

G6784650

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

**BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD**

proof of purchase



owner registration sticker



BM FORM

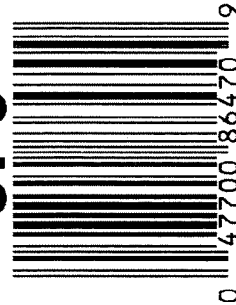
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6784650

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 678 4650

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-25-08	SPD
430	ASSEMBLE TO STOCK		8-25-08	SP
440	PROOF		8-25-08	SPD
460	CHECK HEADSPACE		8-25-08	SPD
470	DIS-ASSEMBLE ACTION		8-25-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	8-26-08	RT
475	DRILL AND TAP SIGHT HOLES	2008	8-26-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BTT	8-28-08	BTT
490	MAGNAFLUX BOLT		8/28/08	MR
500	ROLLMARK CALIBER		8/28/08	RT
520	GOFF BLAST BBL / REC		8/28/08	OG
542	APPLY COATINGS (BARREL ACTION)		8-30	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-11-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-11-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-11-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-12-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

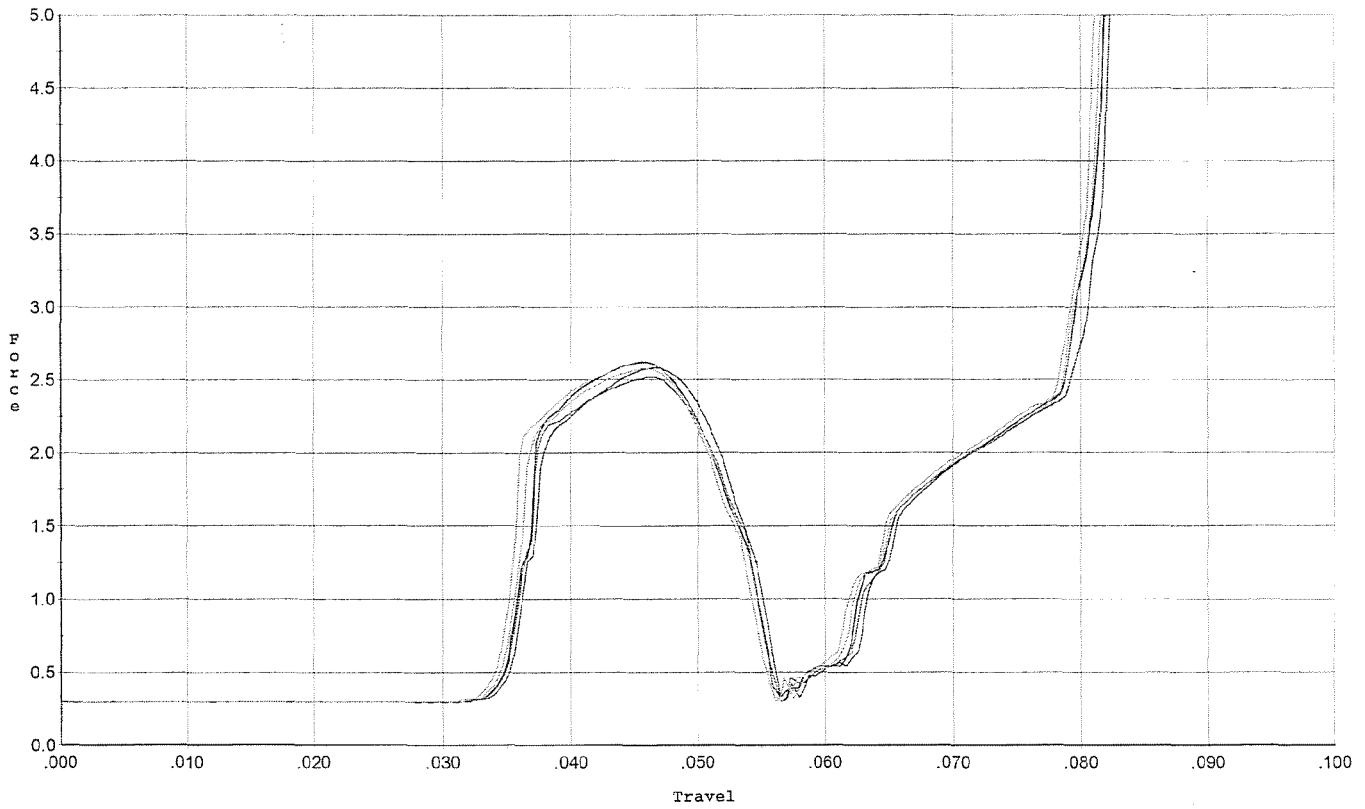
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2.5</u> <u>2.5</u> <u>2.5</u>	9-16-08	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.5</u> <u>4.5</u> <u>4.5</u>	9-16-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.025</u>	9-16-08	TL
	J) ASSEMBLE STOCK		9-12-08	SPD
	K) ASSEMBLE SWIVEL STUDS		9-16-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 &	FUNCTION TEST AND	<u>PASS</u> FAIL		
650	TARGET	<u>PASS</u> FAIL	9-13-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-13-08	TL
670	FINAL INSPECTION A) HEADSPACE		9-16-08	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.11</u> <u>2.08</u> <u>2.08</u> <u>2.08</u> <u>2.08</u>	9-15-08	TL
	C) FUNCTION		9-16-08	TL
690	PACK		12-9-08	ESW

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/10/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



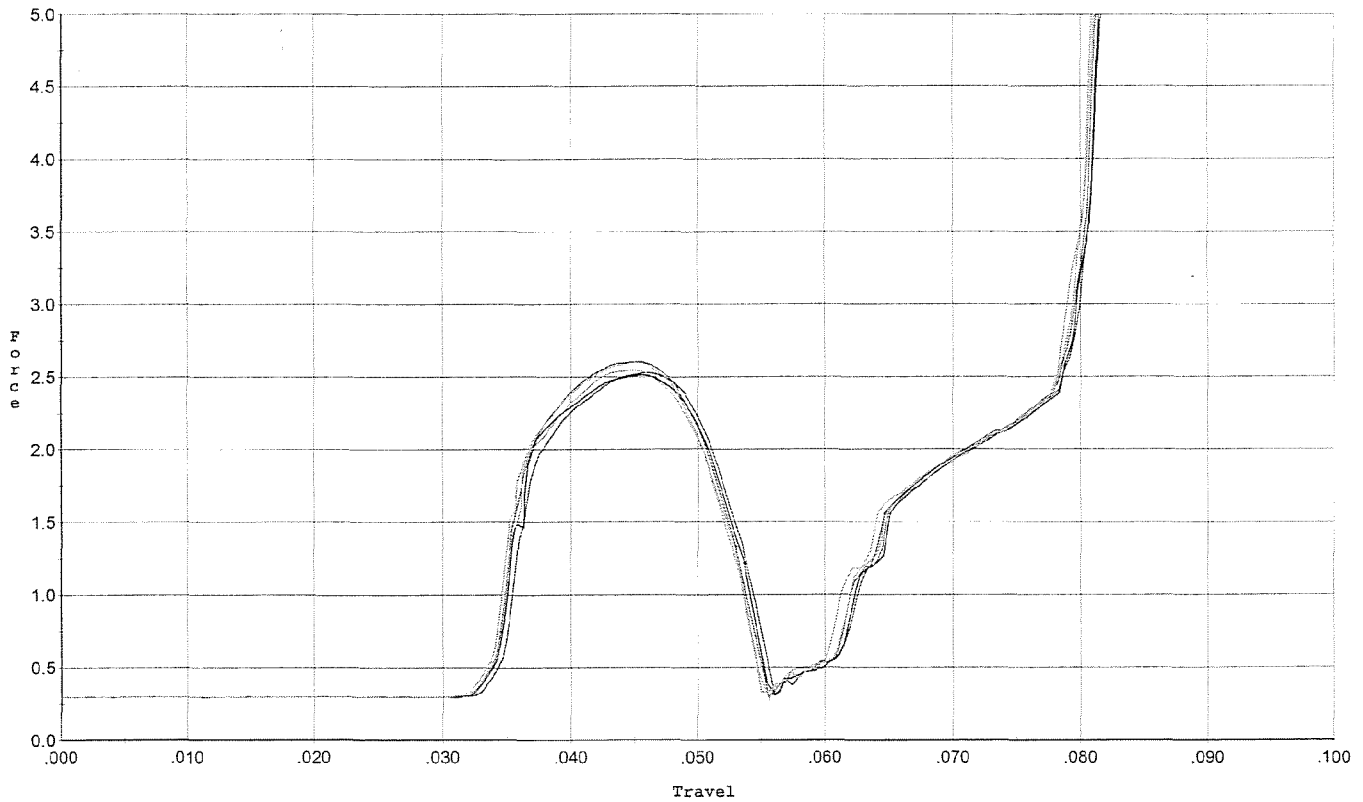
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.583	0.055	0.035	0.035	0.051		Set Trigger
2	2.620	0.054	0.035	0.035	0.051		Set Trigger
3	2.518	0.054	0.035	0.035	0.050		Set Trigger
4	2.575	0.054	0.034	0.035	0.052		Set Trigger
5	2.629	0.053	0.034	0.035	0.052		Set Trigger

AVG 2.58

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/10/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



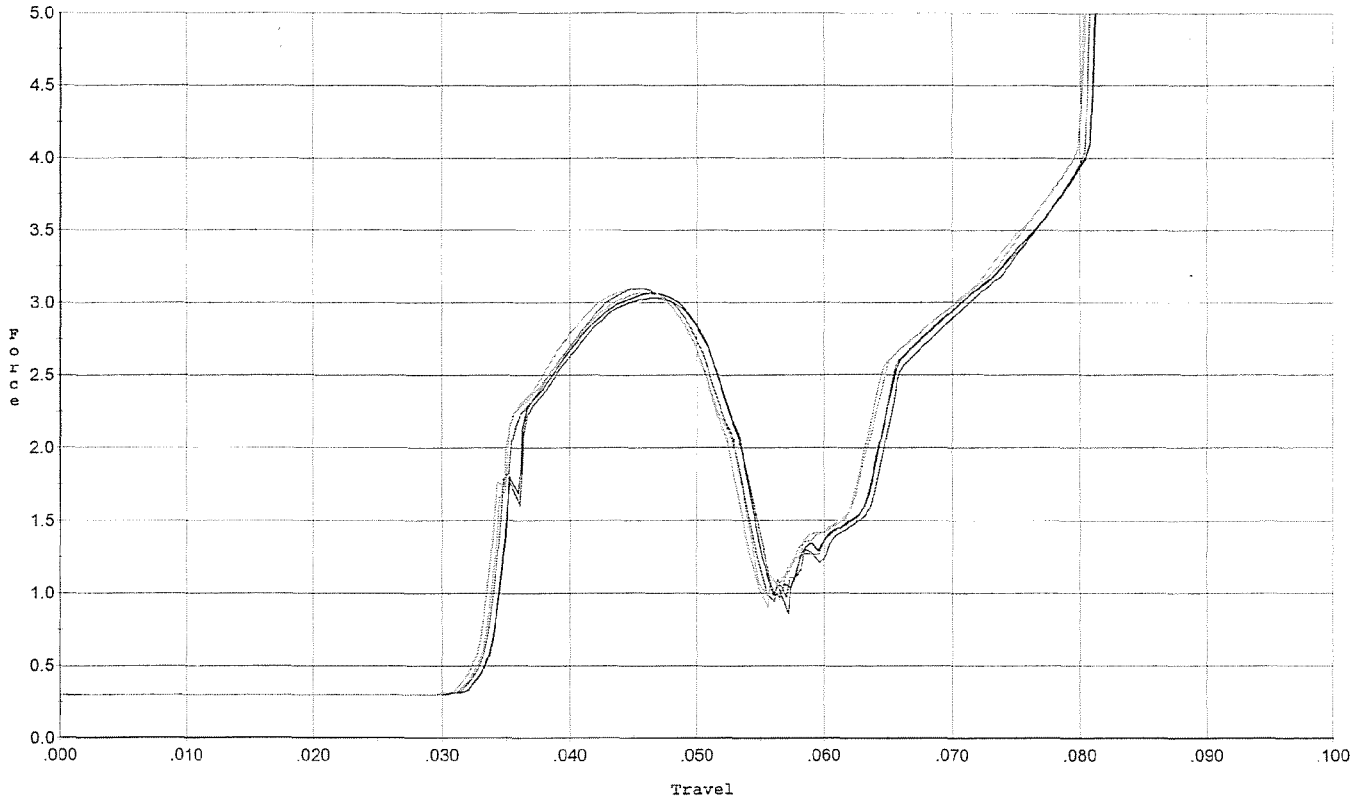
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.528	0.055	0.034	0.035	0.051		Set Trigger
2	2.516	0.054	0.034	0.035	0.051		Set Trigger
3	2.602	0.053	0.033	0.035	0.051		Set Trigger
4	2.601	0.053	0.033	0.035	0.051		Set Trigger
5	2.545	0.053	0.033	0.034	0.051		Set Trigger

AVG 2.55

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 9/10/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



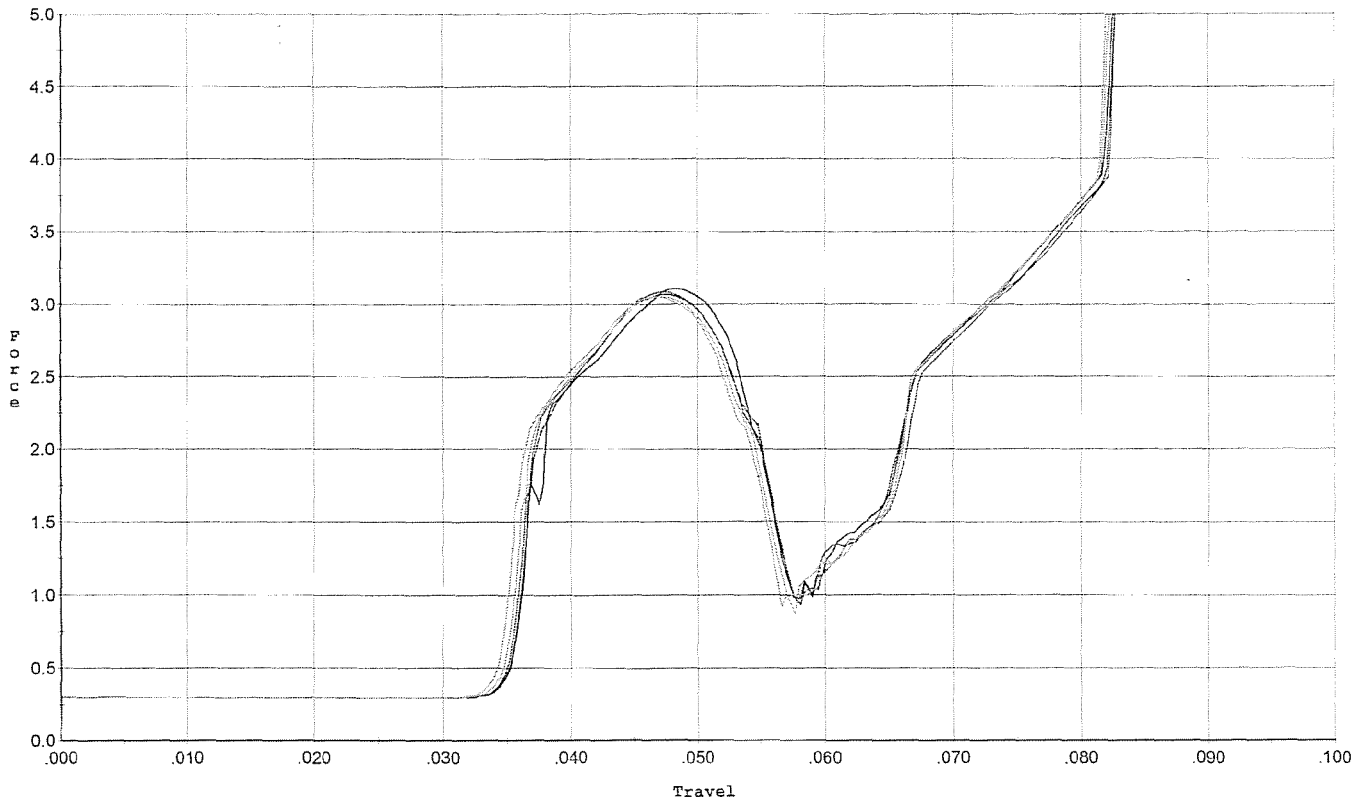
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.033	0.055	0.033	0.033	0.062		Set Trigger
2	3.067	0.053	0.033	0.034	0.061		Set Trigger
3	3.096	0.053	0.033	0.033	0.061		Set Trigger
4	3.100	0.052	0.032	0.033	0.061		Set Trigger
5	3.069	0.053	0.033	0.033	0.061		Set Trigger

Avg 3.07

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/10/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



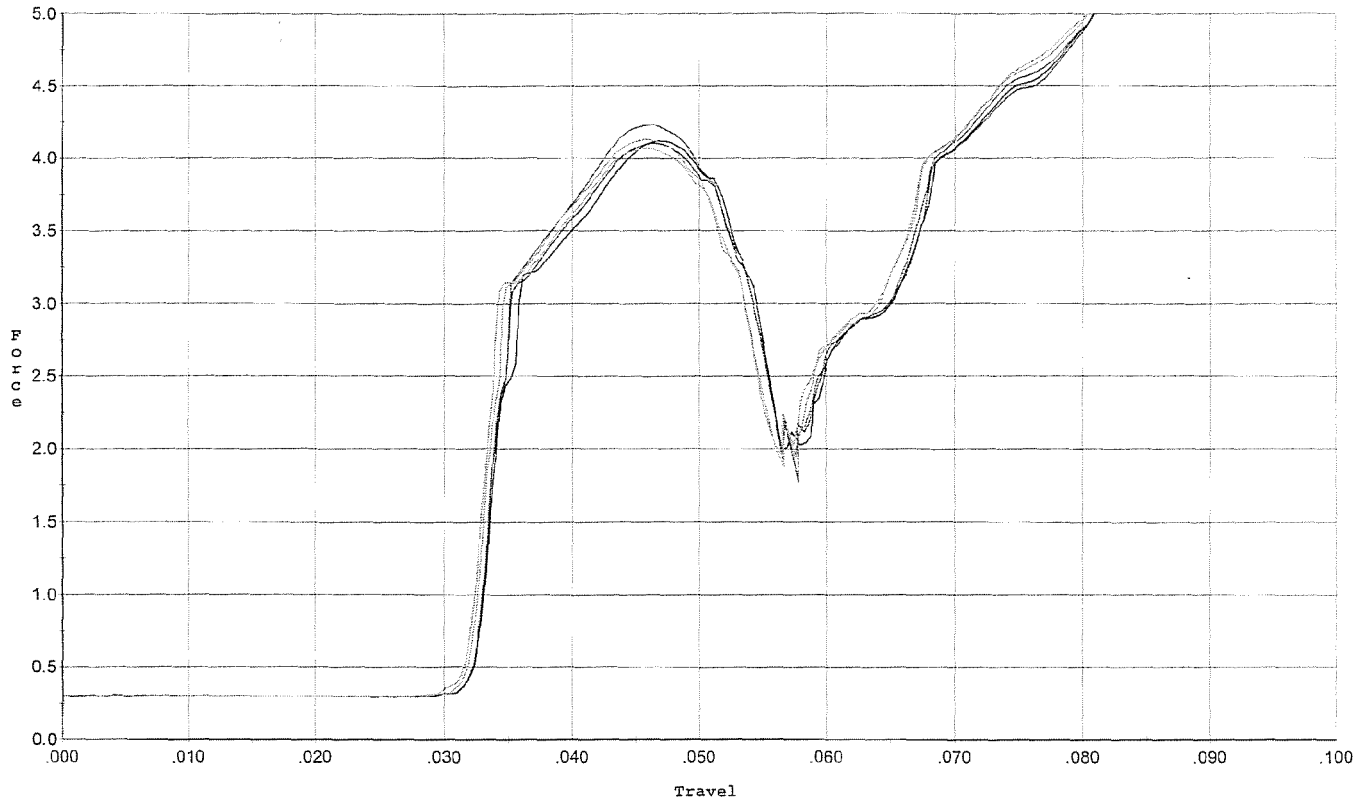
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.066	0.055	0.035	0.034	0.061		Set Trigger
2	3.109	0.055	0.035	0.034	0.061		Set Trigger
3	3.086	0.055	0.035	0.034	0.061		Set Trigger
4	3.053	0.054	0.035	0.034	0.060		Set Trigger
5	3.051	0.055	0.034	0.034	0.062		Set Trigger

Avg 3.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 9/10/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



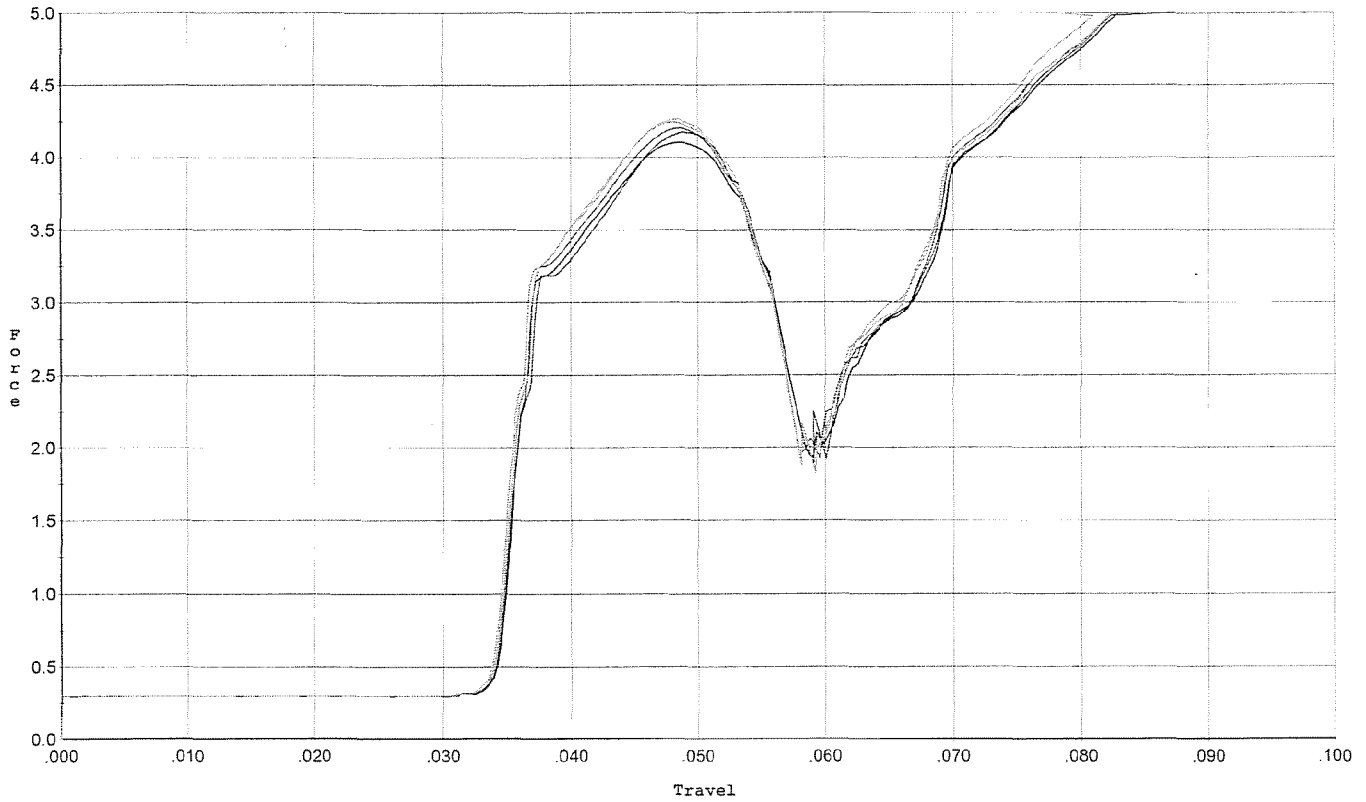
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.102	0.055	0.032	0.031	0.087		Set Trigger
2	4.119	0.054	0.032	0.031	0.085		Set Trigger
3	4.230	0.055	0.032	0.031	0.088		Set Trigger
4	4.066	0.053	0.032	0.031	0.084		Set Trigger
5	4.129	0.053	0.032	0.031	0.085		Set Trigger

AVG 4.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/10/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



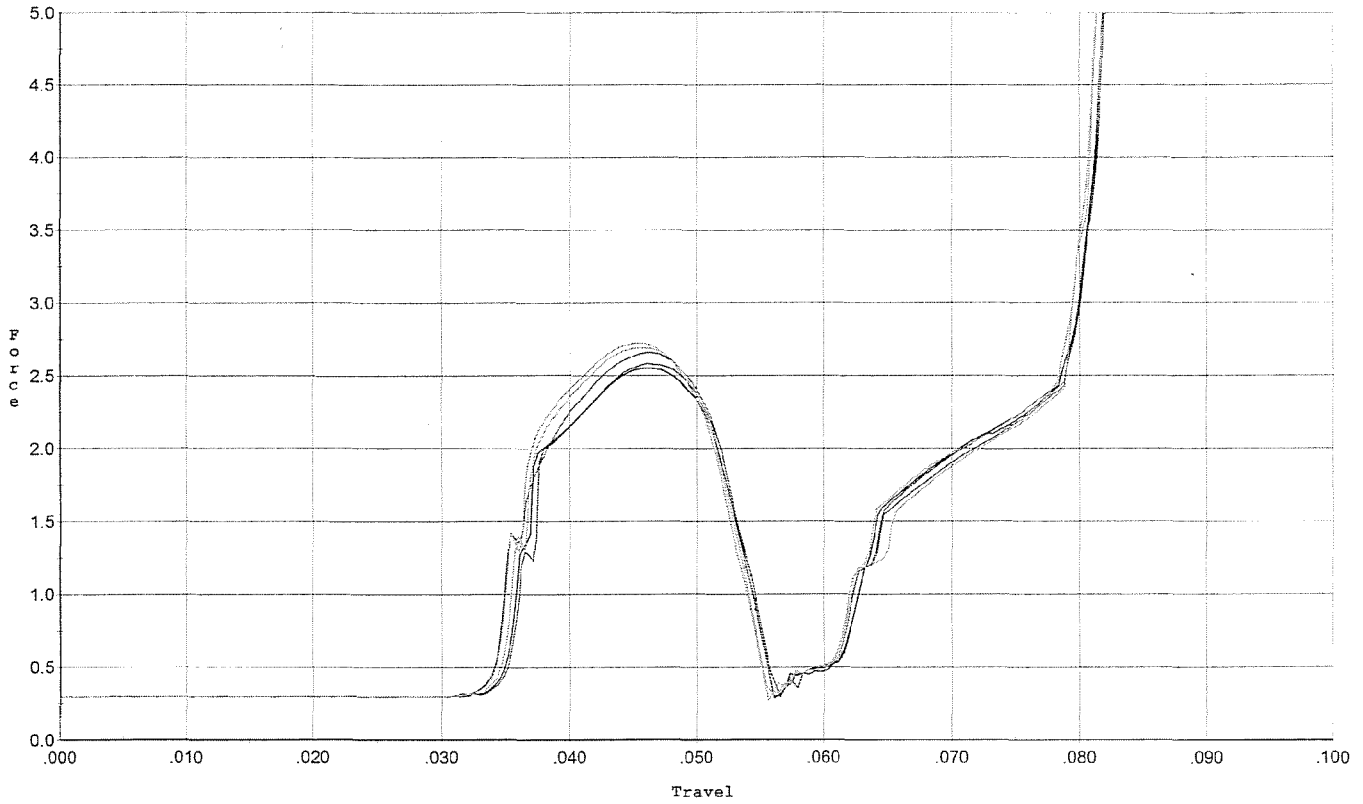
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.174	0.056	0.034	0.032	0.086		Set Trigger
2	4.105	0.056	0.034	0.032	0.085		Set Trigger
3	4.201	0.056	0.034	0.032	0.087		Set Trigger
4	4.264	0.056	0.034	0.031	0.088		Set Trigger
5	4.245	0.056	0.034	0.031	0.088		Set Trigger

Avg 4.19

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/10/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



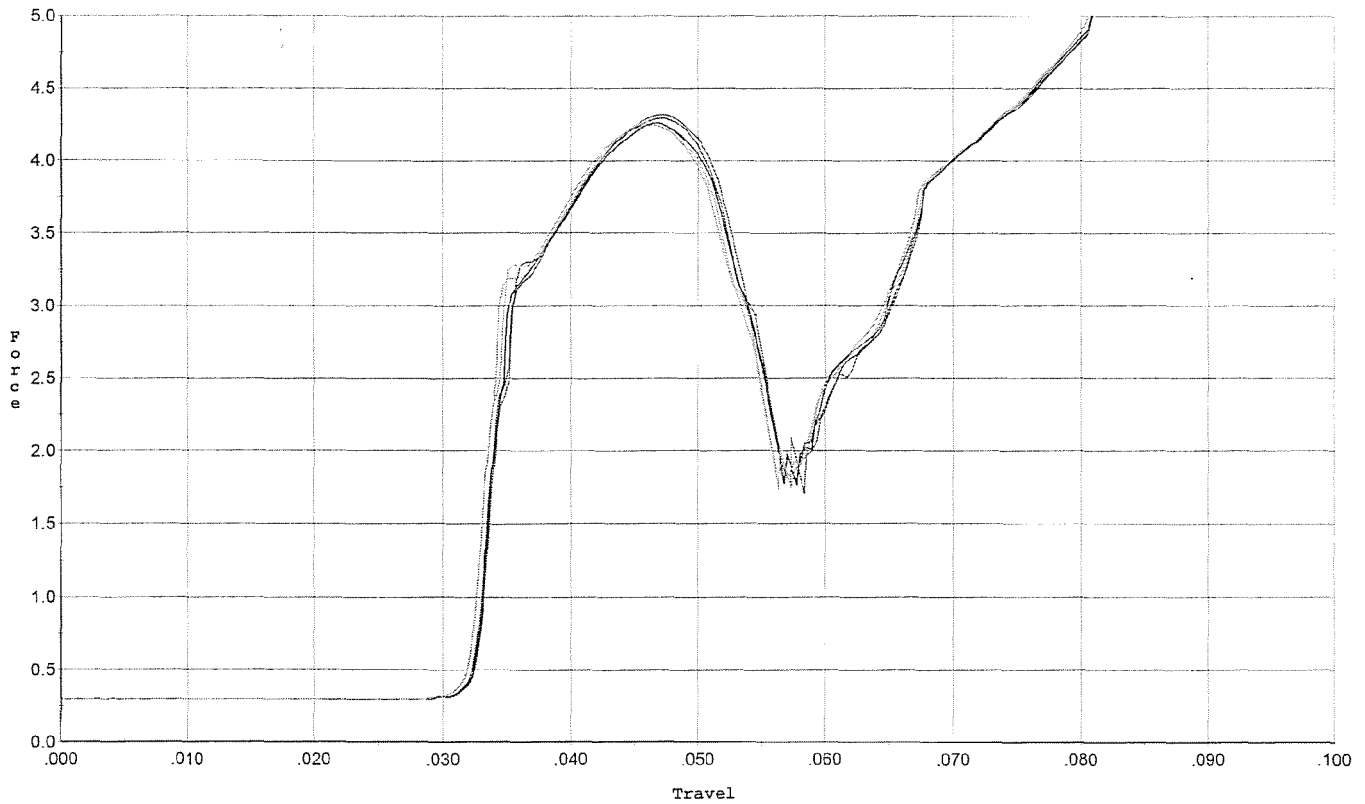
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.584	0.054	0.035	0.035	0.050		Set Trigger
2	2.550	0.055	0.035	0.035	0.051		Set Trigger
3	2.657	0.055	0.034	0.034	0.053		Set Trigger
4	2.690	0.054	0.035	0.035	0.052		Set Trigger
5	2.723	0.054	0.034	0.035	0.053		Set Trigger

Avg 2.64

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 9/10/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.294	0.055	0.032	0.031	0.089		Set Trigger
2	4.263	0.055	0.032	0.031	0.088		Set Trigger
3	4.319	0.055	0.032	0.031	0.088		Set Trigger
4	4.271	0.054	0.032	0.031	0.088		Set Trigger
5	4.247	0.054	0.032	0.031	0.087		Set Trigger

Avg 4.27