

66784635

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

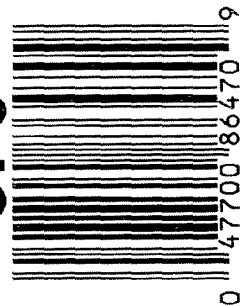
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6784635

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6784635

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-25-08	SPD
430	ASSEMBLE TO STOCK		8-25-08	SP
440	PROOF		8-25-08	SPD
460	CHECK HEADSPACE		8-25-08	SPD
470	DIS-ASSEMBLE ACTION		8-25-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	8-26-08	RSN
475	DRILL AND TAP SIGHT HOLES	2008	8-26-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 3H	8-28	RSN
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/28/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		8-31	c
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-6-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-6-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-6-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-11-08	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

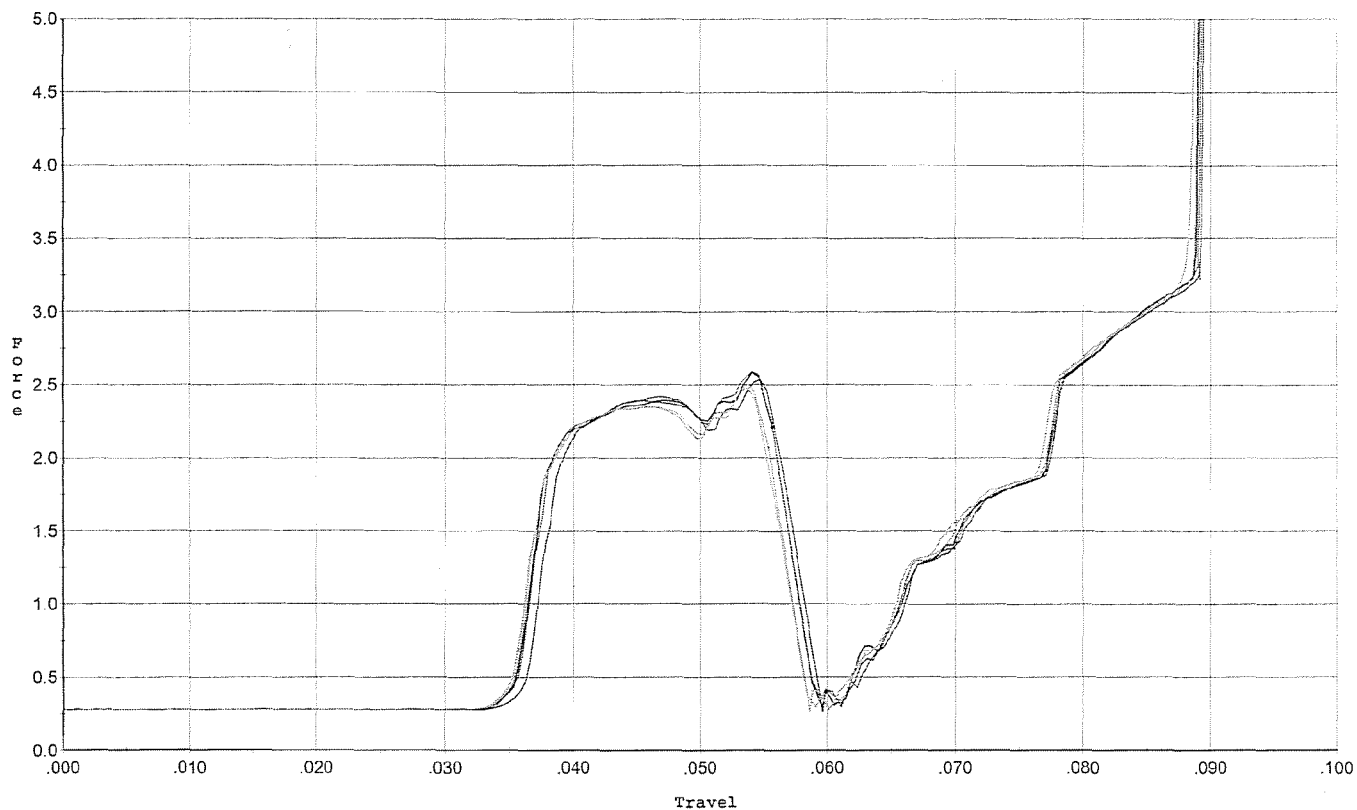
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2</u> <u>2</u> <u>2</u>	9-22-08	TC
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>3.5</u> <u>3.5</u>	9-22-08	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.026</u> <u>.026</u> <u>.026</u>	9-22-08	TC
	J) ASSEMBLE STOCK		9-11-08	RTZ
	K) ASSEMBLE SWIVEL STUDS		9-22-08	TC
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-12-08	Fm
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION NA		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-12-08	TRW
670	FINAL INSPECTION A) HEADSPACE		9-22-08	TC
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.67</u> <u>2.48</u> <u>2.36</u> <u>2.21</u> <u>2.19</u>	9-19-08	TRW
	C) FUNCTION		9-22-08	TC
690	PACK		10/13/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/27/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



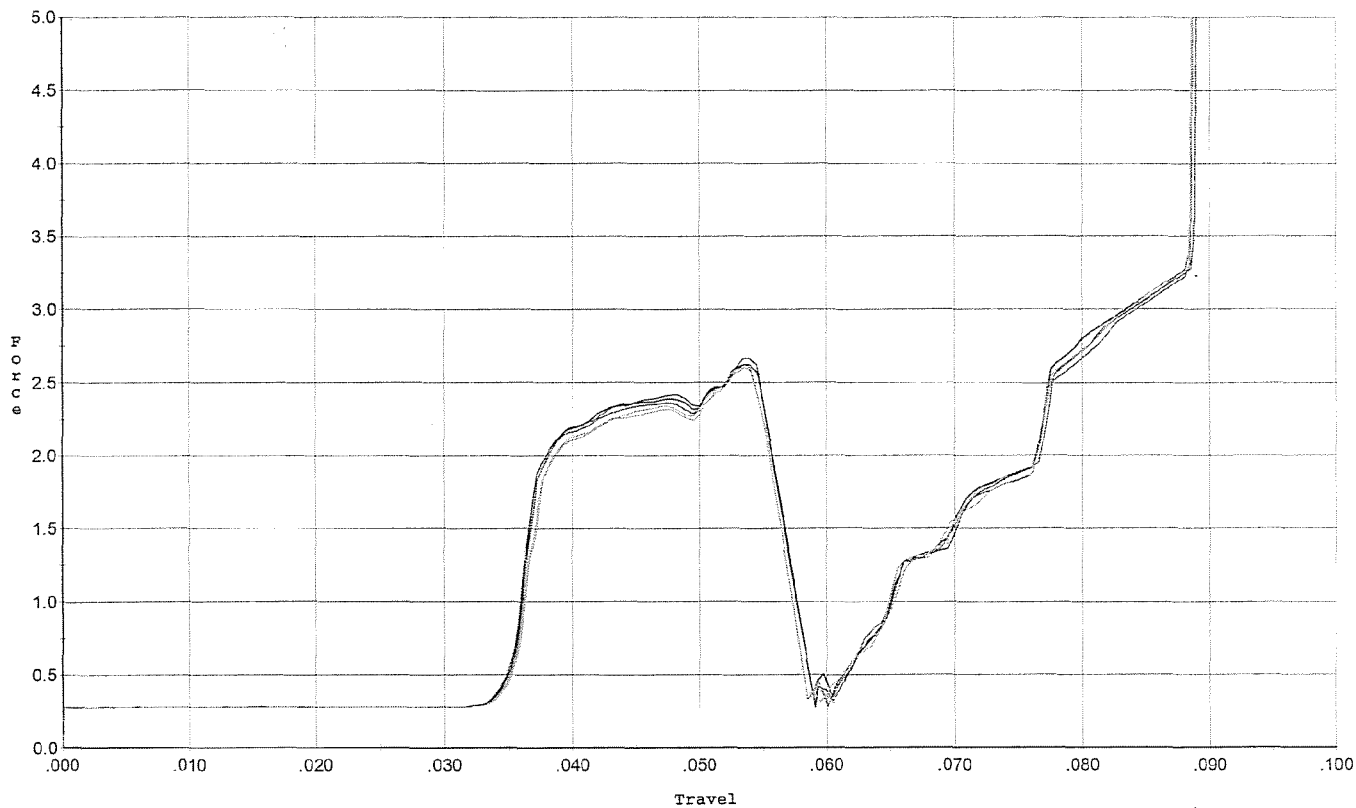
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.538	0.057	0.036	0.038	0.055		Set Trigger
2	2.586	0.056	0.035	0.037	0.055		Set Trigger
3	2.594	0.056	0.036	0.038	0.055		Set Trigger
4	2.474	0.056	0.035	0.037	0.054		Set Trigger
5	2.501	0.055	0.035	0.037	0.054		Set Trigger

Avg 2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/27/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



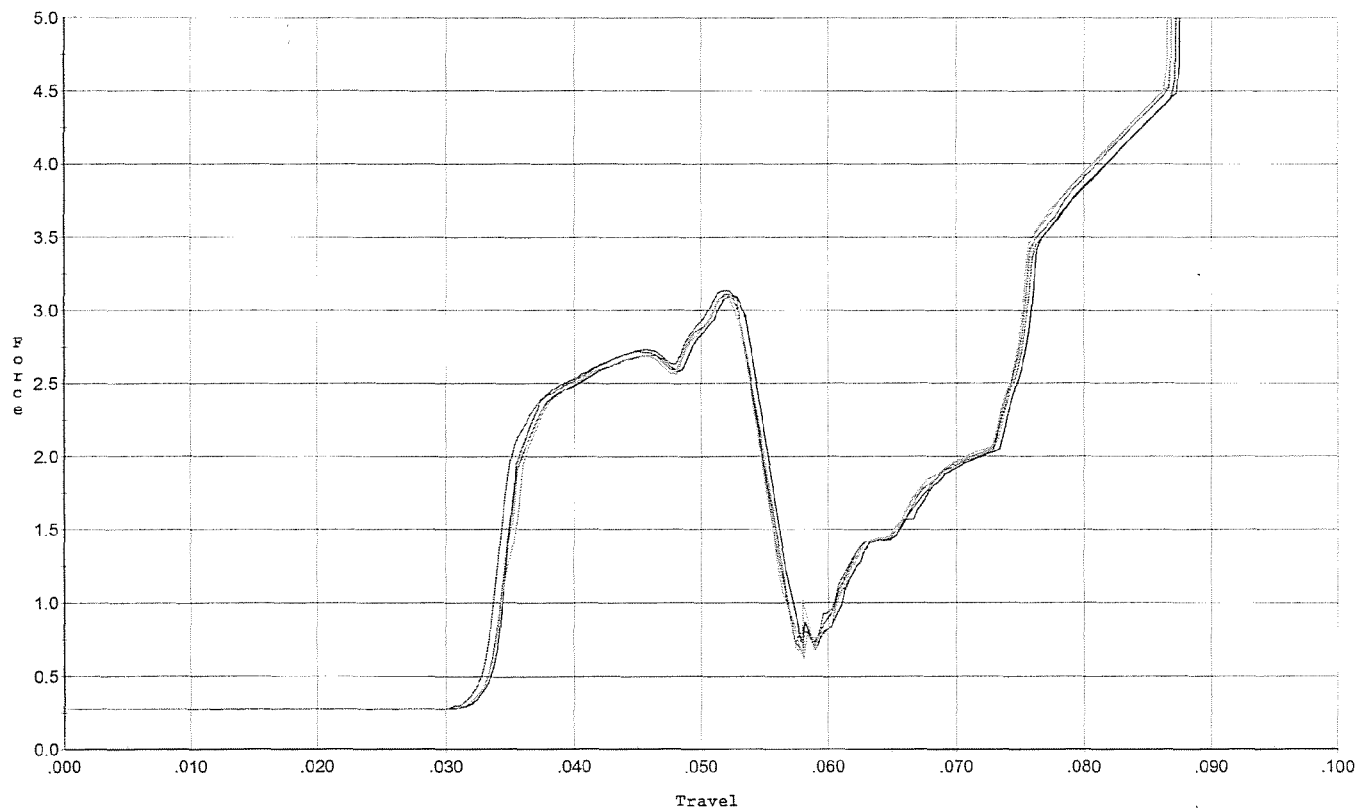
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.668	0.057	0.035	0.037	0.057		Set Trigger
2	2.626	0.055	0.035	0.037	0.055		Set Trigger
3	2.624	0.055	0.035	0.037	0.055		Set Trigger
4	2.603	0.055	0.035	0.037	0.054		Set Trigger
5	2.609	0.055	0.035	0.037	0.054		Set Trigger

Avg 2.62

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/27/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



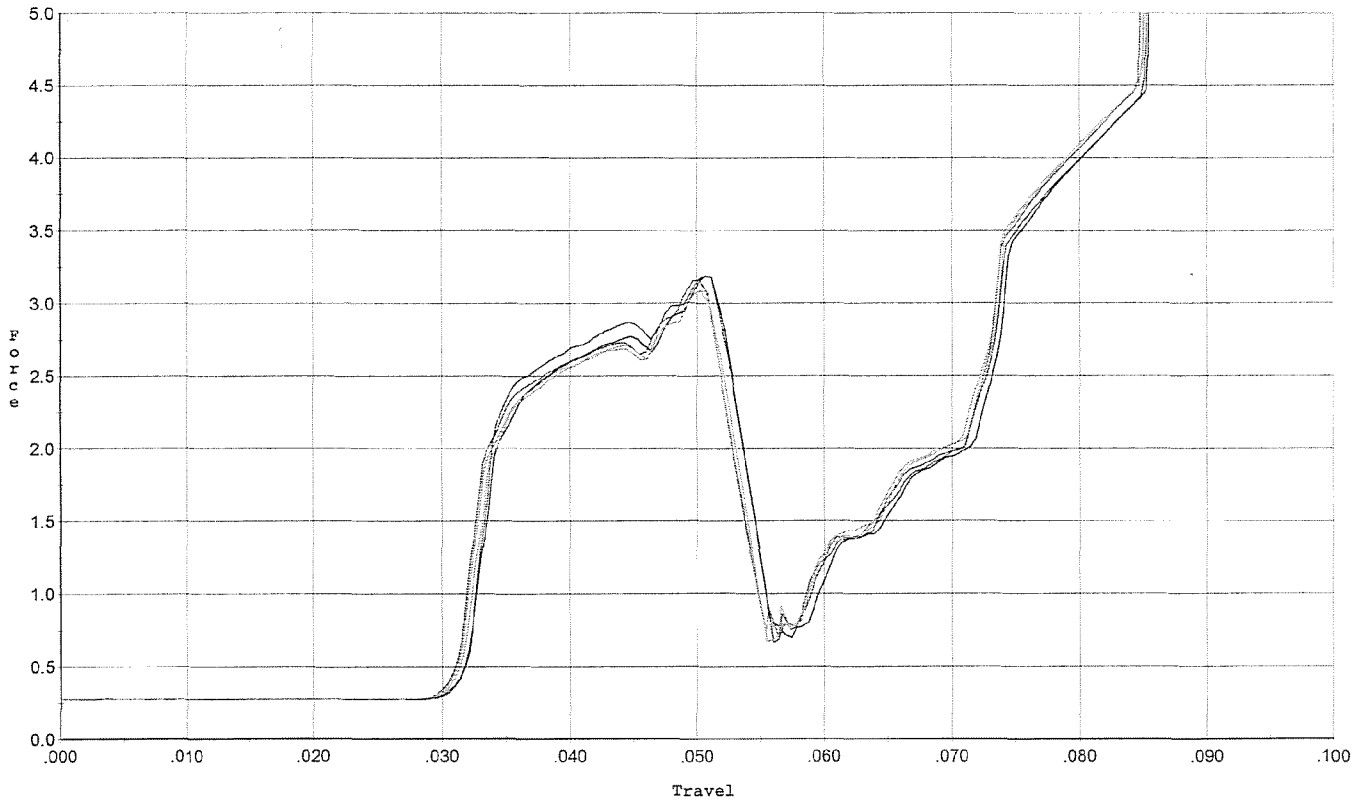
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.134	0.053	0.033	0.036	0.061		Set Trigger
2	3.100	0.053	0.033	0.036	0.061		Set Trigger
3	3.109	0.053	0.032	0.036	0.062		Set Trigger
4	3.080	0.053	0.033	0.036	0.060		Set Trigger
5	3.101	0.055	0.033	0.035	0.062		Set Trigger

Avg 3.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/27/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



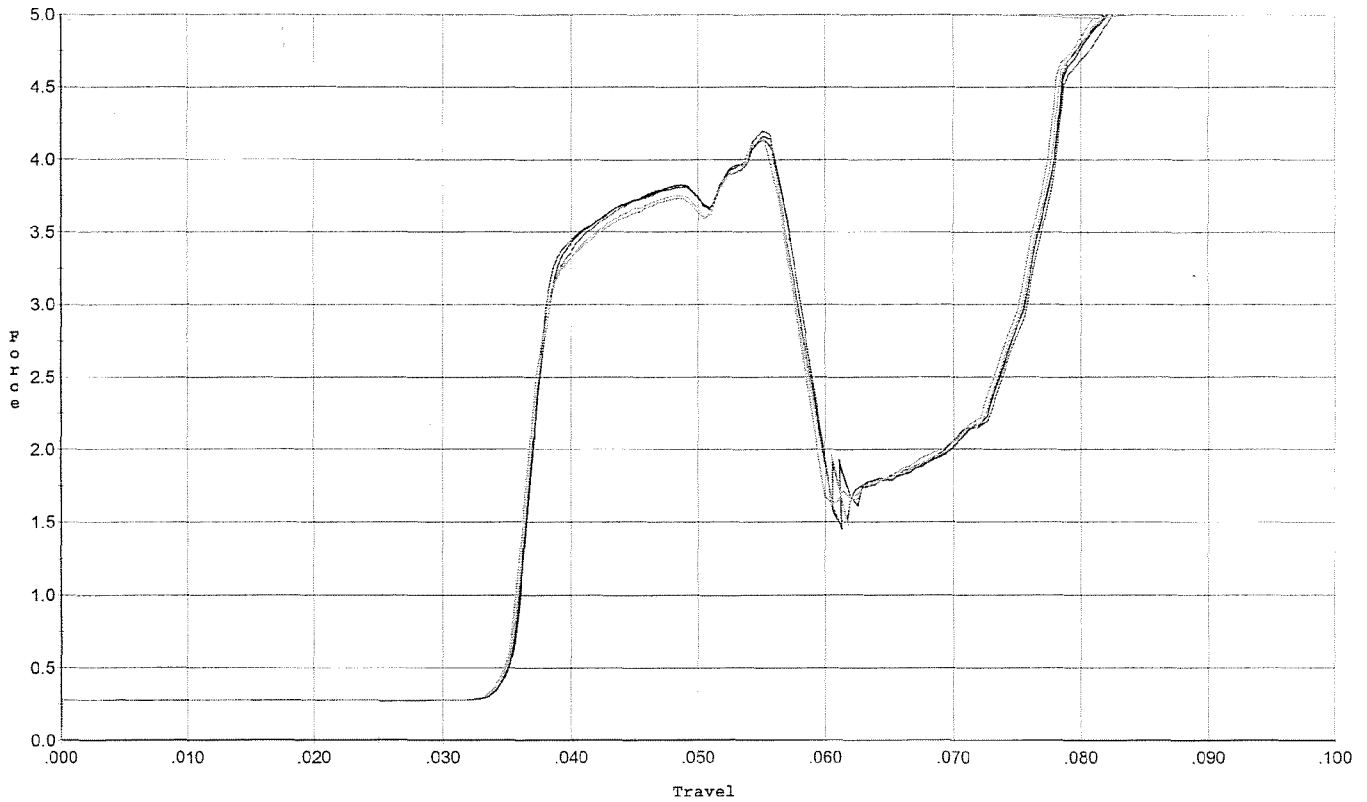
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.188	0.053	0.031	0.035	0.064		Set Trigger
2	3.189	0.052	0.032	0.035	0.062		Set Trigger
3	3.162	0.051	0.031	0.035	0.060		Set Trigger
4	3.090	0.052	0.031	0.035	0.061		Set Trigger
5	3.084	0.051	0.031	0.036	0.059		Set Trigger

Avg 3.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/27/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



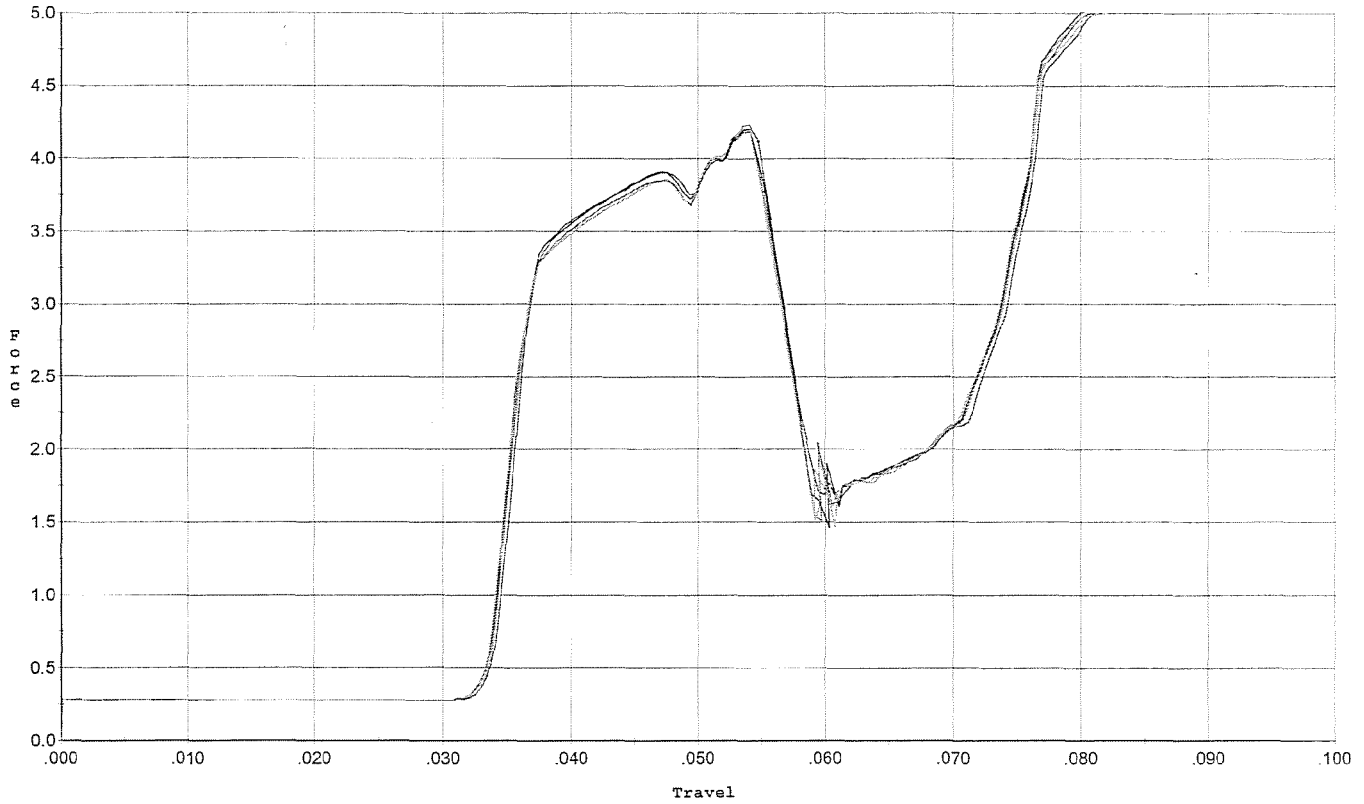
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.136	0.056	0.035	0.036	0.085		Set Trigger
2	4.162	0.057	0.035	0.035	0.088		Set Trigger
3	4.198	0.057	0.035	0.035	0.088		Set Trigger
4	4.145	0.056	0.035	0.035	0.084		Set Trigger
5	4.136	0.056	0.034	0.035	0.085		Set Trigger

Avg 4.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/27/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



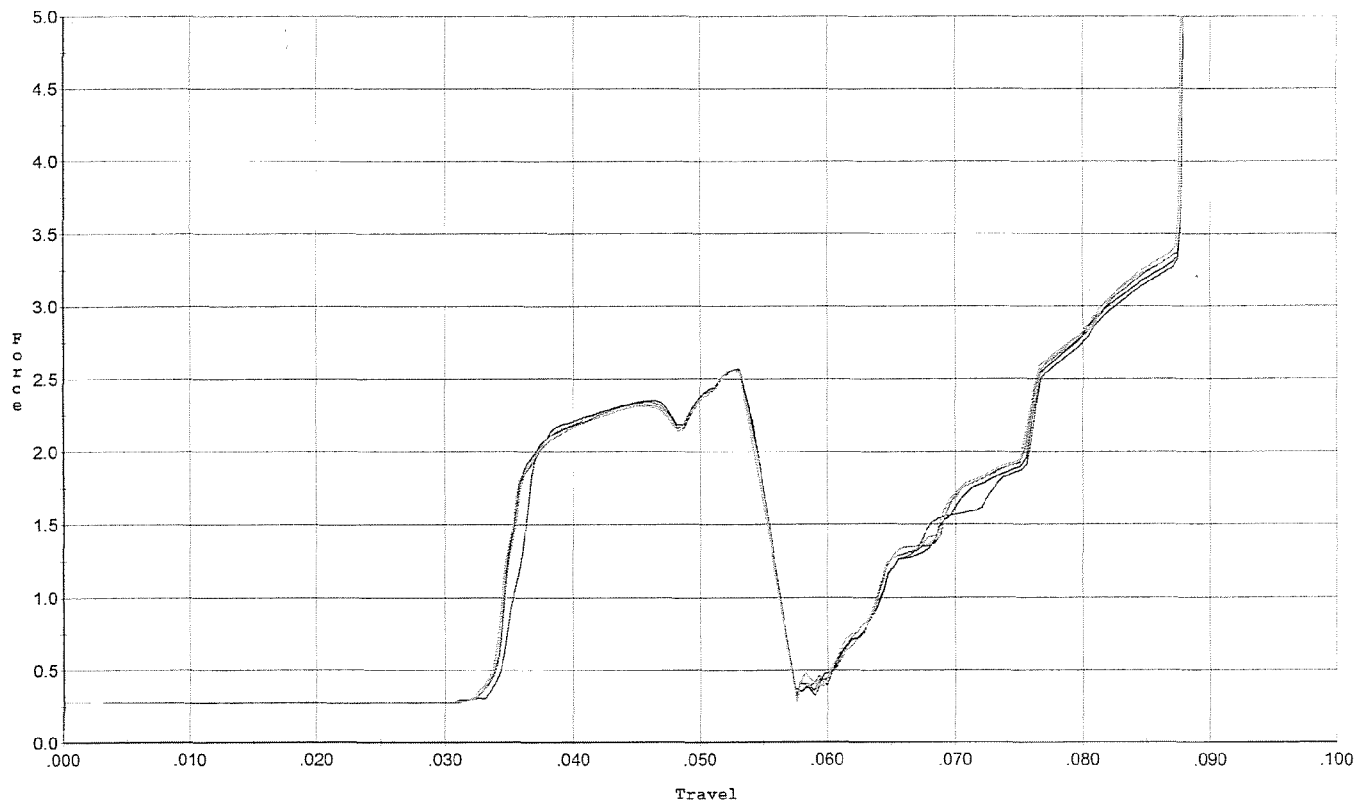
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.234	0.055	0.033	0.034	0.087		Set Trigger
2	4.202	0.055	0.033	0.034	0.088		Set Trigger
3	4.188	0.056	0.033	0.034	0.088		Set Trigger
4	4.209	0.056	0.033	0.034	0.089		Set Trigger
5	4.205	0.056	0.033	0.034	0.088		Set Trigger

Avg 4.20

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/27/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



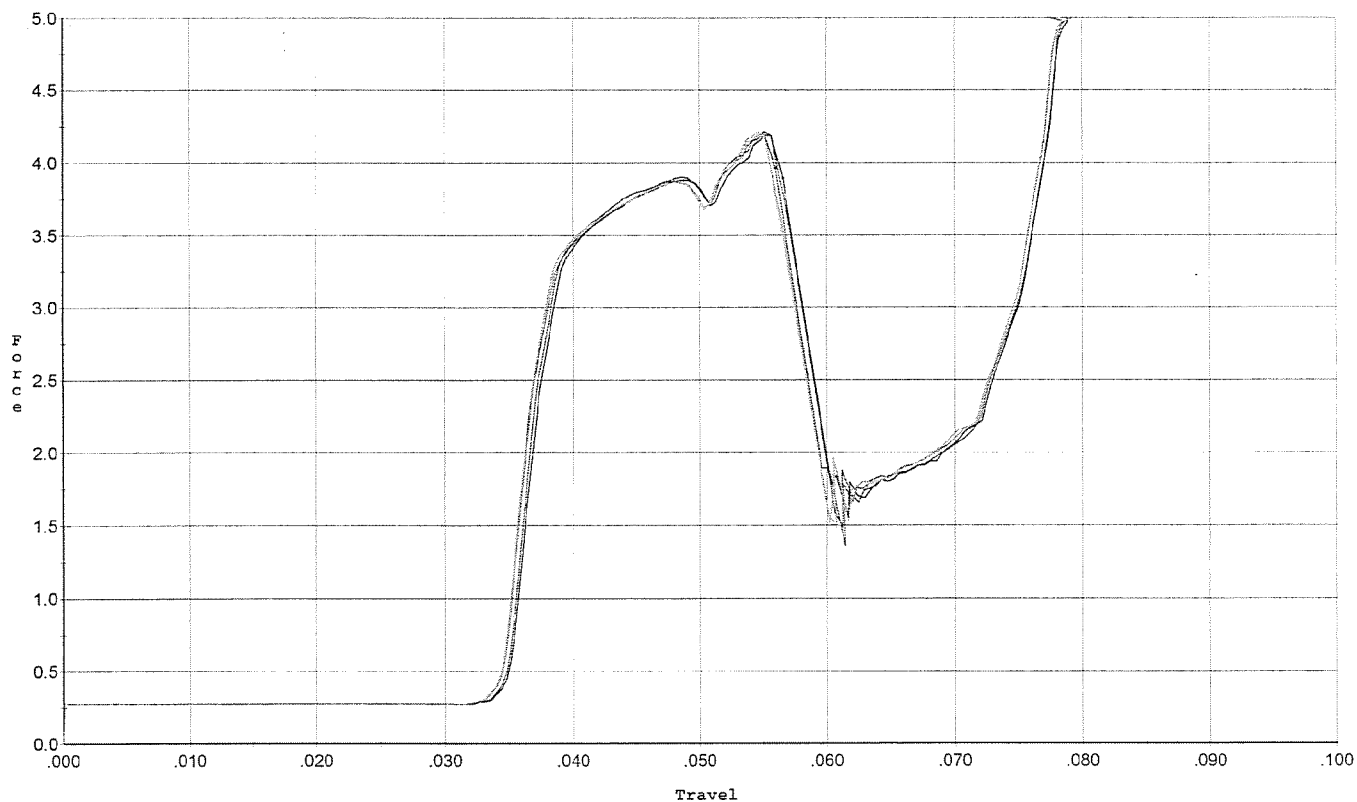
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.569	0.054	0.034	0.037	0.053		Set Trigger
2	2.563	0.054	0.034	0.037	0.054		Set Trigger
3	2.564	0.054	0.034	0.037	0.054		Set Trigger
4	2.560	0.055	0.033	0.037	0.055		Set Trigger
5	2.564	0.055	0.034	0.037	0.054		Set Trigger

Avg 2.56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/27/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.211	0.057	0.035	0.035	0.090		Set Trigger
2	4.188	0.057	0.035	0.035	0.088		Set Trigger
3	4.193	0.056	0.034	0.035	0.087		Set Trigger
4	4.209	0.057	0.034	0.035	0.089		Set Trigger
5	4.193	0.057	0.034	0.035	0.088		Set Trigger

AVG 4.19