

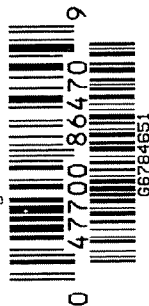
G-6784651

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

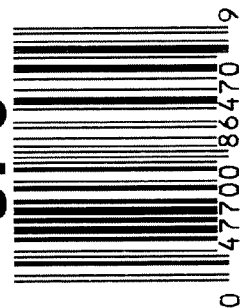
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6784651

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 678 4651

OP #	OPERATION NAME	READINGS	DATE	INITIAL
410	SERIALIZE BOLT HANDLE		9-9-08	SP
420	ASSEMBLE ACTION		9-10-08	SP
430	ASSEMBLE TO STOCK		9-9-08	SP
440	PROOF	MAGNA - FLUX	9-9-08	SP
460	CHECK HEADSPACE	SEP 12 2008	9-9-08	SP
470	DIS-ASSEMBLE ACTION		9-9-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BT	9-11-08	BT
490	MAGNAFLUX BOLT		9/19/08	MR
500	ROLLMARK CALIBER		9/12/08	RT
510	DRILL AND TAP SIGHT HOLES		9-11-08	SP
520	GOFF BLAST BBL / REC		9/15/08	DG
530 & 540	APPLY COATINGS (BARREL ACTION)		9/7	
	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-23-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-23-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-23-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-6-08	EB
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

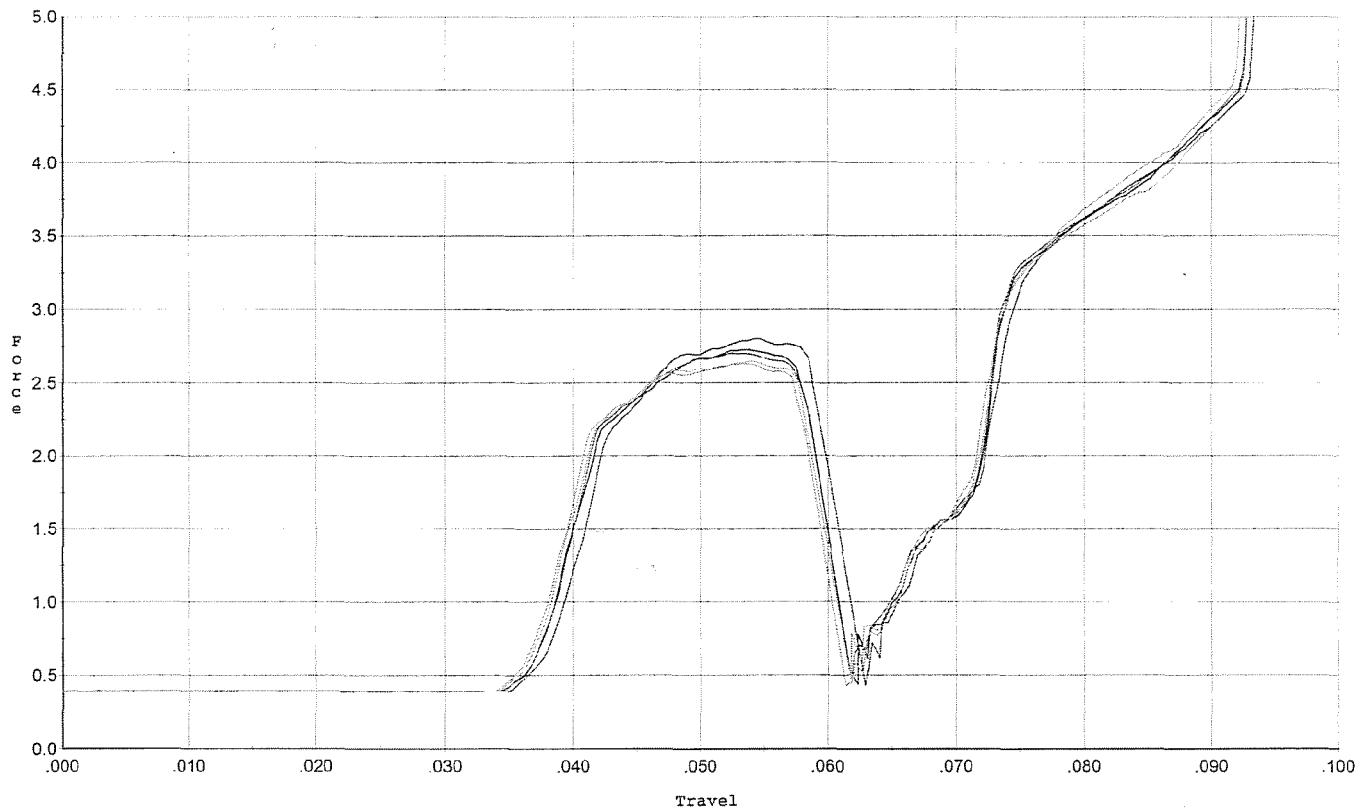
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.0</u> <u>5.0</u> <u>5.0</u>	10-22-08	RN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>4.5</u>	10-22-08	RN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	10-22-08	RN
	J) ASSEMBLE STOCK		10-6-08	Rgn
	K) ASSEMBLE SWIVEL STUDS		10-22-08	RN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10-13-08	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-13-08	RN
670	FINAL INSPECTION A) HEADSPACE		10-22-08	RN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.25</u> <u>2.25</u> <u>2.18</u> <u>2.18</u> <u>2.18</u>	10-22-08	TC
	C) FUNCTION		10-23-08	RN
690	PACK		12-10-08	Rgn

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



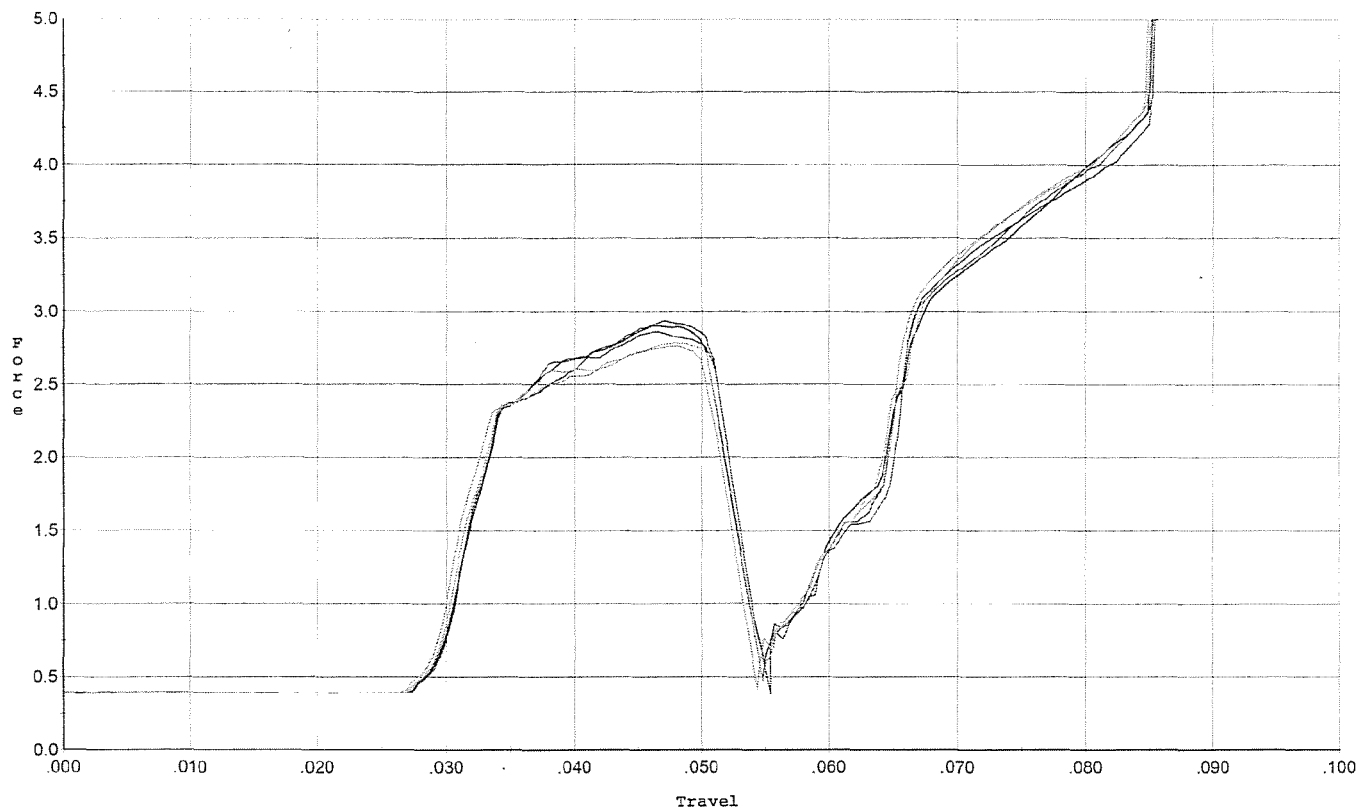
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.799	0.060	0.038	0.039	0.067		Set Trigger
2	2.726	0.059	0.037	0.039	0.064		Set Trigger
3	2.703	0.060	0.037	0.039	0.065		Set Trigger
4	2.647	0.060	0.037	0.039	0.066		Set Trigger
5	2.628	0.058	0.037	0.039	0.064		Set Trigger

A-2.70

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



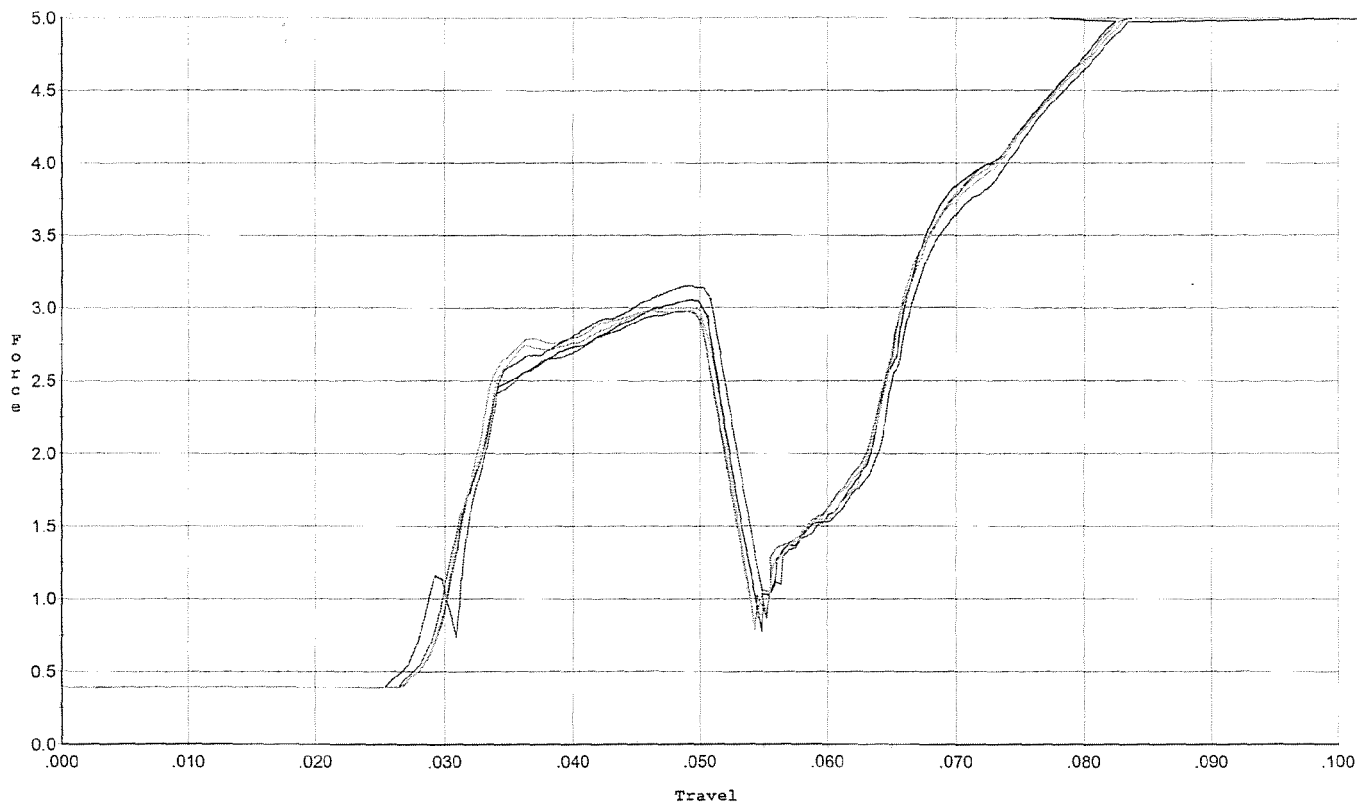
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.936	0.051	0.028	0.036	0.065		Set Trigger
2	2.902	0.050	0.028	0.037	0.064		Set Trigger
3	2.859	0.051	0.030	0.036	0.065		Set Trigger
4	2.785	0.052	0.029	0.036	0.066		Set Trigger
5	2.763	0.051	0.029	0.037	0.064		Set Trigger

A-2.84

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



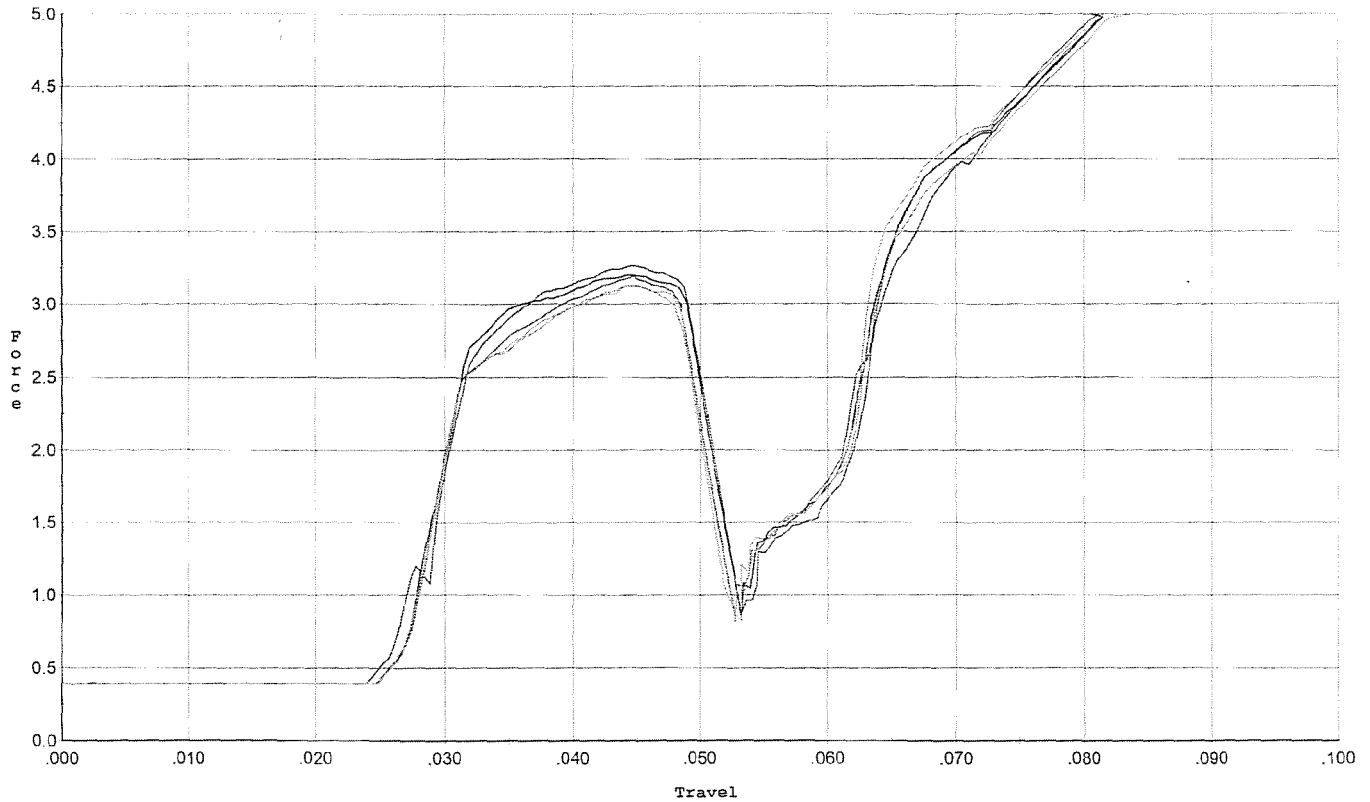
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.151	0.051	0.028	0.036	0.070		Set Trigger
2	3.054	0.051	0.029	0.036	0.067		Set Trigger
3	2.977	0.052	0.029	0.036	0.068		Set Trigger
4	3.001	0.051	0.029	0.035	0.068		Set Trigger
5	2.982	0.052	0.029	0.035	0.070		Set Trigger

A-3.03

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/15/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles+/- .75 lbs.



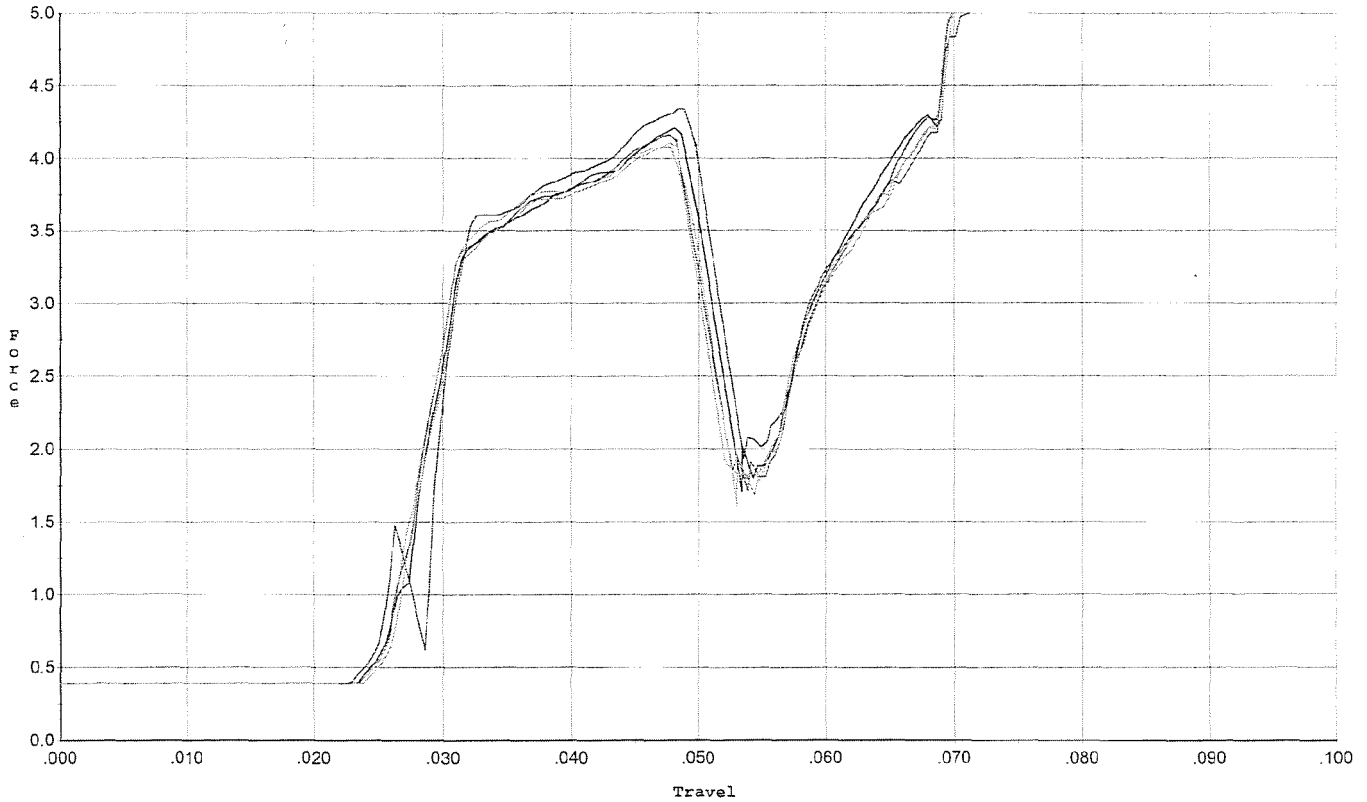
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.262	0.051	0.026	0.035	0.075		Set Trigger
2	3.195	0.049	0.027	0.035	0.072		Set Trigger
3	3.188	0.048	0.027	0.035	0.069		Set Trigger
4	3.124	0.049	0.027	0.035	0.069		Set Trigger
5	3.121	0.049	0.027	0.035	0.069		Set Trigger

A-3-17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lb.



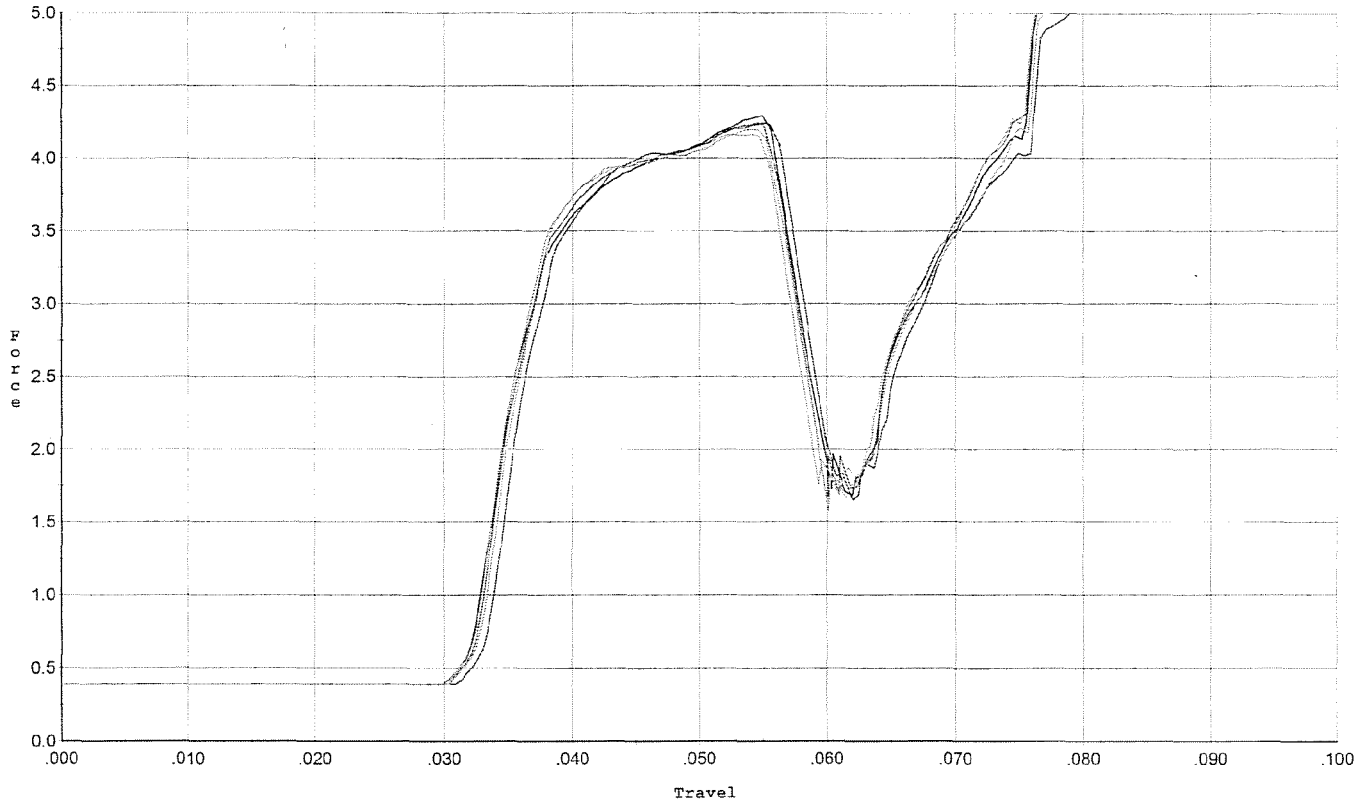
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.339	0.050	0.025	0.031	0.094		Set Trigger
2	4.206	0.050	0.024	0.031	0.093		Set Trigger
3	4.160	0.048	0.025	0.031	0.088		Set Trigger
4	4.104	0.050	0.026	0.031	0.090		Set Trigger
5	4.078	0.049	0.026	0.031	0.089		Set Trigger

A-4.17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lb.



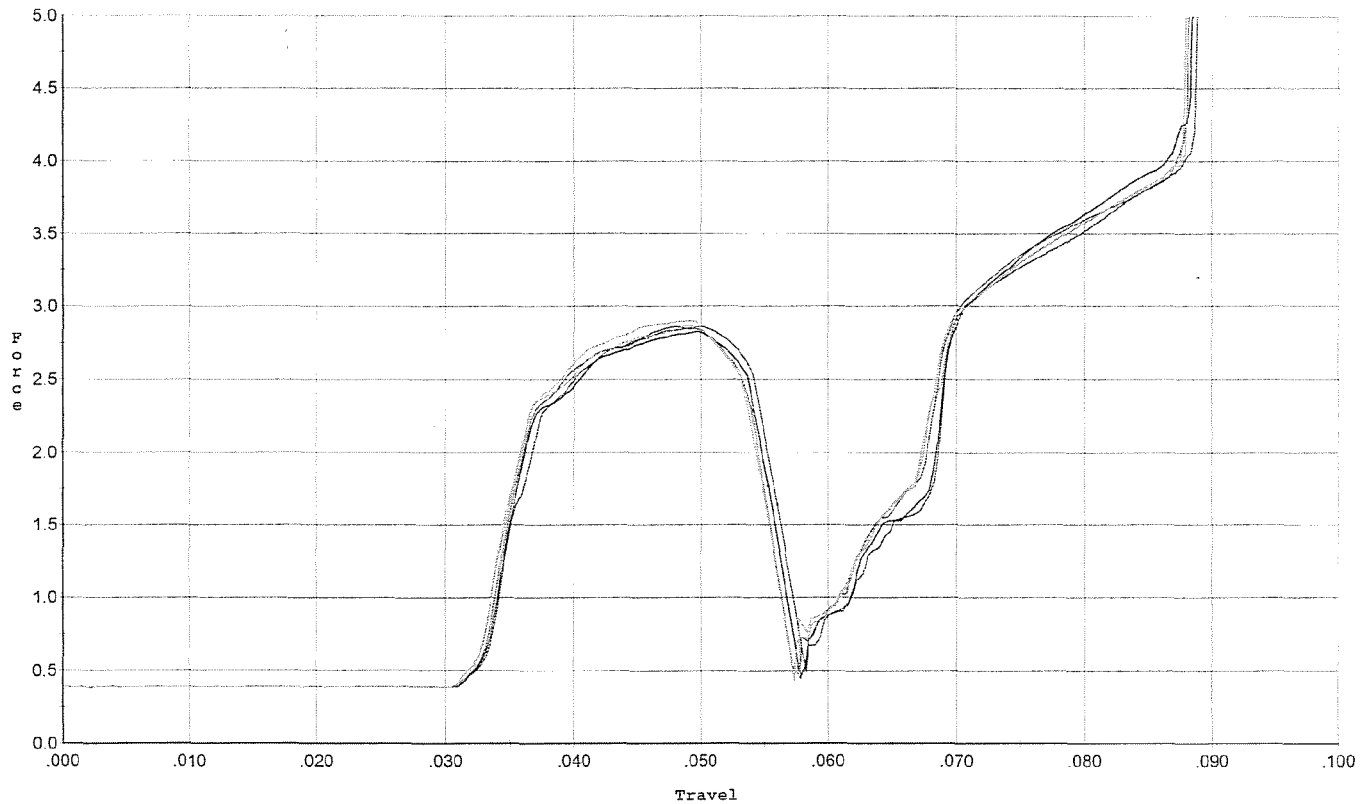
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.245	0.056	0.033	0.034	0.098		Set Trigger
2	4.294	0.056	0.032	0.034	0.098		Set Trigger
3	4.246	0.056	0.031	0.033	0.099		Set Trigger
4	4.199	0.057	0.032	0.034	0.099		Set Trigger
5	4.165	0.055	0.032	0.033	0.097		Set Trigger

A-4-23

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/15/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



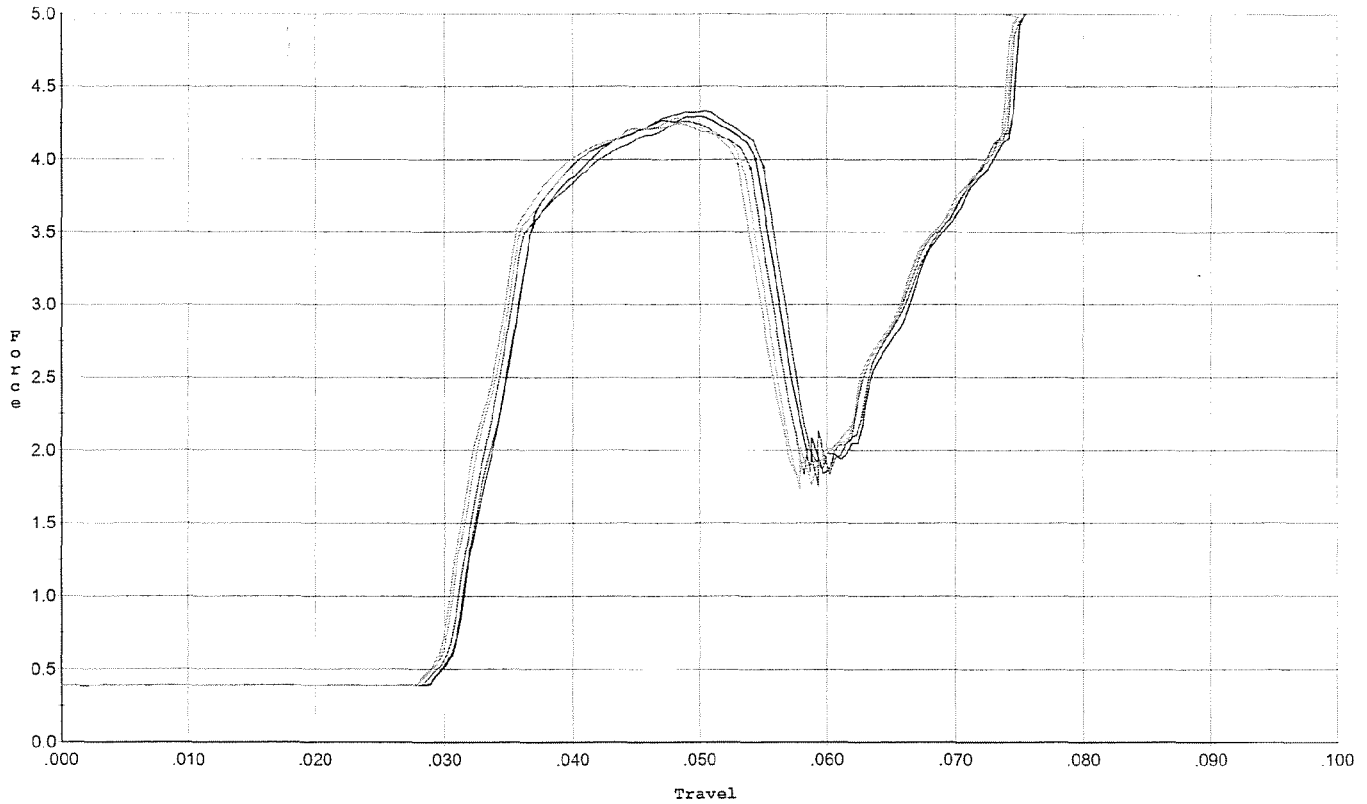
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.861	0.056	0.033	0.037	0.068		Set Trigger
2	2.827	0.055	0.033	0.037	0.066		Set Trigger
3	2.852	0.054	0.033	0.037	0.065		Set Trigger
4	2.902	0.055	0.033	0.037	0.067		Set Trigger
5	2.867	0.054	0.031	0.037	0.066		Set Trigger

A-2.86

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schultz 10/15/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.332	0.055	0.031	0.033	0.101		Set Trigger
2	4.298	0.054	0.031	0.033	0.099		Set Trigger
3	4.258	0.054	0.030	0.033	0.098		Set Trigger
4	4.282	0.054	0.030	0.033	0.098		Set Trigger
5	4.246	0.053	0.030	0.033	0.097		Set Trigger

A-4.28