

G-6784648

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

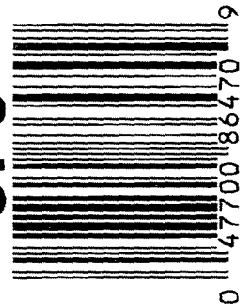
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6784648

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6784648

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-9-08	SP
430	ASSEMBLE TO STOCK		9-9-08	SP
440	PROOF		9-9-08	SP
460	CHECK HEADSPACE		9-9-08	SP
470	DIS-ASSEMBLE ACTION		9-9-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	9-10-08	RT
475	DRILL AND TAP SIGHT HOLES	SEP 11 2008	9-11-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BH	9-12-08	BH
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		9/12/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		9/16	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-19-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-19-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-19-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-11-08	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

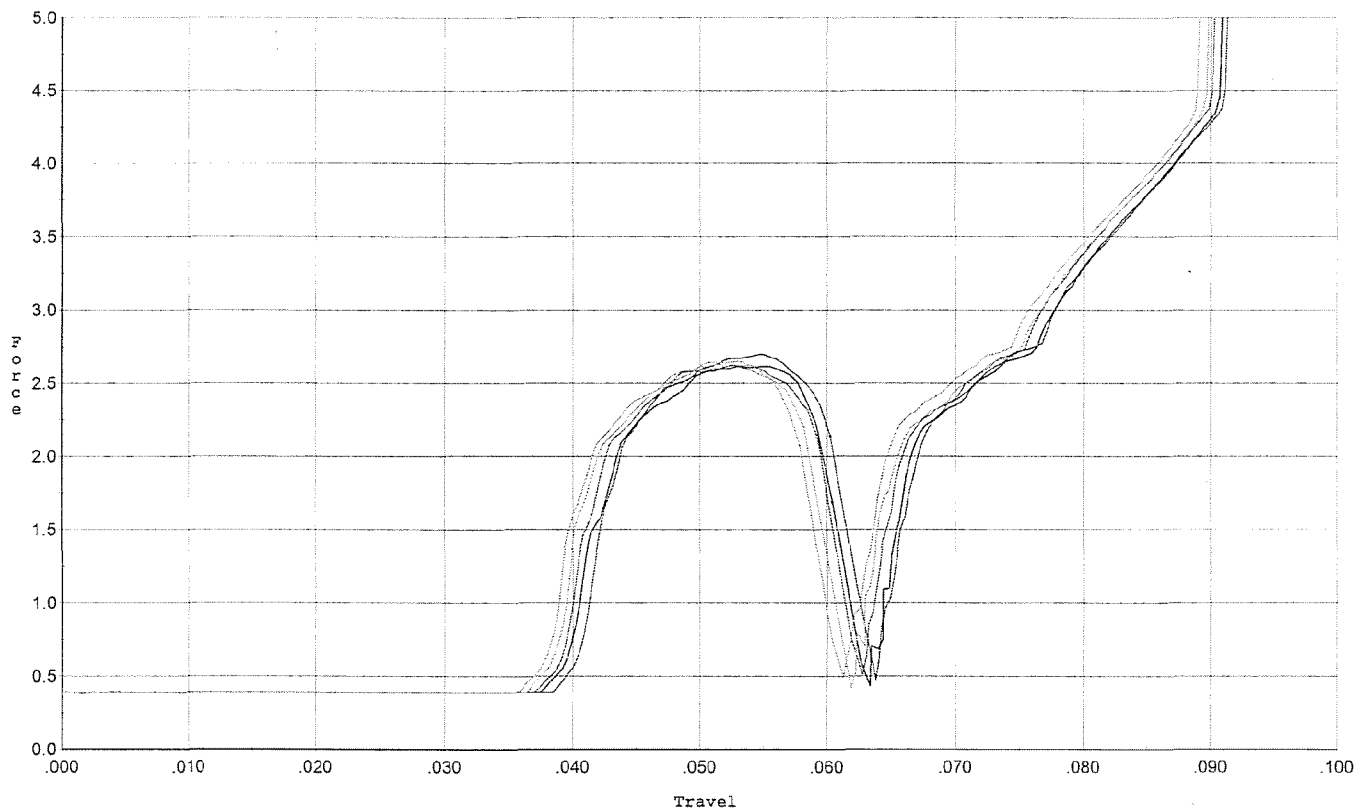
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.5</u> <u>5.0</u>	10-21-08	L.P.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>4.0</u> <u>5.0</u>	10-21-08	L.P.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.034</u>	10-21-08	L.P.
	J) ASSEMBLE STOCK		10-11-08	L.P.
	K) ASSEMBLE SWIVEL STUDS		10-21-08	L.P.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10-13-08	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-13-08	L.P.
670	FINAL INSPECTION A) HEADSPACE		10-21-08	L.P.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.57</u> <u>2.55</u> <u>2.83</u> <u>2.81</u> <u>2.48</u>	10-20-08	TC
	C) FUNCTION		10-21-08	L.P.
690	PACK		10/27/08	Fry

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/10/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



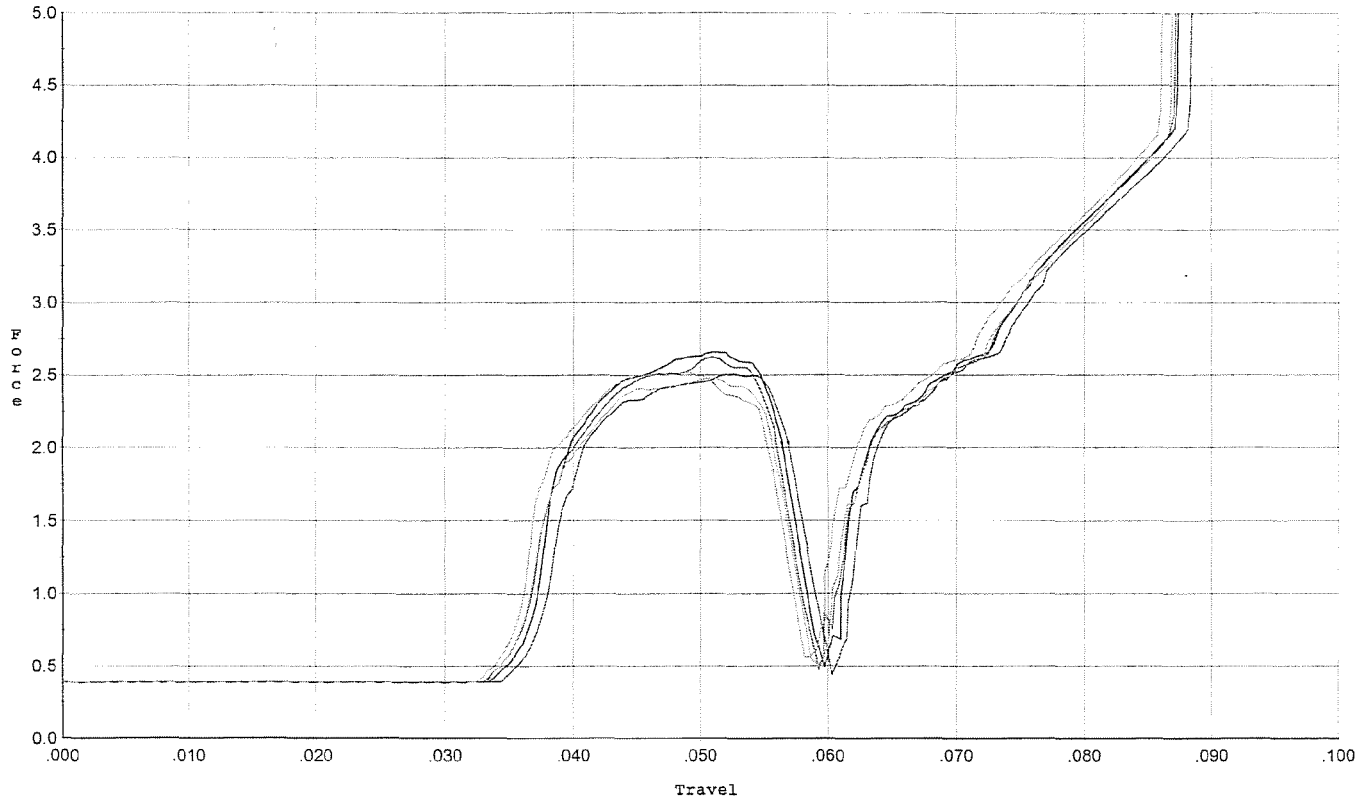
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.699	0.060	0.040	0.037	0.063		Set Trigger
2	2.623	0.060	0.040	0.037	0.062		Set Trigger
3	2.624	0.059	0.039	0.037	0.062		Set Trigger
4	2.653	0.058	0.039	0.037	0.061		Set Trigger
5	2.631	0.058	0.038	0.037	0.061		Set Trigger

A-2.64

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/10/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles+/- .50 lbs.



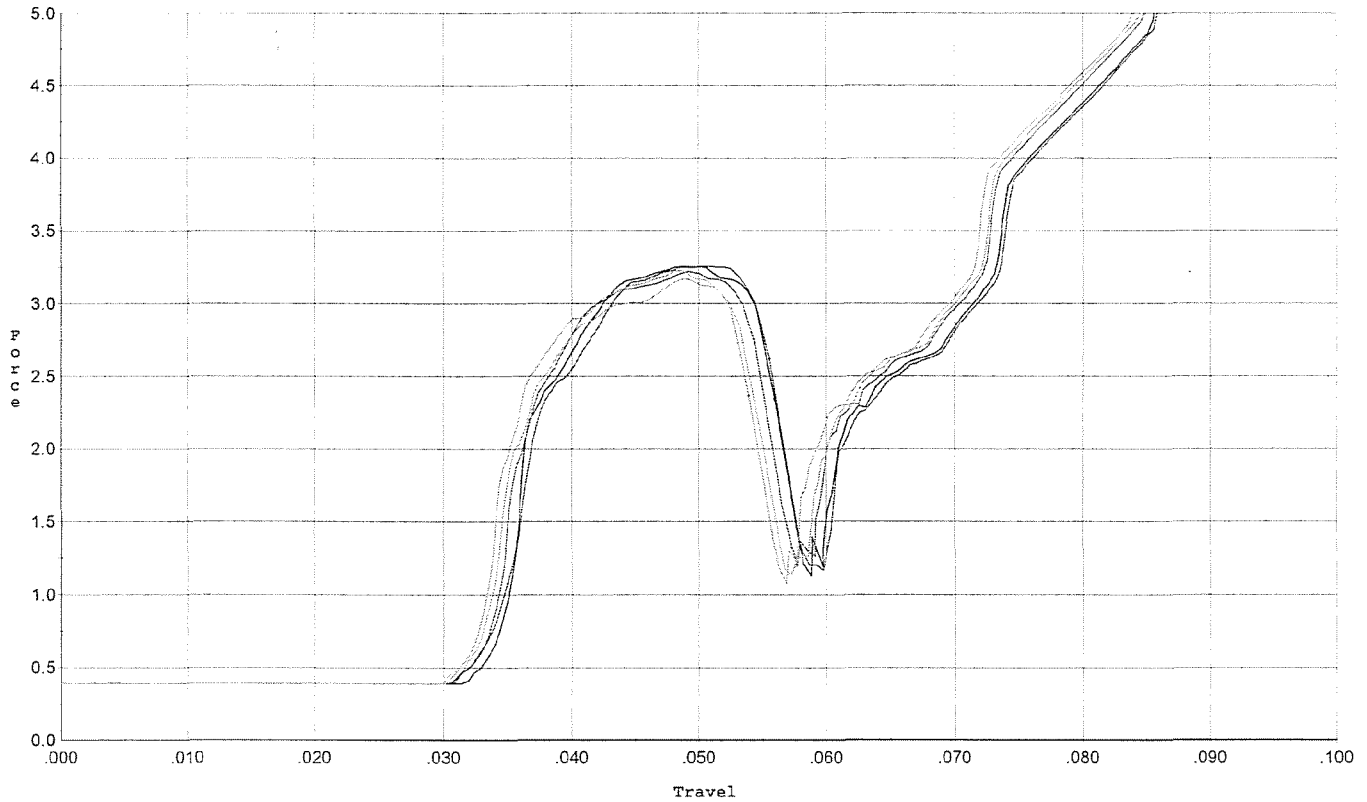
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.509	0.057	0.037	0.037	0.059		Set Trigger
2	2.659	0.056	0.036	0.036	0.061		Set Trigger
3	2.626	0.056	0.035	0.037	0.059		Set Trigger
4	2.479	0.056	0.035	0.036	0.059		Set Trigger
5	2.517	0.056	0.035	0.036	0.059		Set Trigger

A-2.55

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/10/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



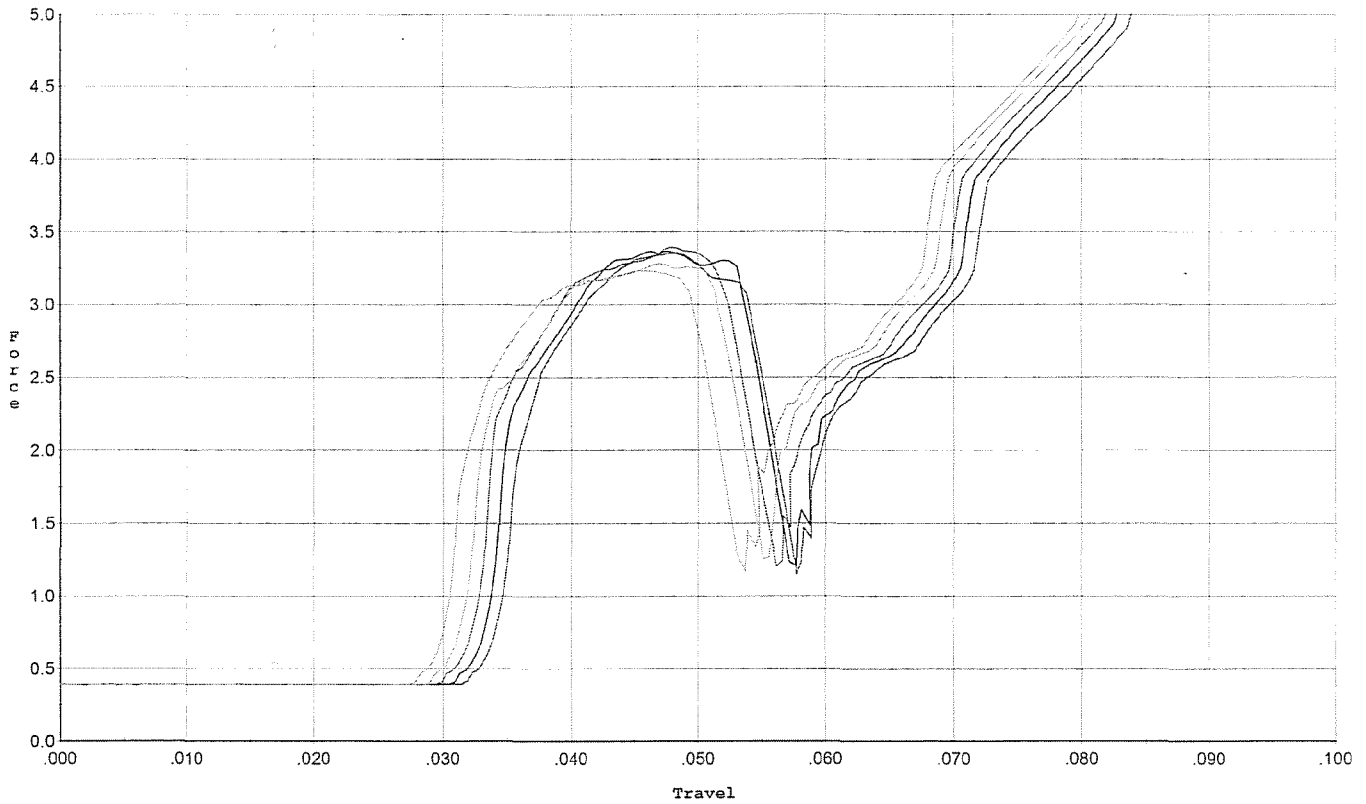
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.255	0.056	0.033	0.035	0.073		Set Trigger
2	3.255	0.056	0.034	0.034	0.074		Set Trigger
3	3.220	0.054	0.033	0.034	0.072		Set Trigger
4	3.168	0.055	0.032	0.034	0.071		Set Trigger
5	3.227	0.054	0.032	0.034	0.072		Set Trigger

A-3.22

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/10/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles+/- .75 lbs.



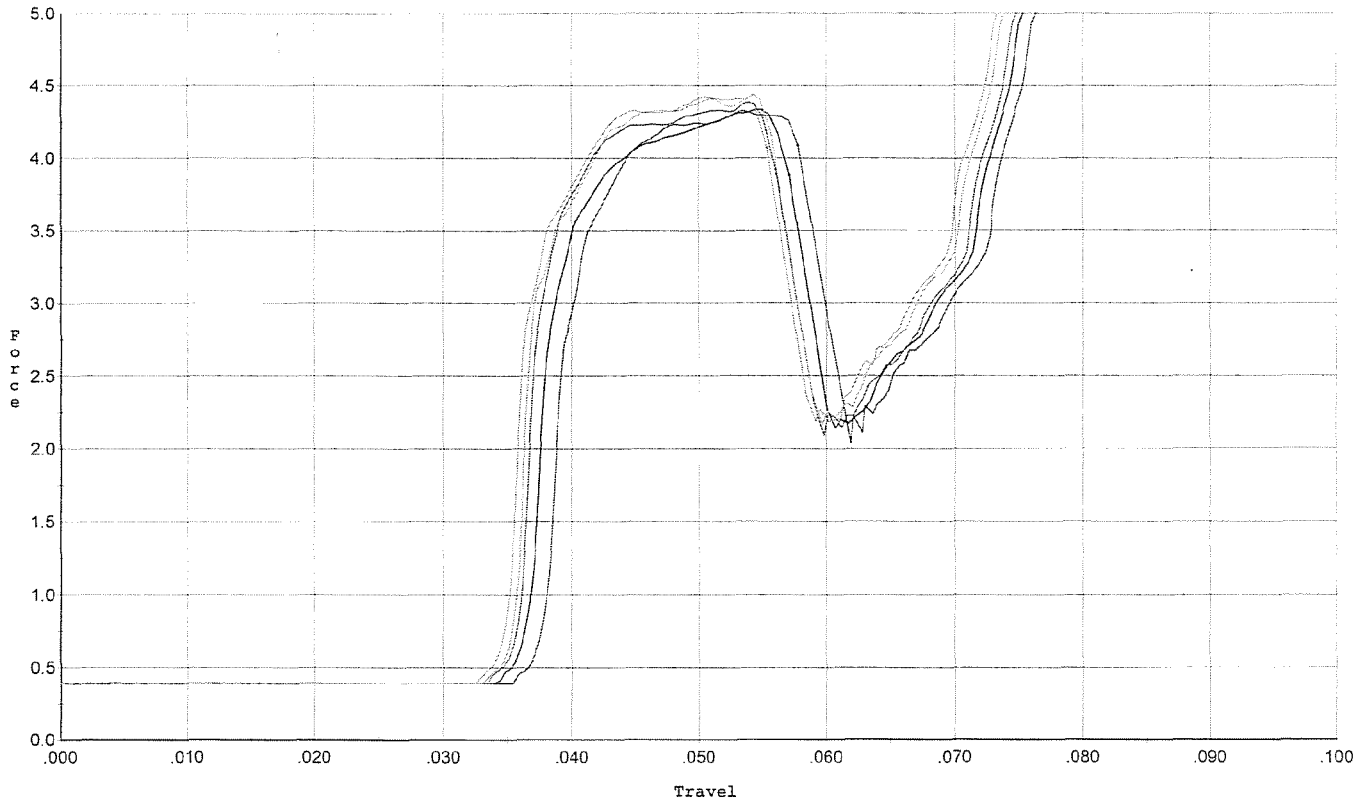
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.356	0.056	0.032	0.034	0.075		Set Trigger
2	3.366	0.055	0.031	0.033	0.076		Set Trigger
3	3.394	0.052	0.030	0.033	0.073		Set Trigger
4	3.280	0.053	0.029	0.032	0.074		Set Trigger
5	3.233	0.051	0.028	0.032	0.071		Set Trigger

Aug-3-32

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/10/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



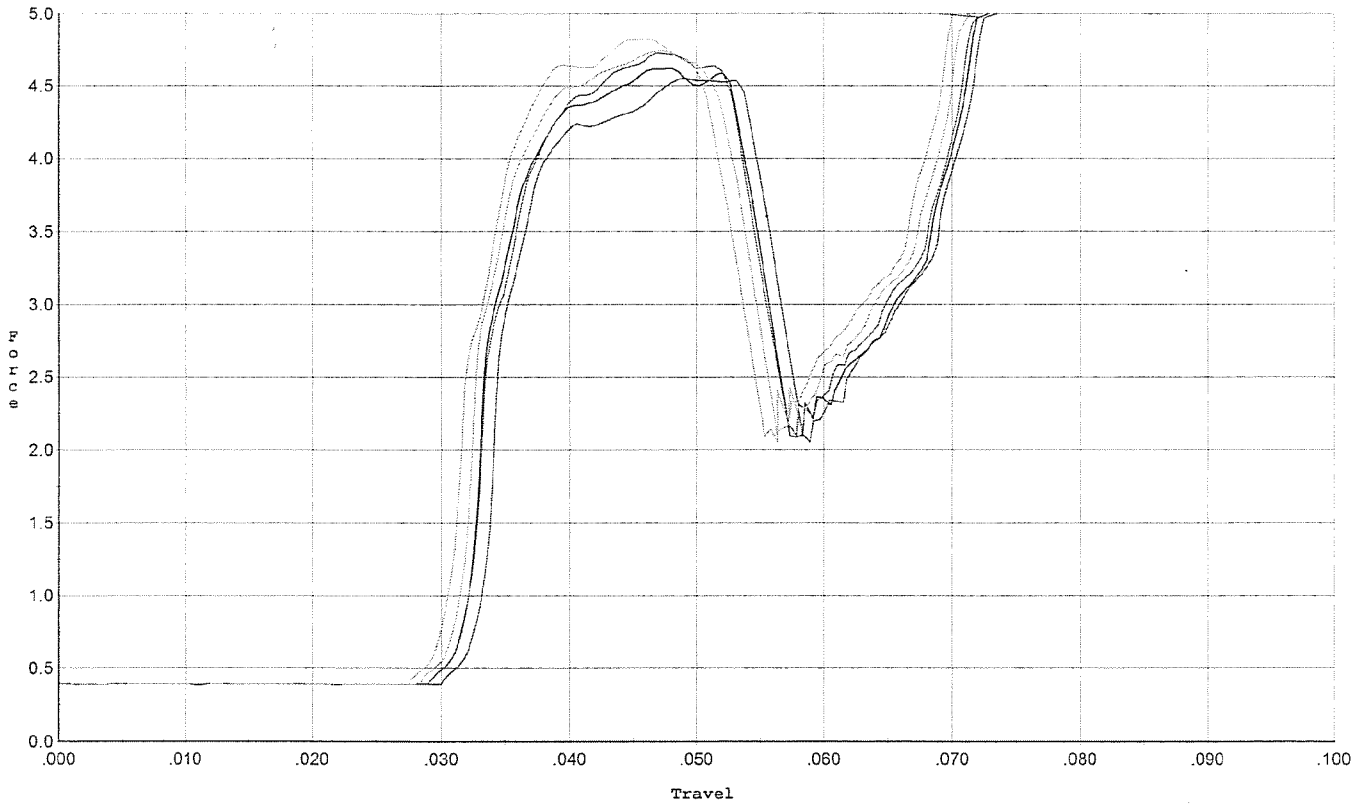
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.328	0.058	0.036	0.031	0.096		Set Trigger
2	4.333	0.057	0.035	0.031	0.096		Set Trigger
3	4.385	0.056	0.034	0.031	0.096		Set Trigger
4	4.436	0.056	0.035	0.030	0.097		Set Trigger
5	4.420	0.055	0.034	0.031	0.097		Set Trigger

A-4.38

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/10/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



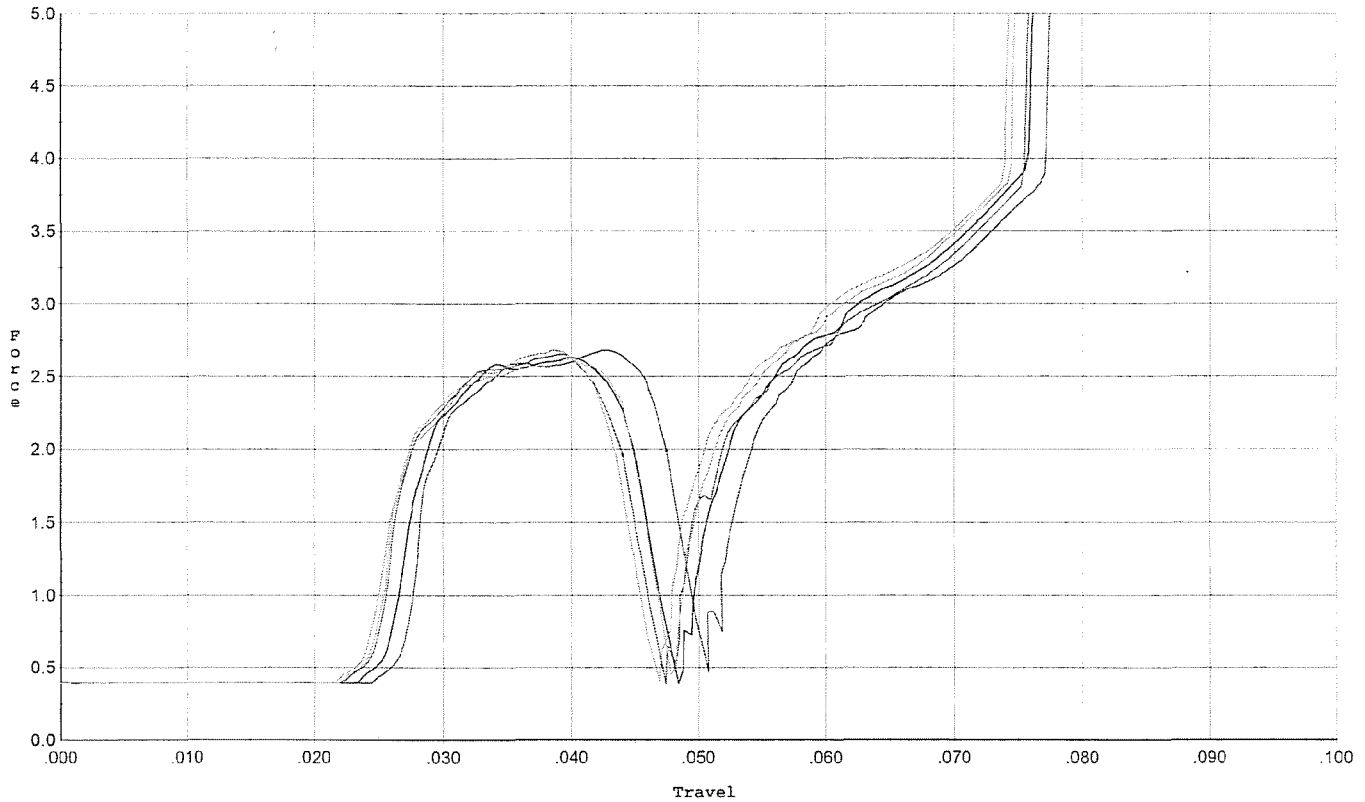
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.553	0.056	0.032	0.030	0.104		Set Trigger
2	4.623	0.054	0.031	0.031	0.105		Set Trigger
3	4.729	0.053	0.031	0.031	0.101		Set Trigger
4	4.745	0.053	0.031	0.031	0.104		Set Trigger
5	4.825	0.052	0.030	0.030	0.104		Set Trigger

A-4-69

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/10/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



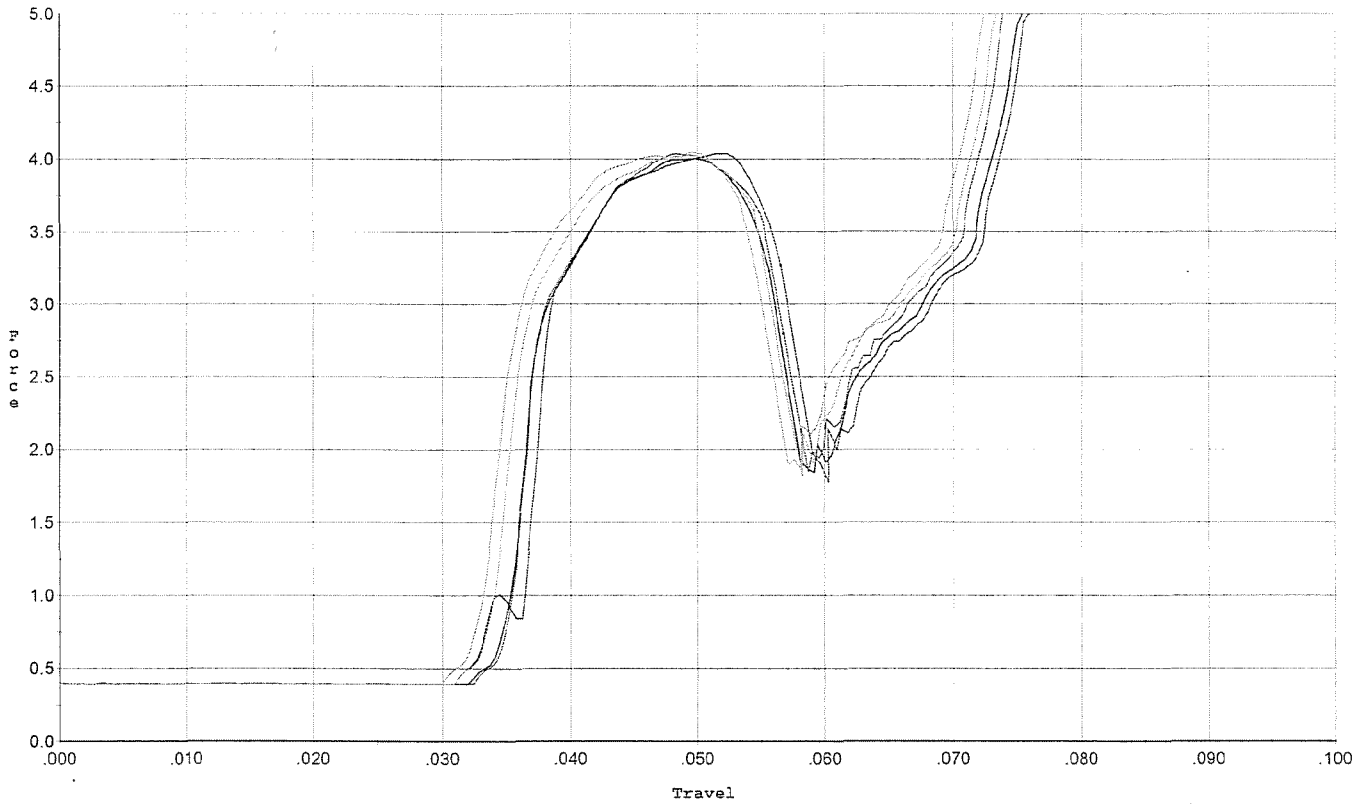
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.679	0.047	0.027	0.033	0.059		Set Trigger
2	2.628	0.045	0.026	0.034	0.054		Set Trigger
3	2.653	0.044	0.025	0.035	0.054		Set Trigger
4	2.616	0.045	0.024	0.033	0.057		Set Trigger
5	2.680	0.044	0.024	0.034	0.053		Set Trigger

A-2.65

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/10/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.036	0.057	0.033	0.034	0.089		Set Trigger
2	4.001	0.056	0.034	0.034	0.087		Set Trigger
3	4.038	0.057	0.033	0.033	0.089		Set Trigger
4	4.031	0.054	0.033	0.033	0.088		Set Trigger
5	4.042	0.055	0.032	0.032	0.091		Set Trigger

A-4.03