

G6784659

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

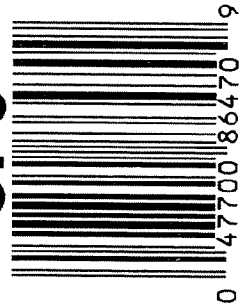
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6784659

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6784659

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-25-08	SP
430	ASSEMBLE TO STOCK		8-25-08	SP
440	PROOF		8-25-08	SP
460	CHECK HEADSPACE		8-25-08	SP
470	DIS-ASSEMBLE ACTION		8-25-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	8-26-08	RT
475	DRILL AND TAP SIGHT HOLES	AUG 26 2008	8-26-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR <u>BA</u>	8-28-08	BA
490	MAGNAFLUX BOLT		8/28/08	MR
500	ROLLMARK CALIBER		8/28/08	RT
520	GOFF BLAST BBL / REC		8-28-08	DG
542	APPLY COATINGS (BARREL ACTION)		8-30	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-11-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-11-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-11-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-12-08	PSH
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

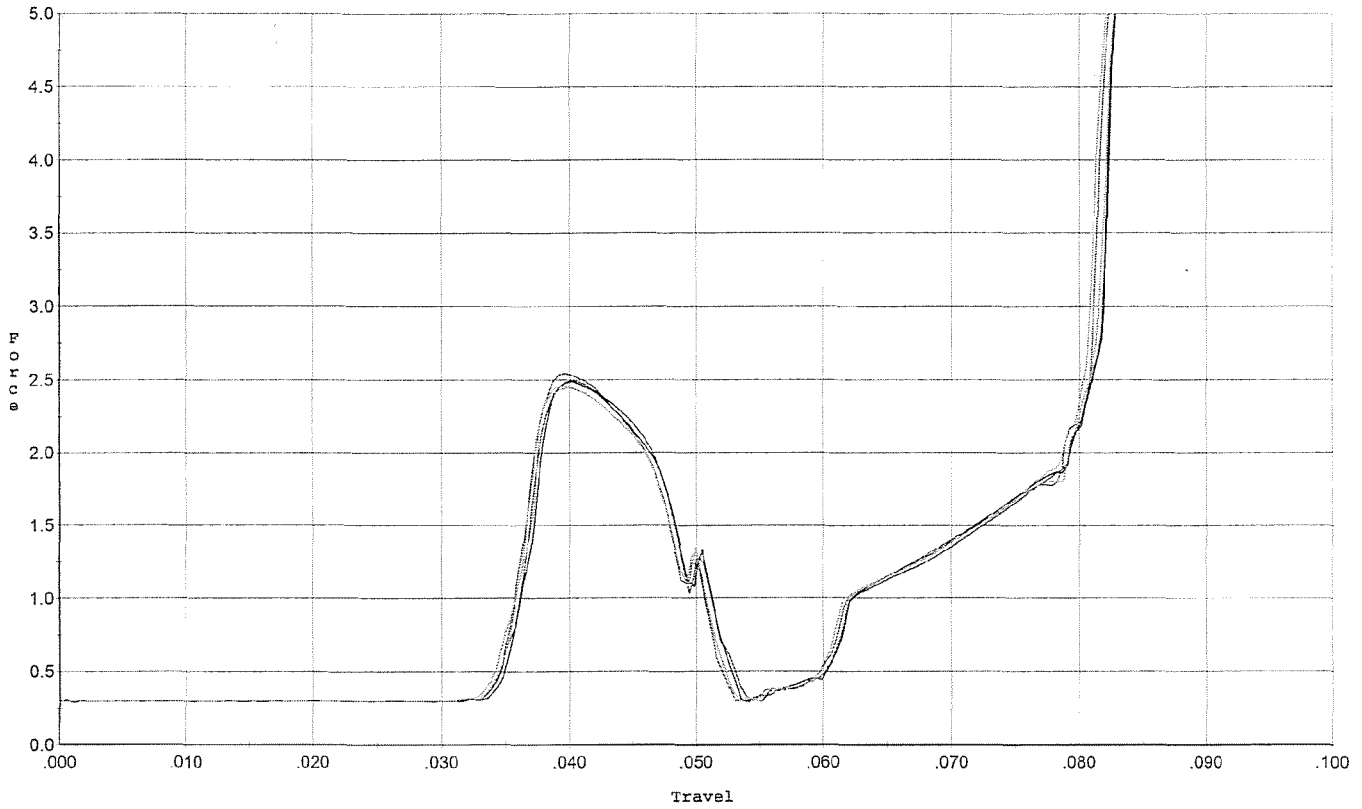
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2.5</u> <u>2.5</u> <u>2</u>	<u>10-1-08</u>	<u>TL</u>
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>3.5</u> <u>4</u>	<u>10-1-08</u>	<u>TL</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023</u> <u>.023</u>	<u>10-1-08</u>	<u>TL</u>
	J) ASSEMBLE STOCK		<u>9/12-08</u>	<u>Rgn</u>
	K) ASSEMBLE SWIVEL STUDS		<u>10-1-08</u>	<u>TL</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	<u>9-15-08</u>	<u>Fm</u>
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION <u>NA.</u>		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		<u>9-15-08</u>	<u>TRW</u>
670	FINAL INSPECTION A) HEADSPACE		<u>10-1-08</u>	<u>TL</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.24</u> <u>2.27</u> <u>2.18</u> <u>2.20</u> <u>2.23</u>	<u>9/30/08</u>	<u>Fm</u>
	C) FUNCTION		<u>10-1-08</u>	<u>TL</u>
690	PACK		<u>12/3/08</u>	<u>Fm</u>

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/11/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



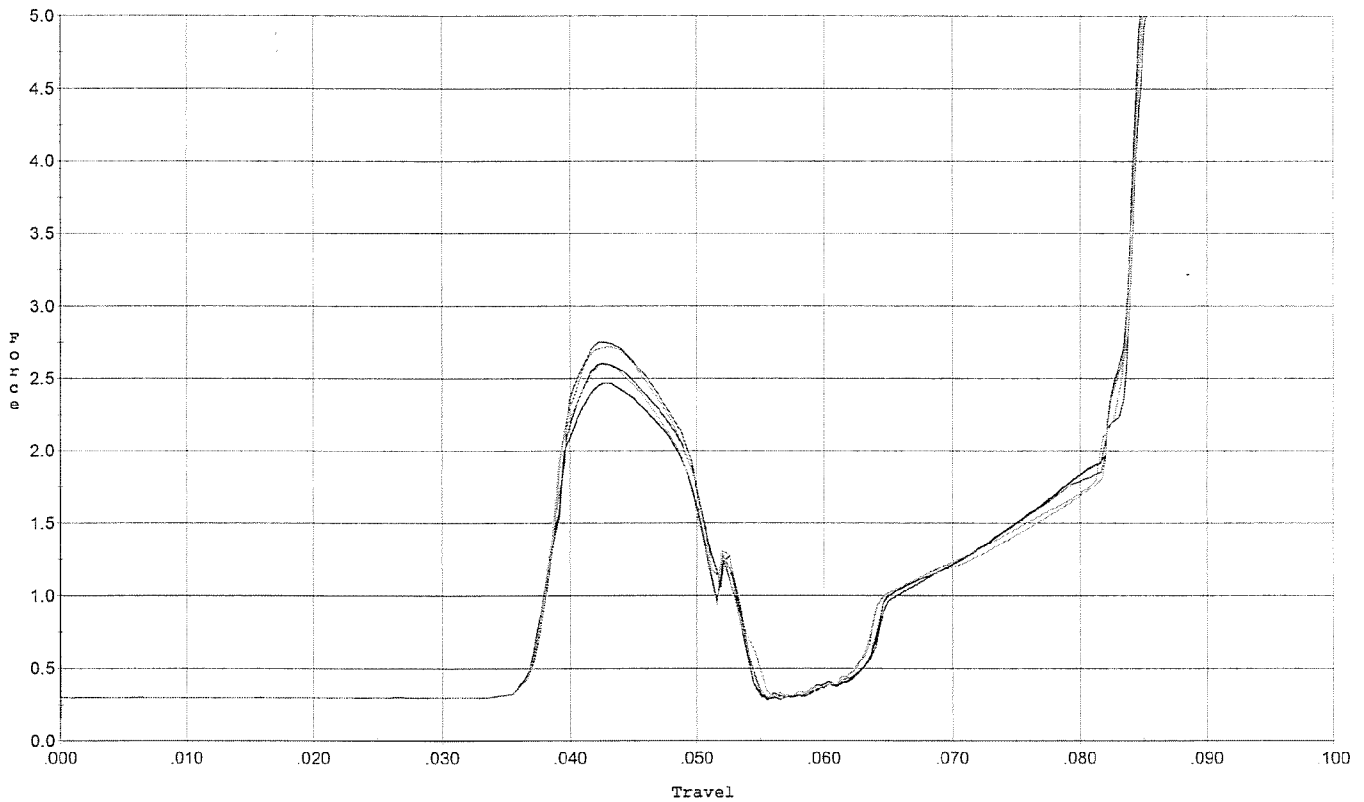
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.498	0.048	0.034	0.038	0.038		Set Trigger
2	2.489	0.050	0.035	0.038	0.040		Set Trigger
3	2.545	0.050	0.034	0.037	0.040		Set Trigger
4	2.459	0.050	0.034	0.037	0.040		Set Trigger
5	2.445	0.050	0.034	0.037	0.039		Set Trigger

AVG 2.48

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/11/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



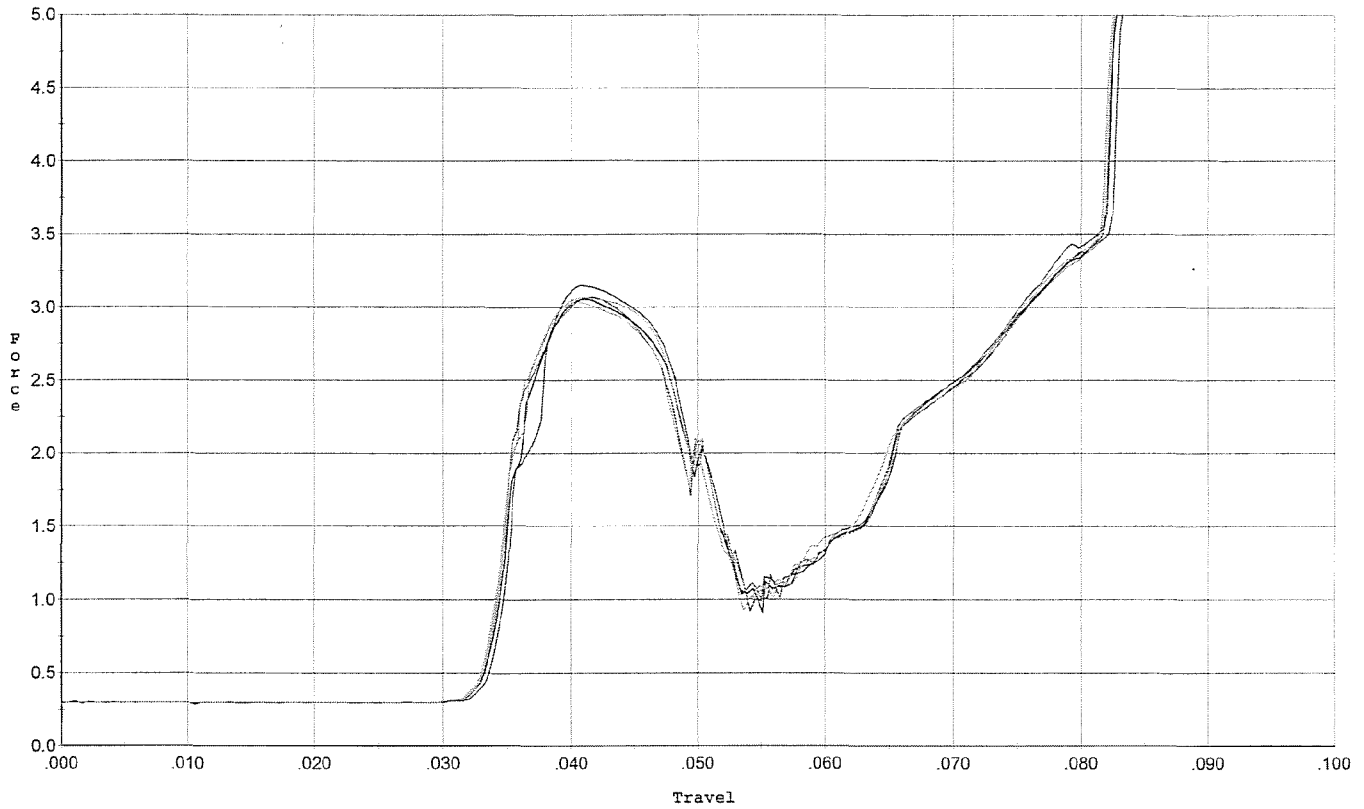
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.603	0.053	0.037	0.039	0.042		Set Trigger
2	2.469	0.050	0.037	0.039	0.038		Set Trigger
3	2.754	0.053	0.037	0.039	0.043		Set Trigger
4	2.595	0.050	0.037	0.039	0.039		Set Trigger
5	2.718	0.050	0.037	0.039	0.040		Set Trigger

Avg 2.62

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 9/11/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



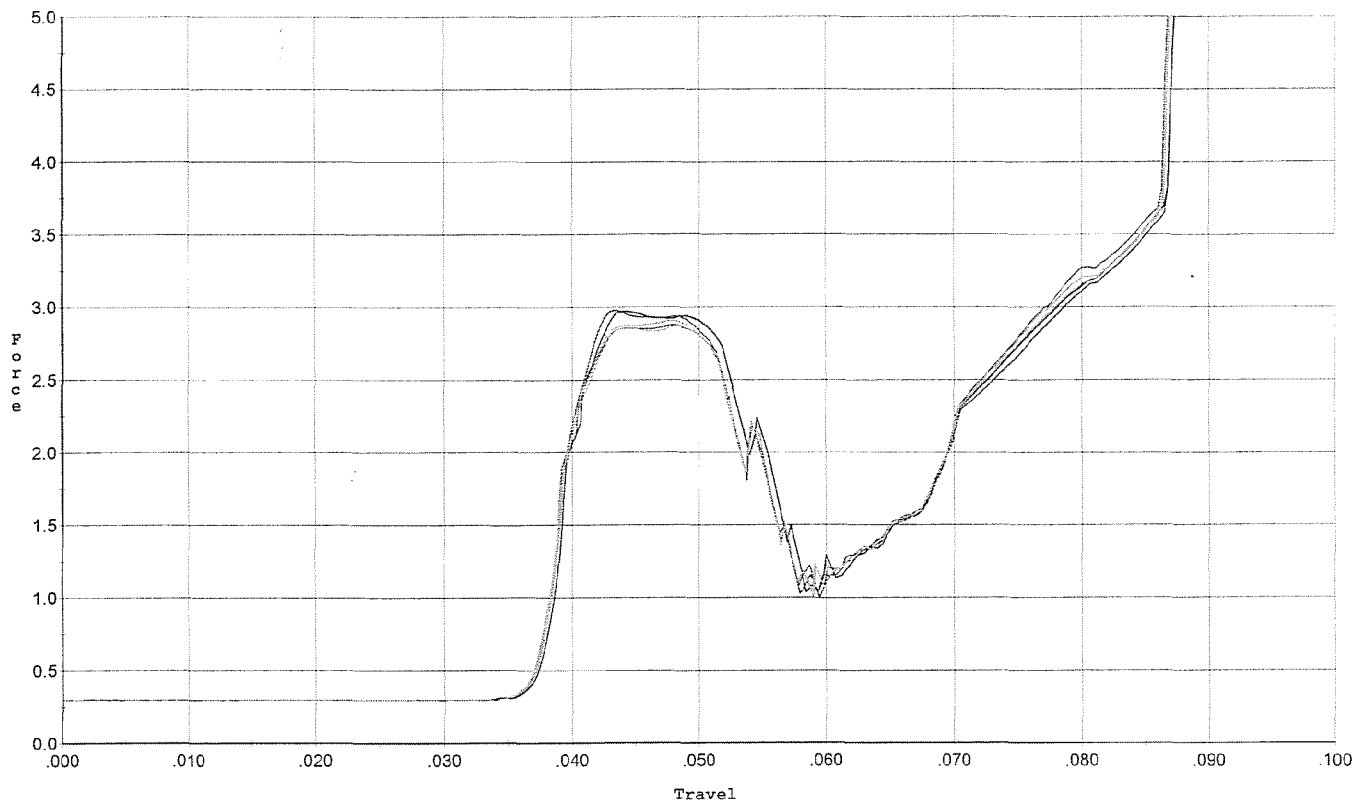
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.150	0.048	0.034	0.038	0.049		Set Trigger
2	3.054	0.050	0.033	0.036	0.053		Set Trigger
3	3.069	0.050	0.033	0.036	0.053		Set Trigger
4	3.032	0.050	0.033	0.036	0.052		Set Trigger
5	3.067	0.050	0.033	0.036	0.054		Set Trigger

Avg 3.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/11/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



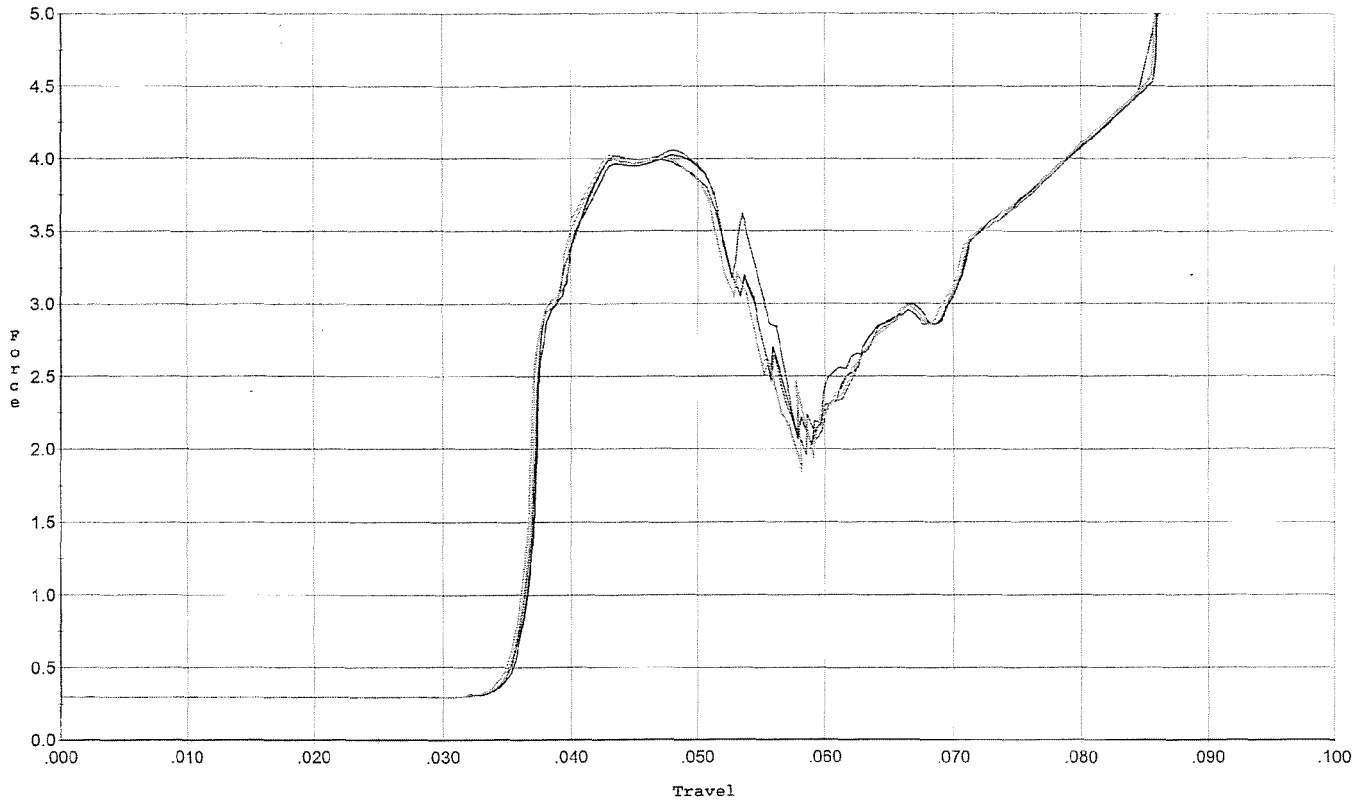
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.978	0.052	0.037	0.039	0.051		Set Trigger
2	2.971	0.056	0.037	0.038	0.057		Set Trigger
3	2.875	0.055	0.037	0.037	0.055		Set Trigger
4	2.869	0.055	0.037	0.037	0.055		Set Trigger
5	2.904	0.055	0.037	0.038	0.055		Set Trigger

Avg 2.91

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/11/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



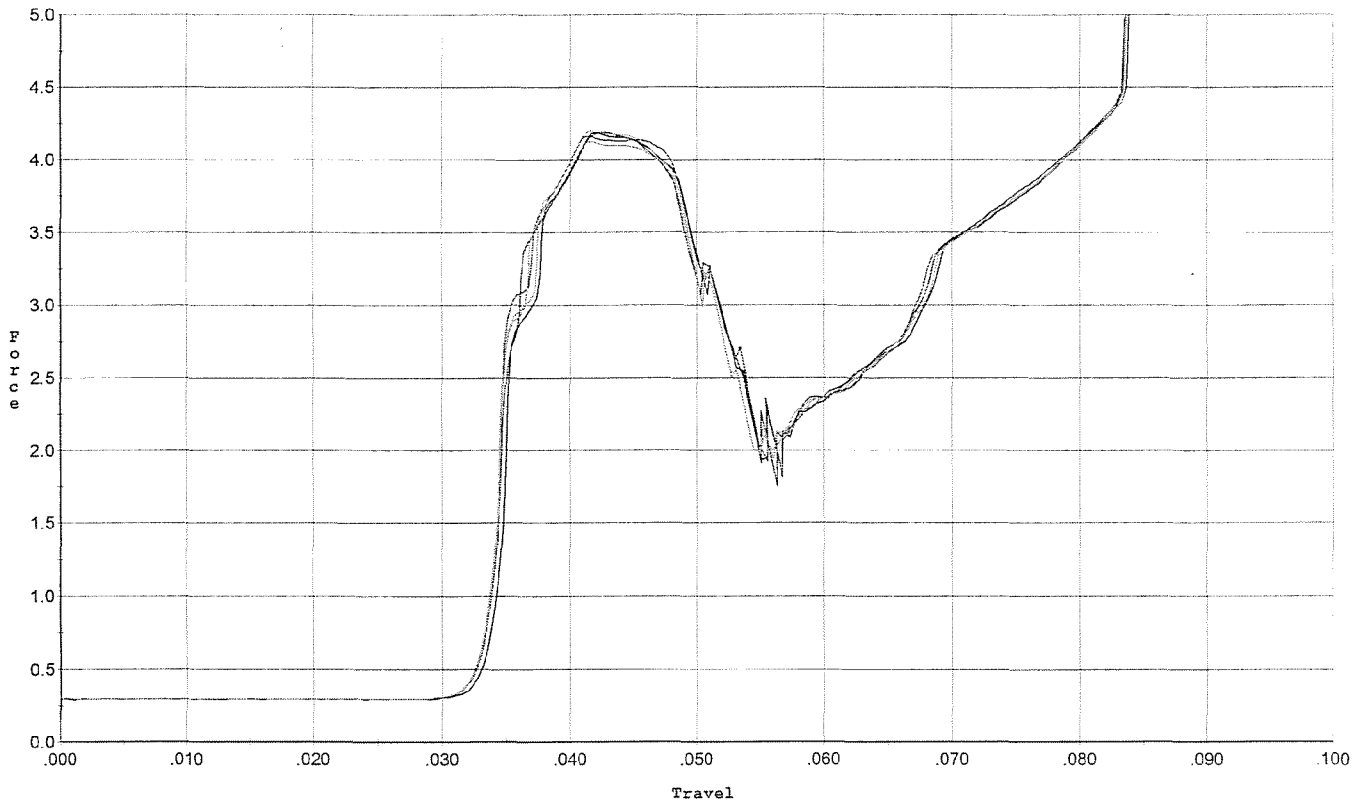
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.994	0.056	0.035	0.035	0.081		Set Trigger
2	4.020	0.051	0.036	0.037	0.068		Set Trigger
3	4.052	0.054	0.035	0.036	0.076		Set Trigger
4	4.025	0.051	0.035	0.037	0.068		Set Trigger
5	4.006	0.054	0.035	0.036	0.075		Set Trigger

AVG 4.01

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/11/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



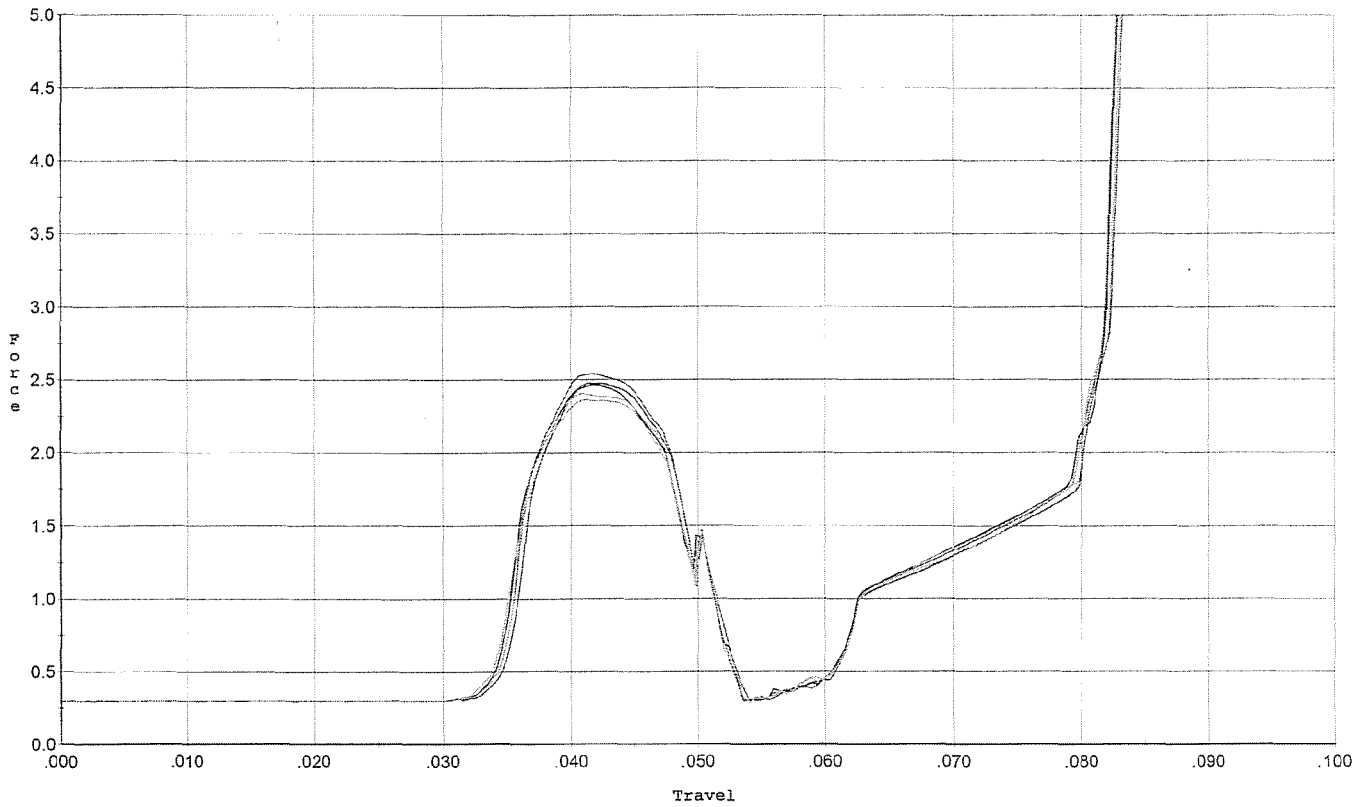
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.189	0.054	0.033	0.034	0.080		Set Trigger
2	4.190	0.054	0.033	0.035	0.079		Set Trigger
3	4.162	0.053	0.033	0.034	0.081		Set Trigger
4	4.199	0.049	0.032	0.035	0.069		Set Trigger
5	4.125	0.051	0.032	0.034	0.075		Set Trigger

AVG 4.17

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/11/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final tet



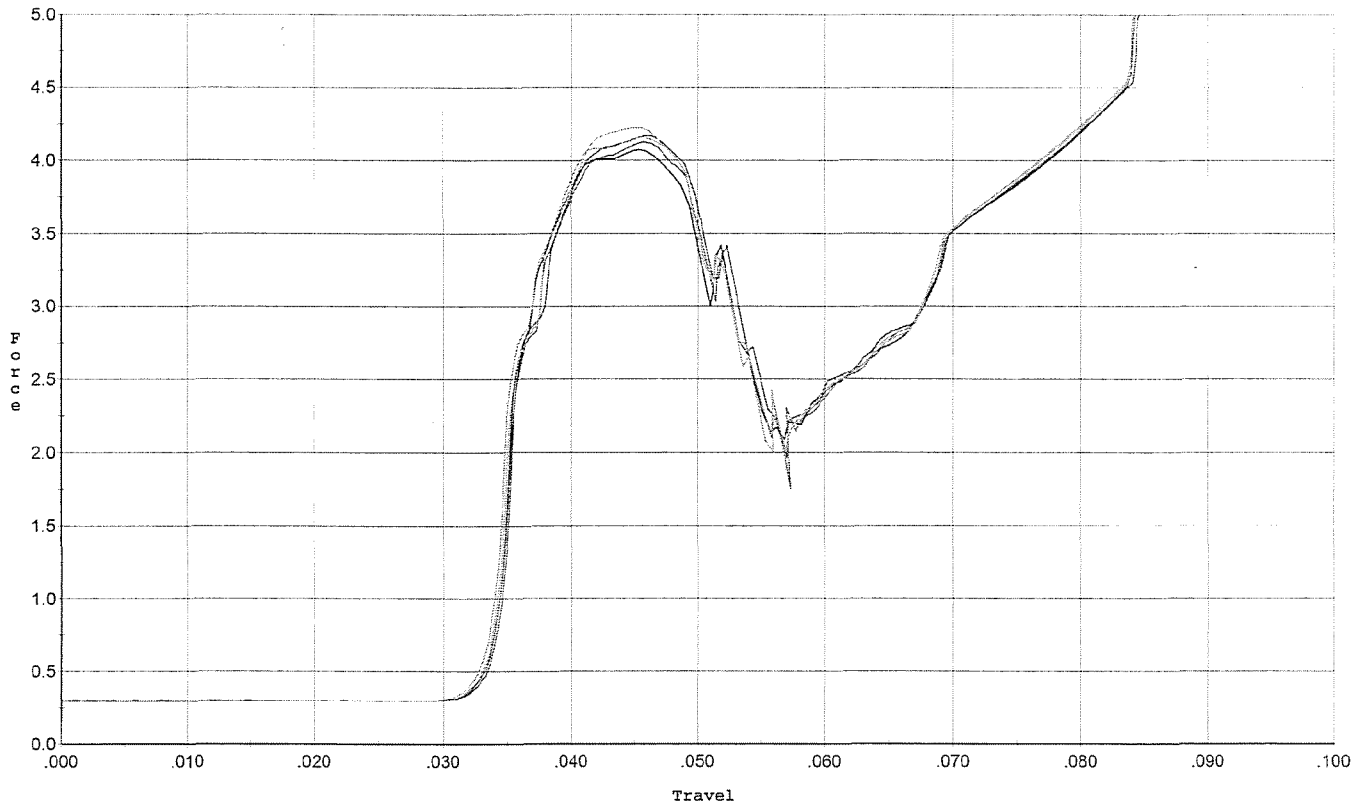
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.476	0.048	0.035	0.039	0.039		Set Trigger
2	2.467	0.050	0.034	0.037	0.042		Set Trigger
3	2.539	0.050	0.035	0.037	0.043		Set Trigger
4	2.361	0.050	0.035	0.038	0.041		Set Trigger
5	2.406	0.050	0.034	0.037	0.042		Set Trigger

Avg 2.45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/11/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs/ +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.169	0.052	0.034	0.035	0.077		Set Trigger
2	4.073	0.049	0.033	0.035	0.068		Set Trigger
3	4.127	0.056	0.033	0.034	0.083		Set Trigger
4	4.222	0.049	0.033	0.035	0.069		Set Trigger
5	4.159	0.052	0.033	0.035	0.077		Set Trigger

Avg 4.15