

G6784638

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

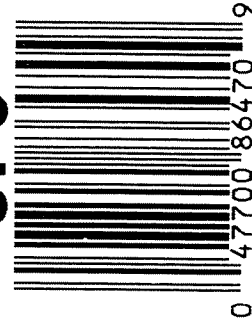
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6784638

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6784638

OP #	OPERATION NAME	READINGS	DATE	INITIAL
410	SERIALIZE BOLT HANDLE		8-29-08	RT
420	ASSEMBLE ACTION		8-28-08	SPD
430	ASSEMBLE TO STOCK		8-28-08	JP
440	PROOF	MAGNA - FLUX	8-28-08	SPD
460	CHECK HEADSPACE	SEP 10 2008	8-28-08	SPD
470	DIS-ASSEMBLE ACTION		8-28-08	SPD
480	MAGNAFLUX BBL ACTION	OPERATOR <u>BM</u>	9-2-08	BM
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		9/3/08	RT
510	DRILL AND TAP SIGHT HOLES		8-29-08	JP
520	GOFF BLAST BBL / REC		9/4/08	DG
530 & 540	APPLY COATINGS (BARREL ACTION)		9/8	
	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-13-08	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-13-08	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-13-08	JP
	D) OIL FIRING PIN ASSEMBLY		9-15-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

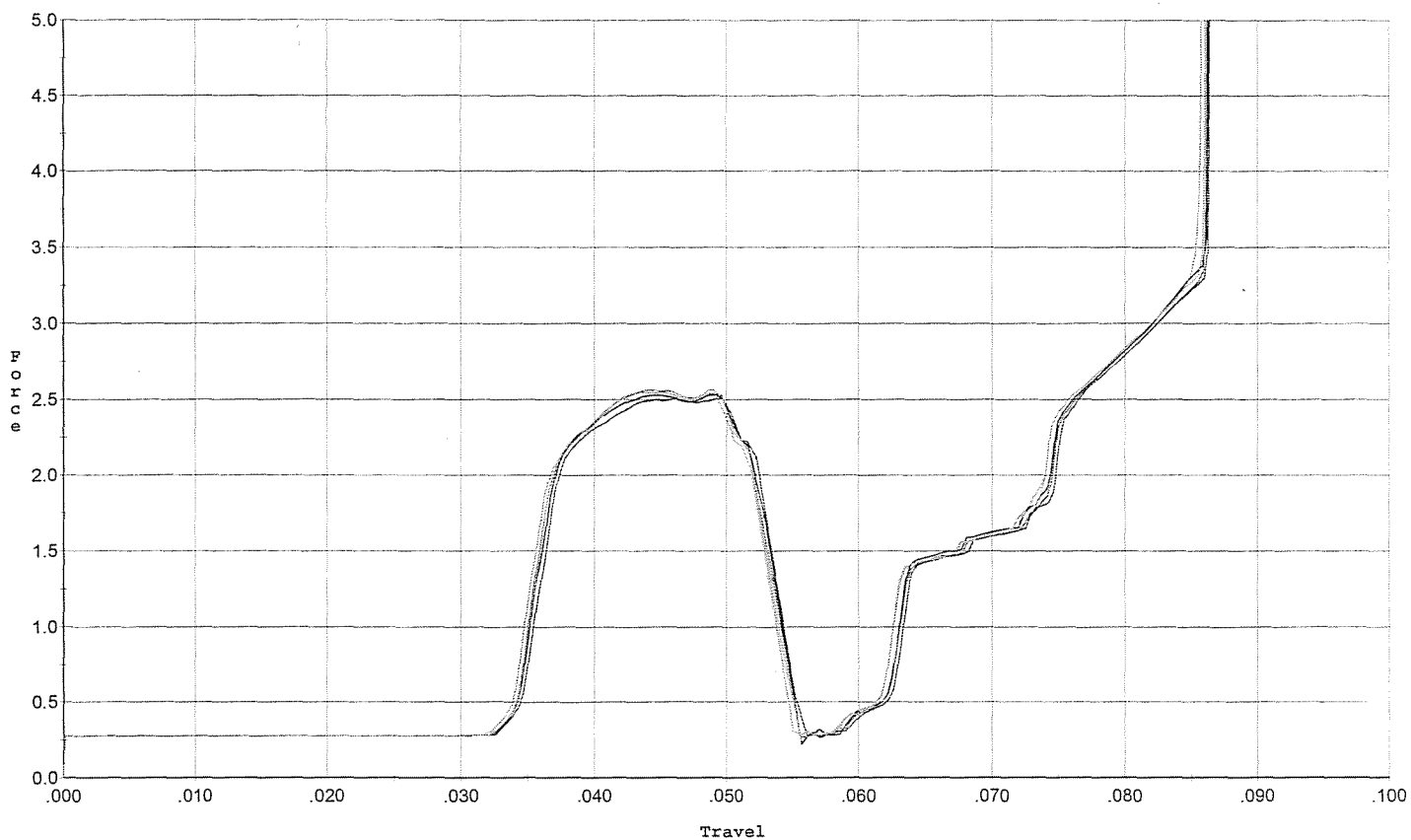
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>3.5</u>	<u>3.5</u>	<u>3.5</u>	9-22-08	TC		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>6</u>	<u>6</u>	<u>6.5</u>	9-22-08	TC		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u>	<u>.024</u>	<u>.024</u>	9-22-08	TC		
	J) ASSEMBLE STOCK					9-15-08	SPD		
	K) ASSEMBLE SWIVEL STUDS					9-22-08	TC		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL					
			PASS	FAIL		9-16-08	Fm		
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION	N.A					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					9-16-08	AA		
670	FINAL INSPECTION A) HEADSPACE					9-22-08	TC		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.23</u>	<u>2.28</u>	<u>2.27</u>	<u>2.23</u>	<u>2.07</u>	9-17-08	TC
	C) FUNCTION					9-22-08	TC		
690	PACK					10/23/08	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/20/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



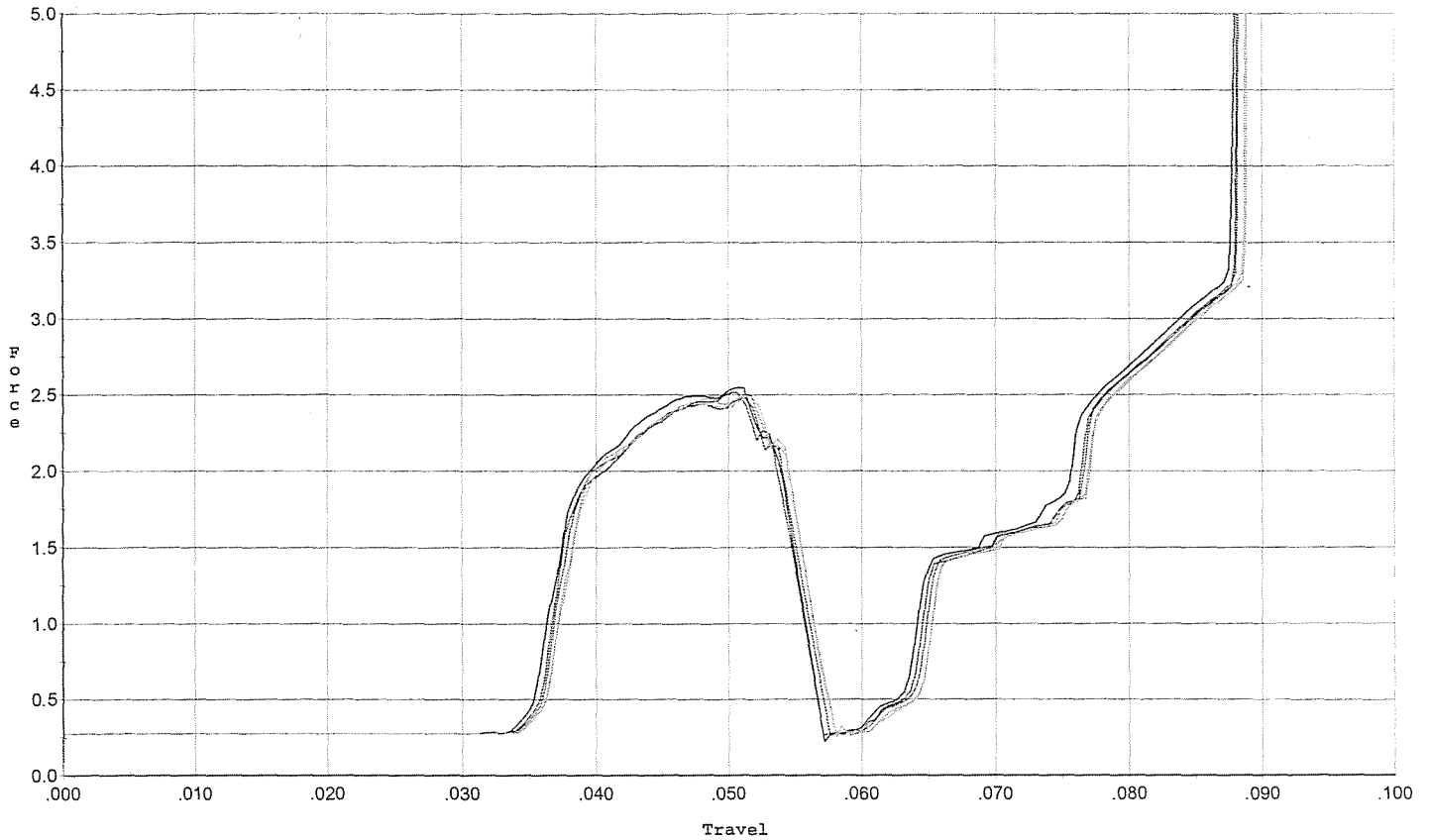
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.505	0.052	0.035	0.037	0.050		Set Trigger
2	2.529	0.053	0.034	0.037	0.051		Set Trigger
3	2.561	0.053	0.034	0.037	0.052		Set Trigger
4	2.564	0.052	0.034	0.037	0.050		Set Trigger
5	2.549	0.052	0.034	0.037	0.050		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 8/20/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



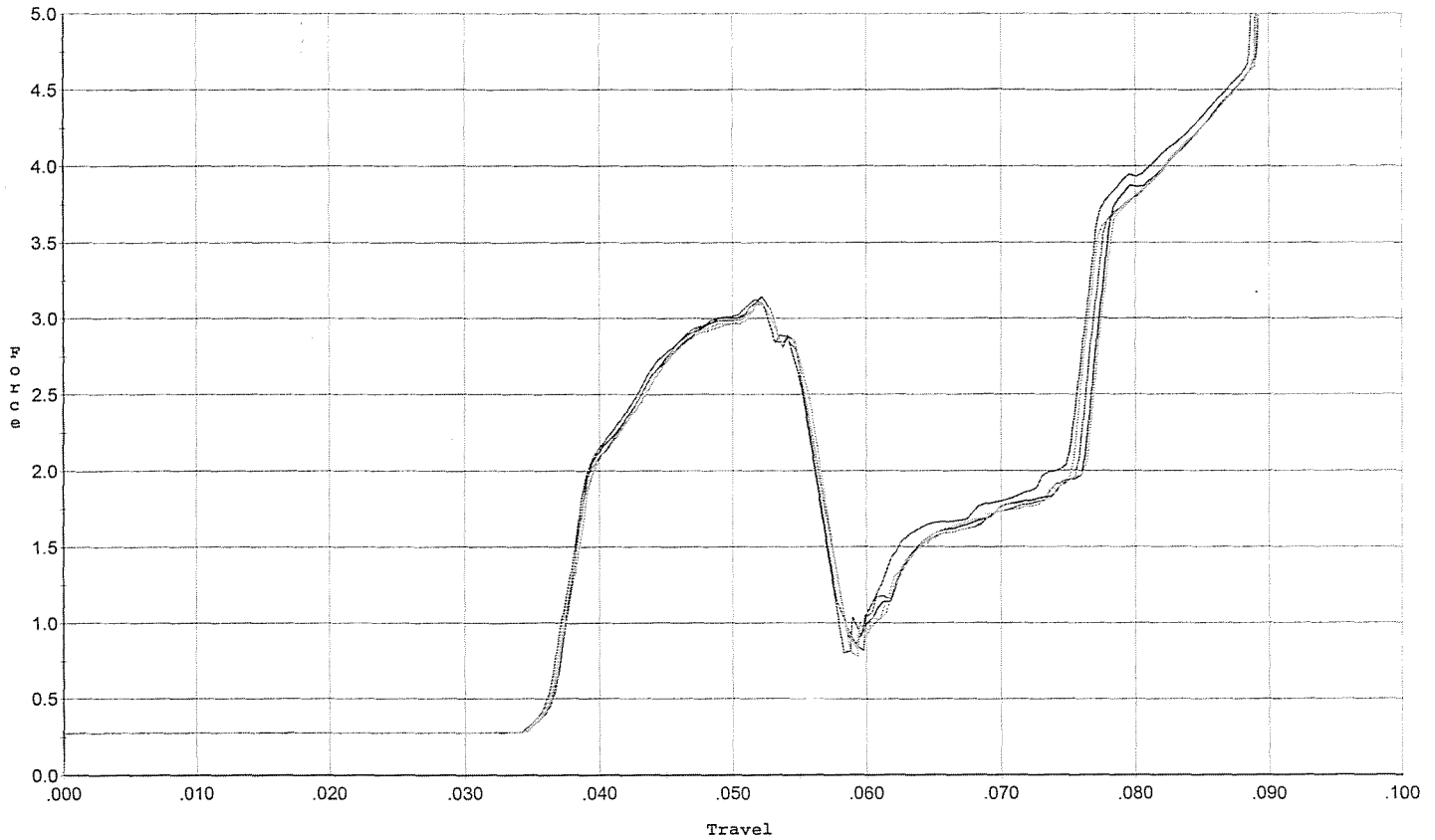
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.514	0.055	0.036	0.038	0.050		Set Trigger
2	2.547	0.054	0.035	0.038	0.050		Set Trigger
3	2.479	0.054	0.036	0.038	0.049		Set Trigger
4	2.496	0.054	0.036	0.039	0.049		Set Trigger
5	2.496	0.054	0.036	0.038	0.050		Set Trigger

Avg 2.50

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 8/20/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



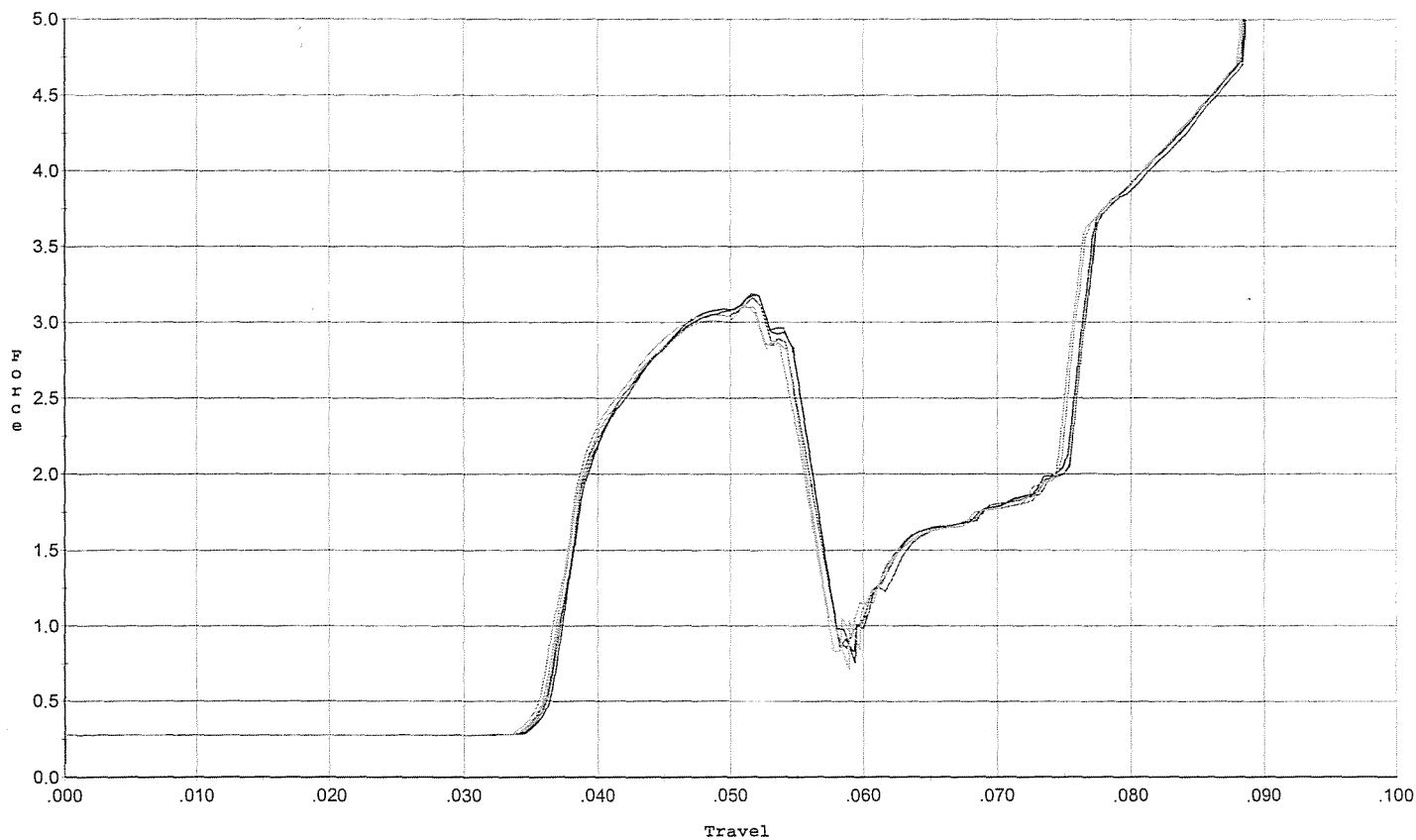
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.125	0.055	0.036	0.037	0.059		Set Trigger
2	3.144	0.055	0.036	0.038	0.058		Set Trigger
3	3.096	0.055	0.036	0.038	0.059		Set Trigger
4	3.109	0.055	0.036	0.038	0.058		Set Trigger
5	3.097	0.056	0.036	0.037	0.059		Set Trigger

Avg 3.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/20/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



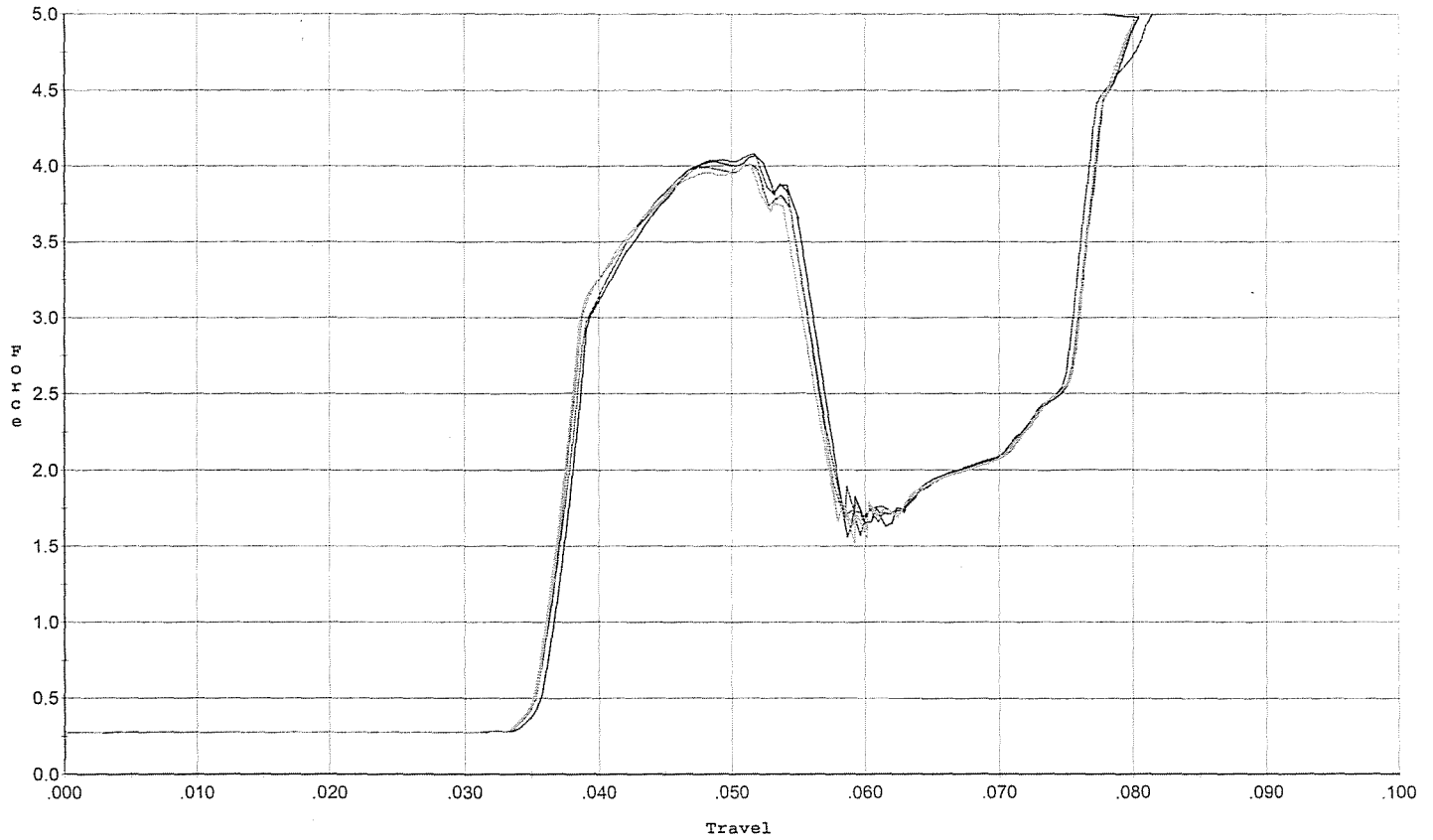
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.187	0.055	0.036	0.037	0.060		Set Trigger
2	3.180	0.055	0.036	0.037	0.060		Set Trigger
3	3.161	0.056	0.036	0.037	0.061		Set Trigger
4	3.106	0.055	0.035	0.037	0.060		Set Trigger
5	3.101	0.054	0.036	0.038	0.059		Set Trigger

Avg 3.14

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 8/20/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



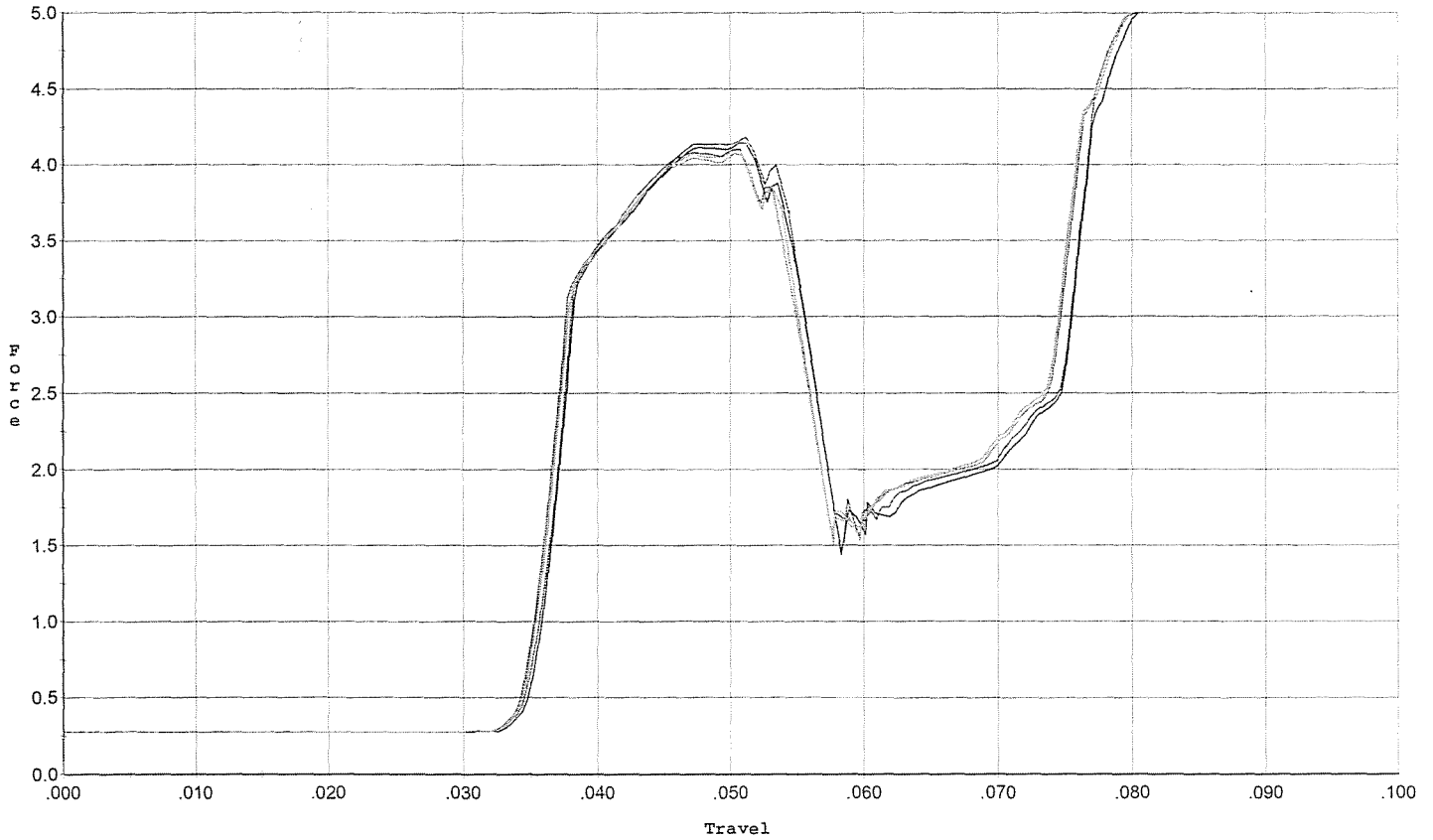
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.080	0.054	0.035	0.036	0.077		Set Trigger
2	4.066	0.055	0.035	0.036	0.078		Set Trigger
3	4.016	0.054	0.035	0.036	0.077		Set Trigger
4	4.012	0.054	0.035	0.037	0.076		Set Trigger
5	4.012	0.054	0.035	0.036	0.077		Set Trigger

Avg 4.03

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/20/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



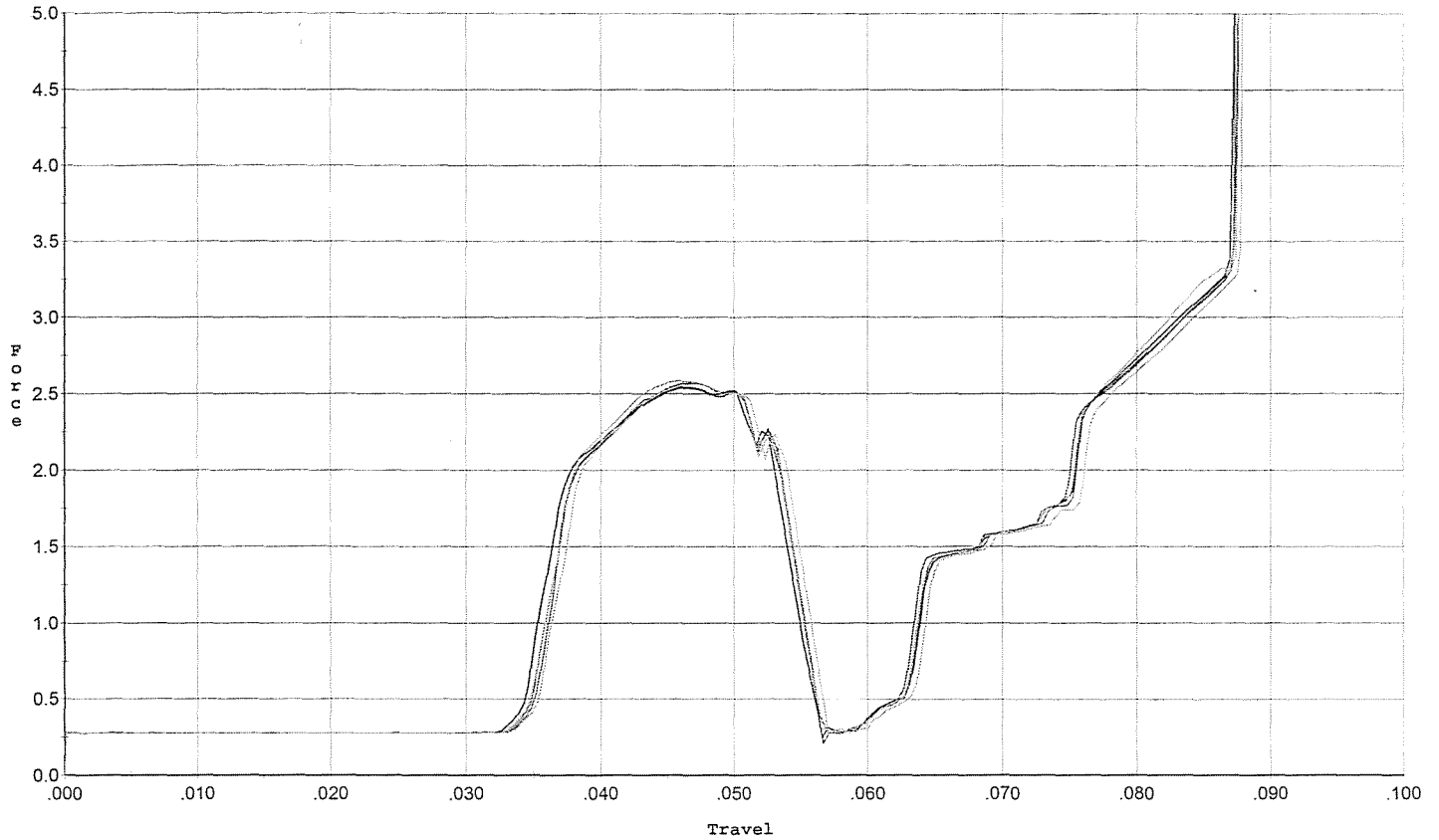
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.184	0.054	0.035	0.036	0.081		Set Trigger
2	4.145	0.055	0.035	0.036	0.081		Set Trigger
3	4.100	0.055	0.034	0.036	0.081		Set Trigger
4	4.094	0.054	0.034	0.036	0.079		Set Trigger
5	4.072	0.055	0.034	0.036	0.080		Set Trigger

Avg 4.11

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/20/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



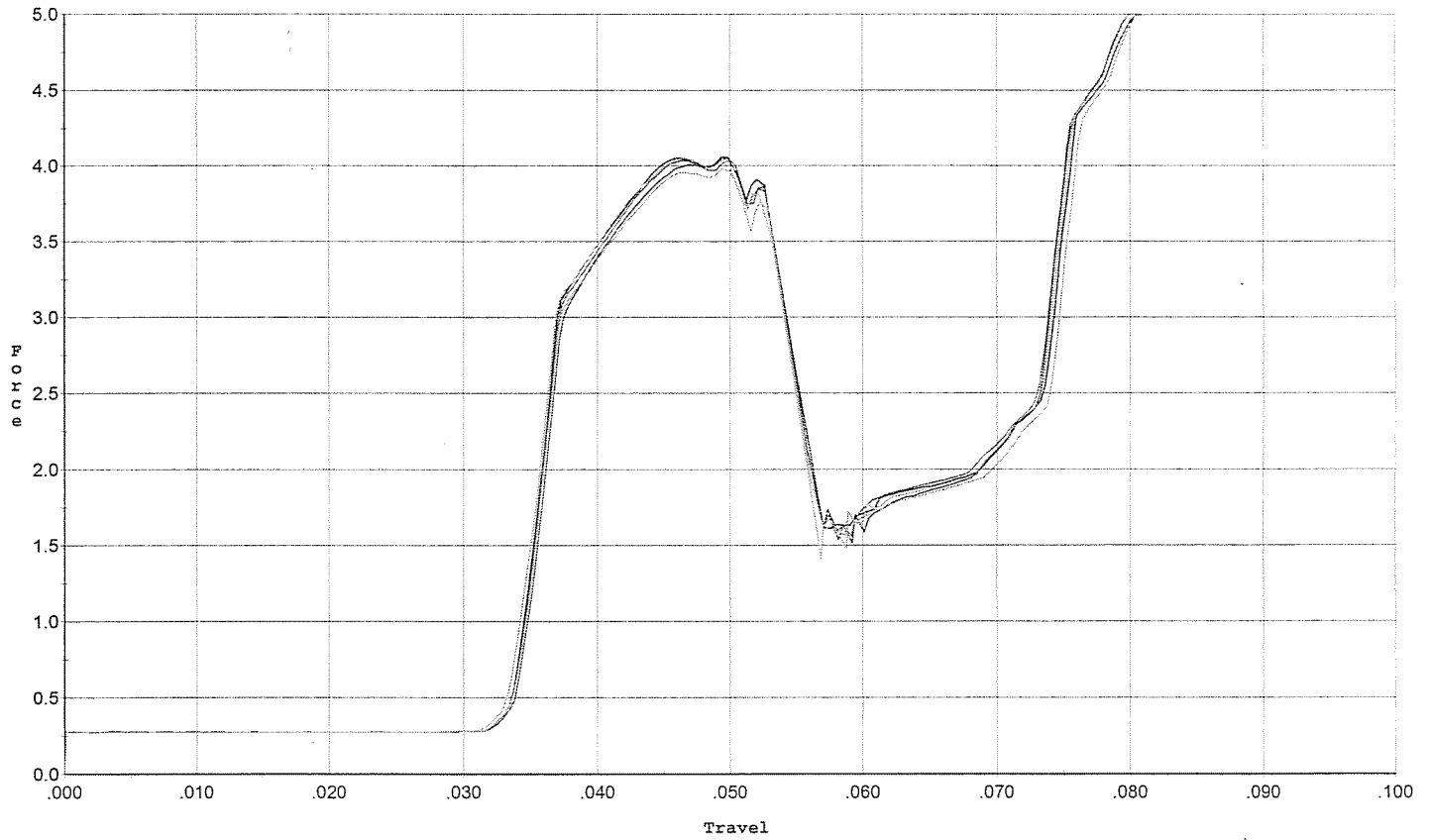
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.546	0.053	0.035	0.038	0.051		Set Trigger
2	2.540	0.053	0.034	0.038	0.050		Set Trigger
3	2.574	0.053	0.035	0.038	0.051		Set Trigger
4	2.566	0.054	0.035	0.038	0.051		Set Trigger
5	2.584	0.053	0.035	0.038	0.051		Set Trigger

Avg 2.56

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 8/20/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.050	0.053	0.034	0.036	0.076		Set Trigger
2	4.057	0.053	0.033	0.035	0.078		Set Trigger
3	4.035	0.053	0.033	0.035	0.077		Set Trigger
4	4.049	0.053	0.033	0.035	0.079		Set Trigger
5	3.978	0.053	0.033	0.036	0.076		Set Trigger

Avg 4.03