

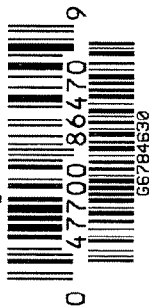
66784630

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



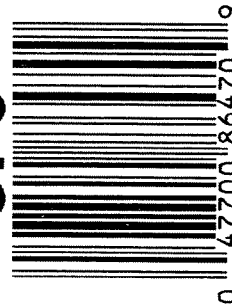
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6784630

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6784630

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-8-08	SP
430	ASSEMBLE TO STOCK		9-8-08	SP
440	PROOF		9-8-08	SP
460	CHECK HEADSPACE		9-8-08	SP
470	DIS-ASSEMBLE ACTION		9-8-08	SP
472	SERIALIZE BOLT HANDLE		9-9-08	RTZ
475	DRILL AND TAP SIGHT HOLES		9-9-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR: <u>BH</u>	9-10-08	BH
490	MAGNAFLUX BOLT		9/8/08	SP
500	ROLLMARK CALIBER		9/10/08	RT
520	GOFF BLAST BBL / REC		9/11/08	JK
542	APPLY COATINGS (BARREL ACTION)		9/11	CM
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-15-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-15-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-15-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-17-08	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

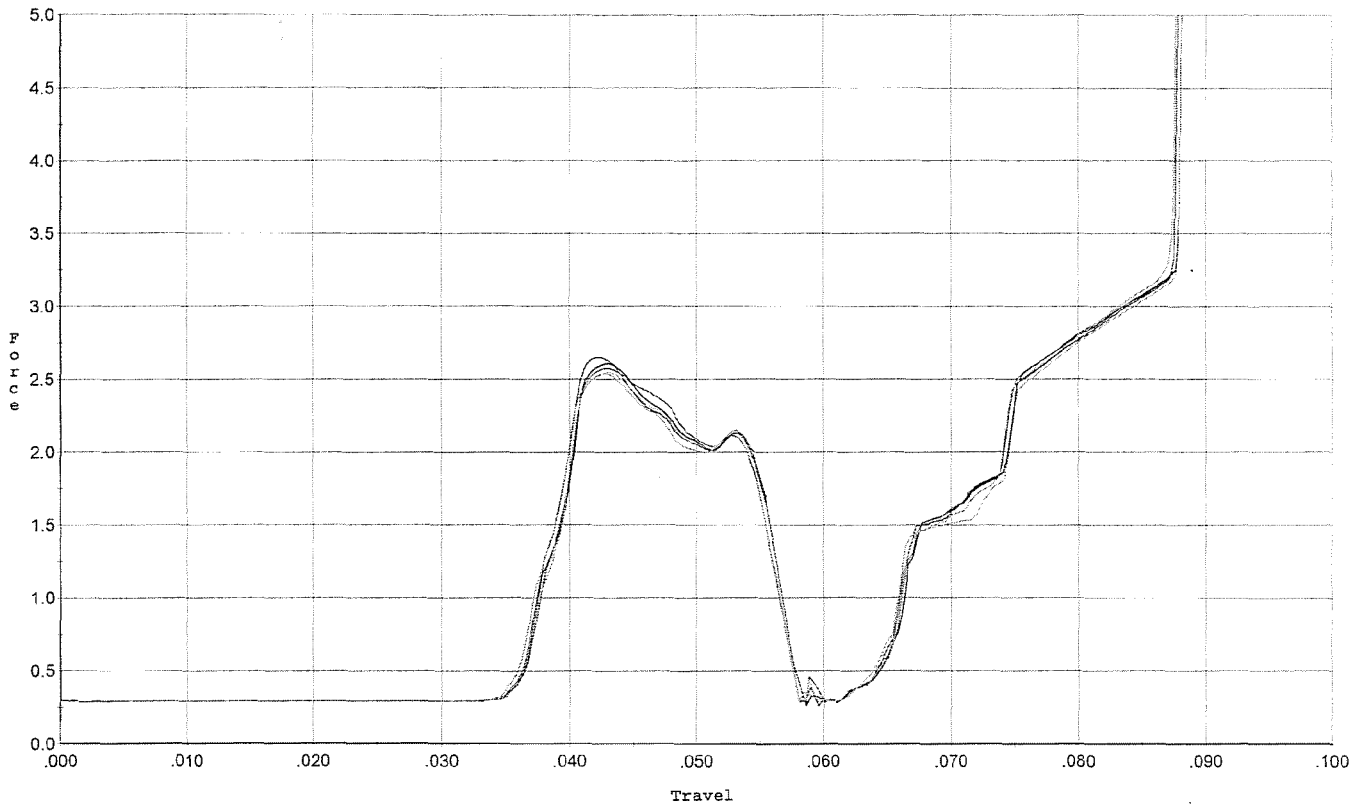
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2</u> <u>2</u> <u>2</u>	9-23-08	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>4</u> <u>4</u>	9-23-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.025</u> <u>.024</u>	9-23-08	TL
	J) ASSEMBLE STOCK		9-17-08	S.P.D.
	K) ASSEMBLE SWIVEL STUDS		9-23-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-23-08	L.S.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION <u>NA</u>		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-23-08	TRU
670	FINAL INSPECTION A) HEADSPACE		9-23-08	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.51</u> <u>2.49</u> <u>2.49</u> <u>2.31</u> <u>2.35</u>	9-23-08	X.21.
	C) FUNCTION		9-23-08	TL
690	PACK		12/9/08	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/2/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



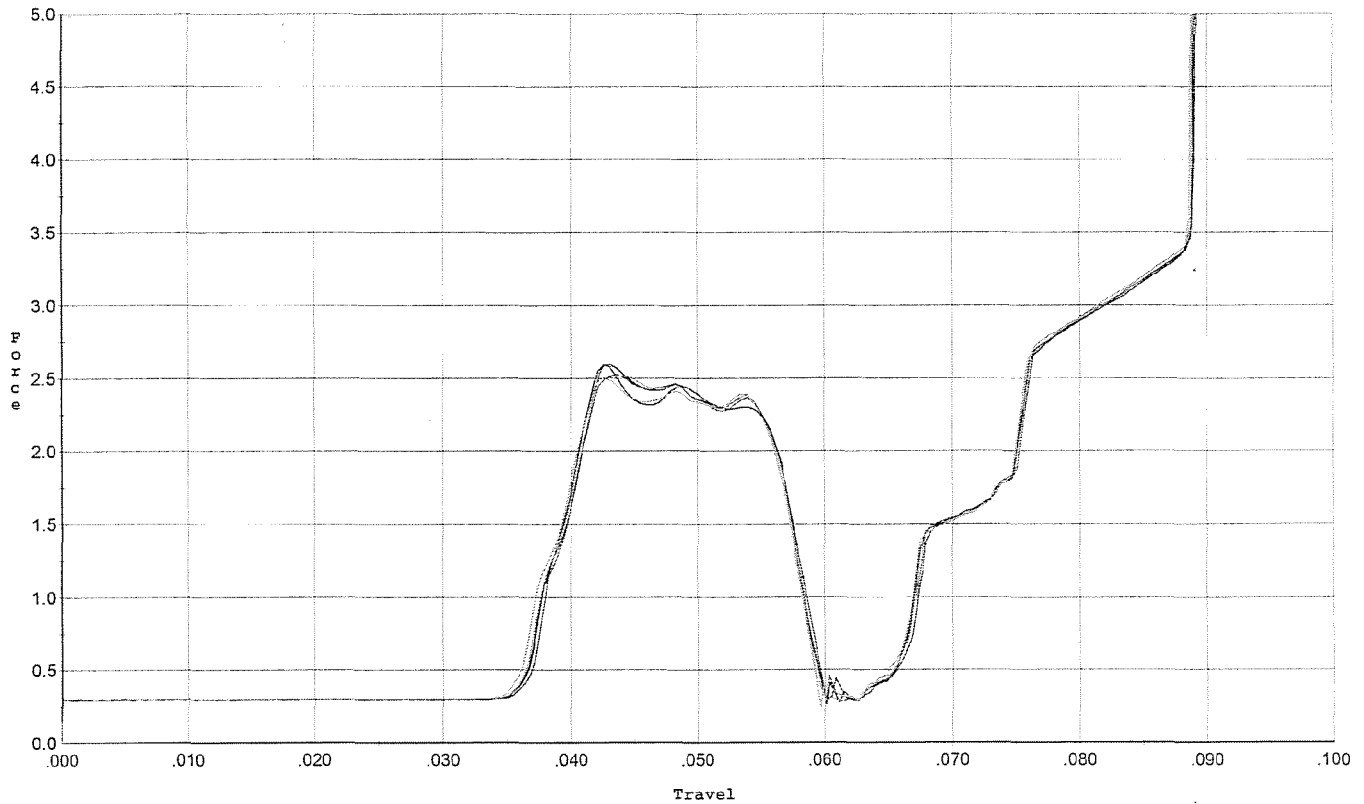
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.650	0.056	0.036	0.038	0.051		Set Trigger
2	2.608	0.055	0.036	0.038	0.050		Set Trigger
3	2.577	0.055	0.036	0.038	0.050		Set Trigger
4	2.550	0.056	0.036	0.038	0.050		Set Trigger
5	2.539	0.056	0.036	0.037	0.050		Set Trigger

Avg 2.58

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/2/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



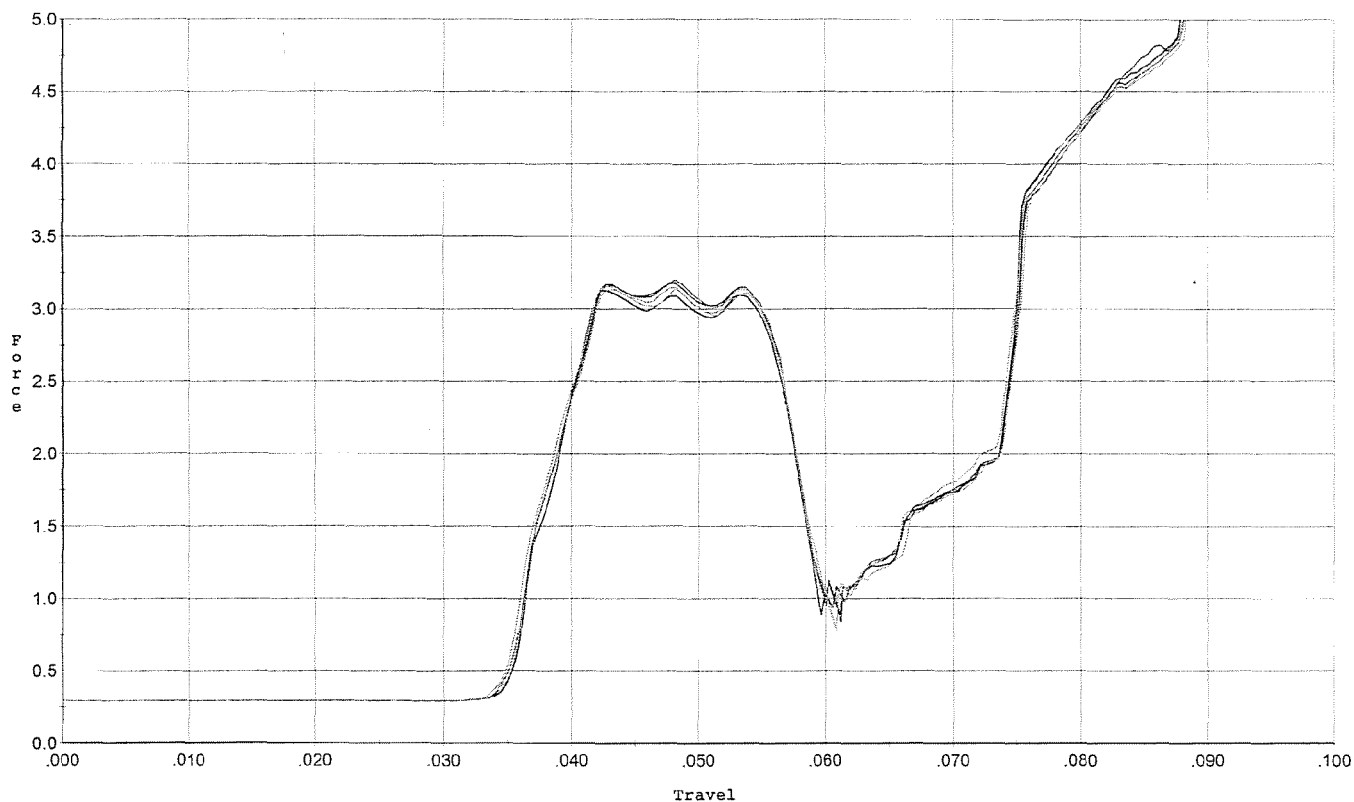
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.592	0.058	0.037	0.037	0.055		Set Trigger
2	2.596	0.057	0.037	0.038	0.054		Set Trigger
3	2.525	0.057	0.036	0.038	0.054		Set Trigger
4	2.504	0.057	0.036	0.037	0.054		Set Trigger
5	2.518	0.057	0.036	0.038	0.054		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/2/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



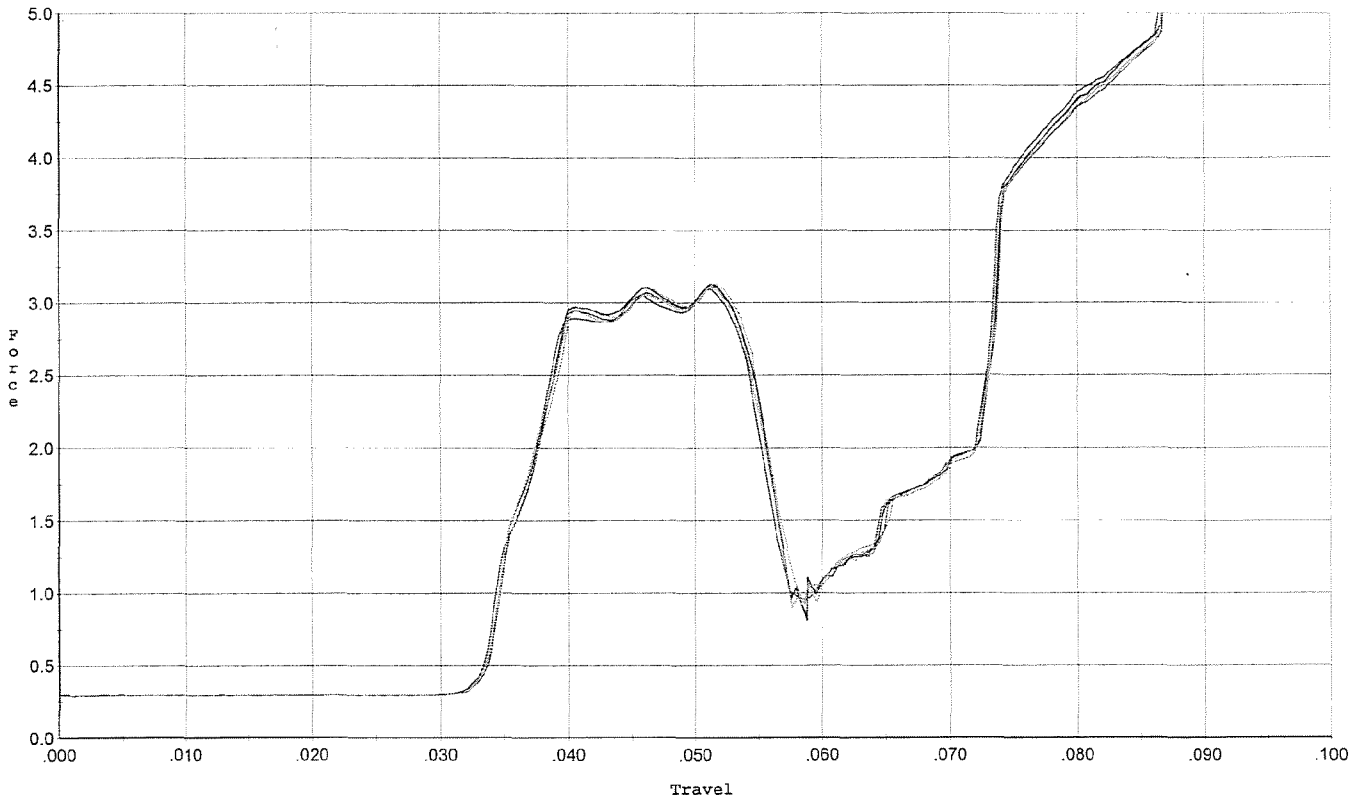
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.177	0.056	0.035	0.036	0.069		Set Trigger
2	3.127	0.057	0.035	0.036	0.068		Set Trigger
3	3.198	0.057	0.035	0.036	0.069		Set Trigger
4	3.134	0.056	0.035	0.036	0.068		Set Trigger
5	3.158	0.057	0.035	0.036	0.069		Set Trigger

Avg 3.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Puch 9/2/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



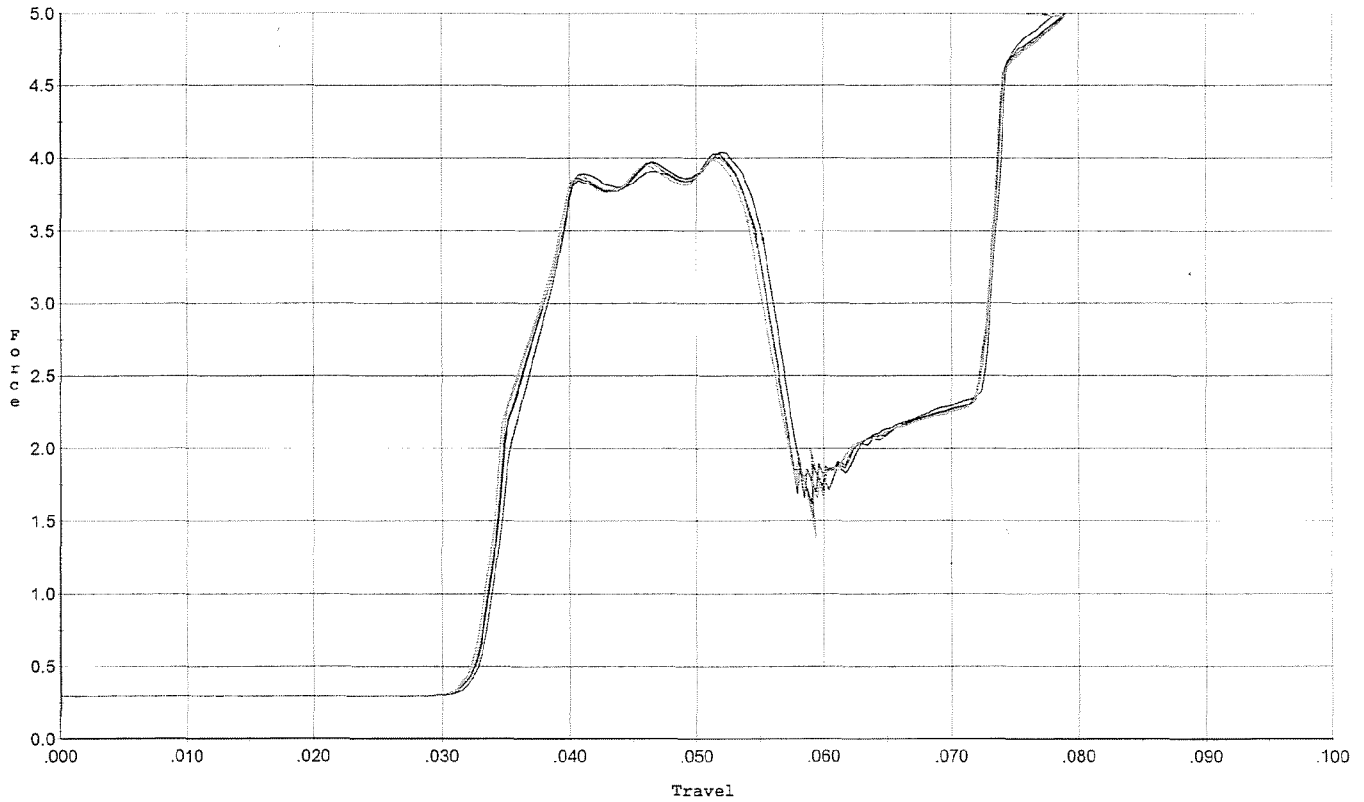
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.096	0.054	0.033	0.036	0.064		Set Trigger
2	3.130	0.055	0.034	0.035	0.066		Set Trigger
3	3.115	0.055	0.033	0.035	0.066		Set Trigger
4	3.112	0.055	0.033	0.035	0.066		Set Trigger
5	3.136	0.054	0.034	0.036	0.065		Set Trigger

Avg 3.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Patch 9/2/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



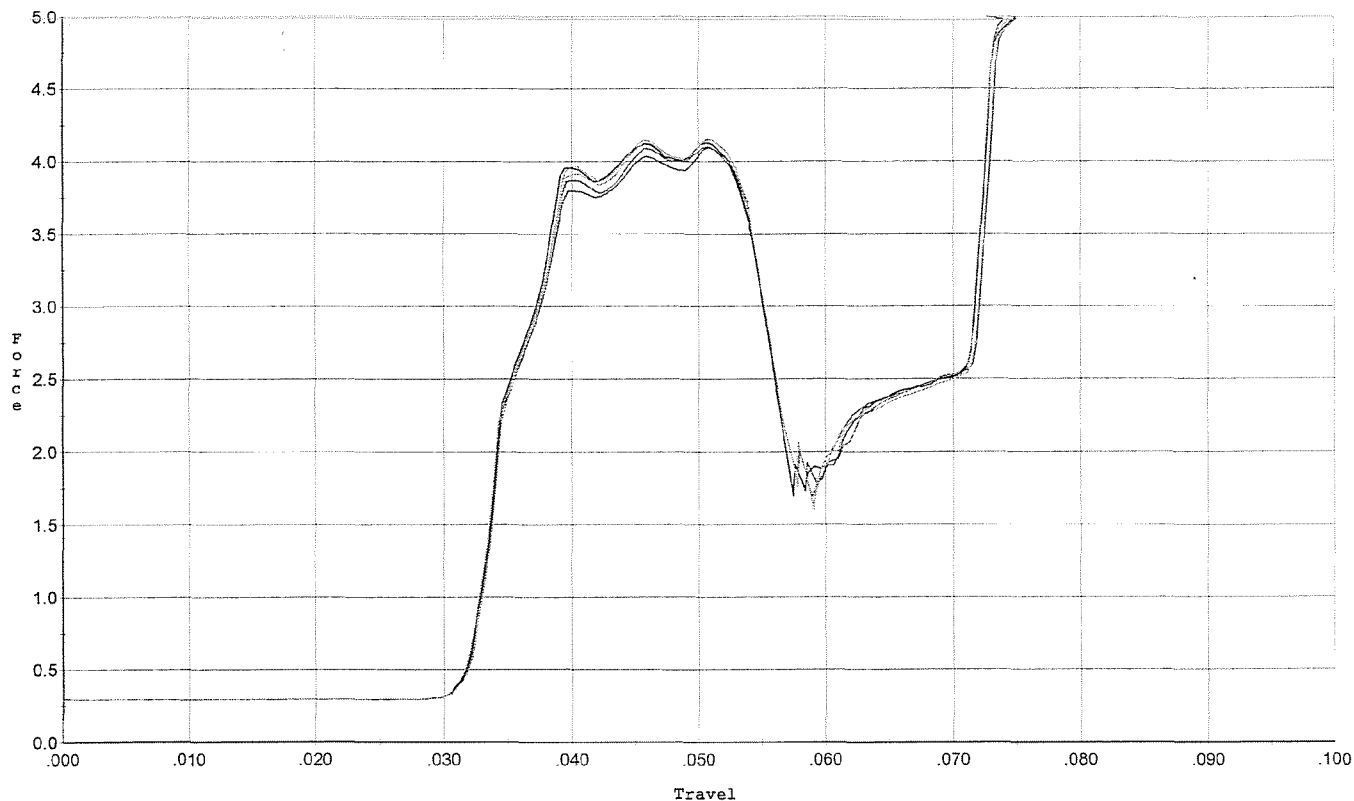
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.039	0.055	0.033	0.034	0.087		Set Trigger
2	4.028	0.055	0.033	0.034	0.086		Set Trigger
3	4.009	0.055	0.032	0.034	0.086		Set Trigger
4	3.990	0.054	0.032	0.034	0.084		Set Trigger
5	3.996	0.055	0.033	0.034	0.086		Set Trigger

Avg 4.01

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/2/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



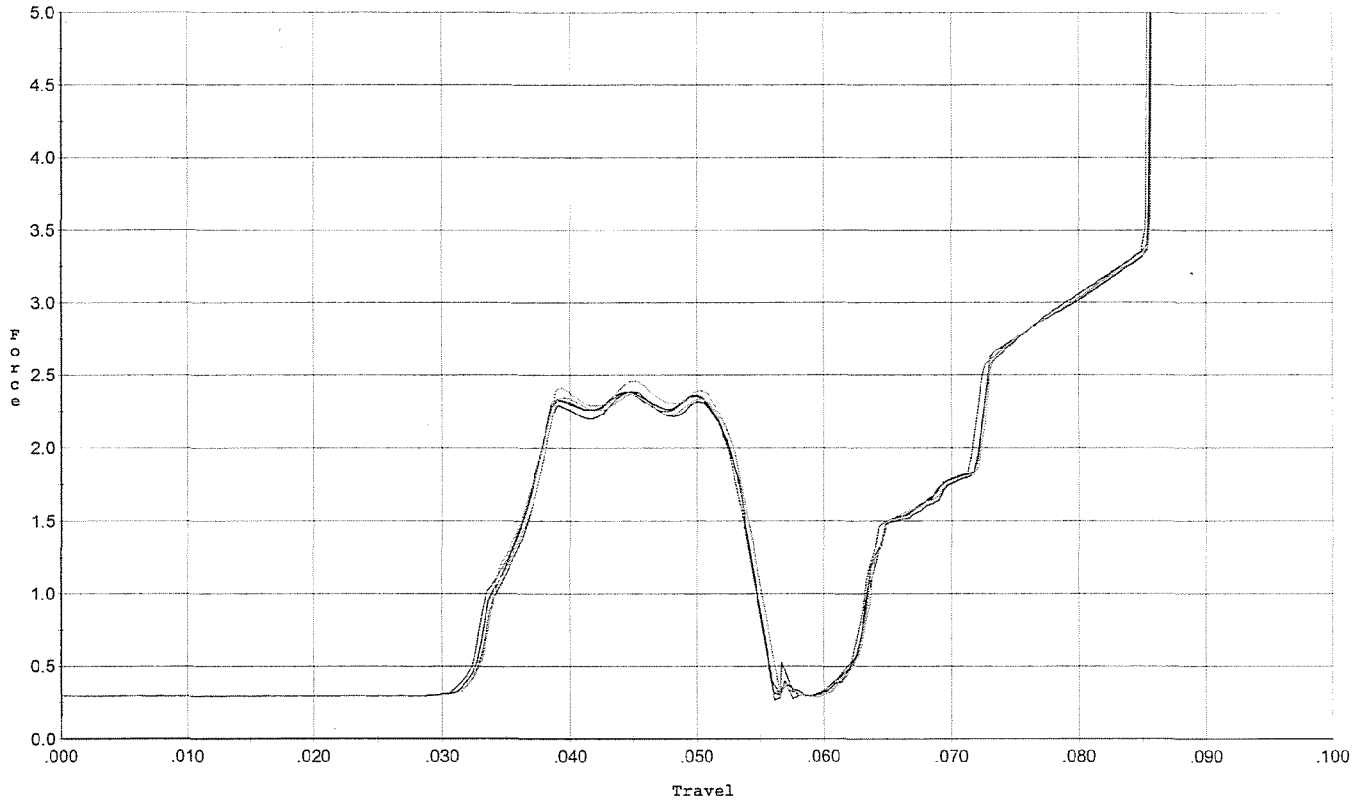
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.099	0.054	0.032	0.033	0.087		Set Trigger
2	4.128	0.054	0.032	0.033	0.088		Set Trigger
3	4.101	0.054	0.032	0.034	0.087		Set Trigger
4	4.158	0.054	0.032	0.034	0.087		Set Trigger
5	4.150	0.054	0.032	0.033	0.088		Set Trigger

Avg 4.12

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/2/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



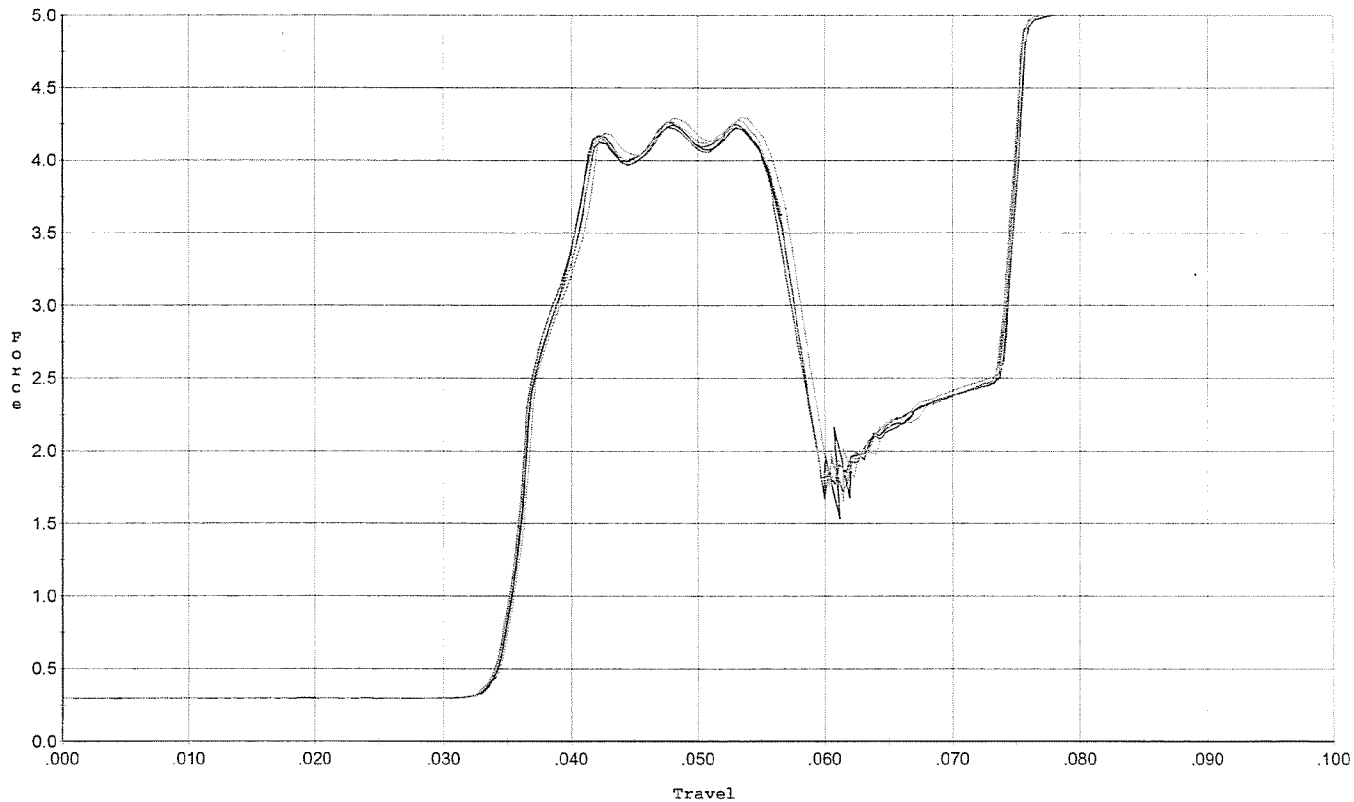
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.387	0.053	0.033	0.037	0.051		Set Trigger
2	2.384	0.053	0.033	0.037	0.052		Set Trigger
3	2.381	0.054	0.032	0.037	0.052		Set Trigger
4	2.455	0.055	0.033	0.037	0.054		Set Trigger
5	2.369	0.055	0.033	0.037	0.052		Set Trigger

Avg 2.39

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/2/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.231	0.057	0.034	0.034	0.092		Set Trigger
2	4.245	0.056	0.034	0.034	0.091		Set Trigger
3	4.264	0.056	0.034	0.034	0.090		Set Trigger
4	4.271	0.056	0.034	0.035	0.092		Set Trigger
5	4.299	0.057	0.034	0.034	0.093		Set Trigger

Avg 4.26