

56784640

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

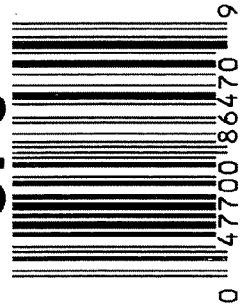
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6784640

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6784640

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-9-08	L.P.D.
430	ASSEMBLE TO STOCK		9-9-08	SP
440	PROOF		9-9-08	L.P.D.
460	CHECK HEADSPACE		9-9-08	L.P.D.
470	DIS-ASSEMBLE ACTION		9-9-08	L.P.D.
472	SERIALIZE BOLT HANDLE		9-10-08	FSH
475	DRILL AND TAP SIGHT HOLES		9-11-08	SP
480	MAGNAFLUX BBL ACTION		9-12-08	BH
490	MAGNAFLUX BOLT		9/9/08	mt
500	ROLLMARK CALIBER		9/12/08	RT
520	GOFF BLAST BBL / REC		9/13/08	DG
542	APPLY COATINGS (BARREL ACTION)		9/17	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-23-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-23-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-23-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-2-08	L.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

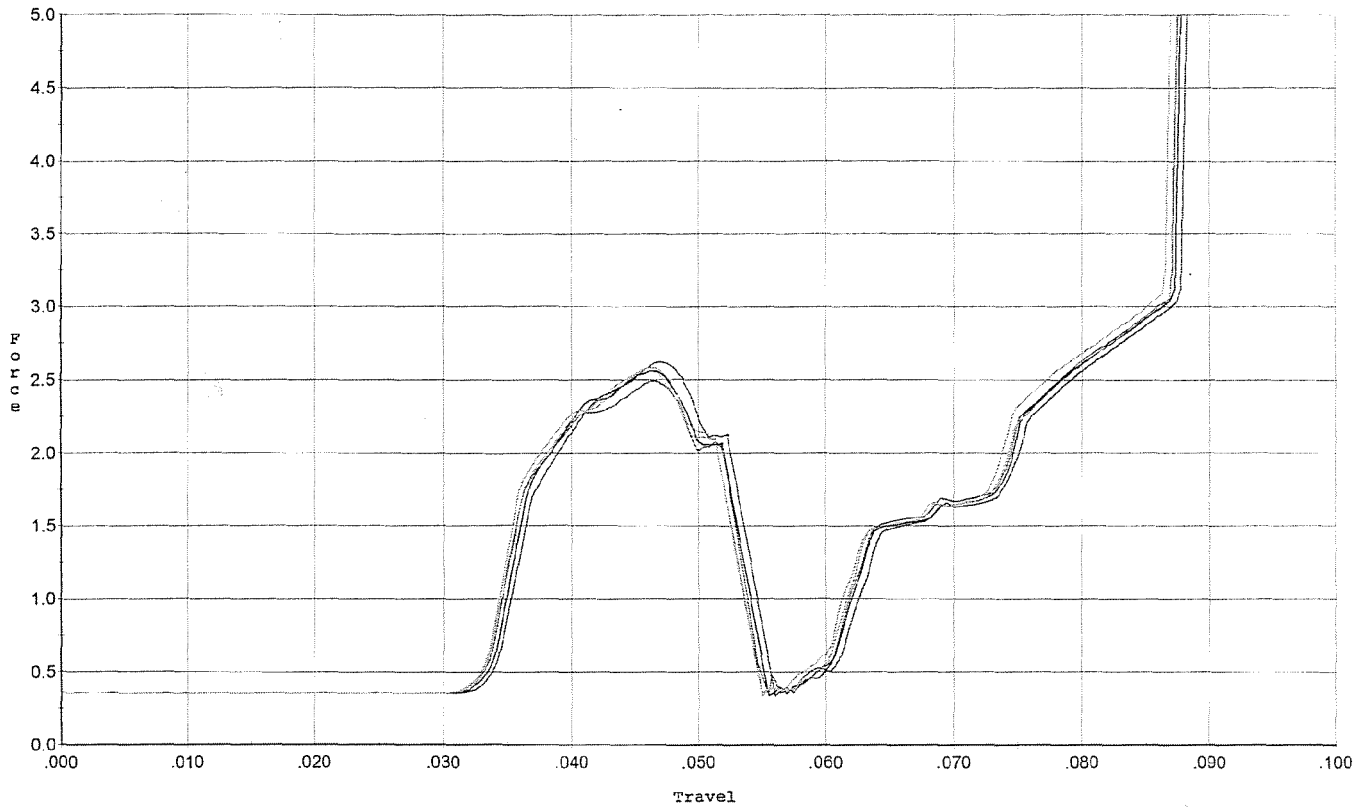
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	10-17-08	R. J.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	10-17-08	R. J.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.023</u> <u>.023</u>	10-17-08	R. J.
	J) ASSEMBLE STOCK		10-20-08	R. J.
	K) ASSEMBLE SWIVEL STUDS		10-17-08	R. J.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10-3-08	R. J.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-3-08	TC
670	FINAL INSPECTION A) HEADSPACE		10-17-08	R. J.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.74</u> <u>2.65</u> <u>2.76</u> <u>2.63</u> <u>2.63</u>	10/6/08	F. J.
	C) FUNCTION		10-17-08	R. J.
690	PACK		12-8-08	TC

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 9/24/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



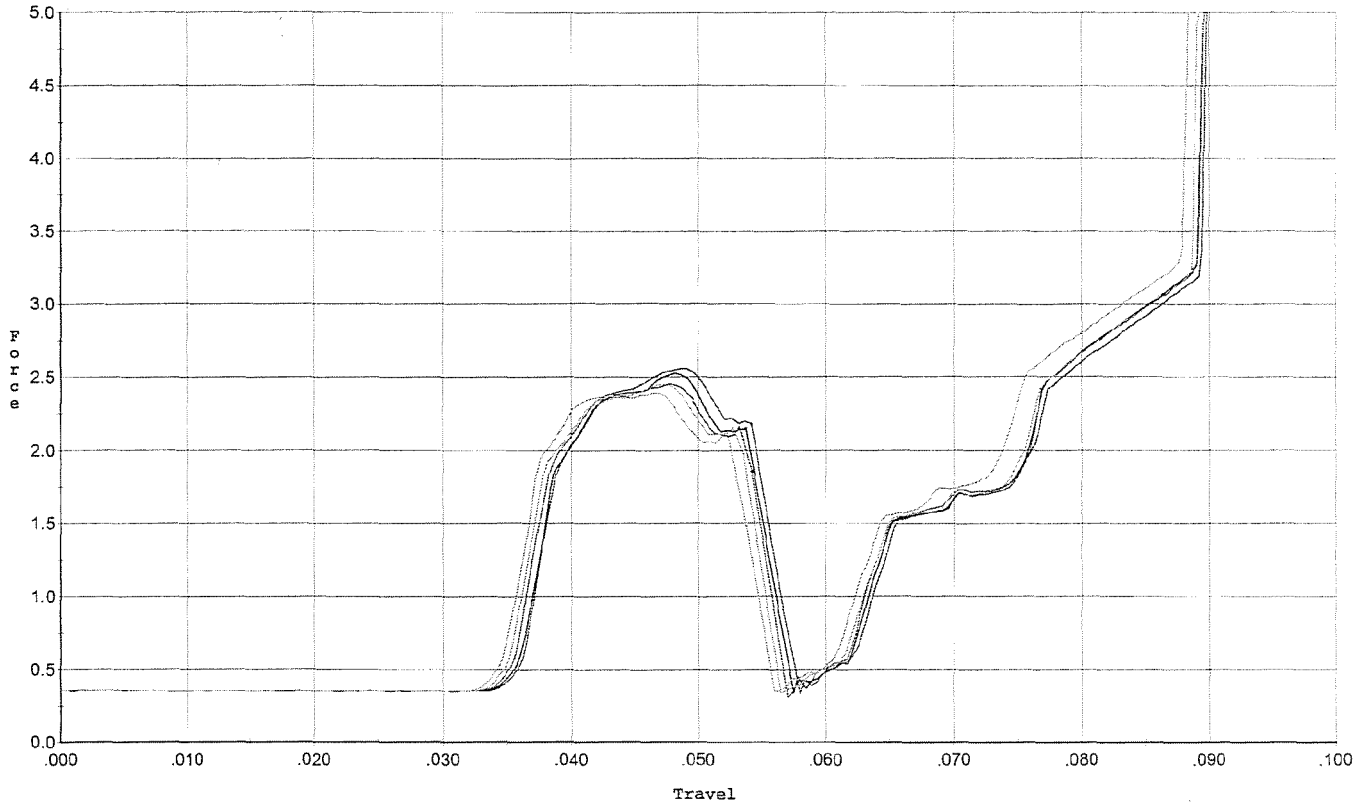
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.625	0.052	0.034	0.039	0.052		Set Trigger
2	2.563	0.052	0.034	0.039	0.051		Set Trigger
3	2.491	0.052	0.034	0.039	0.051		Set Trigger
4	2.566	0.053	0.033	0.039	0.052		Set Trigger
5	2.583	0.051	0.033	0.039	0.051		Set Trigger

Avg 2.56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/24/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



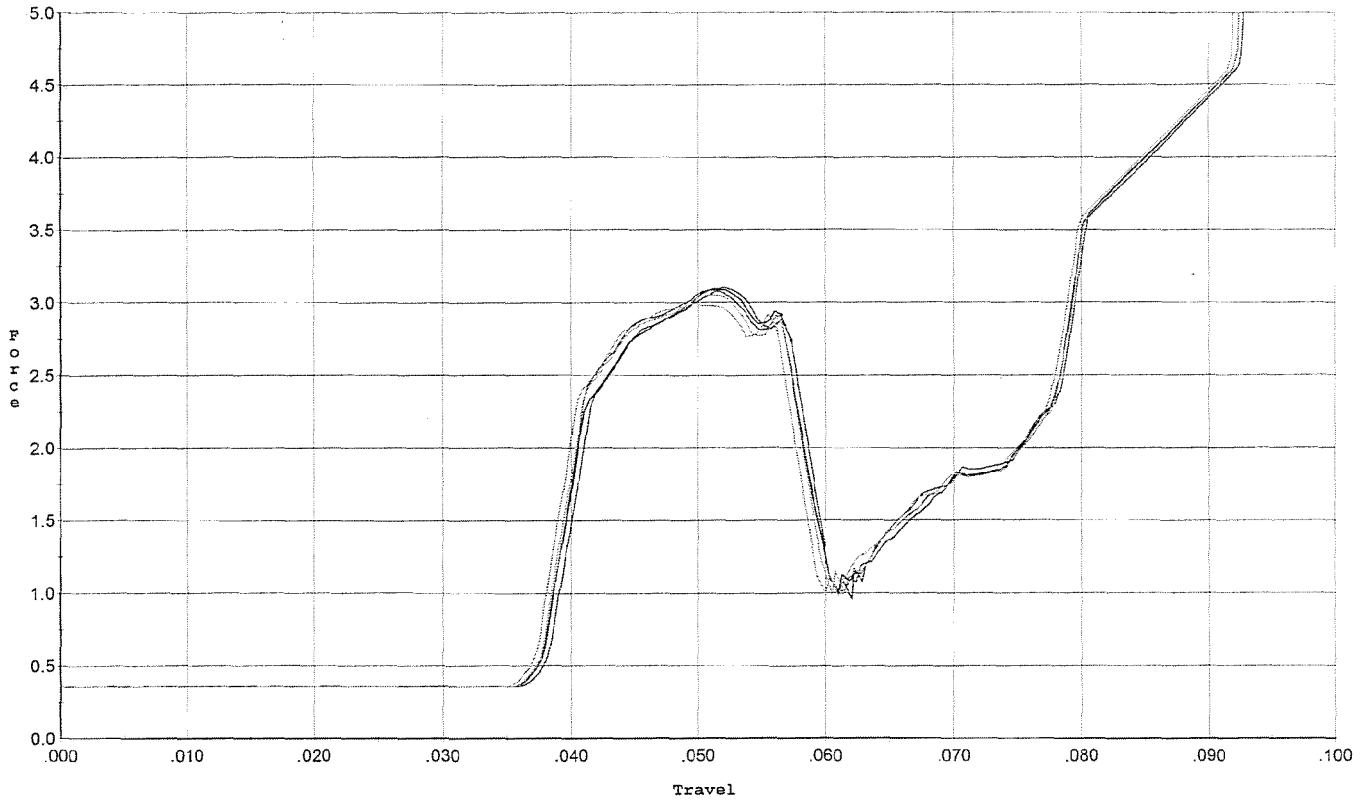
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.557	0.054	0.036	0.039	0.053		Set Trigger
2	2.527	0.054	0.036	0.040	0.052		Set Trigger
3	2.455	0.054	0.035	0.039	0.052		Set Trigger
4	2.450	0.053	0.035	0.039	0.052		Set Trigger
5	2.393	0.054	0.035	0.039	0.052		Set Trigger

Aug 2.47

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/24/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



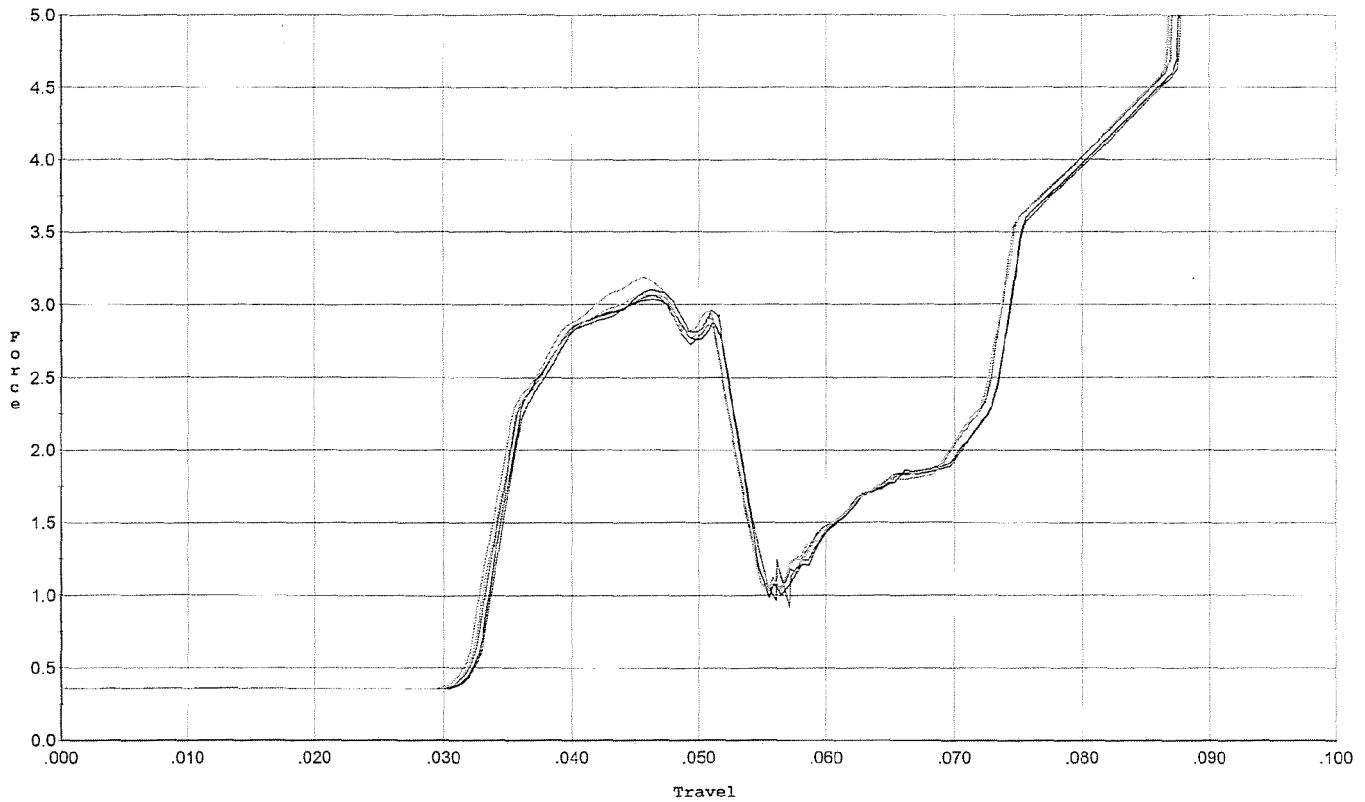
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.102	0.057	0.038	0.039	0.065		Set Trigger
2	3.093	0.057	0.038	0.039	0.064		Set Trigger
3	3.084	0.057	0.038	0.039	0.065		Set Trigger
4	3.050	0.057	0.038	0.039	0.065		Set Trigger
5	2.991	0.056	0.037	0.039	0.065		Set Trigger

Avg 3.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/24/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



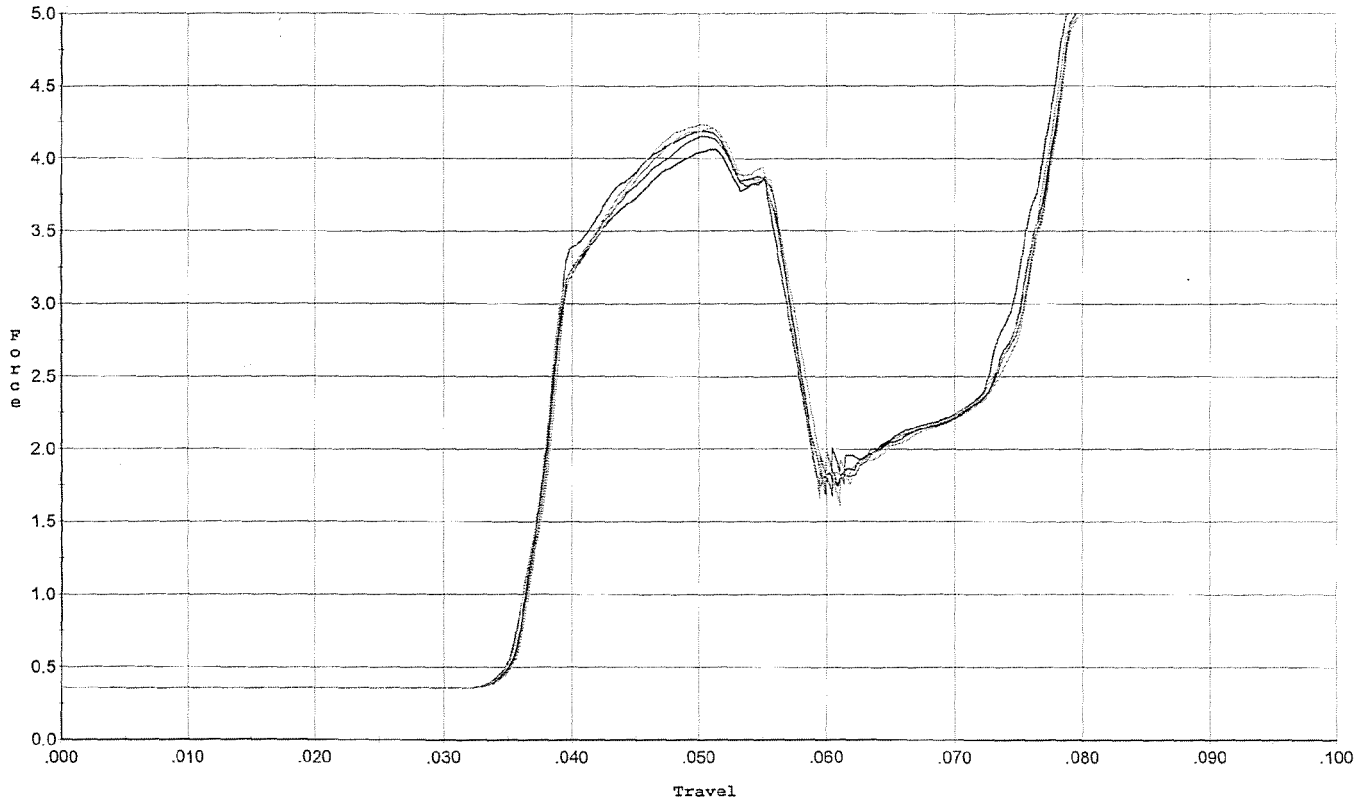
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.101	0.052	0.033	0.038	0.062		Set Trigger
2	3.036	0.052	0.032	0.038	0.063		Set Trigger
3	3.063	0.051	0.032	0.037	0.062		Set Trigger
4	3.066	0.051	0.032	0.037	0.062		Set Trigger
5	3.186	0.051	0.032	0.037	0.063		Set Trigger

Aug 3.09

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/24/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



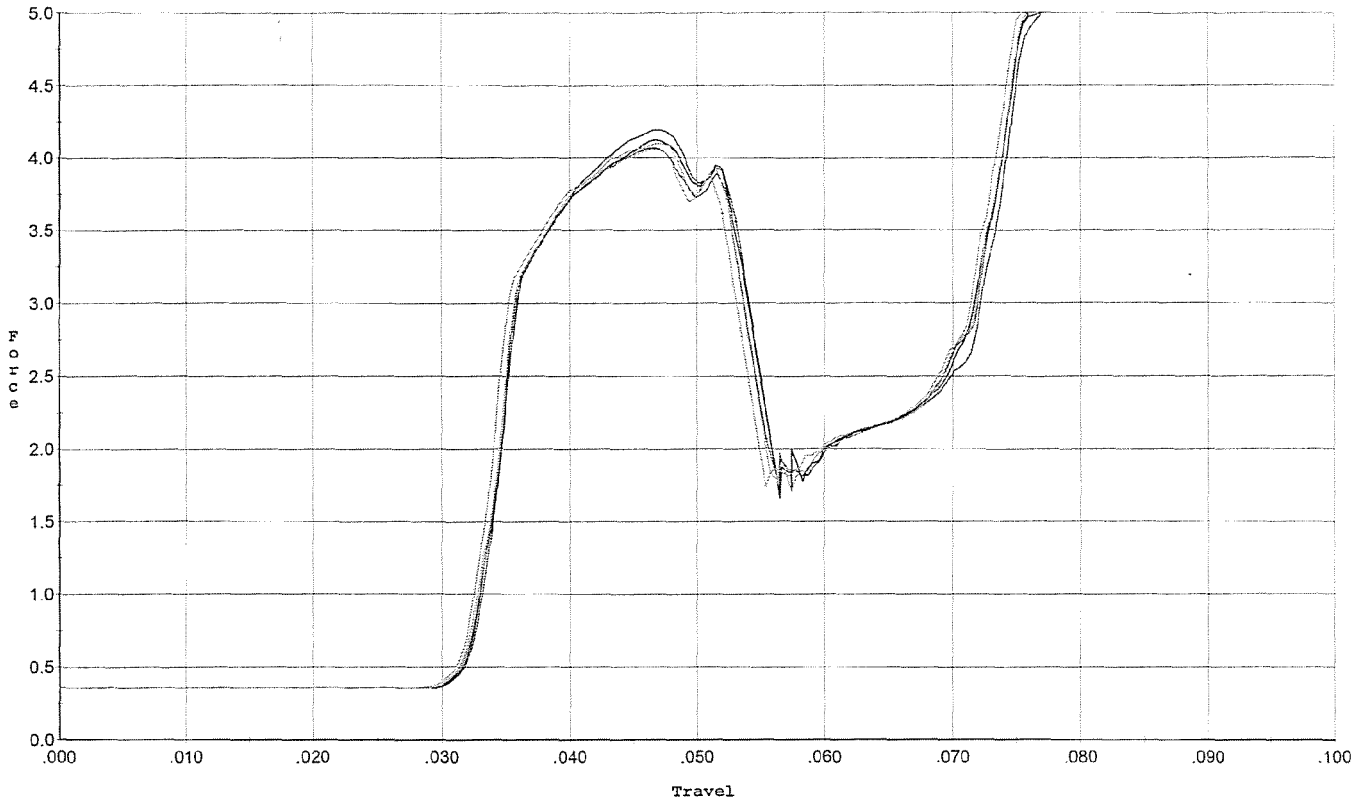
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.188	0.057	0.035	0.037	0.088		Set Trigger
2	4.063	0.056	0.035	0.037	0.085		Set Trigger
3	4.153	0.056	0.036	0.037	0.085		Set Trigger
4	4.207	0.058	0.036	0.037	0.088		Set Trigger
5	4.235	0.056	0.035	0.037	0.087		Set Trigger

Aug 4.16

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/24/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



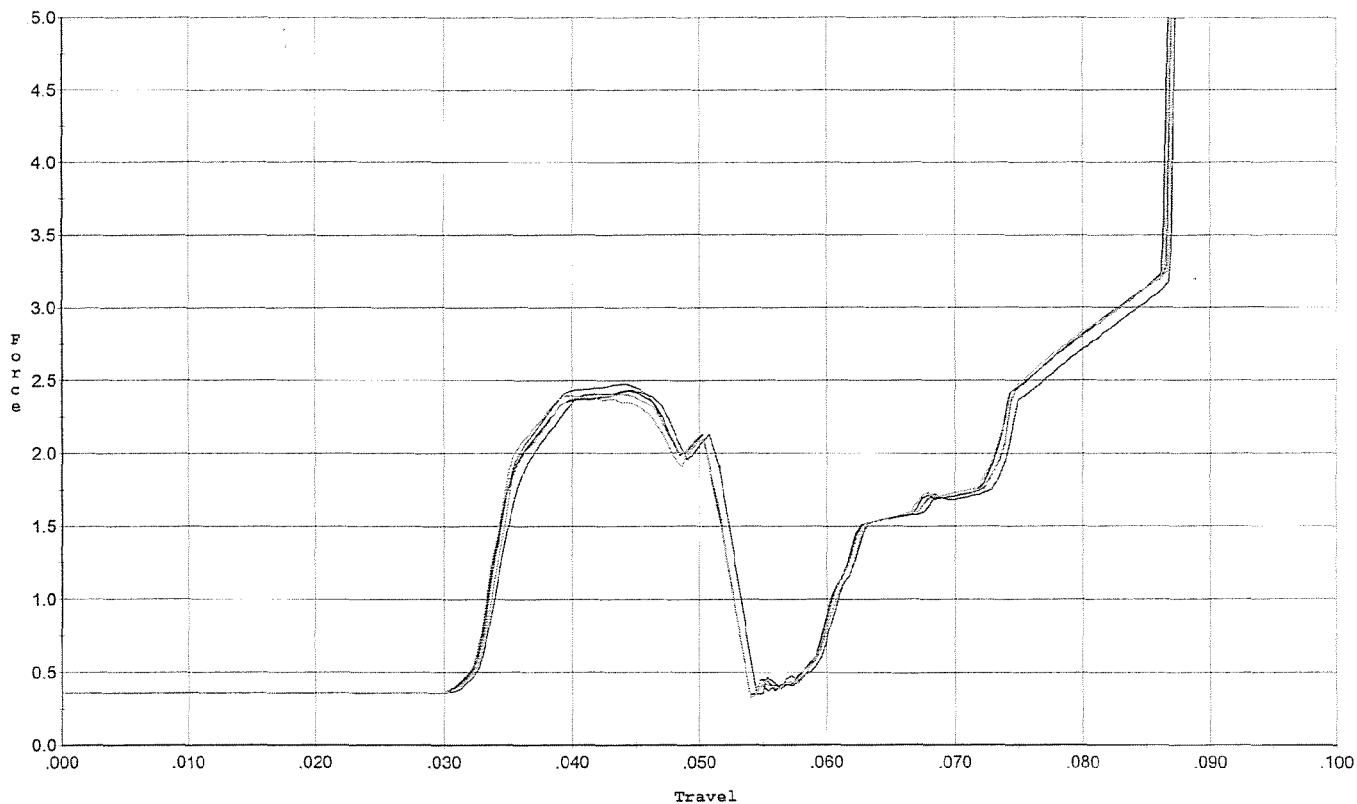
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.194	0.053	0.032	0.035	0.086		Set Trigger
2	4.125	0.054	0.032	0.035	0.086		Set Trigger
3	4.067	0.052	0.032	0.035	0.083		Set Trigger
4	4.097	0.052	0.032	0.035	0.084		Set Trigger
5	4.057	0.052	0.032	0.035	0.083		Set Trigger

Avg 4.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 9/24/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



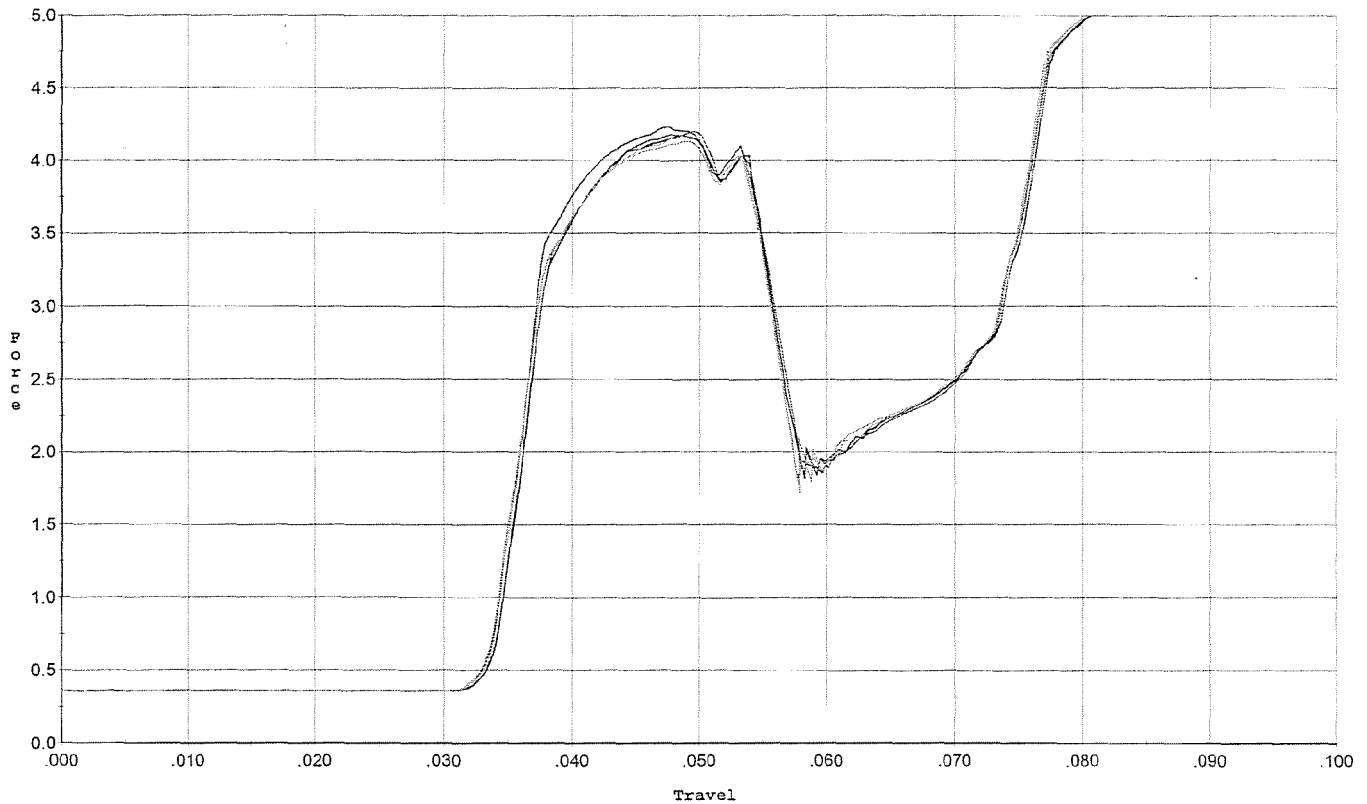
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.432	0.052	0.033	0.039	0.051		Set Trigger
2	2.433	0.052	0.033	0.039	0.051		Set Trigger
3	2.474	0.051	0.033	0.039	0.052		Set Trigger
4	2.404	0.051	0.033	0.039	0.051		Set Trigger
5	2.394	0.052	0.033	0.039	0.052		Set Trigger

Aug 2.42

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/24/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.232	0.054	0.033	0.035	0.089		Set Trigger
2	4.173	0.054	0.034	0.035	0.086		Set Trigger
3	4.200	0.054	0.034	0.035	0.086		Set Trigger
4	4.128	0.054	0.033	0.035	0.087		Set Trigger
5	4.169	0.055	0.033	0.035	0.088		Set Trigger

Avg 4.18