

G6784639

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

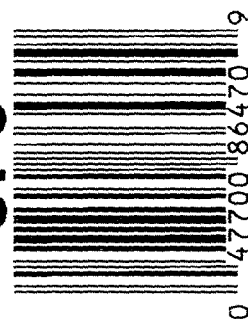
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6784639

UPC



CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400068628

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 678 4639

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-28-08	SPD
430	ASSEMBLE TO STOCK		8-28-08	SP
440	PROOF		8-28-08	SPD
460	CHECK HEADSPACE		8-28-08	SPD
470	DIS-ASSEMBLE ACTION		8-28-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	8-29-08	RSN
475	DRILL AND TAP SIGHT HOLES	2008	8-29-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR B/M	9-2-08	B/M
490	MAGNAFLUX BOLT		8/28/08	MR
500	ROLLMARK CALIBER		9/3/08	RT
520	GOFF BLAST BBL / REC		9/5/08	DB
542	APPLY COATINGS (BARREL ACTION)		9 9	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-18-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-18-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-18-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-2-08	RSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

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OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.5</u> <u>4.0</u> <u>4.0</u>	10-30-08	XJ
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	10-30-08	XJ
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023</u> <u>.023</u>	10-30-08	XJ
	J) ASSEMBLE STOCK		10-20-08	Rsn
	K) ASSEMBLE SWIVEL STUDS		10-30-08	XJ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	PASS FAIL PASS FAIL	10-3-08	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-3-08	XJ
670	FINAL INSPECTION A) HEADSPACE		10-30-08	XJ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.54</u> <u>2.59</u> <u>2.57</u> <u>2.62</u> <u>2.59</u>	10/4/08	Fm
	C) FUNCTION		10-30-08	XJ
690	PACK		12-5-08	TC

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AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS INITIAL 2.50 LBS AFTER 50 CYCLES
2.50 LBS INITIAL 2.50 LBS AFTER 50 CYCLES
2.50 LBS INITIAL 2.50 LBS AFTER 50 CYCLES

DATE

9-24-08

TESTER

TAE

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS	COMMENTS
PULL #1	247	268	282	
PULL #2	249	283	268	
PULL #3	269	264	234	
PULL #4	250	268	262	
PULL #5	253	266	249	
TOTAL	1268	1349	1295	
AVERAGE	253	269	259	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES	COMMENTS
PULL #1	365	348	
PULL #2	343	334	
PULL #3	354	338	
PULL #4	334	348	
PULL #5	339	338	
TOTAL	1735	1706	
AVERAGE	347	341	

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	434	414		424
PULL #2	423	403		430
PULL #3	427	421		434
PULL #4	413	419		439
PULL #5	417	421		433
TOTAL	2114	2078		2160
AVERAGE	422	415		432