

G6784657

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

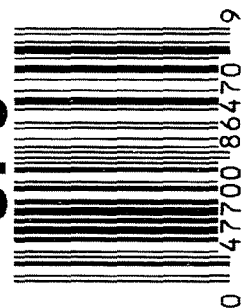


BM FORM

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6784657

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6784657

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-25-08	L.P.D.
430	ASSEMBLE TO STOCK		8-25-08	SP
440	PROOF		8-25-08	L.P.D.
460	CHECK HEADSPACE		8-25-08	L.P.D.
470	DIS-ASSEMBLE ACTION		8-25-08	L.P.D.
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	8-26-08	BSN
475	DRILL AND TAP SIGHT HOLES	2008	8-26-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BSN	8-28	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/28/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		8-31	~
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-6-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-6-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-6-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-11-08	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

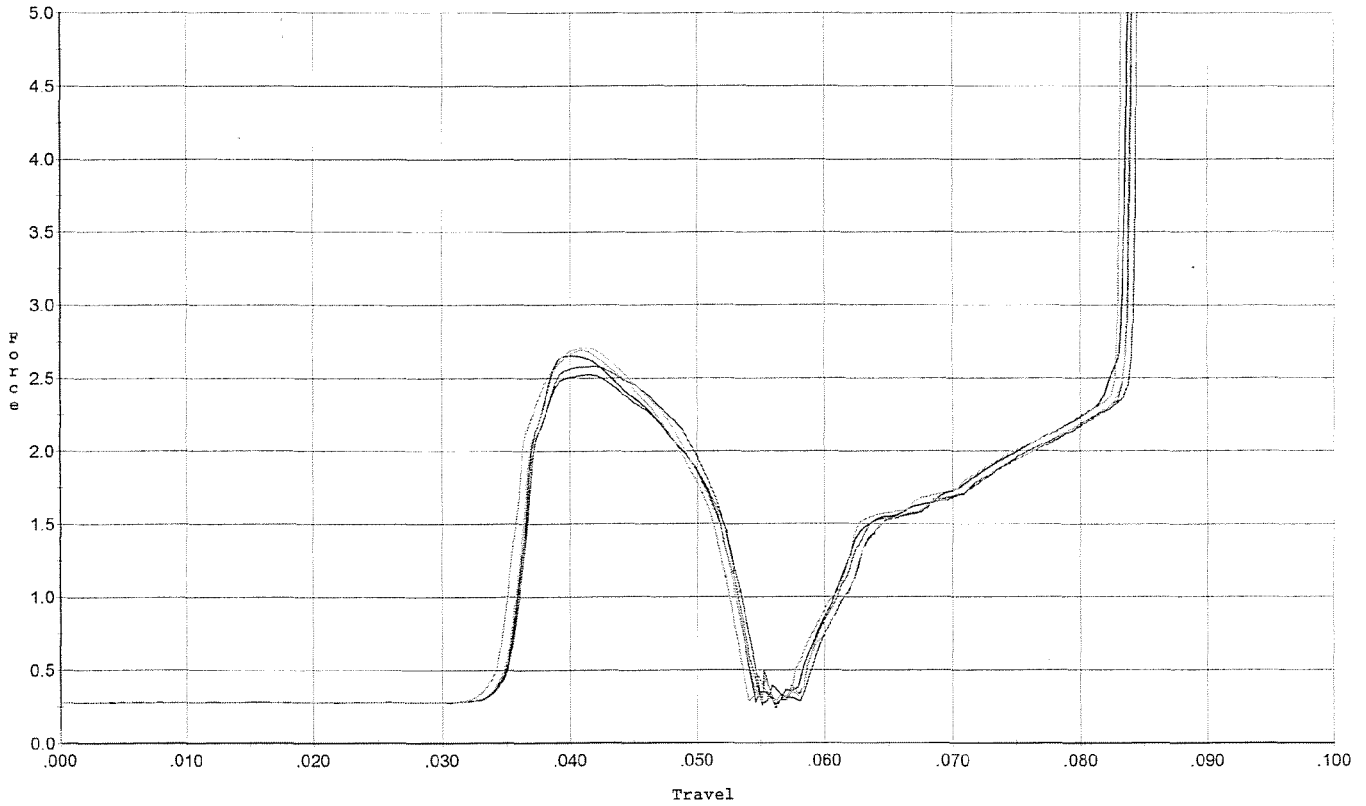
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2</u> <u>2</u> <u>2</u>	9-22-08	TC
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>3</u> <u>3</u>	9-22-08	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.026</u> <u>.025</u> <u>.026</u>	9-22-08	TC
	J) ASSEMBLE STOCK		9-11-08	RTZ
	K) ASSEMBLE SWIVEL STUDS		9-22-08	TC
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 &	FUNCTION TEST AND	<u>PASS</u> FAIL		
650	TARGET	<u>PASS</u> FAIL	9-12-08	Fm
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-12-08	TRW
670	FINAL INSPECTION A) HEADSPACE		9-22-08	TC
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.35</u> <u>2.30</u> <u>2.29</u> <u>2.26</u> <u>2.38</u>	9-19-08	TRW
	C) FUNCTION		9-22-08	TC
690	PACK		10/3/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/27/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



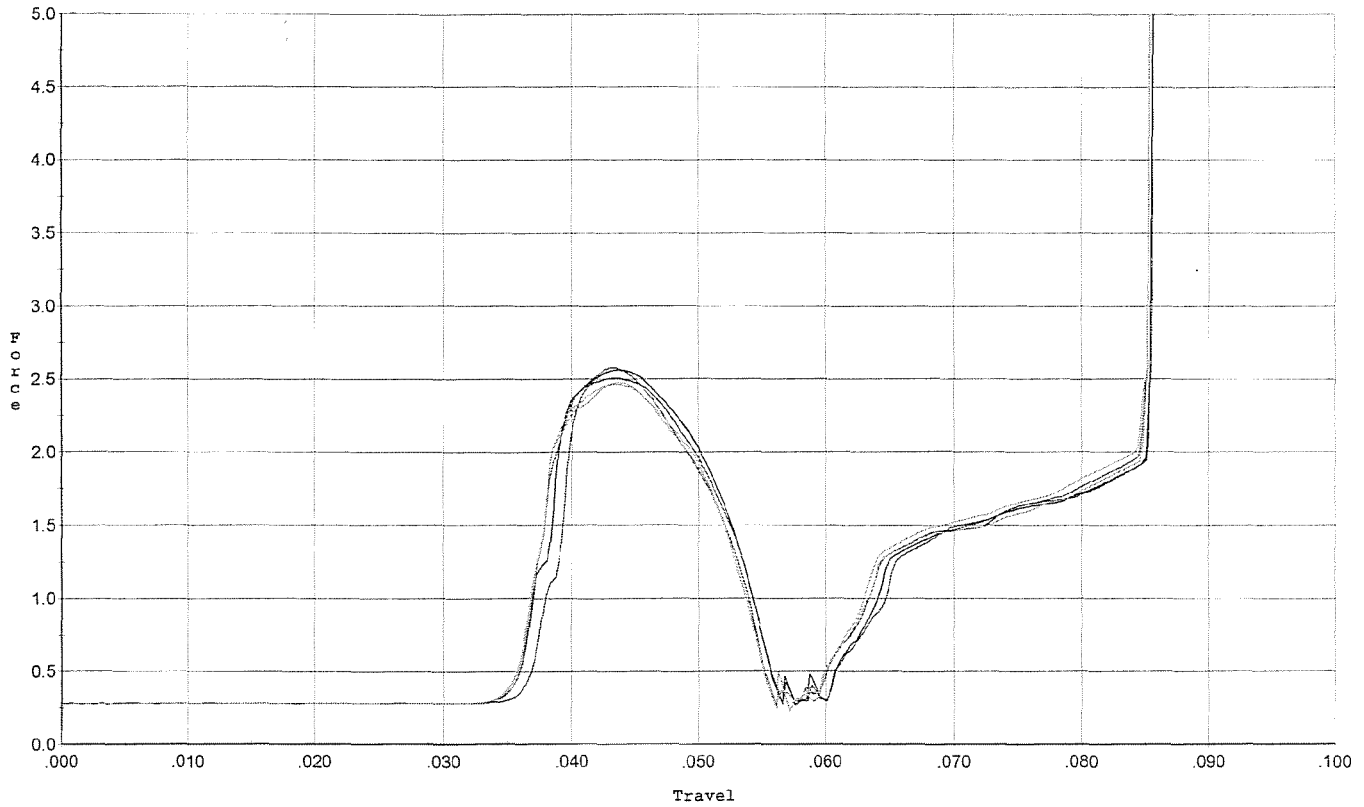
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.522	0.053	0.035	0.037	0.047		Set Trigger
2	2.653	0.053	0.035	0.037	0.047		Set Trigger
3	2.580	0.052	0.035	0.037	0.047		Set Trigger
4	2.707	0.053	0.034	0.036	0.048		Set Trigger
5	2.693	0.052	0.034	0.036	0.048		Set Trigger

Avg 2.63

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/27/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



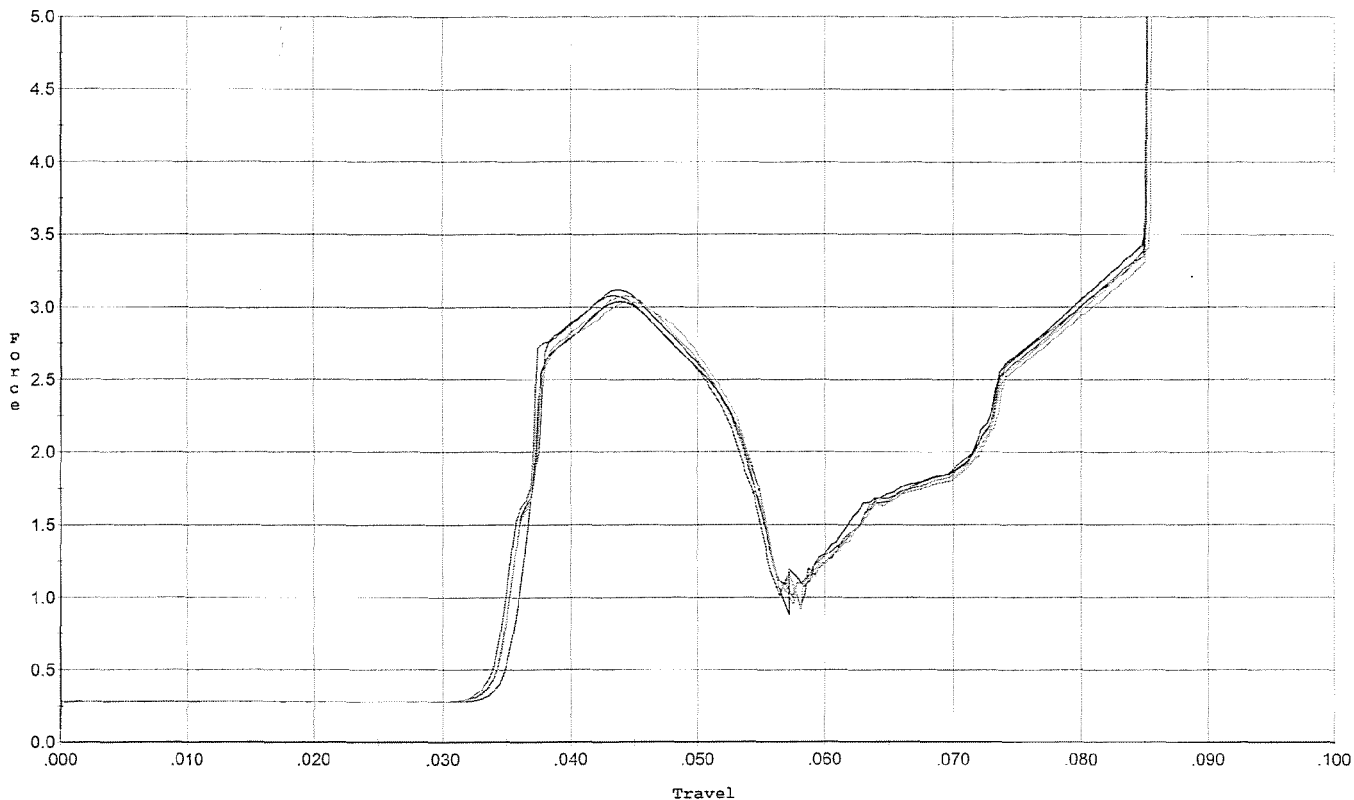
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.508	0.055	0.037	0.038	0.044		Set Trigger
2	2.564	0.055	0.036	0.037	0.047		Set Trigger
3	2.580	0.054	0.036	0.037	0.046		Set Trigger
4	2.480	0.054	0.036	0.038	0.045		Set Trigger
5	2.466	0.054	0.036	0.038	0.045		Set Trigger

Avg 2.52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/27/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



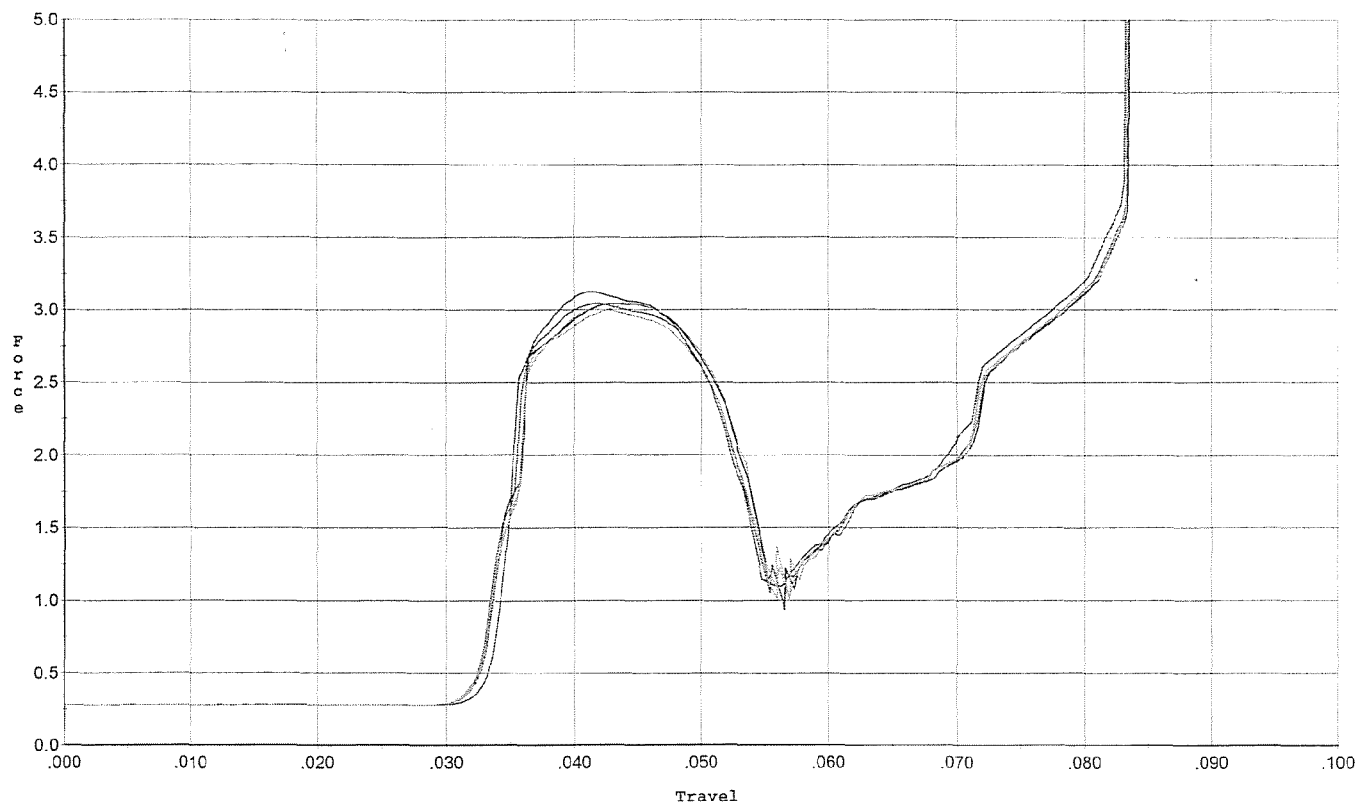
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.119	0.055	0.035	0.036	0.060		Set Trigger
2	3.037	0.055	0.034	0.036	0.061		Set Trigger
3	3.081	0.054	0.034	0.035	0.060		Set Trigger
4	3.036	0.055	0.034	0.036	0.061		Set Trigger
5	3.080	0.055	0.034	0.036	0.061		Set Trigger

Avg 3.07

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/27/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



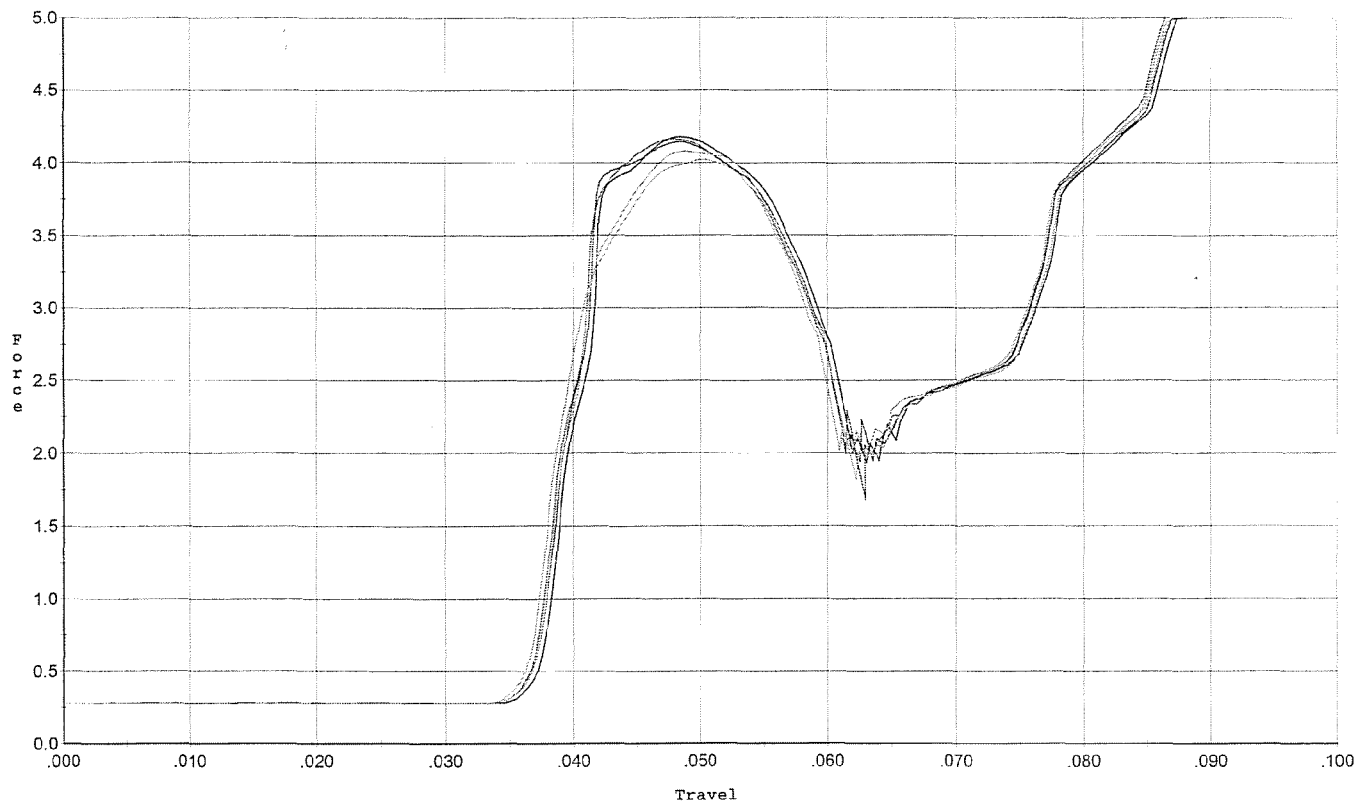
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.126	0.053	0.033	0.035	0.062		Set Trigger
2	3.042	0.054	0.032	0.034	0.063		Set Trigger
3	3.046	0.053	0.032	0.035	0.062		Set Trigger
4	3.003	0.054	0.032	0.034	0.062		Set Trigger
5	3.036	0.054	0.033	0.034	0.062		Set Trigger

Avg 3.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/27/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



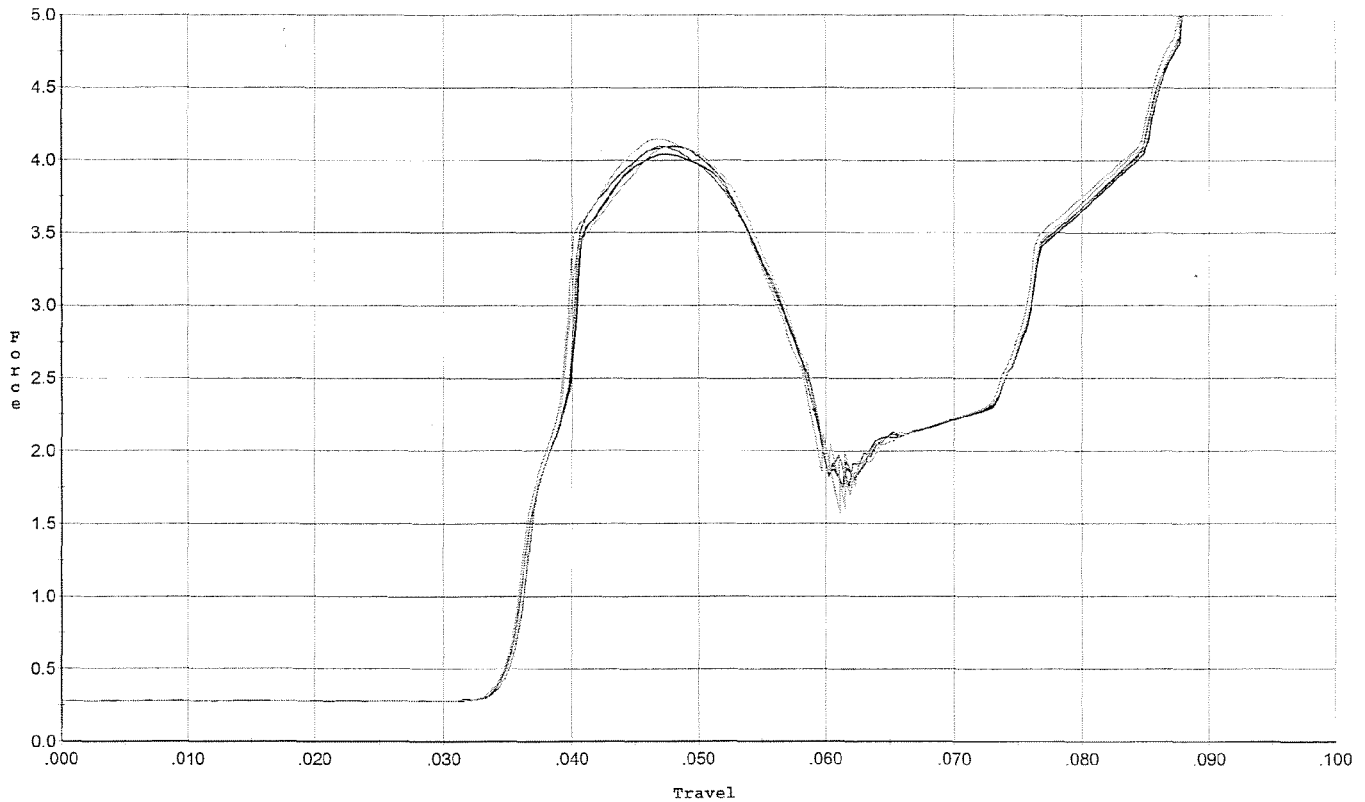
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.144	0.060	0.037	0.034	0.089		Set Trigger
2	4.179	0.060	0.037	0.034	0.090		Set Trigger
3	4.164	0.060	0.036	0.034	0.090		Set Trigger
4	4.023	0.059	0.036	0.034	0.087		Set Trigger
5	4.080	0.060	0.037	0.034	0.087		Set Trigger

AVG 4.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/27/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



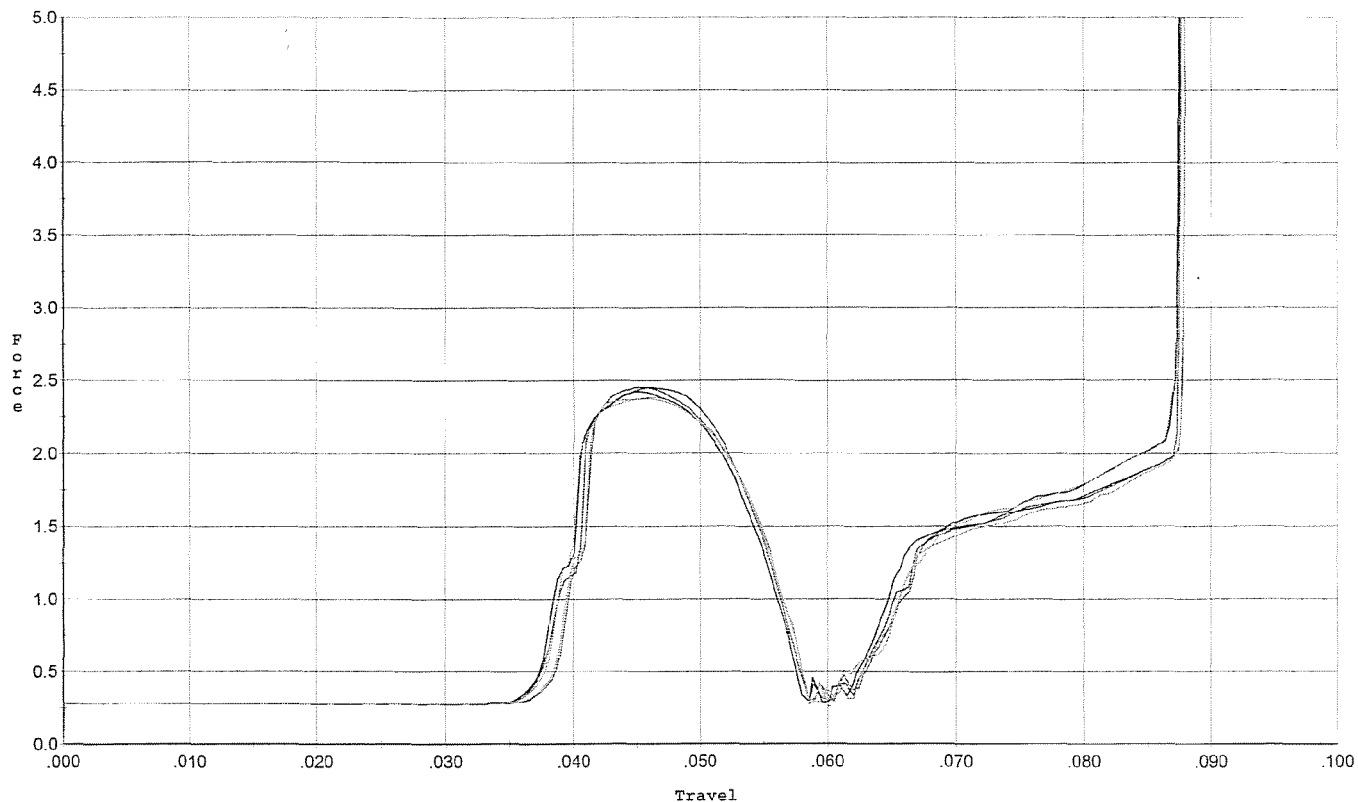
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.096	0.059	0.035	0.034	0.087		Set Trigger
2	4.042	0.059	0.035	0.034	0.085		Set Trigger
3	4.097	0.059	0.035	0.034	0.085		Set Trigger
4	4.104	0.059	0.035	0.034	0.086		Set Trigger
5	4.150	0.058	0.035	0.034	0.086		Set Trigger

Avg 4.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/27/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



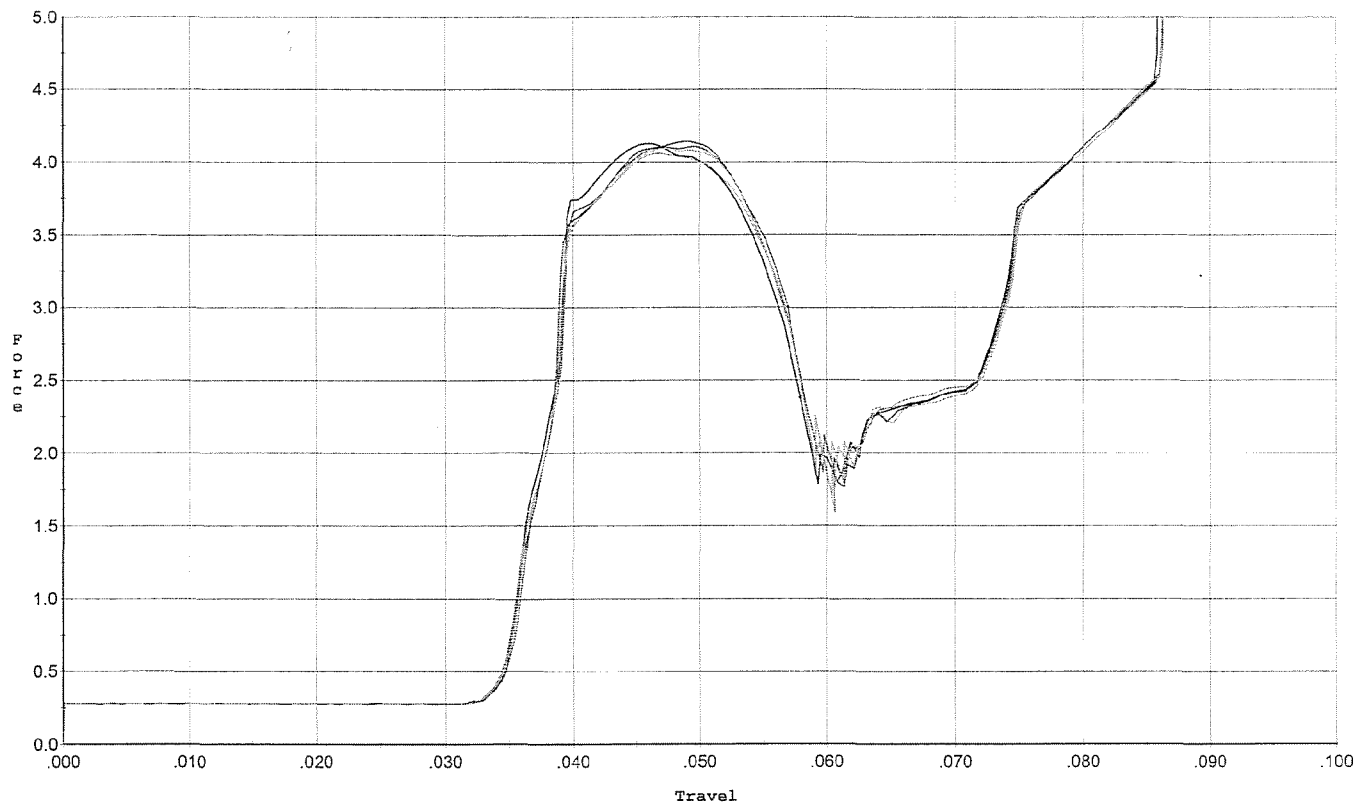
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.448	0.056	0.037	0.038	0.046		Set Trigger
2	2.422	0.057	0.037	0.038	0.047		Set Trigger
3	2.451	0.057	0.039	0.038	0.046		Set Trigger
4	2.383	0.057	0.038	0.038	0.047		Set Trigger
5	2.372	0.057	0.039	0.038	0.046		Set Trigger

Avg 2.41

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/27/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.141	0.057	0.034	0.034	0.086		Set Trigger
2	4.126	0.058	0.034	0.033	0.087		Set Trigger
3	4.104	0.057	0.035	0.034	0.086		Set Trigger
4	4.093	0.057	0.034	0.034	0.086		Set Trigger
5	4.061	0.057	0.034	0.034	0.086		Set Trigger

Avg 4.10