

G6784632

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

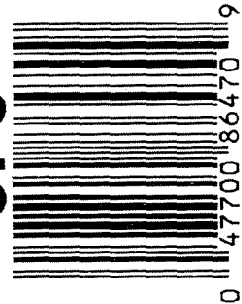
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6784632

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6784632

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-9-08	SPD
430	ASSEMBLE TO STOCK		9-9-08	SP
440	PROOF		9-9-08	SPD
460	CHECK HEADSPACE		9-9-08	SPD
470	DIS-ASSEMBLE ACTION		9-9-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	9-10-08	SPW
475	DRILL AND TAP SIGHT HOLES	SEP 12 2008	9-11-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BJA	9-12-08	BJA
490	MAGNAFLUX BOLT		9/9/08	MR
500	ROLLMARK CALIBER		9/12/08	RT
520	GOFF BLAST BBL / REC		9/12/08	DC
542	APPLY COATINGS (BARREL ACTION)		9/17	u
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-23-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-23-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-23-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-7-08	SPW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

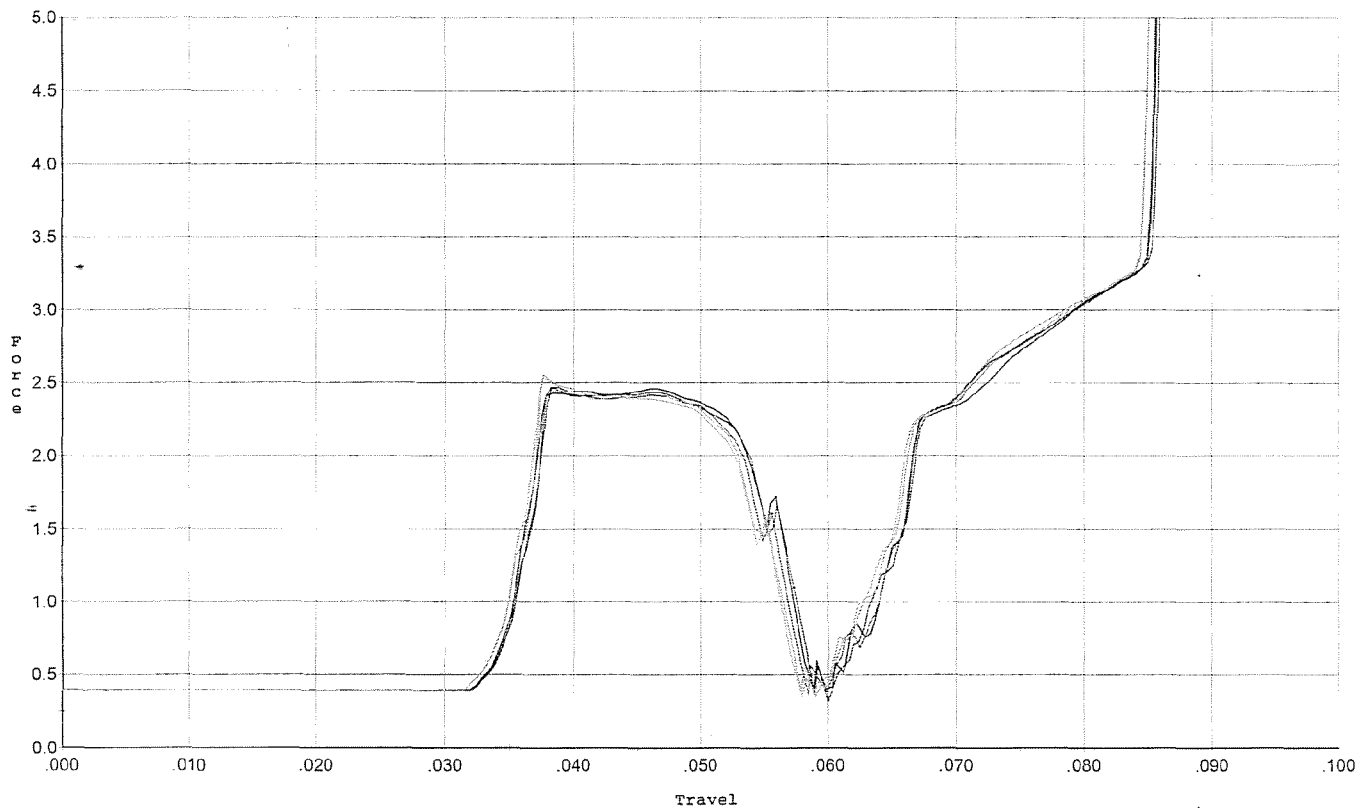
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.9</u> <u>4.0</u> <u>4.0</u>	12-3-08	R.D.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>4.0</u> <u>4.0</u>	12-3-08	R.D.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>-.023</u> <u>-.023</u> <u>.023</u>	12-3-08	R.D.
	J) ASSEMBLE STOCK		10-7-08	R.D.
	K) ASSEMBLE SWIVEL STUDS		12-3-08	R.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	PASS FAIL <u>PASS</u> FAIL	10-13-08	TC
	MALFUNCTION <i>BAC</i>	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-13-08	R.D.
670	FINAL INSPECTION A) HEADSPACE		12-3-08	R.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.78</u> <u>2.77</u> <u>2.79</u> <u>2.71</u> <u>2.65</u>	10-28-08	TC
	C) FUNCTION		12-3-08	R.D.
690	PACK		12-5-08	R.D.

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/22/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



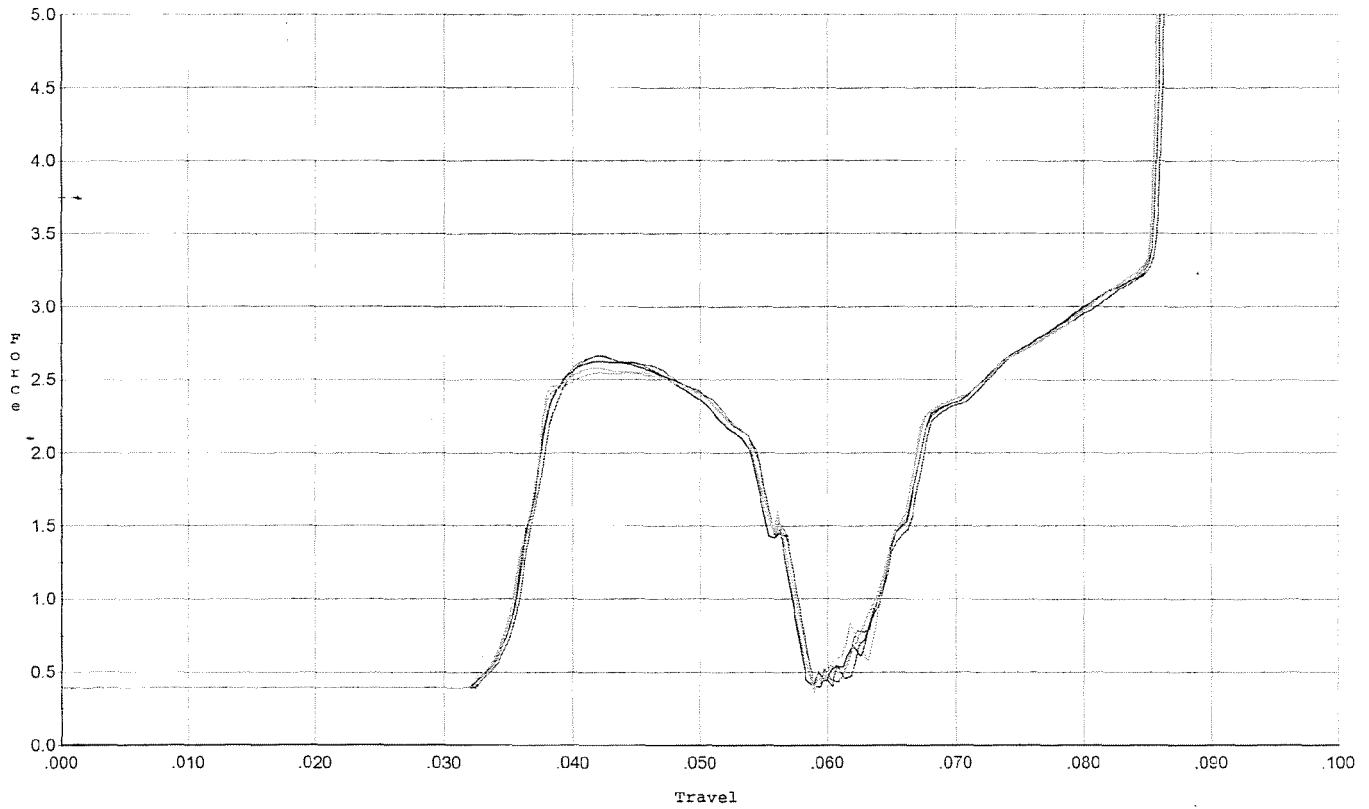
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.468	0.057	0.034	0.035	0.061		Set Trigger
2	2.460	0.056	0.034	0.035	0.060		Set Trigger
3	2.470	0.056	0.034	0.035	0.058		Set Trigger
4	2.534	0.055	0.034	0.035	0.058		Set Trigger
5	2.555	0.055	0.034	0.035	0.059		Set Trigger

AUG 2.49

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/22/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



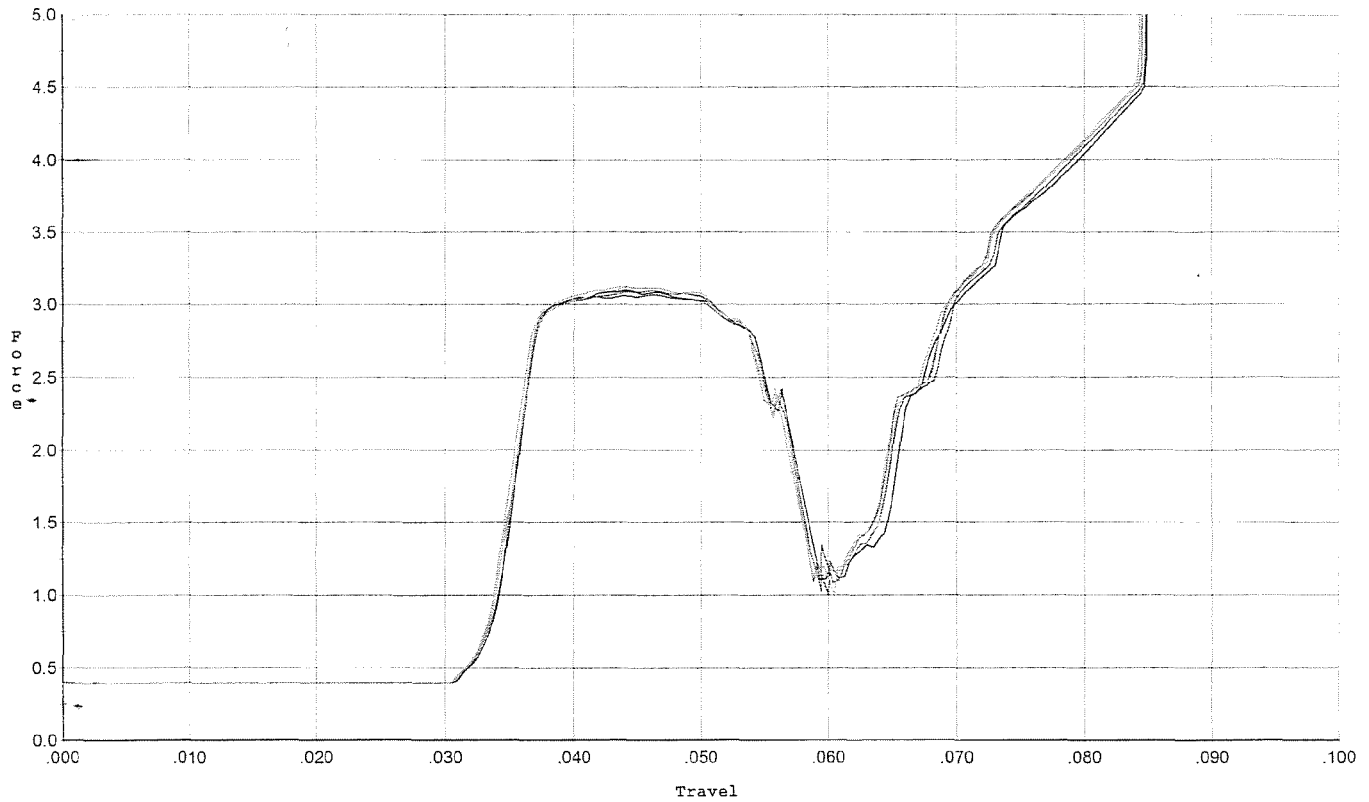
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.665	0.057	0.035	0.035	0.062		Set Trigger
2	2.627	0.056	0.034	0.035	0.061		Set Trigger
3	2.662	0.057	0.033	0.035	0.063		Set Trigger
4	2.581	0.056	0.033	0.035	0.061		Set Trigger
5	2.553	0.057	0.034	0.035	0.063		Set Trigger

Avg 2.61

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/22/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



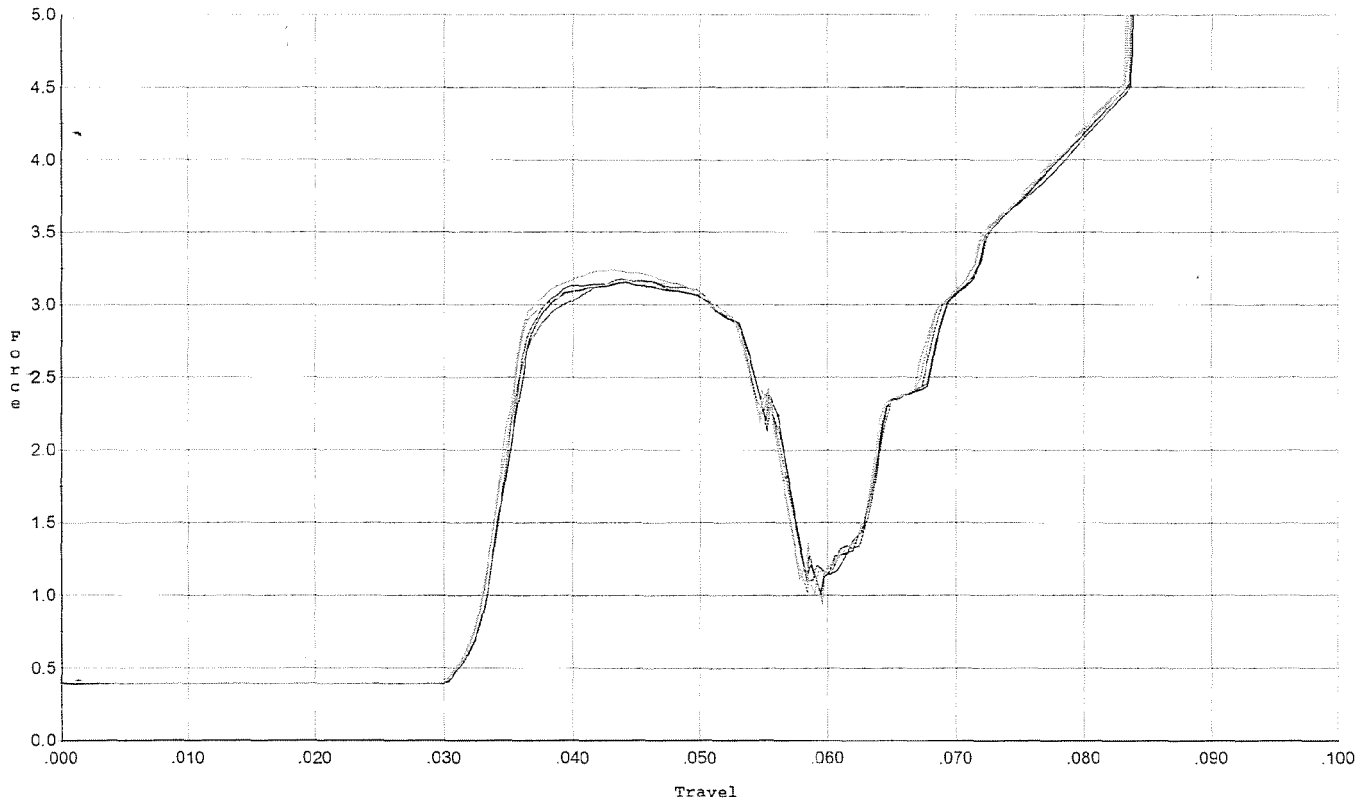
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.067	0.056	0.033	0.033	0.077		Set Trigger
2	3.099	0.058	0.033	0.033	0.079		Set Trigger
3	3.095	0.057	0.033	0.033	0.077		Set Trigger
4	3.122	0.056	0.033	0.033	0.077		Set Trigger
5	3.126	0.057	0.033	0.033	0.079		Set Trigger

Avg 3.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/22/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



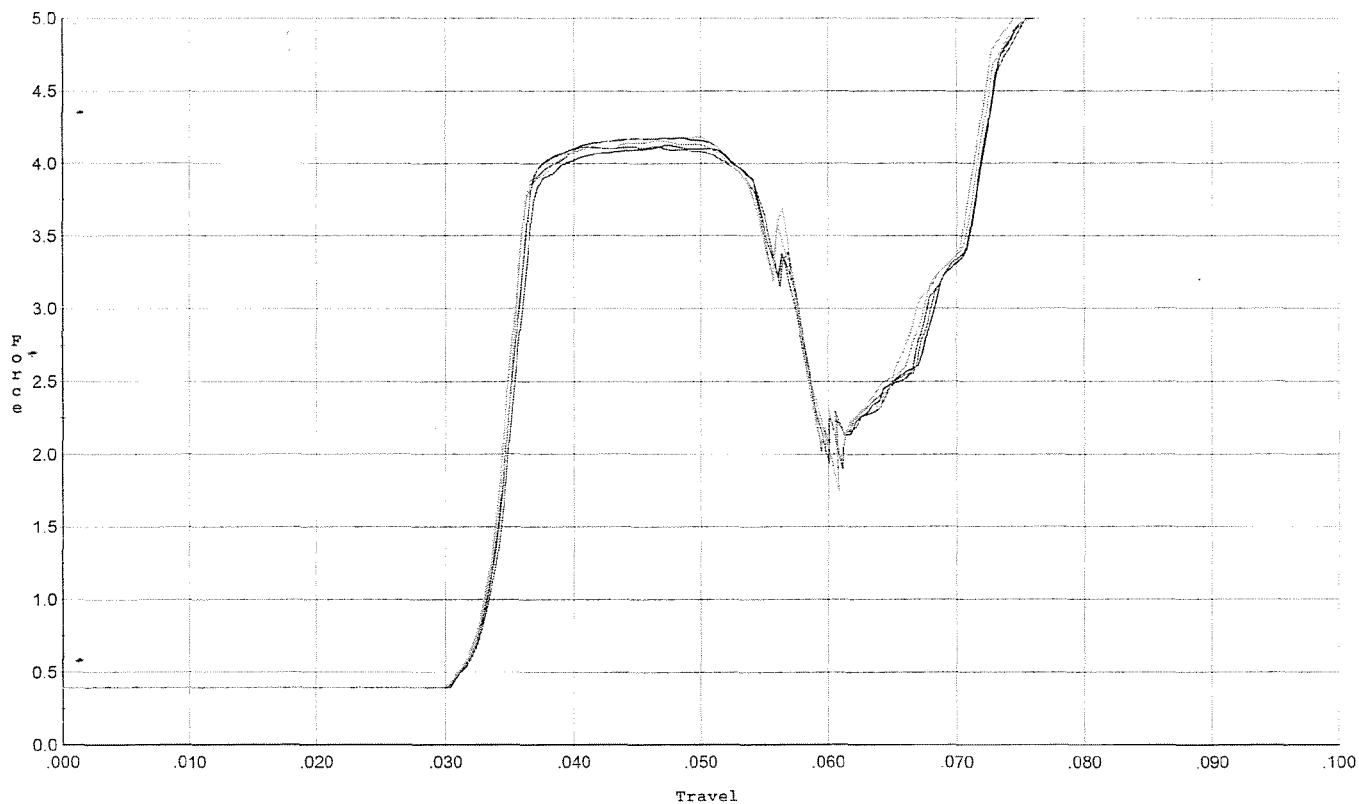
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.166	0.056	0.031	0.033	0.078		Set Trigger
2	3.155	0.056	0.031	0.033	0.078		Set Trigger
3	3.175	0.057	0.031	0.032	0.078		Set Trigger
4	3.173	0.055	0.032	0.033	0.078		Set Trigger
5	3.241	0.055	0.032	0.033	0.078		Set Trigger

Avg 3.18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/22/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



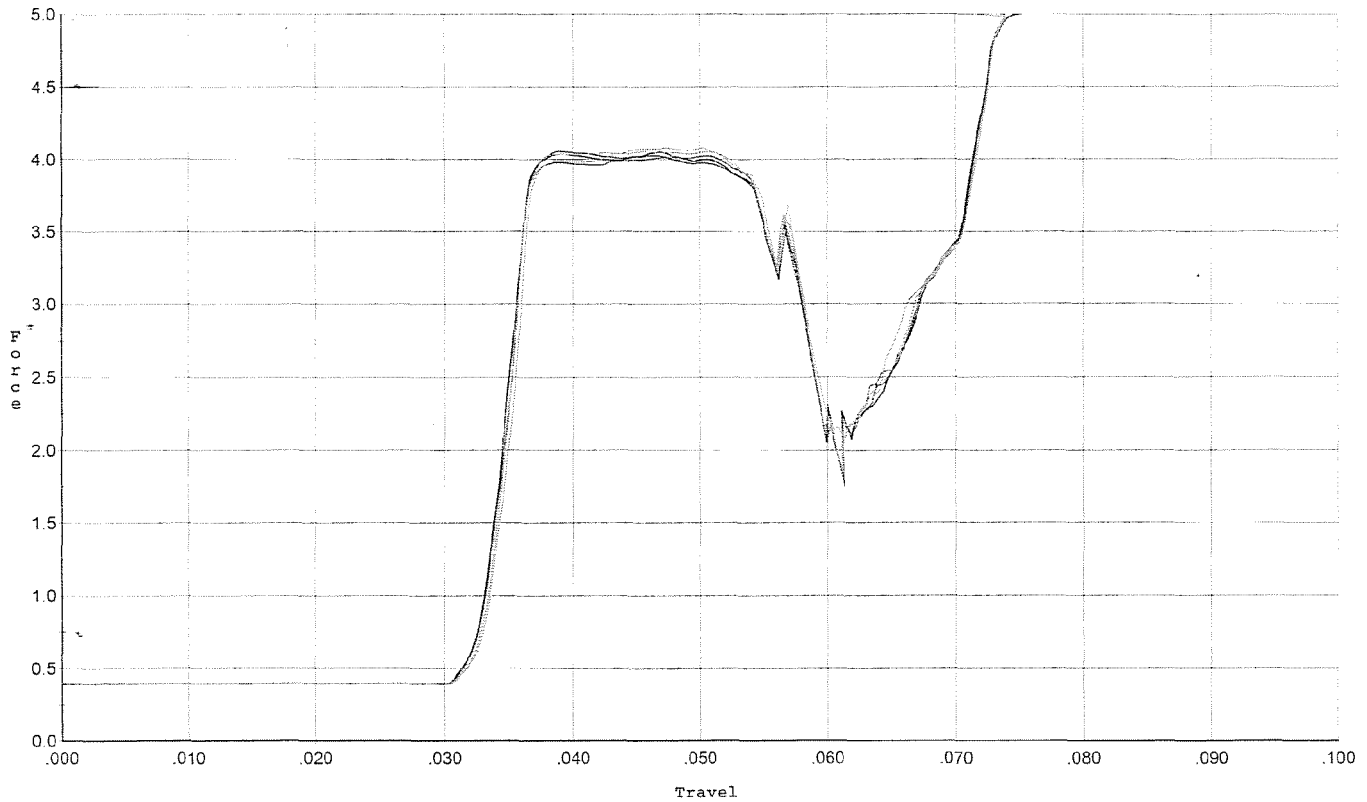
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.125	0.057	0.031	0.031	0.101		Set Trigger
2	4.180	0.057	0.031	0.031	0.104		Set Trigger
3	4.116	0.057	0.031	0.031	0.103		Set Trigger
4	4.185	0.057	0.031	0.031	0.104		Set Trigger
5	4.160	0.056	0.031	0.031	0.103		Set Trigger

Avg. 4.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Puch 10/22/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



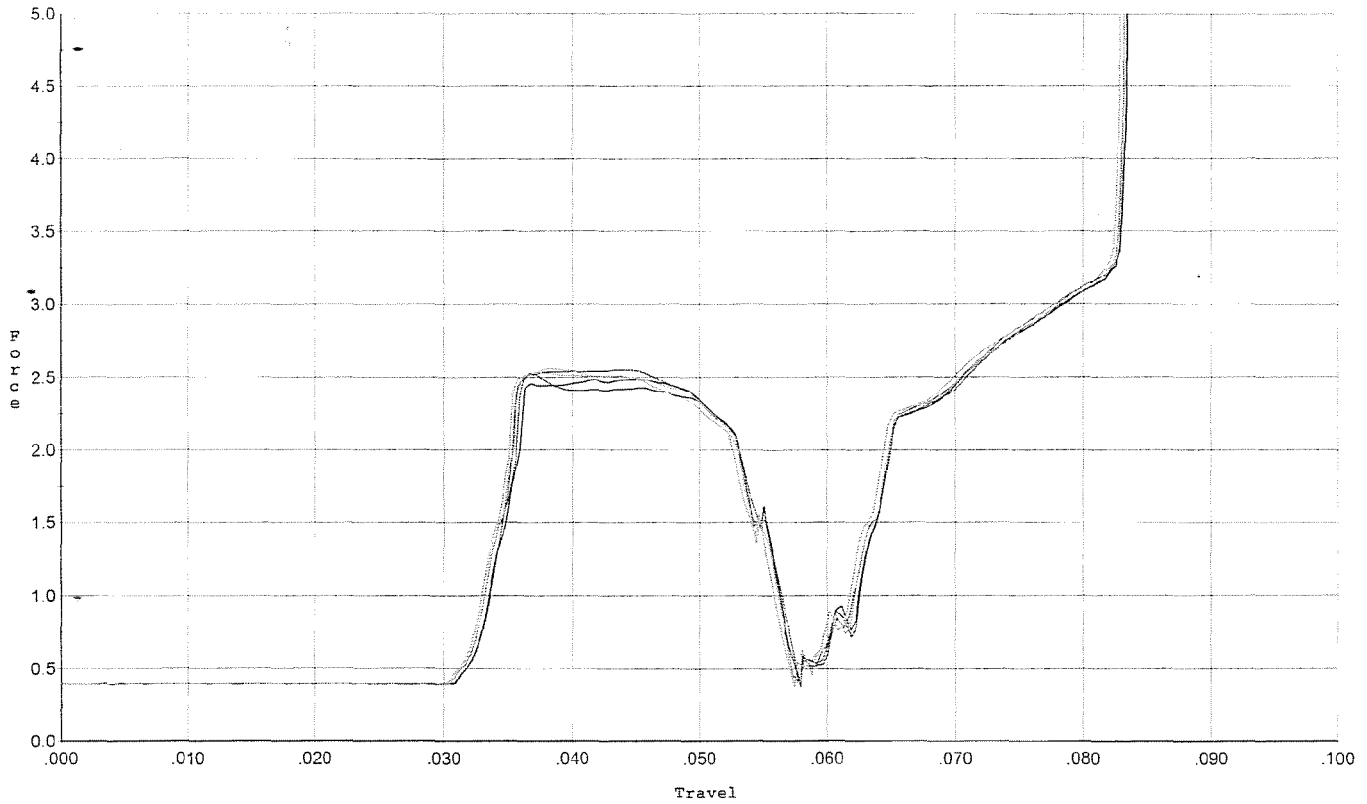
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.055	0.058	0.032	0.030	0.104		Set Trigger
2	4.051	0.058	0.032	0.030	0.104		Set Trigger
3	4.023	0.057	0.032	0.030	0.103		Set Trigger
4	4.053	0.057	0.031	0.031	0.102		Set Trigger
5	4.079	0.057	0.032	0.030	0.103		Set Trigger

Avg. 4.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 10/22/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



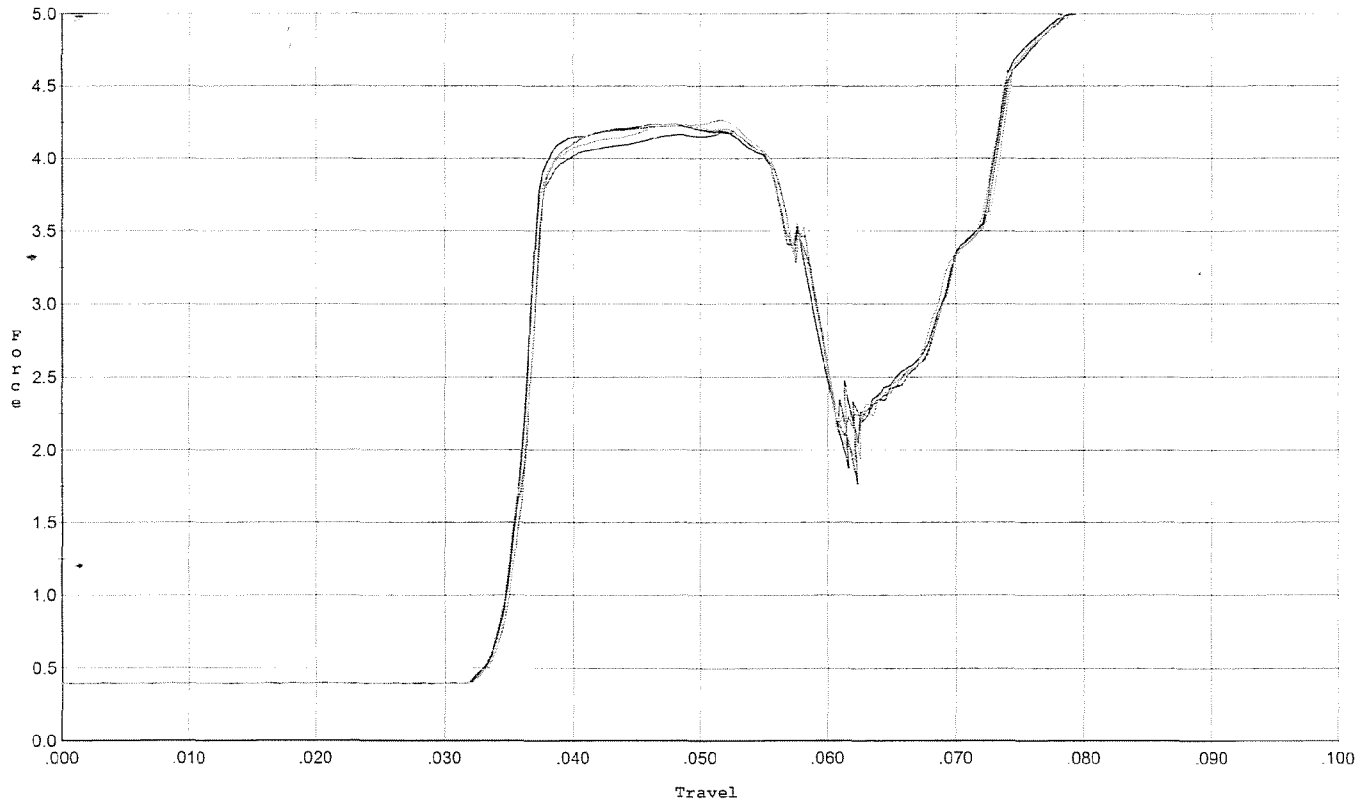
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.528	0.055	0.031	0.034	0.061		Set Trigger
2	2.486	0.055	0.031	0.034	0.062		Set Trigger
3	2.548	0.055	0.032	0.033	0.063		Set Trigger
4	2.531	0.055	0.031	0.034	0.062		Set Trigger
5	2.560	0.055	0.032	0.033	0.063		Set Trigger

Aug 2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/22/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.179	0.059	0.034	0.031	0.104		Set Trigger
2	4.236	0.058	0.034	0.031	0.104		Set Trigger
3	4.221	0.058	0.034	0.031	0.105		Set Trigger
4	4.242	0.058	0.034	0.031	0.105		Set Trigger
5	4.266	0.059	0.034	0.030	0.106		Set Trigger

AUG 4.22