

56784649

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

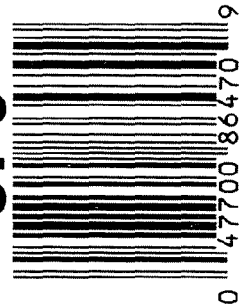
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6784649

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 06784649

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-25-08	J.P.D.
430	ASSEMBLE TO STOCK		8-25-08	SP
440	PROOF		8-25-08	J.P.D.
460	CHECK HEADSPACE		8-25-08	J.P.D.
470	DIS-ASSEMBLE ACTION		8-25-08	J.P.D.
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	8-26-08	BSN
475	DRILL AND TAP SIGHT HOLES	AUG 24 2008	8-26-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR B.M.	8-28-08	BSN
490	MAGNAFLUX BOLT		8/25/08	MR
500	ROLLMARK CALIBER		8/25/08	RT
520	GOFF BLAST BBL / REC		8/25/08	DG
542	APPLY COATINGS (BARREL ACTION)		8-31	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-5-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-5-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-5-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-12-08	BSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.0</u> <u>3.0</u> <u>3.0</u>	10-3-08	L.H.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>3.0</u> <u>3.0</u>	10-3-08	L.H.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	10-3-08	L.H.
	J) ASSEMBLE STOCK		9-15-08	Ren
	K) ASSEMBLE SWIVEL STUDS		10-3-08	L.H.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-15-08	Fm
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-15-08	TRW
670	FINAL INSPECTION A) HEADSPACE		10-3-08	L.H.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.12</u> <u>2.19</u> <u>2.48</u> <u>2.48</u> <u>2.45</u>	10-3-08	L.H.
	C) FUNCTION		10-3-08	L.H.
690	PACK		12-5-08	TC

F004 REV 5/2006

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

DATE 9/11/08

TESTER 798

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	290	288		294	
PULL #2	283	292		289	
PULL #3	288	281		298	
PULL #4	281	291		282	
PULL #5	283	291		283 283	
TOTAL	1425	1443		1436	
AVERAGE	285	288		287	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	306	353		
PULL #2	290	336		
PULL #3	321	343		
PULL #4	326	352		
PULL #5	330	316		
TOTAL	1573	1700		
AVERAGE	314	340		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	491	452		366
PULL #2	461	449		444
PULL #3	461	435		458
PULL #4	436	454		443
PULL #5	438	438		451
TOTAL	2277	2228		2162
AVERAGE	455	445		432

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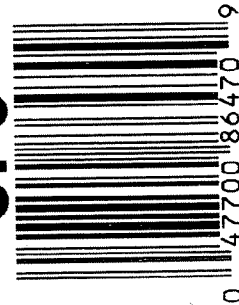
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6785055

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 67850 55

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-5-08	SP
430	ASSEMBLE TO STOCK		9-6-08	TC
440	PROOF		9-6-08	TC
460	CHECK HEADSPACE		9-6-08	TC
470	DIS-ASSEMBLE ACTION		9-6-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	9-8-08	BSN
475	DRILL AND TAP SIGHT HOLES		9-8-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BJA	9-10-08	BJA
490	MAGNAFLUX BOLT		9/10/08	MR
500	ROLLMARK CALIBER		9/10/08	RT
520	GOFF BLAST BBL / REC		9/10/08	DG
542	APPLY COATINGS (BARREL ACTION)		9/15	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-22-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-22-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-22-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-25-08	BSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

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OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.0</u> <u>3.0</u> <u>3.0</u>	10-7-08	LJ
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>3.0</u>	10-7-08	LJ
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.023</u> <u>.023</u>	10-7-08	LJ
	J) ASSEMBLE STOCK		9-25-08	RBN
	K) ASSEMBLE SWIVEL STUDS		10-7-08	RJ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-26-08	TRW
	MALFUNCTION	CORRECTION	N/A	
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-26-08	LJ
670	FINAL INSPECTION A) HEADSPACE		10-7-08	LJ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.45</u> <u>2.37</u> <u>2.41</u> <u>2.36</u> <u>2.39</u>	9-20-08	TL
	C) FUNCTION		10-7-08	RJ
690	PACK		12-5-08	TL

F004 REV 5/2006

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

1.00 LBS 4.00 LBS
1.00 LBS 4.00 LBS
1.00 LBS 4.00 LBS

DATE

9-20-08

TESTER

TAE

	1.00 LBS INITIAL	2.00 LBS AFTER 20 CYCLES	FINAL TEST & TO RESET 1.00 LBS	COMMENTS
PULL #1	289	273	273	
PULL #2	289	272	273	
PULL #3	286	259	273	
PULL #4	274	262	281	
PULL #5	274	262	273	
TOTAL	1712	1328	1323	
AVERAGE	282	265	274	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES	COMMENTS
PULL #1	346	353	
PULL #2	350	353	
PULL #3	337	353	
PULL #4	344	358	
PULL #5	337	361	
TOTAL	1714	1778	
AVERAGE	342	355	

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	431	428		413
PULL #2	426	428		406
PULL #3	431	415		454
PULL #4	433	420		436
PULL #5	430	412		445
TOTAL	2151	2103		2154
AVERAGE	430	420		430