

G6784653

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

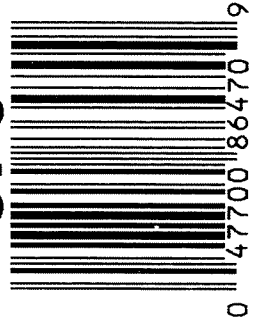
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6784653

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6784653

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-8-08	SPD
430	ASSEMBLE TO STOCK		9-8-08	SP
440	PROOF		9-8-08	SPD
460	CHECK HEADSPACE		9-8-08	SPD
470	DIS-ASSEMBLE ACTION	MAGNA - FLUX	9-8-08	SPD
472	SERIALIZE BOLT HANDLE		9-9-08	RTZ
475	DRILL AND TAP SIGHT HOLES	OPERATOR BJA	9-9-08	SP
480	MAGNAFLUX BBL ACTION		9-10-08	BJA
490	MAGNAFLUX BOLT		9/8/08	ml
500	ROLLMARK CALIBER		9/9/08	RT
520	GOFF BLAST BBL / REC		9/11/08	RC
542	APPLY COATINGS (BARREL ACTION)		9-11	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-15-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-15-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-15-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-17-08	LSW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

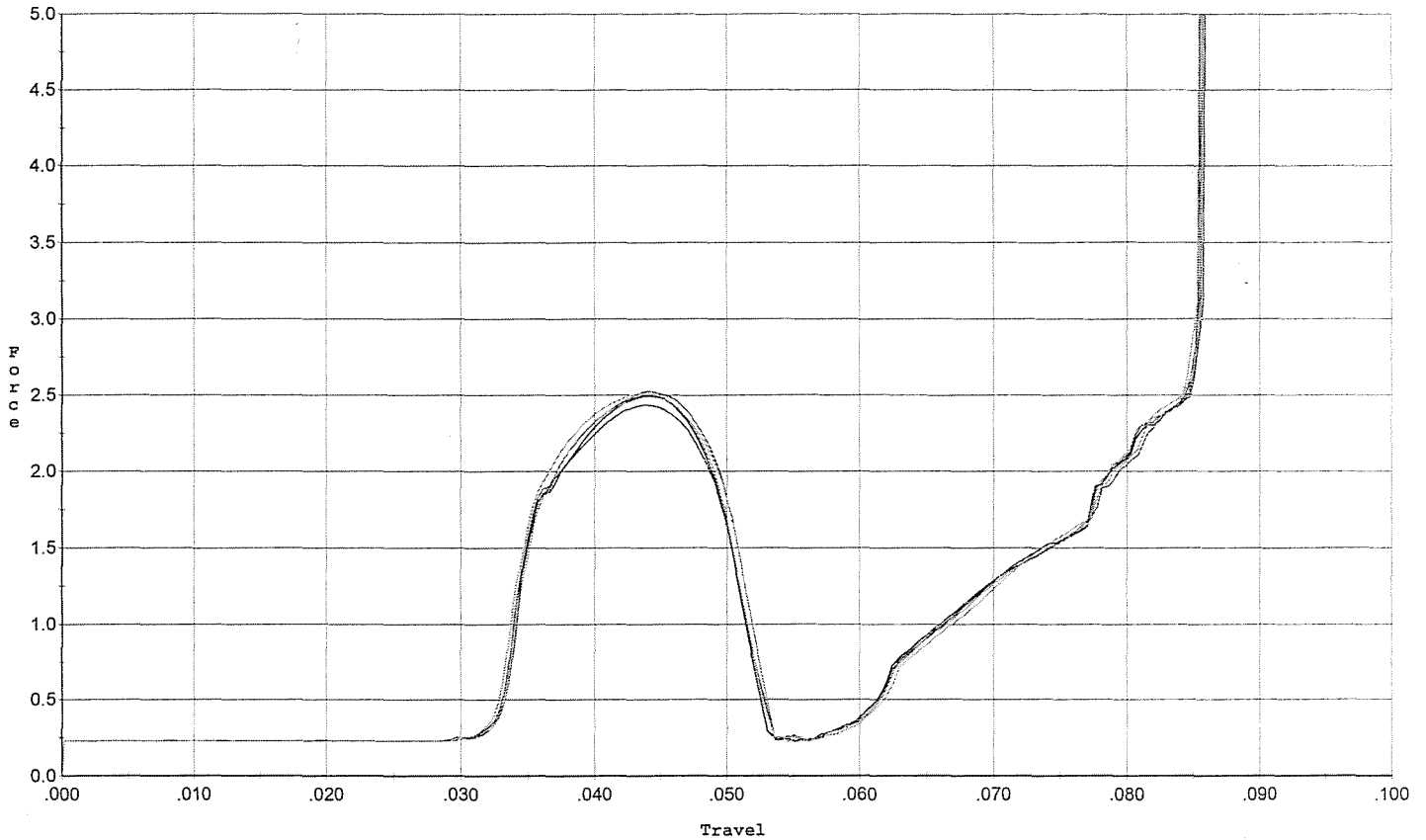
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2</u> <u>2</u> <u>2</u>	9-23-08	TC
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>2.5</u> <u>2.5</u> <u>2.5</u>	9-23-08	TC
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.025</u> <u>.025</u> <u>.024</u>	9-23-08	TC
	J) ASSEMBLE STOCK			9-17-08	BSW
	K) ASSEMBLE SWIVEL STUDS			9-23-08	TC
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	9-23-08	TC
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			9-23-08	TRW
670	FINAL INSPECTION A) HEADSPACE			9-23-08	TC
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>261</u> <u>270</u> <u>264</u> <u>274</u> <u>266</u>	9-23-08	TC
	C) FUNCTION			9-23-08	TC
690	PACK			12-8-08	TC

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/30/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



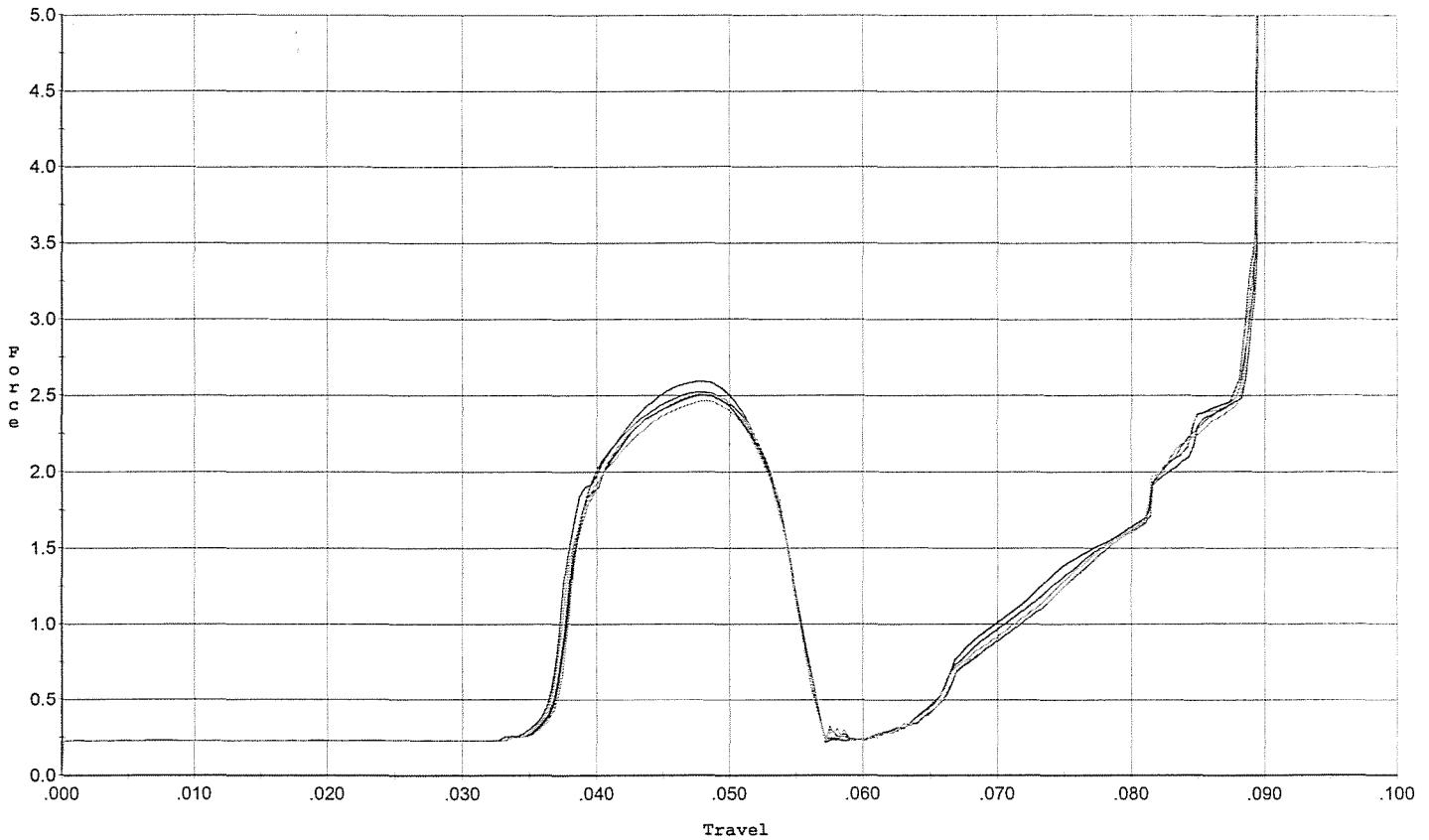
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.435	0.050	0.033	0.039	0.043		Set Trigger
2	2.495	0.050	0.033	0.039	0.043		Set Trigger
3	2.524	0.050	0.033	0.039	0.045		Set Trigger
4	2.491	0.050	0.033	0.039	0.044		Set Trigger
5	2.512	0.050	0.033	0.039	0.044		Set Trigger

Avg 2.49

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/30/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



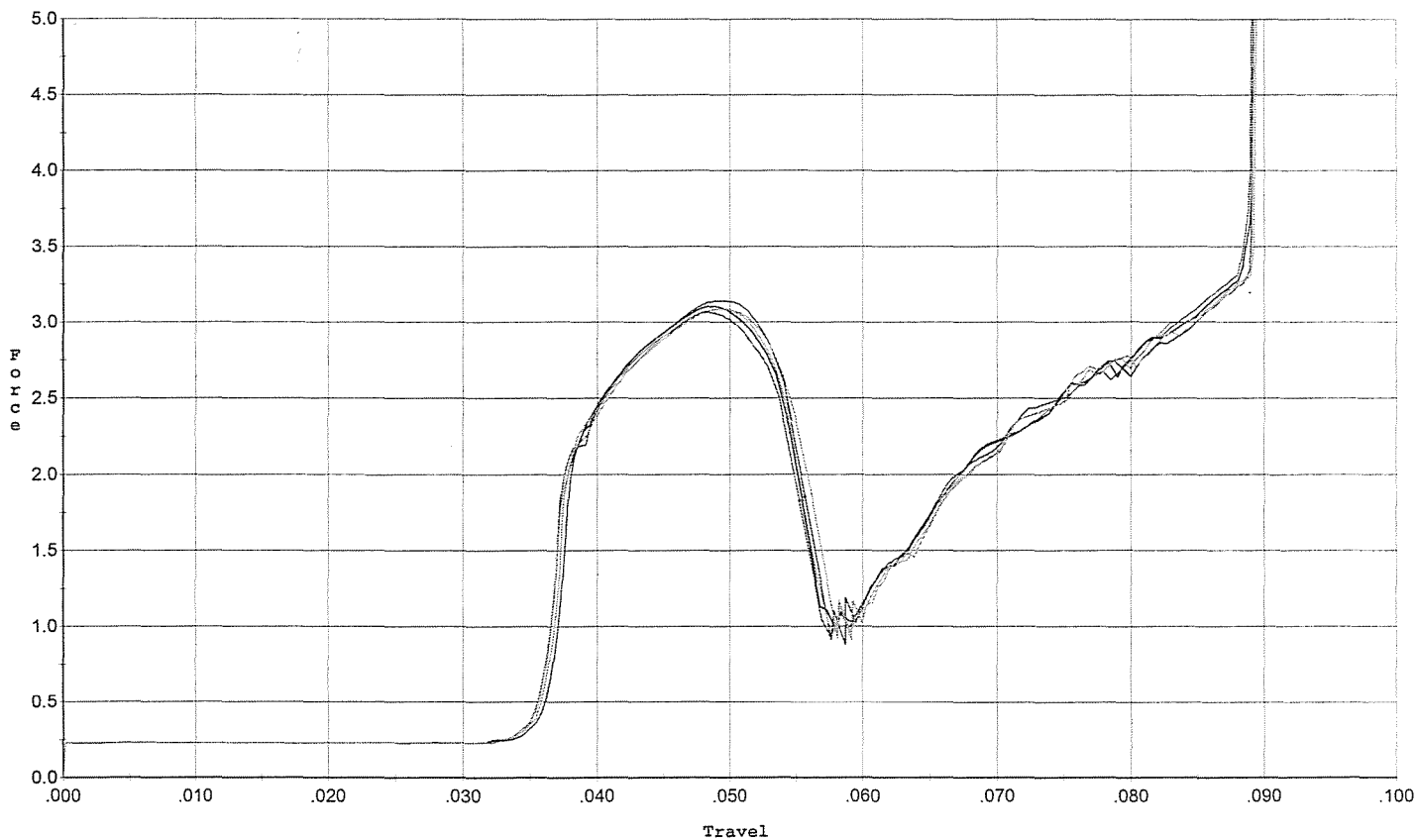
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.591	0.054	0.036	0.040	0.047		Set Trigger
2	2.500	0.054	0.037	0.040	0.045		Set Trigger
3	2.523	0.054	0.037	0.040	0.046		Set Trigger
4	2.465	0.054	0.036	0.040	0.045		Set Trigger
5	2.516	0.054	0.037	0.040	0.045		Set Trigger

Avg 2.51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/30/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



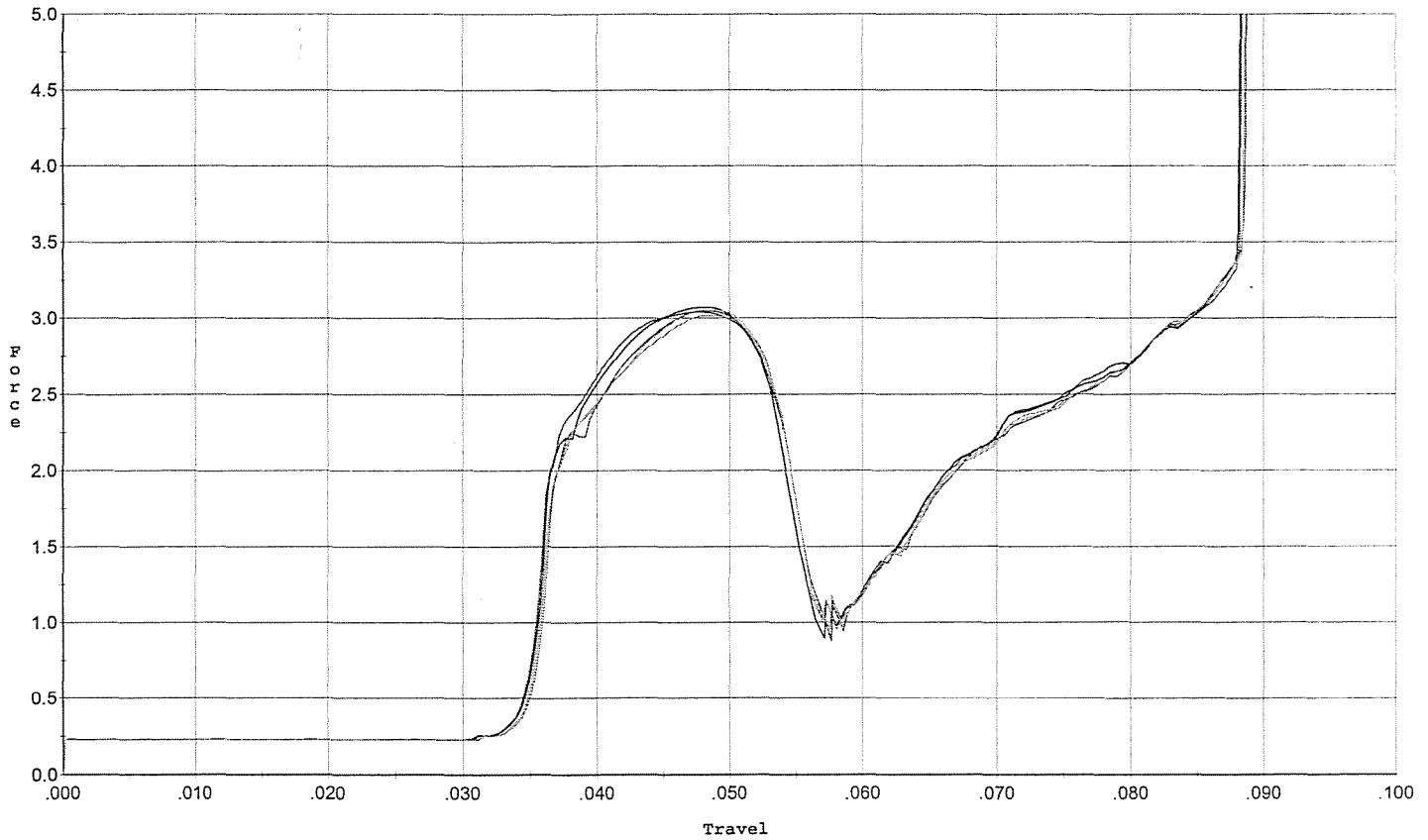
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.141	0.056	0.036	0.038	0.060		Set Trigger
2	3.104	0.055	0.035	0.038	0.058		Set Trigger
3	3.064	0.055	0.035	0.037	0.058		Set Trigger
4	3.084	0.054	0.036	0.038	0.058		Set Trigger
5	3.090	0.056	0.035	0.037	0.061		Set Trigger

Avg 3.09

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/30/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



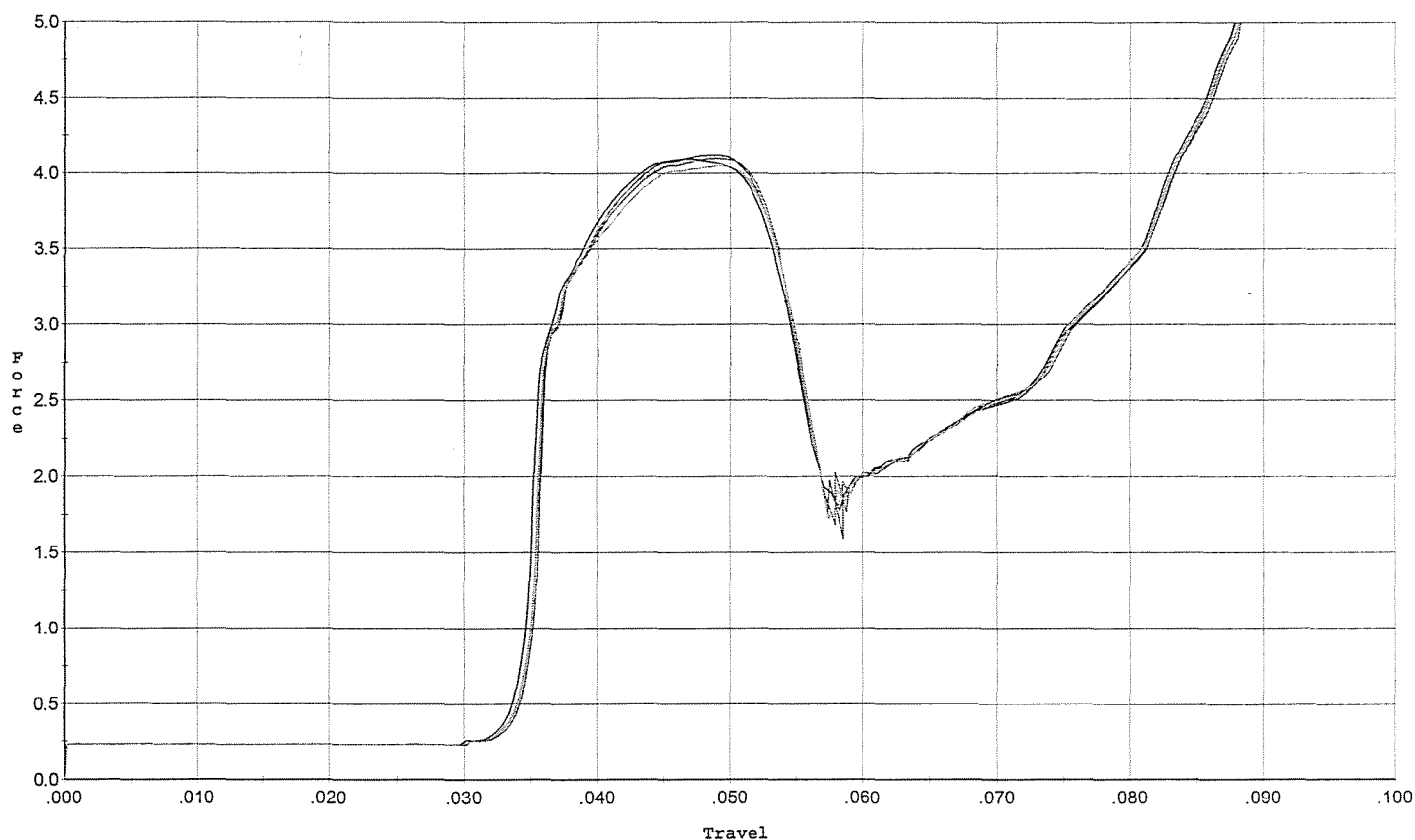
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.041	0.054	0.034	0.037	0.060		Set Trigger
2	3.071	0.053	0.034	0.038	0.058		Set Trigger
3	3.047	0.054	0.035	0.038	0.058		Set Trigger
4	3.054	0.054	0.035	0.037	0.058		Set Trigger
5	3.017	0.054	0.035	0.037	0.058		Set Trigger

Avg 3.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/30/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



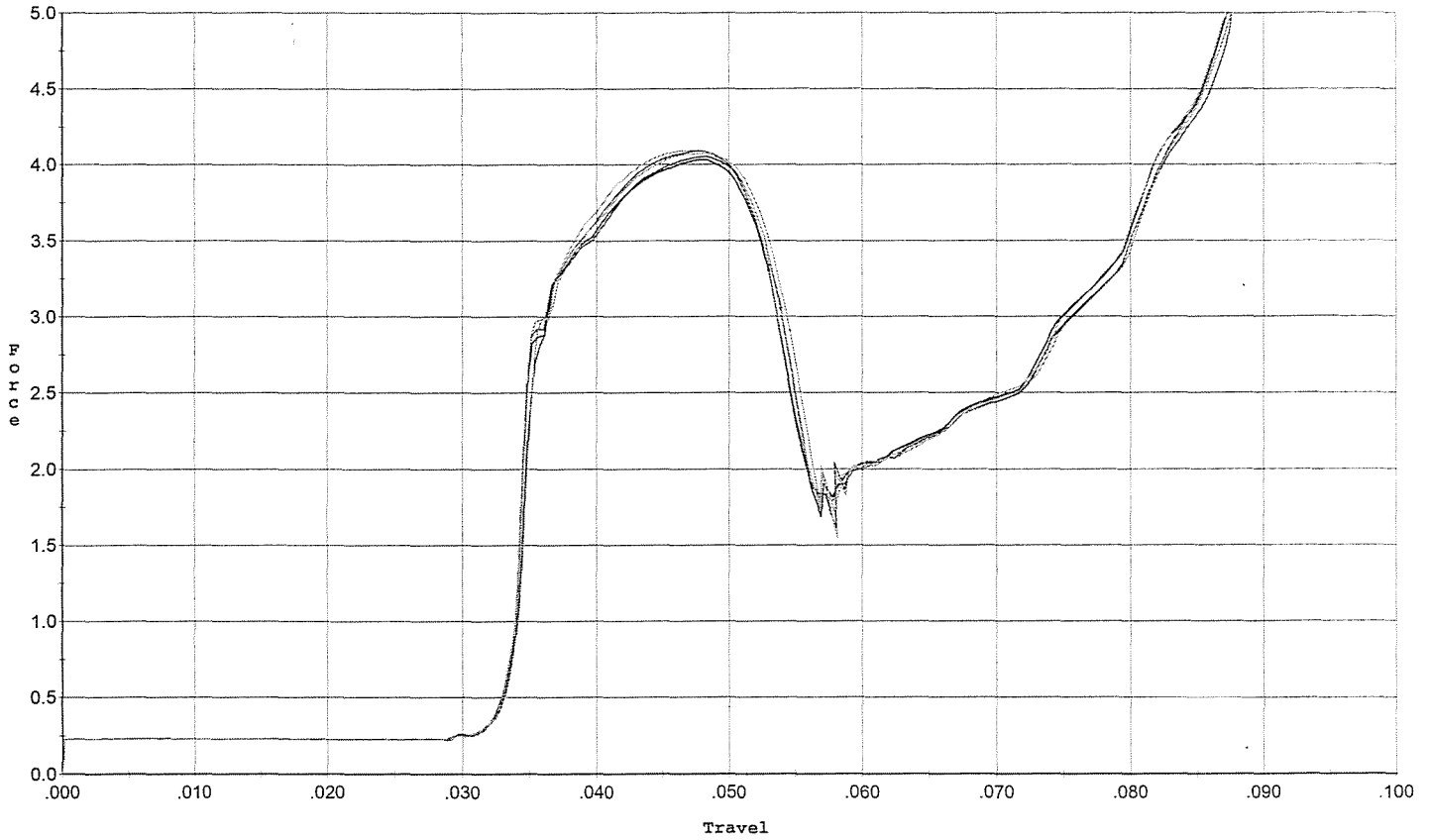
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.117	0.055	0.034	0.036	0.083		Set Trigger
2	4.091	0.054	0.033	0.035	0.082		Set Trigger
3	4.093	0.054	0.034	0.036	0.080		Set Trigger
4	4.079	0.055	0.034	0.035	0.083		Set Trigger
5	4.048	0.055	0.034	0.035	0.082		Set Trigger

Avg 4.08

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 5/30/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



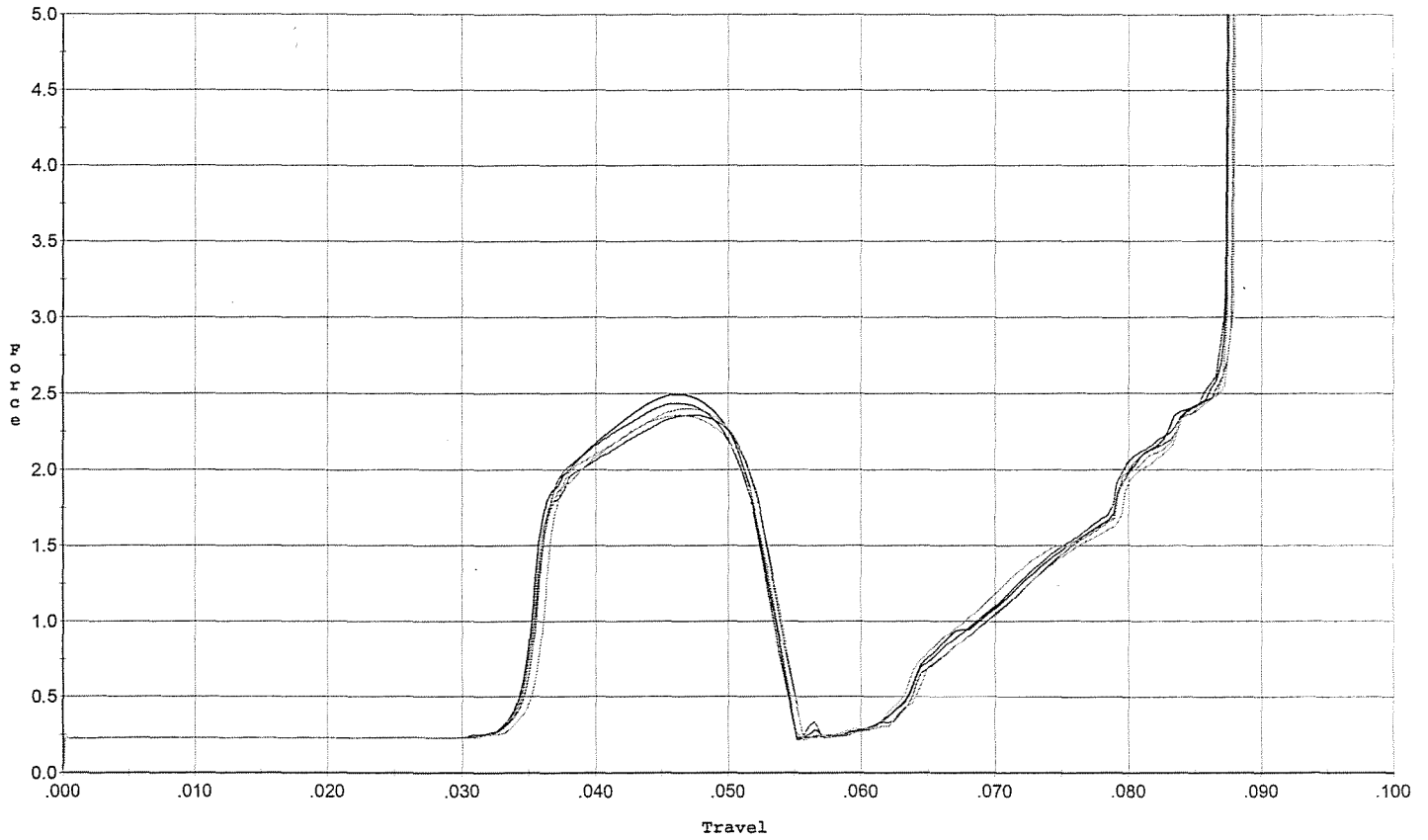
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.053	0.054	0.033	0.035	0.080		Set Trigger
2	4.031	0.053	0.033	0.035	0.078		Set Trigger
3	4.088	0.053	0.033	0.035	0.079		Set Trigger
4	4.093	0.054	0.033	0.035	0.082		Set Trigger
5	4.071	0.055	0.033	0.035	0.083		Set Trigger

AVG 4.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/30/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



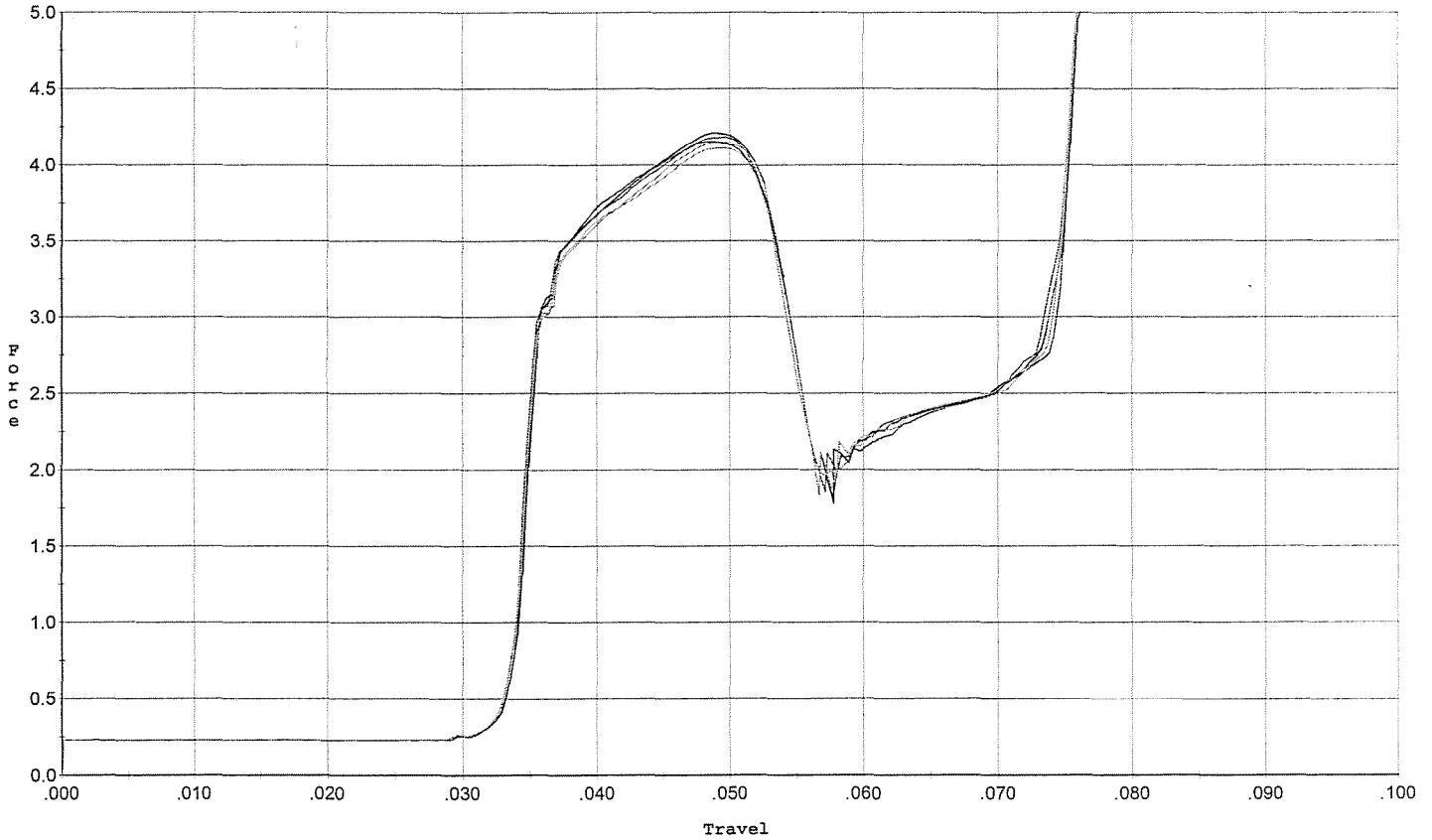
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.436	0.052	0.034	0.039	0.045		Set Trigger
2	2.494	0.053	0.034	0.039	0.047		Set Trigger
3	2.357	0.052	0.034	0.039	0.045		Set Trigger
4	2.401	0.054	0.035	0.039	0.046		Set Trigger
5	2.358	0.053	0.034	0.039	0.045		Set Trigger

Avg 2.40

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/30/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.155	0.054	0.033	0.027	0.083		Set Trigger
2	4.209	0.054	0.033	0.027	0.083		Set Trigger
3	4.183	0.053	0.033	0.027	0.081		Set Trigger
4	4.112	0.053	0.033	0.027	0.080		Set Trigger
5	4.150	0.054	0.033	0.027	0.083		Set Trigger

Avg 4.16