

G6784658

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



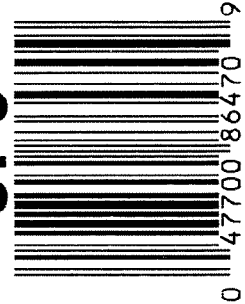
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6784658

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6784658

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-9-08	SPD
430	ASSEMBLE TO STOCK		9-9-08	SP
440	PROOF		9-9-08	SPD
460	CHECK HEADSPACE		9-9-08	SPD
470	DIS-ASSEMBLE ACTION		9-9-08	SPD
472	SERIALIZE BOLT HANDLE		9-10-08	RT
475	DRILL AND TAP SIGHT HOLES		9-11-08	SP
480	MAGNAFLUX BBL ACTION		9-12-08	BM
490	MAGNAFLUX BOLT		9-12-08	ms
500	ROLLMARK CALIBER		9-12-08	RT
520	GOFF BLAST BBL / REC		9-13-08	DG
542	APPLY COATINGS (BARREL ACTION)		9/16	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-19-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-17-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-19-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-10-08	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

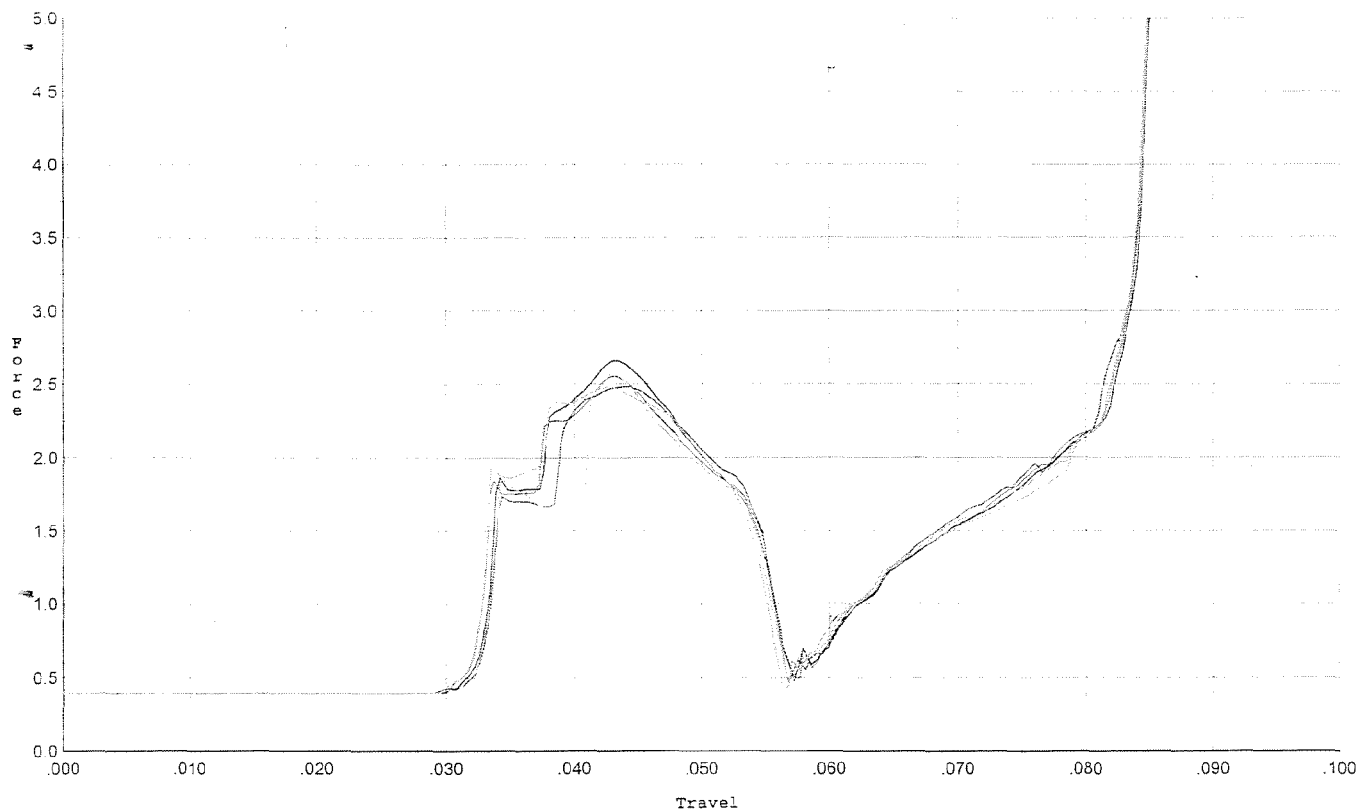
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.9</u> <u>4.9</u> <u>4.9</u>	12-15-08	L.P.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	12-17-08	L.N
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	12-17-08	L.P.
	J) ASSEMBLE STOCK		10-10-08	RP
	K) ASSEMBLE SWIVEL STUDS		12-17-08	L.N
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	12-15-08	L.P.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		12-15-08	RP
670	FINAL INSPECTION A) HEADSPACE		12-17-08	L.N
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.33</u> <u>2.26</u> <u>2.20</u> <u>2.19</u> <u>2.30</u> 2.61 2.61 2.55 2.56 2.56	12-16-08 12-17-08	TL RP
	C) FUNCTION		12-17-08	L.N
690	PACK		1-8-09	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



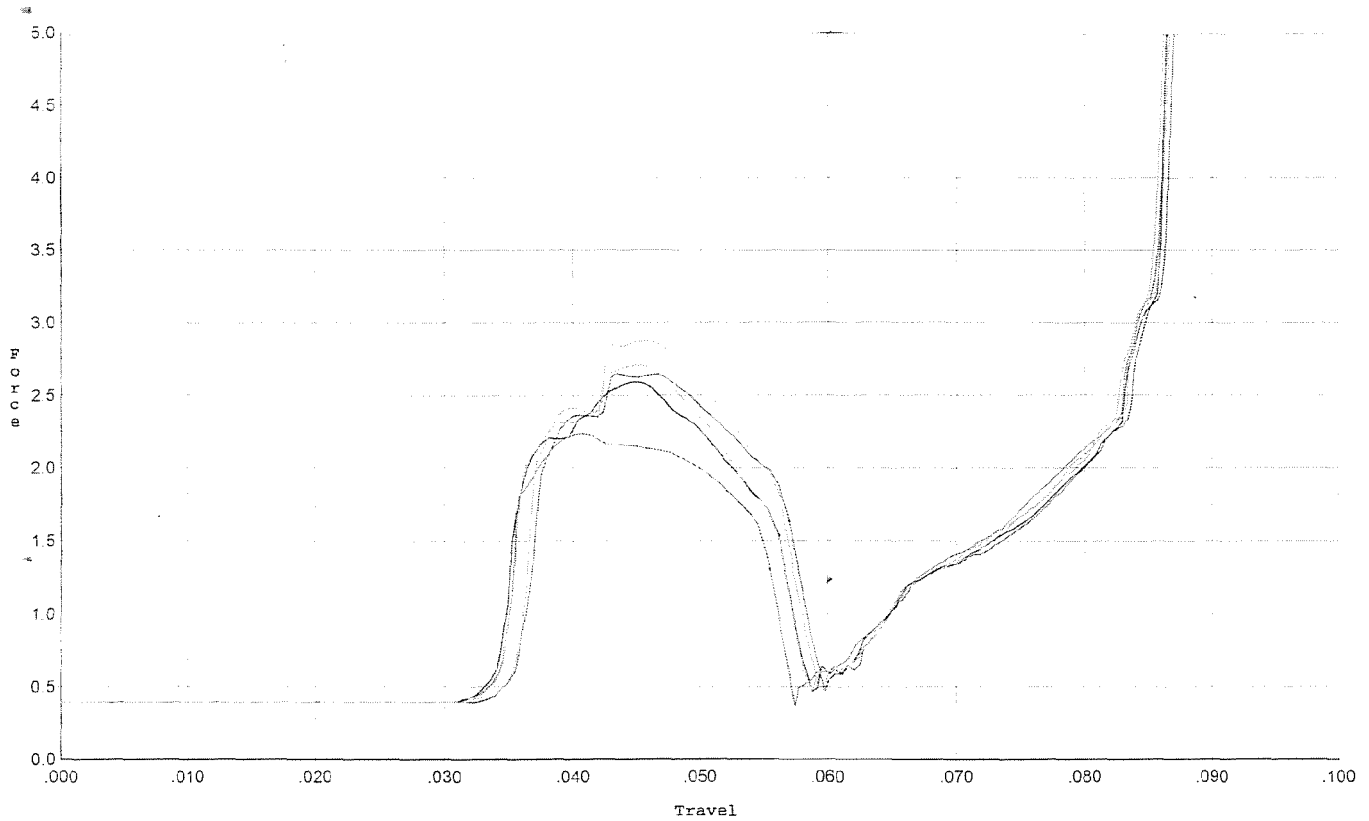
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.482	0.055	0.033	0.035	0.057		Set Trigger
2	2.658	0.055	0.033	0.035	0.059		Set Trigger
3	2.557	0.055	0.032	0.035	0.059		Set Trigger
4	2.569	0.054	0.033	0.035	0.054		Set Trigger
5	2.480	0.055	0.032	0.035	0.059		Set Trigger

A-2.54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



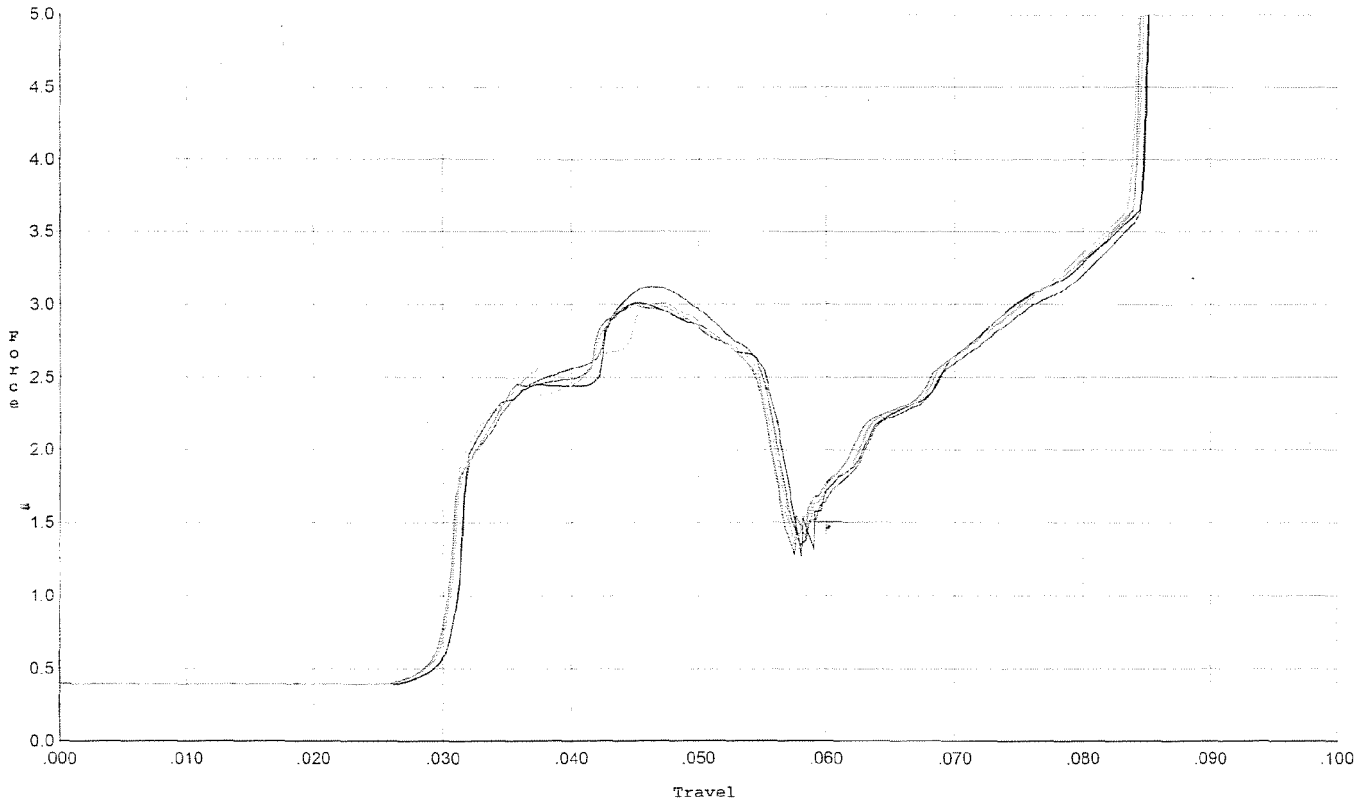
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.650	0.057	0.036	0.036	0.062		Set Trigger
2	2.591	0.056	0.034	0.035	0.061		Set Trigger
3	2.236	0.056	0.034	0.036	0.055		Set Trigger
4	2.880	0.056	0.035	0.036	0.064		Set Trigger
5	2.706	0.056	0.034	0.035	0.062		Set Trigger

A-2.61

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 12/15/2008

Model: M/24
 Serial No: Form #F005 75
 Trigger: 3.0 lbs ini +/- .30 lbs c m s



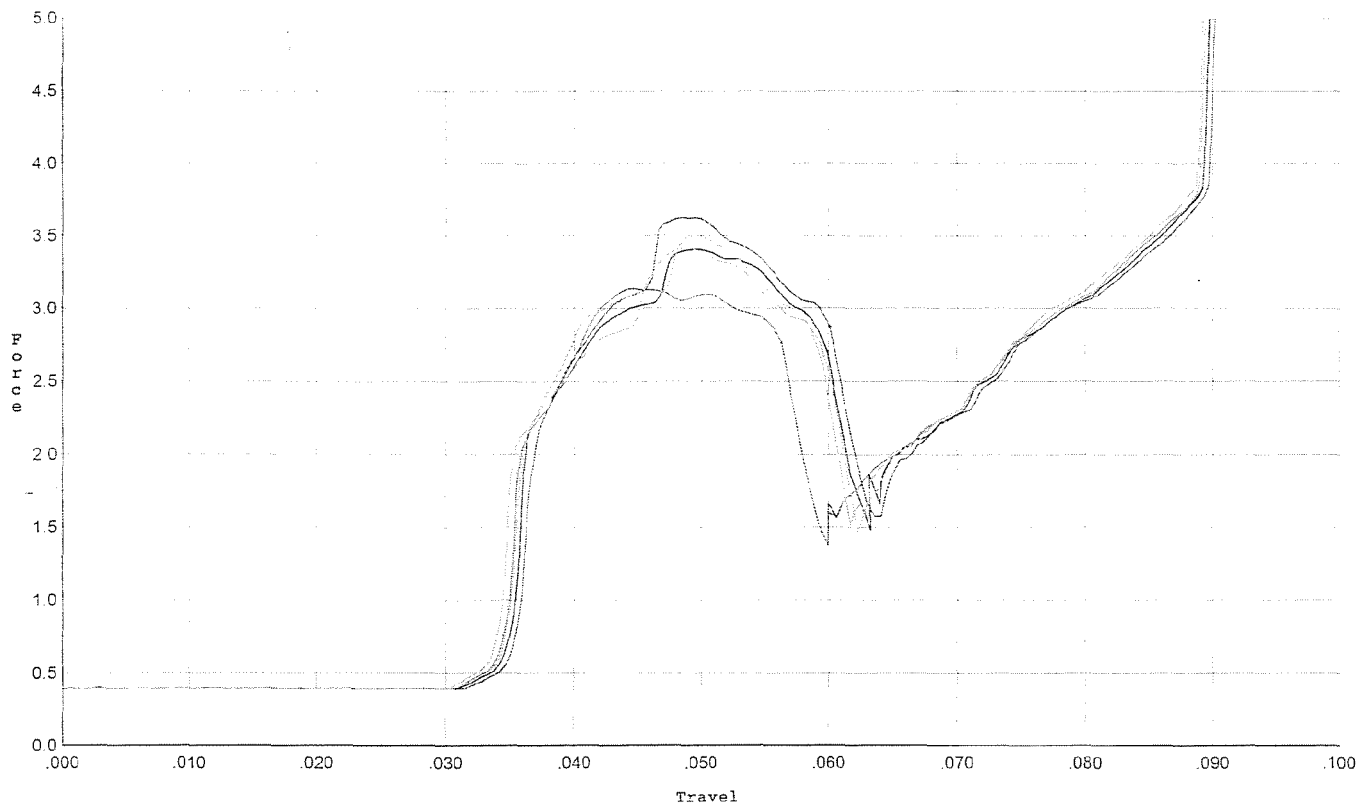
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.122	0.055	0.030	0.033	0.077		Set Trigger
2	3.009	0.056	0.030	0.032	0.077		Set Trigger
3	2.998	0.055	0.030	0.032	0.076		Set Trigger
4	2.997	0.056	0.030	0.032	0.077		Set Trigger
5	3.007	0.055	0.030	0.033	0.075		Set Trigger

A-3.02

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 12/15/2008

Model: M/24
 Serial No: Form #F005 .75 cm S
 Trigger: 3.0 lbs after 20 cycles +/- .50 lbs



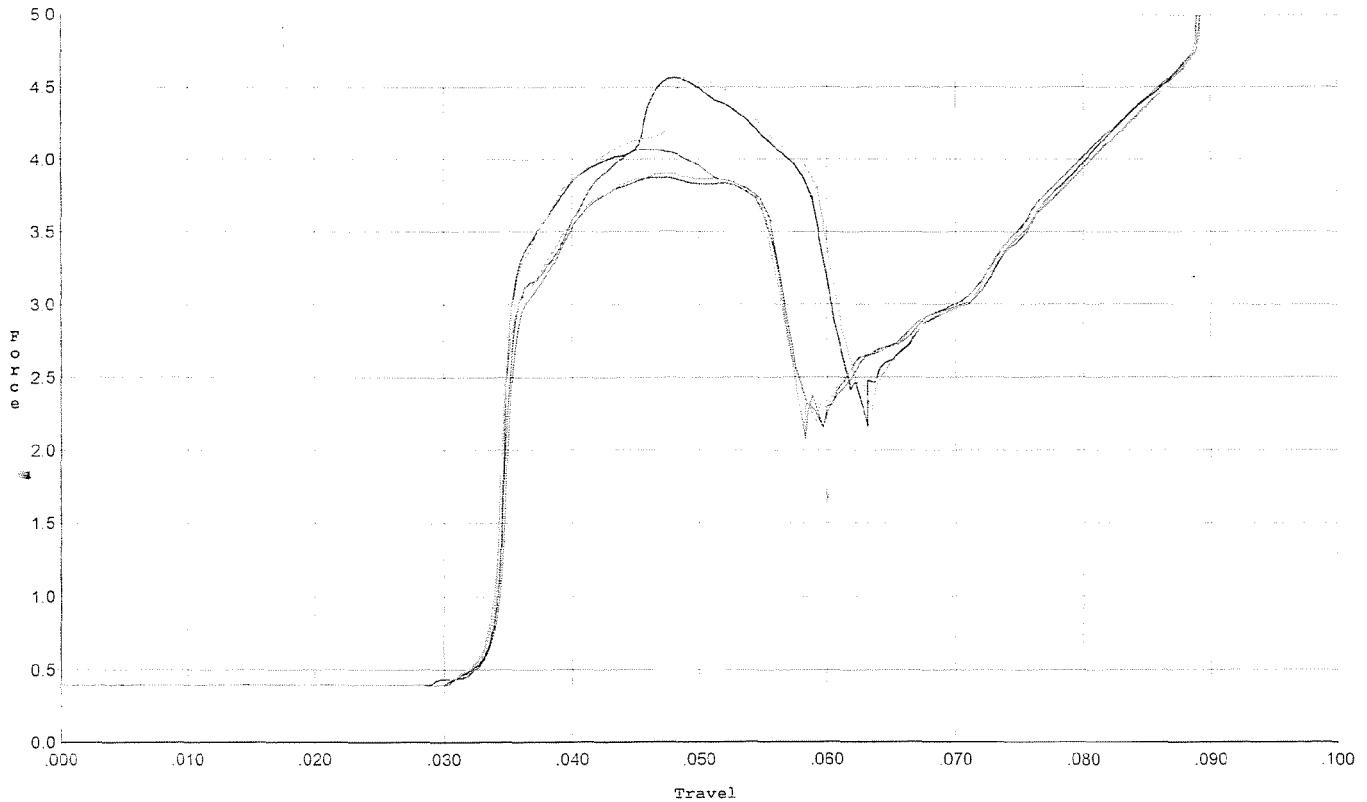
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.625	0.060	0.035	0.035	0.090		Set Trigger
2	3.407	0.060	0.035	0.035	0.087		Set Trigger
3	3.136	0.056	0.034	0.036	0.076		Set Trigger
4	3.419	0.060	0.034	0.034	0.087		Set Trigger
5	3.501	0.060	0.034	0.034	0.088		Set Trigger

A-3-41

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 12/15/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



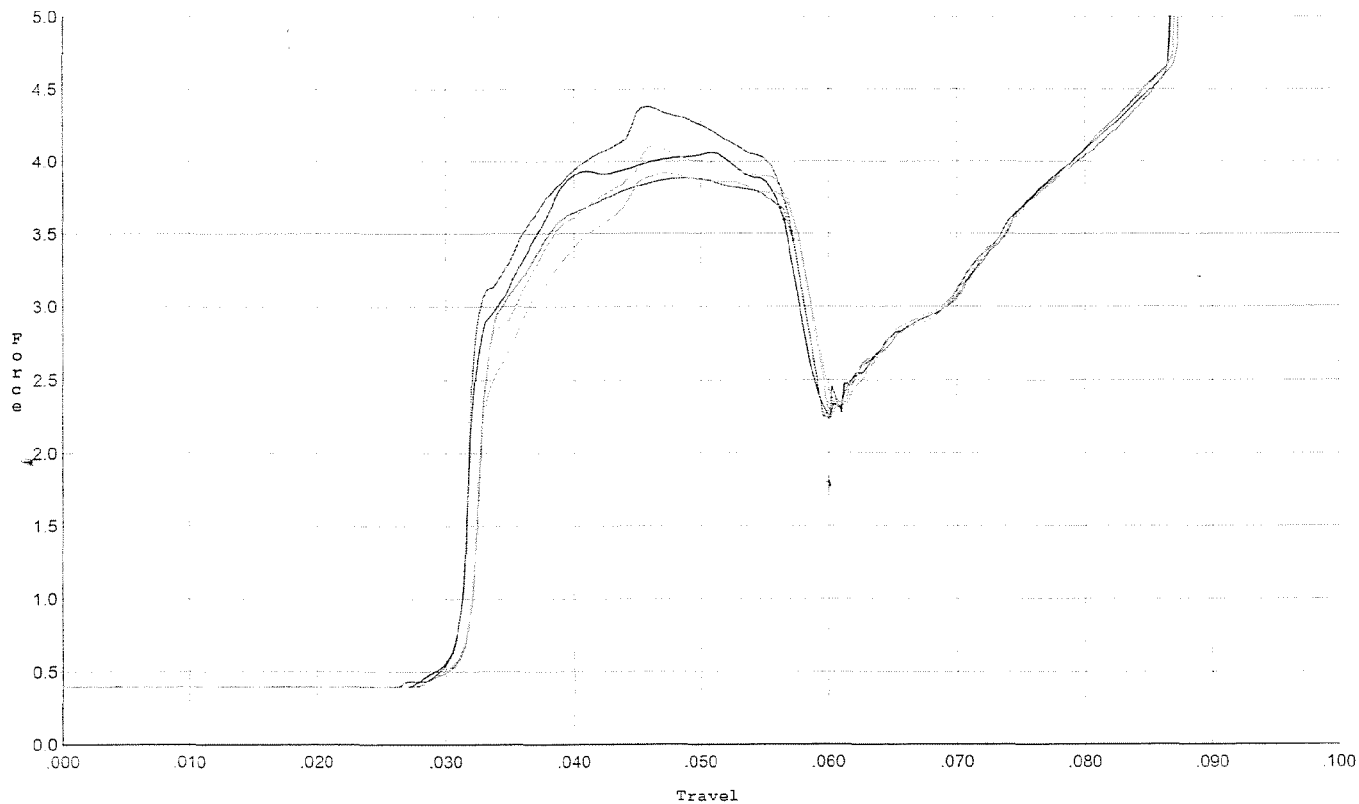
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.068	0.056	0.033	0.035	0.094		Set Trigger
2	4.564	0.059	0.033	0.033	0.113		Set Trigger
3	3.876	0.056	0.034	0.035	0.092		Set Trigger
4	4.583	0.059	0.033	0.033	0.115		Set Trigger
5	3.903	0.056	0.033	0.034	0.094		Set Trigger

A-4.19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



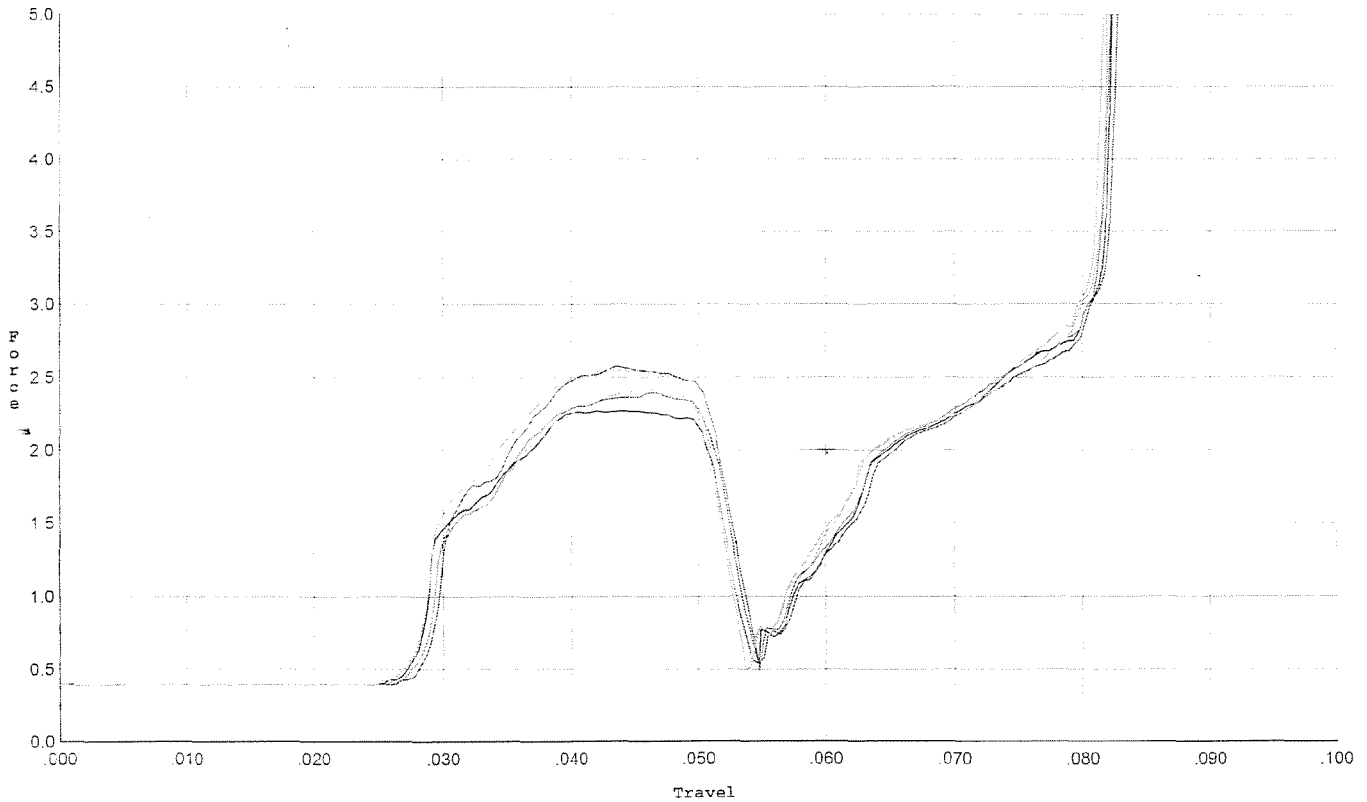
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.379	0.057	0.031	0.032	0.112		Set Trigger
2	4.061	0.057	0.031	0.032	0.106		Set Trigger
3	3.882	0.057	0.031	0.032	0.103		Set Trigger
4	3.920	0.058	0.031	0.032	0.103		Set Trigger
5	4.107	0.058	0.031	0.032	0.107		Set Trigger

A-4.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/15/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



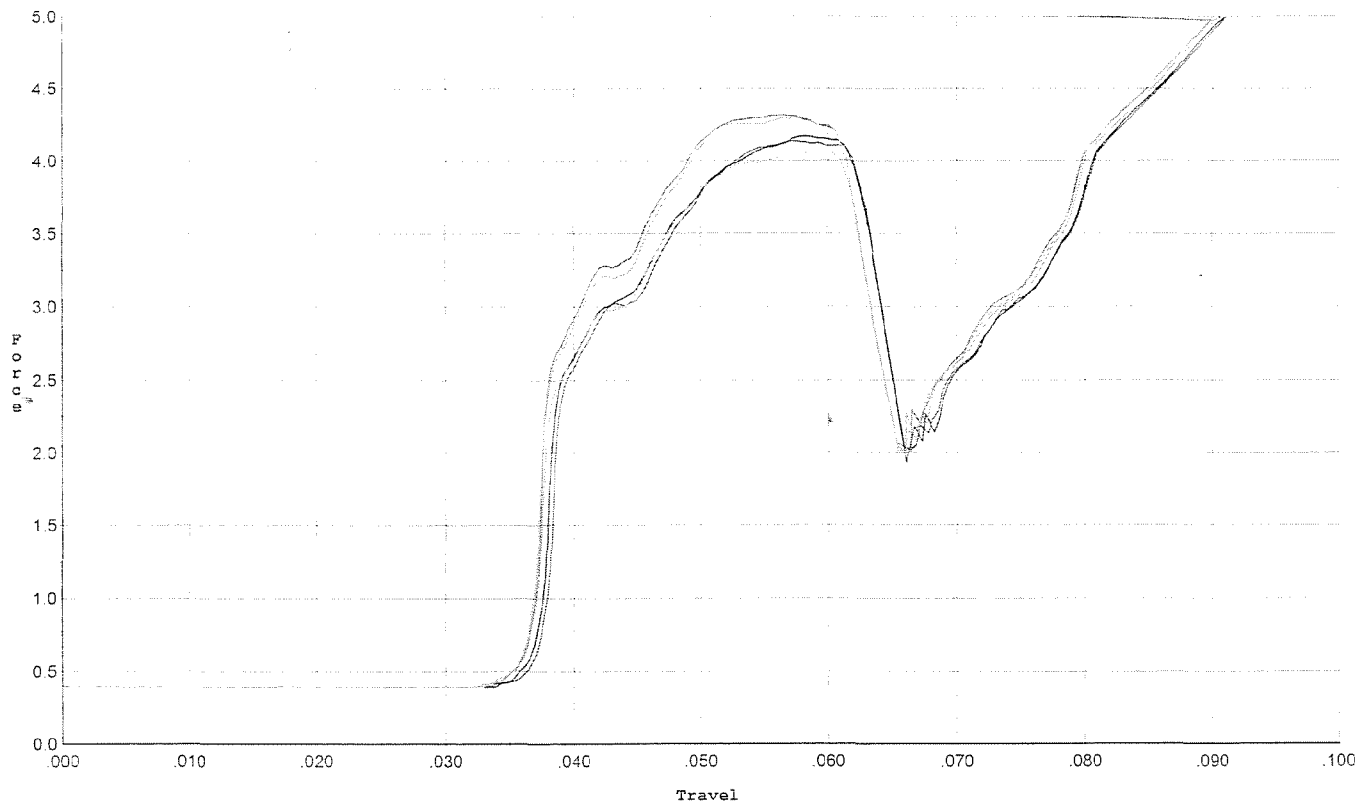
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.578	0.053	0.028	0.035	0.063		Set Trigger
2	2.268	0.051	0.028	0.035	0.057		Set Trigger
3	2.391	0.052	0.029	0.035	0.058		Set Trigger
4	2.553	0.052	0.028	0.034	0.062		Set Trigger
5	2.421	0.051	0.029	0.035	0.057		Set Trigger

A. 2.44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/15/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target&accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.134	0.063	0.037	0.033	0.106		Set Trigger
2	4.170	0.063	0.037	0.033	0.107		Set Trigger
3	4.316	0.061	0.036	0.033	0.109		Set Trigger
4	4.060	0.062	0.036	0.033	0.103		Set Trigger
5	4.299	0.061	0.036	0.033	0.108		Set Trigger

A-4.19