

67678 4633

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

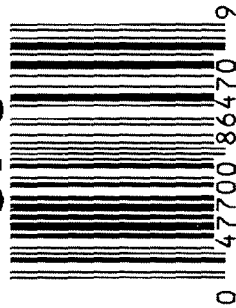
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6784633

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6784633

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-19-08	SPD
430	ASSEMBLE TO STOCK		9-19-08	SP
440	PROOF		9-19-08	SPD
460	CHECK HEADSPACE		9-19-08	SPD
470	DIS-ASSEMBLE ACTION		9-19-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	9-20-08	BR
475	DRILL AND TAP SIGHT HOLES		9-20-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR <u>BR</u>	9-22-08	BR
490	MAGNAFLUX BOLT		9/19/08	MR
500	ROLLMARK CALIBER		9/22/08	RT
520	GOFF BLAST BBL / REC		9/23/08	DG
542	APPLY COATINGS (BARREL ACTION)		9-24	
545	(BOLT)			
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		9-26-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-26-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-26-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-15-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

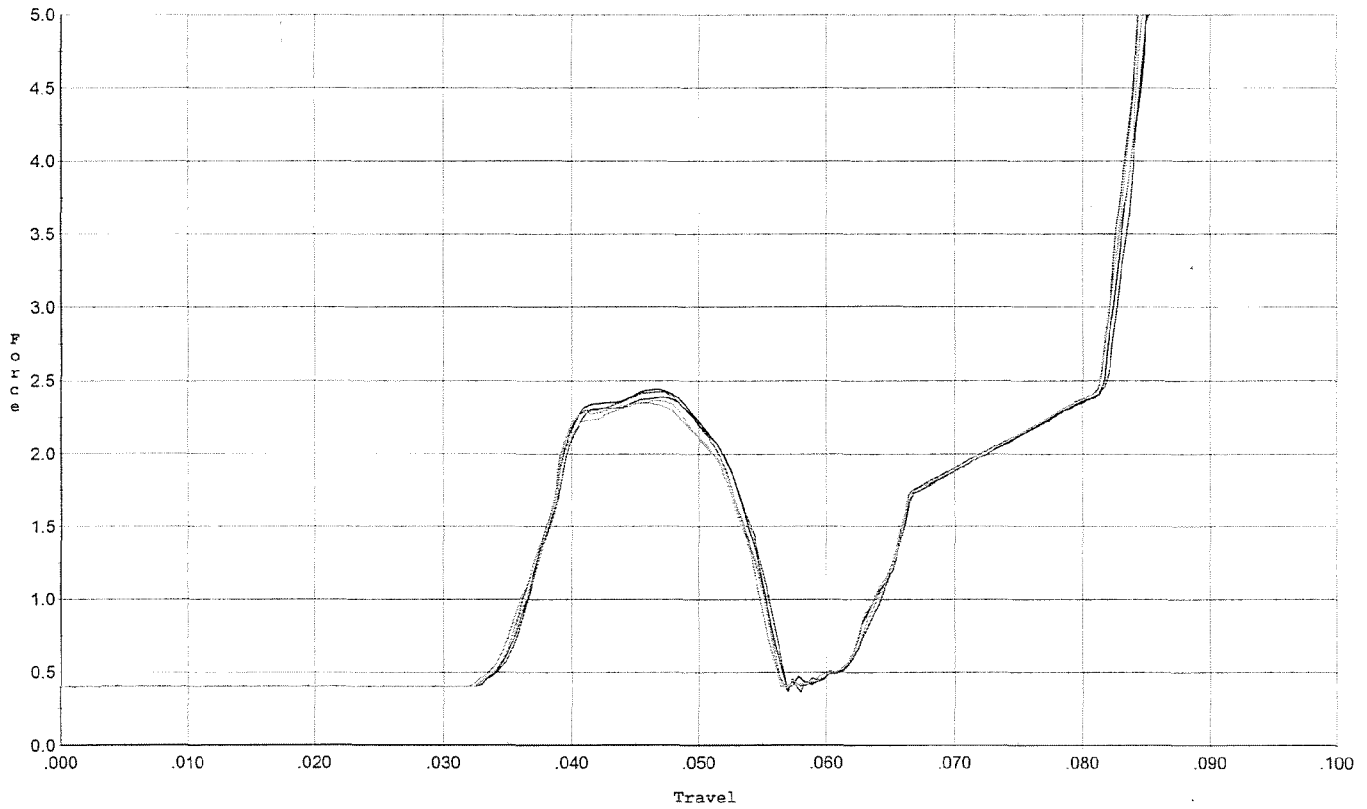
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.0</u> <u>3.5</u> <u>4.0</u>	12-15-08	R, D
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>4.0</u> <u>4.0</u>	12-15-08	R, D
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	12-15-08	R, D
	J) ASSEMBLE STOCK		10-15-08	RP, D
	K) ASSEMBLE SWIVEL STUDS		12-15-08	R, D
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	12-10-08	RP, D
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		12-10-08	RP
670	FINAL INSPECTION A) HEADSPACE		12-15-08	R, D
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.18</u> <u>2.15</u> <u>2.21</u> <u>2.16</u> <u>2.14</u>	12-11-08	RSW
	C) FUNCTION		12-15-08	R, D
690	PACK		1-14-09	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R, Putch 10/13/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



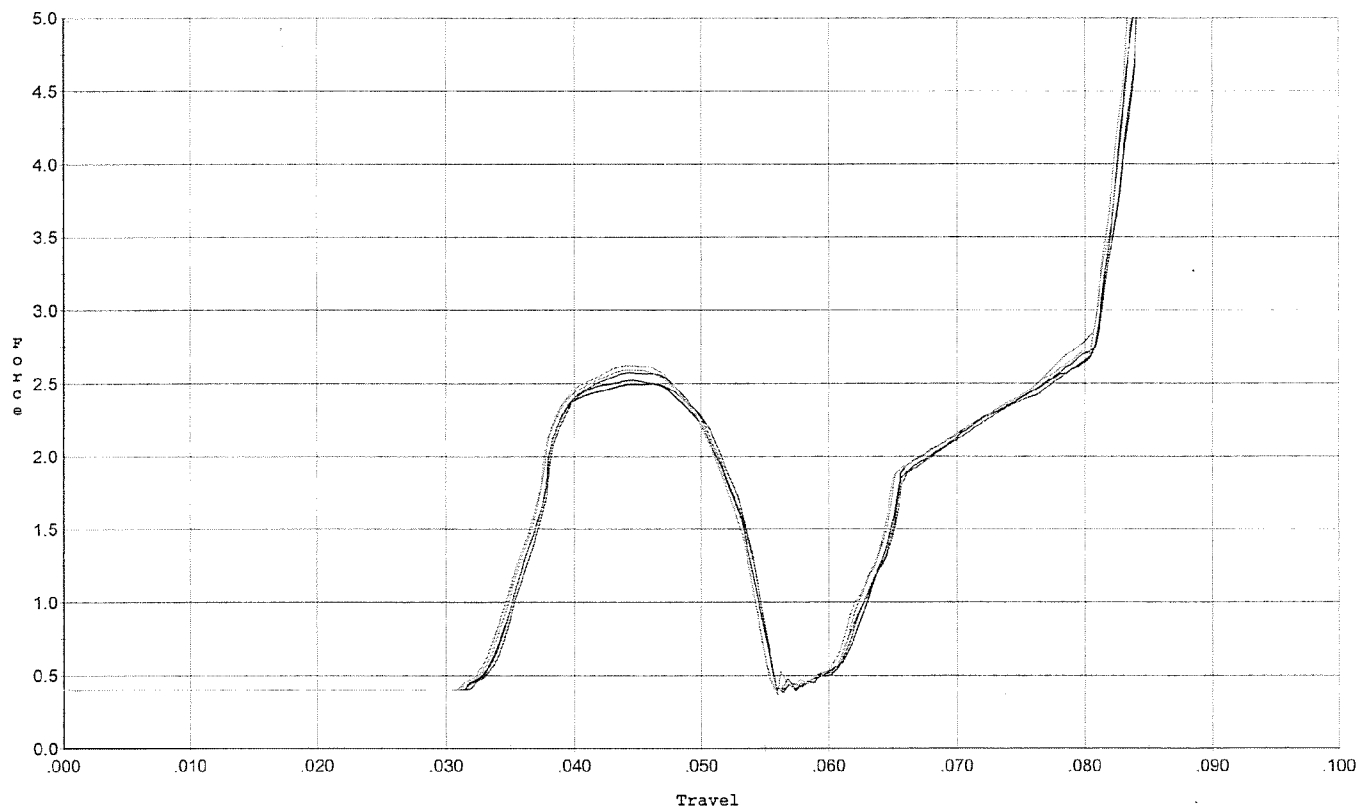
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.388	0.055	0.035	0.037	0.053		Set Trigger
2	2.442	0.054	0.035	0.036	0.053		Set Trigger
3	2.424	0.055	0.035	0.036	0.053		Set Trigger
4	2.366	0.055	0.035	0.036	0.052		Set Trigger
5	2.349	0.054	0.035	0.037	0.051		Set Trigger

Aug 2.39

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R, Putch 10/13/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



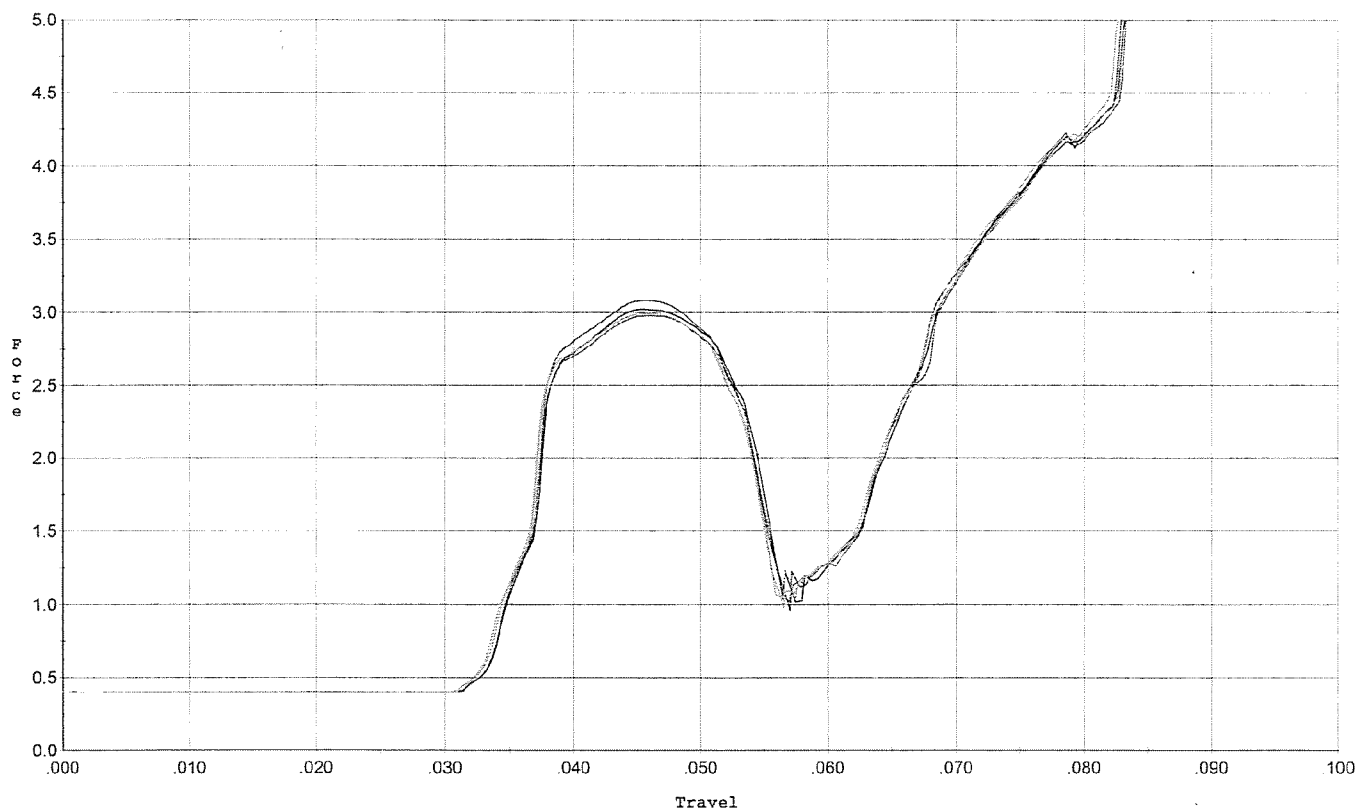
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.523	0.054	0.034	0.036	0.055		Set Trigger
2	2.499	0.053	0.034	0.036	0.054		Set Trigger
3	2.574	0.054	0.034	0.036	0.055		Set Trigger
4	2.594	0.053	0.033	0.036	0.055		Set Trigger
5	2.623	0.053	0.033	0.036	0.056		Set Trigger

Avg 2.56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R, Putch 10/13/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



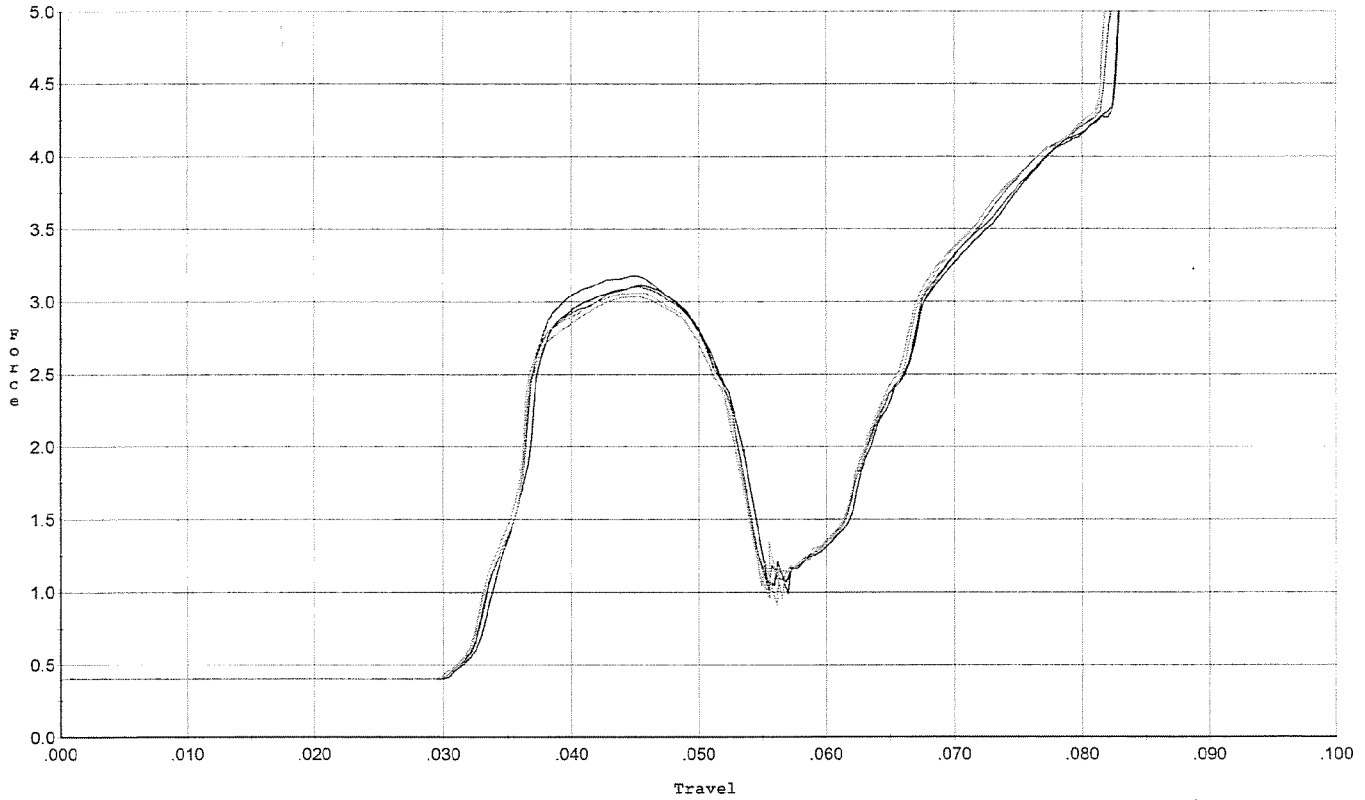
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.082	0.054	0.034	0.035	0.065		Set Trigger
2	3.023	0.054	0.034	0.034	0.065		Set Trigger
3	2.980	0.053	0.034	0.035	0.063		Set Trigger
4	2.999	0.054	0.033	0.034	0.065		Set Trigger
5	2.991	0.054	0.033	0.034	0.064		Set Trigger

Aug 3.01

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R, Putch 10/13/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



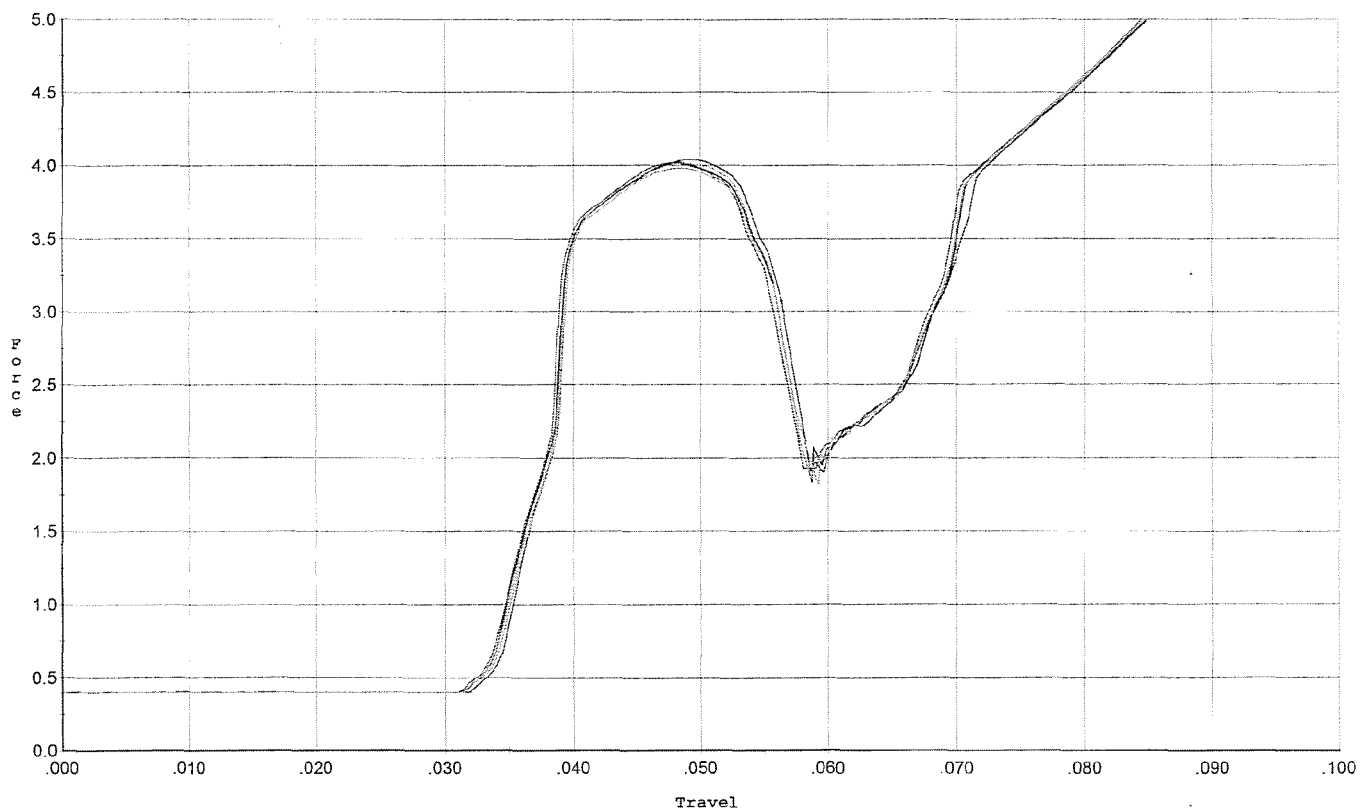
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.177	0.053	0.032	0.035	0.066		Set Trigger
2	3.112	0.053	0.033	0.034	0.066		Set Trigger
3	3.104	0.053	0.033	0.034	0.065		Set Trigger
4	3.057	0.053	0.032	0.034	0.066		Set Trigger
5	3.035	0.053	0.032	0.034	0.064		Set Trigger

Avg 3.09

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R, Putch 10/13/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



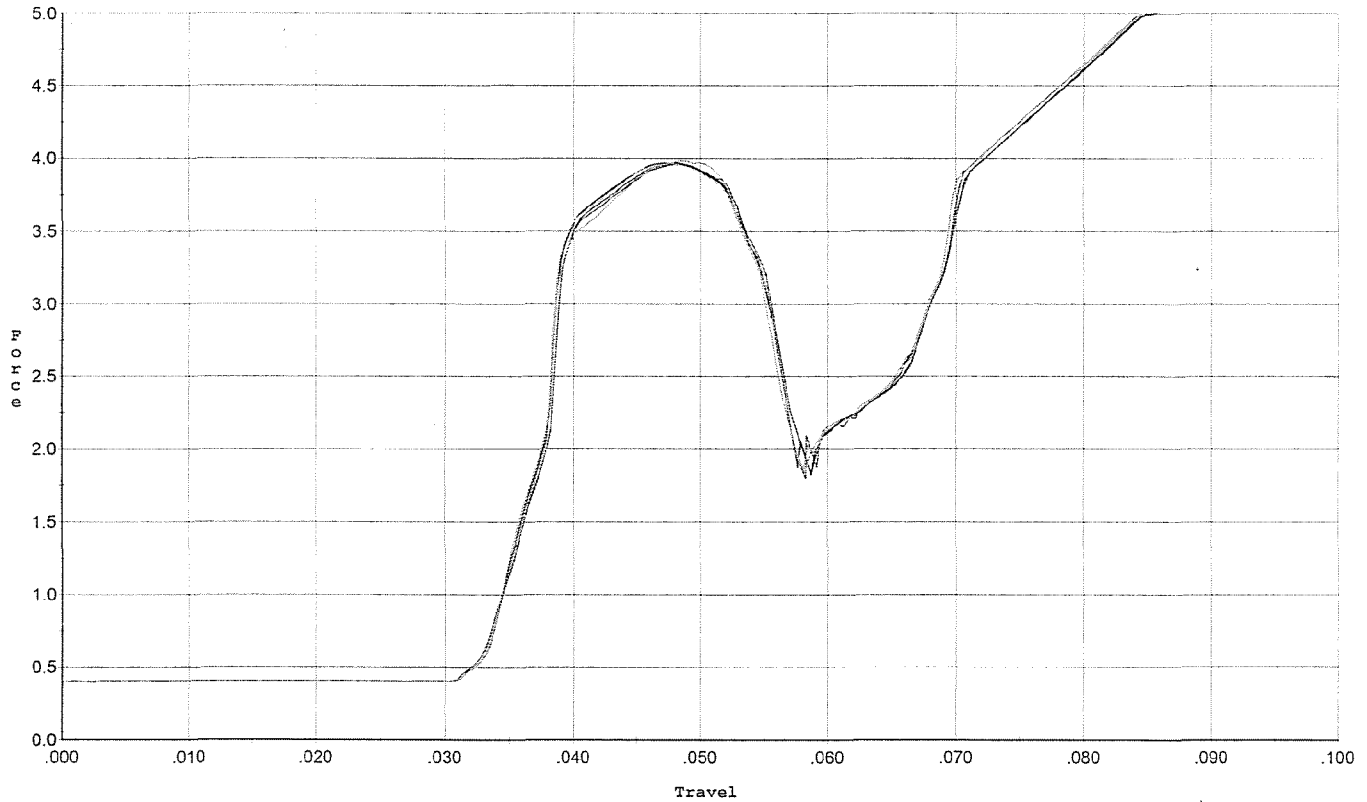
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.042	0.056	0.034	0.033	0.087		Set Trigger
2	4.025	0.056	0.034	0.033	0.086		Set Trigger
3	4.020	0.056	0.034	0.033	0.087		Set Trigger
4	3.984	0.056	0.034	0.033	0.085		Set Trigger
5	4.017	0.056	0.034	0.033	0.085		Set Trigger

Aug 4.01

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R, Putch 10/13/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



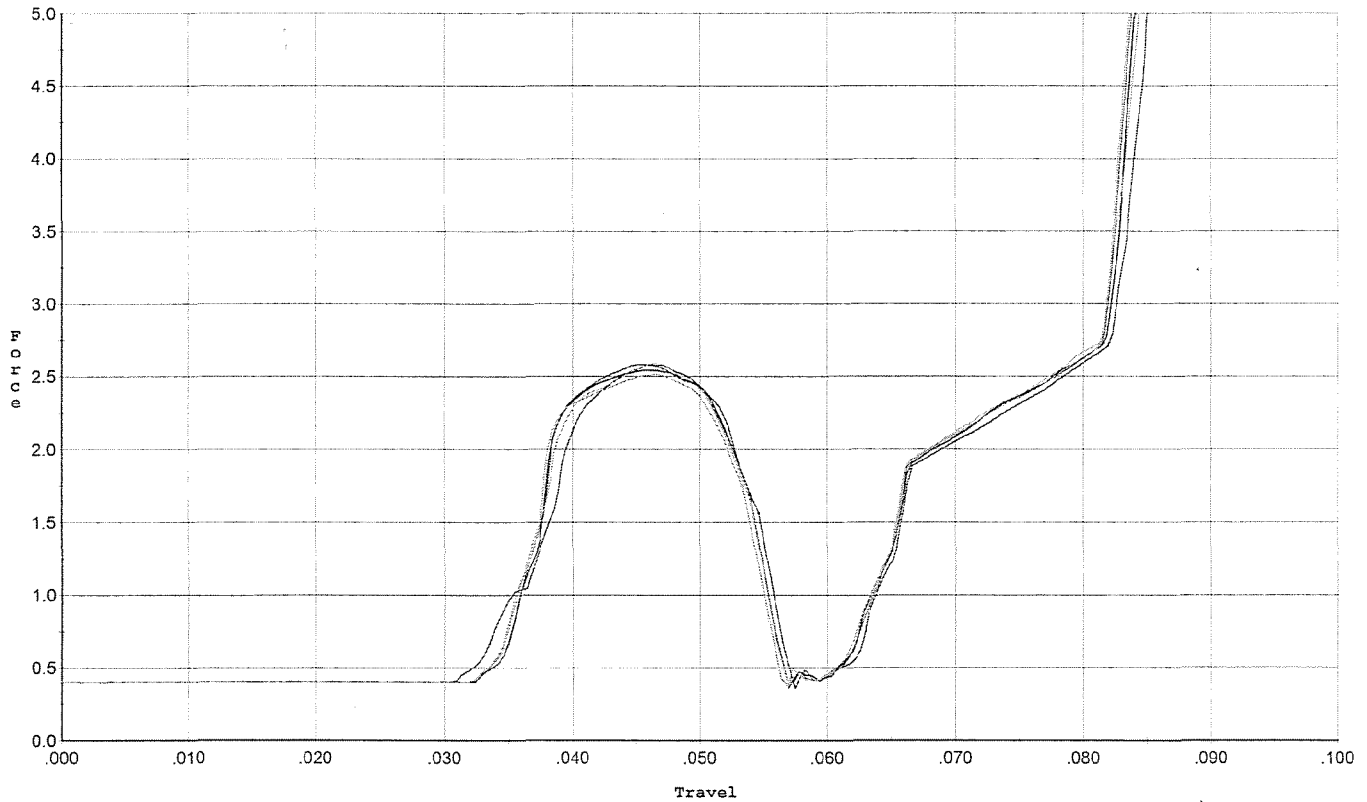
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.972	0.055	0.033	0.033	0.084		Set Trigger
2	3.970	0.056	0.033	0.033	0.085		Set Trigger
3	3.958	0.055	0.033	0.033	0.084		Set Trigger
4	3.966	0.055	0.033	0.033	0.083		Set Trigger
5	3.983	0.055	0.034	0.034	0.084		Set Trigger

Aug 3.97

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R, Putch 10/13/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



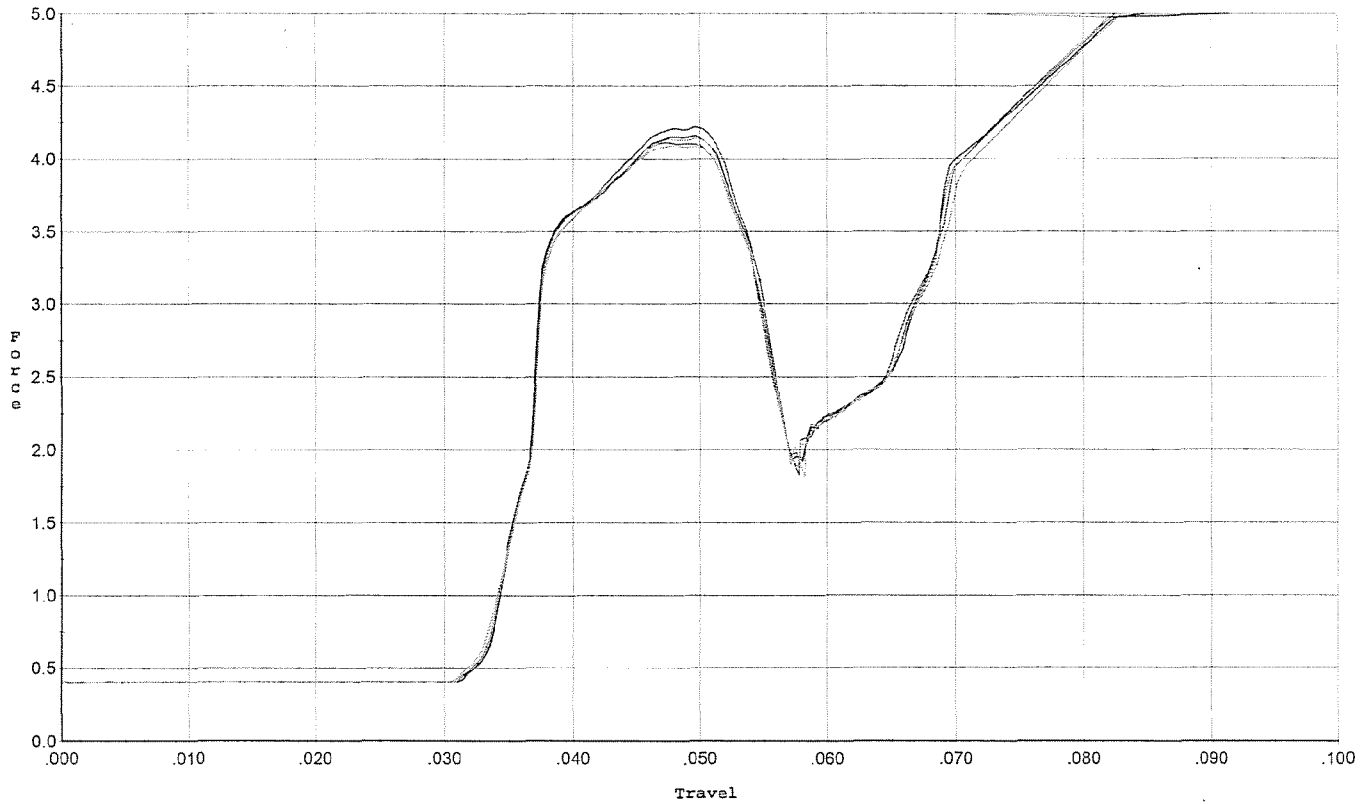
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.579	0.055	0.033	0.036	0.056		Set Trigger
2	2.543	0.054	0.035	0.036	0.055		Set Trigger
3	2.581	0.054	0.035	0.036	0.055		Set Trigger
4	2.591	0.054	0.035	0.036	0.055		Set Trigger
5	2.514	0.053	0.035	0.036	0.054		Set Trigger

Avg 2.56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R, Putch 10/13/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.218	0.055	0.033	0.033	0.087		Set Trigger
2	4.164	0.055	0.034	0.033	0.088		Set Trigger
3	4.112	0.054	0.033	0.033	0.085		Set Trigger
4	4.144	0.055	0.033	0.033	0.087		Set Trigger
5	4.091	0.054	0.033	0.033	0.084		Set Trigger

Aug 4.14