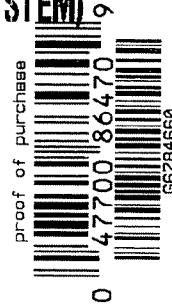


G6784660

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

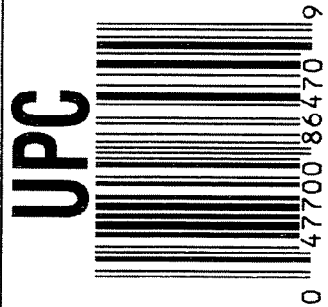


ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6784660



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6784660

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-19-08	SPD
430	ASSEMBLE TO STOCK		9-19-08	SP
440	PROOF		9-19-08	SPD
460	CHECK HEADSPACE		9-19-08	SPD
470	DIS-ASSEMBLE ACTION		9-19-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA FLUX	9-20-08	ESR
475	DRILL AND TAP SIGHT HOLES	2002	9-20-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR B.A.	9-22-08	BA
490	MAGNAFLUX BOLT		9-19-08	MR
500	ROLLMARK CALIBER		9-23-08	RT
520	GOFF BLAST BBL / REC		9-24-08	DG
542	APPLY COATINGS (BARREL ACTION)		9-27	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-29-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-29-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-29-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-9-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

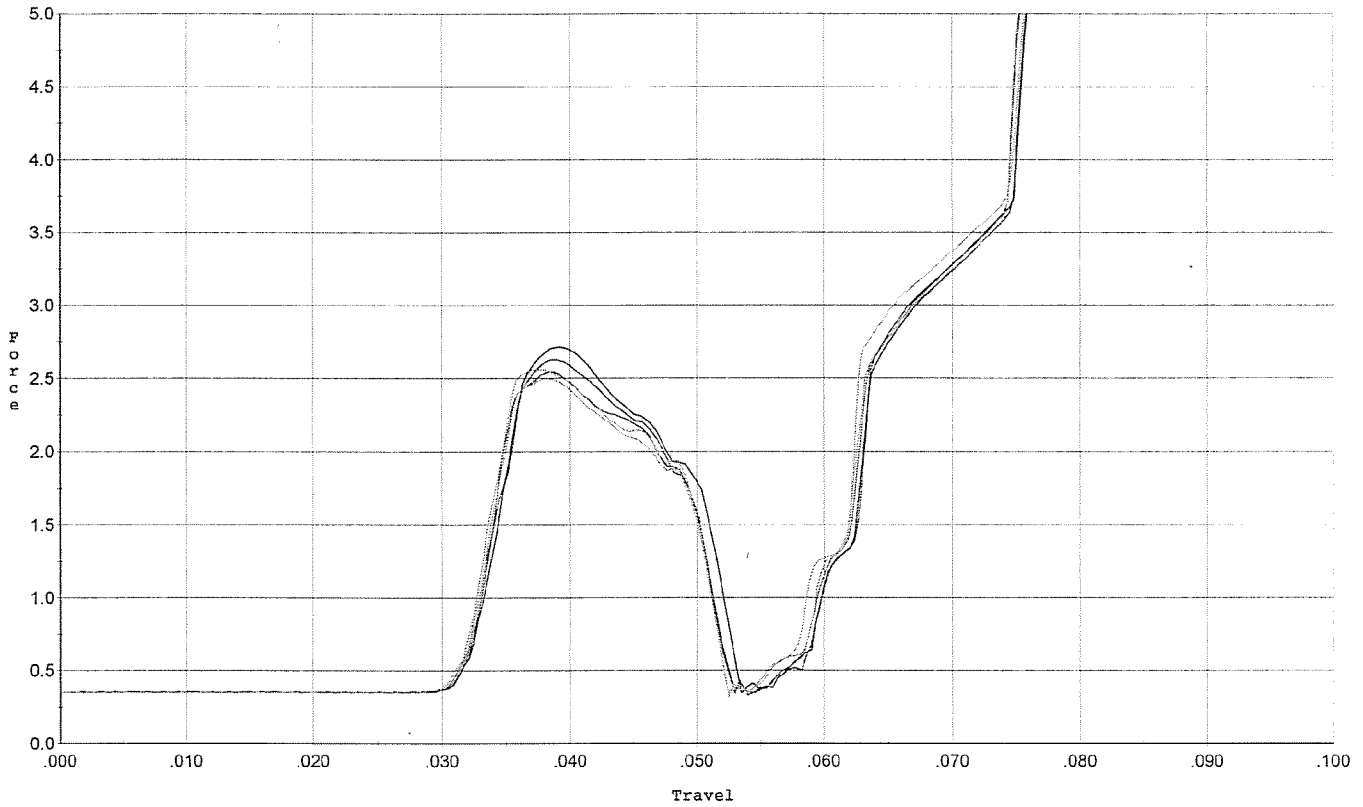
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.0</u> <u>5.0</u> <u>5.5</u>	10-23-08	L.D.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>5.0</u> <u>5.0</u>	10-23-08	L.D.
	H) TRIGGER PULL TEST AND RETAINABILITY		10-23-08	L.D.
	I) FIRING PIN INDENT .020 MIN	<u>.003</u> <u>.023</u> <u>.003</u>	10-23-08	L.D.
	J) ASSEMBLE STOCK		10-9-08	L.D.
	K) ASSEMBLE SWIVEL STUDS		10-23-08	L.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10-13-08	L.D.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-13-08	TL
670	FINAL INSPECTION A) HEADSPACE		10-23-08	L.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.64</u> <u>2.62</u> <u>2.55</u> <u>2.64</u> <u>2.60</u>	10-20-08	TL
	C) FUNCTION		10-23-08	L.D.
690	PACK		12-10-08	LSW

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C. Schults

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



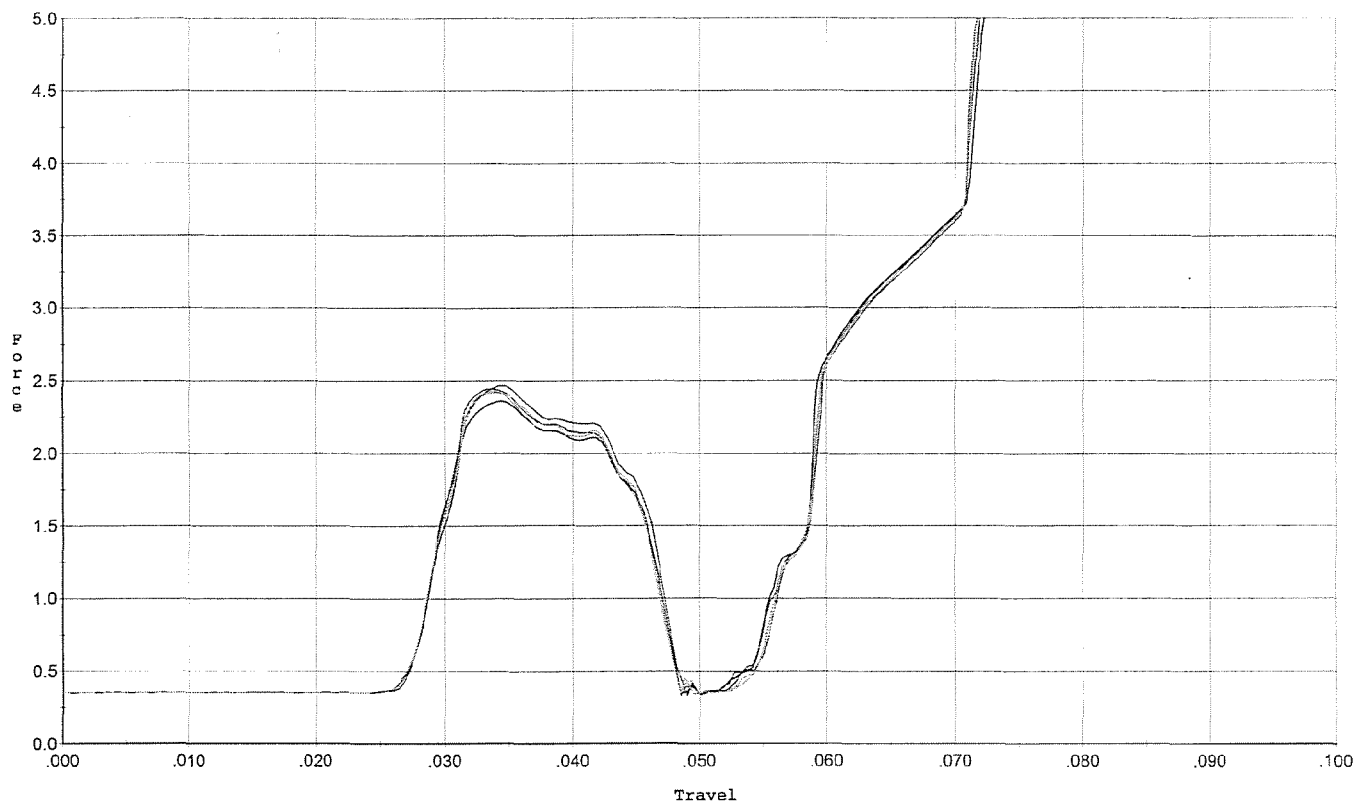
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.628	0.050	0.031	0.032	0.049		Set Trigger
2	2.714	0.052	0.031	0.032	0.052		Set Trigger
3	2.546	0.050	0.031	0.032	0.049		Set Trigger
4	2.558	0.050	0.031	0.032	0.050		Set Trigger
5	2.499	0.050	0.031	0.032	0.049		Set Trigger

Aug-2-58

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. +/- .50 lbs.



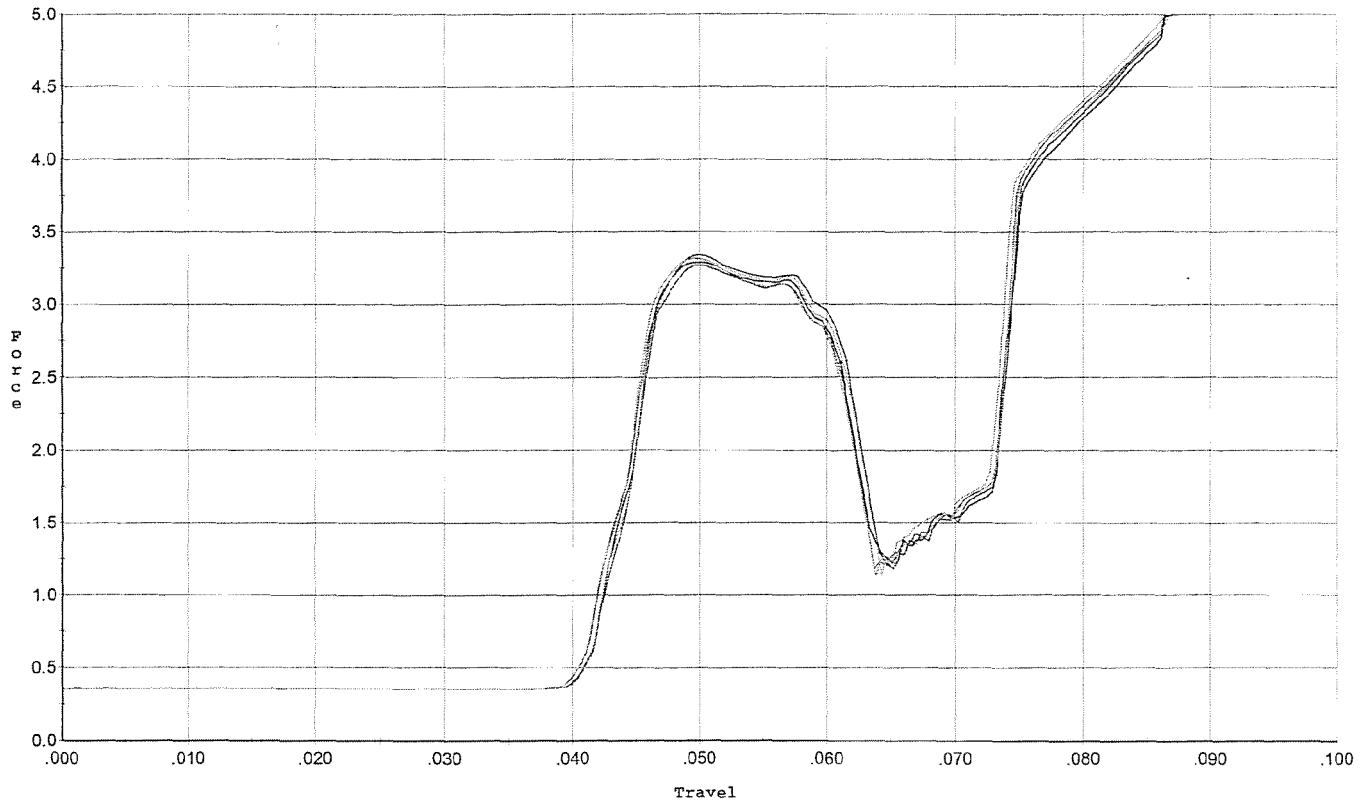
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.470	0.046	0.027	0.031	0.047		Set Trigger
2	2.362	0.047	0.027	0.031	0.046		Set Trigger
3	2.447	0.046	0.027	0.031	0.046		Set Trigger
4	2.416	0.046	0.027	0.031	0.046		Set Trigger
5	2.428	0.046	0.027	0.031	0.046		Set Trigger

Aug-2-42

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. .75 lbs.



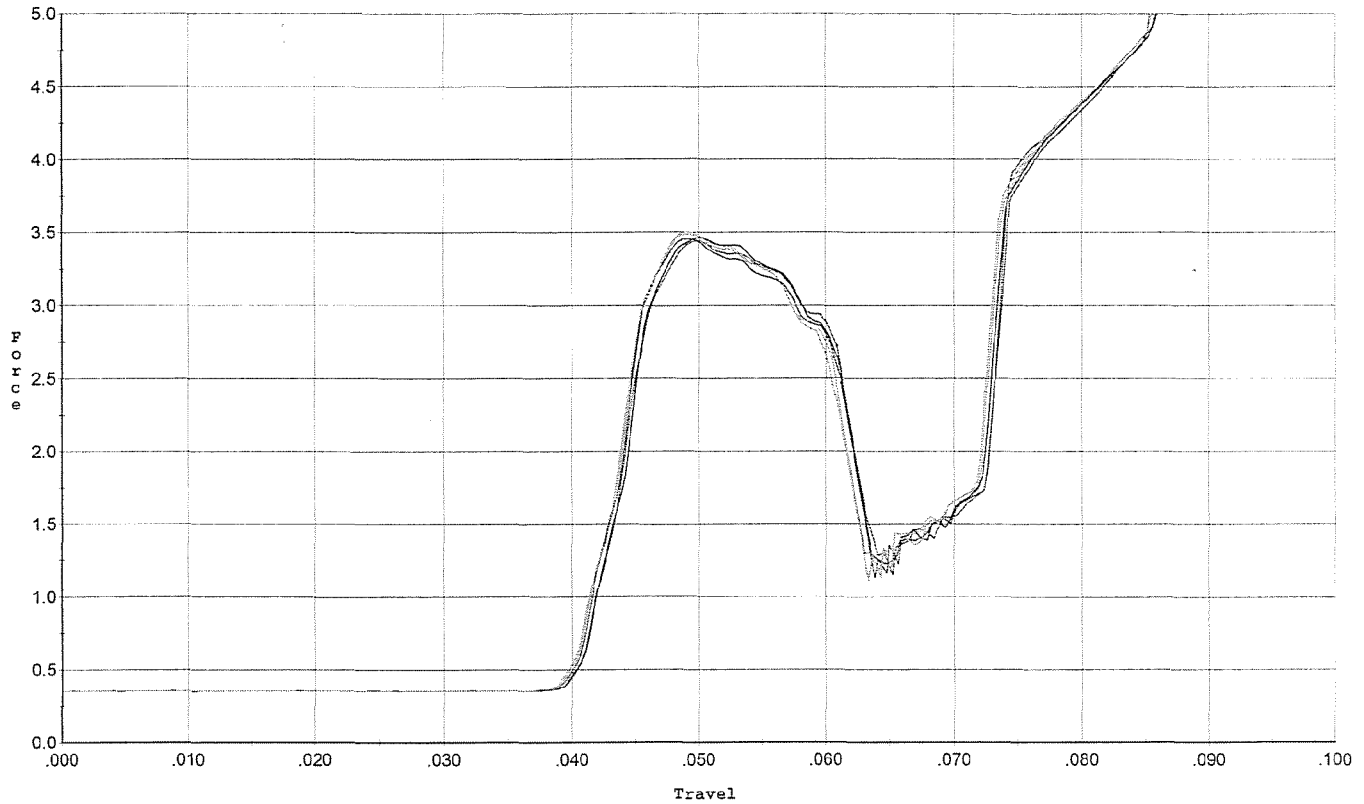
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.339	0.062	0.041	0.030	0.072		Set Trigger
2	3.288	0.061	0.041	0.031	0.070		Set Trigger
3	3.269	0.061	0.041	0.031	0.071		Set Trigger
4	3.321	0.062	0.041	0.031	0.072		Set Trigger
5	3.313	0.061	0.041	0.031	0.071		Set Trigger

Aug 3-30

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C. Schults

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles.75 lbs.



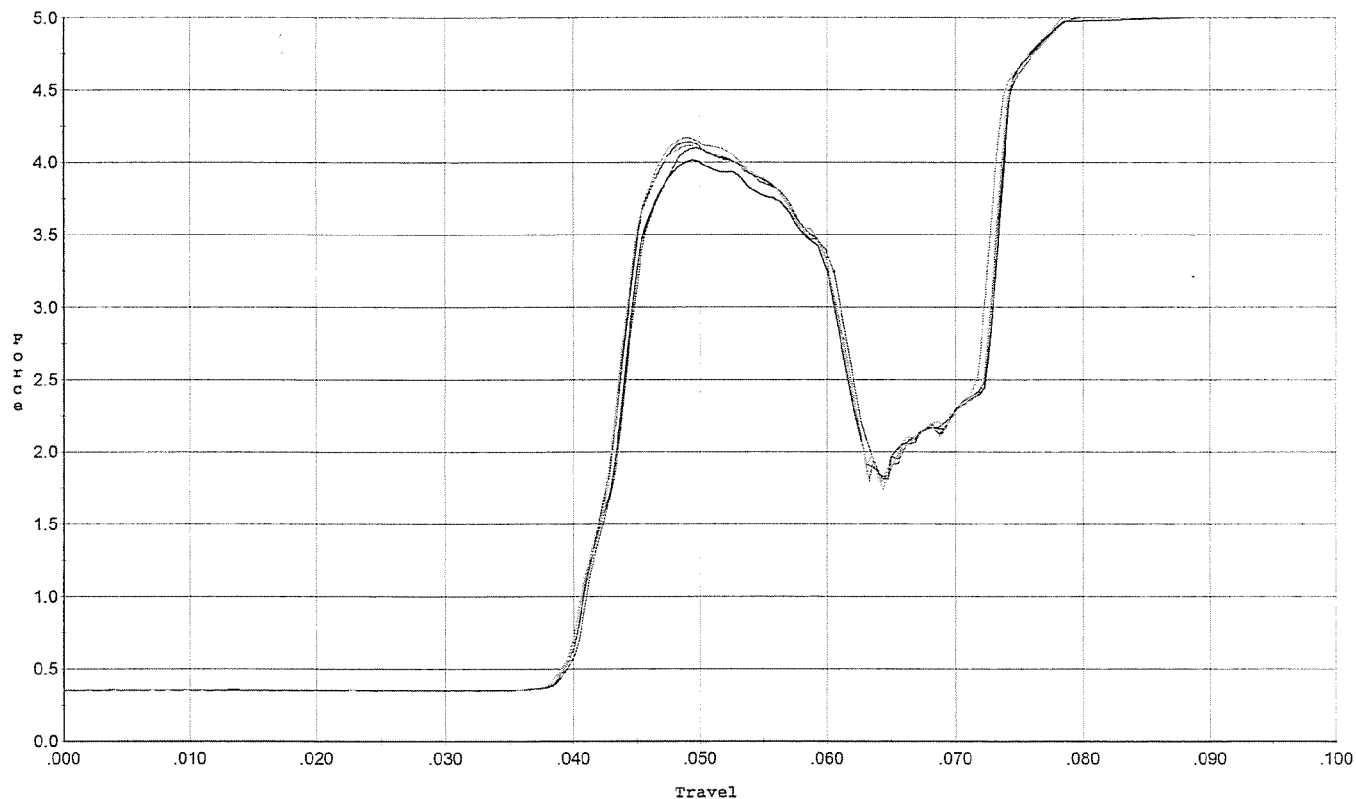
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.455	0.061	0.041	0.030	0.073		Set Trigger
2	3.465	0.061	0.041	0.030	0.073		Set Trigger
3	3.443	0.061	0.041	0.030	0.072		Set Trigger
4	3.504	0.060	0.040	0.030	0.072		Set Trigger
5	3.489	0.061	0.040	0.030	0.073		Set Trigger

Aug 3.47

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C. Schults

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



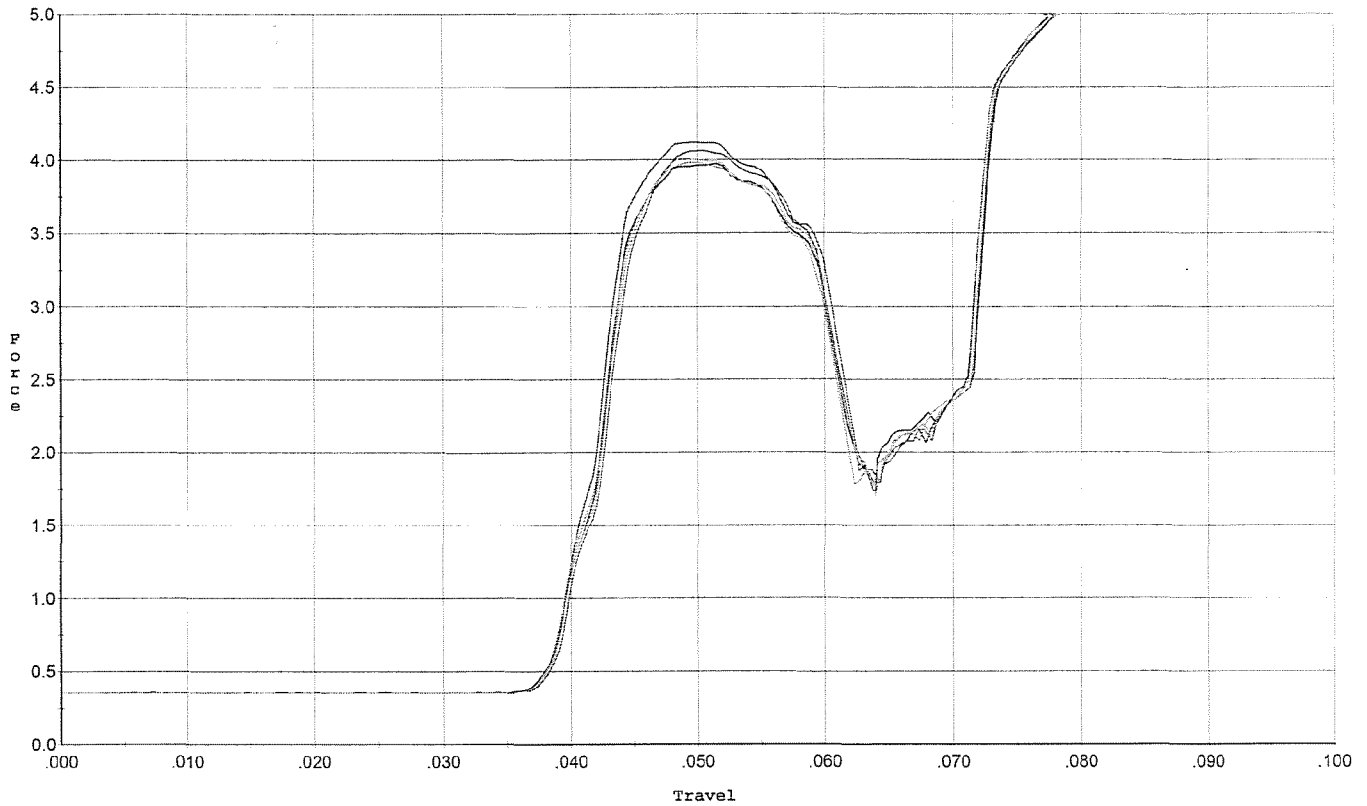
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.140	0.061	0.039	0.029	0.086		Set Trigger
2	4.015	0.060	0.040	0.029	0.082		Set Trigger
3	4.097	0.061	0.040	0.029	0.084		Set Trigger
4	4.115	0.060	0.039	0.029	0.084		Set Trigger
5	4.166	0.061	0.040	0.029	0.087		Set Trigger

Aug 4.10

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C. Schults

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



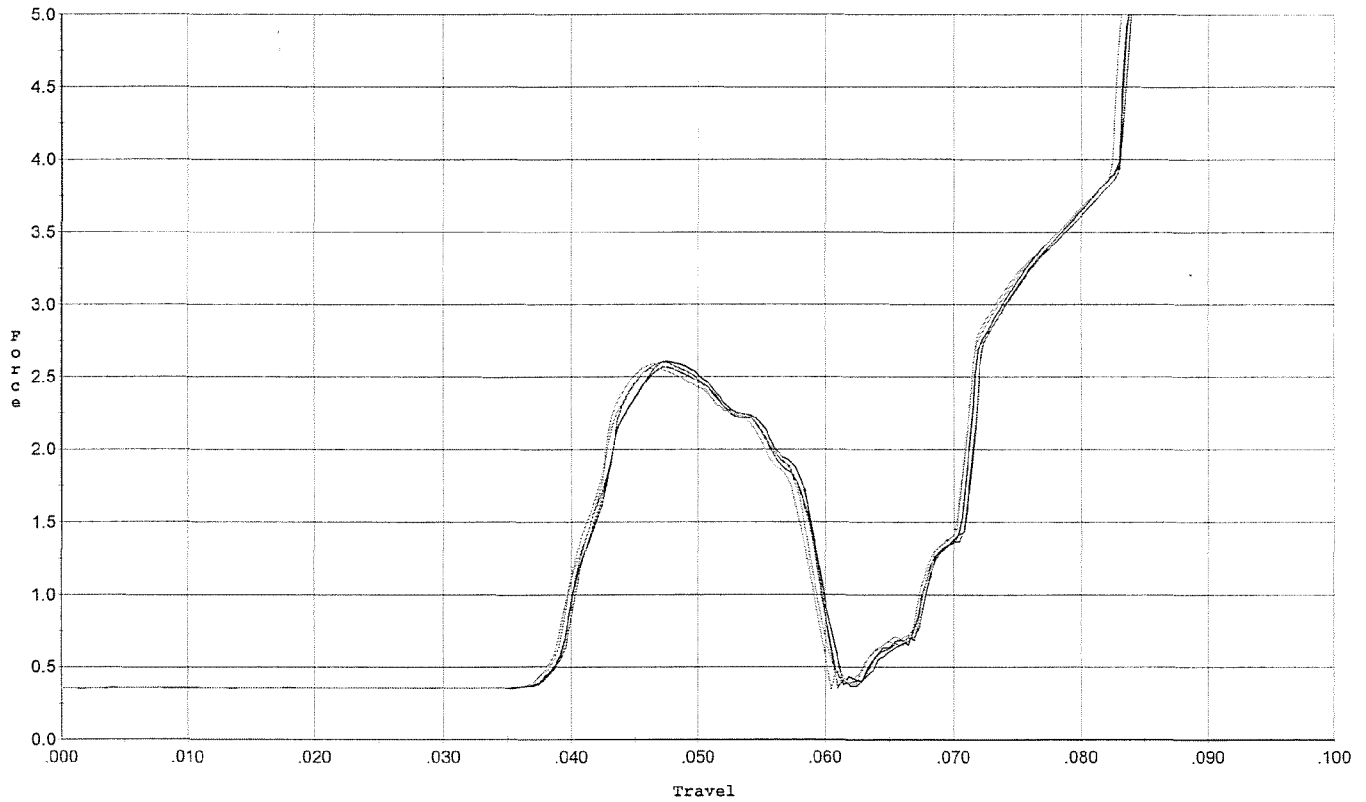
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.120	0.059	0.039	0.029	0.086		Set Trigger
2	3.973	0.060	0.038	0.029	0.083		Set Trigger
3	4.063	0.060	0.039	0.029	0.085		Set Trigger
4	3.982	0.059	0.039	0.029	0.083		Set Trigger
5	4.007	0.060	0.038	0.029	0.084		Set Trigger

Adj 4.02

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C. Schultz

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



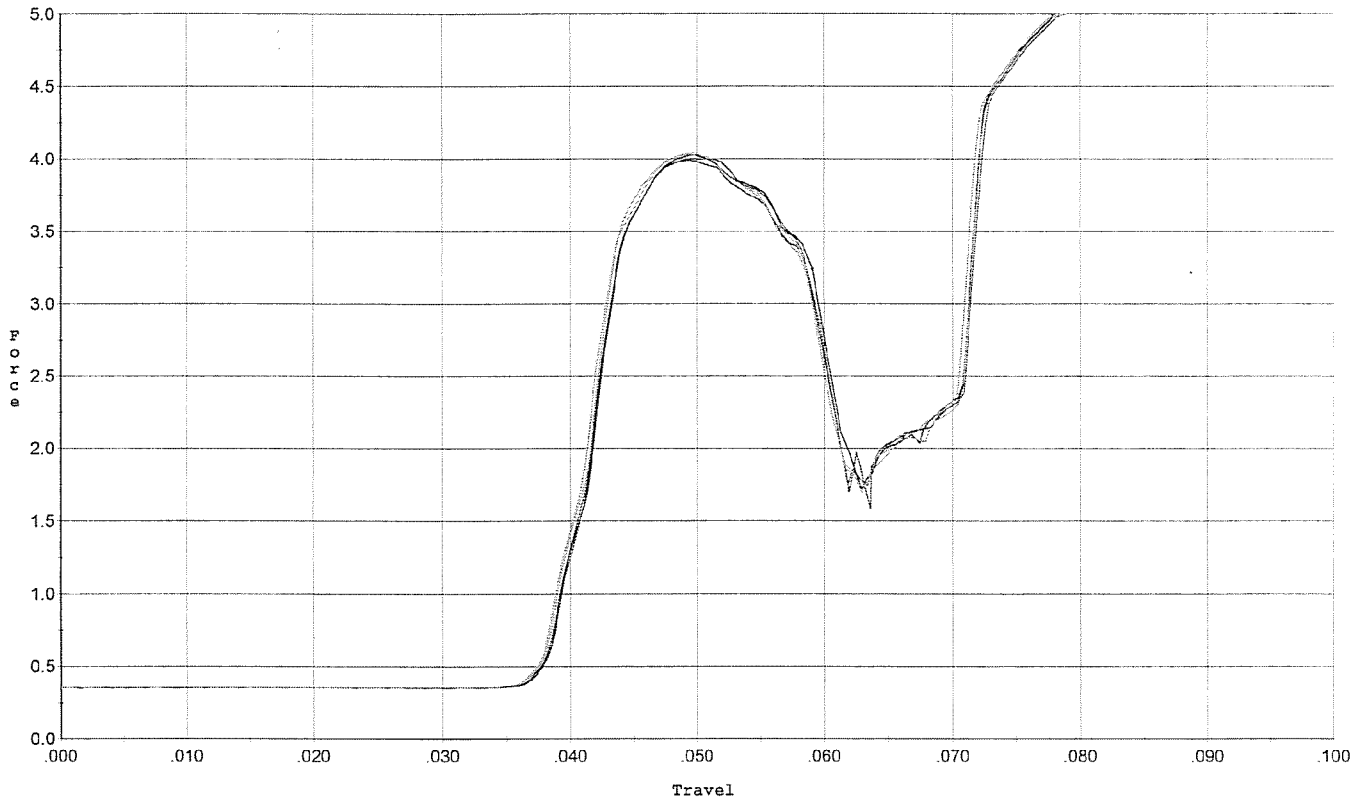
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.569	0.059	0.039	0.032	0.054		Set Trigger
2	2.606	0.058	0.039	0.032	0.054		Set Trigger
3	2.599	0.059	0.039	0.032	0.054		Set Trigger
4	2.594	0.059	0.038	0.032	0.055		Set Trigger
5	2.564	0.058	0.039	0.032	0.054		Set Trigger

Aug. 2-58

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C. Schults

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 +/- 1.0 lbs. for target&accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.999	0.060	0.038	0.029	0.084		Set Trigger
2	4.026	0.059	0.038	0.029	0.083		Set Trigger
3	3.988	0.060	0.038	0.029	0.083		Set Trigger
4	4.031	0.059	0.038	0.029	0.083		Set Trigger
5	4.040	0.059	0.038	0.029	0.082		Set Trigger

Avg. 4.01