

56784642

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

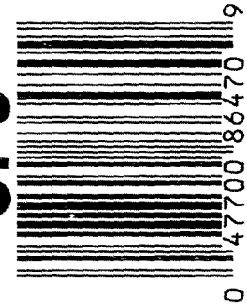
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6784642

UPC



M2400068657

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

66784642

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-28-08	SPD
430	ASSEMBLE TO STOCK		8-28-08	SP
440	PROOF		8-28-08	SPD
460	CHECK HEADSPACE		8-28-08	SPD
470	DIS-ASSEMBLE ACTION		8-28-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	8-29-08	BSN
475	DRILL AND TAP SIGHT HOLES	SEP 11 2008	8-29-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BSN	9-1-08	BSN
490	MAGNAFLUX BOLT		8/28/08	ma
500	ROLLMARK CALIBER		9/3/08	RT
520	GOFF BLAST BBL / REC		9/5/08	DG
542	APPLY COATINGS (BARREL ACTION)		9 9	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-18-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-18-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-18-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-30-08	Rsn
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

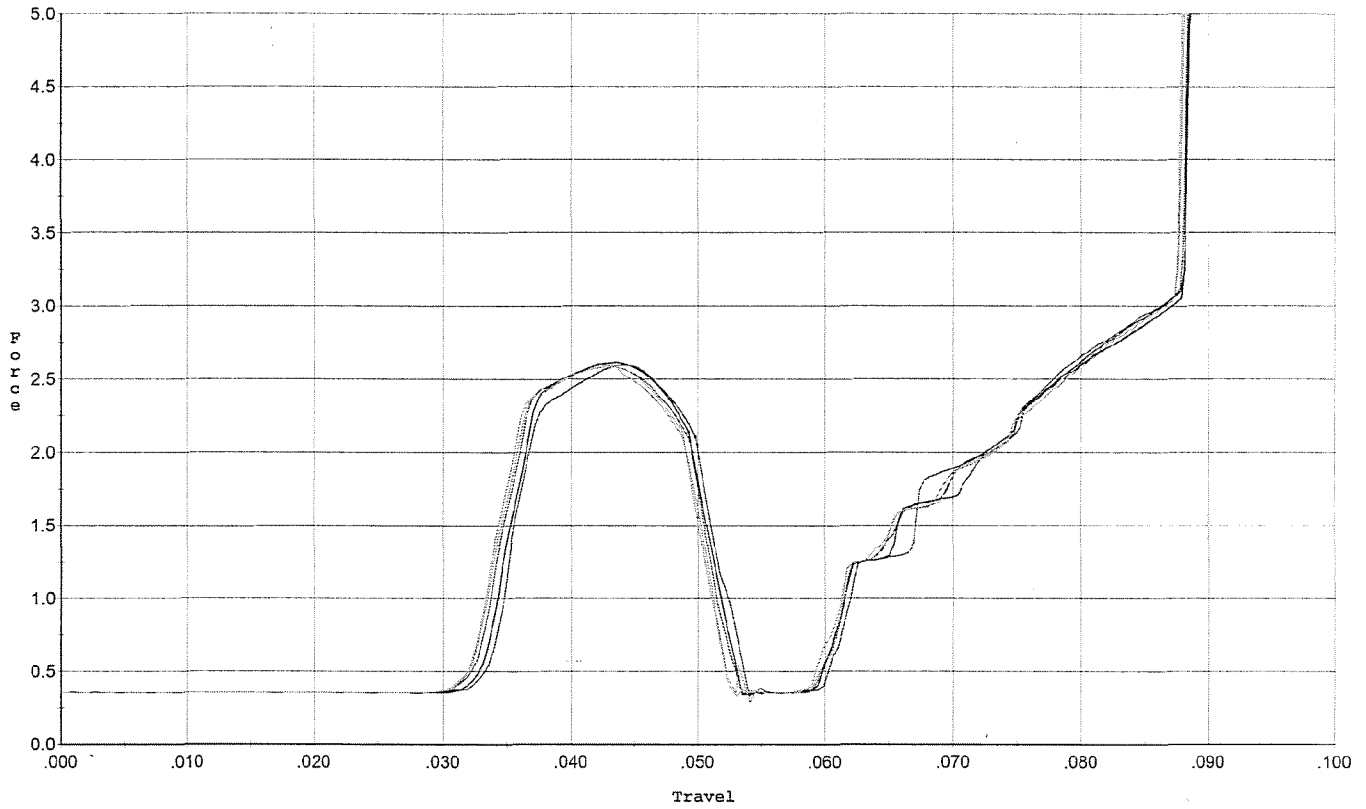
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	10-20-08	LW
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	10-20-08	LW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.053</u> <u>.053</u> <u>.024</u>	10-20-08	LW
	J) ASSEMBLE STOCK		9-30-08	PSW
	K) ASSEMBLE SWIVEL STUDS		10-20-08	LW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10-1-08	LW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-1-08	TL
670	FINAL INSPECTION A) HEADSPACE		10-20-08	LW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.58</u> <u>2.54</u> <u>2.60</u> <u>2.59</u> <u>2.52</u>	10/3/08	Fm
	C) FUNCTION		10-20-08	LW
690	PACK		12-8-08	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/24/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



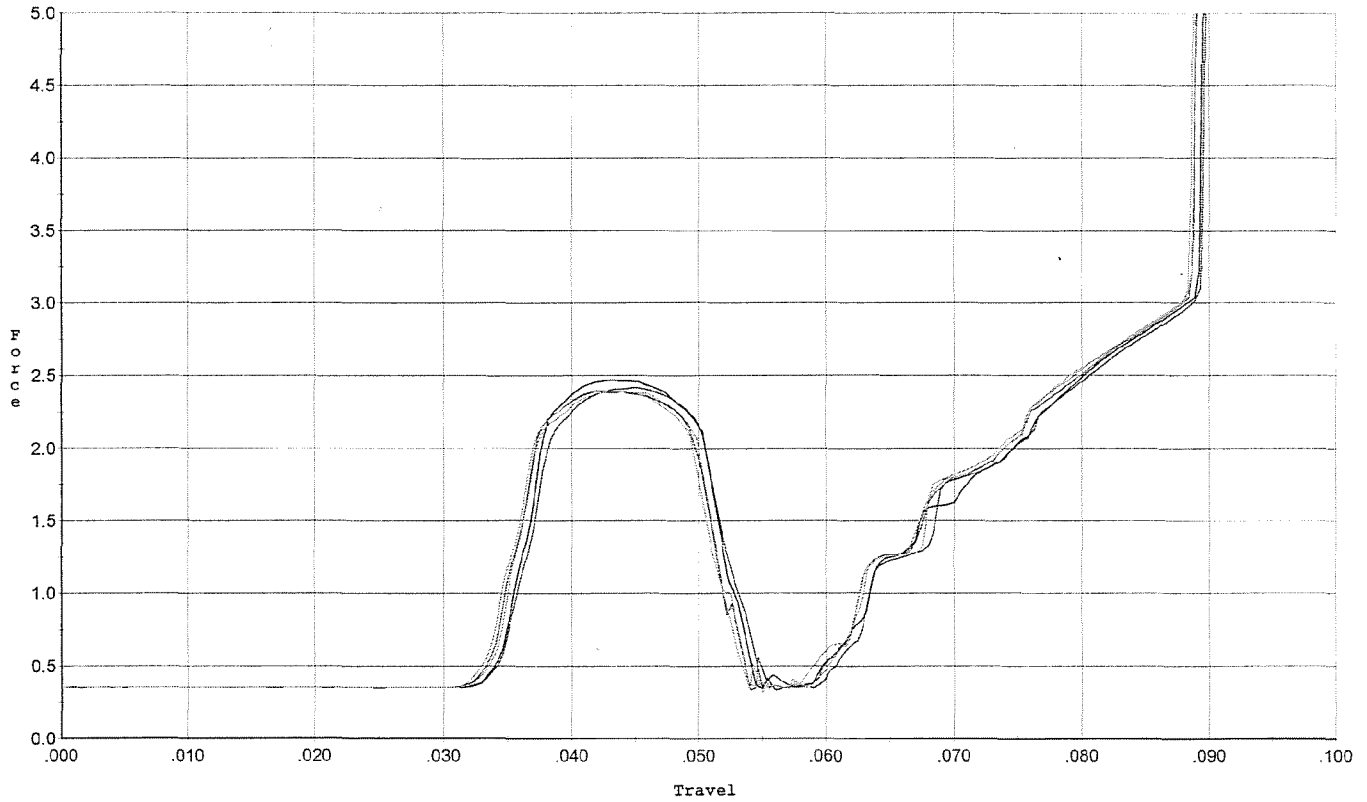
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.598	0.050	0.034	0.042	0.049		Set Trigger
2	2.614	0.049	0.033	0.042	0.049		Set Trigger
3	2.604	0.049	0.033	0.042	0.049		Set Trigger
4	2.581	0.049	0.032	0.042	0.049		Set Trigger
5	2.592	0.050	0.032	0.042	0.050		Set Trigger

Avg 2.59

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/24/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



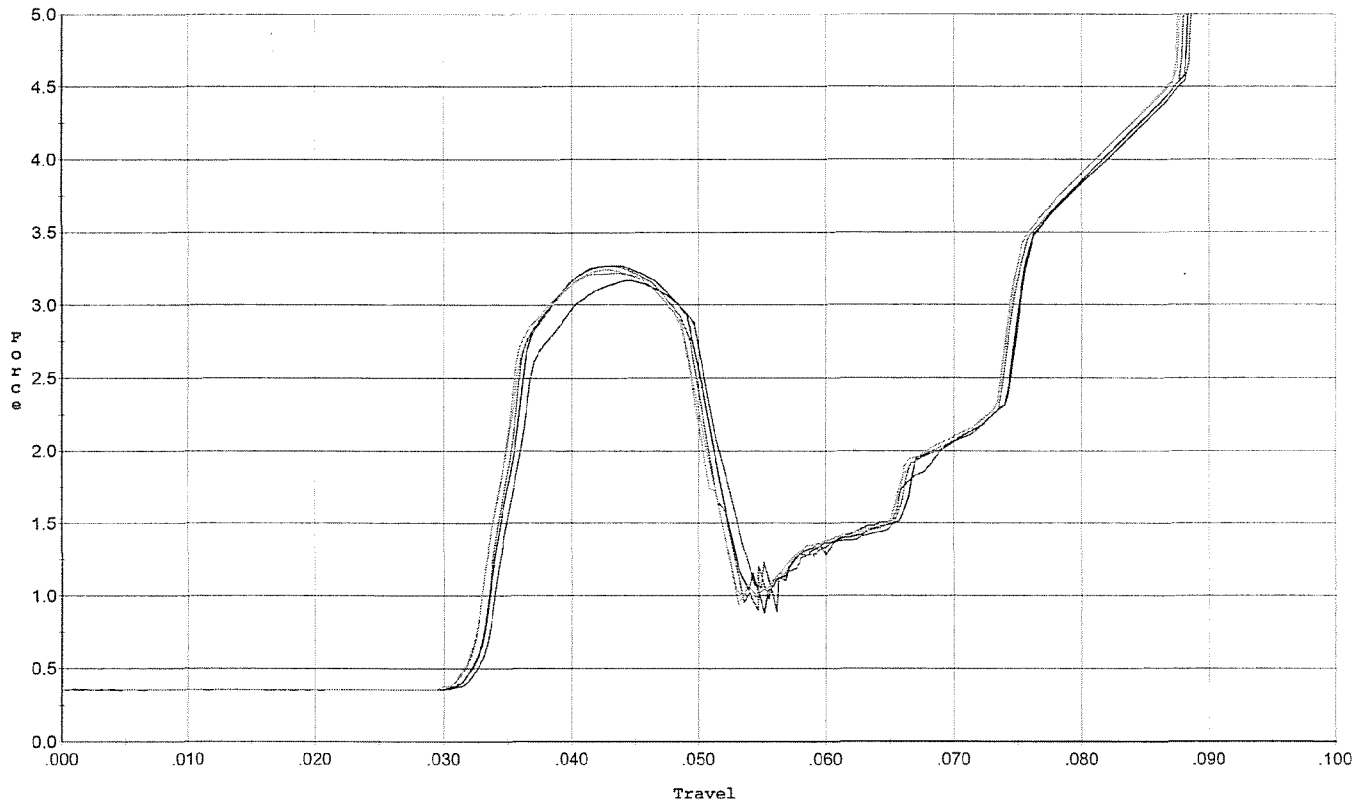
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.416	0.050	0.035	0.042	0.046		Set Trigger
2	2.472	0.050	0.034	0.042	0.047		Set Trigger
3	2.394	0.050	0.034	0.042	0.047		Set Trigger
4	2.398	0.049	0.033	0.042	0.046		Set Trigger
5	2.387	0.050	0.034	0.042	0.046		Set Trigger

AVG 241

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/24/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



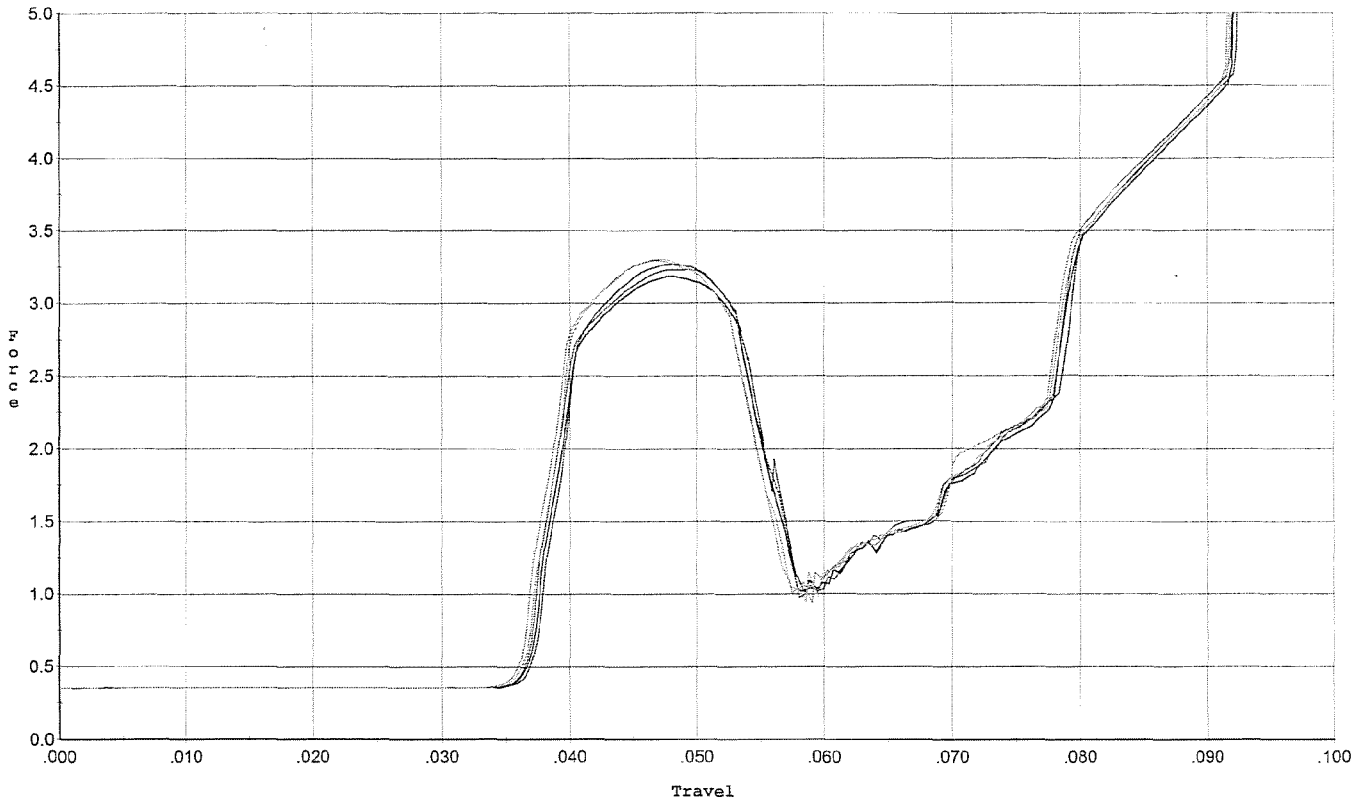
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.168	0.050	0.033	0.040	0.058		Set Trigger
2	3.269	0.050	0.033	0.039	0.061		Set Trigger
3	3.266	0.049	0.032	0.039	0.059		Set Trigger
4	3.241	0.049	0.032	0.039	0.059		Set Trigger
5	3.215	0.049	0.032	0.040	0.058		Set Trigger

Aug 3.23

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/24/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



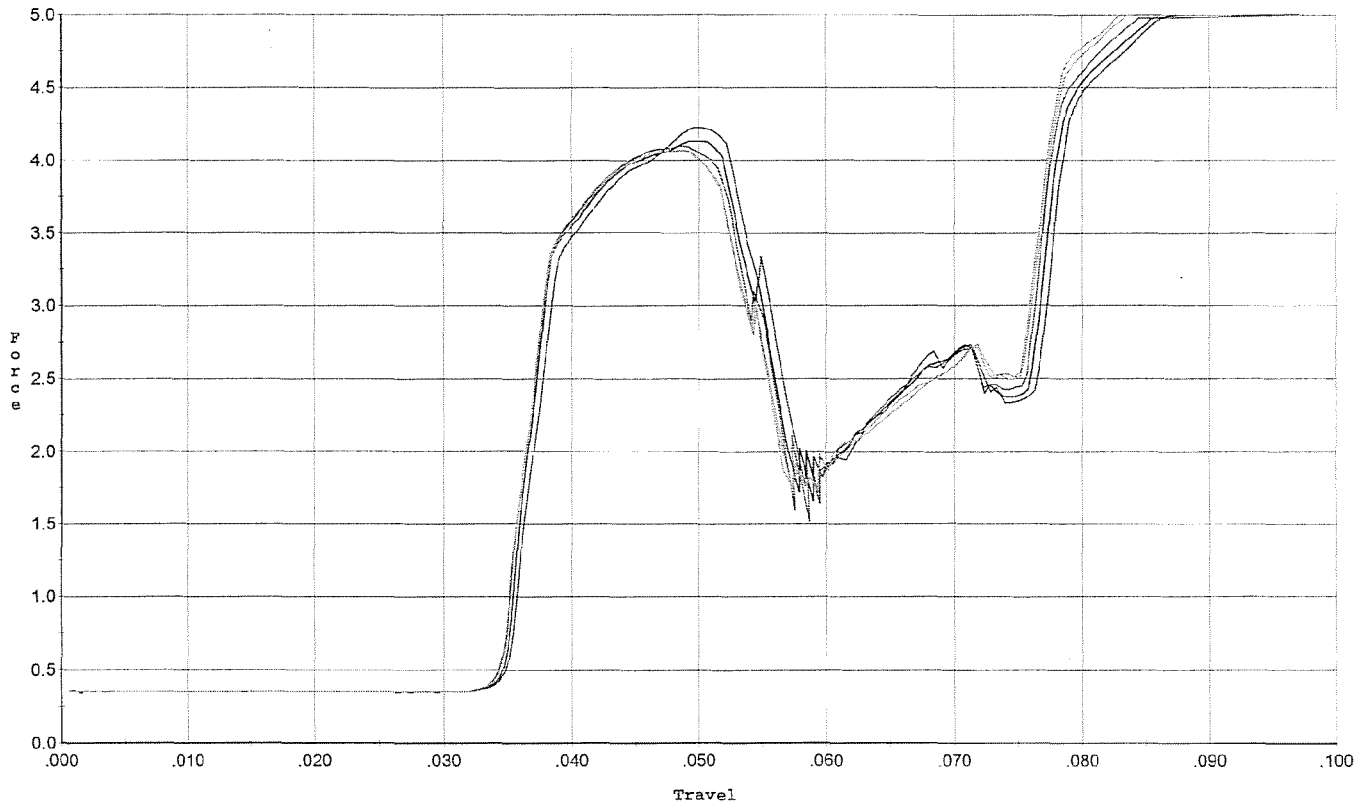
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.269	0.054	0.037	0.040	0.062		Set Trigger
2	3.185	0.053	0.037	0.040	0.060		Set Trigger
3	3.230	0.053	0.037	0.040	0.061		Set Trigger
4	3.300	0.054	0.036	0.040	0.062		Set Trigger
5	3.291	0.053	0.036	0.040	0.061		Set Trigger

Avg 3.25

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/24/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



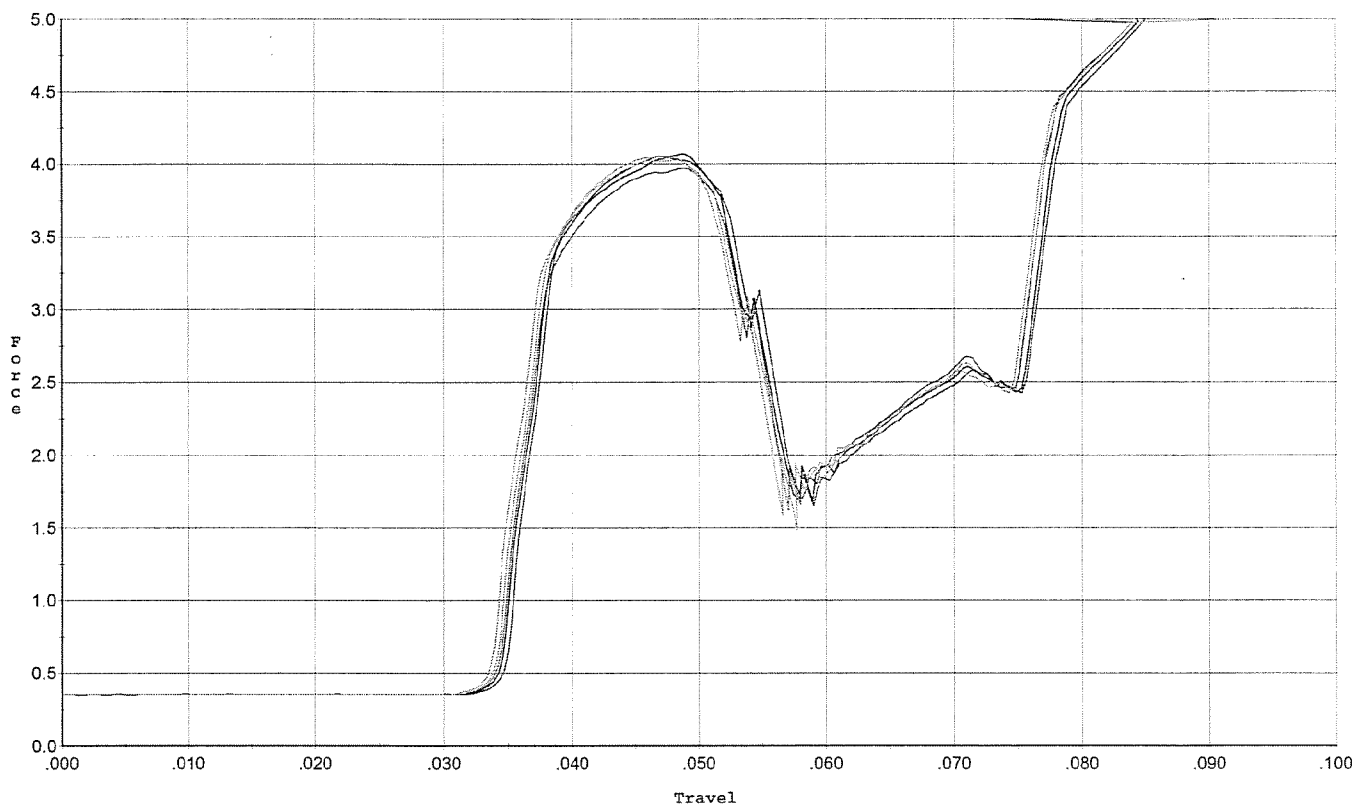
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.225	0.055	0.035	0.037	0.084		Set Trigger
2	4.132	0.055	0.035	0.037	0.083		Set Trigger
3	4.098	0.055	0.034	0.037	0.084		Set Trigger
4	4.066	0.054	0.035	0.037	0.081		Set Trigger
5	4.069	0.054	0.035	0.037	0.082		Set Trigger

Aug 4.11

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/24/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



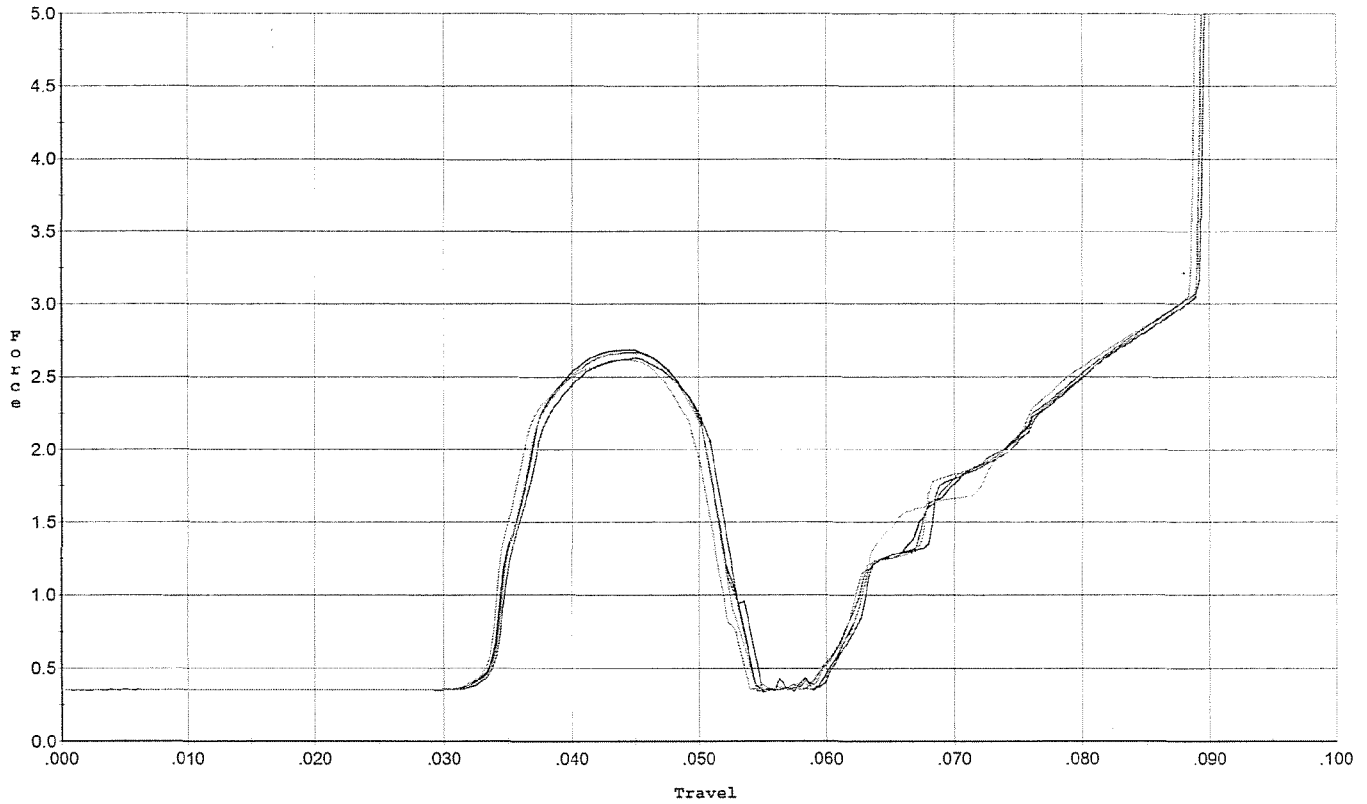
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.055	0.055	0.035	0.037	0.082		Set Trigger
2	4.070	0.054	0.034	0.037	0.081		Set Trigger
3	3.974	0.054	0.034	0.037	0.081		Set Trigger
4	4.024	0.055	0.034	0.037	0.083		Set Trigger
5	4.046	0.054	0.034	0.037	0.082		Set Trigger

Avg 4.03

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/24/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



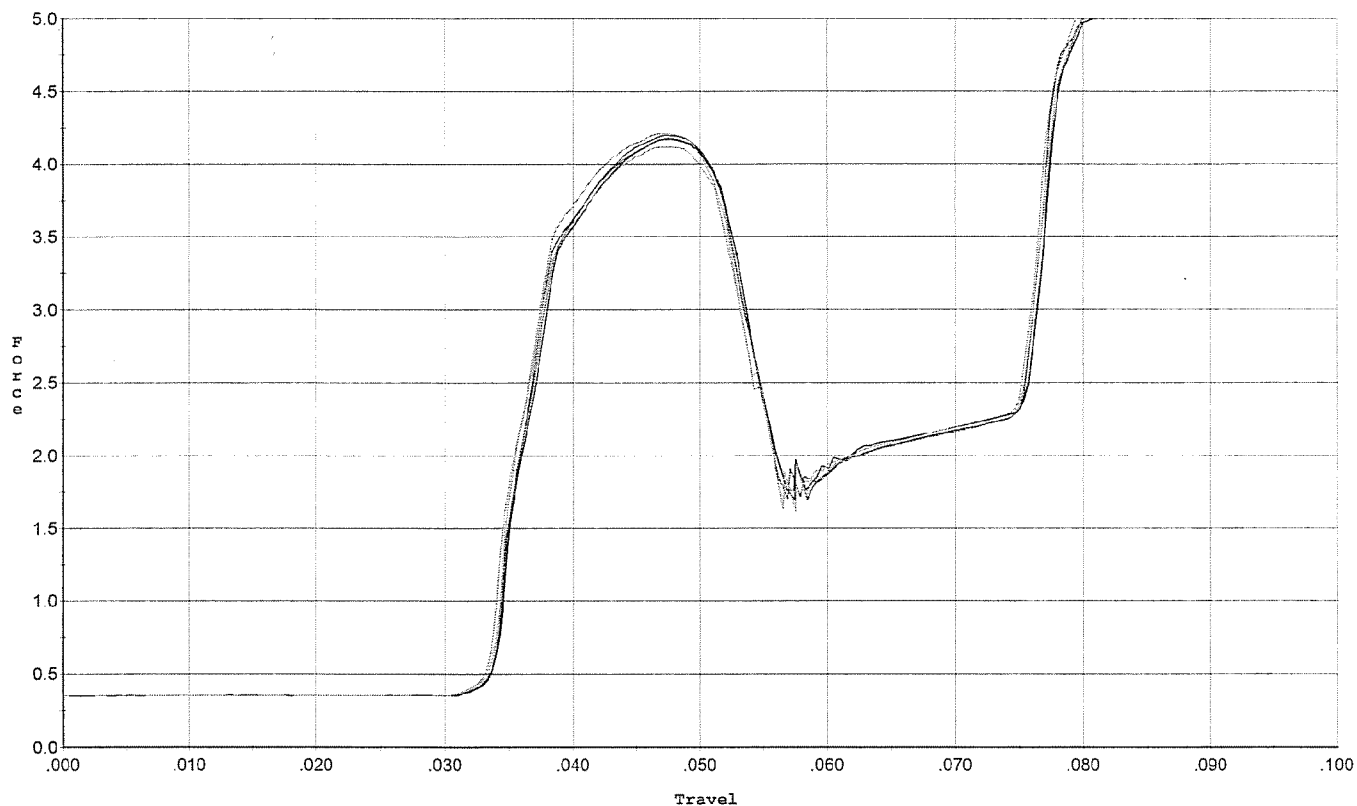
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.628	0.051	0.034	0.042	0.051		Set Trigger
2	2.685	0.050	0.034	0.041	0.051		Set Trigger
3	2.669	0.050	0.034	0.042	0.051		Set Trigger
4	2.664	0.050	0.034	0.042	0.050		Set Trigger
5	2.616	0.050	0.034	0.042	0.050		Set Trigger

Avg 2.65

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/24/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.173	0.052	0.034	0.038	0.078		Set Trigger
2	4.174	0.053	0.034	0.038	0.080		Set Trigger
3	4.196	0.052	0.034	0.038	0.078		Set Trigger
4	4.120	0.055	0.033	0.037	0.083		Set Trigger
5	4.209	0.052	0.034	0.037	0.079		Set Trigger

Avg 4.17