

G 6784656

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



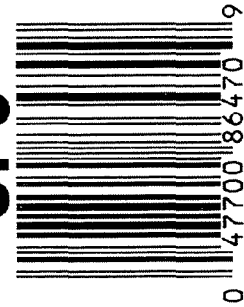
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6784656

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6784656

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-25-08	SP
430	ASSEMBLE TO STOCK		8-25-08	SP
440	PROOF		8-25-08	SP
460	CHECK HEADSPACE		8-25-08	SP
470	DIS-ASSEMBLE ACTION		8-25-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	8-26-08	RTZ
475	DRILL AND TAP SIGHT HOLES	ADD 2006	8-26-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BA	8-28-08	BA
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/29/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		8-30	~
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-11-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-11-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-11-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-12-08	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

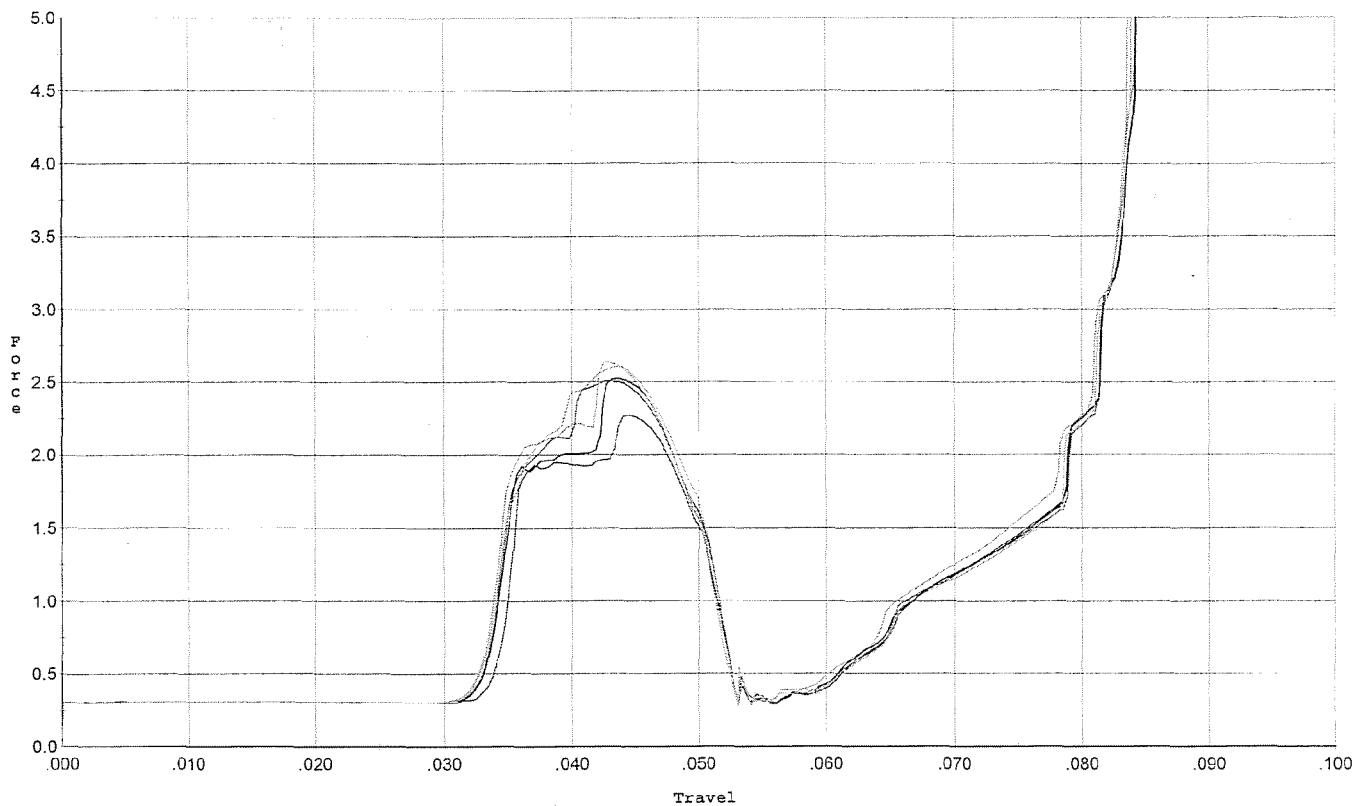
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2.5</u> <u>2.5</u> <u>2.5</u>	9-16-08	TC
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>4</u> <u>4</u>	9-16-08	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.025</u> <u>.024</u>	9-16-08	TC
	J) ASSEMBLE STOCK		9-12-08	SPD
	K) ASSEMBLE SWIVEL STUDS		9-16-08	TC
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-13-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-13-08	TC
670	FINAL INSPECTION A) HEADSPACE		9-16-08	TC
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.13</u> <u>2.14</u> <u>2.14</u> <u>2.14</u> <u>2.15</u>	9-15-08	TC
	C) FUNCTION		9-16-08	TC
690	PACK		10/16/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/10/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



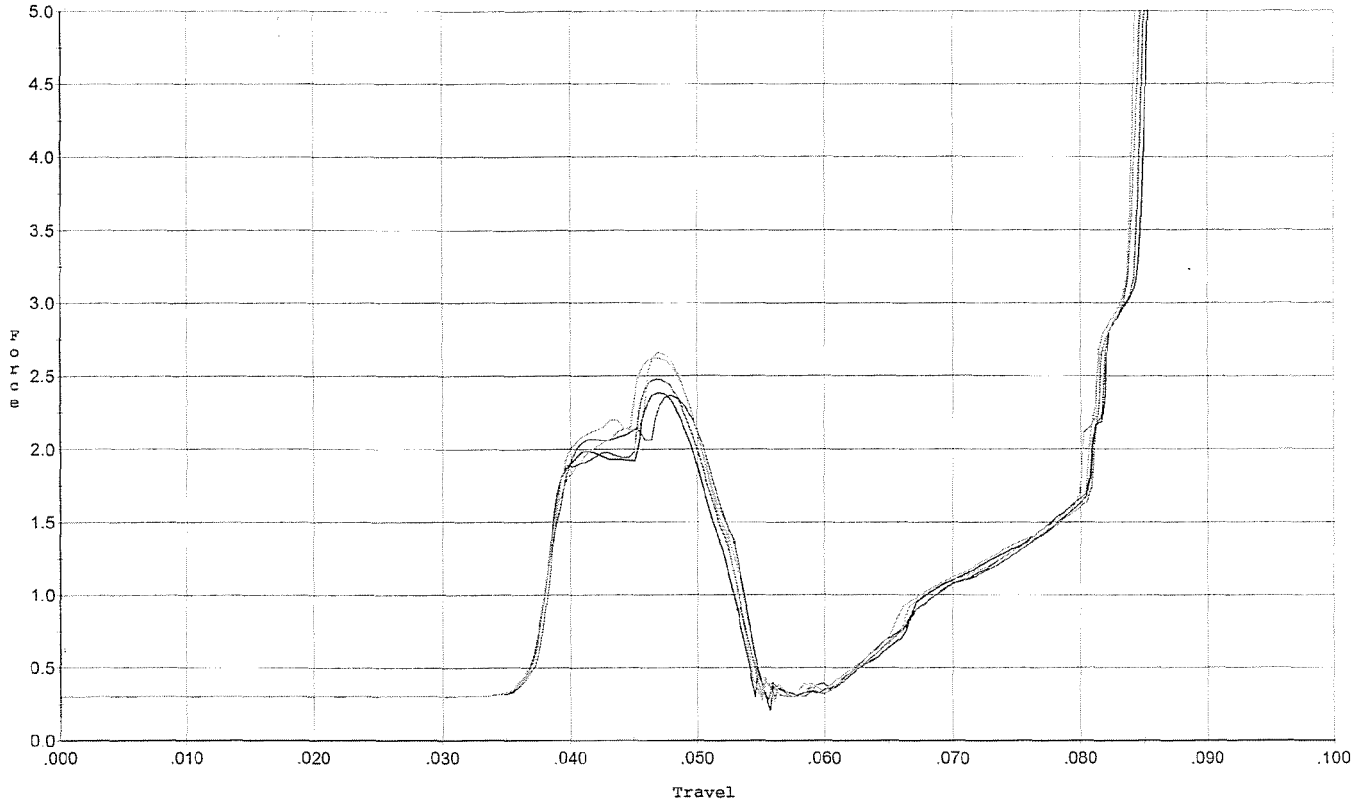
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.272	0.052	0.034	0.038	0.042		Set Trigger
2	2.524	0.051	0.033	0.038	0.045		Set Trigger
3	2.511	0.052	0.033	0.038	0.046		Set Trigger
4	2.609	0.051	0.033	0.037	0.047		Set Trigger
5	2.637	0.050	0.033	0.037	0.046		Set Trigger

Avg 2.51

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/10/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



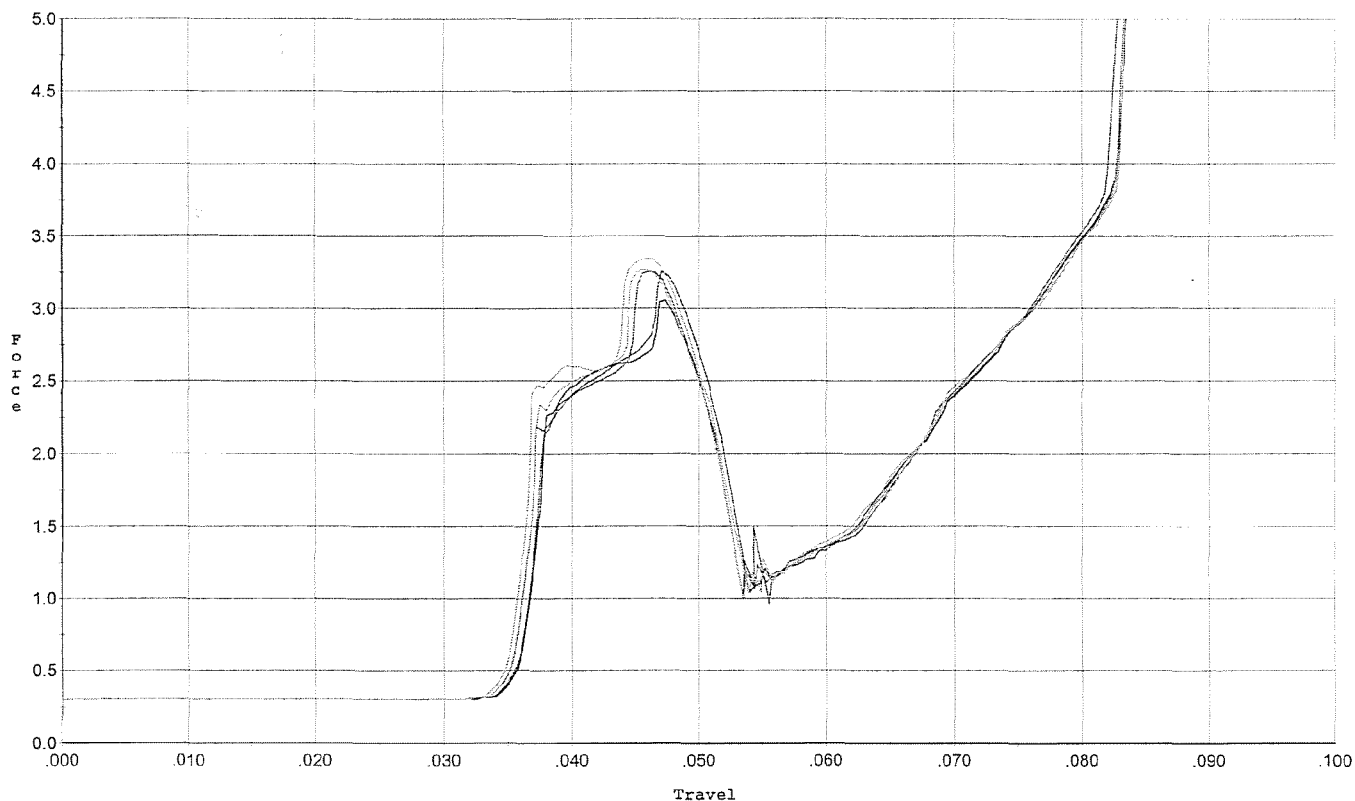
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.367	0.053	0.037	0.038	0.042		Set Trigger
2	2.388	0.053	0.037	0.038	0.040		Set Trigger
3	2.480	0.053	0.037	0.038	0.041		Set Trigger
4	2.623	0.053	0.037	0.038	0.044		Set Trigger
5	2.660	0.052	0.037	0.038	0.042		Set Trigger

Avg 2.50

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/10/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



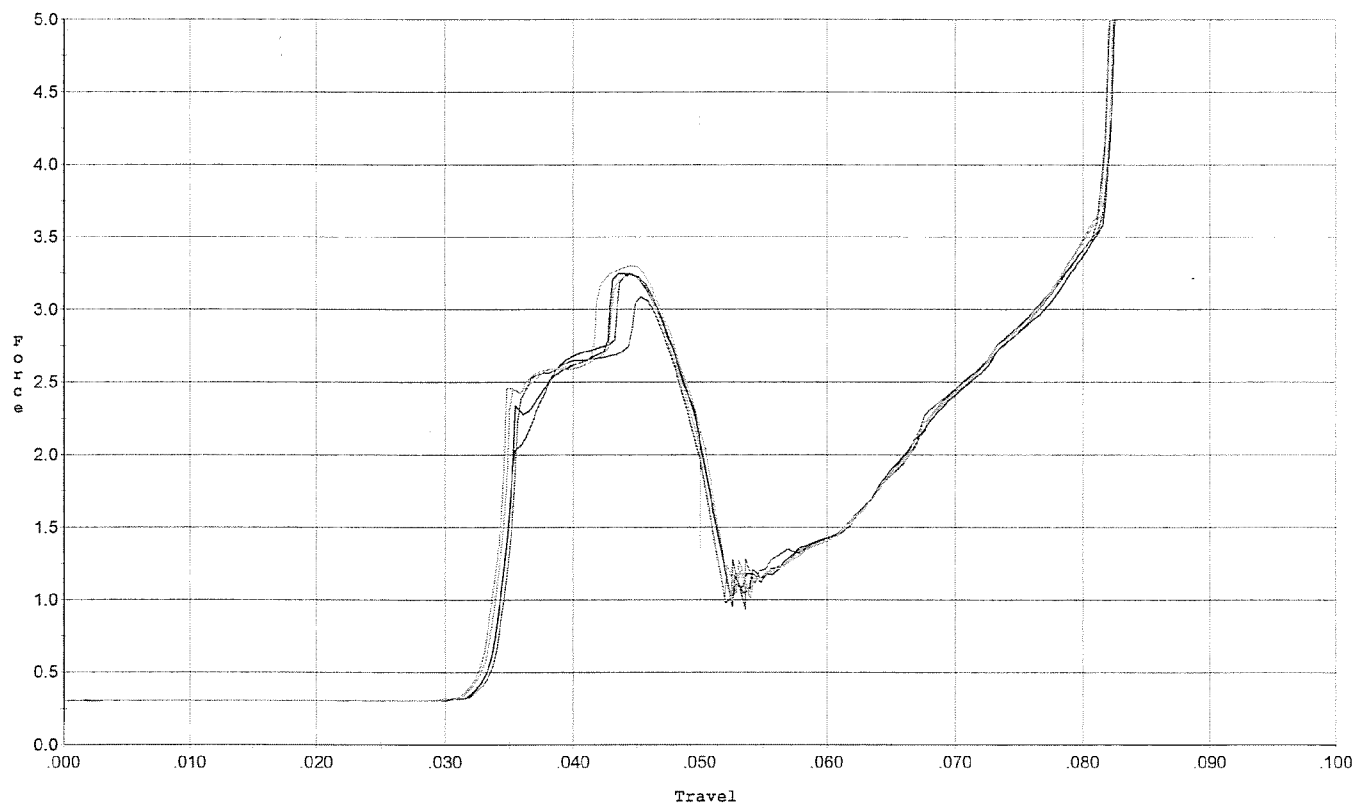
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.253	0.052	0.035	0.036	0.051		Set Trigger
2	3.056	0.051	0.036	0.037	0.049		Set Trigger
3	3.255	0.051	0.035	0.037	0.051		Set Trigger
4	3.269	0.051	0.035	0.036	0.053		Set Trigger
5	3.344	0.051	0.035	0.037	0.052		Set Trigger

Avg 3.23

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/10/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



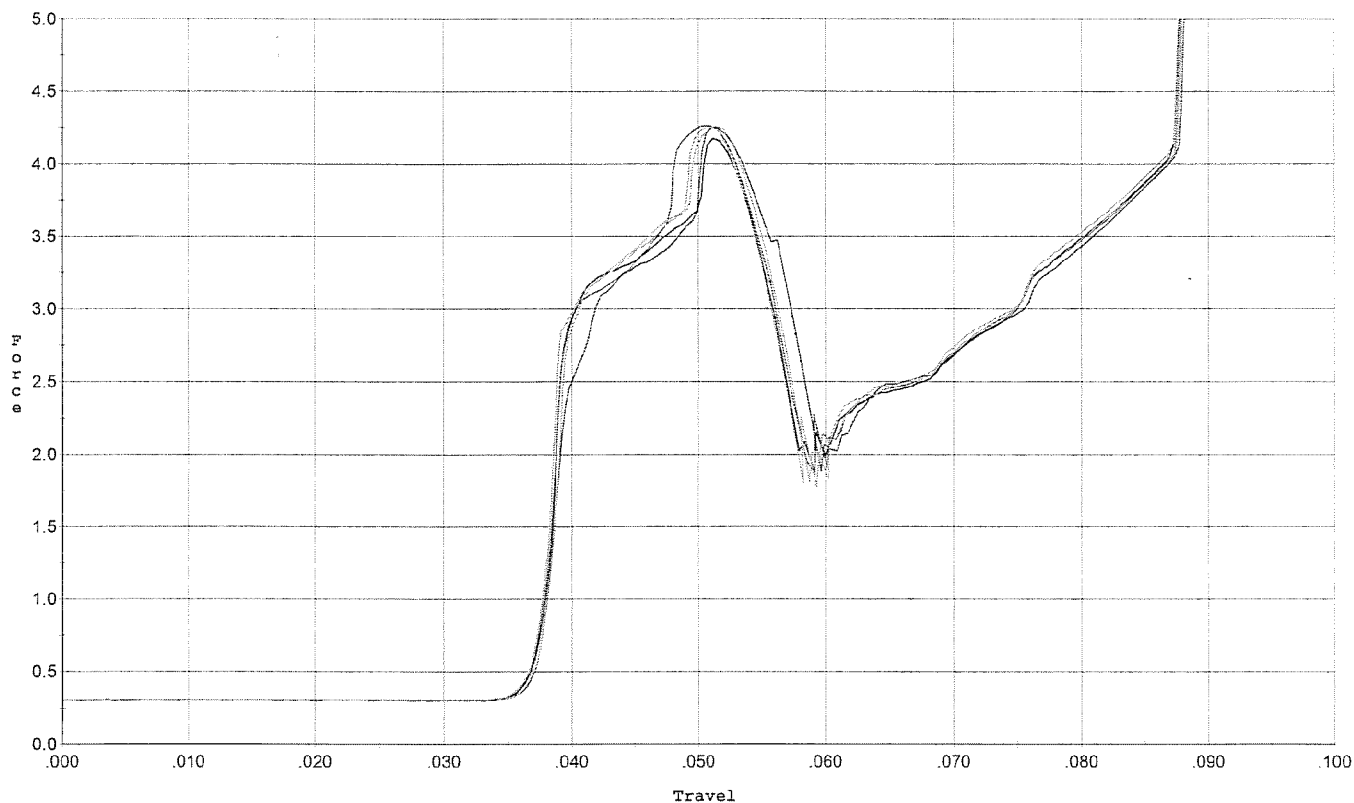
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.236	0.050	0.033	0.036	0.052		Set Trigger
2	3.245	0.051	0.033	0.035	0.054		Set Trigger
3	3.087	0.050	0.034	0.036	0.051		Set Trigger
4	3.301	0.050	0.033	0.035	0.056		Set Trigger
5	3.236	0.050	0.032	0.035	0.054		Set Trigger

Avg 3.22

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/10/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



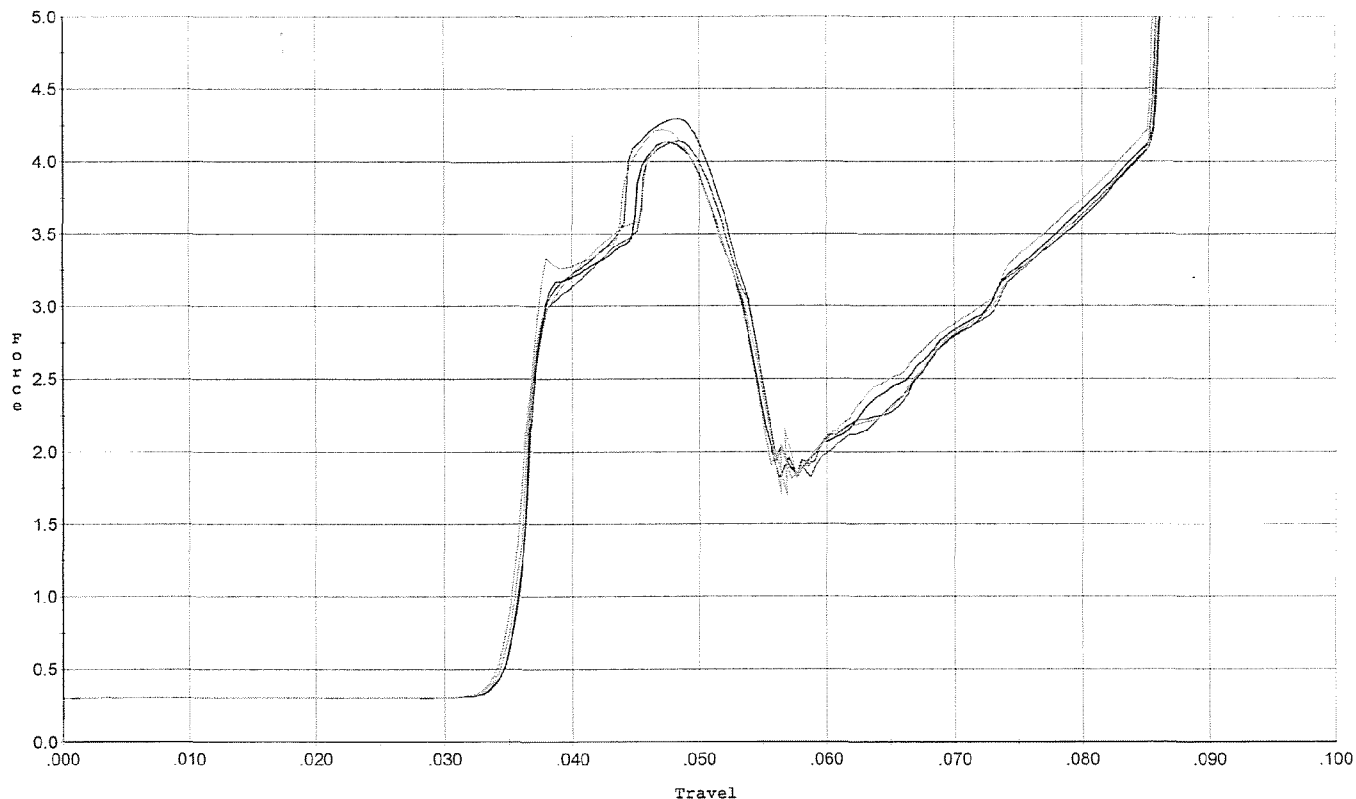
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.250	0.058	0.037	0.035	0.078		Set Trigger
2	4.174	0.056	0.037	0.036	0.074		Set Trigger
3	4.262	0.056	0.036	0.036	0.075		Set Trigger
4	4.257	0.057	0.037	0.036	0.077		Set Trigger
5	4.255	0.056	0.037	0.036	0.076		Set Trigger

Avg 4.24

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/10/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



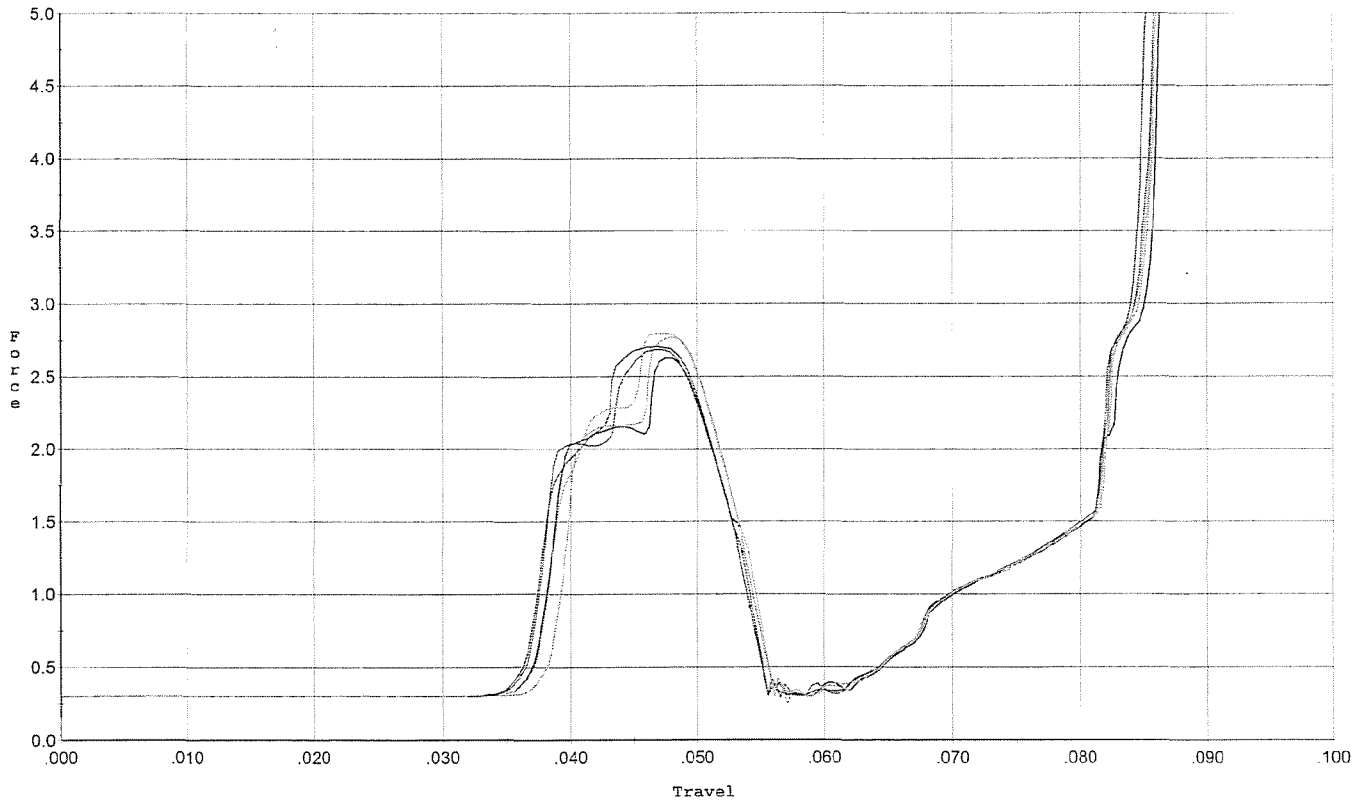
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.296	0.054	0.035	0.036	0.077		Set Trigger
2	4.132	0.053	0.035	0.036	0.073		Set Trigger
3	4.142	0.054	0.035	0.036	0.074		Set Trigger
4	4.220	0.054	0.034	0.036	0.076		Set Trigger
5	4.141	0.054	0.034	0.035	0.076		Set Trigger

Avg 4.18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/10/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



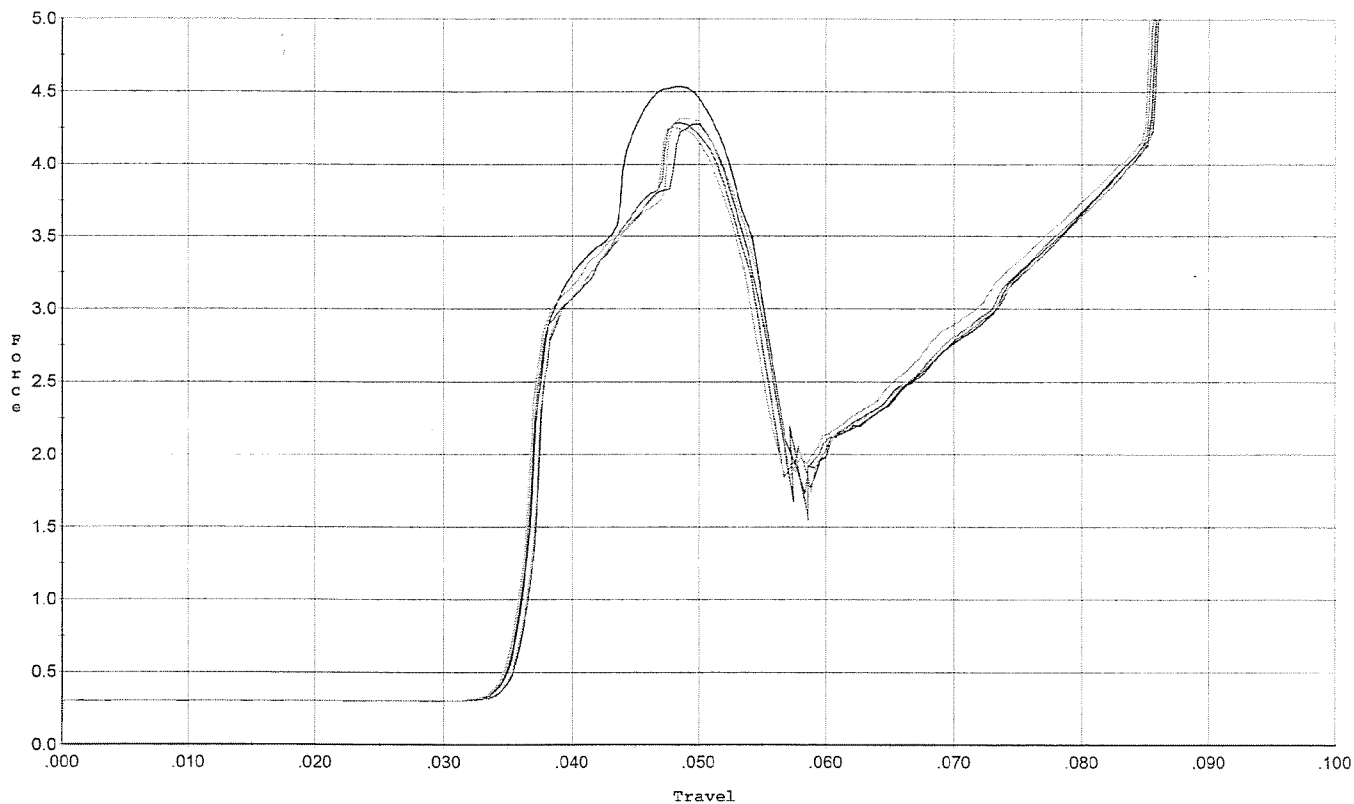
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.707	0.054	0.036	0.038	0.047		Set Trigger
2	2.629	0.053	0.037	0.039	0.044		Set Trigger
3	2.687	0.054	0.036	0.038	0.046		Set Trigger
4	2.799	0.054	0.037	0.038	0.047		Set Trigger
5	2.771	0.053	0.038	0.039	0.044		Set Trigger

Avg 2.71

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/10/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.277	0.055	0.035	0.035	0.077		Set Trigger
2	4.534	0.054	0.035	0.035	0.081		Set Trigger
3	4.287	0.054	0.035	0.035	0.076		Set Trigger
4	4.320	0.055	0.035	0.035	0.077		Set Trigger
5	4.257	0.054	0.035	0.035	0.075		Set Trigger

Avg 4.33