

G6784646

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



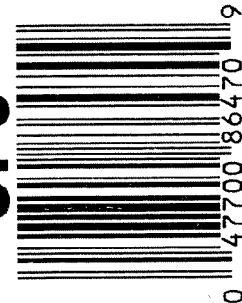
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6784646

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 678 4646

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-25-08	S.P.D.
430	ASSEMBLE TO STOCK		8-25-08	JP
440	PROOF		8-25-08	S.P.D.
460	CHECK HEADSPACE		8-25-08	S.P.D.
470	DIS-ASSEMBLE ACTION		8-25-08	S.P.D.
472	SERIALIZE BOLT HANDLE		8-26-08	BSN
475	DRILL AND TAP SIGHT HOLES	MAGNA - FLUX AUG 23 2008 OPERATOR <u>BM</u>	8-26-08	SP
480	MAGNAFLUX BBL ACTION		8-28-08	BM
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/28/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		8/31	u
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-6-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-6-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-6-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-10-08	S.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

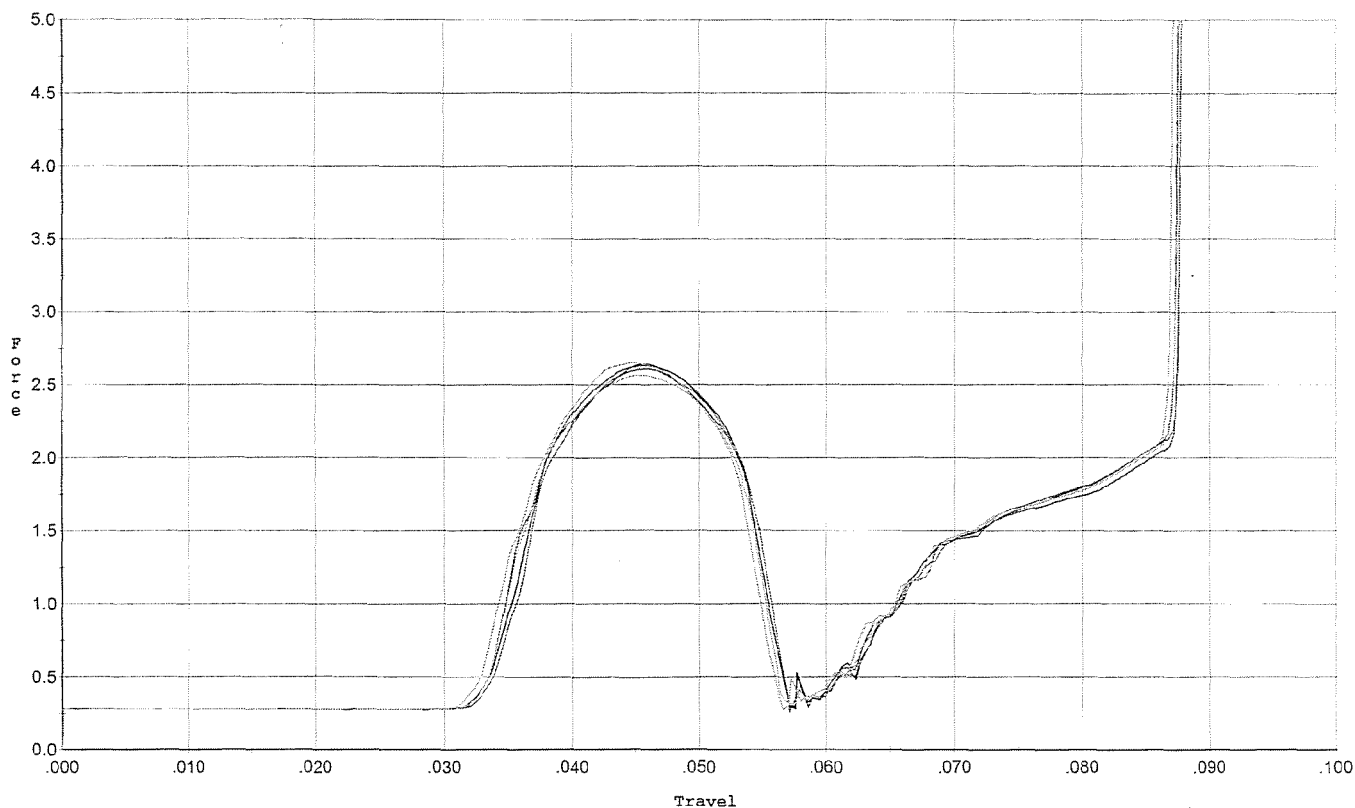
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2.5</u> <u>2</u> <u>2</u>	9-12-08	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>3.5</u> <u>3.5</u>	9-12-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.025</u> <u>.025</u>	9-12-08	TL
	J) ASSEMBLE STOCK		9-10-08	SPD
	K) ASSEMBLE SWIVEL STUDS		9-12-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-11-08	FM
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-11-08	TRW
670	FINAL INSPECTION A) HEADSPACE		9-12-08	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.41</u> <u>2.41</u> <u>2.37</u> <u>2.41</u> <u>2.37</u>	9-11-08	ESN
	C) FUNCTION		9-12-08	TL
690	PACK		9-15-08	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/26/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



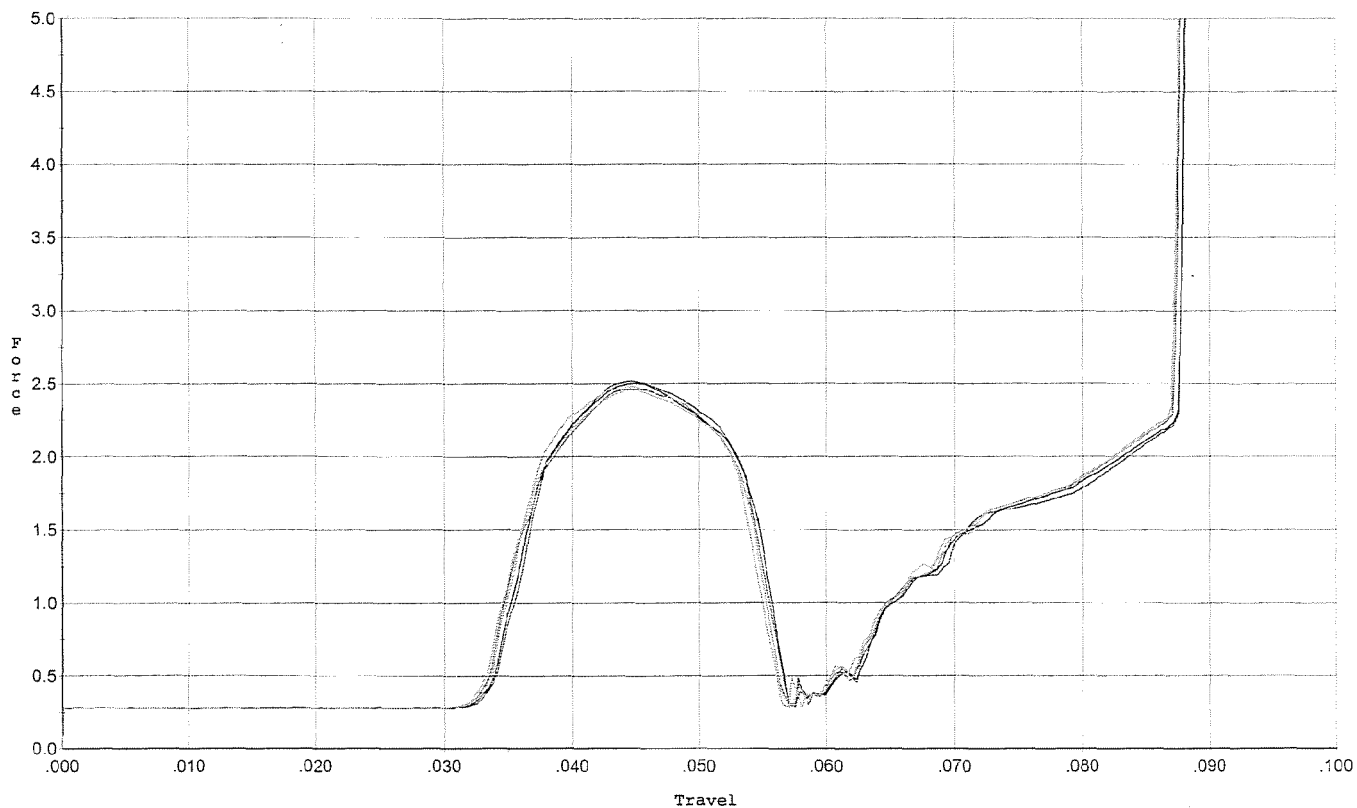
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.635	0.054	0.034	0.038	0.053		Set Trigger
2	2.645	0.054	0.033	0.038	0.053		Set Trigger
3	2.609	0.055	0.034	0.038	0.053		Set Trigger
4	2.566	0.054	0.033	0.038	0.053		Set Trigger
5	2.650	0.053	0.033	0.038	0.053		Set Trigger

Avg 2.62

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/26/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



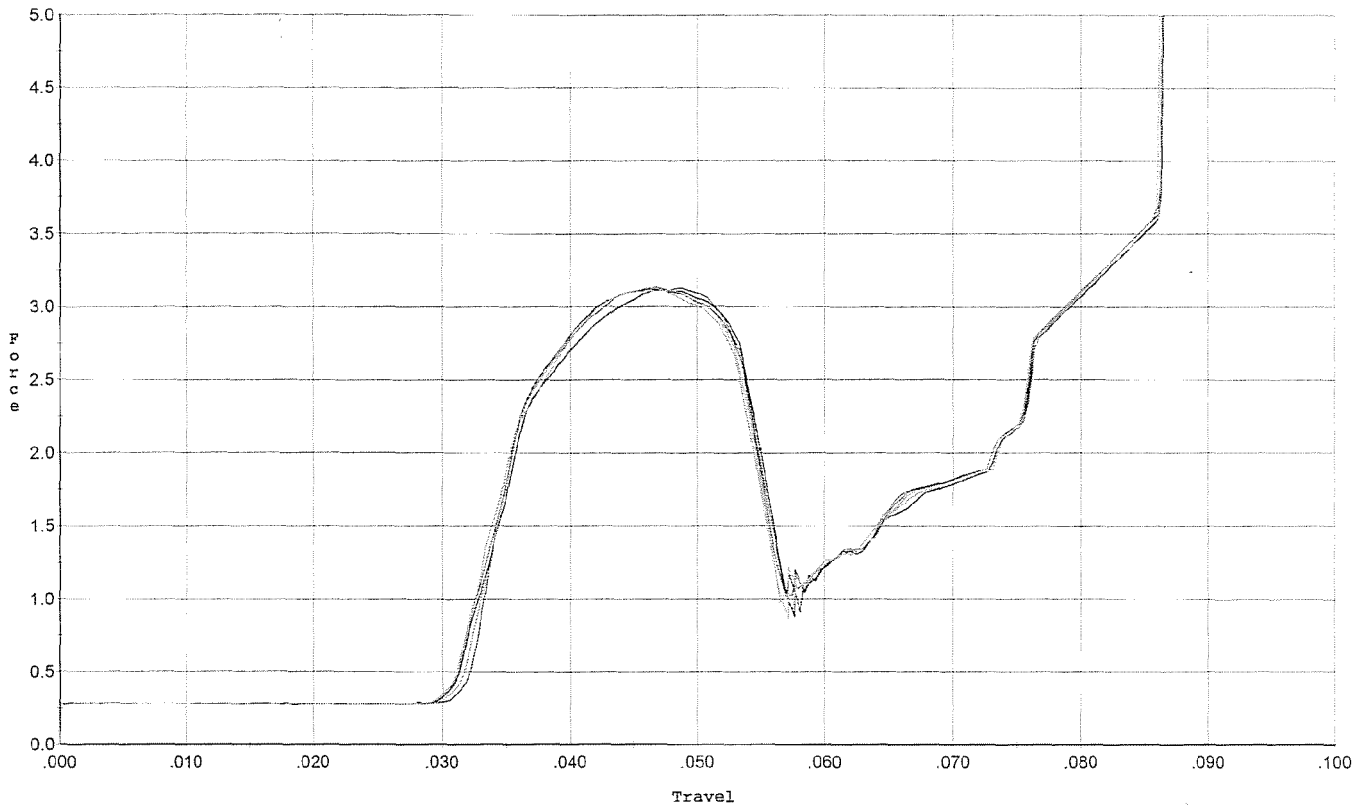
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.514	0.054	0.034	0.038	0.051		Set Trigger
2	2.499	0.055	0.034	0.038	0.053		Set Trigger
3	2.464	0.054	0.033	0.038	0.052		Set Trigger
4	2.452	0.054	0.033	0.038	0.052		Set Trigger
5	2.477	0.053	0.034	0.038	0.051		Set Trigger

Avg 2.48

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/26/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



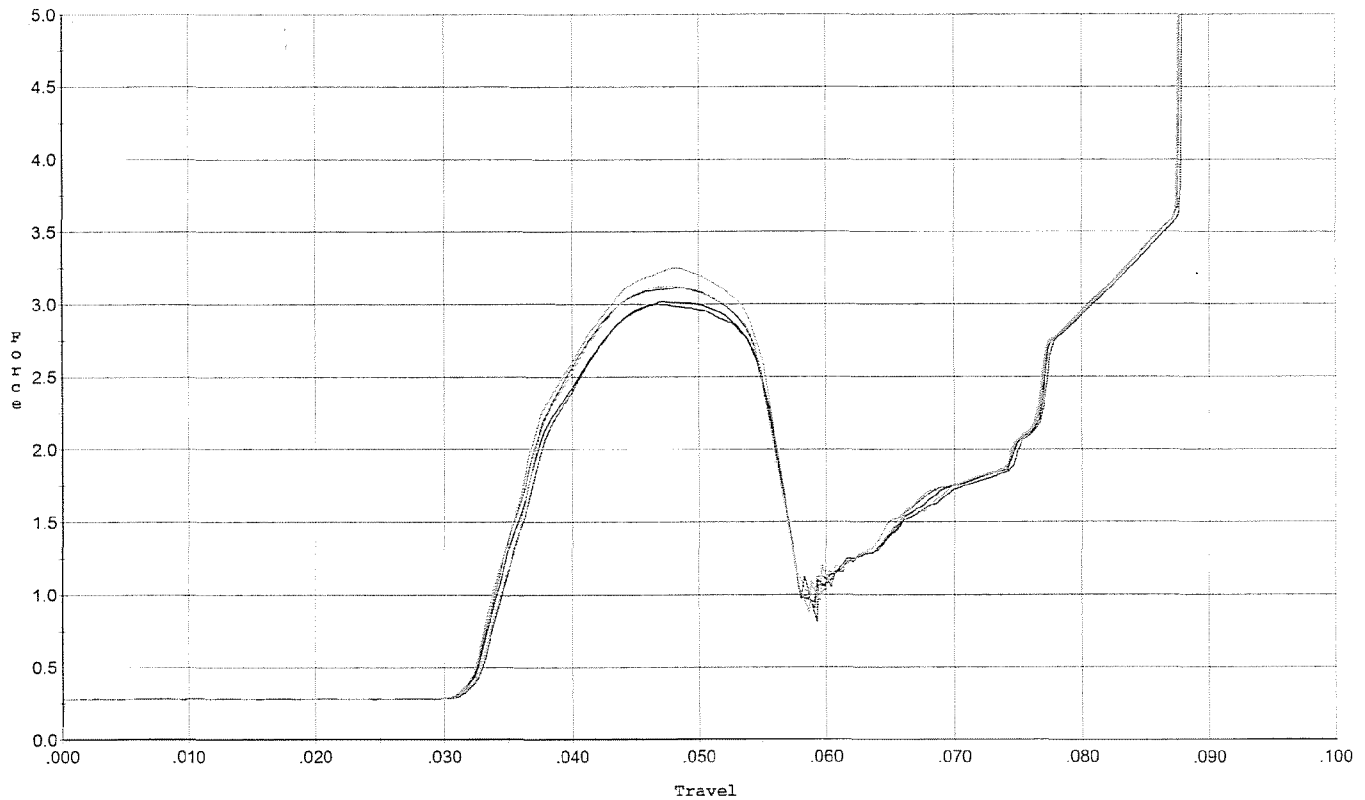
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.120	0.054	0.032	0.035	0.066		Set Trigger
2	3.115	0.055	0.031	0.035	0.068		Set Trigger
3	3.133	0.053	0.031	0.035	0.067		Set Trigger
4	3.111	0.054	0.032	0.035	0.067		Set Trigger
5	3.131	0.055	0.031	0.035	0.068		Set Trigger

Avg 3.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/26/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



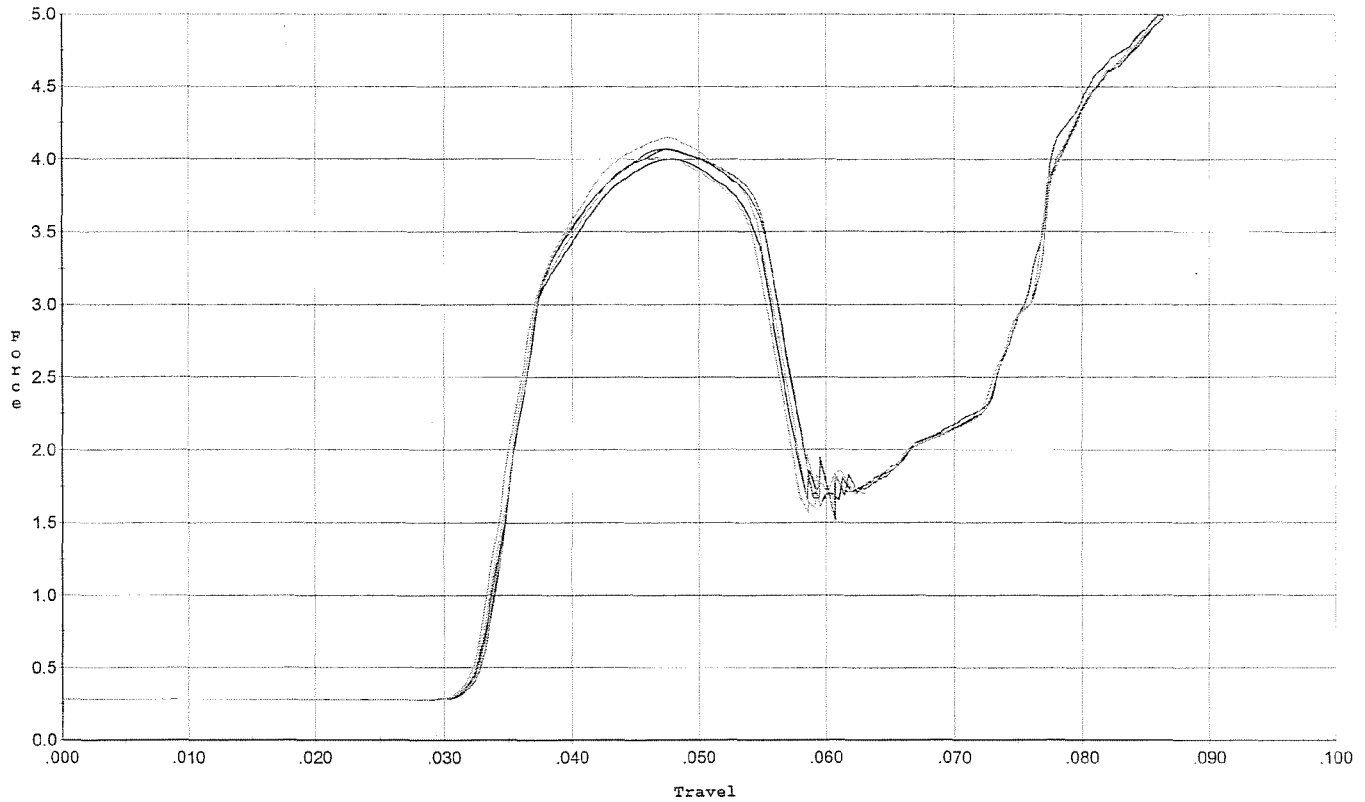
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.999	0.056	0.033	0.036	0.065		Set Trigger
2	3.017	0.056	0.033	0.036	0.066		Set Trigger
3	3.114	0.056	0.033	0.036	0.068		Set Trigger
4	3.123	0.056	0.033	0.036	0.068		Set Trigger
5	3.250	0.055	0.032	0.036	0.069		Set Trigger

Avg 3.10

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/26/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



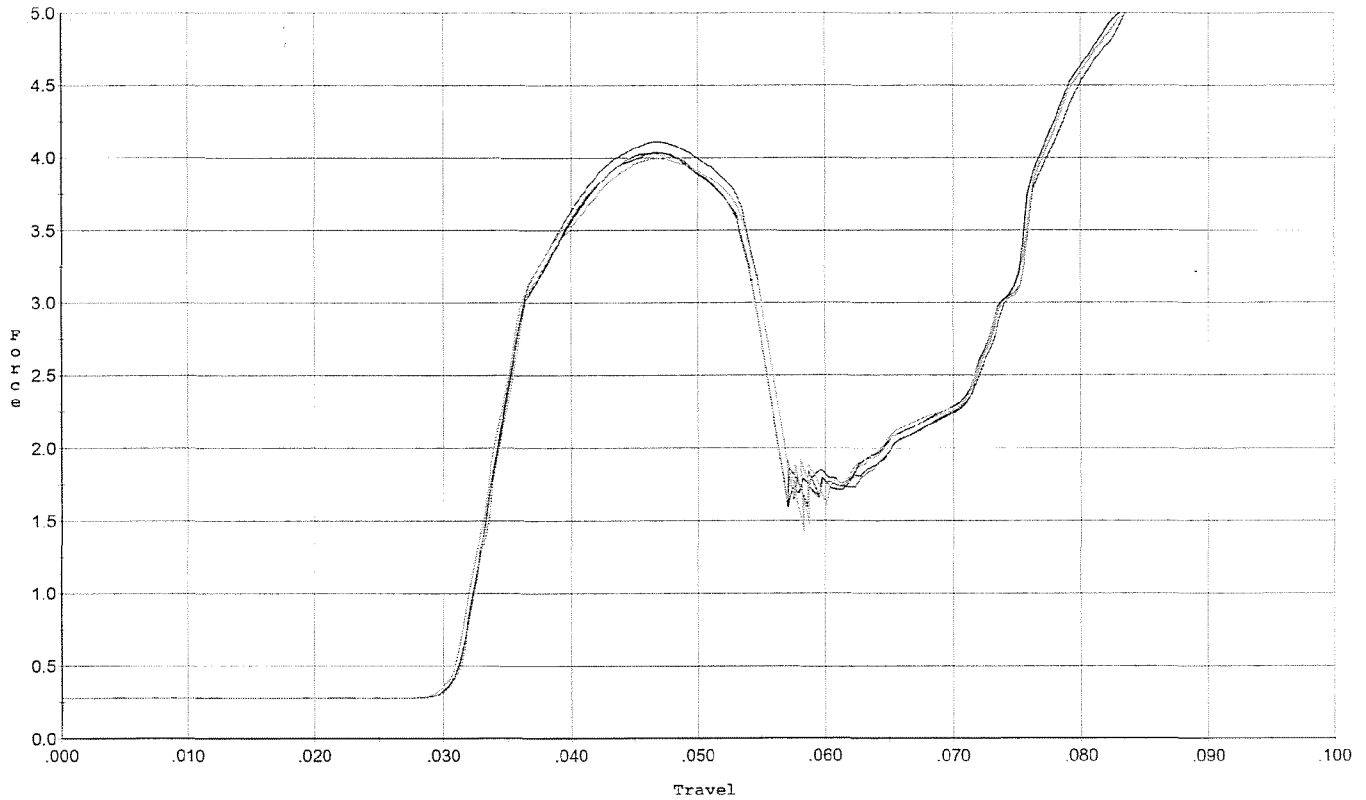
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.066	0.055	0.033	0.034	0.087		Set Trigger
2	4.004	0.055	0.032	0.035	0.084		Set Trigger
3	4.071	0.055	0.033	0.034	0.087		Set Trigger
4	4.147	0.056	0.032	0.034	0.090		Set Trigger
5	4.011	0.056	0.032	0.034	0.087		Set Trigger

Avg 4.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/26/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



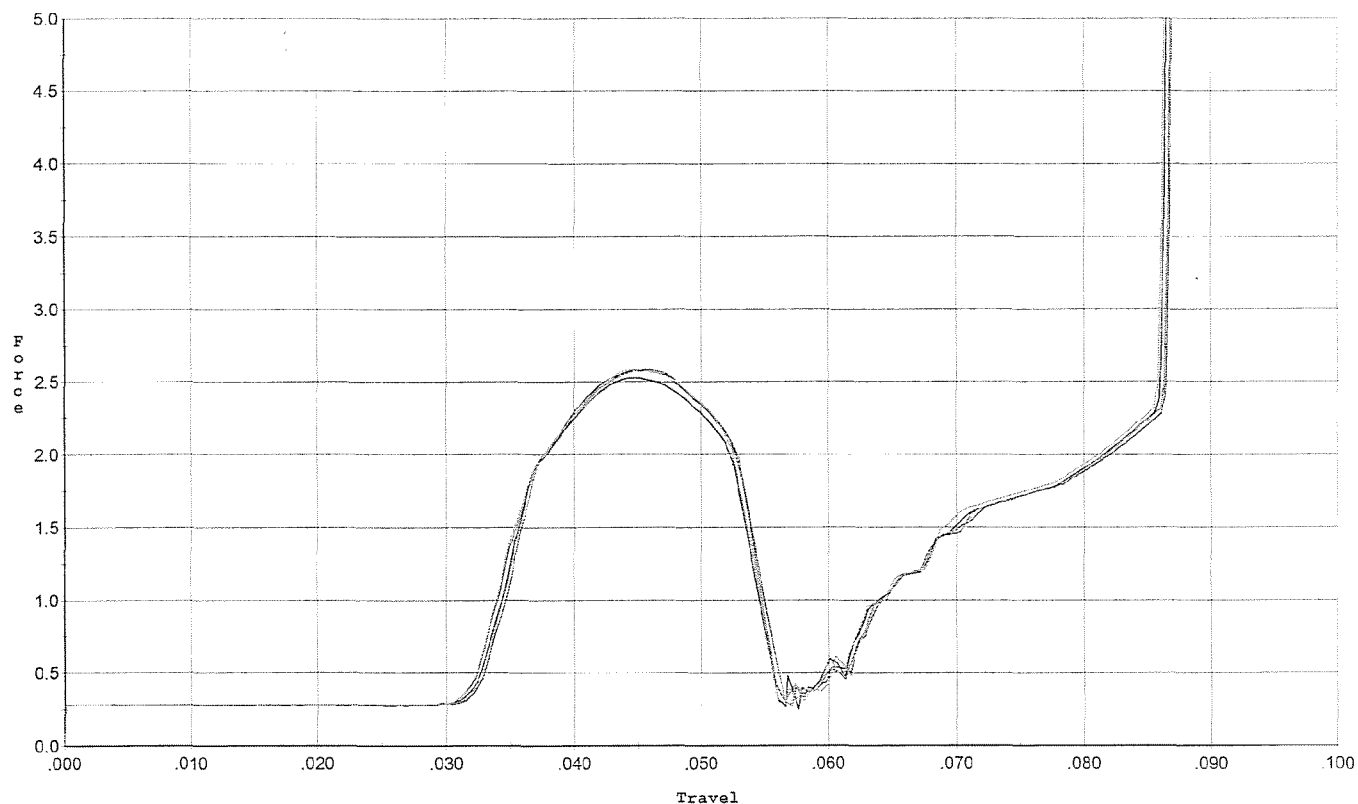
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.032	0.054	0.031	0.034	0.085		Set Trigger
2	4.036	0.054	0.031	0.034	0.085		Set Trigger
3	4.110	0.055	0.031	0.033	0.088		Set Trigger
4	4.000	0.055	0.031	0.034	0.086		Set Trigger
5	4.035	0.054	0.031	0.034	0.086		Set Trigger

AVG 4.04

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/26/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



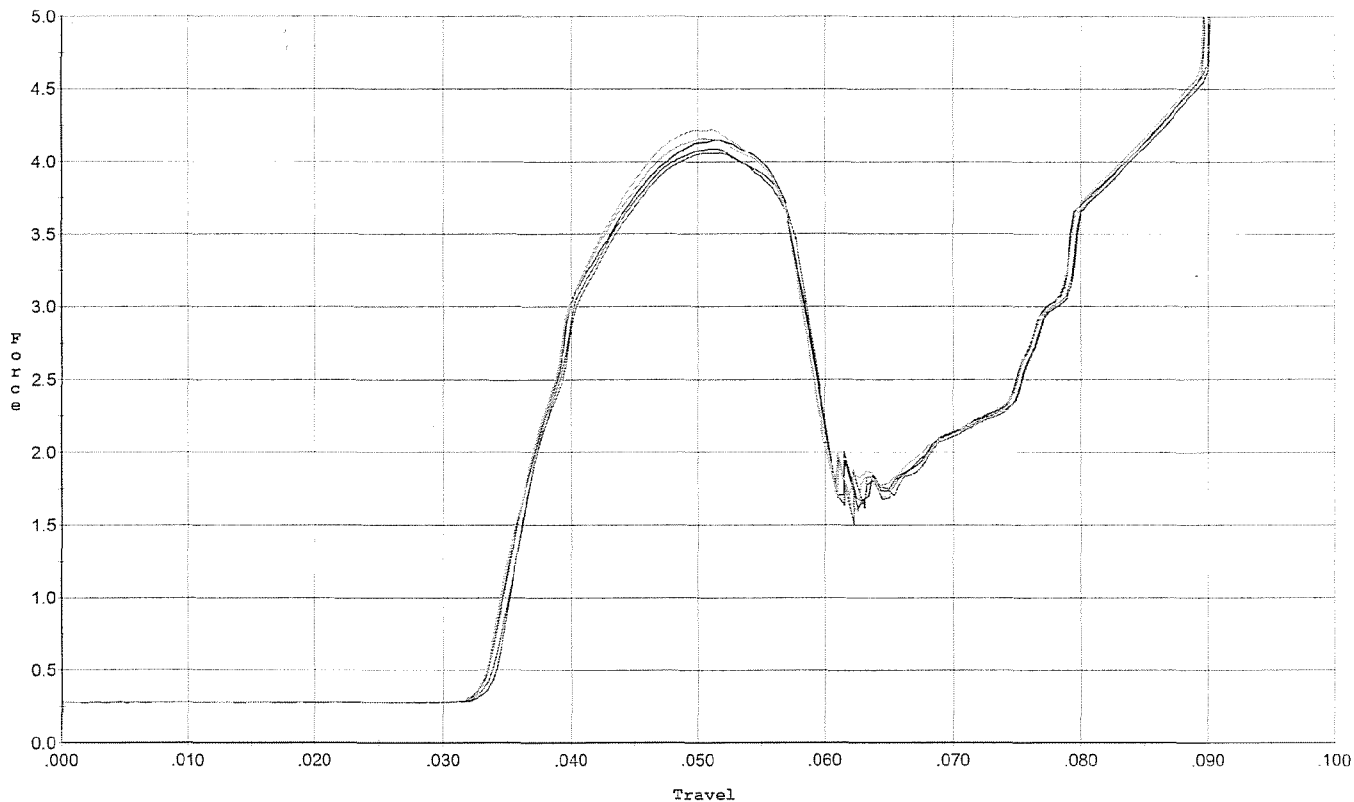
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.580	0.053	0.033	0.037	0.052		Set Trigger
2	2.527	0.053	0.033	0.038	0.051		Set Trigger
3	2.588	0.053	0.032	0.037	0.053		Set Trigger
4	2.584	0.053	0.033	0.037	0.052		Set Trigger
5	2.591	0.054	0.032	0.037	0.054		Set Trigger

Avg 2.57

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/26/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.086	0.058	0.034	0.035	0.090		Set Trigger
2	4.143	0.059	0.033	0.035	0.092		Set Trigger
3	4.061	0.058	0.034	0.035	0.089		Set Trigger
4	4.220	0.057	0.033	0.035	0.090		Set Trigger
5	4.160	0.057	0.033	0.035	0.089		Set Trigger

AVG 4.13