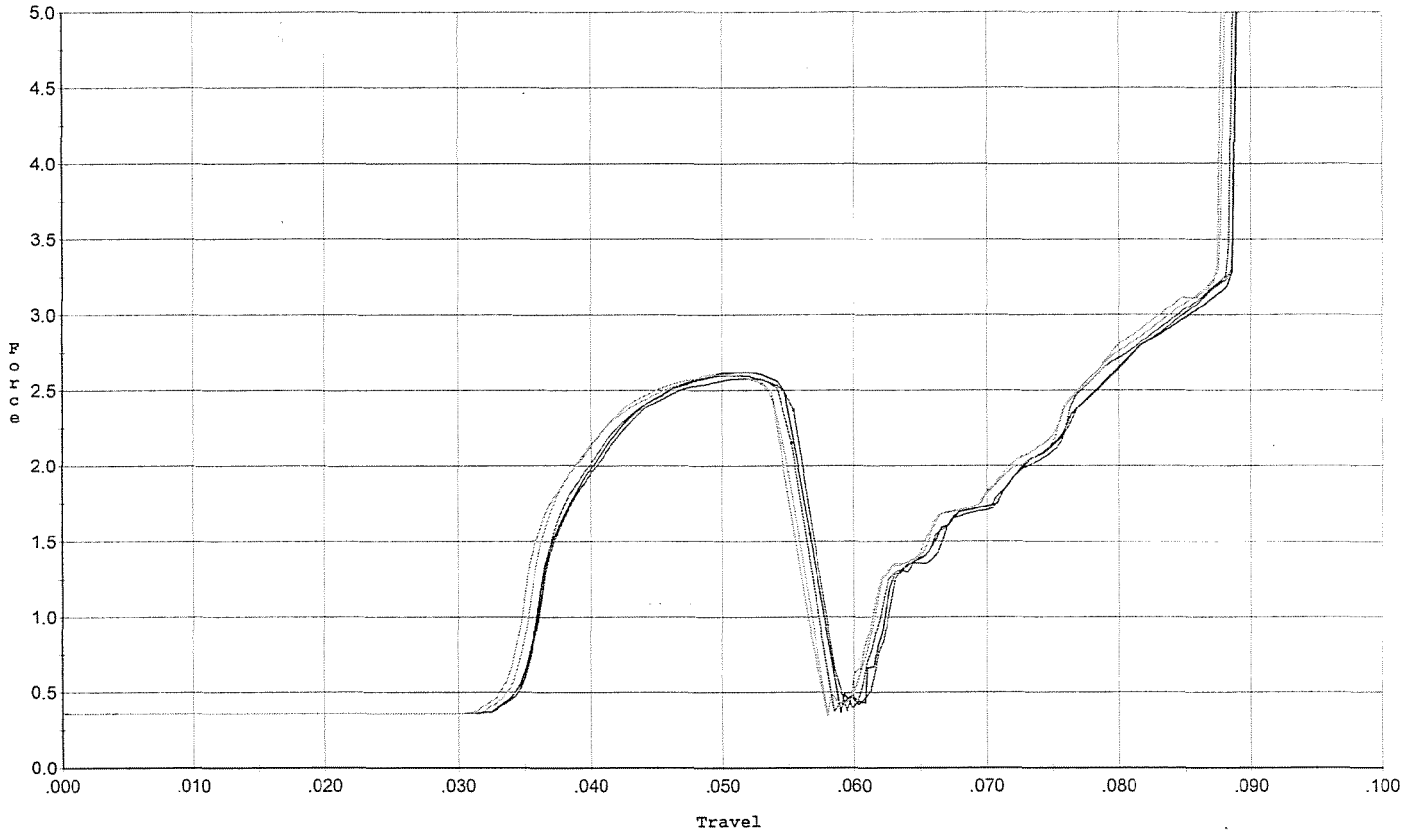
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	10-23-08	L. J.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.5</u> <u>4.5</u> <u>5.0</u>	10-23-08	L. J.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.024</u>	10-23-08	L. J.
	J) ASSEMBLE STOCK		10-2-08	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		10-23-08	L. J.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10-4-08	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-4-08	L. J.
670	FINAL INSPECTION A) HEADSPACE		10-23-08	L. J.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.84</u> <u>2.87</u> <u>2.82</u> <u>2.84</u> <u>2.79</u>	10/9/08	Fm
	C) FUNCTION		10-23-08	L. J.
690	PACK		12/12/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/24/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



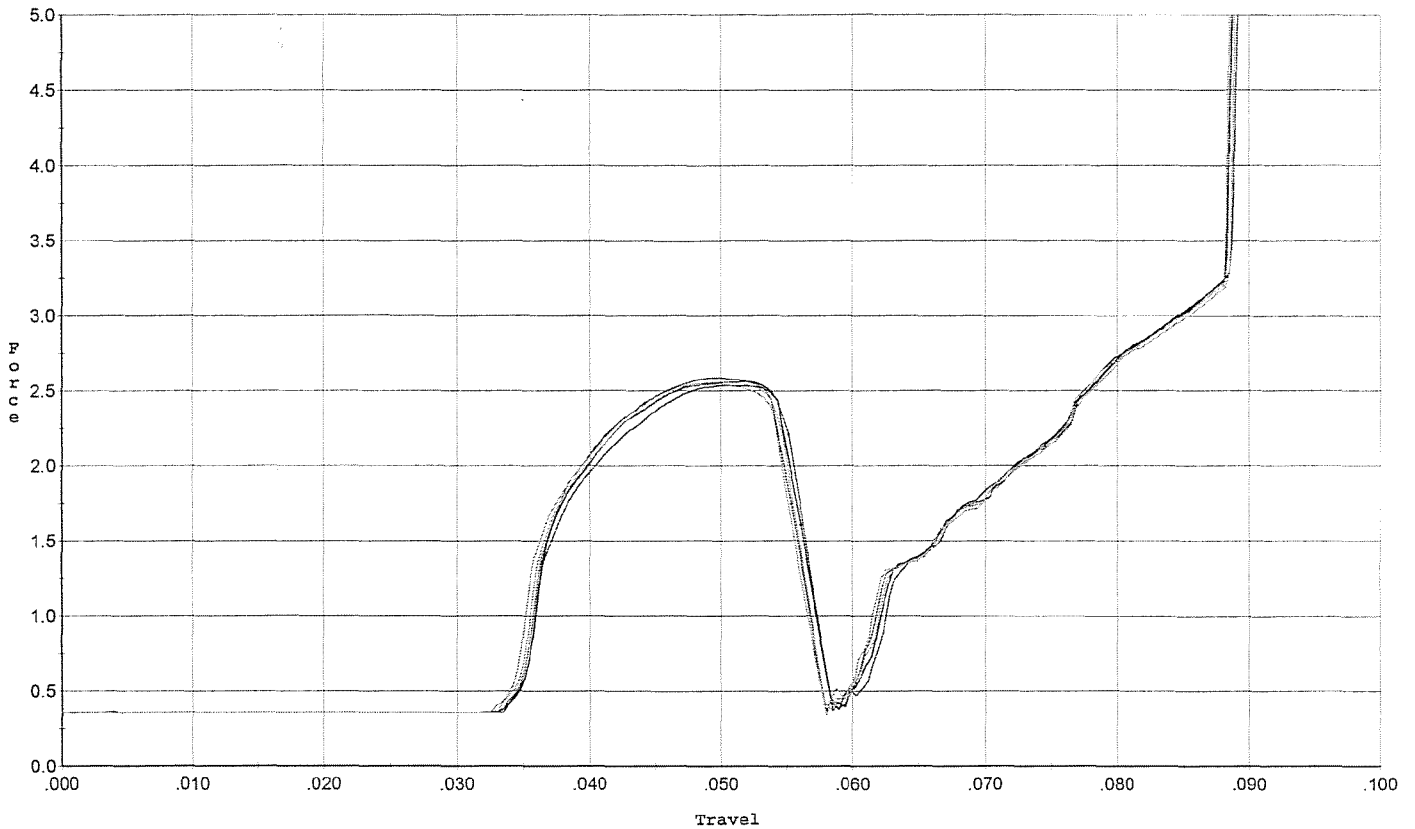
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.575	0.055	0.035	0.037	0.058		Set Trigger
2	2.620	0.057	0.035	0.037	0.060		Set Trigger
3	2.597	0.055	0.035	0.037	0.058		Set Trigger
4	2.602	0.055	0.034	0.037	0.059		Set Trigger
5	2.606	0.054	0.034	0.037	0.058		Set Trigger

Avg 2.60

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/24/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



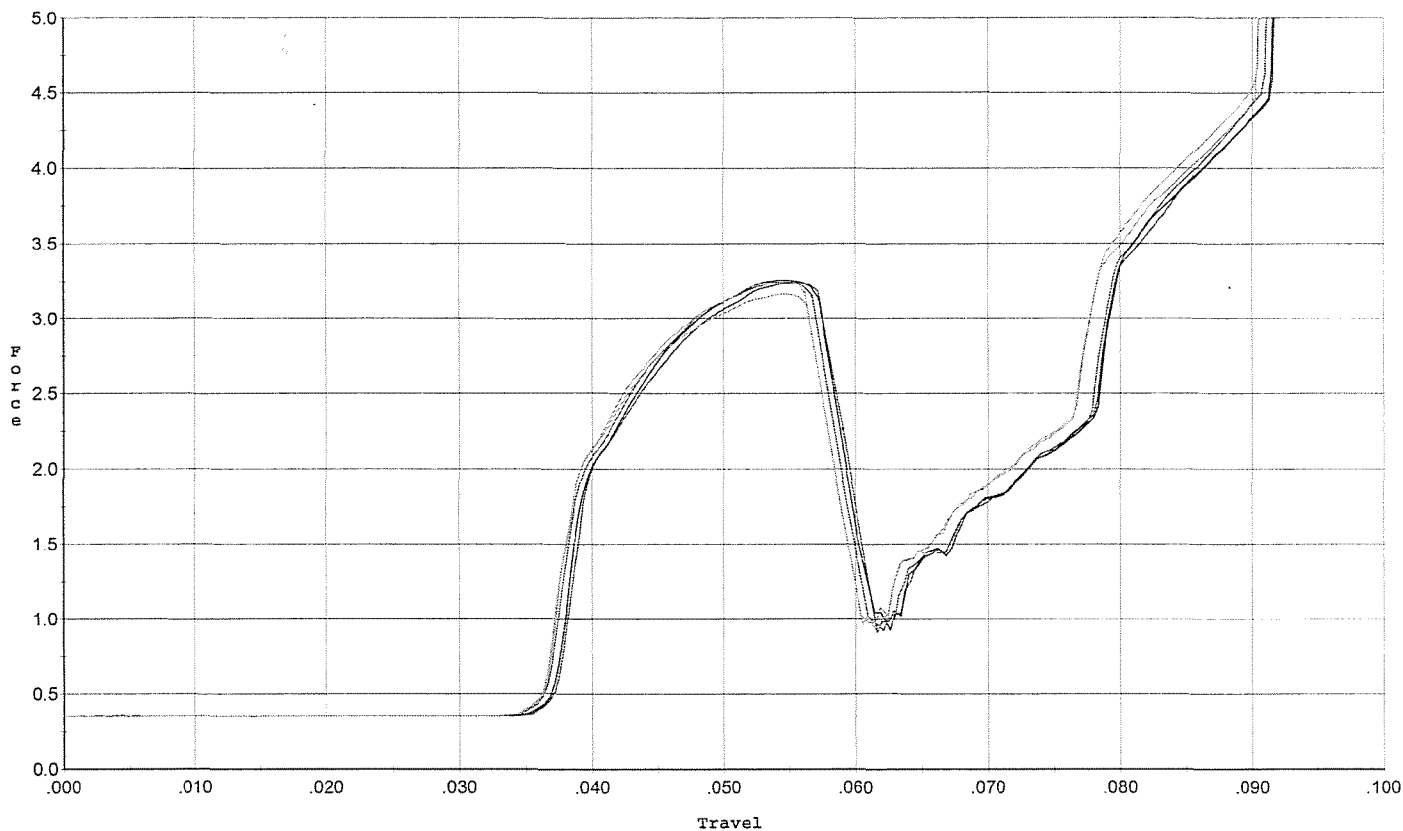
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.536	0.055	0.034	0.038	0.057		Set Trigger
2	2.564	0.056	0.035	0.037	0.058		Set Trigger
3	2.586	0.055	0.034	0.038	0.058		Set Trigger
4	2.560	0.055	0.033	0.038	0.057		Set Trigger
5	2.542	0.054	0.034	0.038	0.056		Set Trigger

Avg 2.55

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/24/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



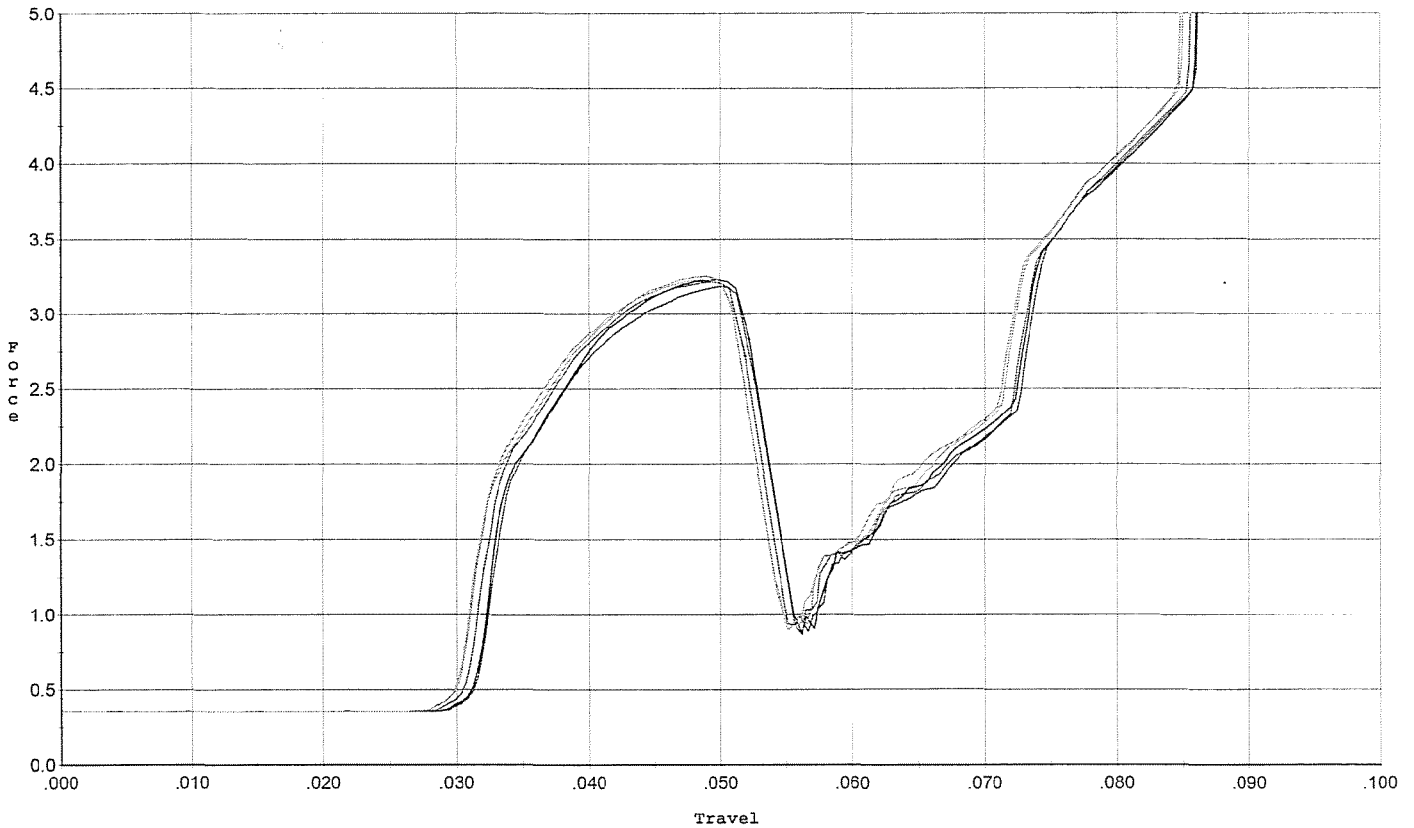
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.244	0.059	0.037	0.038	0.071		Set Trigger
2	3.256	0.057	0.037	0.038	0.070		Set Trigger
3	3.247	0.057	0.037	0.038	0.069		Set Trigger
4	3.164	0.056	0.037	0.038	0.067		Set Trigger
5	3.252	0.056	0.037	0.037	0.068		Set Trigger

Avg 3.23

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/24/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



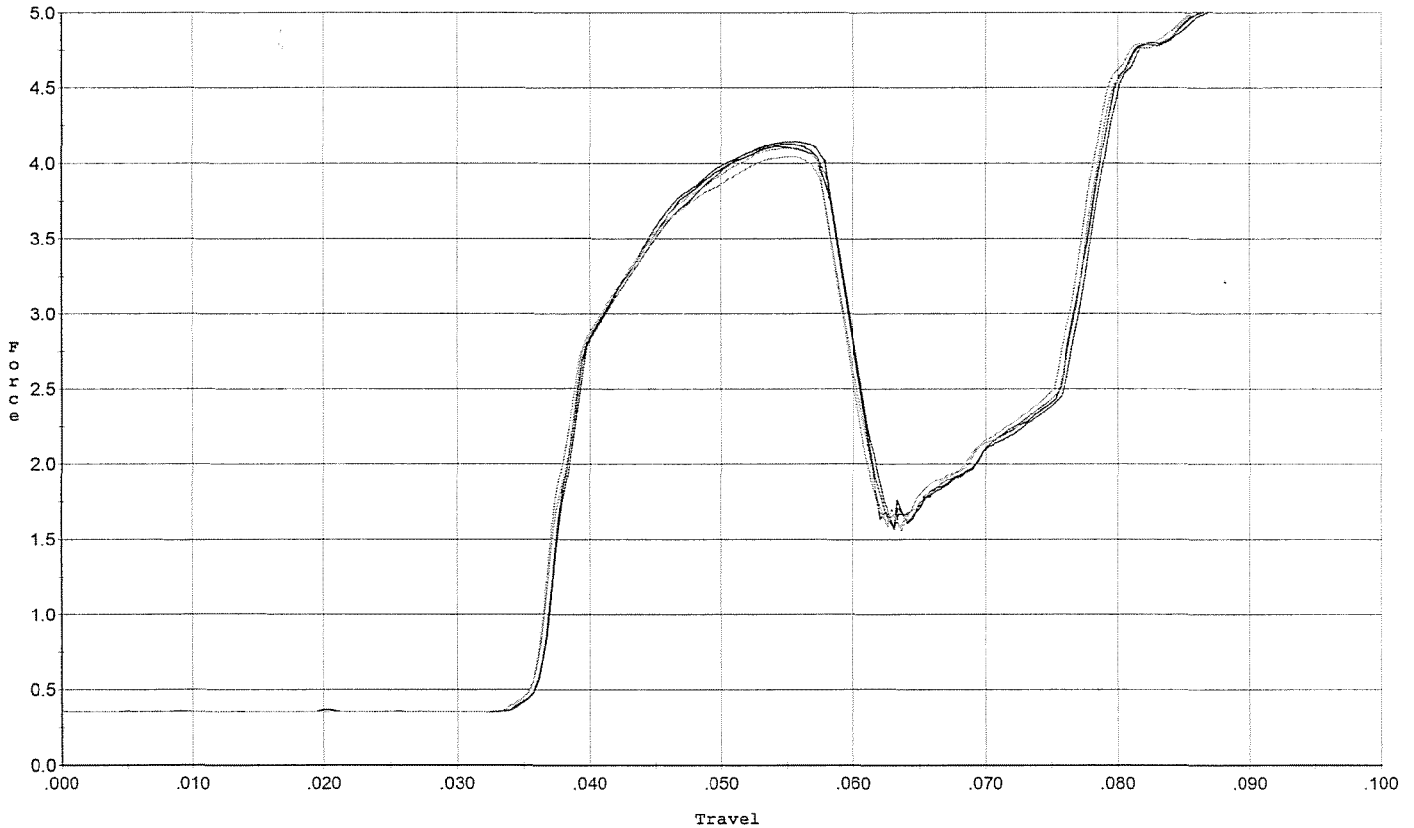
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.183	0.053	0.032	0.036	0.067		Set Trigger
2	3.229	0.052	0.031	0.036	0.068		Set Trigger
3	3.214	0.052	0.031	0.036	0.068		Set Trigger
4	3.228	0.051	0.030	0.036	0.067		Set Trigger
5	3.252	0.051	0.030	0.035	0.068		Set Trigger

Avg 3.21

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/24/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



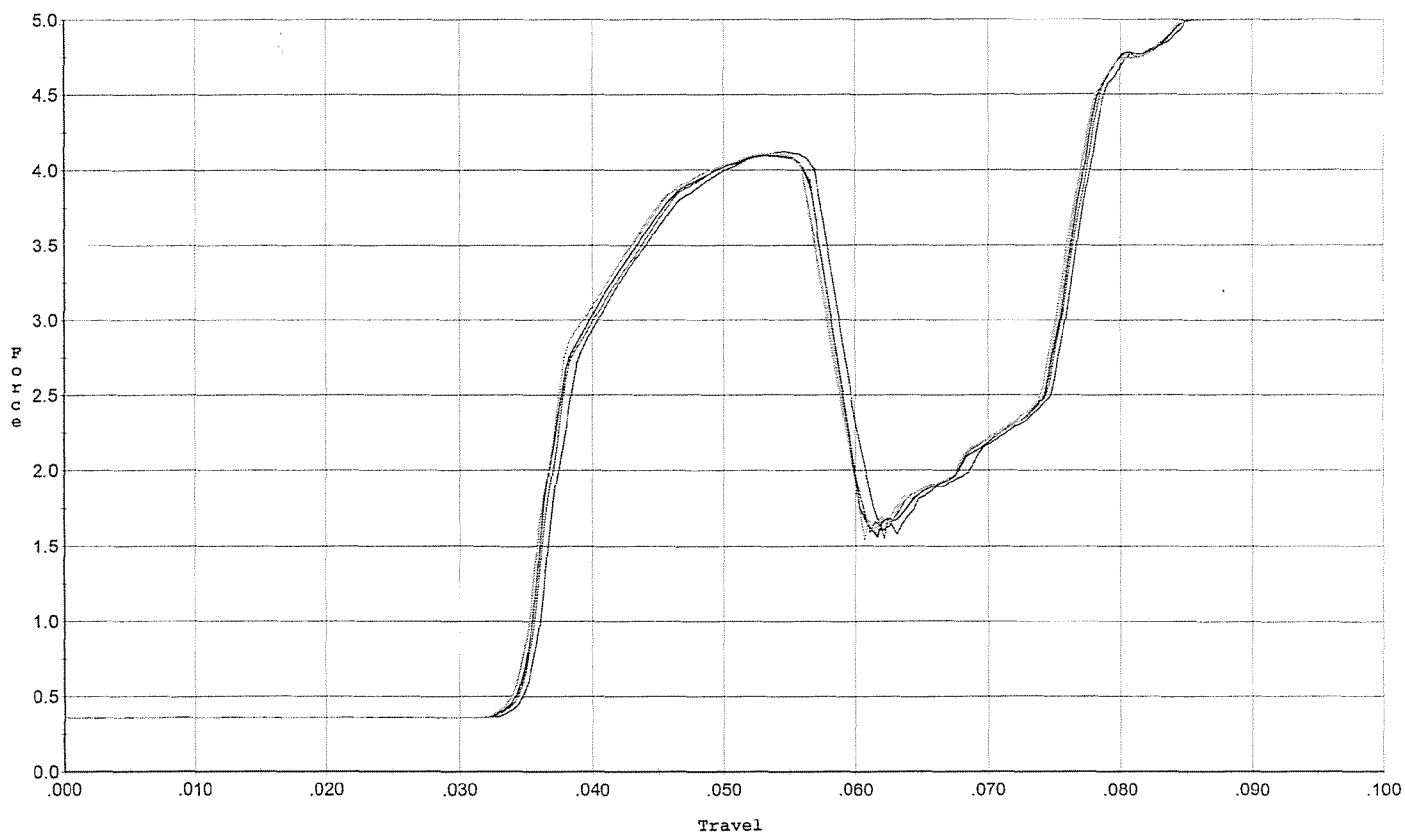
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.145	0.058	0.036	0.036	0.091		Set Trigger
2	4.112	0.058	0.036	0.036	0.091		Set Trigger
3	4.128	0.058	0.036	0.036	0.091		Set Trigger
4	4.043	0.058	0.036	0.036	0.089		Set Trigger
5	4.099	0.057	0.036	0.036	0.089		Set Trigger

Avg 4.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/24/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



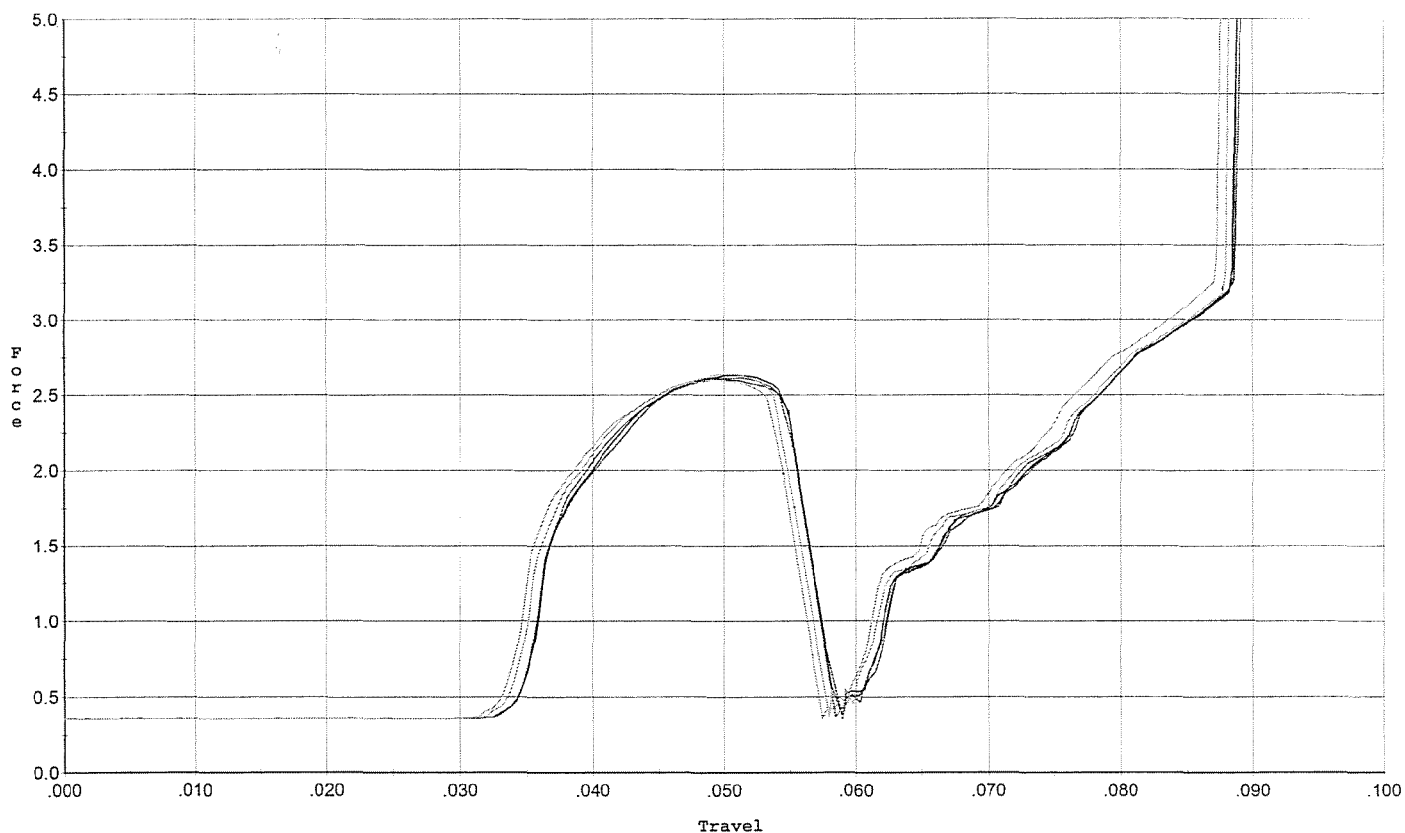
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.119	0.057	0.035	0.036	0.090		Set Trigger
2	4.094	0.057	0.034	0.035	0.090		Set Trigger
3	4.103	0.057	0.035	0.036	0.089		Set Trigger
4	4.112	0.058	0.034	0.035	0.093		Set Trigger
5	4.101	0.056	0.034	0.036	0.089		Set Trigger

Aug 4.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/24/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



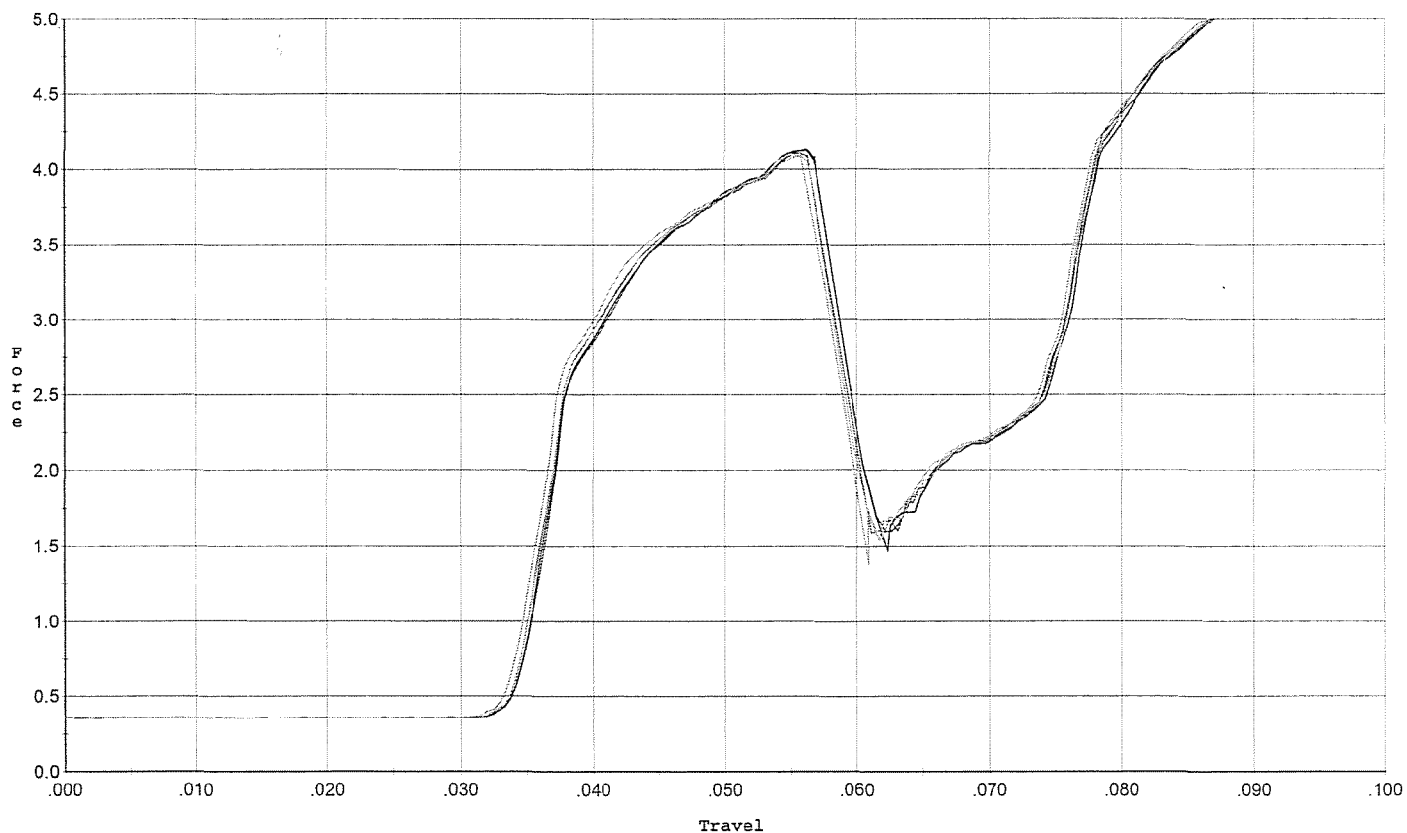
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.607	0.055	0.035	0.038	0.058		Set Trigger
2	2.634	0.055	0.035	0.037	0.058		Set Trigger
3	2.617	0.055	0.035	0.037	0.059		Set Trigger
4	2.639	0.055	0.034	0.037	0.059		Set Trigger
5	2.604	0.054	0.033	0.037	0.059		Set Trigger

Aug 2.62

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/24/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.134	0.057	0.034	0.035	0.089		Set Trigger
2	4.123	0.057	0.034	0.035	0.089		Set Trigger
3	4.104	0.056	0.034	0.035	0.088		Set Trigger
4	4.090	0.056	0.034	0.035	0.088		Set Trigger
5	4.099	0.058	0.033	0.035	0.091		Set Trigger

AVG 4.11