

G6784647

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

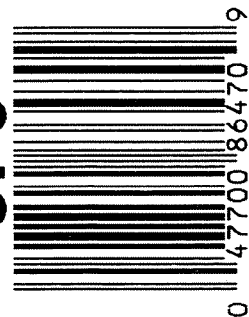
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6784647

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G678 4647

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-25-08	SPD.
430	ASSEMBLE TO STOCK		8-25-08	SP
440	PROOF		8-25-08	SPD.
460	CHECK HEADSPACE		8-25-08	SPD.
470	DIS-ASSEMBLE ACTION		8-25-08	SPD.
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX -JUL 26 2008 OPERATOR BH	8-26-08	RTZ
475	DRILL AND TAP SIGHT HOLES		8-26-08	SP
480	MAGNAFLUX BBL ACTION		8-28-08	BM
490	MAGNAFLUX BOLT		8/28/08	MR
500	ROLLMARK CALIBER		8/29/08	RT
520	GOFF BLAST BBL / REC		8/28/08	DG
542	APPLY COATINGS (BARREL ACTION)		8-30	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-11-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-11-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-11-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-12-08	SPD.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.0</u> <u>5.0</u> <u>5.0</u>	10-8-08	LH
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>4.0</u> <u>5.0</u>	10-8-08	LH
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.023</u> <u>.024</u>	10-8-08	LH
	J) ASSEMBLE STOCK		9-12-08	LH
	K) ASSEMBLE SWIVEL STUDS		10-8-08	LH
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	PASS FAIL PASS FAIL	9-15-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-15-08	FM
670	FINAL INSPECTION A) HEADSPACE		10-8-08	LH
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.16</u> <u>2.17</u> <u>2.15</u> <u>2.17</u> <u>2.13</u>	9-30-08	TC
	C) FUNCTION		9-30-08	TL
690	PACK		12/3/08	FM

F004 REV 5/2006

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE

9/10/03
TUE

TESTER

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	274	283		289	
PULL #2	285	275		348	
PULL #3	284	275		268	
PULL #4	300	286		271	
PULL #5	300	140 ³⁸⁴ ₃₇₈		278	
TOTAL	1443	1403		1454	
AVERAGE	288	280		290	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	322	356		
PULL #2	339	331		
PULL #3	333	335		
PULL #4	332	335		
PULL #5	343 ³⁴³ 343	325		
TOTAL	1663	1682		
AVERAGE	332	336		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	442	430		438
PULL #2	434	428		438
PULL #3	439	427		429
PULL #4	447	435		437
PULL #5	446	431		427
TOTAL	2208	2151		2169
AVERAGE	441	430		433