

G-6784655

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

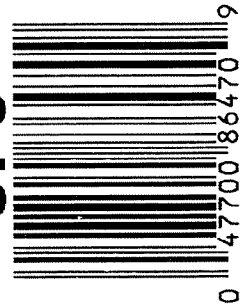
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6784655

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6784655

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-9-08	SPD
430	ASSEMBLE TO STOCK		9-9-08	SP
440	PROOF		9-9-08	SPD
460	CHECK HEADSPACE		9-9-08	SPD
470	DIS-ASSEMBLE ACTION		9-9-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	9-10-08	RTZ
475	DRILL AND TAP SIGHT HOLES	SEP 12 2008	9-11-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR B34	9-12-08	B34
490	MAGNAFLUX BOLT		9-9-08	MR
500	ROLLMARK CALIBER		9/12/08	RT
520	GOFF BLAST BBL / REC		9/14/08	DCG
542	APPLY COATINGS (BARREL ACTION)		9/16	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-19-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-19-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-19-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-8-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

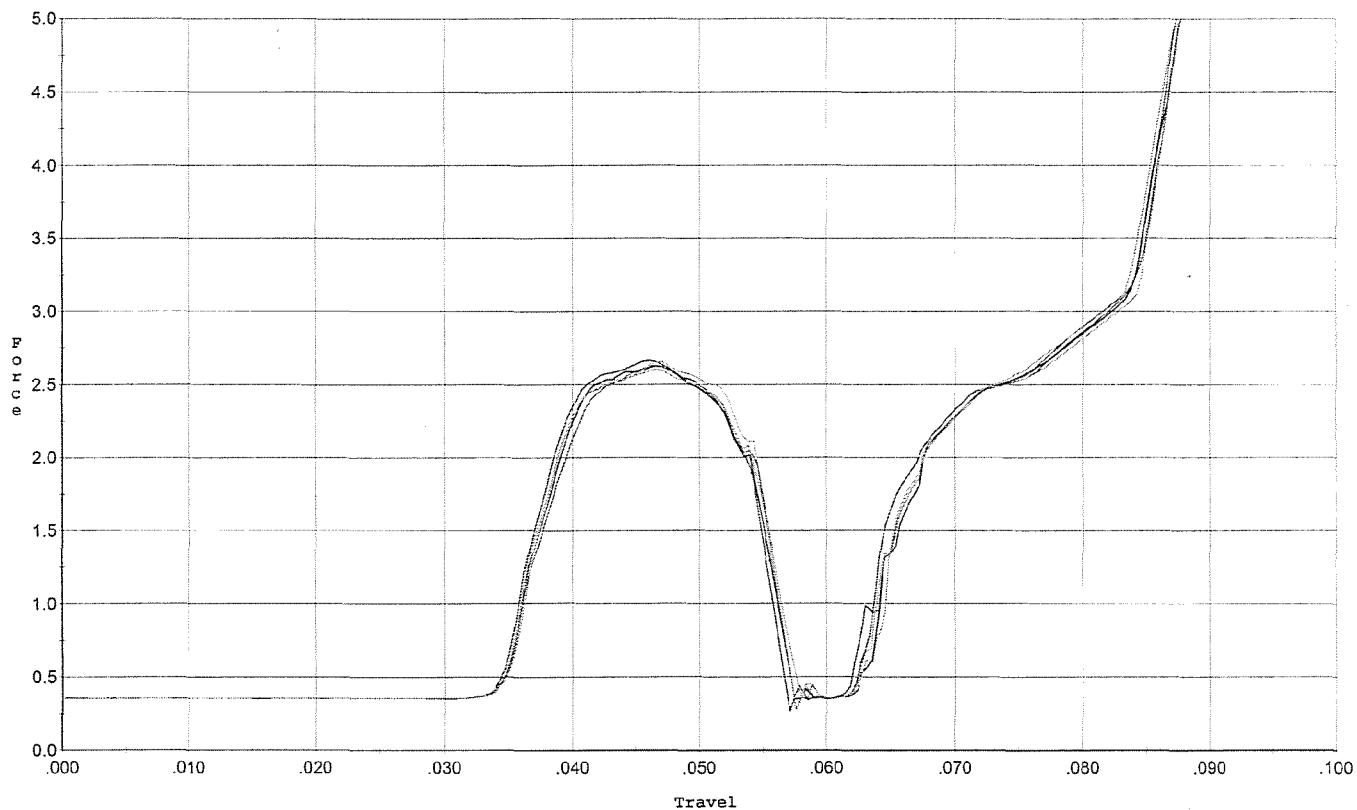
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.0</u> <u>5.5</u> <u>6.0</u>	10-23-08	X JH
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	10-23-08	X JH
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	10-23-08	X JH
	J) ASSEMBLE STOCK		10-8-08	PLH
	K) ASSEMBLE SWIVEL STUDS		10-23-08	X JH
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10-11-08	X JH
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-11-08	TC
670	FINAL INSPECTION A) HEADSPACE		10-23-08	X JH
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.43</u> <u>2.49</u> <u>2.42</u> <u>2.39</u> <u>2.42</u>	10-20-08	TC
	C) FUNCTION		10-23-08	X JH
690	PACK		12-10-08	PLH

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C. Schults

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini +/- .50 lbs.



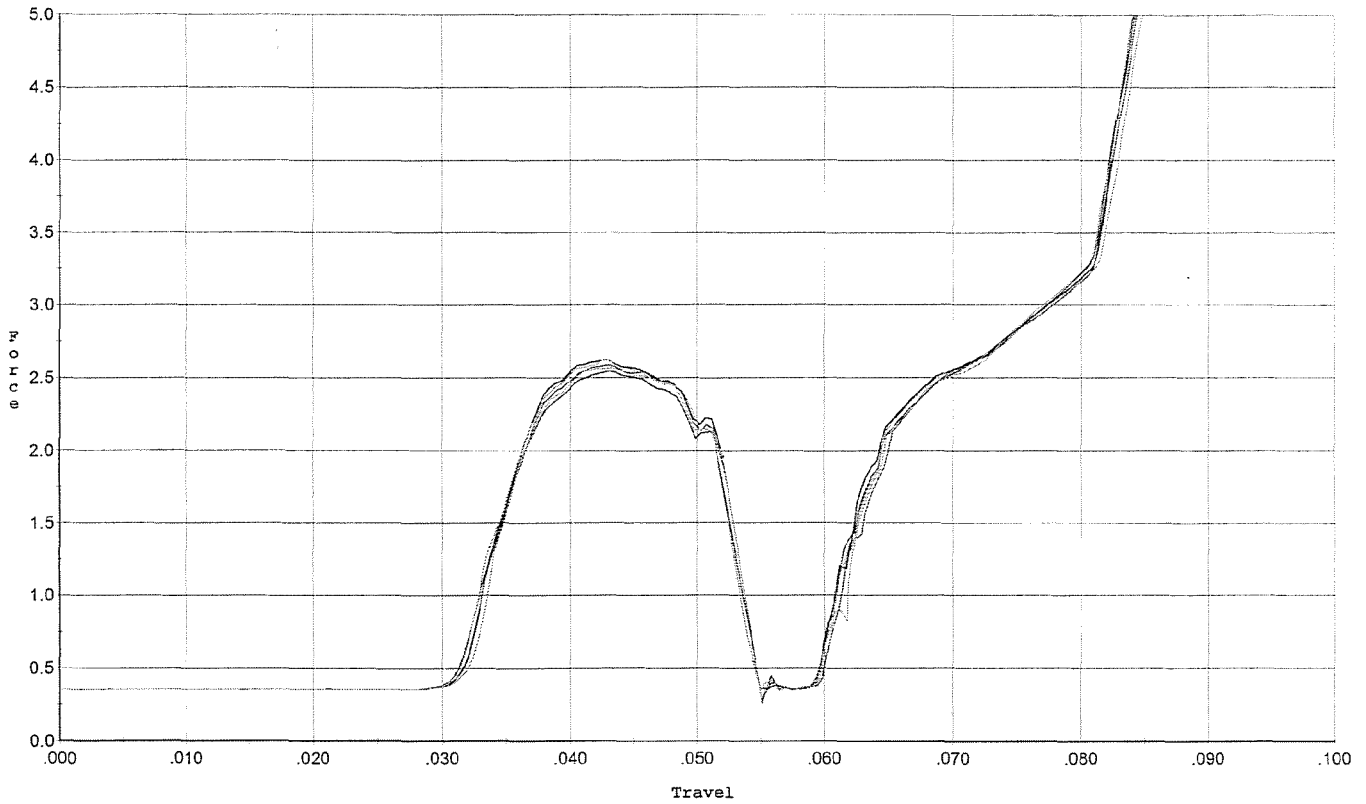
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.665	0.054	0.034	0.038	0.056		Set Trigger
2	2.626	0.056	0.035	0.038	0.057		Set Trigger
3	2.629	0.055	0.035	0.038	0.055		Set Trigger
4	2.658	0.054	0.035	0.038	0.056		Set Trigger
5	2.604	0.055	0.035	0.038	0.056		Set Trigger

Aug. 2.63

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs.after 50 cycles+/- .50 lbs.



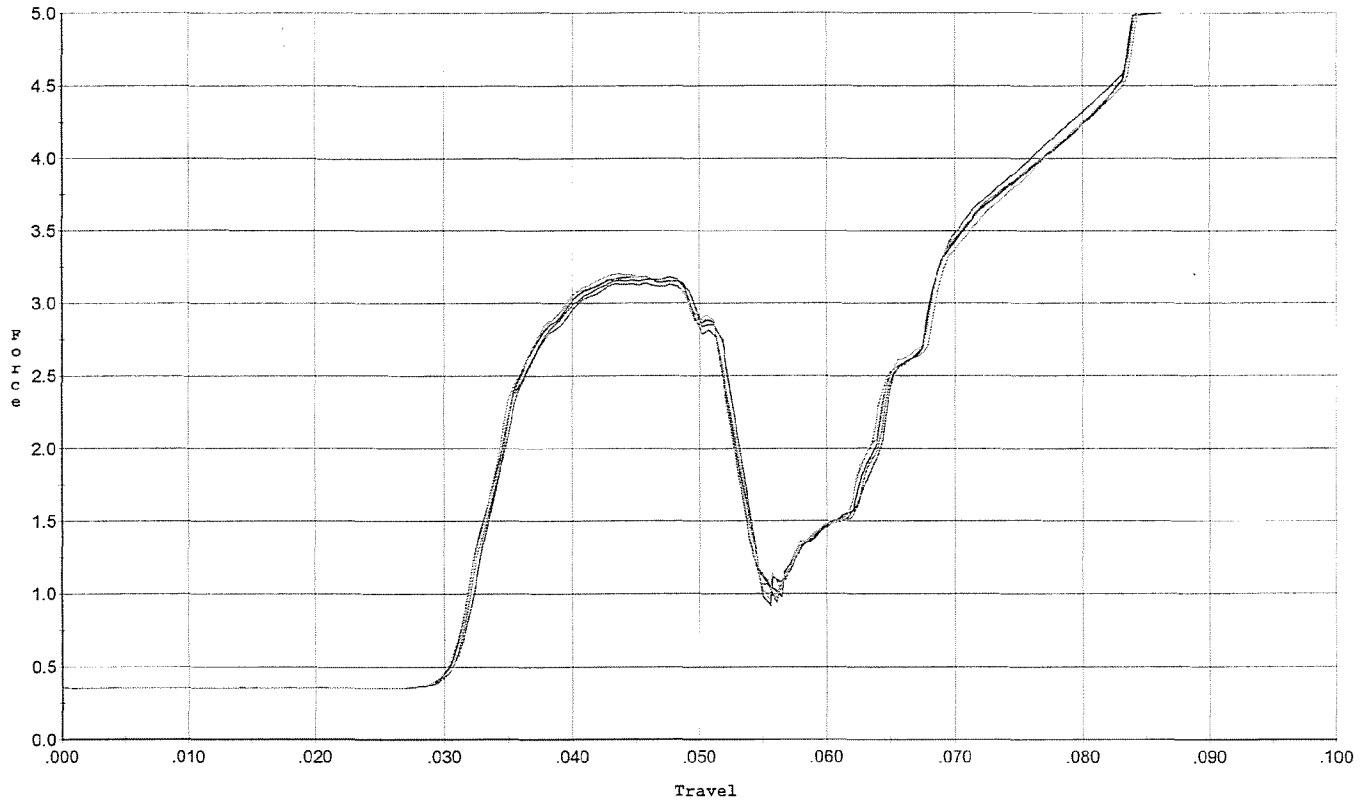
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.545	0.051	0.031	0.038	0.054		Set Trigger
2	2.619	0.052	0.032	0.037	0.056		Set Trigger
3	2.587	0.052	0.032	0.037	0.055		Set Trigger
4	2.567	0.052	0.032	0.038	0.055		Set Trigger
5	2.622	0.051	0.032	0.037	0.055		Set Trigger

Avg = 2.58

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



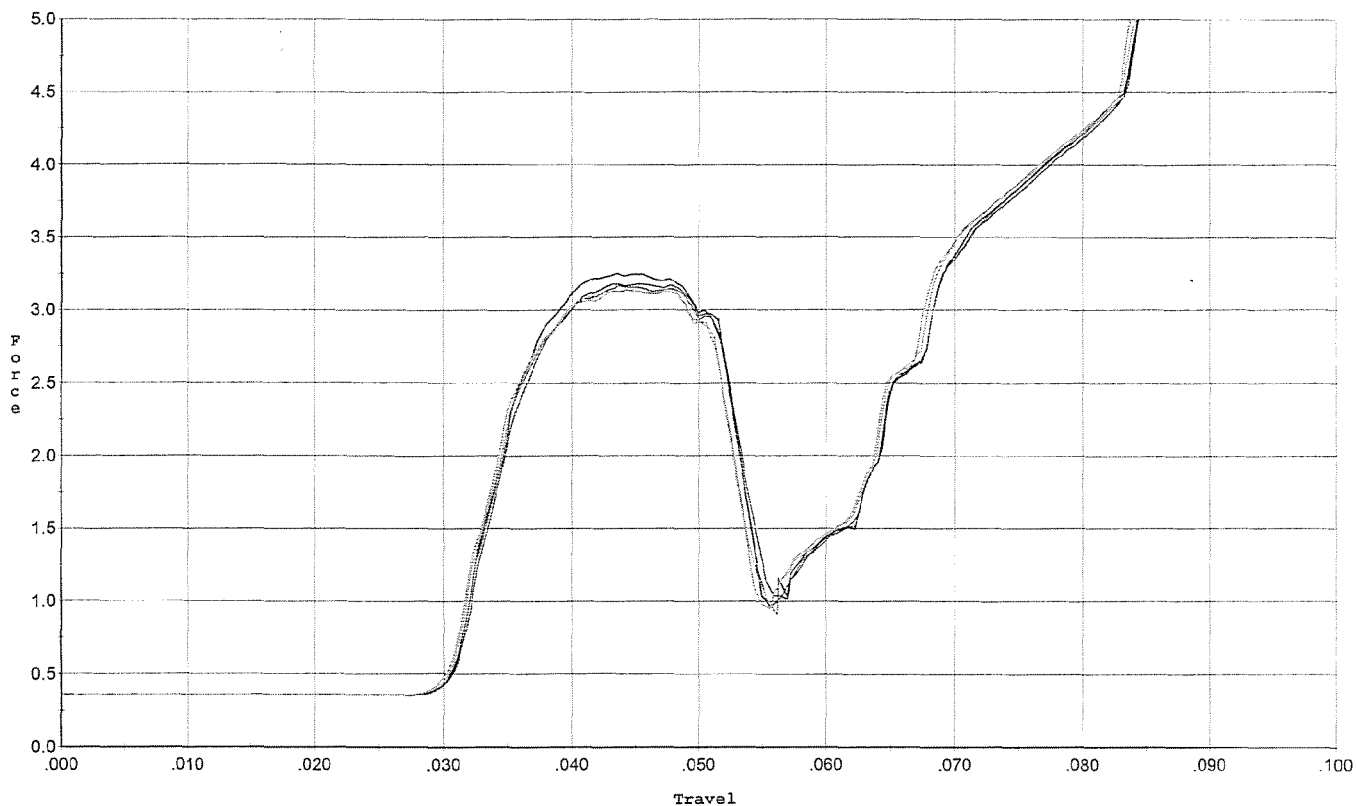
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.164	0.052	0.031	0.035	0.067		Set Trigger
2	3.188	0.051	0.031	0.036	0.067		Set Trigger
3	3.139	0.051	0.031	0.036	0.066		Set Trigger
4	3.176	0.051	0.031	0.036	0.067		Set Trigger
5	3.204	0.053	0.031	0.035	0.069		Set Trigger

Aug 3-17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. iafter 20 cycles+/- .75 lbs.



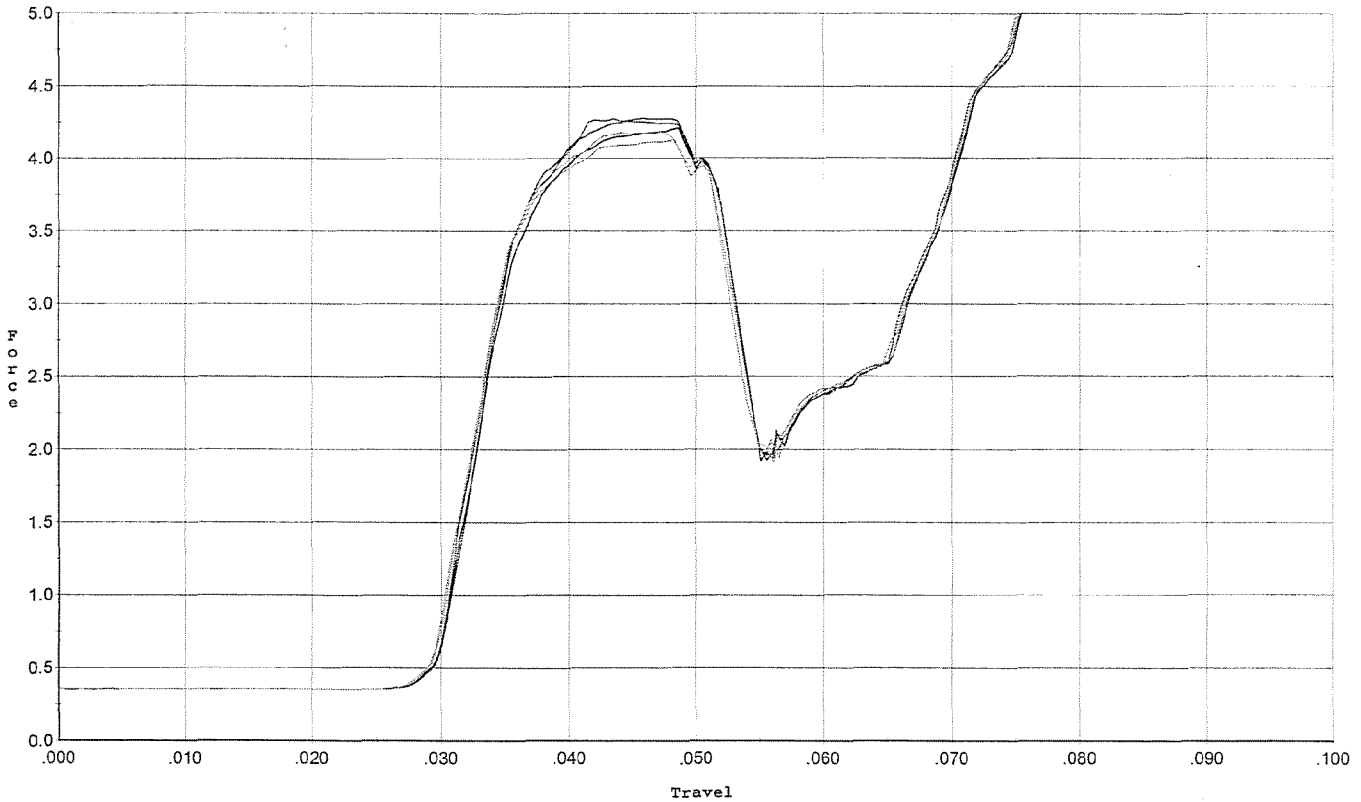
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.180	0.052	0.031	0.036	0.067		Set Trigger
2	3.252	0.052	0.031	0.036	0.069		Set Trigger
3	3.166	0.052	0.031	0.036	0.068		Set Trigger
4	3.137	0.051	0.031	0.036	0.067		Set Trigger
5	3.140	0.051	0.031	0.035	0.067		Set Trigger

Aug. 3-17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs.ini +/- 1.0 lbs.



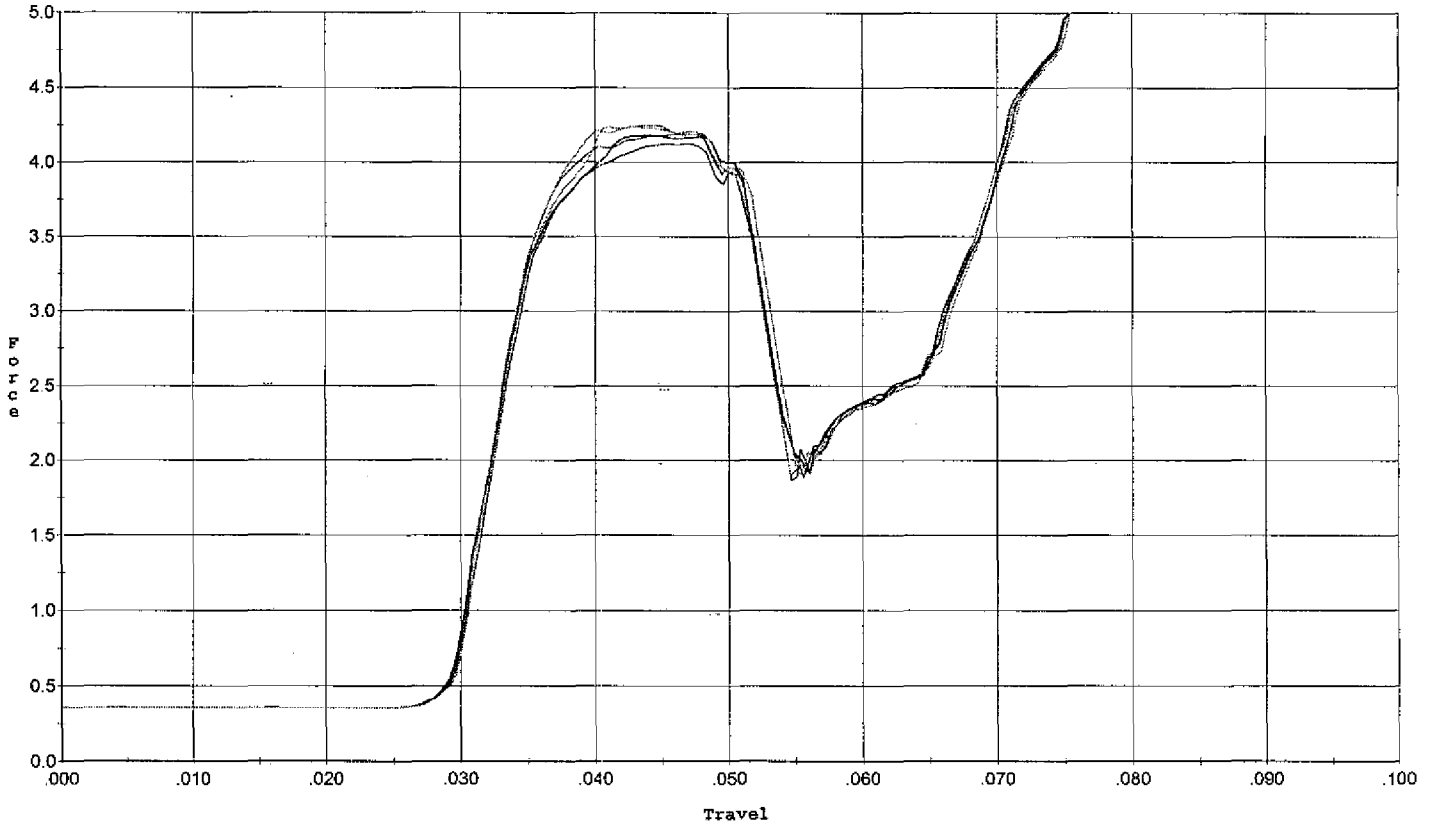
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.278	0.052	0.030	0.029	0.090		Set Trigger
2	4.214	0.052	0.030	0.029	0.089		Set Trigger
3	4.277	0.052	0.030	0.030	0.090		Set Trigger
4	4.187	0.051	0.030	0.030	0.088		Set Trigger
5	4.130	0.053	0.030	0.029	0.091		Set Trigger

Aug 4.21

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schultz

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lbs.



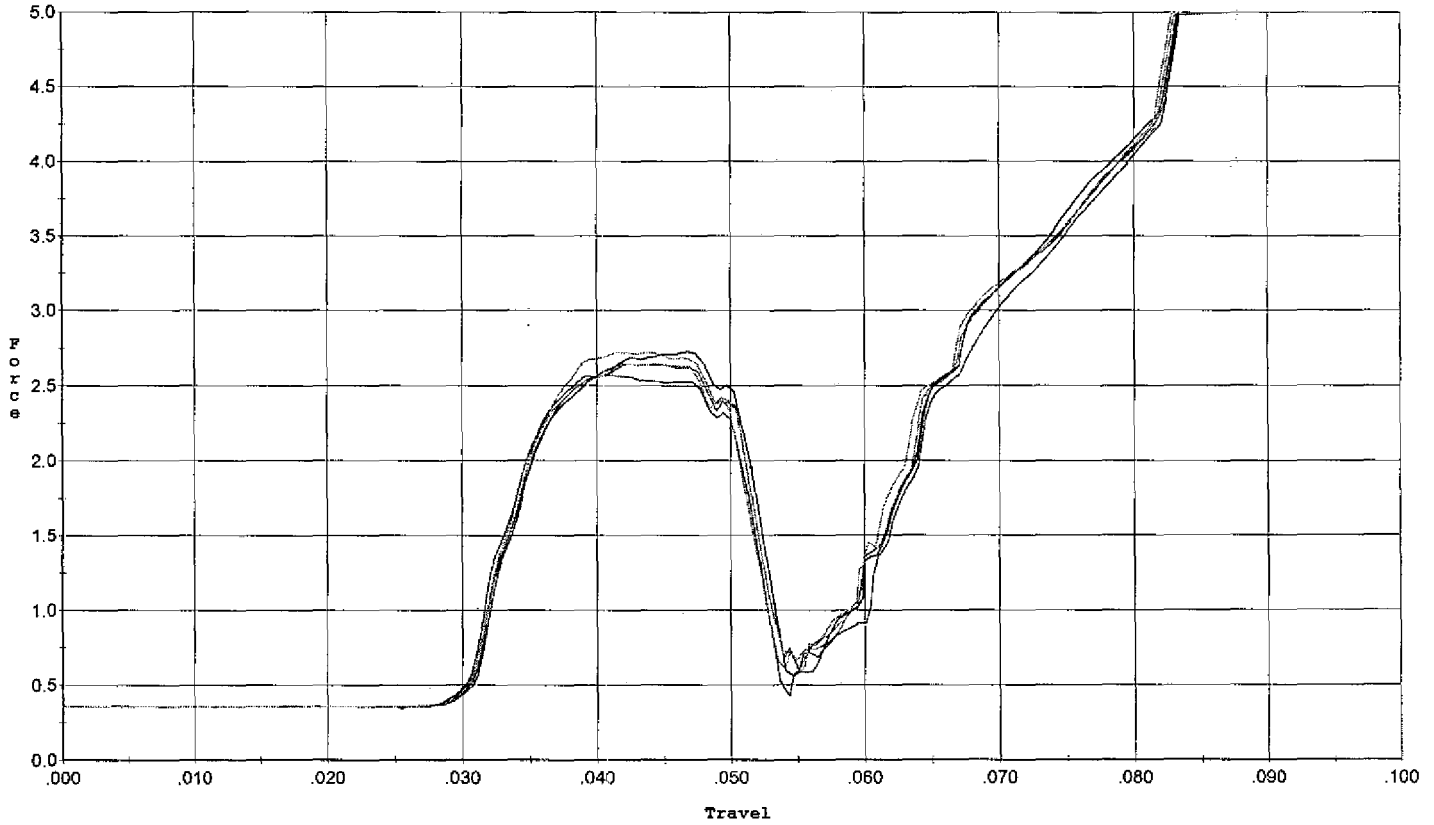
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.126	0.052	0.030	0.030	0.088		Set Trigger
2	4.182	0.051	0.029	0.030	0.088		Set Trigger
3	4.188	0.051	0.030	0.030	0.089		Set Trigger
4	4.242	0.052	0.030	0.030	0.091		Set Trigger
5	4.250	0.051	0.030	0.030	0.090		Set Trigger

Aug. 4-19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



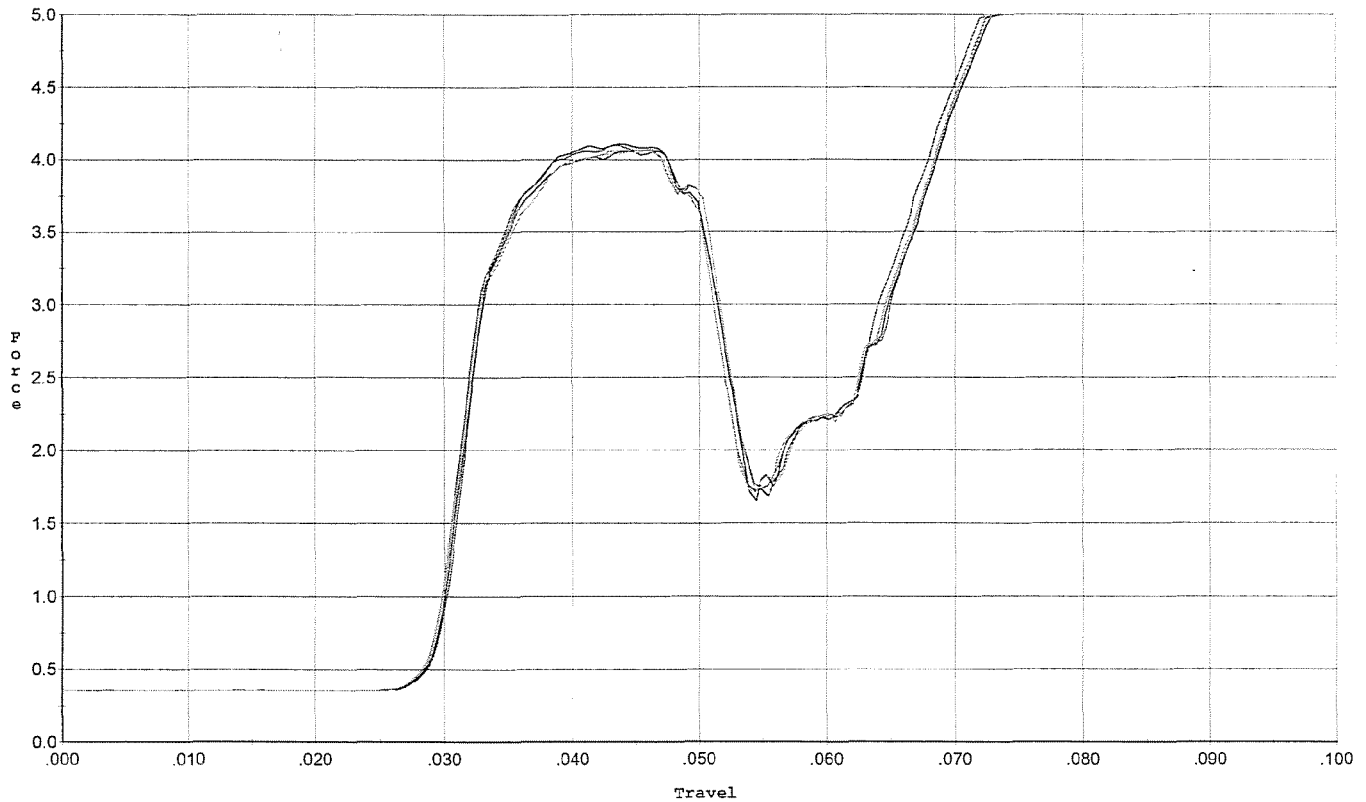
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.571	0.051	0.031	0.037	0.057		Set Trigger
2	2.728	0.052	0.031	0.037	0.058		Set Trigger
3	2.647	0.050	0.031	0.037	0.056		Set Trigger
4	2.650	0.050	0.031	0.037	0.055		Set Trigger
5	2.725	0.050	0.031	0.036	0.057		Set Trigger

Aug 2.66

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target&accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.061	0.050	0.029	0.029	0.086		Set Trigger
2	4.108	0.051	0.029	0.029	0.088		Set Trigger
3	4.099	0.050	0.029	0.029	0.085		Set Trigger
4	4.064	0.050	0.029	0.030	0.085		Set Trigger
5	4.056	0.050	0.029	0.029	0.086		Set Trigger

Aug - 4.07