

66784643

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



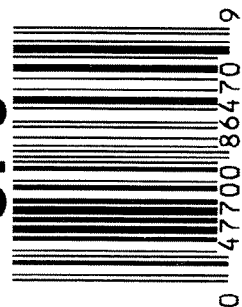
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6784643

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 678 46 43

OP #	OPERATION NAME	READINGS	DATE	INITIAL
410	SERIALIZE BOLT HANDLE		8-29-08	RTL
420	ASSEMBLE ACTION		8-28-08	SP
430	ASSEMBLE TO STOCK		8-28-08	SP
440	PROOF	MAGNA FLUX SEP 02 2008 OPERATOR B/H	8-28-08	SP
460	CHECK HEADSPACE		8-28-08	SP
470	DIS-ASSEMBLE ACTION		8-28-08	SP
480	MAGNAFLUX BBL ACTION		9-2-08	B/H
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		9/3/08	RT
510	DRILL AND TAP SIGHT HOLES		8-29-08	SP
520	GOFF BLAST BBL / REC		9/4/08	DE
530 & 540	APPLY COATINGS (BARREL ACTION)		9/8	
	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-13-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-13-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-13-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-15-08	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

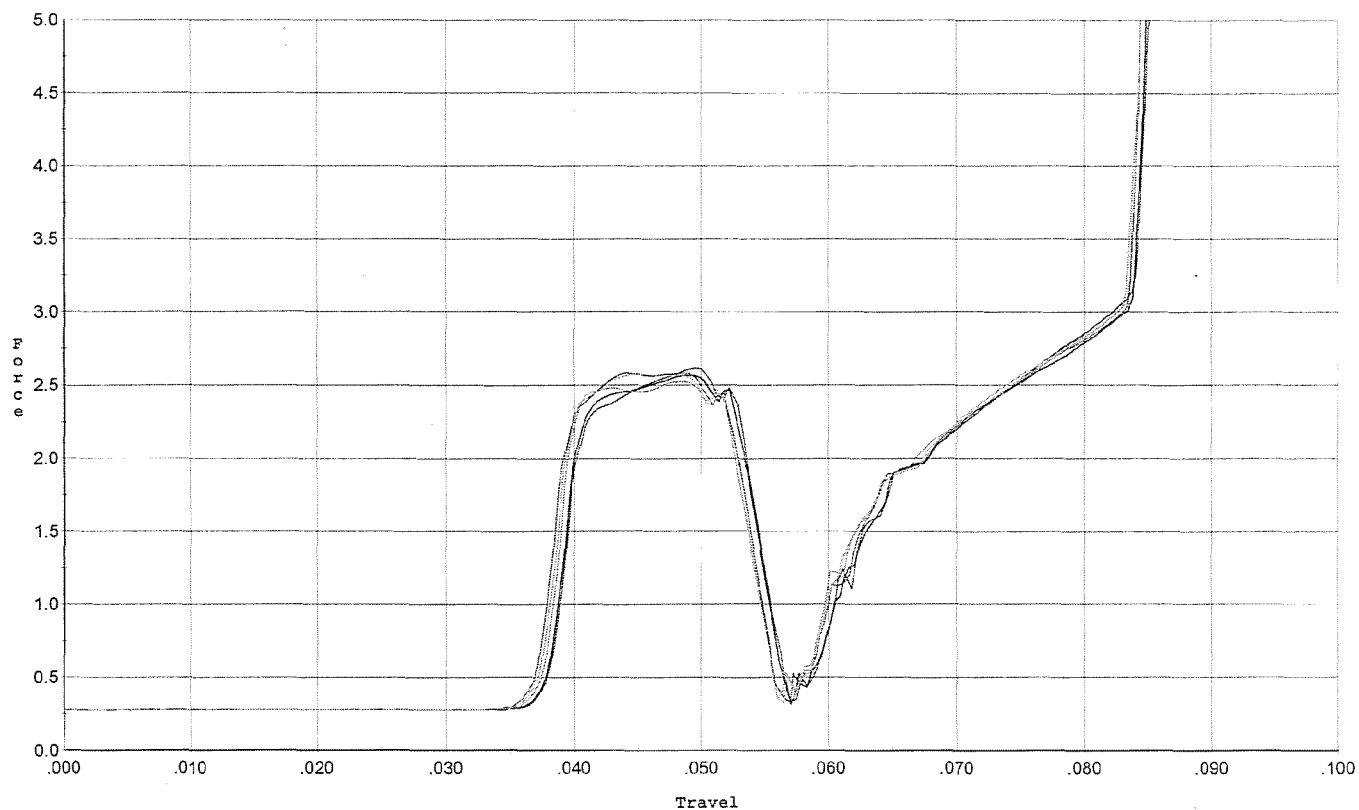
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2</u> <u>2</u> <u>2</u>	9-22-08	TC
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>35</u> <u>3</u> <u>3</u>	9-22-08	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.024</u> <u>.024</u>	9-22-08	TC
	J) ASSEMBLE STOCK		9-15-08	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		9-22-08	TC
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-16-08	FM
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-16-08	AA
670	FINAL INSPECTION A) HEADSPACE		9-22-08	TC
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.93</u> <u>3.03</u> <u>2.96</u> <u>3.05</u> <u>2.99</u>	9-17-08	TC
	C) FUNCTION		9-22-08	TC
690	PACK		10/23/08	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/28/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



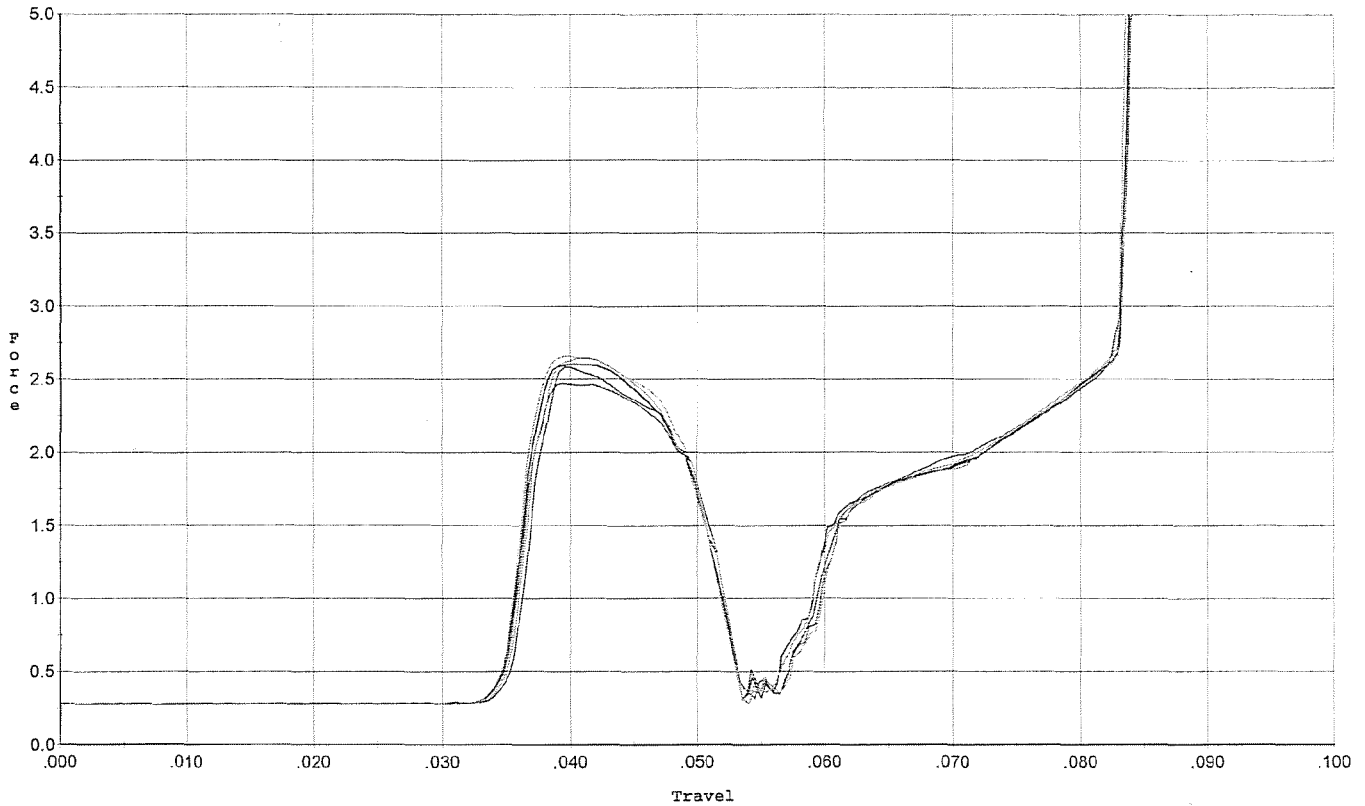
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.618	0.053	0.038	0.038	0.046		Set Trigger
2	2.569	0.054	0.037	0.037	0.047		Set Trigger
3	2.582	0.053	0.037	0.037	0.048		Set Trigger
4	2.575	0.052	0.037	0.038	0.046		Set Trigger
5	2.523	0.054	0.037	0.037	0.047		Set Trigger

Avg 2.57

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/28/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



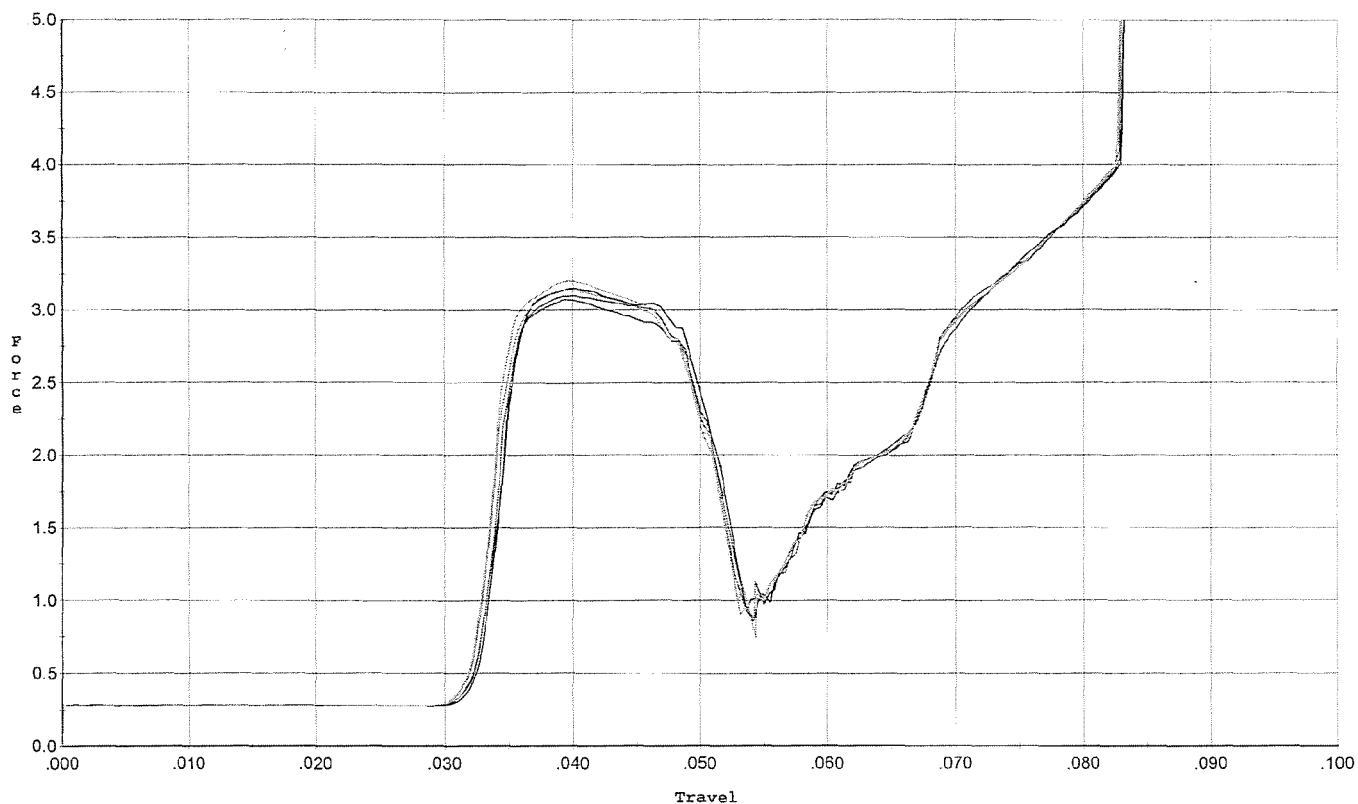
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.586	0.051	0.035	0.037	0.044		Set Trigger
2	2.604	0.052	0.034	0.037	0.046		Set Trigger
3	2.473	0.051	0.034	0.037	0.044		Set Trigger
4	2.644	0.051	0.035	0.037	0.046		Set Trigger
5	2.659	0.051	0.034	0.037	0.046		Set Trigger

Avg 2.59

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/28/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



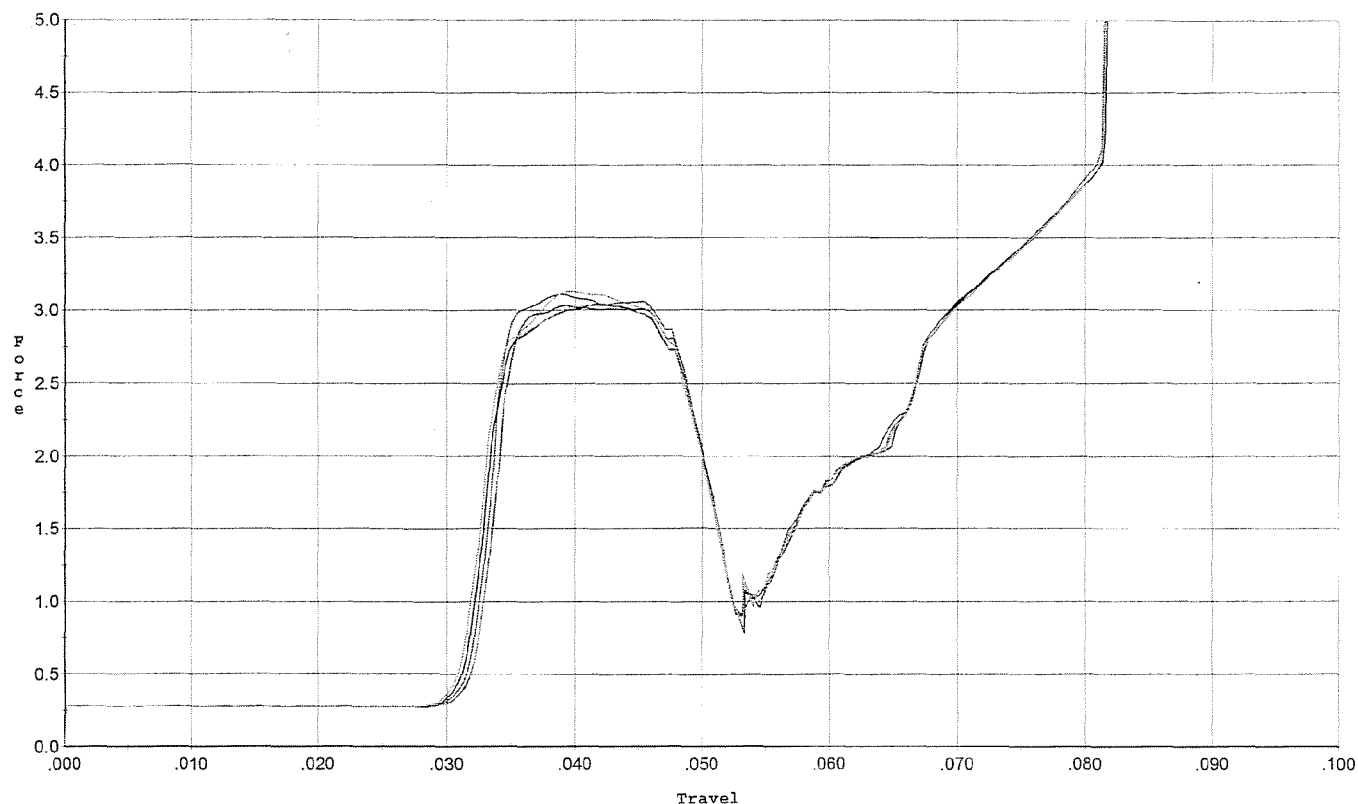
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.071	0.051	0.032	0.035	0.058		Set Trigger
2	3.145	0.052	0.032	0.035	0.061		Set Trigger
3	3.095	0.051	0.032	0.035	0.059		Set Trigger
4	3.195	0.051	0.031	0.035	0.061		Set Trigger
5	3.137	0.051	0.031	0.035	0.060		Set Trigger

Avg 3.12

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/28/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



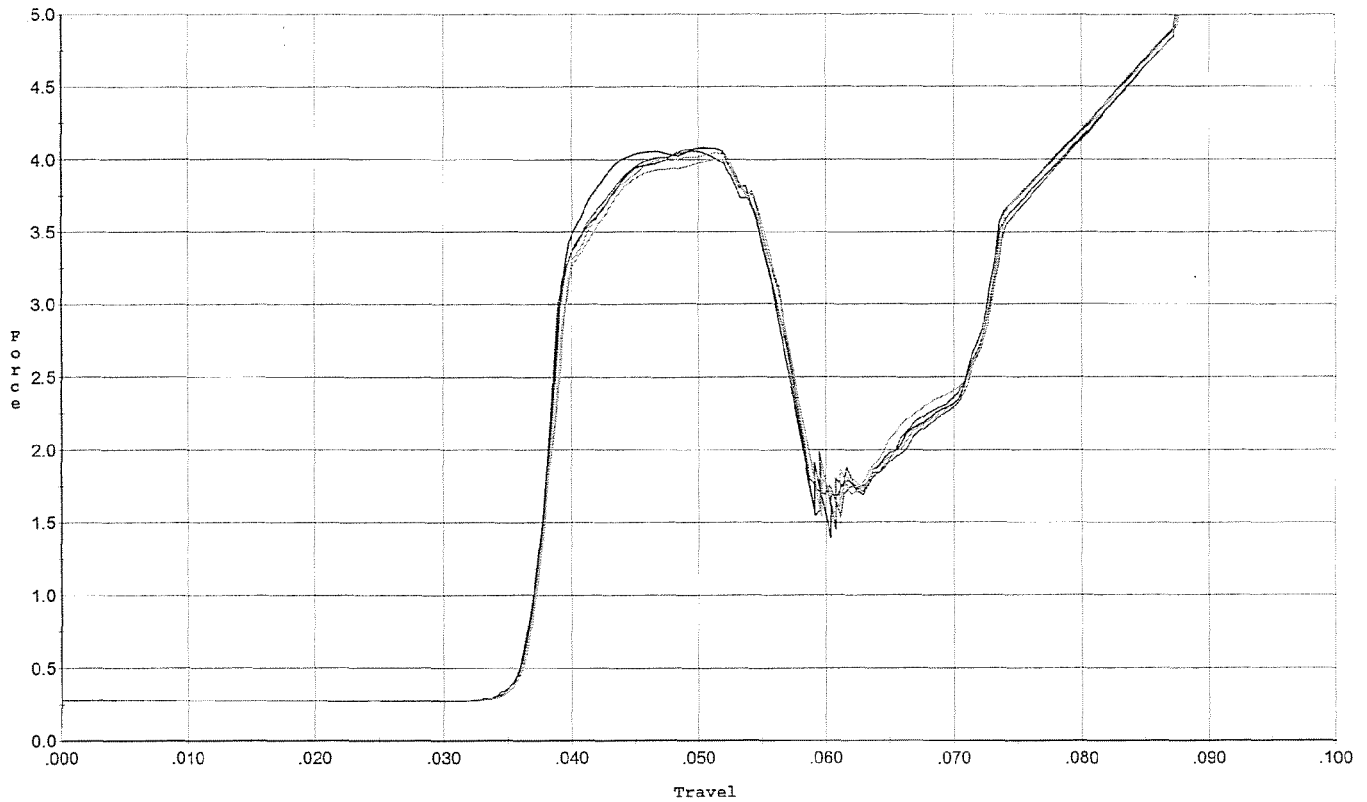
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.034	0.051	0.032	0.034	0.058		Set Trigger
2	3.041	0.051	0.031	0.034	0.060		Set Trigger
3	3.107	0.050	0.031	0.034	0.059		Set Trigger
4	3.039	0.050	0.031	0.034	0.059		Set Trigger
5	3.131	0.051	0.032	0.034	0.059		Set Trigger

Avg 3.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/28/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



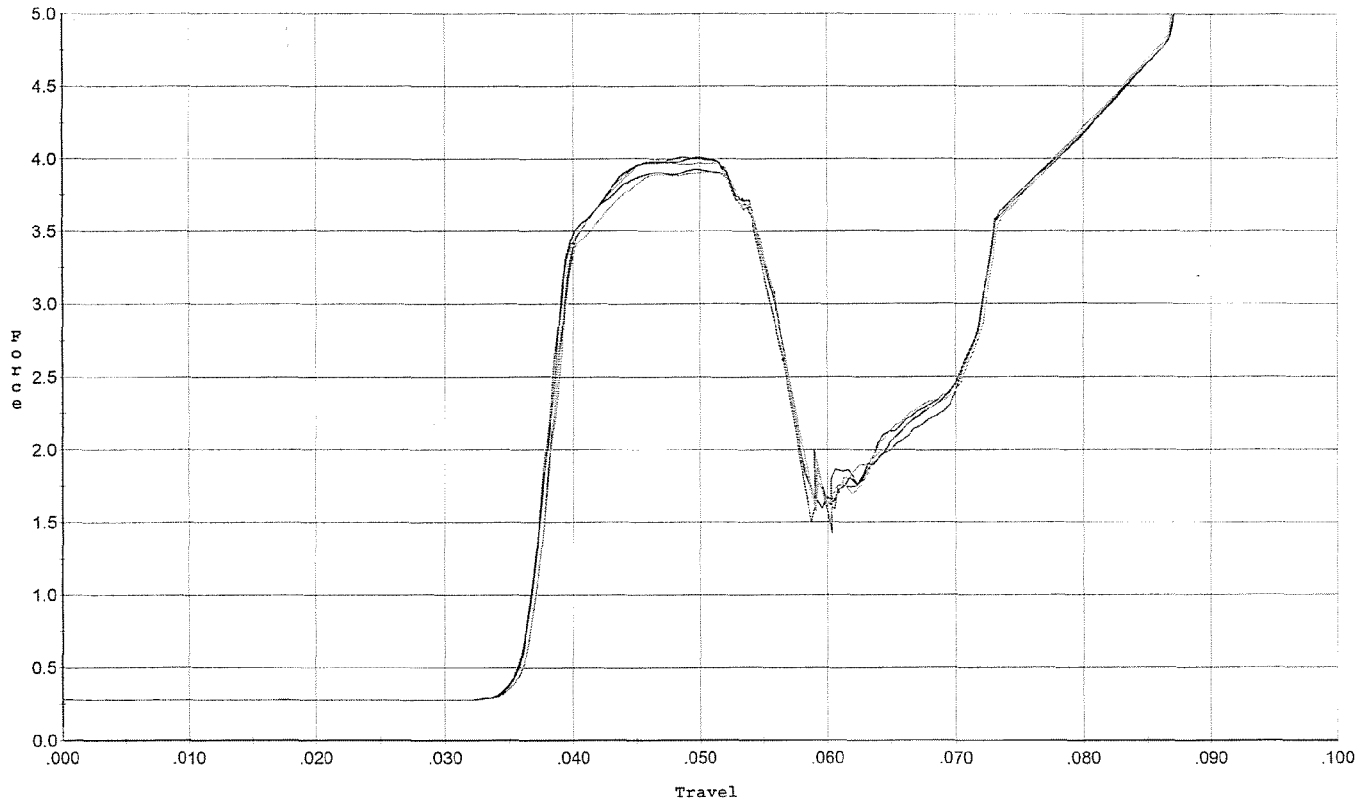
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.056	0.057	0.036	0.035	0.082		Set Trigger
2	4.080	0.057	0.036	0.035	0.083		Set Trigger
3	4.085	0.056	0.036	0.035	0.081		Set Trigger
4	4.045	0.056	0.036	0.036	0.081		Set Trigger
5	4.004	0.056	0.036	0.035	0.080		Set Trigger

Avg 4.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/28/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



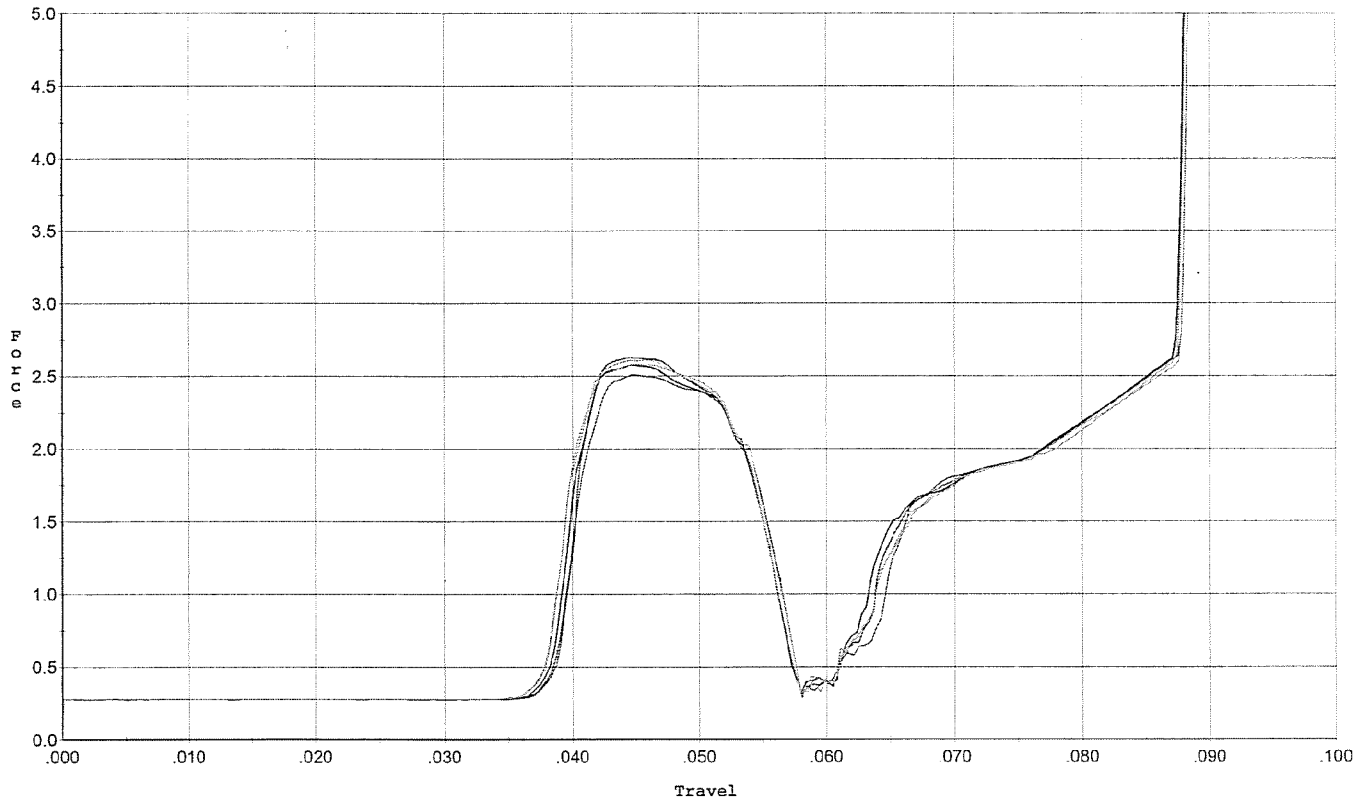
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.926	0.056	0.036	0.035	0.079		Set Trigger
2	4.009	0.056	0.036	0.035	0.079		Set Trigger
3	4.010	0.057	0.035	0.035	0.081		Set Trigger
4	3.997	0.056	0.036	0.035	0.079		Set Trigger
5	3.912	0.056	0.036	0.035	0.078		Set Trigger

Avg 3.97

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/28/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



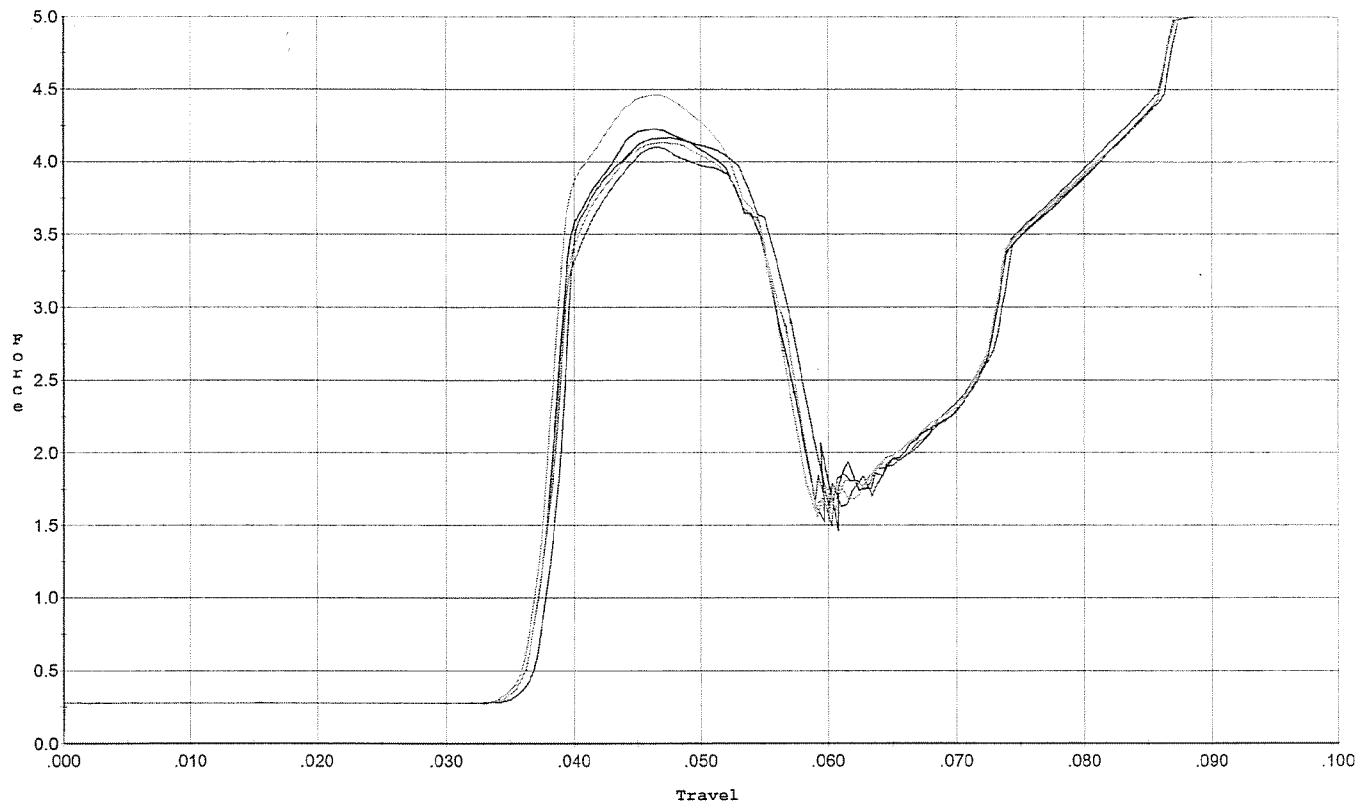
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.628	0.055	0.038	0.039	0.048		Set Trigger
2	2.577	0.056	0.038	0.039	0.048		Set Trigger
3	2.509	0.056	0.039	0.039	0.048		Set Trigger
4	2.583	0.056	0.038	0.039	0.050		Set Trigger
5	2.609	0.056	0.038	0.039	0.049		Set Trigger

Avg 2.58

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/28/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.166	0.057	0.037	0.035	0.083		Set Trigger
2	4.223	0.057	0.036	0.036	0.084		Set Trigger
3	4.099	0.057	0.036	0.036	0.081		Set Trigger
4	4.128	0.057	0.036	0.036	0.082		Set Trigger
5	4.461	0.056	0.036	0.036	0.086		Set Trigger

Avg 4.21